

Strength Cable Crossover

SM22

Parts Manual

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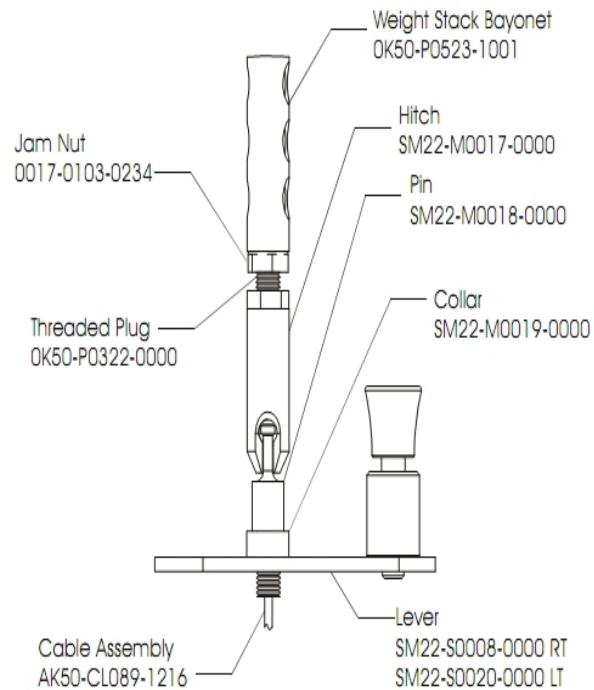
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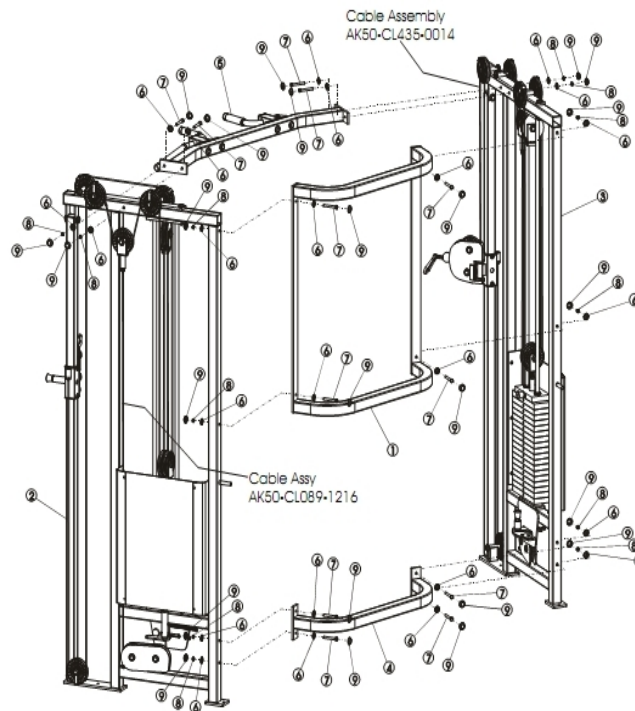
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Cable Attachment Components



Item	Part Number	Qty	Description
-	OK50-P0523-1001	1	SM22 19 Hole Bayonet Drilled
-	SM22-S0008-0000	1	Lever, Right-Welded Assembly
-	SM22-S0020-0000	1	Lever, Welded Assembly
-	SM22-M0019-0000	1	Cable: Bottom Jam-Cable Release
-	SM22-M0018-0000	1	Hardware: Pin-Cable Release
-	OK50-P0322-0000	1	9/16-12 X 2 3/4 Plug
-	AK50-CL089-1216	1	89.75" Cable For SM22
-	SM22-M0017-0000	1	Hitch-Cable Release
-	0017-00103-0234	1	Hardware: Nut 9/16-12 JAM D ST ZN B

Component Assembly



Item	Part Number	Qty	Description
1	SM22-S0003-0000	1	
2	SM22-A0002-0000	1	
3	SM22-A0003-0000	1	
4	SM22-S0006-0000	1	
5	SM22-A0006-0000	1	
6	0017-00104-0368	24	Hardware: Flanged Finishing Washer - Large (RHW205)
7	0017-00101-1408	12	Hardware: 3/8 -16X44 UNS HEX BLT G5 ZN B
8	0017-00103-0217	12	Hardware: Nut 3/8 -16 Thin D ST ZN B
9	0017-00042-0969	24	Finishing Cap - Large (RH20)
-	AK50-CL435-0014	1	1/8 IN. Cable Assembly: SM22-AP
-	AK50-CL089-1216	1	89.75" Cable For SM22



