

X15 Consumer Cross-Trainer

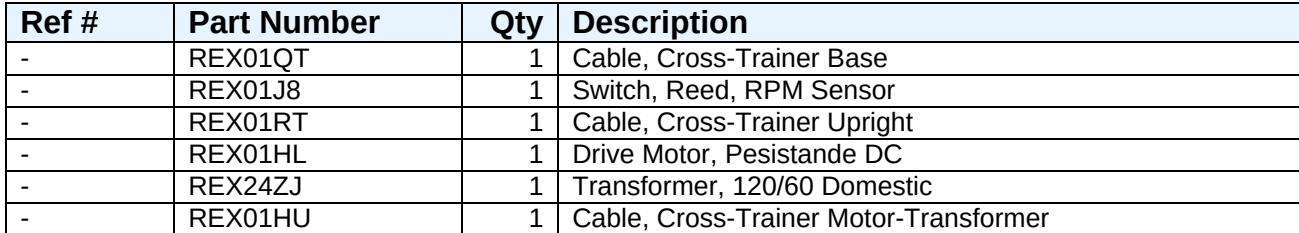
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Parts Manual

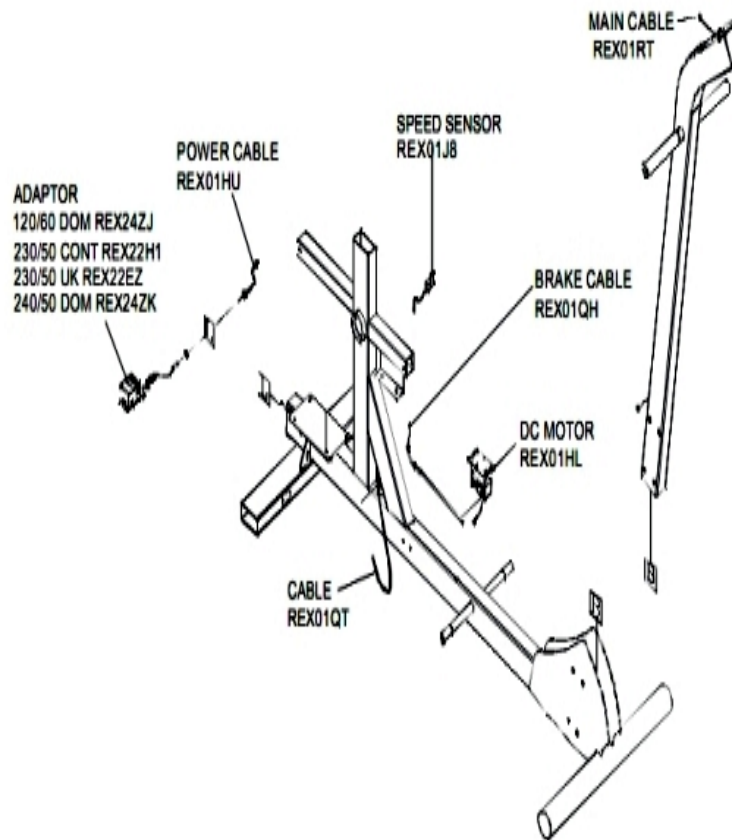
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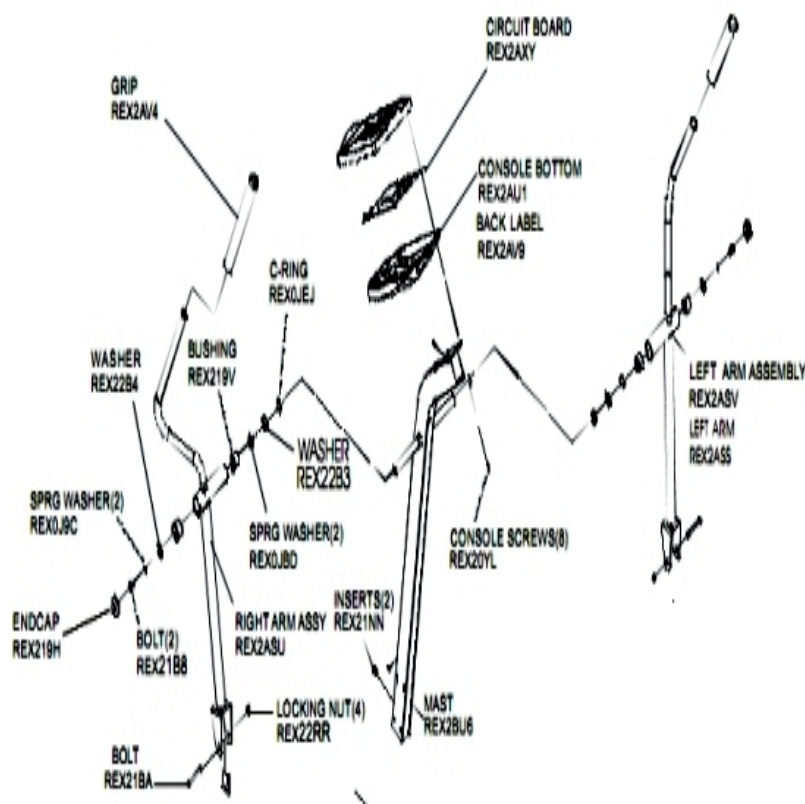


