

X5 Cross-Trainer Base DOM Cord

X5-XX00-0104

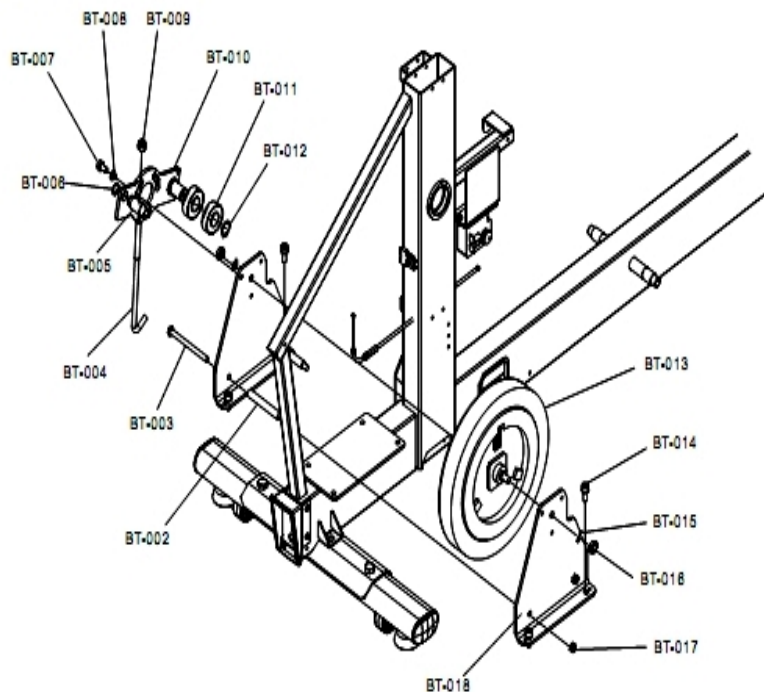
Parts Manual

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Brake and Tensioner Components



Ref #	Part Number	Qty	Description
BT-001	9001101	1	SERVICE ASSY EDDY BRAKE
BT-002	REX21LG	2	Spacer, Collar
BT-003	REX21NP	2	Hardware: Bolt, HEX HD M12 X 1.75-110
BT-004	REX21A6	1	Hardware: Bolt, Hook Clamp
BT-005	REX21A7	1	Hardware: Stud, Swivel
BT-006	REX22LR	1	Ring: C-Ring, A-16
BT-007	REX0K2W	3	Hardware: Screw, SHCS Brake MTG
BT-008	REX21X8	3	Spacer, Tensioner
BT-009	REX0KR5	1	Hardware: Nut, Nylock M10 X 1.5, 10M Thick
BT-010	REX3535	1	BRKT, BELT TENSOR
BT-011	REX0HVV	2	Bearing, Ball 6204ZZ
BT-012	REX0JEG	1	Ring: C-Ring, A-20
BT-013	REX21BJ	1	Brake, Assembly Eddy Current
BT-014	REX25ZJ	4	Hardware: Cap Screw, M8 X 1.25-20
BT-015	REX0J93	2	Hardware: Washer, Spring 1.0
BT-016	REX20W4	2	Hardware: Nut, HEX M10 X 1.5-6
BT-017	REX0KR0	2	Hardware: Nut, Lock M12 X 1.75-12
BT-018	REX21LF	1	Bracket, Brake MTG

