

Strength Shoulder Press

SU25

Parts Manual

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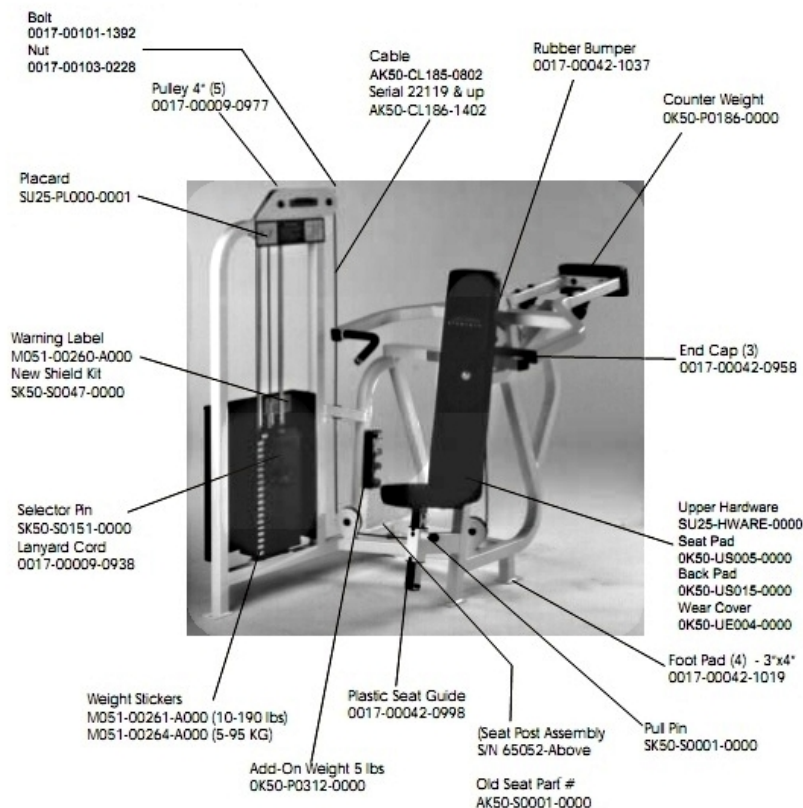


