

STRUCTURE HALF/HALF COMBO RACK

ST-HRHR

Parts Manual

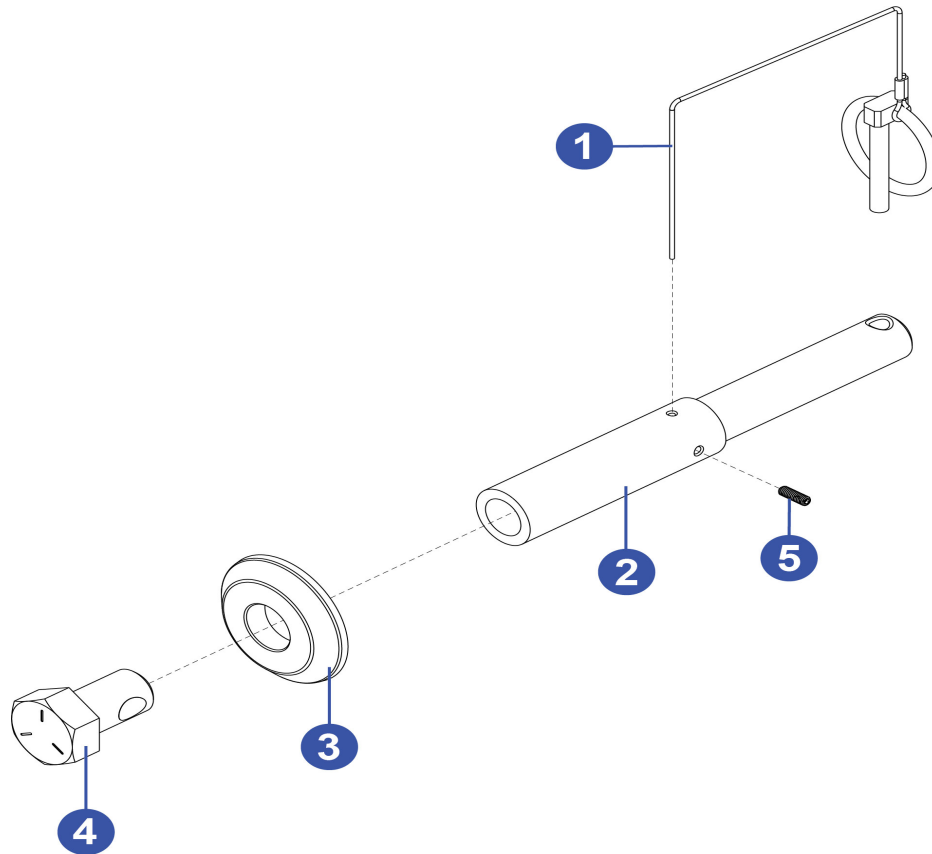
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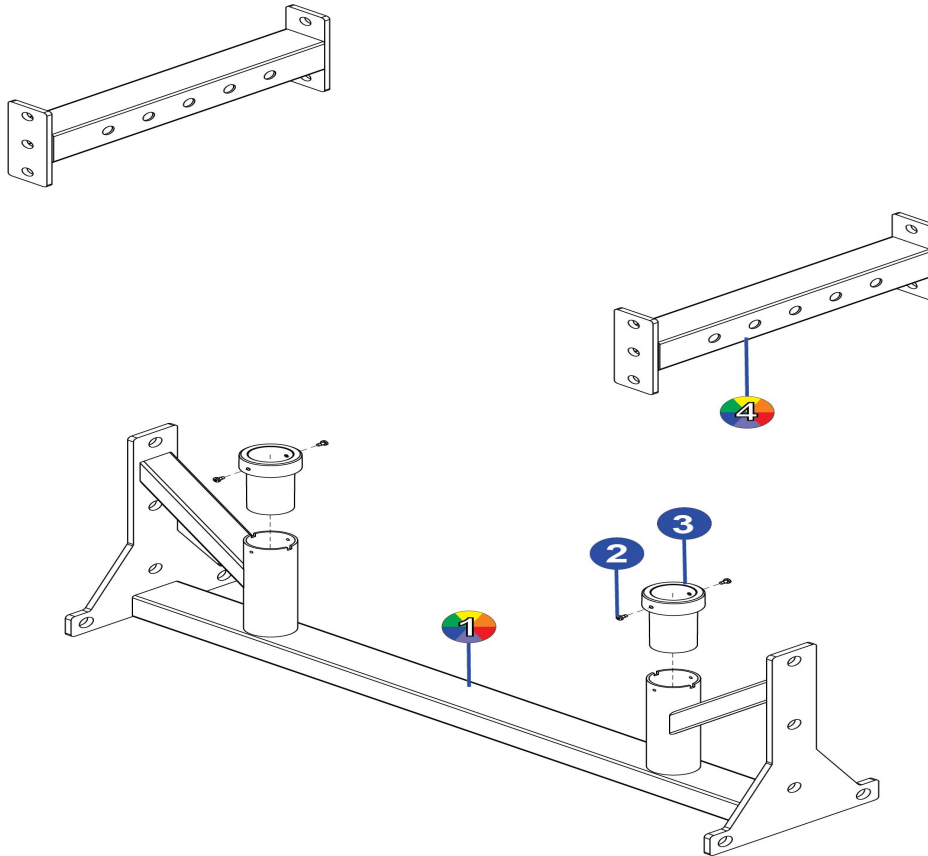
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Band Pegs



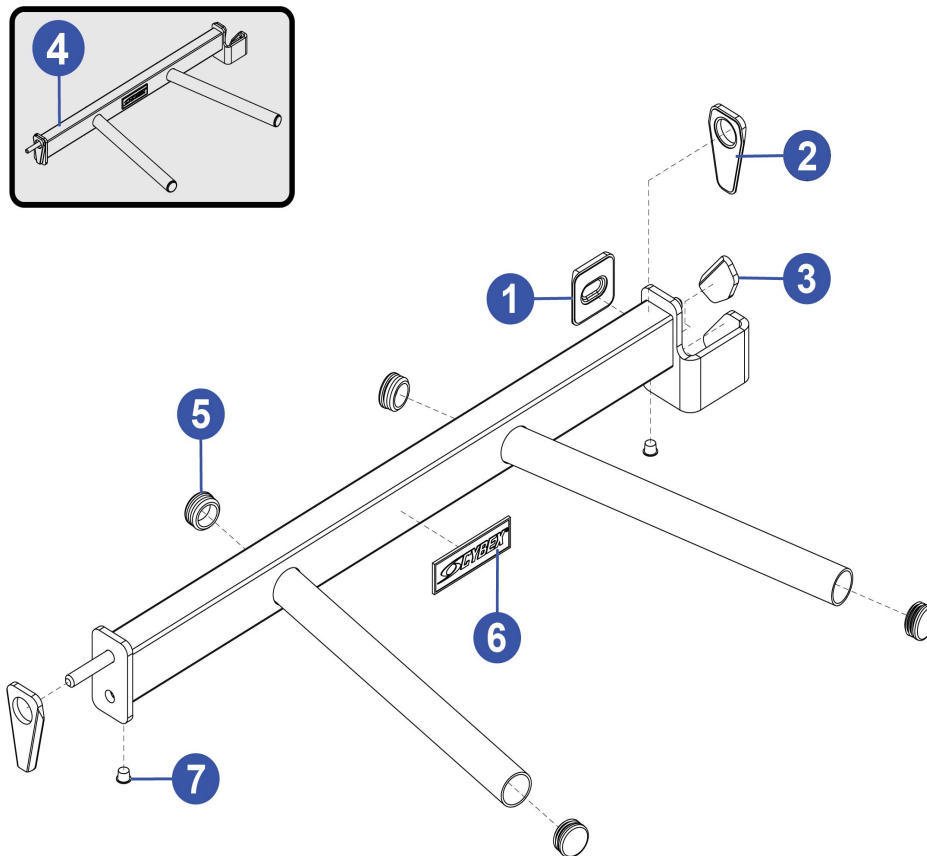
Ref #	Part Number	Qty	Description
1	1000860-0001	1	ASSY, LINCH PIN, 1/4
2	1000862-0001	1	SHAFT, BAND PEG, SRT
3	1001341-0001	1	SPACER, 2.25 OD X 3/8
4	1001765-0003	1	SCREW, 3/4-10 X 1-1/4, GRADE 5, HHCS ZN
5	1001957-0001	1	M4-0.7 X 12 HXS NO FPS ST BO