Console



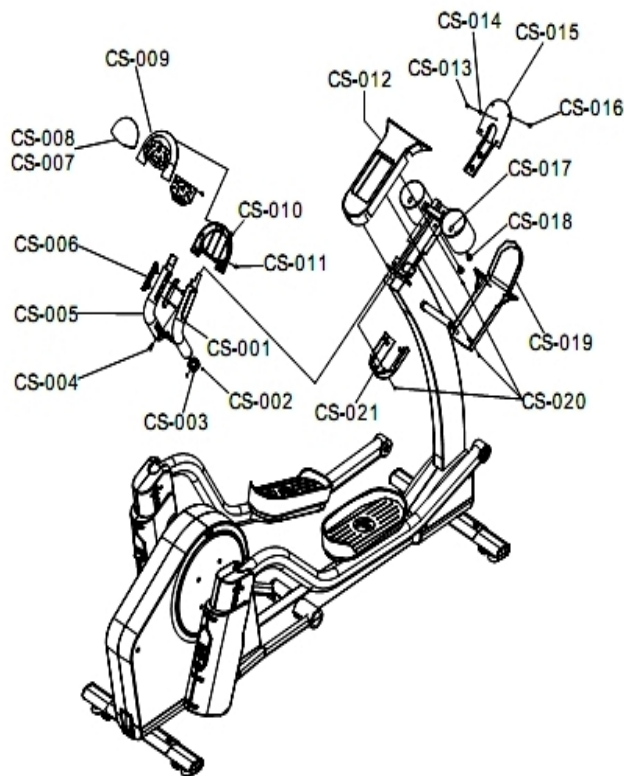
CN-001



CN-002

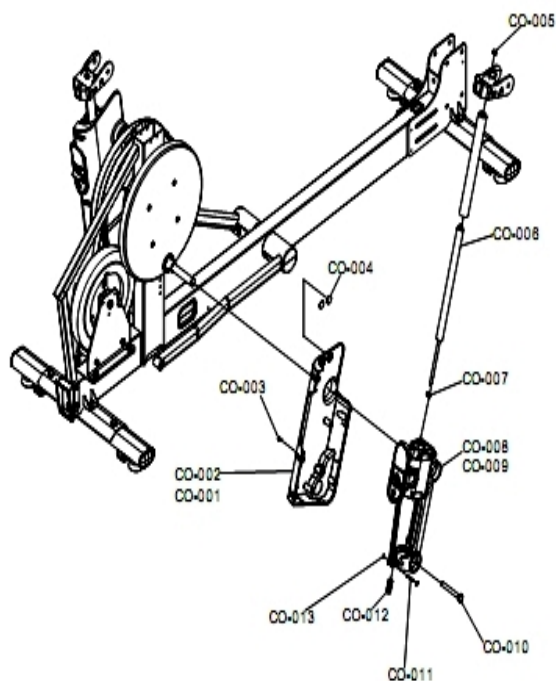
Ref #	Part Number	Qty	Description
CN-001	GC-020X-0104	1	GO CT/BIKE CONSOLE, GER/MET
CN-001	GC-040X-0104	1	GO CT/BIKE CONSOLE, SPN/MET
CN-001	GC-000X-0104	1	GO CT/BIKE CONSOLE, ENG/ENG+MET
CN-002	TKC-020X-0104	1	TRACK CT/BIKE CONSOLE, GER/MET
CN-002	TKC-000X-0104	1	TRACK CT/BIKE CONSOLE, ENG/ENG+MET

