

Strength Lateral Raise

SU31

Parts Manual

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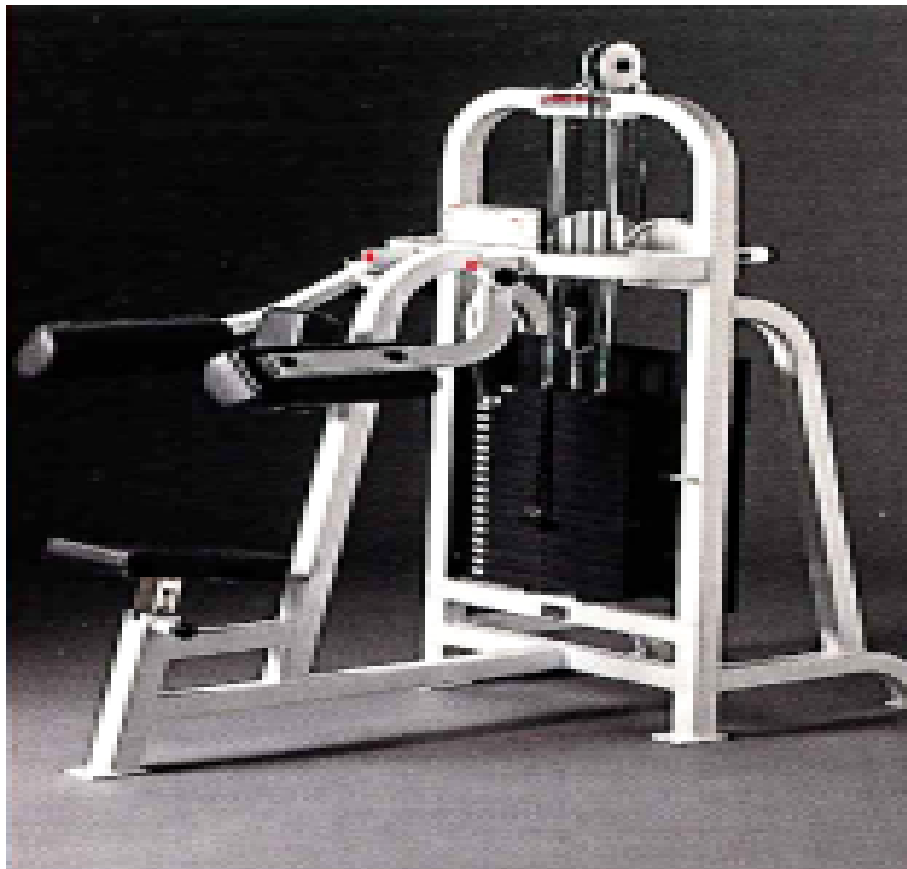
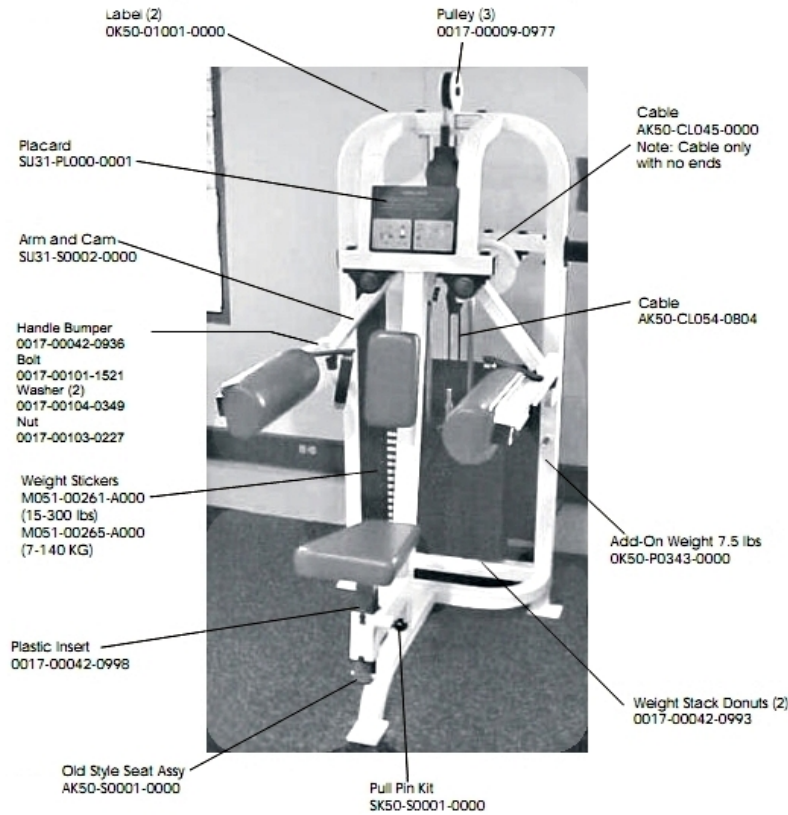


