

Signature Series Plate-Loaded - Linear Leg Press

SPLLLP

Parts Manual

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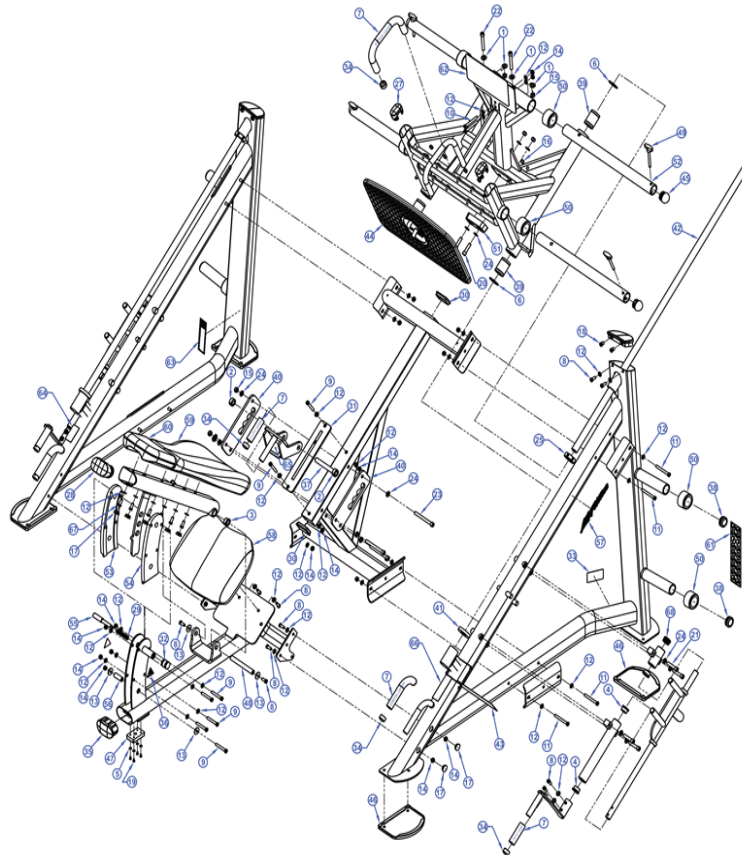


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

Component Assembly

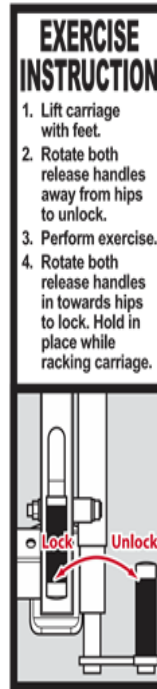
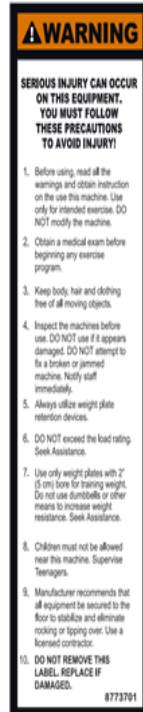


Ref #	Part Number	Qty	Description
1	3102507	8	Hardware: Flat Washer 1/2" ID
2	3103301	2	Shaft Collar 3/4" ID Zinc
3	3104901	2	Bearing 3/4" ID 1" OD
4	0017-00009-0925	6	Spacer: Flange:1" Strength; Bushing N/D
5	3114407	4	Hardware: Flat Washer
6	3202602	4	Retaining Ring 2.25" D
7	3235801	6	Grip - 1.25" OD
8	3236202	16	Hardware: Screw 25MM
9	3236211	7	Hardware: Screw 70MM
10	3236214	2	Hardware: Screw 85MM
11	3236215	8	Hardware: Screw 90MM
12	3273303	60	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236602	4	Washer 3/8"
14	3236801	29	Hardware: Nut 10 MM ID
15	3236803	9	Hardware: Nut 12 MM ID
16	3237402	10	Plug 1/2" Hole
17	3237403	10	Plug 1" Hole
18	3238601	4	Blind Thread Insert - 1.5"
19	3239101	4	Hardware: Phillips Pan Screw
20	3241306	2	Hardware: Screw 45MM
21	3241309	8	Hardware: Screw 60MM
22	3241313	4	Hardware: Screw 80MM