Console Support and Handlebars



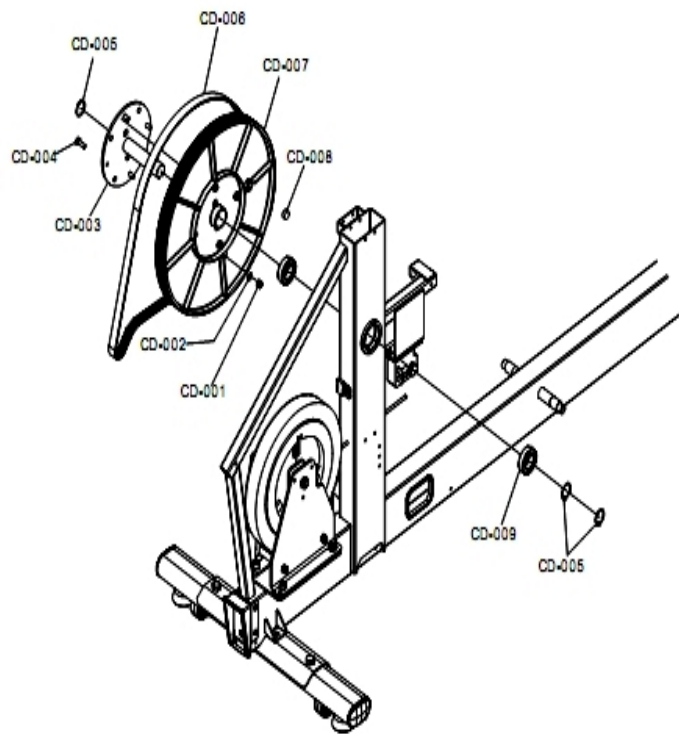
Ref #	Part Number	Qty	Description
CS-001	REX2LNN	1	Stationary Handlebar Overmold Right
CS-002	REX0JZB	4	Hardware: M4 X .7 HXS NO CUP ST BO
CS-003	REX2AZB	2	Cap, Grip
CS-004	REX0K0A	4	Hardware: Cap Screw, M8 X 1.25-16
CS-005	REX2LNM	1	Stationary Handlebar Overmold Left
CS-006	8311101	1	Service Assembly, HR Electrodes
CS-007	8547201	1	OVERLAY, ACTIVITY ZONE, GER/MET
CS-008	REX2JZT	1	Overlay, User Pod X3 X5
CS-009	8587201	1	Service Assembly, User Pod X3 X5
CS-010	REX2MJM	5	Hardware: Screw, PHI Pan M3.5 X 18-12
CS-011	REX2NAH	2	Hardware: Screw, PHI PAN M4 X 0.7-8
CS-012	REX2LEJ	1	Top Console Support Cover
CS-013	REX2D1X	1	Hardware: Screw, PHI PAN M5 X 0.8-6
CS-014	REX0JAF	1	Hardware: Star Washer
CS-015	REX2LLS	1	Bracket, Console Support
CS-016	REX0KBA	1	Hardware: Screw, PHI PAN M5 X 16-12
CS-016	REX2NAG	1	Hardware: Screw, PHI PAN M3.5 X 18-12
CS-017	REX2MP4	6	Felt Disc
CS-018	REX2P4Q	1	Hardware: Bolt, HEX M10 X 1.5-16
CS-019	REX2LEK	1	Bottom Console Support Cover
CS-020	REX0KBR	12	Hardware: Screw, PHI PAN M3.5 X 20-8
CS-021	REX2LEL	1	Lower Console Support Cover

Coupler Components



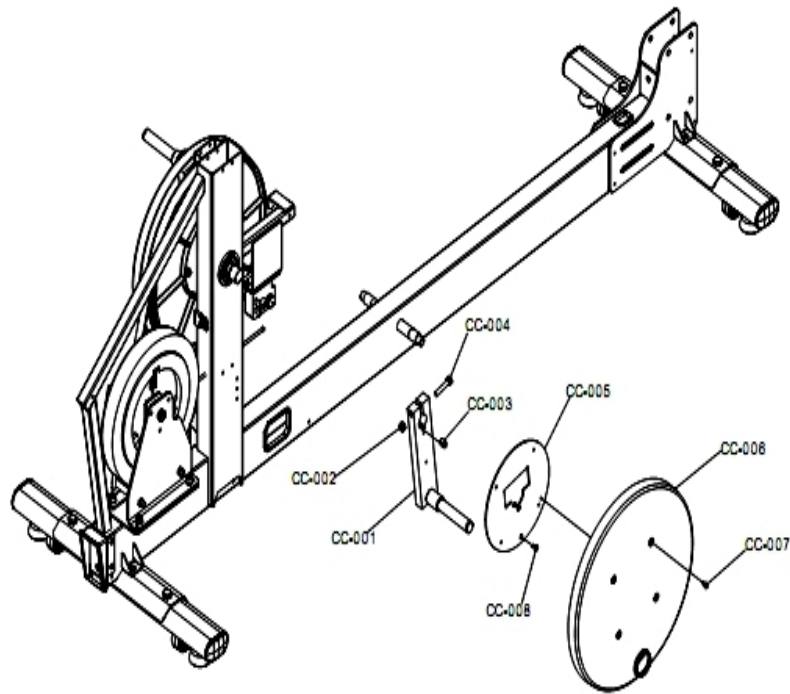
Ref #	Part Number	Qty	Description
CO-001	REX2RK9	1	Cover, Inside, Adj Coupler, Left, X5
CO-002	REX2RKC	1	Cover, Inside, Adj Coupler, Right, X5
CO-003	REX0KEQ	3	Hardware: Screw, PHI PAN M5 X 0.8-12
CO-004	REX2MP4	2	Felt Disc
CO-005	REX0KMT	1	Hardware: Nut, M8X1
CO-006	REX31TE	1	Spring, Gas, FBS
CO-007	REX2T74	1	Hardware: Nut, Jam, M10X1
CO-008	8868901	1	Service Assembly, Right Coupler, FBS, X5
CO-009	8868801	1	Service Assembly, Left Coupler, FBS, X5
CO-010	REX2MJK	1	Bolt, HEX Head M10 X 1.5-85
CO-011	REX2RQB	2	Pin, Grooved
CO-012	REX2SOC	1	SPRING, ACTUATOR LEVER
CO-013	REX0JET	12	Ring, Retaining