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

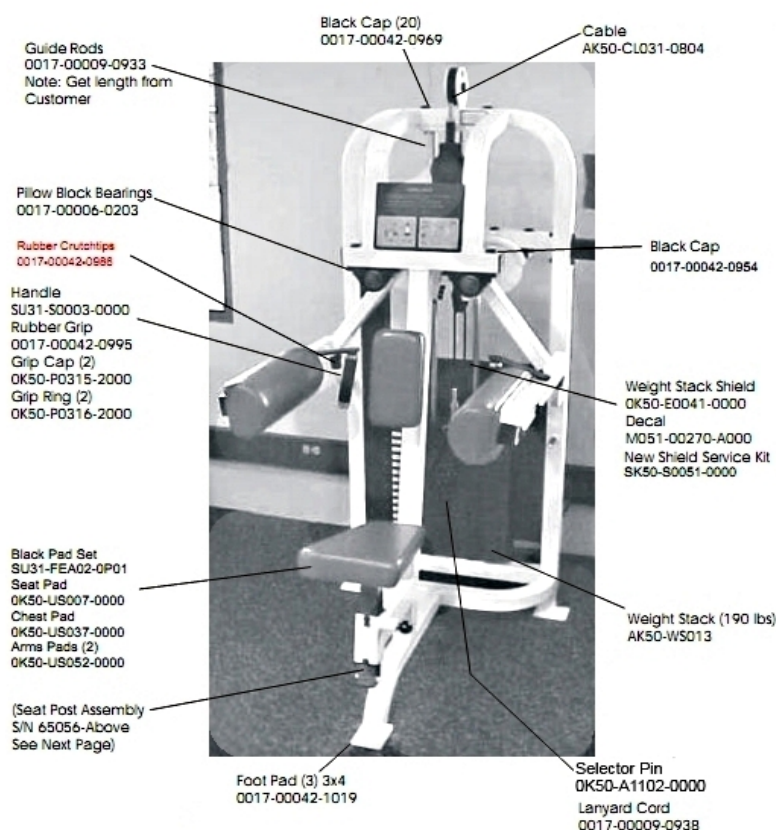
Component Assembly 1



Ref #	Part Number	Qty	Description
-	0017-00042-0993	2	3/4" Donut Cap
-	SU31-PL000-0001	1	Placard: Lateral Raise; English.
-	SK50-S0001-0000	1	2.75" Pull Pin Kit; Gen Purchased
-	0017-00104-0349	2	Hardware: 1/4 X 1/4 Washer
-	0017-00101-1521	1	Hardware: 1/4-20 X 40 HXS Bolt
-	M051-00265-A000	1	Kilogram Regular 7-140 INC-7
-	3237801	3	Pulley 4.5" OD
-	M051-00261-A000	1	Manual: Pound Regular 10-190 Increment-10
-	AK50-S0001-0000	1	Sub Multi Use Seat
-	OK50-P0343-0000	1	NLA: ADD ON WEIGHT 7.5 LB STR INUED
-	AK50-CL045-0000	1	Cable; 45"; No Ends
-	0017-00042-0936	1	Black Rubber Cap; /375X.500
-	SU31-S0002-0000	1	Parts; Sublat Raise Arm Left; Strength
-	AK50-CL054-0804	1	Cable; Ball Both Ends; Strength
-	0017-00103-0227	1	Hardware: Nut 1/4 -20 Jam D ST ZN B
-	0017-00042-0998	1	Seat Guide