Ref #	Part Number	Qty	Description
23	3241320	3	Hardware: Screw 120MM
24	3241401	18	WASHER FLAT 12MM SS
25	3265501	2	Shaft Collar
27	7333801	2	End Cap FLOV Small
28	7333901	1	End Cap FLOV Large
29	7351501	1	Pull Pin Spring
30	7352301	2	End Cap
31	7359701	1	Plate Seatrack Front
32B	7424803	1	KNOB TULIP STYLE
32A	7424801	1	Pop Pin Knob
33	7571301	1	Label Serial Number
34	7662901	6	Grip Cap
35	7800401	1	Large Cap
36	8039501	2	Label Warning Triangle 10-0099-067 BNR
37	8074901	1	Seat Adjuster Shaft PLLL2
38	8078001	4	End Cap
39	8271101	4	Linear Ball Bearing
40	8273901	2	Plate HSLLP Stop
41	8274001	2	Bumper HSLLP Carriage
42	8274401	2	Guide Rod
43	8343101	1	Tag - Bolt To Floor
44	8557701	1	Footplate
45	8593501	4	Cap
46	8708801	4	SPL Foot Slipper
47	8708901	1	Rubber Foot Pad
48	8720802	1	Shaft .75"
49	8722401	4	Selector Pin
50	8813401	8	Flat Bumper Weight Horn - medium
51	8722301	1	H-style Bumper
52	8840901	4	Tube SPLLLP Weight Rod
53	8841701	1	Spacer SPLLLP Seat Selector
54	8841801	1	Spacer SPLLLP Seat Selector
55	8841901	1	Pull Pin
56	8853301	1	Spacer SPLLLP Seat Selector
57	8866901	2	Label LF Logo 10 IN. - Flat
58	7297299	1	PAD, LARGE CHAIR, SNGL STITCH Custom
59	7474199	1	ASSY, LARGE BACK PAD Custom
60	7474399	1	ASSY, HEAD REST PAD Custom
61	8351801	1	Labe Sheet Weight Horn
62	8724799	1	Placard, SPLLLP, Instructions - Custom
63	8773799	1	Label, ASTM, Placard Vertical - Custom
64	8270599	1	Label, Lock Warning - Custom
65	8327299	1	Label, ROM Warning - Custom
66	8270299	1	Placard, Exercise Instructions - Custom
67	3251204	6	Hardware: Screw 35MM
68	3119306	2	End Cap 1.5" D

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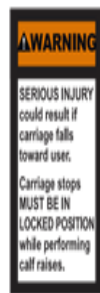
Labels 1



Ref #	Part Number	Qty	Description
-	8773702	1	Label, ASTM, Placard Vertical - German
-	8773707	1	Label, ASTM, Placard Vertical - Japanese
-	8270203	1	Placard, Exercise Instructions - French
-	8270204	1	Placard, Exercise Instructions - Spanish
-	8270206	1	Placard, Exercise Instructions - Dutch
-	8270210	1	Placard, Exercise Instructions - Russian
-	8773705	1	Label, ASTM, Placard Vertical - Italian
-	8270205	1	Placard, Exercise Instructions - Italian
-	8270201	1	Placard, Exercise Instructions - English
-	8773704	1	Label, ASTM, Placard Vertical - Spanish
-	8773701	1	Label, ASTM, Placard Vertical - English
-	8270208	1	Placard, Exercise Instructions - Portugese
-	8270202	1	Placard, Exercise Instructions - German
-	8773708	1	Label, ASTM, Placard Vertical - Portugese
-	8773706	1	Label, ASTM, Placard Vertical - Dutch
-	8773703	1	Label, ASTM, Placard Vertical - French
-	8270207	1	Placard, Exercise Instructions - Japanese