Crossmembers



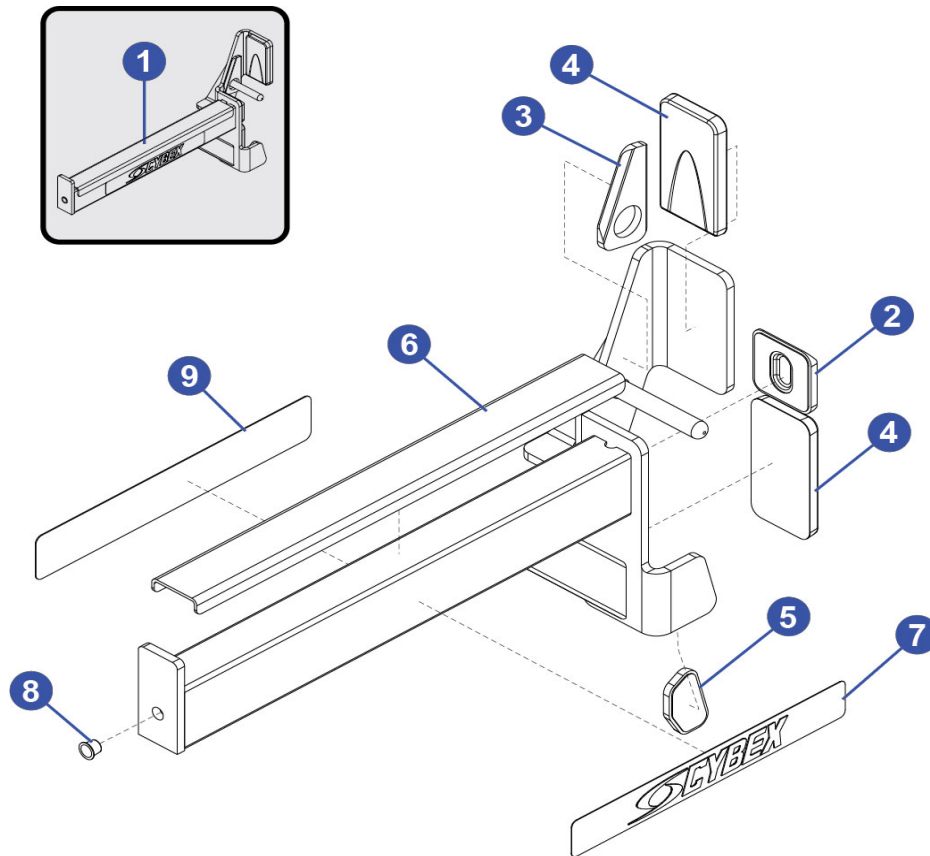
Ref #	Part Number	Qty	Description
1	1000527-0000	1	WLDMT, AT, BASE, CTR
2	3270601	4	Hardware: Screw 3/8"
3	9045101	2	CAP, HDE, LANDMINE, WORK ARM
4	1000531-0000	2	WLDMT, AT, STORAGE

Dip



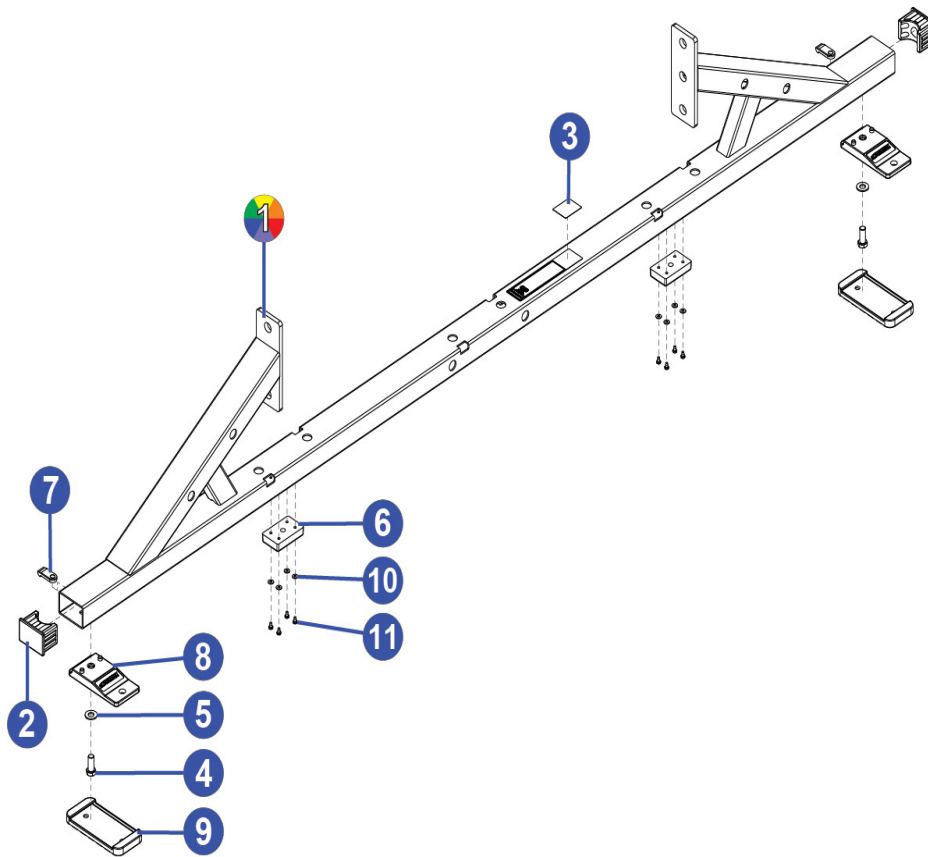
Ref #	Part Number	Qty	Description
1	1000968-0001	1	GUARD, PAINT, 3-1/4X2-7/8
2	1000969-0001	2	GUARD, PAINT, PIN SIDE
3	1000971-0001	1	GUARD, PAINT, 75 DEG TAB
4	1004377-0000	1	ASSY, ST-DIP, COMPONENTS
5	3119302	4	Cap, End 1-3/4 RD 14-20 GA
6	1003435-0001	1	BADGE, CYBEX, 1-3/4 X 5-1/2
7	H-HPLUG(REG)	2	Stop: 9/16 IN Hole Plug

Half Rack-Half Rack Combo Left Bar Catch



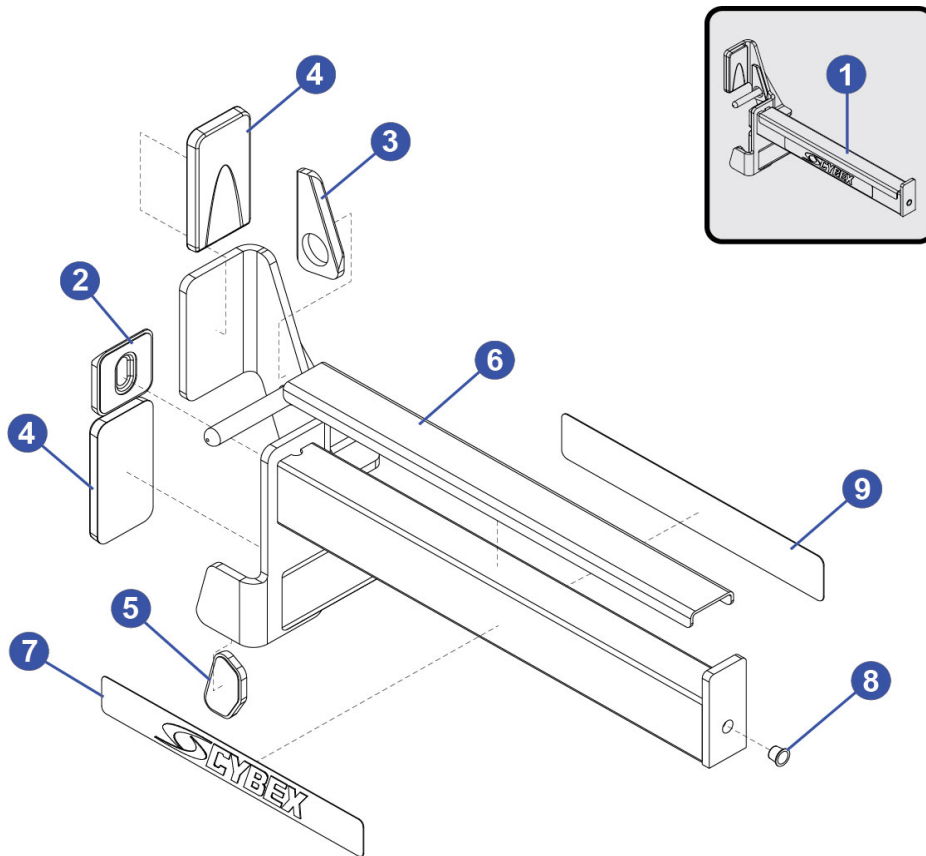
Ref #	Part Number	Qty	Description
1	1004191-0000	1	ASSY, ST-HR, BC, LT
2	1000968-0001	1	GUARD, PAINT, 3-1/4X2-7/8
3	1000969-0001	1	GUARD, PAINT, PIN SIDE
4	1000970-0001	2	PAD, AT, BC, 3X5-3/4
5	1000971-0001	1	GUARD, PAINT, 75 DEG TAB
6	1004865-0002	1	ASSY, PAINT GUARD, 2IN TUBE
7	1004375-0001	1	LABEL, CYBEX, 1-3/4 X 14
8	H-HPLUG(REG)	1	Stop: 9/16 IN Hole Plug
9	1004376-0001	1	LABEL, STRUCTURE, 1-3/4 X 14