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

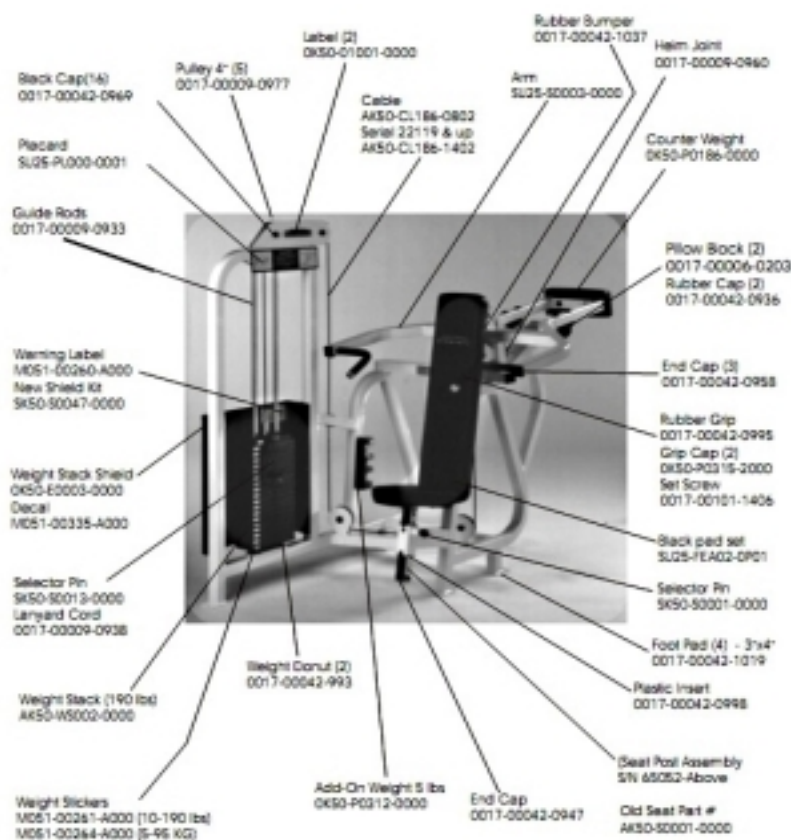
Component Assembly 1



Ref #	Part Number	Qty	Description
-	0017-00042-1037	1	Bumper, Molded Rubber
-	OK50-US015-0000	1	Upholstery Sub Back; SL45; Strength
-	AK50-S0001-0000	1	Sub Multi Use Seat
-	3237801	5	Pulley 4.5" OD
-	M051-00264-A000	1	Manual: Kilogram Regular 5-954150-5
-	M051-00261-A000	1	Manual: Pound Regular 10-190 Increment-10
-	0017-00042-0958	3	Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength
-	M051-00293-B000	1	Decal: ASTM Warning Label
-	OK50-UE004-0000	1	Wear Cover; Strength
-	AK50-CL186-1402	1	Cable: 186.875: Ball with Plug Stud
-	OK50-P0186-0000	1	Weight; Shoudler Press; Strength
-	0017-00042-0998	1	Seat Guide
-	0017-00101-1392	1	Hardware: 1/4 Shoulder Bolt; Strength
-	SU25-PL000-0001	1	Placard; Shoulder Press;
-	0017-00103-0228	1	Hardware: Nut 10-24 HEX D ST ZN B
-	SK50-S0047-0000	1	2.5" New 9000 Shield Retro Kit
-	SK50-S0001-0000	1	2.75" Pull Pin Kit; Gen Purchased
-	OK50-US005-0000	1	Upholstery Sub Seat; SU25; Strength
-	7353001	1	Hardware: Assembly Selector Pin
-	OK50-P0312-0000	1	NLA: ADD ON PLATE; 5.0 LB; STRENGTH
-	SU25-HWARE-0000	1	PAD SET MOUNTING HARDWARE
-	0017-00042-1019	4	3"X4" Foot Pad; Strength

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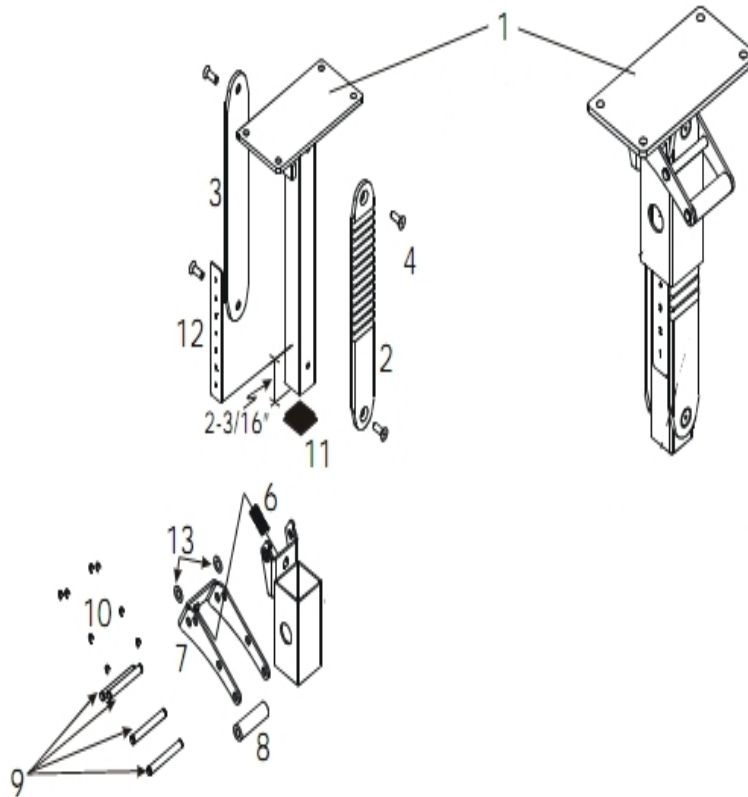
Component Assembly 2



Ref #	Part Number	Qty	Description
-	0017-00042-1209	1	1" ID Grip
-	7353001	1	Hardware: Assembly Selector Pin
-	0K50-P0315-2000	2	Cap; Grip
-	0017-00042-0936	2	Black Rubber Cap; /375X.500
-	AK50-CL186-0802	1	Cable; Strength; 186.5 with Ball
-	0017-00101-1406	1	Hardware: 10-32 X 1/8; Set Screw
-	0017-00042-0947	1	1-3/4"X3/4"X11" G Plastic Cap
-	0017-00006-0203	2	Slotted 1.0" ID Pillow Block Bearing (Slot 11/16"
-	SU25-S0003-0000	1	Weldment, Shoulder Press Arm
-	M051-00335-A000	1	Warning Decal 9000 Vertical.
-	0017-00042-0993	2	3/4" Donut Cap
-	SK50-S0001-0000	1	2.75" Pull Pin Kit; Gen Purchased
-	AK50-WS002-0000	1	NLA: WEIGHT STACK; 190LBS; STRENGTH
-	0017-00009-0960	1	Hardware: Joint: 3/8" Small Heim N/D
-	0K50-E0003-0000	1	NLA: SHIELD; PEC; S/P; STD DIP
-	0017-00042-0969	16	Finishing Cap - Large (RH20)
-	0017-00009-0933	1	Chrome Rod: 3/4" Get Length From Customer

