

Strength Arm Extension

SU70

Parts Manual

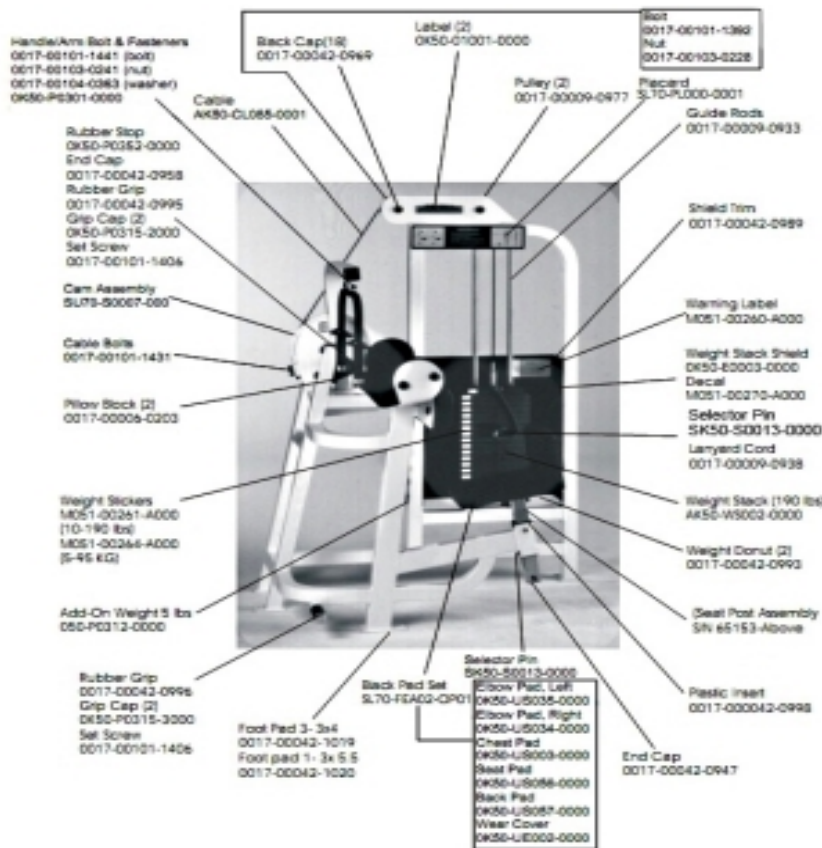
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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