Half Rack-Half Rack Combo Right or Left Hand Base



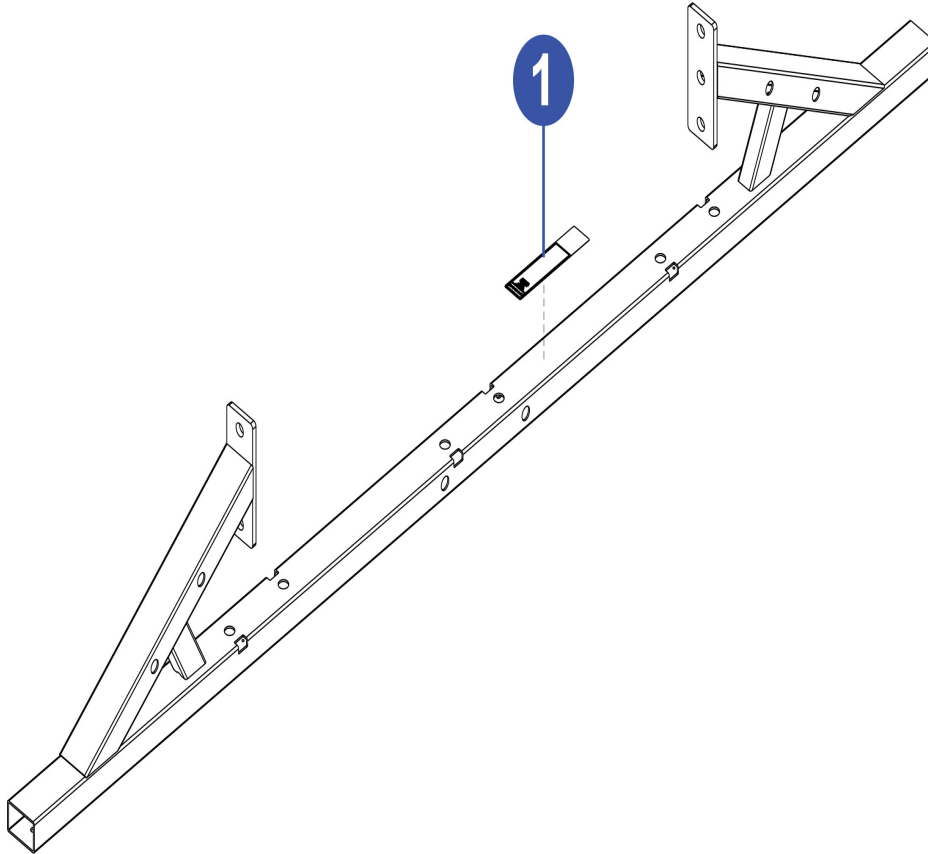
Ref #	Part Number	Qty	Description
1	1002960-0000	1	ASSY, AT-HRHR, BASE, SUB
2	1000589-0001	2	CAP, 2X3 11GA, END
3	CM000202	1	
4	3272805	2	1/2 IN - 13X 1.25 IN UNC HHCS G5 ZN
5	WASH.5SAE	2	Hardware: 1/2 SAE Flat Washer
6	8708901	2	Rubber Foot Pad
7	9311803	2	NUT, RECT TUBING, 11GA, 3"
8	1003426-0037	2	FOOT, BOLT ON, CYBEX -HWC
9	MM-9	2	Cushion: 3 X 6 Flange Rubber Slipper
10	3114407	8	Hardware: Flat Washer
11	3270601	8	Harware: Screw 3/8"

Half Rack-Half Rack Combo Right Bar Catch



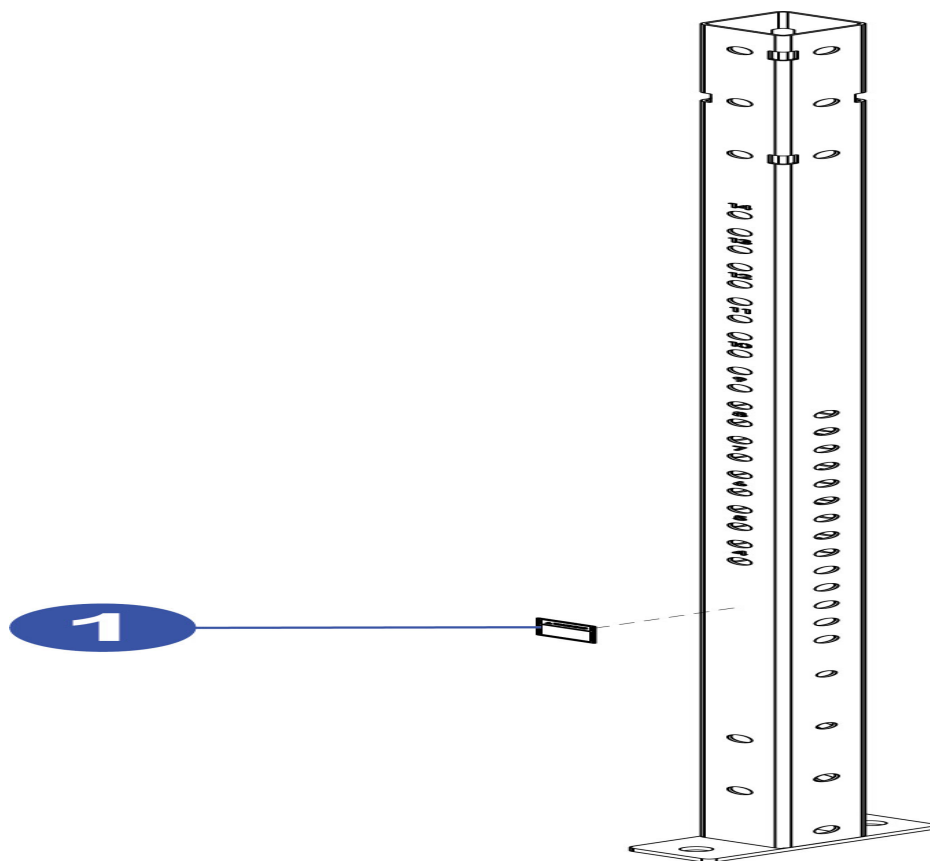
Ref #	Part Number	Qty	Description
1	1004190-0000	1	ASSY, ST-HR, BC, RT
2	1000968-0001	1	GUARD, PAINT, 3-1/4X2-7/8
3	1000969-0001	1	GUARD, PAINT, PIN SIDE
4	1000970-0001	2	PAD, AT, BC, 3X5-3/4
5	1000971-0001	1	GUARD, PAINT, 75 DEG TAB
6	1004865-0002	1	ASSY, PAINT GUARD, 2IN TUBE
7	1004375-0001	1	LABEL, CYBEX, 1-3/4 X 14
8	H-HPLUG(REG)	1	Stop: 9/16 IN Hole Plug
9	1004376-0001	1	LABEL, STRUCTURE, 1-3/4 X 14

Half Rack-Half Rack Combo Sub Base



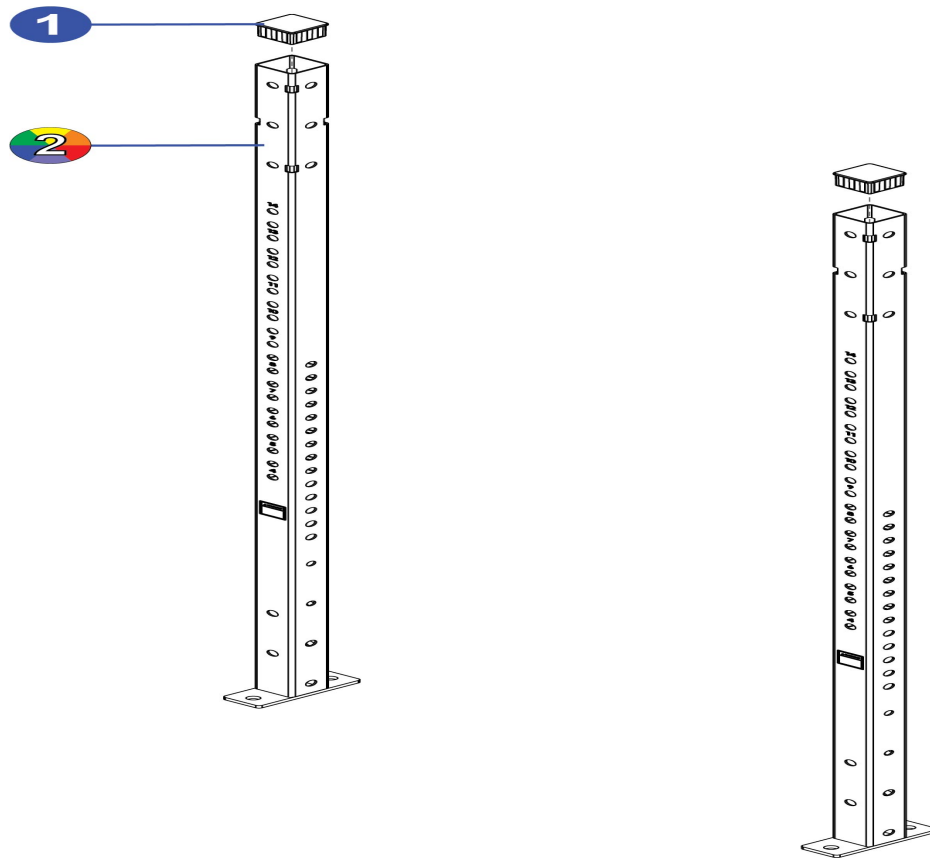
Ref #	Part Number	Qty	Description
1	1002324-0001	1	LABEL, WARN, VERT, MULTI-LANG SHEET

Half Rack-Half Rack Combo Upright



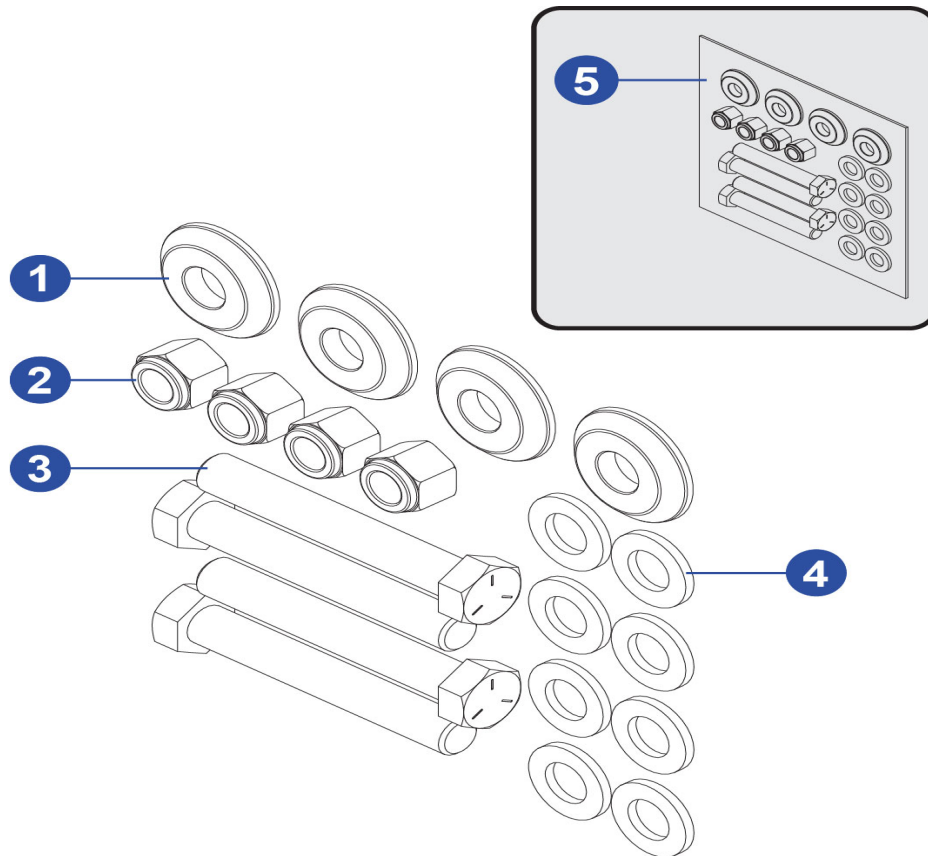
Ref #	Part Number	Qty	Description
1	1001811-0001	1	LABEL, SQUAT, SHEET