Cables



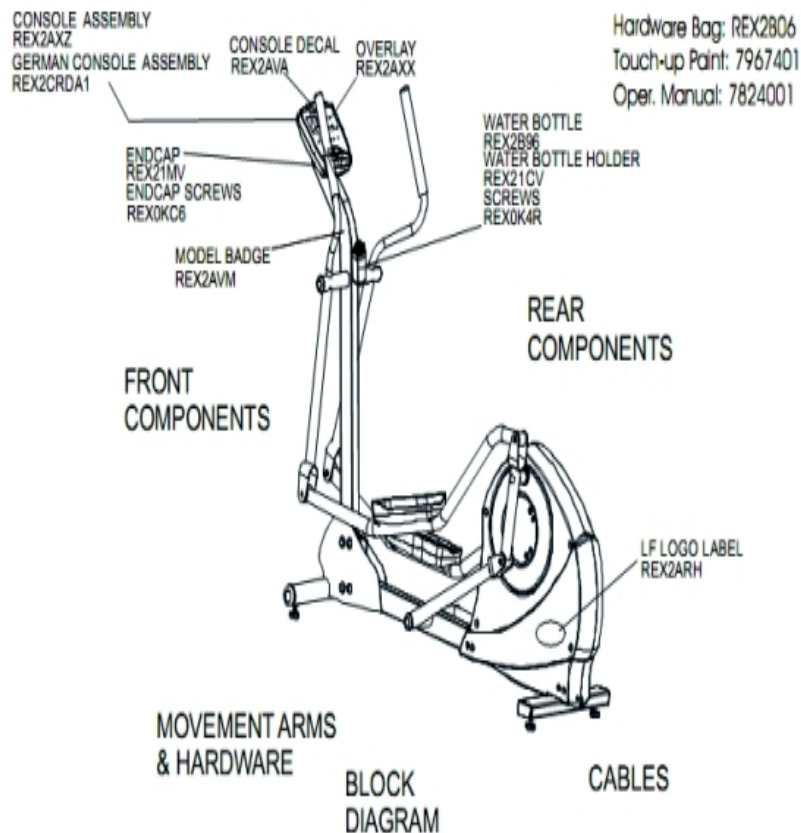
Ref #	Part Number	Qty	Description
-	REX01QT	1	Cable, Cross-Trainer Base
-	REX01QH	1	Cable, Brake Harness
-	REX01RT	1	Cable, Cross-Trainer Upright
-	REX24ZJ	1	Transformer, 120/60 Domestic
-	REX01HL	1	Drive Motor, Pesistande DC
-	REX01HU	1	Cable, Cross-Trainer Motor-Transformer
-	REX01J8	1	Switch, Reed, RPM Sensor