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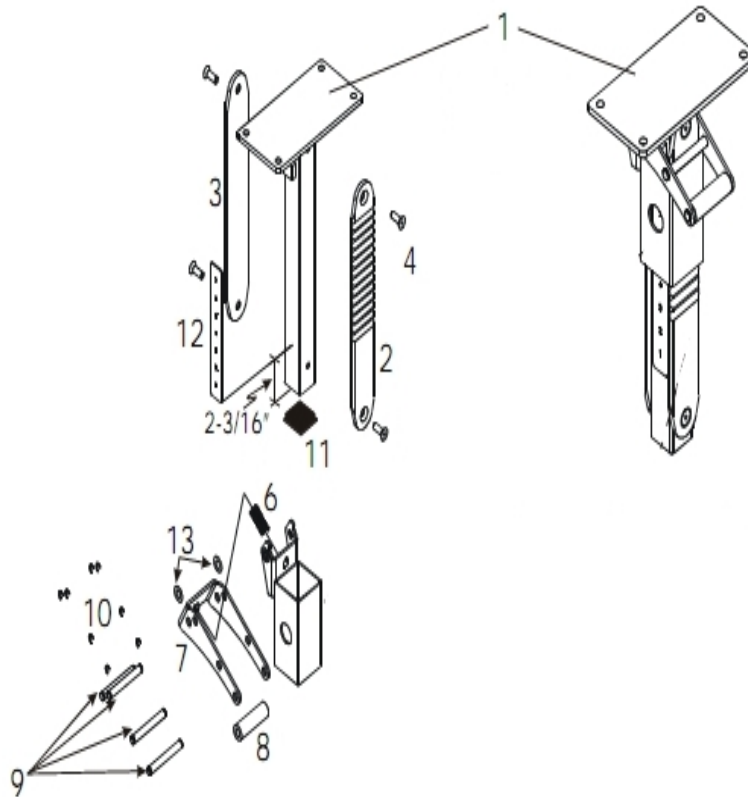
Component Assembly 2



Ref #	Part Number	Qty	Description
-	OK50-US037-0000	1	Chest Pad; SU30; Strength
-	0017-00042-0986	1	Cap: Rubber Crutch Tips
-	OK50-A1102-0000	1	Magnetized Weight Stack Pin with Lanyard and Ring For Customer Service
-	0017-00042-1209	1	1" ID Grip
-	SU31-S0003-0000	1	NLA: SUB LAT; SU31; RAISE HANDLE;ST
-	7353001	1	Hardware: Assembly Selector Pin
-	OK50-US007-0000	1	ST Pad; SU30, 35, 15, & 75 Strength
-	OK50-US052-0000	2	Arm Pad SU30; Strength
-	AK50-CL031-0004	1	Cable; Ball Both Ends
-	M051-00270-A000	1	Shield Decal; Strength
-	SK50-S0011-0000	1	Carriage Assembly; LG PRS; SK50; ST
-	AK50-WS013	1	NLA: 190LB WS W/ NEW RED & 1.06 PLT
-	0017-00006-0203	1	Slotted 1.0" ID Pillow Block Bearing (Slot 11/16"
-	OK50-P0315-2000	2	Cap; Grip
-	OK50-P0316-2000	2	Collar: 1" ID Collar
-	0017-00042-1019	3	3"X4" Foot Pad; Strength
-	0017-00042-0969	20	Finishing Cap - Large (RH20)
-	0017-00042-0954	1	Red, Rubber Bearing Cap
-	0017-00009-0933	1	Chrome Rod: 3/4" Get Length From Customer