Half Rack-Half Rack Combo Upright Assembly



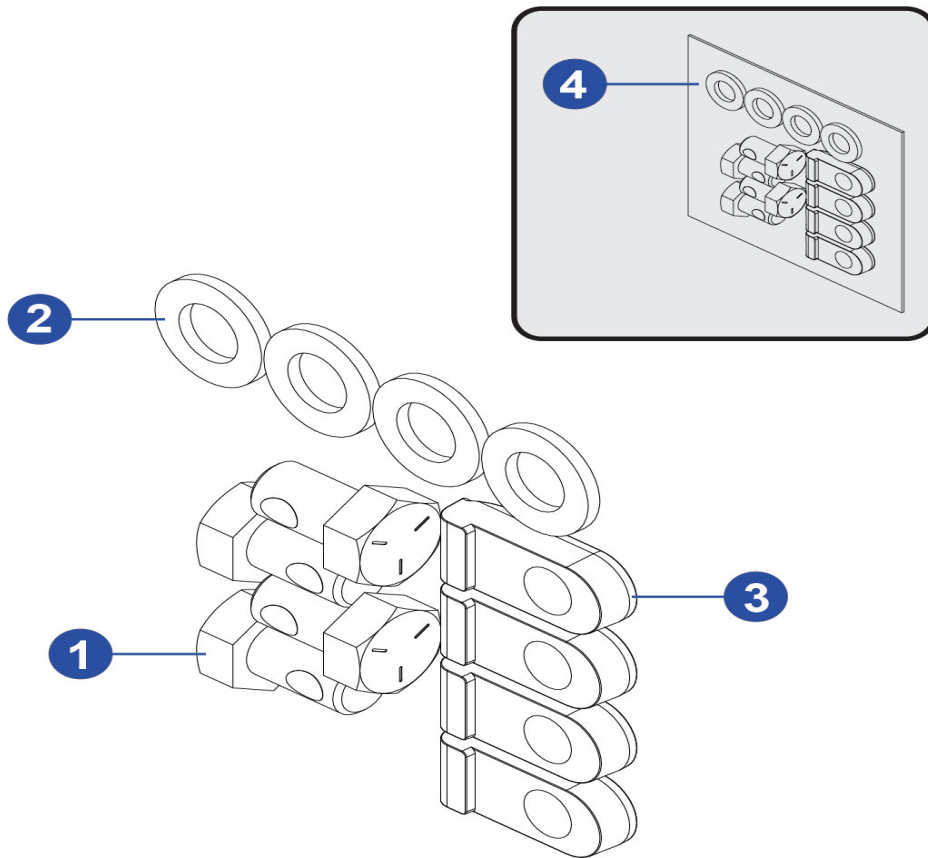
Ref #	Part Number	Qty	Description
1	1000557-0001	2	CAP, 3X3 11GA, END
2	1004196-0000	2	ASSY, ST-HR/HRHR, UPRIGHT, FNT

Hardware Blister Pack



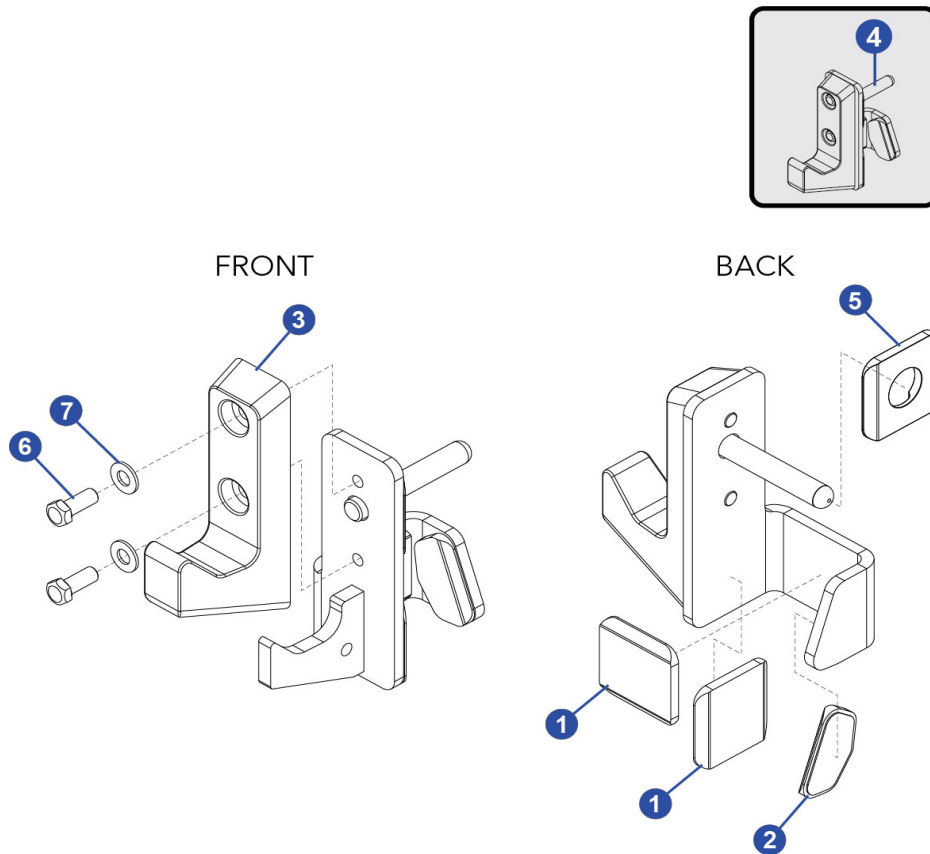
Ref #	Part Number	Qty	Description
1	1001341-0001	4	SPACER, 2.25 OD X 3/8
2	3102808	4	
3	1000598-0018	4	SCREW, 3/4-10 X 5, GRADE 5, HHCS ZN
4	1000599-0001	8	WASHER, 3/4 IN SAE, ZN
5	1001506-0001	1	ASSY, AT, BLISTER PACK 1

Hardware Hammer Lock Blister Pack



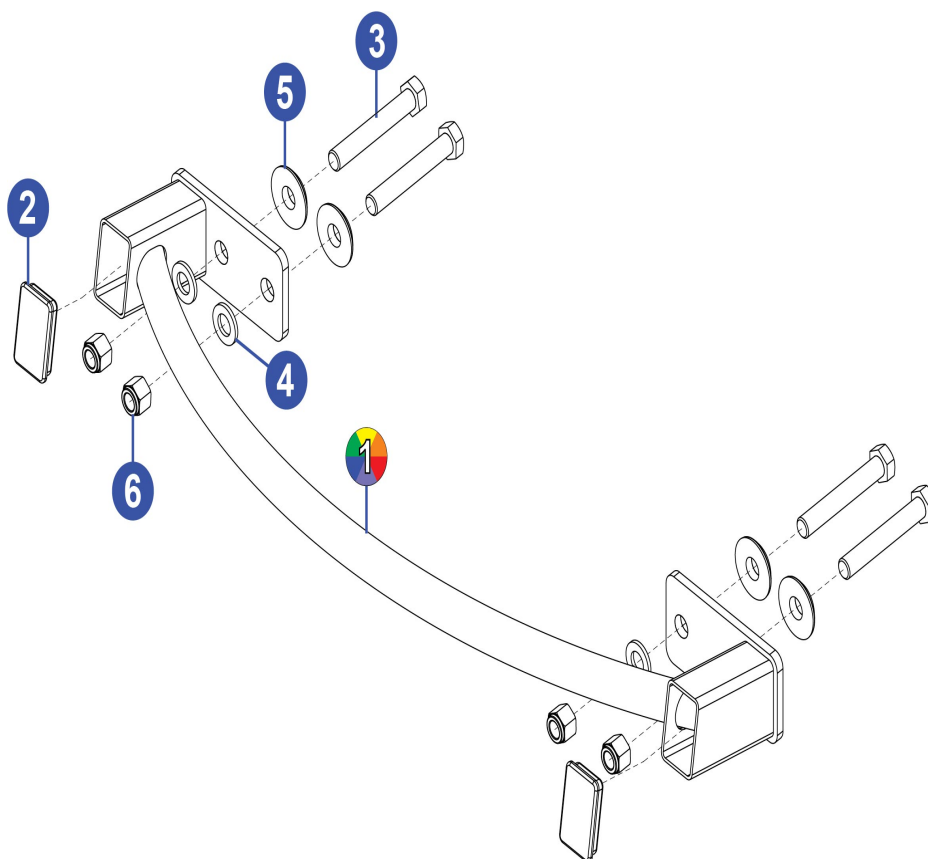
Ref #	Part Number	Qty	Description
1	1001765-0003	4	SCREW, 3/4-10 X 1-1/4, GRADE 5, HHCS ZN
2	1000599-0001	4	WASHER, 3/4 IN SAE, ZN
3	1000542-0001	4	NUT, RECT TUBING, 11GA, 3 IN, 3/4-10 UNC
4	1001840-0001	1	ASSY, AT, BLISTER PACK, HAMMER LOCK