Console, Upright and User Arm Components



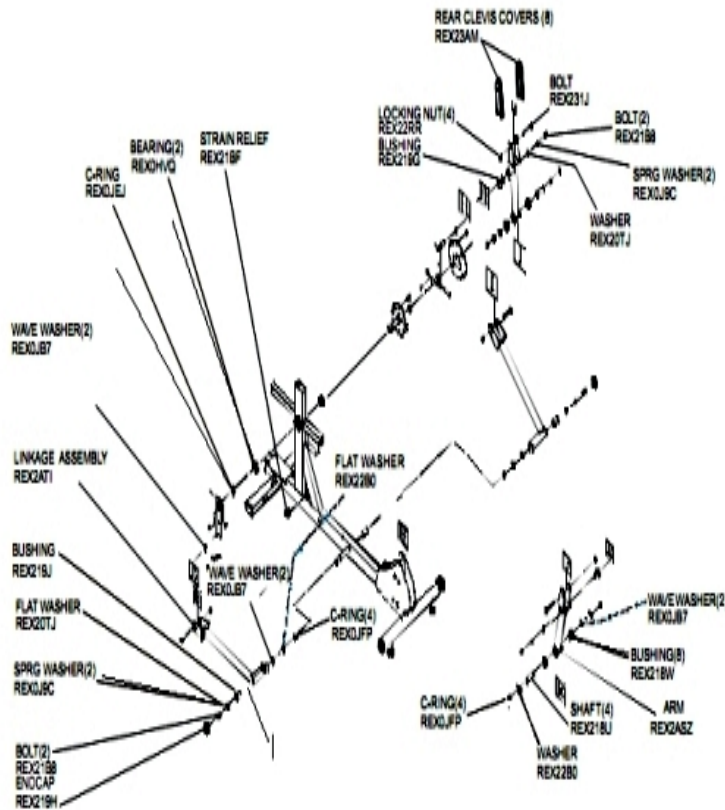
Ref #	Part Number	Qty	Description
-	REX21B8	2	Bolt, HEX HD. M10 X 1.5-20
-	REX21BA	1	Bolt, HEX HD M10 X 1.5-81.5
-	REX2AV4	1	Grip, User Arm
-	REX2AV9	1	Label, Life Fitness Back
-	REX0JBD	2	Hardware: Wave Washer; 25MM X 35MM
-	REX219H	1	Cap End, Black
-	REX0J9C	2	Hardware: Washer, Spring 10MM ID
-	REX0JEJ	1	Ring, Retaining, 63/64
-	REX20YL	8	Hardware: Screw, CR RE PAN HD Tap M3*24-8
-	REX22B3	1	Hardware: Washer, .26 X 35-.8
-	REX2AXY	1	Board, Circuit Console
-	REX2BU6	1	COMPLETE CONSOLE MAST ASSEMBLY
-	REX219V	1	Bearing, Sleeve
-	REX2AU1	1	Console, Rear C1-5/R1-5
-	REX2ASV	1	UPPER ARM ASSEMBLY (LEFT)
-	REX2ASU	1	UPPER ARM ASSEMBLY (RIGHT)
-	REX22RR	4	Hardware: Nut, Nylock M10 X 1.5-8
-	REX21NN	2	Hardware: Nut, Insert M10 X 1.5
-	REX22B4	1	Washer, Spring 10MM X 35-2

