

Signature Series - Olympic Decline Bench

SODB

Parts Manual

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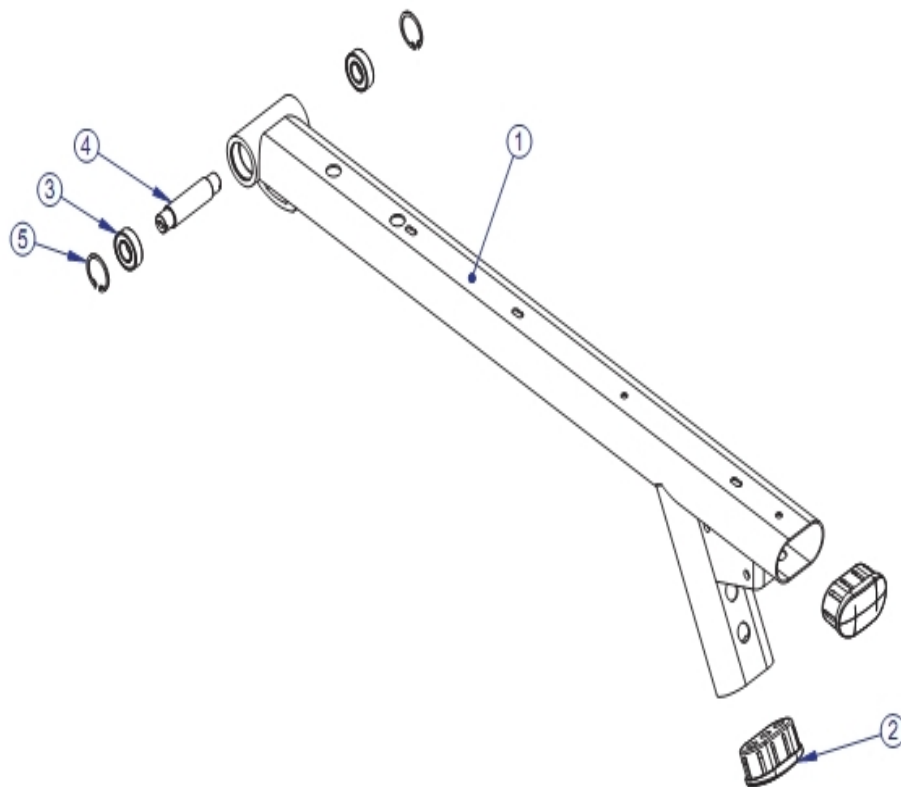
**SODB - SIGNATURE SERIES - OLYMPIC
DECLINE BENCH**

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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