Left Bar Support



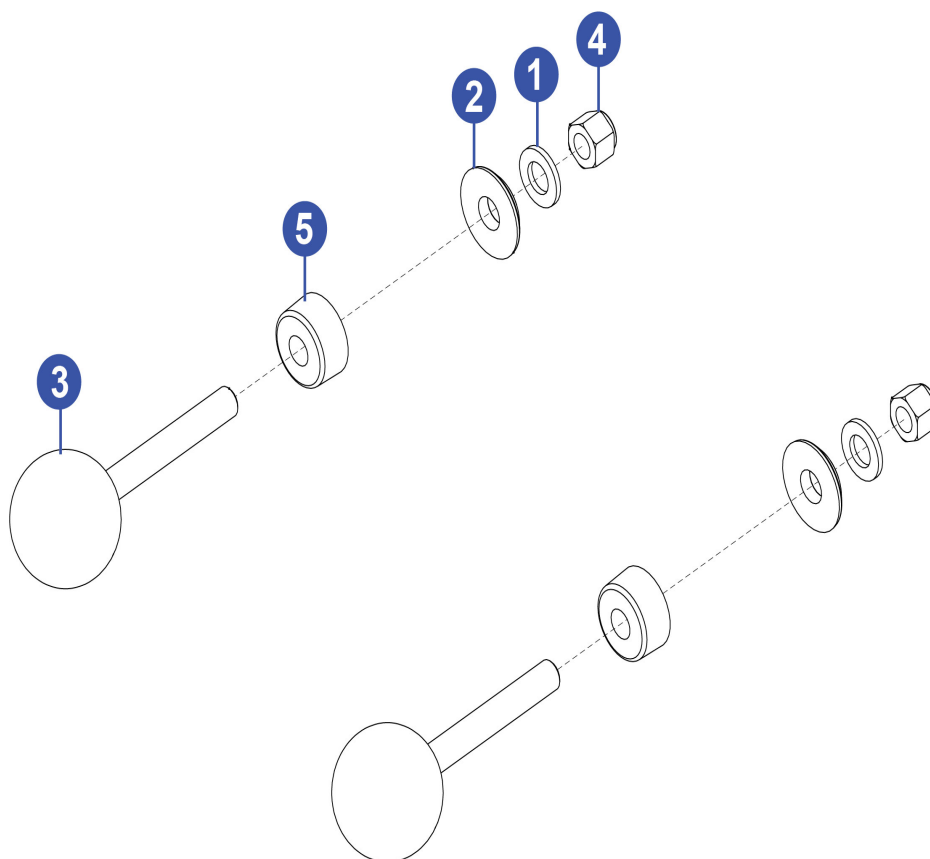
Ref #	Part Number	Qty	Description
1	1000968-0001	2	GUARD, PAINT, 3-1/4X2-7/8
2	1000971-0001	1	GUARD, PAINT, 75 DEG TAB
3	1000973-0001	1	GUARD, AT, BS
4	1001194-0000	1	ASSY, AT-PR, BS, LT
5	1001964-0001	1	GUARD, PAINT, 3X3
6	3272805	2	1/2 IN - 13X 1.25 IN UNC HHCS G5 ZN
7	WASH.5SAE	2	Hardware: 1/2 SAE Flat Washer

Optional Arc Pull Up



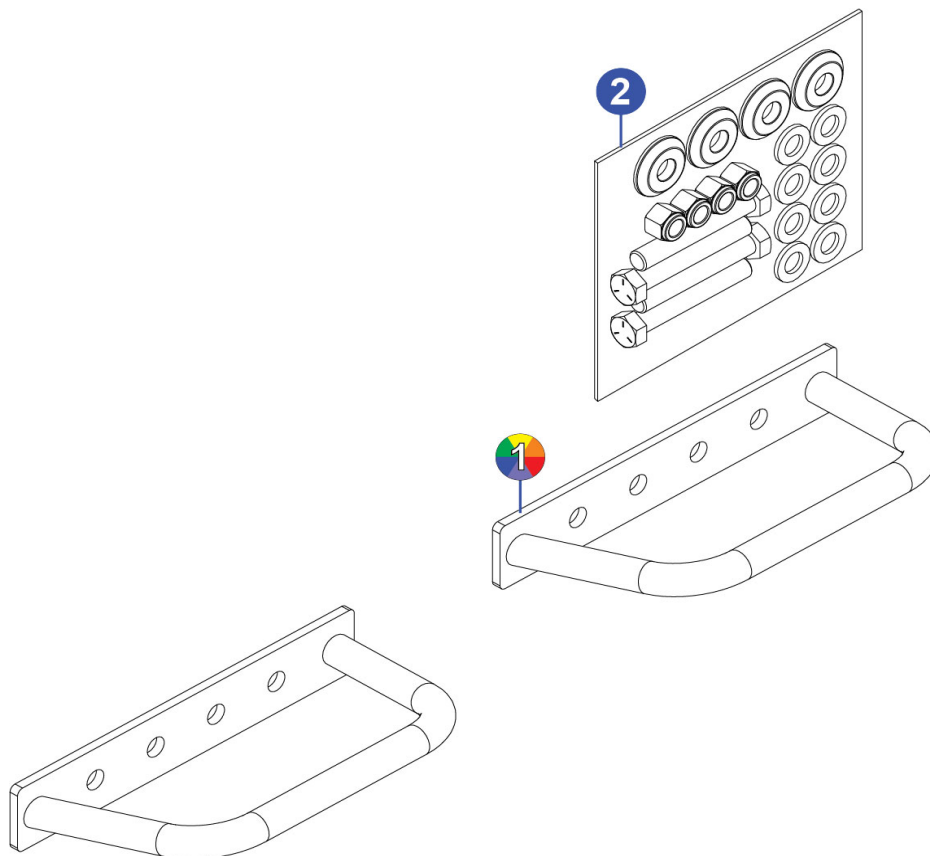
Ref #	Part Number	Qty	Description
1	1003556-0000	1	WLDMT, BOLTED ARC PULL UP
2	7352301	2	End Cap
3	1000598-0018	4	SCREW, 3/4-10 X 5, GRADE 5, HHCS ZN
4	1000599-0001	4	WASHER, 3/4 IN SAE, ZN
5	1001341-0001	4	SPACER, 2.25 OD X 3/8
6	3102808	4	

Optional Ball Grip Pull Up



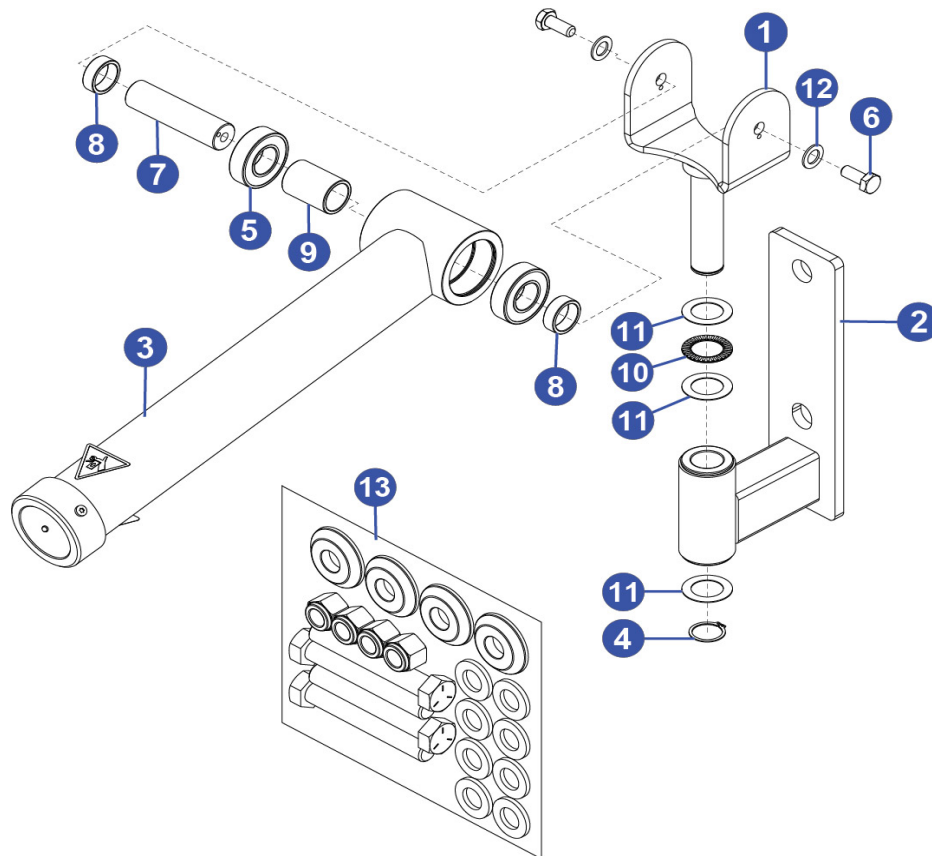
Ref #	Part Number	Qty	Description
1	1000599-0001	2	WASHER, 3/4 IN SAE, ZN
2	1001341-0001	2	SPACER, 2.25 OD X 3/8
3	1002943-0001	2	GRIP, BG3
4	3102808	2	
5	7352101	2	Cushion Weight Stack