Crank Pulley and Drive Belt



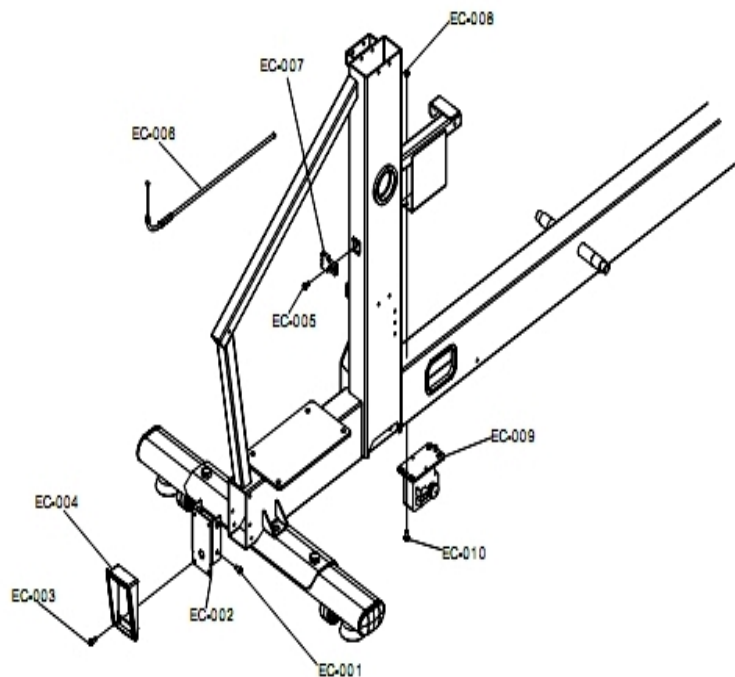
Ref #	Part Number	Qty	Description
CD-001	REX0KR3	4	Hardware: Nut, Lock M6 X 1, 6MM Thick
CD-002	REX0J69	4	Hardware: Washer, Flat .6 X 13-1
CD-003	REX2LL1	1	Weldment, Axle Crank
CD-004	REX21NT	4	Hardware: Bolt, HEX HD M6 X 1-20
CD-005	REX0JEJ	3	Ring, Retaining, 63/64
CD-006	REX2LME	1	Belt, Drive, Poly V, 520J
CD-007	REX218N	1	Pulley, Crank
CD-008	REX01H5	1	Magnet Rexon
CD-009	3225301	2	Bearing, 12MM Ball

