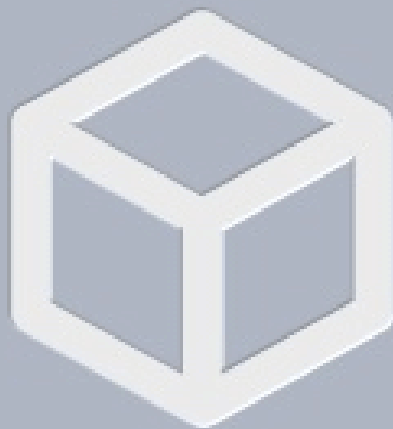


Dual Chest

SM18

Parts Manual

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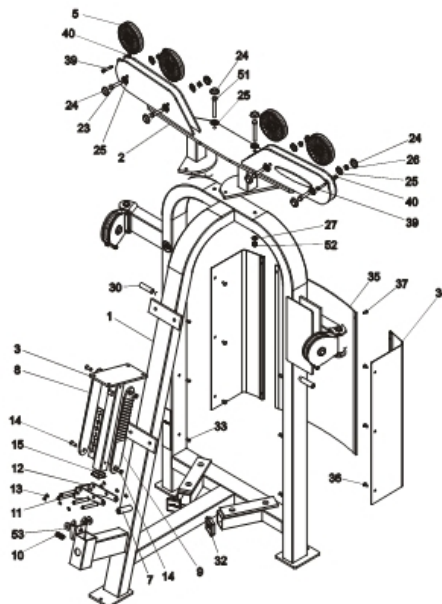


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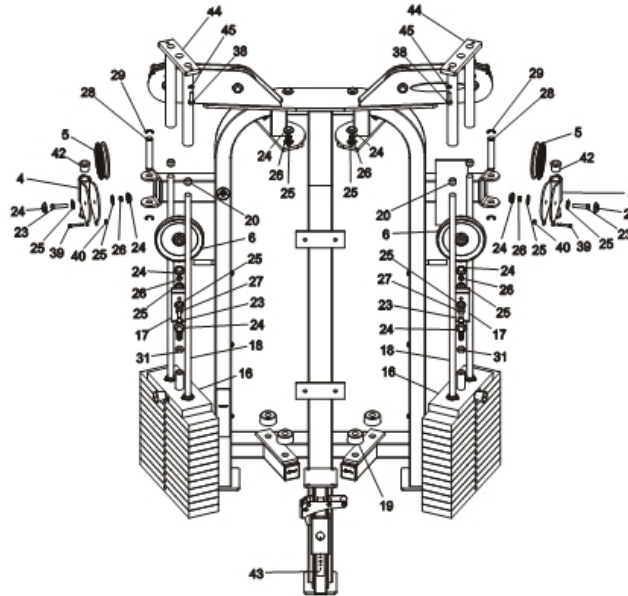
Top Assembly 1



Ref #	Part Number	Qty	Description
1	SM18-S0001-0000	1	DUAL CHEST MAIN FRAME
2	SM18-S0003-0000	1	DUAL CHEST TOP PULLEY MOUNT
3	AK50-S0028-0000	1	Seat Post Weldment
5	3237801	6	Pulley 4.5" OD
6	0017-00009-0978	2	Pulley: 6" N/D
7	0017-00042-1089	1	3/8" ID X 3/16" Wall Extruded Tube Duro 65A Black
8	OK50-P0548-0000	1	Plate, Back Striker
9	OK50-P0547-0000	1	Plate, Front Striker
10	0017-00009-1079	1	Spring: Compression N/D
11	OK50-P0551-0000	4	Hardware: Grooved Pin
12	OK50-P0550-0000	1	Release Lever
13	0017-00100-0190	8	Ring C .375 5103-37 ST ZN
14	0017-00101-1655	4	Hardware: 5/16-24X12 FLT SOC CS ST ZN B
15	0017-00042-0944	1	1 1/2 X 1 1/2 Endcap
23	0017-00101-1413	8	Hardware; 3/8 16X28 UNS HEX; STR
24	0017-00042-0969	22	Finishing Cap - Large (RH20)
25	0017-00104-0368	22	Hardware: Flanged Finishing Washer - Large (RHW205)
26	0017-00103-0217	12	Hardware: Nut 3/8 -16 Thin D ST ZN B
27	0017-00104-0313	4	Hardware: 3/8 Flat Washer; Strength
30	0017-00009-0947	2	Cover: Peg N/D
32	0017-00042-0958	2	Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength
33	0017-00103-0212	6	Hardware: Nut 10-24 Nutsert D ST ZN B