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Labels 2

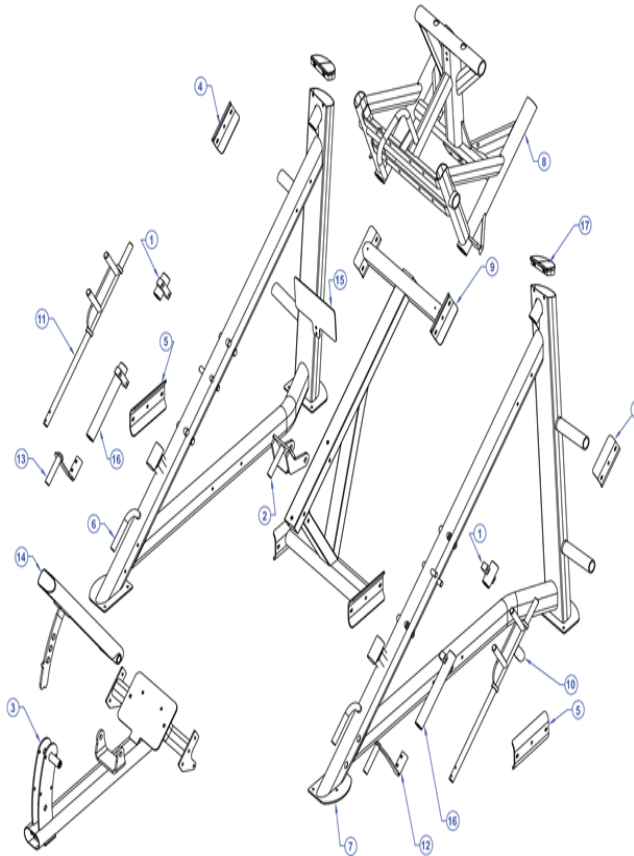


Ref #	Part Number	Qty	Description
-	8327203	1	Label, ROM Warning - French
-	8327210	1	Label, ROM Warning - Russian
-	8724711	1	Placard, SPLLLP, Instructions - Turkish
-	8327207	1	Label, ROM Warning - Japanese
-	8270510	1	Label, Lock Warning - Russian
-	8270508	1	Label, Lock Warning - Portugese
-	8270504	1	Label, Lock Warning - Spanish
-	8270503	1	Label, Lock Warning - French
-	8270502	1	Label, Lock Warning - German
-	8270501	1	Label, Lock Warning - English
-	8270506	1	Label, Lock Warning - Dutch
-	8327205	1	Label, ROM Warning - Italian
-	8270511	1	Label, Lock Warning - Turkish
-	8327208	1	Label, ROM Warning - Portugese
-	8327204	1	Label, ROM Warning - Spanish
-	8327201	1	Label, ROM Warning - English
-	8724702	1	Placard, SPLLLP, Instructions - German
-	8724704	1	Placard, SPLLLP, Instructions - Spanish
-	8724701	1	Placard, SPLLLP, Instructions - English
-	8327211	1	Label, ROM Warning - Turkish
-	8327206	1	Label, ROM Warning - Dutch
-	8724710	1	Placard, SPLLLP, Instructions - Russian

Ref #	Part Number	Qty	Description
-	8724708	1	Placard, SPLLLP, Instructions - Portugese
-	8724707	1	Placard, SPLLLP, Instructions - Japanese
-	8724706	1	Placard, SPLLLP, Instructions - Dutch
-	8724705	1	Placard, SPLLLP, Instructions - Italian
-	8724703	1	Placard, SPLLLP, Instructions - French
-	8327202	1	Label, ROM Warning - German
-	8270507	1	Label, Lock Warning - Japanese
-	8270505	1	Label, Lock Warning - Italian