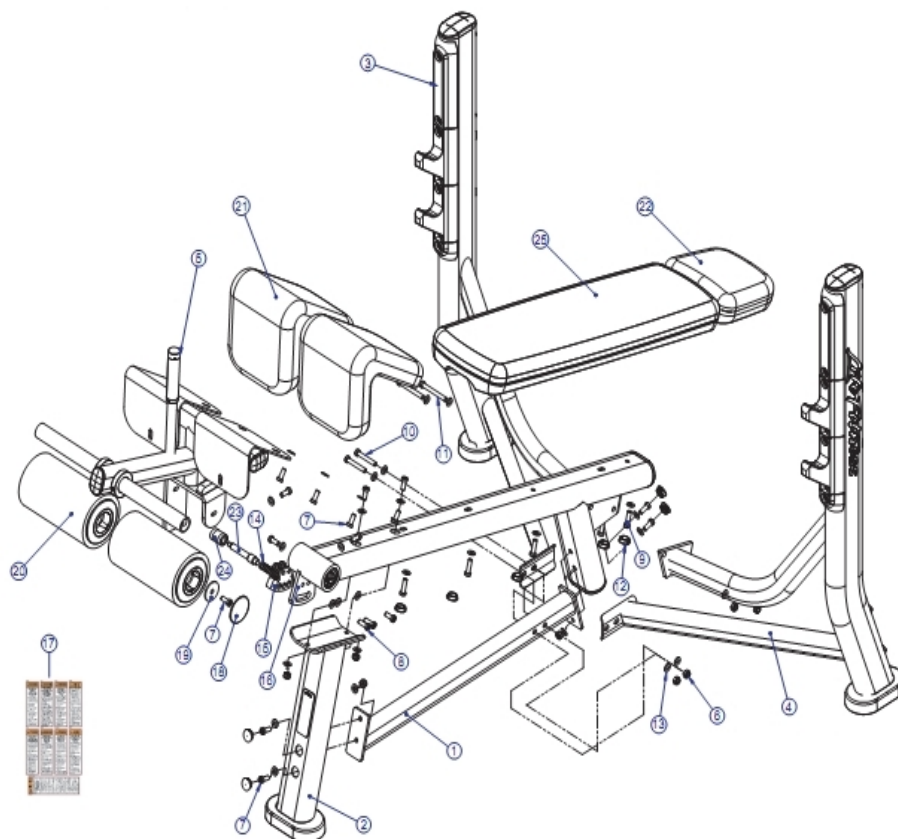
Center Frame Assembly



Ref #	Part Number	Qty	Description
1	7902099	1	Painted Assembly, SODB, Center Frame Custom
2	7800401	2	Large Cap
3	3235601	2	Ball Bearing
4	8160701	1	Primary Pivot Shaft
5	3261001	2	Retaining Ring 50MM