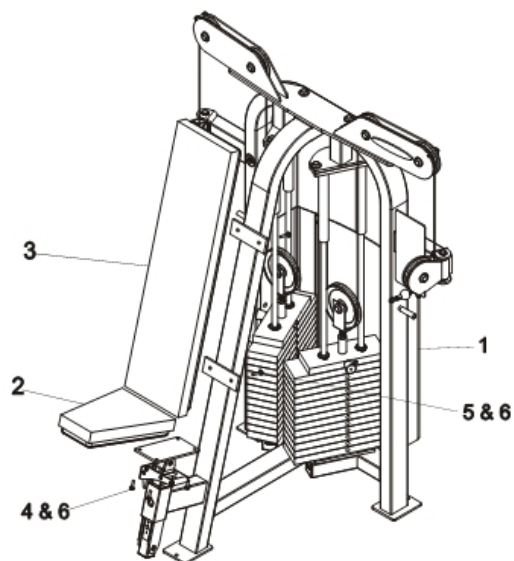
Ref #	Part Number	Qty	Description
34	0K50-E0040	2	NLA: 3.5" WIDE SIDE SHIELD
35	0K50-E0041	1	Pro Series Plastic Shield with Silk Screen
36	0017-00101-1616	6	Hardware: 10-24 X 8 PHI PAN ST ZN B
37	0017-00101-1587	2	Hardware: RVT 201X0413X.354 T NY NO
38	0017-00101-1412	4	NLA: 3/8 16X20 UNS HEX; STRENGTH
39	0017-00101-1392	4	Hardware: 1/4 Shoulder Bolt; Strength
40	0017-00103-0228	4	Hardware: Nut 10-24 HEX D ST ZN B
51	0017-00101-1422	2	Hardware: 3/8 -16X48 UNS HEX BLT G5 ZN B
52	0017-00103-0229	2	Hardware: Nut 3/8 -16 Locking D ST ZN B
53	0017-00104-0373	2	Hardware: Washer 375-1.00-062 FL- TL NO B

Top Assembly 2



Ref #	Part Number	Qty	Description
5	3237801	6	Pulley 4.5" OD
6	0017-00009-0978	2	Pulley: 6" N/D
16	AK50-WS023	2	210 LB. WEIGHT STACK
17	AK50-S0006-0000	2	Floating Pulley Housing; Strength
18	0017-00009-0933	4	Chrome Rod: 3/4" Get Length From Customer
19	0017-00042-0993	4	3/4" Donut Cap
20	0017-00042-0967	4	3/4" Rod Cap
23	0017-00101-1413	8	Hardware; 3/8 16X28 UNS HEX; STR
24	0017-00042-0969	22	Finishing Cap - Large (RH20)
25	0017-00104-0368	22	Hardware: Flanged Finishing Washer - Large (RHW205)
26	0017-00103-0217	12	Hardware: Nut 3/8 -16 Thin D ST ZN B
27	0017-00104-0313	4	Hardware: 3/8 Flat Washer; Strength
28	FB31-M0038-0000	2	Bench Axle 4 3/8"
29	0017-00009-1028	4	E-Clip: .75" Shaft N/D
31	0017-00103-0234	2	Hardware: Nut 9/16-12 JAM D ST ZN B
38	0017-00101-1412	4	NLA: 3/8 16X20 UNS HEX; STRENGTH
39	0017-00101-1392	4	Hardware: 1/4 Shoulder Bolt; Strength
40	0017-00103-0228	4	Hardware: Nut 10-24 HEX D ST ZN B
42	0017-00009-0929	4	Spacer: Flange: 3/4" ID Oilite Bushing N/D
43	M051-00363-A000	1	Decal: Seat Post Number Strip 14 Notch
44	AK50-S0038-0000	2	TOP PLATE STOP
45	0017-00104-0352	4	Hardware: Washer 375-.734-065 FL-D ST ZN B

Top Assembly 3



Ref #	Part Number	Qty	Description
1	SM18-A0000-0000	1	DUAL CHEST TOP ASSEMBLY
2	0K50-US053-0000	1	Seat Pad; SU05 & SU10; Strength
3	0K50-US024-0000	1	Upholstery Sub; Standard C/P Back; Strength
4	0017-00101-1391	4	Hardware: 1/4 -20X16 UNS HEX BLT G5 ZN B
5	0017-00101-1472	4	Hardware: 1/4-20X24 UNS HEX-BLT G5 ZN
6	0017-00104-0312	8	Hardware: Washer 281-.625-065 FL-D ST ZN B

Top Assembly 4

Ref #	Part Number	Qty	Description
21,22	AK50-CL095-0014	2	Cable Assembly; SM18
41	OK50-P0569-0000	4	NLA: PROTECTIVE STRIP
47	M051-00442-A000	1	Cable Motion Technology Decal
48	M051-00335-A000	1	Warning Decal 9000 Vertical.
49	M051-00293-B000	2	Decal: ASTM Warning Label
50	SM18-PL000-0001	1	NLA: ENGLISH PLACARD; SM18