Optional Bolted Neutral Pull Up



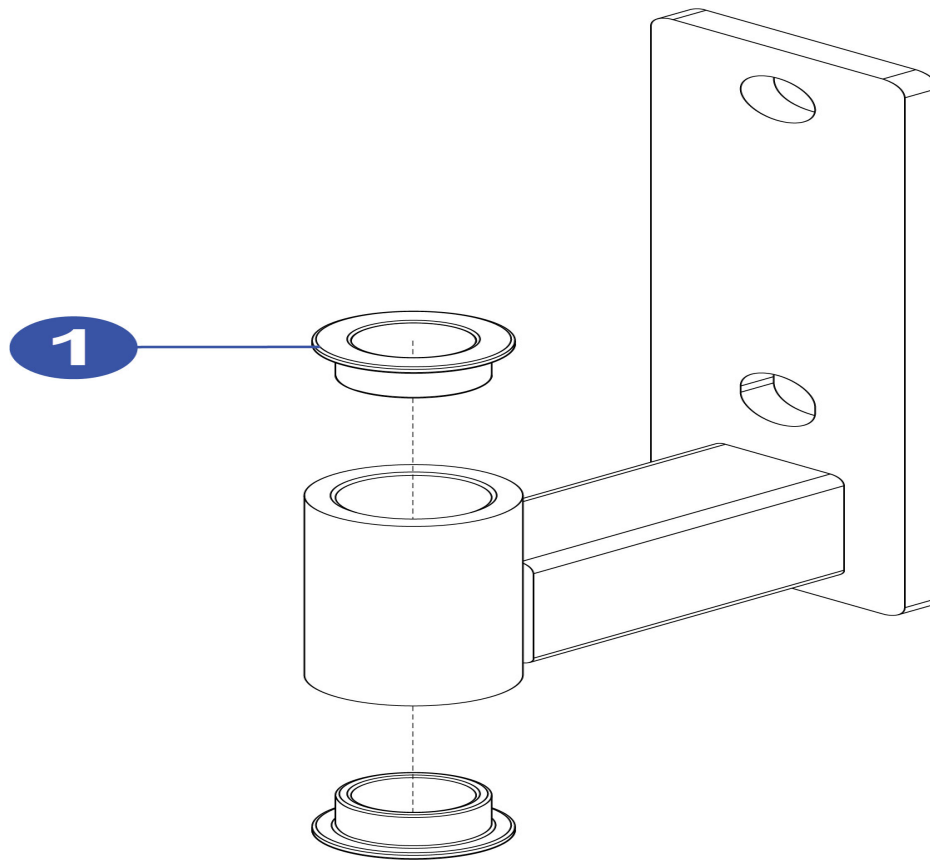
Ref #	Part Number	Qty	Description
1	1003271-0000	2	WLDMT, BOLTED NEUTRAL PULL UP
2	1001506-0001	1	ASSY, AT, BLISTER PACK 1

Power Pivot Assembly



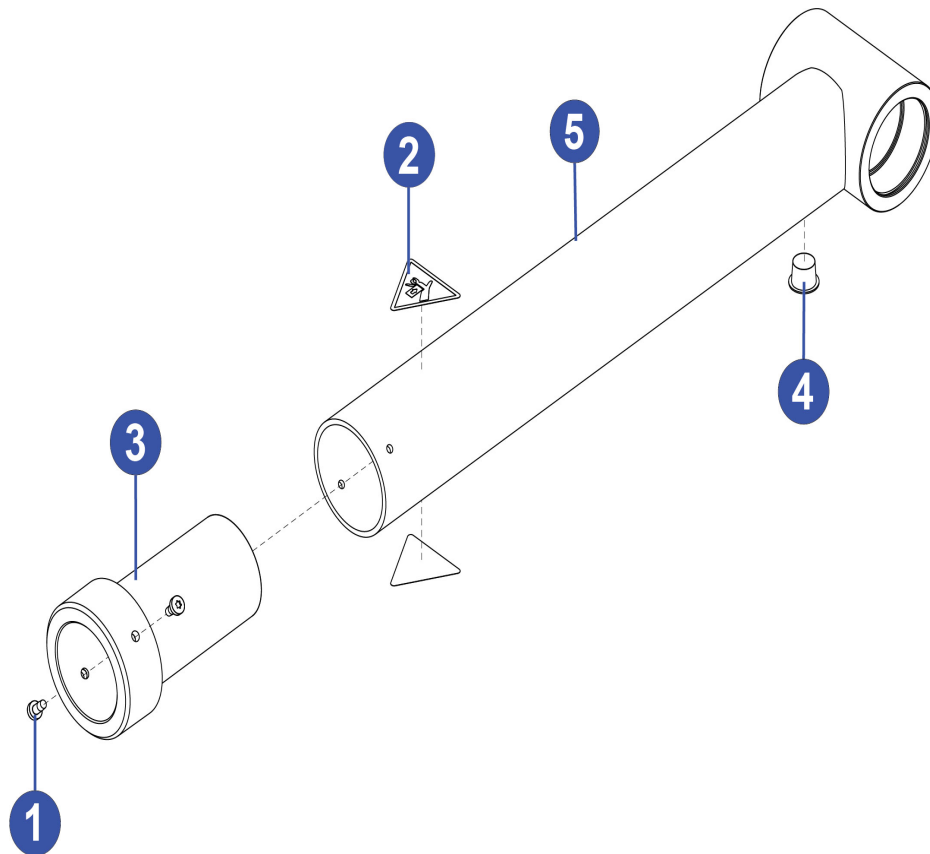
Ref #	Part Number	Qty	Description
1	1002654-0000	1	WLDMT, AT-PP, PIVOT
2	1002671-0000	1	ASSY, AT-PP, MNT
3	1002672-0000	1	ASSY, AT-PP, WORK ARM
4	3232421	1	Retaining Ring 0.940" D
5	3235601	2	Ball Bearing
6	3251202	2	Hardware: Screw 25MM
7	7316501	1	SHAFT, 25MM X 3.750
8	7330011	2	Spacer, Internal X .425
9	7330006	1	Spacer Internal X 1.765
10	9117301	1	BEARING, THRUST NEEDLE-ROLLER, 1 IN. ID
11	9117401	3	WASHER, THRUST NEEDLE-ROLLER BEARING, 1 IN. ID
12	WASH.5STAR	2	Hardware: 1/2 Internal Lock Washer
13	1001506-0001	1	ASSY, AT, BLISTER PACK 1

Power Pivot Mount



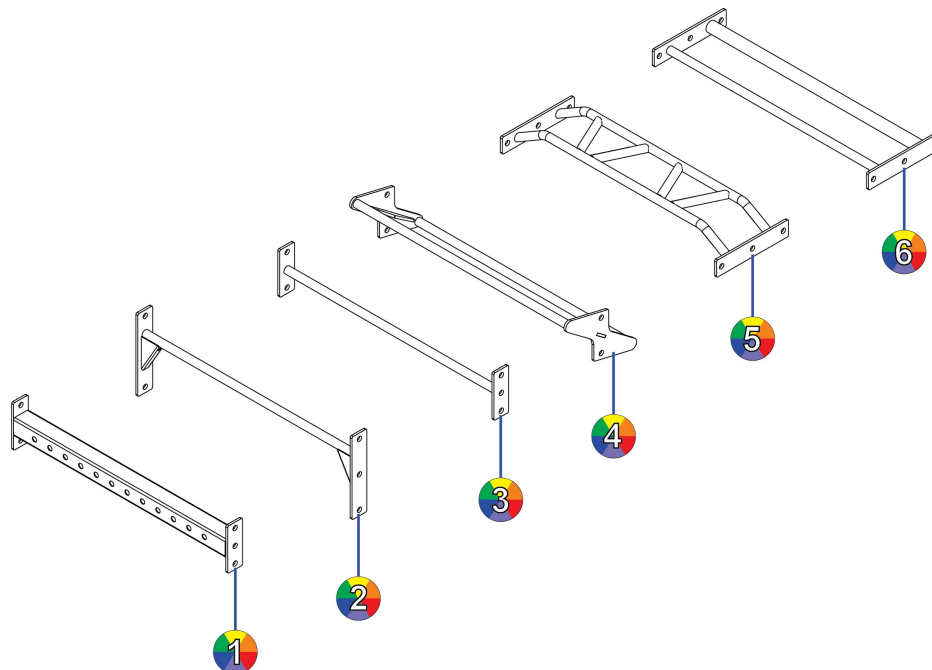
Ref #	Part Number	Qty	Description
1	1002878-0003	2	BRNG, FLANGE 1.00 ID X 1.25 OD

Power Pivot Work Arm



Ref #	Part Number	Qty	Description
1	3270601	2	Hardware: Screw 3/8"
2	8039501	2	Label Warning Triangle 10-0099-067 BNR
3	9045101	1	CAP, HDE, LANDMINE, WORK ARM
4	H-HPLUG(REG)	1	Stop: 9/16 IN Hole Plug
5	1002653-0000	1	WLDMT, AT-PP, WORK ARM