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Seat Post Assembly



Ref #	Part Number	Qty	Description
1	AK50-S0028-0000	1	Seat Post Weldment
2	0K50-P0547-0000	1	Plate, Front Striker
3	0K50-P0548-0000	1	Plate, Back Striker
4	0017-00101-1655	4	Hardware: 5/16-24X12 FLT SOC CS ST ZN B
6	0017-00009-1079	1	Spring: Compression N/D
7	0K50-P0550-0000	1	Release Lever
8	0017-00042-1089	1	3/8" ID X 3/16" Wall Extruded Tube Duro 65A Black
9	0K50-P0551-0000	4	Hardware: Grooved Pin
10	0017-00100-0190	8	Ring C .375 5103-37 ST ZN
11	0017-00042-0944	1	1 1/2 X 1 1/2 Endcap
12	M051-00363-A000	1	Decal: Seat Post Number Strip 14 Notch
13	0017-00104-0373	2	Hardware: Washer 375-1.00-062 FL- TL NO B

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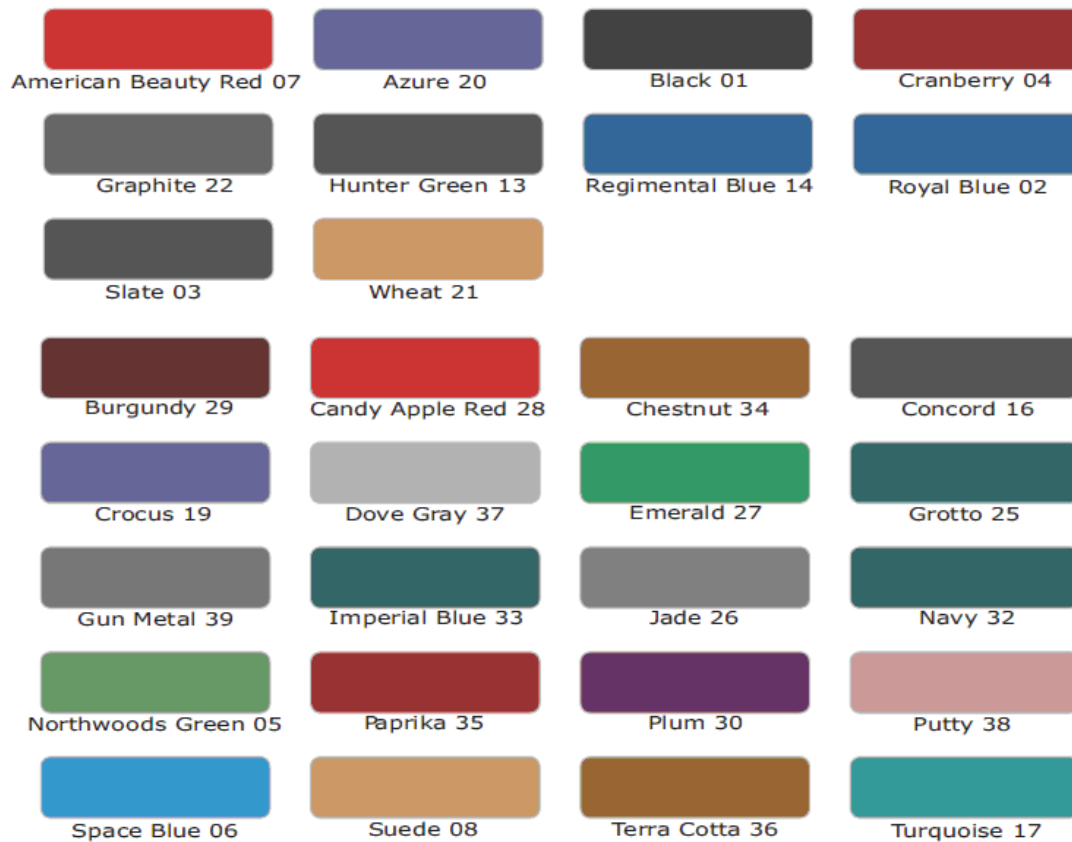
Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