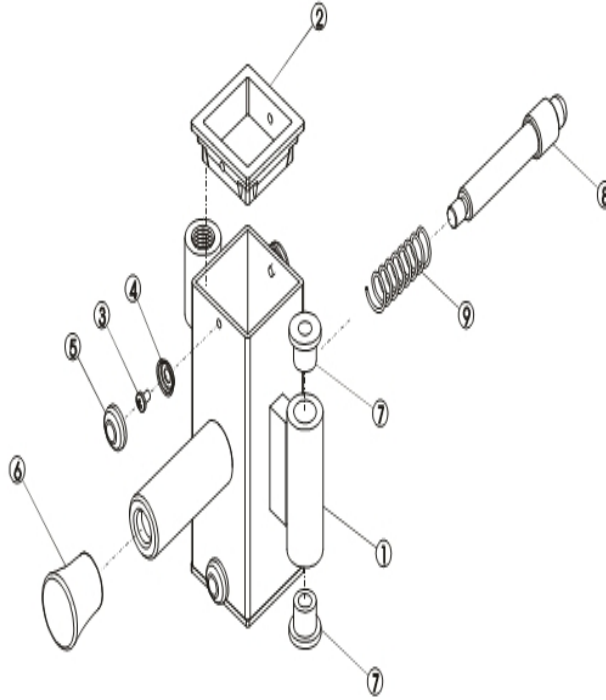
Frame Assembly

Item	Part Number	Qty	Description
1	SM22-S0001-0000	1	
2	SM22-S0004-0000	1	
3	SM00-M0001-0000	1	
4	SM22-S0012-0000	1	Top Plate, Right-Welded Assembly
5	SM22-M0013-0000	1	Pivot-Lever
6	0017-00009-0929	2	Spacer: Flange: 3/4" ID Oilite Bushing N/D
7	0017-00009-1019	1	Collar: 3/4" ID Shaft N/D
8	SM22-S0008-0000	1	Lever, Right-Welded Assembly
9	SM22-M0022-0100	1	
10	SM22-A0004-0000	1	Selector Assembly, Slide-Right
11	OK50-E0038	2	2.5" Standard Side Shield
12	SM22-M0023-0000	2	Guide Rod-Dual Adj Pulley
13	0017-00042-0993	2	3/4" Donut Cap
14	0017-00009-0977	12	Pulley: 4.5" N/D
15	OK50-P0519-0000	5	
16	AK50-WS019	1	
17	SM00-S0044-0000	1	Adjustable Pulley Housing
18	SM22-S0011-0000	1	
19	AK50-S0007-0000	1	Sub Assembly Fpulley Female
20	OK50-E0041	1	Pro Series Plastic Shield with Silk Screen
21	OK50-P0124-0000	1	Hardware: Standard Pull Pin
22	0017-00104-0368	28	Hardware: Flanged Finishing Washer - Large (RHW205)
23	0017-00103-0217	16	Hardware: Nut 3/8 -16 Thin D ST ZN B