Crank Related Components



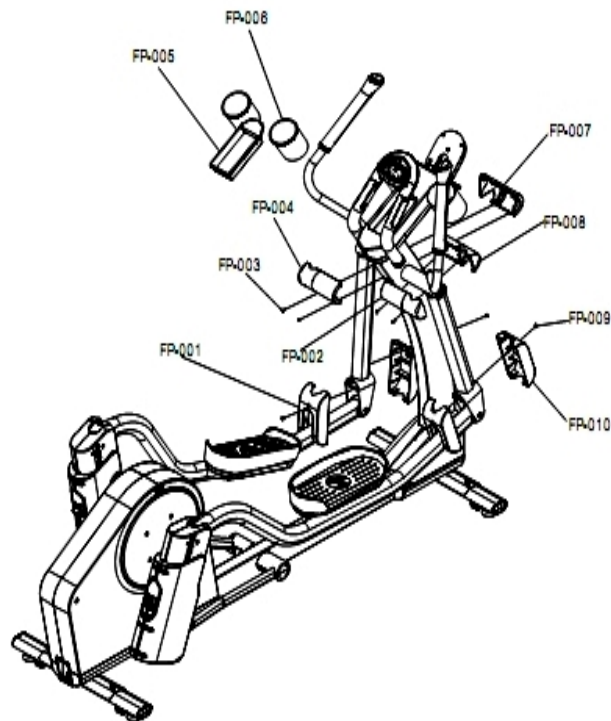
Ref #	Part Number	Qty	Description
CC-001	REX2LL2	1	Weldment, Crank Arm
CC-002	REX22RP	1	Hardware: Nut, Nylock M8 X 1.25 X 6MM Thick
CC-003	REX0JGQ	1	Crank Key
CC-004	REX21NS	1	Hardware: Bolt, HEX HD. M8 X 1.25-60
CC-005	REX2LRT	1	Plate; Crank
CC-006	REX2LEF	1	Cover; Crank
CC-007	REX2NAK	4	Hardware: Screw, CSL PAN M5 X 0.8-8
CC-008	REX0K5T	2	Hardware: Screw, PHI M5 X 0.8-10

Electronic Components



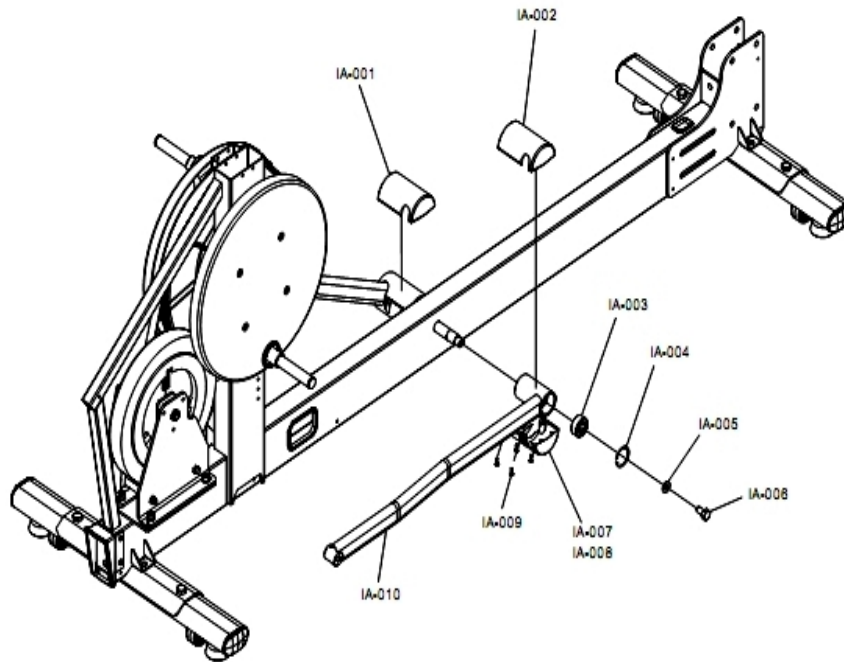
Ref #	Part Number	Qty	Description
EC-001	REX2NAC	4	Hardware: Screw, CSL PAN M5 X 0.8-12
EC-002	REX2SFX	1	Bracket, Power Cord
EC-003	REX0KEQ	4	Hardware: Screw, PHI PAN M5 X 0.8-12
EC-004	REX2LUA	1	Cover, Power Bracket
EC-005	REX0K28	1	Hardware: Cap Screw, M5 X 0.8-16
EC-006	REX01QH	1	Cable, Brake Harness
EC-007	REX01J8	1	Switch, Reed, RPM Sensor
EC-008	REX0KMR	2	Hardware: Nut, M5 X 0.8, 4MM Thick
EC-009	REX01HL	1	Drive Motor, Pesistande DC
EC-010	REX0KEH	2	Hardware: Screw, Pan HD with Patch M5 X .8-16