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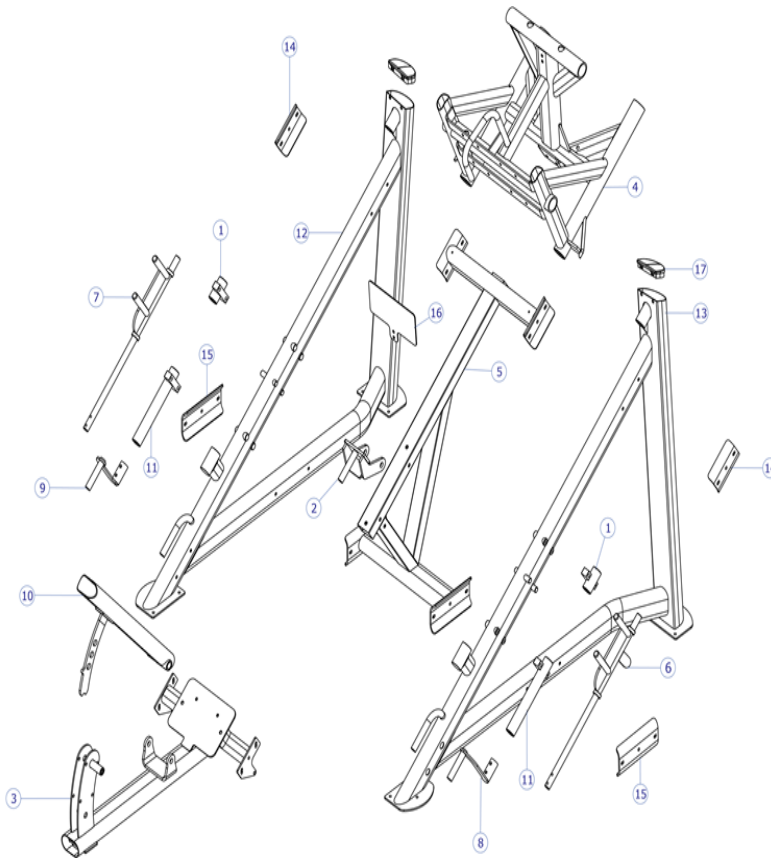
Painted Frame Weldments WITH WEIGHT HORNS



Ref #	Part Number	Qty	Description
1	8267201	2	Weldment HSG
2	8268501	1	Weldment Stop
3	8723500	1	Weldment SPLLP Seat Frame
4	8752701	2	Flat Side Bracket
5	8752702	2	Flat Side Bracket
6	8834000	1	Weldment SPLLLP Side Frame Left
7	8834100	1	Weldment SPLLLP Side Frame Right
8	8834200	1	Weldment SPLLLP Carriage
9	8834300	1	Weldment SPLLLP Mid Frame
10	8835300	1	Weldment SPLLLP Rackout Right
11	8836600	1	Weldment SPLLLP Rackout Left
12	8837000	1	Weldment SPLLLP Handle Right
13	8837100	1	Weldment SPLLLP Handle Left
14	8842200	1	Weldment SPLLLP Seatback
15	8853201	1	Plate SPLLLP Placard
16	8853500	2	Weldment SPLLLP HSG Long
17	7326299	2	Cap, D-Tube-Top Custom

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Painted Frame Weldments - NO WEIGHT HORNS



Ref #	Part Number	Qty	Description
1	8267201	2	Weldment HSG
2	8268501	1	Weldment Stop
3	8723500	1	Weldment SPLLLP Seat Frame
4	8834200	1	Weldment SPLLLP Carriage
5	8834300	1	Weldment SPLLLP Mid Frame
6	8835300	1	Weldment SPLLLP Rackout Right
7	8836600	1	Weldment SPLLLP Rackout Left
8	8837000	1	Weldment SPLLLP Handle Right
9	8837100	1	Weldment SPLLLP Handle Left
10	8842200	1	Weldment SPLLLP Seatback
11	8853500	2	Weldment SPLLLP HSG Long
12	8917900	1	WLDMT, SPLLLP, SIDE FRAME, LT, W/O WGT HORNS
13	8918100	1	WLDMT, SPLLLP, SIDE FRAME, RT, W/O WGT HORNS
14	8752701	2	Flat Side Bracket
15	8752702	2	Flat Side Bracket
16	8853201	1	Plate SPLLLP Placard
17	7326299	2	Cap, D-Tube-Top Custom

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