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Component Assembly

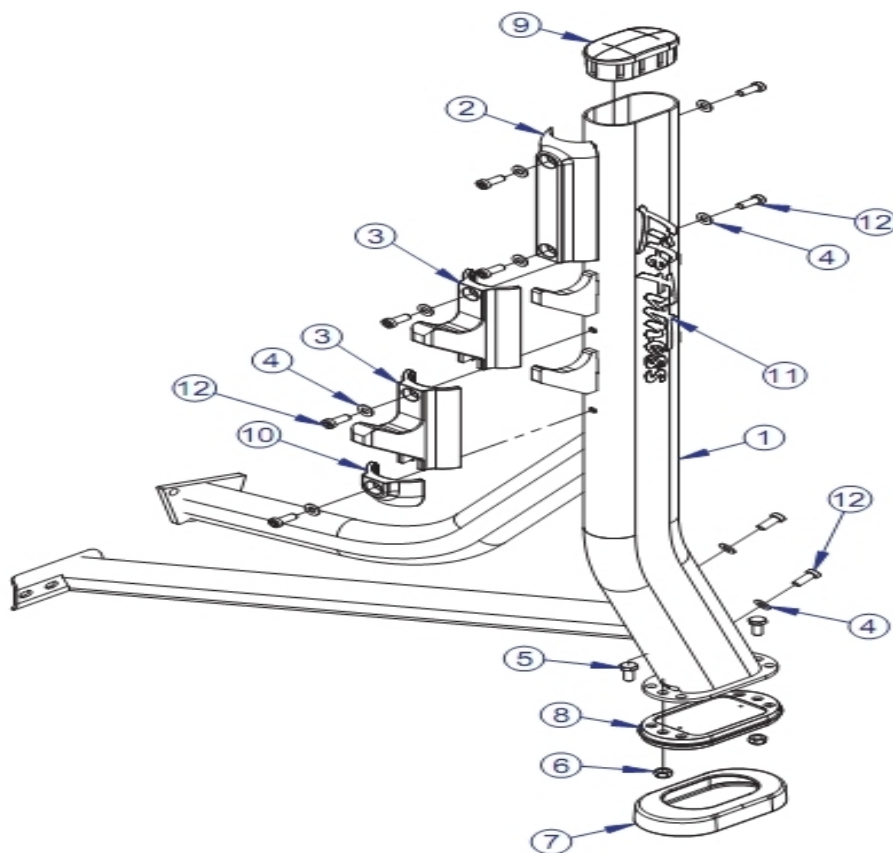


Ref #	Part Number	Qty	Description
1	7901599	1	Weldment, SODB, Center Support Custom
2	7901999	1	Painted Assembly, SODB, Support Leg Custom
3	7901699	1	Painted Assembly, SODB, Upright Right Custom
4	7901899	1	Painted Assembly, SODB, Upright Left Custom
5	7902199	1	Painted Assembly, SODB, Leg Support Custom
6	LEA3242002	10	Hardware: Hex Nut 10MM D
7	LEA3256202	16	Hardware: Screw 25MM
8	3256203	2	Hardware: Screw 30MM
9	LEA3256204	5	Hardware: Screw 35MM
10	3256210	2	Hardware: Screw 65MM
11	3256214	2	Hardware: Screw 85MM
12	3237403	9	Plug 1" Hole
13	3102514	35	Hardware: Flat Washer 3/8" ID
14	7351501	1	Pull Pin Spring
15	8177101	1	Kit, SODB, Hardware
16	7902099	1	Painted Assembly, SODB, Center Frame Custom
17	8137801	1	Warning Label - Multi-Language Vertical
18	7308701	2	Cap Bearing Housing
19	7322301	2	Plate 1.97 OD X .447 ID 10 GA
20	7424799	2	ASSY, ROLLER PAD SHORT Custom
21	7877199	2	Pad, Angle Short Custom
22	7821999	1	Pad, Head Rest, Flat Custom

Ref #	Part Number	Qty	Description
23	7351301	1	Pull Pin
24	7424801	1	Pop Pin Knob
25	7821899	1	Pad, 36 X 11 Flat Custom

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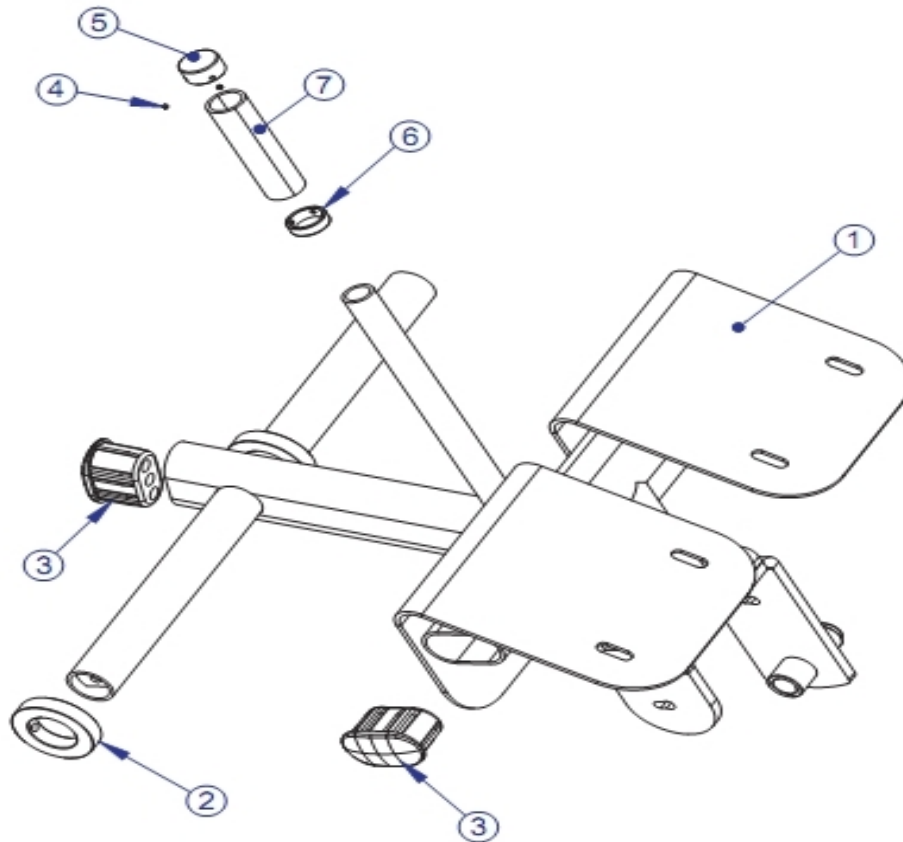
Left Upright Assembly