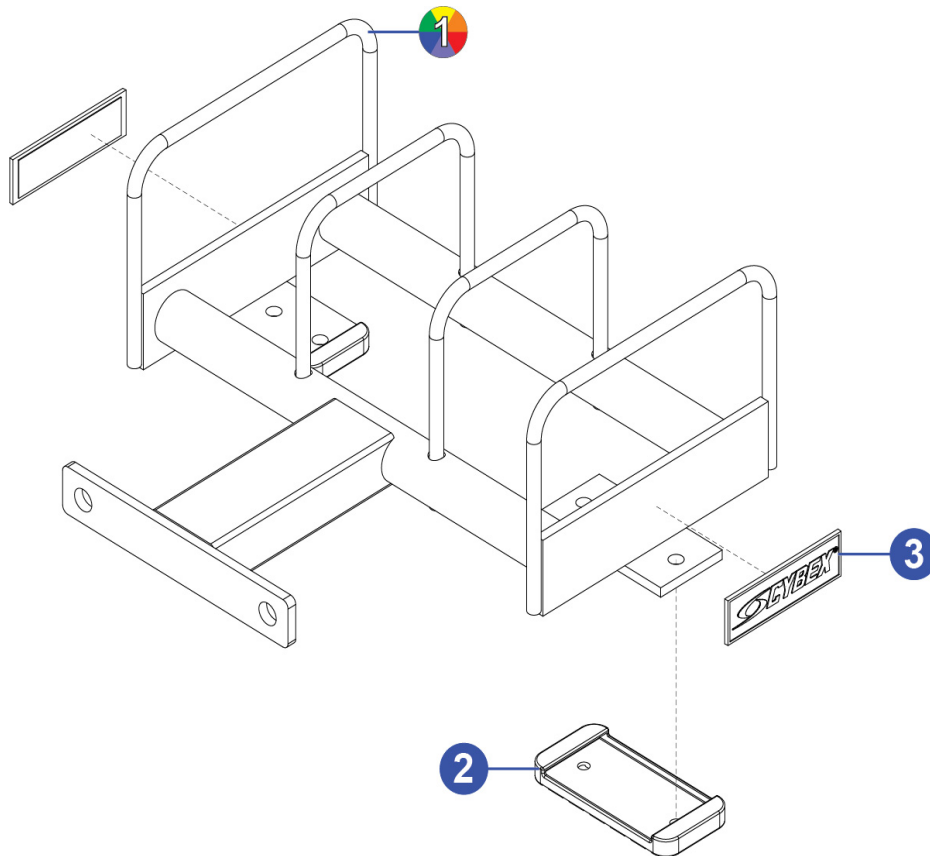
Pull Up Bars



1-4 POWER RACK ONLY

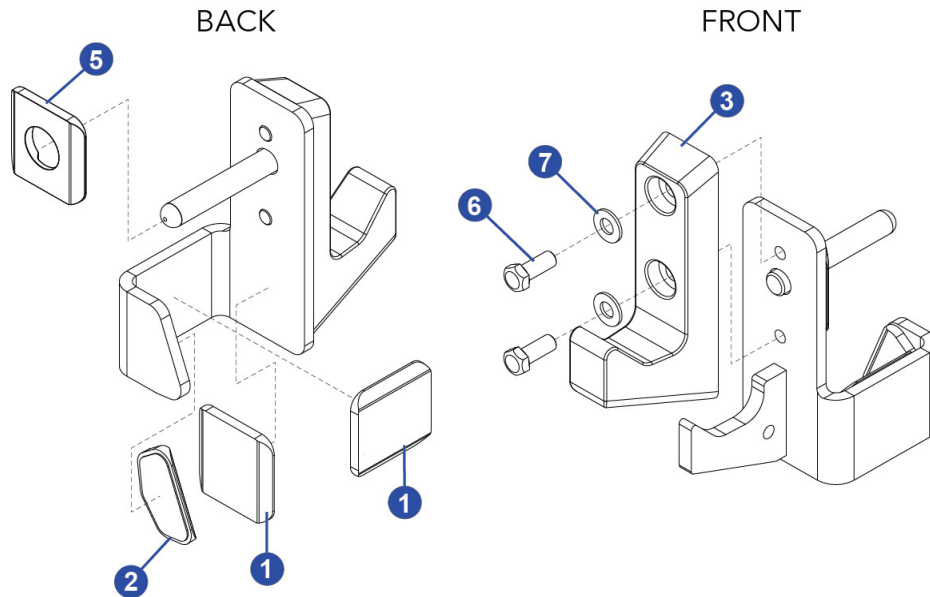
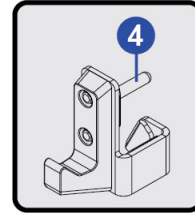
Ref #	Part Number	Qty	Description
1	1000541-0000	1	WLDMT, AT, PU, DBL, 42
2	1000550-0000	1	WLDMT, AT, PU, SQU, 42
3	1000559-0000	1	WLDMT, AT, PU, SB, 42- Custom
4	1000639-0000	1	WLDMT, AT, PU, MB, 42- Custom
5	1000642-0000	1	WLDMT, AT, PU, OB, 42
6	1002069-0000	1	WLDMT, AT, PU, MG, 42

Rear Bumper Plate Storage



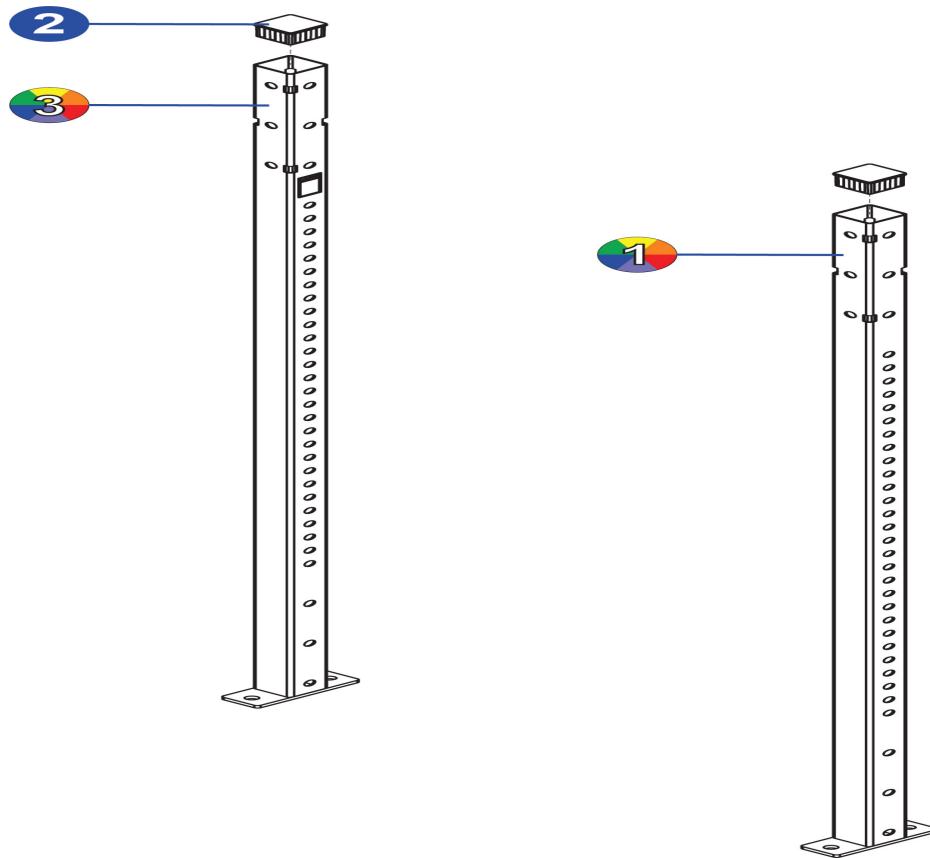
Ref #	Part Number	Qty	Description
1	1004379-0000	1	ASSY, ST, BP STORAGE
2	MM-9	2	Cushion: 3 X 6 Flange Rubber Slipper
3	1003435-0001	1	BADGE, CYBEX, 1-3/4 X 5-1/2

Right Bar Support



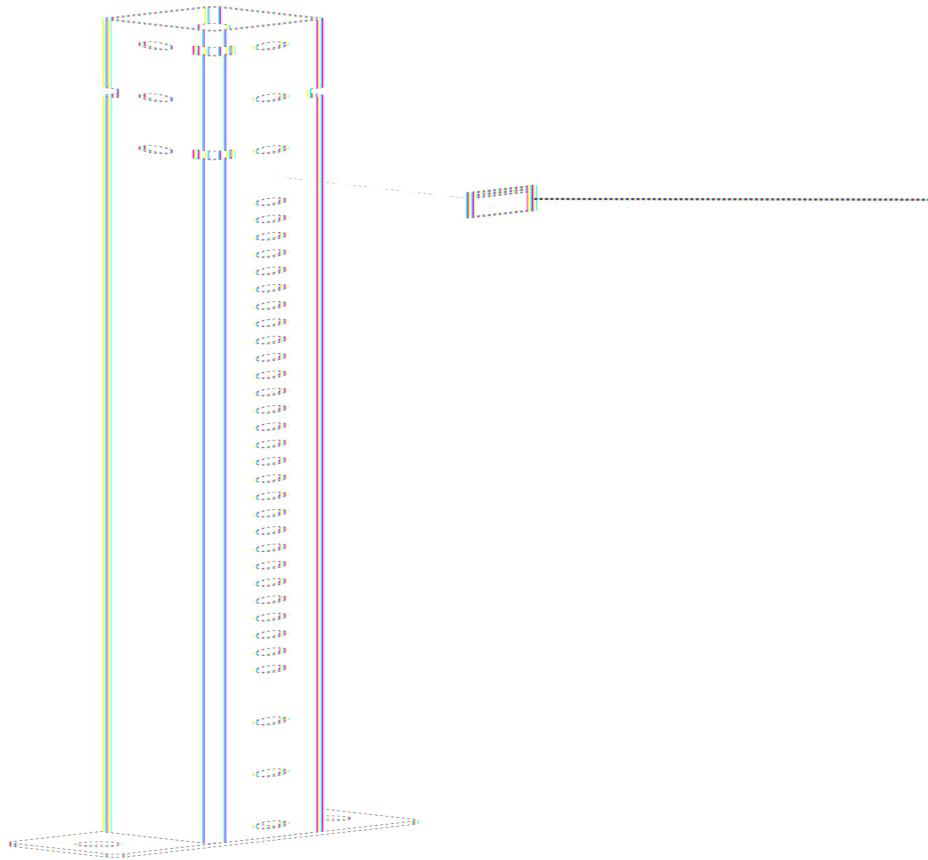
Ref #	Part Number	Qty	Description
1	1000968-0001	2	GUARD, PAINT, 3-1/4X2-7/8
2	1000971-0001	1	GUARD, PAINT, 75 DEG TAB
3	1000973-0001	1	GUARD, AT, BS
4	1001191-0000	1	ASSY, AT-PR, BS, RT
5	1001964-0001	1	GUARD, PAINT, 3X3
6	3272805	2	1/2 IN - 13X 1.25 IN UNC HHCS G5 ZN
7	WASH.5SAE	2	Hardware: 1/2 SAE Flat Washer