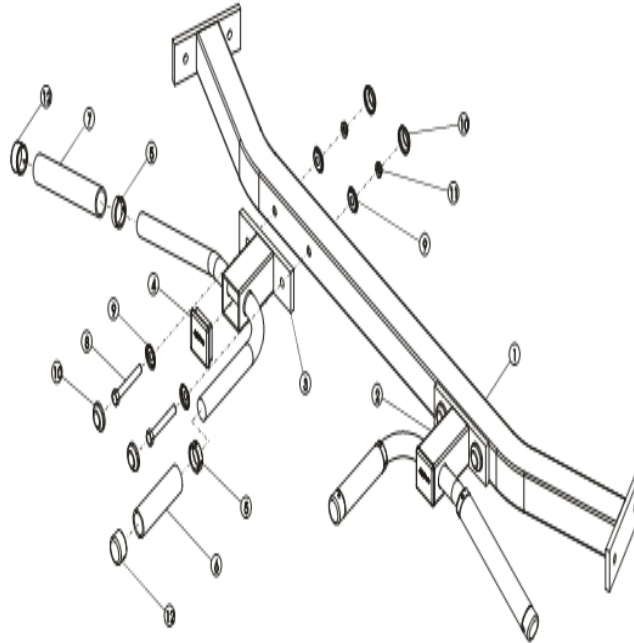
Item	Part Number	Qty	Description
24	0017-00101-1413	5	Hardware; 3/8 16X28 UNS HEX; STR
25	0017-00042-0969	28	Finishing Cap - Large (RH20)
26	0017-00101-1408	2	Hardware; 3/8 -16X44 UNS HEX BLT G5 ZN B
27	0017-00101-1425	2	Hardware; 3/8 16X52; UNS HEX; S
28	0017-00104-0313	12	Hardware; 3/8 Flat Washer; Strength
29	0017-00101-1420	5	Hardware; 3/8-16X64; UNSHEX; BLT;
30	0017-00101-1416	1	Hardware; SU25; 3/8-16X32 HEX
31	0017-00101-1428	1	Hardware; 3/8 -16X12 UNS HEX BLT G8 ZN B
32	0017-00104-0377	1	Hardware: Washer 398-.692-032 IN-D ST ZN B
33	0017-00101-1478	2	Hardware: 1/4-20 X12 HXS BUT BLT G5 ZN B
34	0017-00103-0227	7	Hardware: Nut 1/4 -20 Jam D ST ZN B
35	0017-00101-1440	1	Hardware: 7/16-14X64 UNS HEX BLT G8 ZN B
36	0017-00104-0363	2	Hardware: Washer 437-.734-065 FL-D ST ZN B
37	0017-00103-0241	1	Hardware: Nut 7/16-14 Thin D ST ZN B
38	0017-00009-1075	1	Pulley: 3.5" N/D
39	0017-00101-1521	1	Hardware: 1/4-20 X 40 HXS Bolt
40	0017-00104-0349	2	Hardware: 1/4 X 1/4 Washer
41	0017-00101-1399	1	Hardware: 1/4 -20X44 UNS HEX BLT
42	0017-00009-1077	1	Knob: Black, 3/8-16 Insert N/D
43	0017-00009-0998	1	Hardware: Spring: Pull Pin Small 1-3/8 N/D
44	0017-00042-0967	2	3/4" Rod Cap
45	0017-00042-0958	1	Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength
46	0017-00042-0947	1	1-3/4"X3/4"X11" G Plastic Cap
47	0017-00103-0212	6	Hardware: Nut 10-24 Nutsert D ST ZN B
48	0017-00101-1616	8	Hardware: 10-24 X 8 PHI PAN ST ZN B
49	SM22-M0019-0000	1	Cable: Bottom Jam-Cable Release
50	SM22-M0018-0000	1	Hardware: Pin-Cable Release
51	SM22-M0017-0000	1	Hitch-Cable Release
52	OK50-P0322-0000	1	9/16-12 X 2 3/4 Plug
53	0017-00103-0234	5	Hardware: Nut 9/16-12 JAM D ST ZN B
54	0017-00042-0978	1	Thick Rubber Stop; 1-3/8 OD X 3/8
55	0017-00009-0947	1	Cover: Peg N/D
56	0017-00101-1587	2	Hardware: RVT 201X0413X.354 T NY NO
57	0017-00009-1074	1	Spring: Extension N/D
58	AK50-CL435-0014	1	1/8 IN. Cable Assembly: SM22-AP
59	0017-00100-0181	1	Snap Ring; 3/8"; Carabiner; Strength
60	AK50-CL089-1216	1	89.75" Cable For SM22
61	OK50-P0532-0000	1	Pulley Guard-Drilled
62	0017-00042-1032	1	1.50 X 2.31 X .50 Thick Bumper
63	0017-00103-0228	3	Hardware: Nut 10-24 HEX D ST ZN B
64	0017-00101-1397	1	Hardware: 1/4 -20X40 HXS FLT BLT G8 BZ B
65	0017-00101-1392	1	Hardware: 1/4 Shoulder Bolt; Strength
66	OK50-P0569-0000	1	
67	M051-00293-B000	1	Decal: ASTM Warning Label
68	M051-00427-A000	1	Decal: Heavy/Light Sticker (Left Side)
69	M051-00287-A000	1	
70	M051-00442-A000	1	Cable Motion Technology Decal
71	0017-00101-1417	1	Hardware: 3/8 -16X40 UNS HEX BLT