Ref #	Part Number	Qty	Description
1	7901899	1	Painted Assembly, SODB, Upright Left Custom
2	7804601	1	Bar Catch Guard
3	7804501	2	Bar Catch Hook
4	3102514	9	Hardware: Flat Washer 3/8" ID
5	3251202	2	Hardware: Screw 25MM
6	LEA3242002	2	Hardware: Hex Nut 10MM D
7	7340201	1	Cover Foot - Straight
8	LEA7763001	1	Foot
9	7800401	1	Large Cap
10	8077501	1	Bar Catch Guard Lower
11	7348001	1	Label Life Fitness Logo
12	LEA3256202	9	Hardware: Screw 25MM

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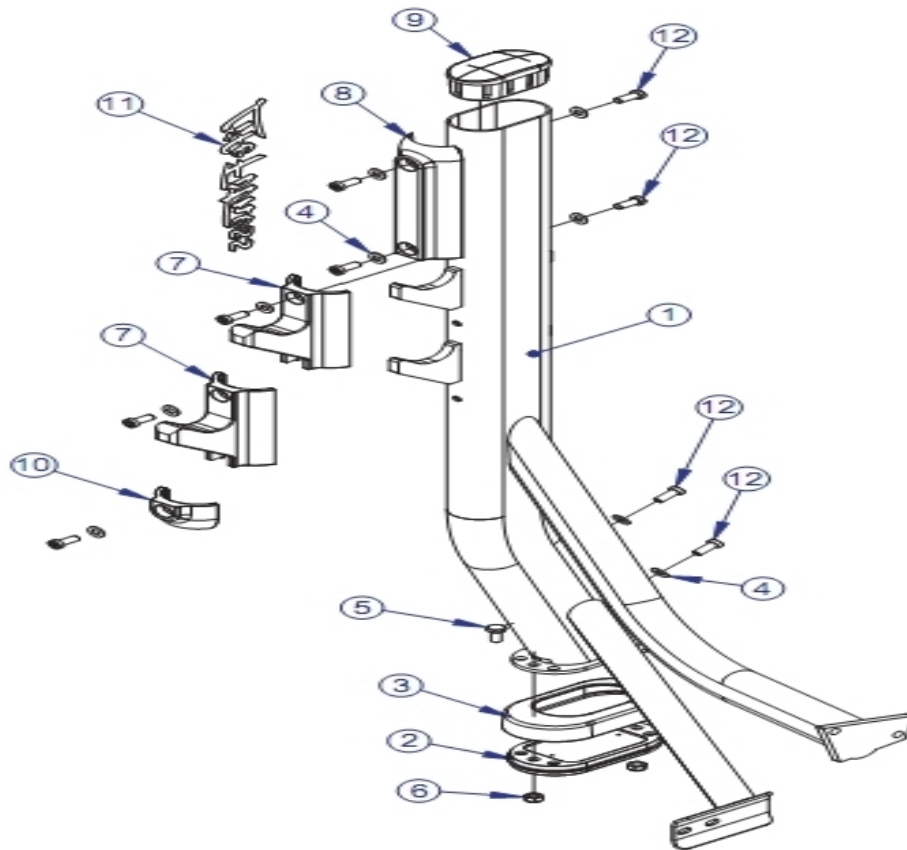
Leg Support Assembly