Component Assembly

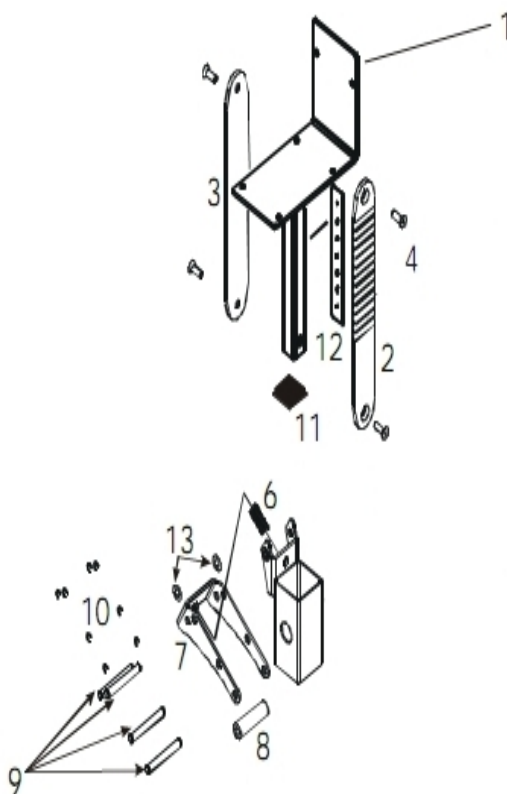


Ref #	Part Number	Qty	Description
-	0017-00042-0993	2	3/4" Donut Cap
-	0017-00042-0998	1	Seat Guide
-	AK50-WS002-0000	1	NLA: WEIGHT STACK; 190LBS; STRENGTH
-	OK50-P0352-0000	1	Stop Tricep Handle
-	0017-00042-1020	1	3"X5.5" Foot Pad; Strength
-	OK50-US003-0000	1	Upholstery Sub Chest; Strength
-	0017-00103-0241	1	Hardware: Nut 7/16-14 Thin D ST ZN B
-	0017-00042-1210	1	**Rubber Grip; 1-1/4" ID
-	M051-00293-B000	1	Decal: ASTM Warning Label
-	OK50-US056-0000	1	Pad Set, Ab Seat
-	OK50-E0003-0000	1	NLA: SHIELD; PEC; S/P; STD DIP
-	0017-00042-1019	1	3"X4" Foot Pad; Strength
-	0017-00042-0969	18	Finishing Cap - Large (RH20)
-	0017-00101-1392	1	Hardware: 1/4 Shoulder Bolt; Strength
-	0017-00101-1431	1	Hardware: 5/16-18X 8 UNS HXS BLT G5 ZN B
-	0017-00101-1441	1	Hardware: 7/16-14X72 UNS HEX BLT G8 ZN B
-	0017-00103-0228	1	Hardware: Nut 10-24 HEX D ST ZN B
-	0017-00104-0363	1	Hardware: Washer 437-.734-065 FL-D ST ZN B
-	OK50-P0312-0000	1	NLA: ADD ON PLATE; 5.0 LB; STRENGTH
-	OK50-US035-0000	1	ElboPad Left; SU70; Strength
-	OK50-US057-0000	1	Pad Set, Ab Back
-	M051-00270-A000	1	Shield Decal; Strength

Ref #	Part Number	Qty	Description
-	0017-00006-0203	2	Slotted 1.0" ID Pillow Block Bearing (Slot 11/16"
-	0017-00042-0947	1	1-3/4"X3/4"X11" G Plastic Cap
-	0017-00042-0989	1	NLA: **BLACK SHIELD TRIM
-	0017-00101-1406	2	Hardware: 10-32 X 1/8; Set Screw
-	0K50-US034-0000	1	ElboPad Right; SU70; Strength
-	0K50-P0315-2000	2	Cap; Grip
-	0K50-UE002-0000	1	Wear Cover; Strength
-	7353001	1	Hardware: Assembly Selector Pin
-	SU70-S0007-0000	1	SUB ASSEMBLY ARM CURL
-	0K50-A1102-0000	3	Magnitized Weight Stack Pin with Lanyard and Ring For Customer Service
-	0017-00042-1209	1	1" ID Grip
-	AK50-CL080-0001	1	Cable; Strength; 80 Ball One End
-	0017-00042-0958	1	Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength
-	0K50-P0301-0000	1	Bicep/Tri Handle Bar Axle; Strength
-	M051-00261-A000	1	Manual: Pound Regular 10-190 Increment-10
-	M051-00264-A000	1	Manual: Kilogram Regular 5-954150-5
-	3237801	2	Pulley 4.5" OD
-	0017-00009-0933	1	Chrome Rod: 3/4" Get Length From Customer

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Seat Post Assembly



Ref #	Part Number	Qty	Description
1	AK50-S0028-0000	1	Seat Post Weldment
2	0K50-P0547-0000	1	Plate, Front Striker
3	0K50-P0548-0000	1	Plate, Back Striker
4	0017-00101-1655	4	Hardware: 5/16-24X12 FLT SOC CS ST ZN B
6	0017-00009-1079	1	Spring: Compression N/D
7	0K50-P0550-0000	1	Release Lever
8	0017-00042-1089	1	3/8" ID X 3/16" Wall Extruded Tube Duro 65A Black
9	0K50-P0551-0000	4	Hardware: Grooved Pin
10	0017-00100-0190	8	Ring C .375 5103-37 ST ZN
11	0017-00042-0944	1	1 1/2 X 1 1/2 Endcap
12	M051-00363-A000	1	Decal: Seat Post Number Strip 14 Notch
13	0017-00104-0373	2	Hardware: Washer 375-1.00-062 FL- TL NO B

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