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Seat Post Assembly



Ref #	Part Number	Qty	Description
1	AK50-S0028-0000	1	Seat Post Weldment
2	OK50-P0547-0000	1	Plate, Front Striker
3	OK50-P0548-0000	1	Plate, Back Striker
4	0017-00101-1655	4	Hardware: 5/16-24X12 FLT SOC CS ST ZN B
6	0017-00009-1079	1	Spring: Compression N/D
7	OK50-P0550-0000	1	Release Lever
8	0017-00042-1089	1	3/8" ID X 3/16" Wall Extruded Tube Duro 65A Black
9	OK50-P0551-0000	4	Hardware: Grooved Pin
10	0017-00100-0190	8	Ring C .375 5103-37 ST ZN
11	0017-00042-0944	1	1 1/2 X 1 1/2 Endcap
12	M051-00363-A000	1	Decal: Seat Post Number Strip 14 Notch
13	0017-00104-0373	2	Hardware: Washer 375-1.00-062 FL- TL NO B

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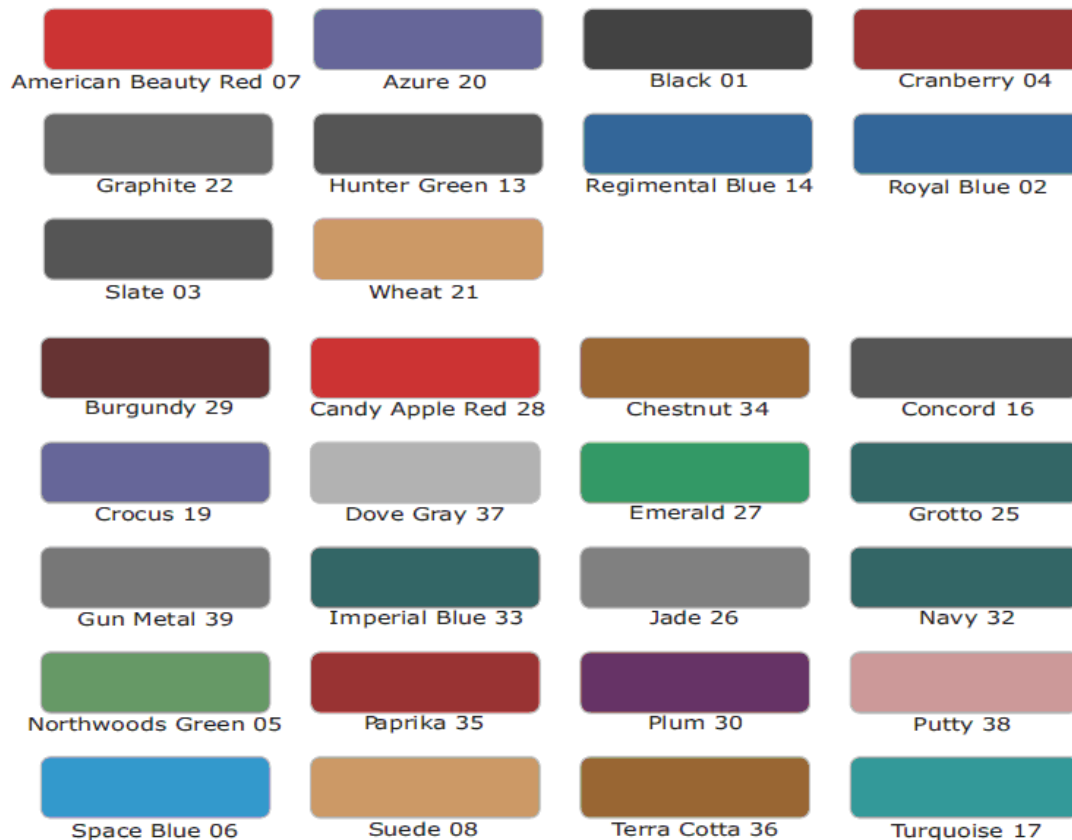
Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