General Assembly



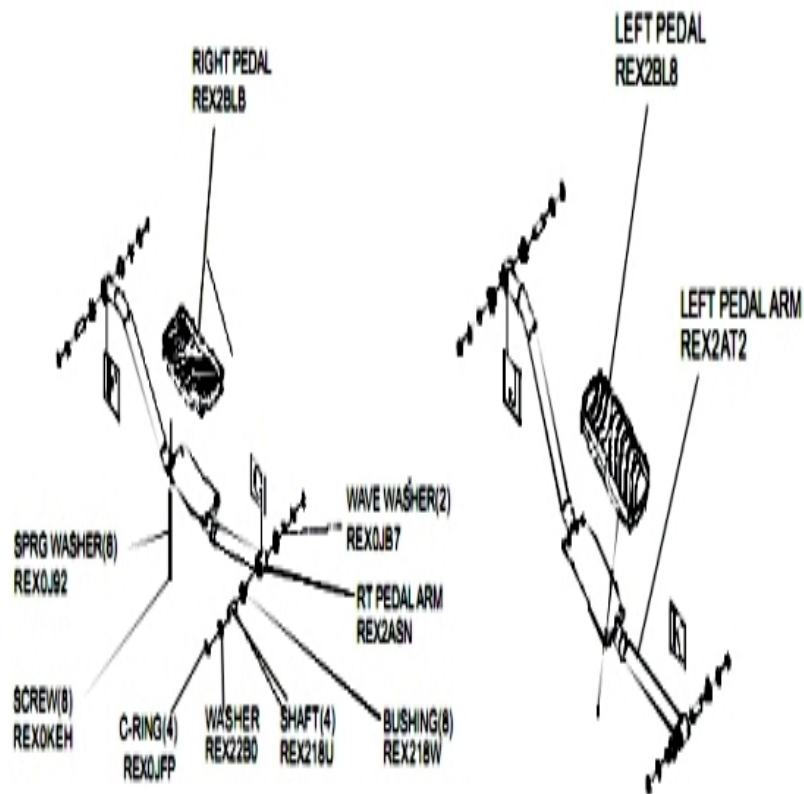
Ref #	Part Number	Qty	Description
-	REX0K4R	1	Hardware: Screw, PHI 5MM X 12MM
-	REX0KC6	1	Hardware: Screw, Truss HD Tap M4 X 16-12
-	REX2ARH	2	Decal: Label, LifeFitness Logo
-	REX2AXZ	1	Console Assembly; X1-5
-	REX21CV	1	Holder, Water Bottle
-	REX21MV	1	Cap, Upright Tube End
-	REX2AVM	1	Badge, X-15
-	REX2B06	1	X1-5: Hardware Bag Assembly
-	REX2CRDA1	1	NLA: CONSOLE, ASSY GER X15
-	7967401	1	Paint, Touch Up 4.5 OZ., Pewter
-	REX2B96	1	Accessory: Water Bottle
-	REX2AVA	1	Label, Life Fitness Console Front
-	REX2A99	1	Overlay