Left Selector Assembly



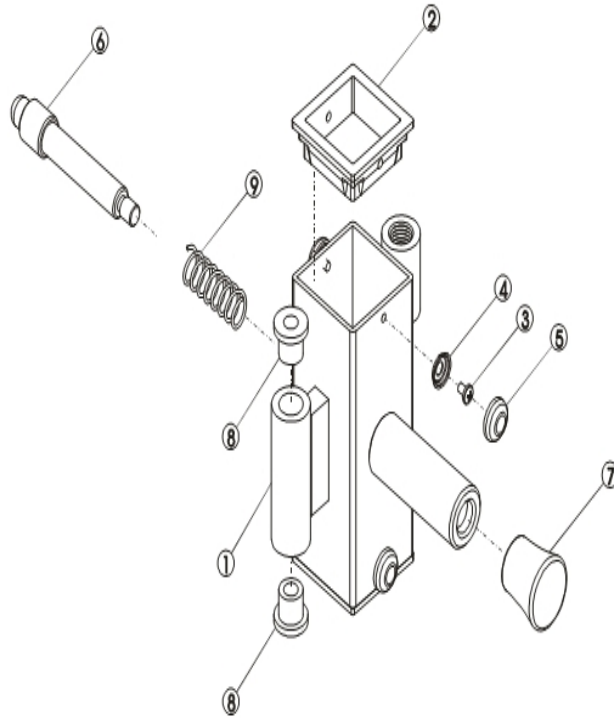
Item	Part Number	Qty	Description
1	SM22-S0010-0000	1	Selector, Left-Welded Assembly
2	0017-00042-0998	2	Seat Guide
3	0017-00101-1524	4	Hardware: 8 X 1/4 Pan Head Bolt
4	0017-00104-0365	4	Hardware: Flanged Finishing Washer - Small (RHW105
5	0017-00042-0968	4	Finishing Cap - Small (RH10)
6	0017-00009-1077	1	Knob: Black, 3/8-16 Insert N/D
7	0017-00009-0931	2	Spacer: Flange: 7/16"" Id Type Brass BU N/D
8	0K50-P0121-0000	1	Hardware: Pull Pin Multi Use; Strength
9	7351501	1	Hardware: Spring; Pull Pin Large
9	0017-00009-0994	1	Spring: PP Large; Strength N/D

Pull-Up Bar Assembly



Item	Part Number	Qty	Description
1	SM22-S0007-0000	1	
2	SM22-S0014-0000	1	
3	SM22-S0015-0000	1	
4	0017-00042-0958	2	Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength
6,7	0017-00042-1209	4	1" ID Grip
8	0017-00101-1408	4	Hardware: 3/8 -16X44 UNS HEX BLT G5 ZN B
9	0017-00104-0368	8	Hardware: Flanged Finishing Washer - Large (RHW205)
10	0017-00042-0969	8	Finishing Cap - Large (RH20)
11	0017-00103-0217	4	Hardware: Nut 3/8 -16 Thin D ST ZN B
12,5	0K50-P0315-2000	8	Cap; Grip

Right Selector Assembly



Item	Part Number	Qty	Description
1	SM22-S0009-0000	1	Selector, Right-Welded Assembly
2	0017-00042-0998	2	Seat Guide
3	0017-00101-1524	4	Hardware: 8 X 1/4 Pan Head Bolt
4	0017-00104-0365	4	Hardware: Flanged Finishing Washer - Small (RHW105
5	0017-00042-0968	4	Finishing Cap - Small (RH10)
6	0K50-P0121-0000	1	Hardware: Pull Pin Multi Use; Strength
7	0017-00009-1077	1	Knob: Black, 3/8-16 Insert N/D
8	0017-00009-0931	2	Spacer: Flange: 7/16"" Id Type Brass BU N/D
9	7351501	1	Hardware: Spring; Pull Pin Large
9	0017-00009-0994	1	Spring: PP Large; Strength N/D

LifeFitness