Storage Uprights



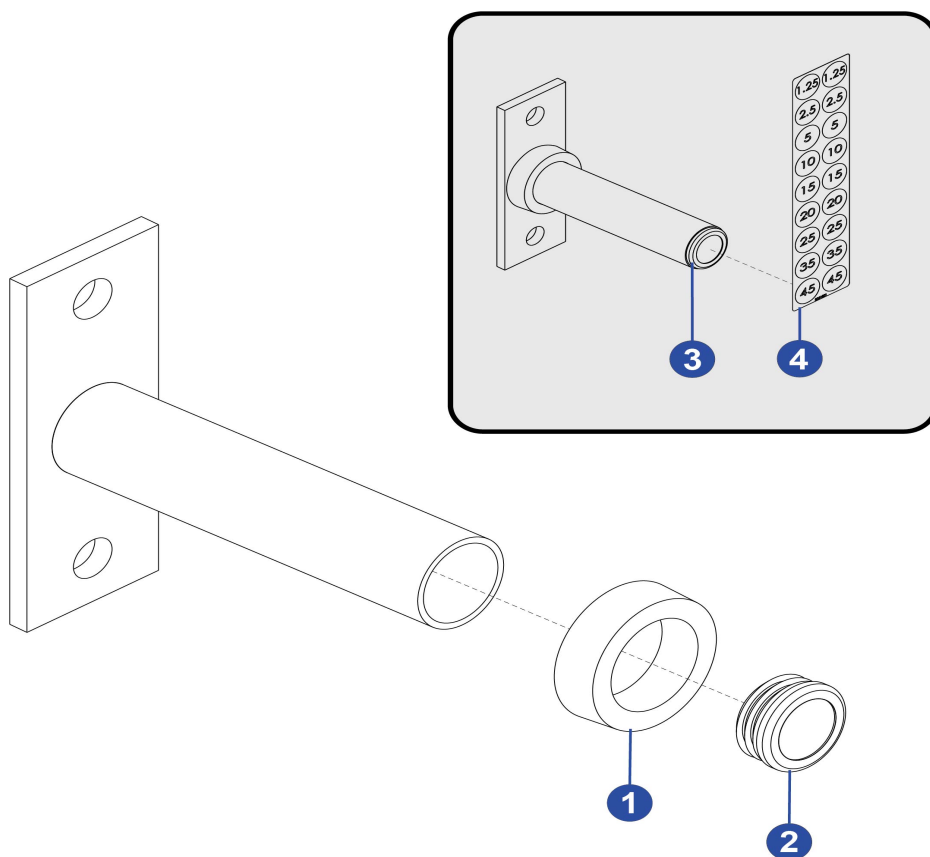
Ref #	Part Number	Qty	Description
1	1002885-0000	1	WLDMT, AT-HR/HRHR/PR, UPRIGHT, STORAGE
2	1000557-0001	2	CAP, 3X3 11GA, END
3	1002950-0000	1	ASSY, AT-HR/HRHR/PR, UPRIGHT, STORAGE

Storage Upright Label



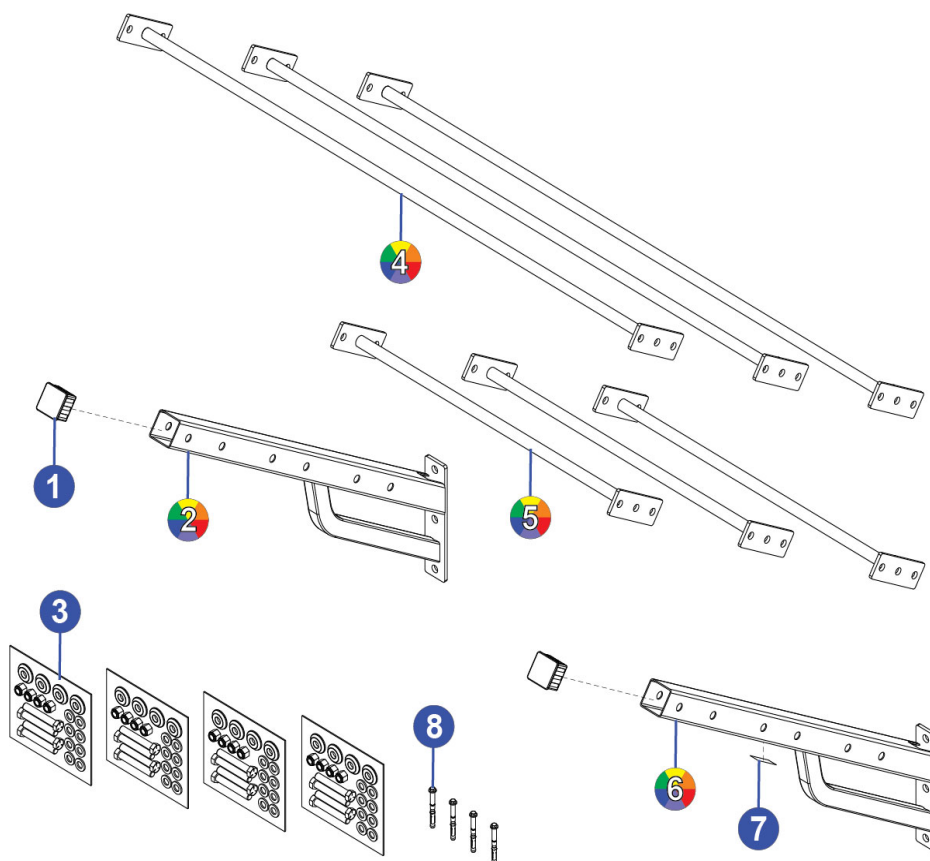
Ref #	Part Number	Qty	Description
1	1001813-0001	1	LABEL, WARN, STRAP TRAIN, SHEET

Weight Horn Assembly



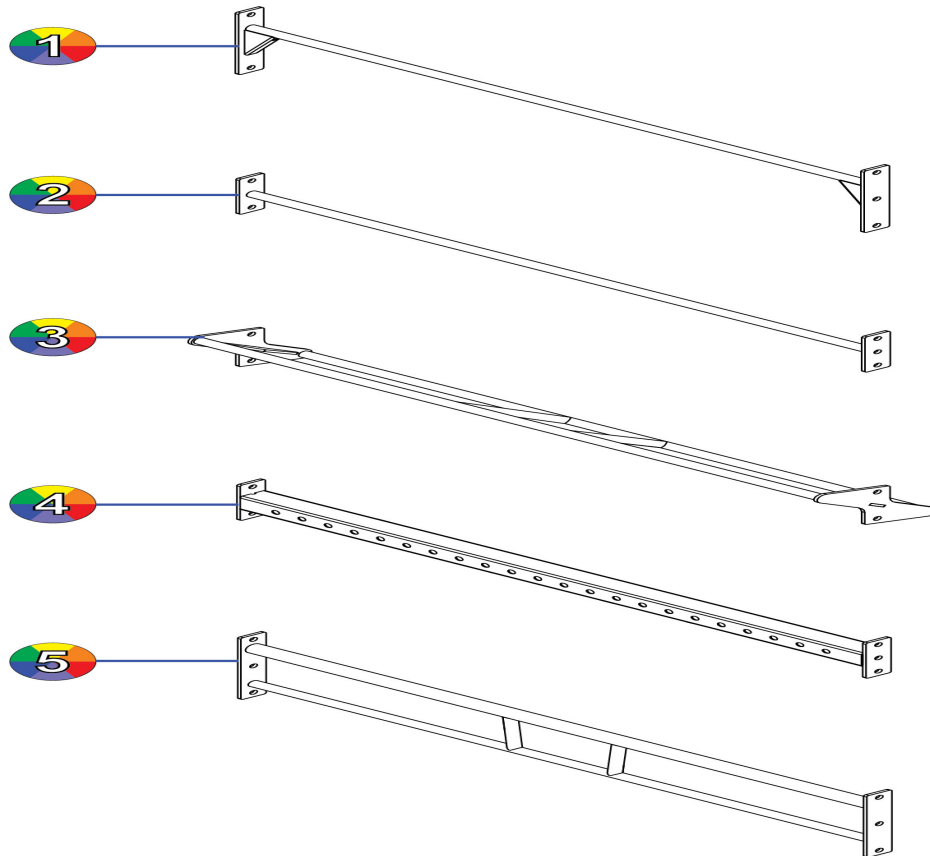
Ref #	Part Number	Qty	Description
1	7671601	1	Bumper Weight Horn/Rod
2	8078001	1	End Cap
3	1000629-0001	1	ASSY, WGT HORN, 8IN
4	8351801	1	Label Sheet Weight Horn

Wing



Ref #	Part Number	Qty	Description
1	1000557-0001	2	CAP, 3X3 11GA, END
2	1000950-0000	1	WLDMT, AT, WING
3	1001506-0001	4	ASSY, AT, BLISTER PACK 1
4	1000639-0000	3	WLDMT, AT, PU, MB, 42- Custom
5	1000640-0000	3	WLDMT, AT, PU, MB, 72
6	1002961-0000	1	ASSY, AT, WING, SUB
7	1002344-0001	1	LABEL, REQ BOLT TO FLOOR, MULTI-LANG SHEET
8	9226402	4	ANCHOR, HSL-3 M8/40 HEAVY DUTY EXPANSION

72" Pull Up Rack Connectors



Ref #	Part Number	Qty	Description
1	1000649-0000	1	WLDMT, AT, PU, SB, 72
2	1000640-0000	1	WLDMT, AT, PU, MB, 72
3	1000648-0000	1	WLDMT, AT, PU, CN, 72
4	1000568-0000	1	WLDMT, AT, PU, SQU, 72
5	1000571-0000	1	WLDMT, AT, PU, TS, 72