Movement Arms and Hardware



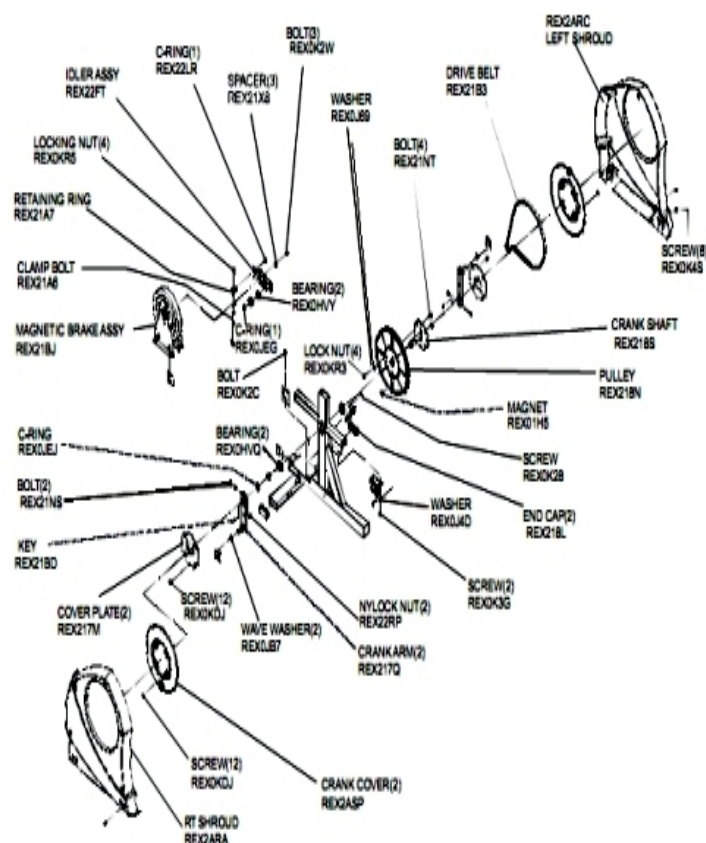
Ref #	Part Number	Qty	Description
-	3225301	2	Bearing, 12MM Ball
-	REX219H	1	Cap End, Black
-	REX22B0	2	Washer, Flat 19.5 X 28-.8
-	REX22RR	4	Hardware: Nut, Nylock M10 X 1.5-8
-	REX231J	1	Bolt, HEX HD M10 X 1.5-90
-	REX2ASZ	1	Coupler Assembly
-	REX2ATI	1	LINKAGE ASSEMBLY
-	REX23AM	8	Cover, Rear Finger Guard
-	REX0JFP	8	Ring, C-Retaining, A-.750
-	REX20TJ	2	Washer, Flat, .13 X 22 X 1.5
-	REX218B	4	Bolt, HEX HD. M10 X 1.5-20
-	REX0J9C	4	Hardware: Washer, Spring 10MM ID
-	REX0JEJ	1	Ring, Retaining, 63/64
-	REX218U	4	Shaft, .744 X 2.537
-	REX0JB7	6	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
-	REX219J	1	Bearing, Sleeve
-	REX21BF	1	Strain Relief, NB-2430 Black
-	REX219G	1	Bearing. Flanged-Bronze
-	REX218W	8	Bearing. Flanged-Bronze

Pedal Arms and Hardware



Ref #	Part Number	Qty	Description
-	REX218W	8	Bearing, Flanged-Bronze
-	REX0J92	8	Hardware: Washer, Spring .5
-	REX22B0	1	Washer, Flat 19.5 X 28-.8
-	REX0JFP	4	Ring, C-Retaining, A-.750
-	REX218U	4	Shaft, .744 X 2.537
-	REX2BLB	1	Pedal, Right
-	REX2AT2	1	Pedal Arm Assembly (Left)
-	REX2BL8	1	Pedal, Left
-	REX0JB7	2	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
-	REX0KEH	8	Hardware: Screw, Pan HD with Patch M5 X .8-16
-	REX2ASN	1	Pedal Arm Assembly (Right)