Ref #	Part Number	Qty	Description
1	7902199	1	Painted Assembly, SODB, Leg Support Custom
2	7357901	2	Shaft Collar
3	7800501	3	Small Cap
4	LEA3247701	4	Hardware: Screw
5	7662901	1	Grip Cap
6	7662801	1	Grip Ring 1.25"
7	7904001	1	Hand Grip

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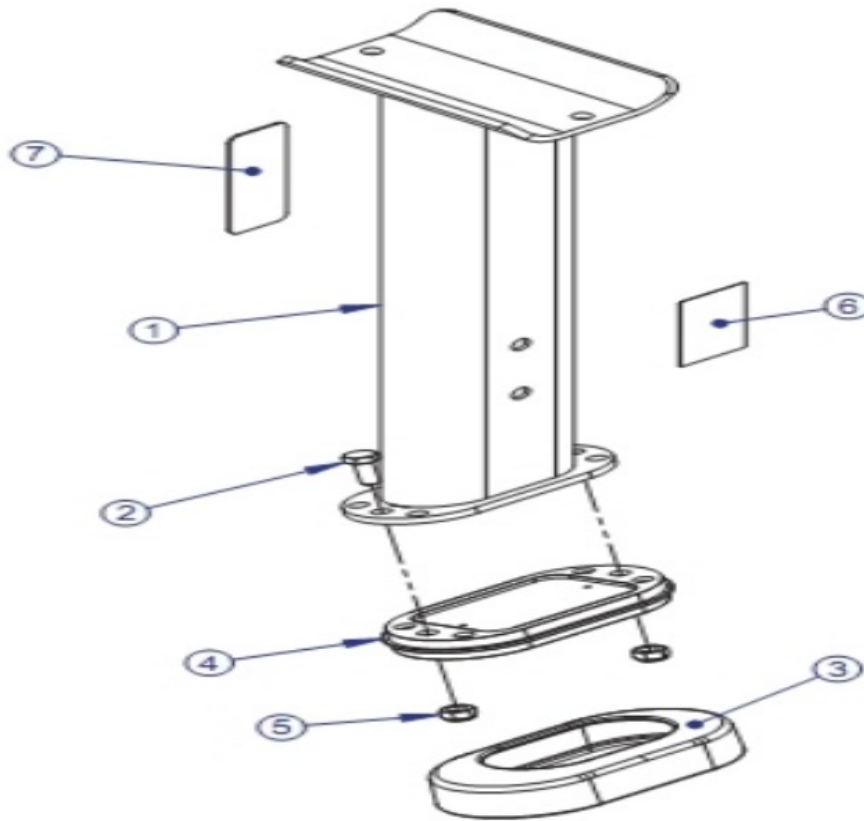
Right Upright Assembly



Ref #	Part Number	Qty	Description
1	7901699	1	Painted Assembly, SODB, Upright Right Custom
2	LEA7763001	1	Foot
3	7340201	1	Cover Foot - Straight
4	3102514	9	Hardware: Flat Washer 3/8" ID
5	3251202	2	Hardware: Screw 25MM
6	LEA3242002	2	Hardware: Hex Nut 10MM D
7	7804501	2	Bar Catch Hook
8	7804601	1	Bar Catch Guard
9	7800401	1	Large Cap
10	8077501	1	Bar Catch Guard Lower
11	7348001	1	Label Life Fitness Logo
12	LEA3256202	9	Hardware: Screw 25MM

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Support Leg Assembly



Ref #	Part Number	Qty	Description
1	7901999	1	Painted Assembly, SODB, Support Leg Custom
2	3251202	2	Hardware: Screw 25MM
3	7340201	1	Cover Foot - Straight
4	LEA7763001	1	Foot
5	LEA3242002	2	Hardware: Hex Nut 10MM D
6	7094101	1	NLA: LABEL, SERIAL NUMBER
7	LEA7002401	1	Warning Label Vertical

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