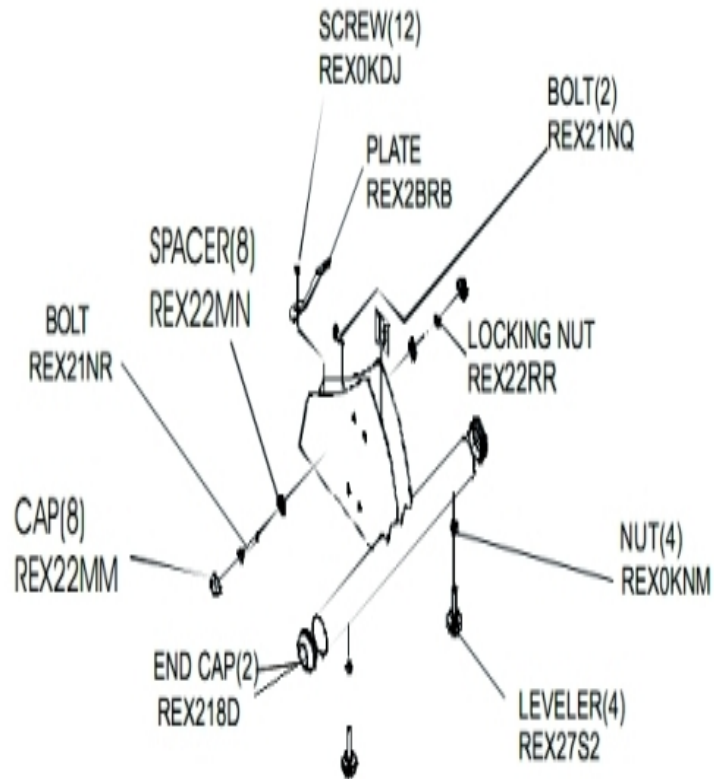
Rear Components



Ref #	Part Number	Qty	Description
-	3225301	2	Bearing, 12MM Ball
-	REX0K2C	1	Hardware: Screw, SHCS M8 X 1.25-16 BZ
-	REX0KR3	4	Hardware: Nut, Lock M6 X 1, 6MM Thick
-	REX0K2W	3	Hardware: Screw, SHCS Brake MTG
-	REX21BD	1	Key, Parallel 8 X 12
-	REX21NS	2	Hardware: Bolt, HEX HD. M8 X 1.25-60
-	REX2ASP	2	Shroud, Crank
-	REX0K4S	8	Hardware: Screw, PHI 5MM X 12MM
-	REX217Q	2	Crankarm Assembly
-	REX218L	2	Cap, Rect. End, Black
-	REX22RP	2	Hardware: Nut, Nylock M8 X 1.25 X 6MM Thick
-	REX217M	2	Plate, Support, Cover
-	REX2ARA	1	Shroud, Rear Right
-	REX2ARC	1	Shroud, Rear Left
-	REX21BJ	1	Brake, Assembly Eddy Current
-	REX0K28	1	Hardware: Cap Screw, M5 X 0.8-16
-	REX0HVV	2	Bearing, Ball 6204ZZ
-	REX0JEG	1	Ring: C-Ring, A-20
-	REX22LR	1	Ring: C-Ring, A-16
-	REX21A7	1	Hardware: Stud, Swivel
-	REX22FT	1	Assembly, Tensioner
-	REX01H5	1	Magnet Rexon

Ref #	Part Number	Qty	Description
-	REX0JEJ	1	Ring, Retaining, 63/64
-	REX0KDJ	24	Hardware: Screw, PHI 5MM*.8 X 12MM
-	REX218S	1	Crank Shaft Assembly
-	REX21X8	3	Spacer, Tensioner
-	REX21NT	4	Hardware: Bolt, HEX HD M6 X 1-20
-	REX0JB7	2	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
-	REX0K3G	2	Hardware: Screw, PHI HD. M5 X .8-12
-	REX0J4D	1	Washer, Flat .5 X 10-1
-	REX0J69	1	Hardware: Washer, Flat .6 X 13-1
-	REX0KR5	4	Hardware: Nut, Nylock M10 X 1.5, 10M Thick
-	REX218N	1	Pulley, Crank
-	REX21A6	1	Hardware: Bolt, Hook Clamp
-	REX21B3	1	Belt, Drive, Poly V, 520PJ

Upright Hardware and Levelers



Ref #	Part Number	Qty	Description
-	REX0KNM	4	Hardware: Nut, HEX M10 X 1.5-8
-	REX22MM	8	Cap, Raised Head, Black
-	REX22MN	8	Washer, Raised Head
-	REX2BRB	1	Plate, Console Mast Cover
-	REX218D	2	End Cap, Tube, Black
-	REX22RR	1	Hardware: Nut, Nylock M10 X 1.5-8
-	REX0KDJ	12	Hardware: Screw, PHI 5MM*.8 X 12MM
-	REX21NR	1	Hardware: Bolt, HEX HD M10 X 1.5-67 CZ
-	REX27S2	4	Leveler, Leg
-	REX21NQ	2	Hardware: Bolt, HEX HD M10 X 1.5-30