Front Plastics



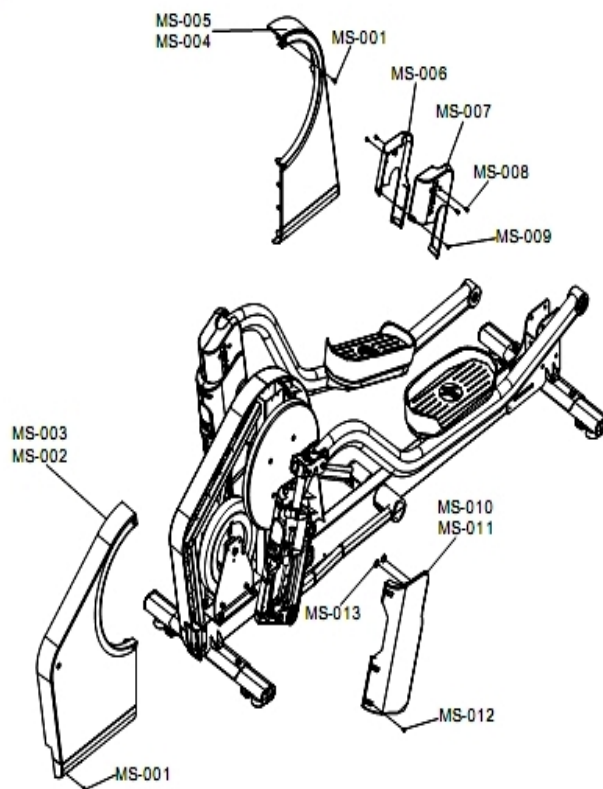
Ref #	Part Number	Qty	Description
FP-001	REX2LFB	1	Cover; Rear Clevis
FP-002	REX2LF9	1	Cover, Rear Right User Arm
FP-003	REX0KBA	4	Hardware: Screw, PHI PAN M5 X 16-12
FP-003	REX2NAG	4	Hardware: Screw, PHI PAN M3.5 X 18-12
FP-004	REX2LF7	1	Cover; Rear Left User Arm
FP-005	REX2LNZ	1	Accessory: Plastic CD Tray
FP-006	REX2LNY	2	Insert, Cup Holder
FP-007	REX2LF6	1	Cover; Front Left User Arm
FP-008	REX2LF8	1	Cover, Front Right User Arm
FP-009	REX2NAK	4	Hardware: Screw, CSL PAN M5 X 0.8-8
FP-010	REX2LFA	1	Cover; Front Clevis

Idler Assemblies and Covers



Ref #	Part Number	Qty	Description
IA-001	REX2RK3	1	Cover, Top, Left Idler Pivot
IA-002	REX2RK5	1	Cover, Top, Right Idler Pivot
IA-003	REX2BKA	1	Bearing, Self-Align, 2202
IA-004	REX0JDZ	1	Ring, Retaining B-35
IA-005	REX0J4R	1	Hardware: Washer, 20MM OD X 10MM ID X 3MM Thick
IA-006	REX2DVG	1	Hardware: Bolt, HEX M10 X 1.5-20
IA-007	REX2RK6	1	Cover, Bottom, Right Idler Pivot
IA-008	REX2RK4	1	Cover, Bottom, Left Idler Pivot
IA-009	REX2NAG	2	Hardware: Screw, PHI PAN M3.5 X 18-12
IA-009	REX0KBA	2	Hardware: Screw, PHI PAN M5 X 16-12
IA-010	8623301	1	Service Assembly, Idler, X5

Main Shrouds

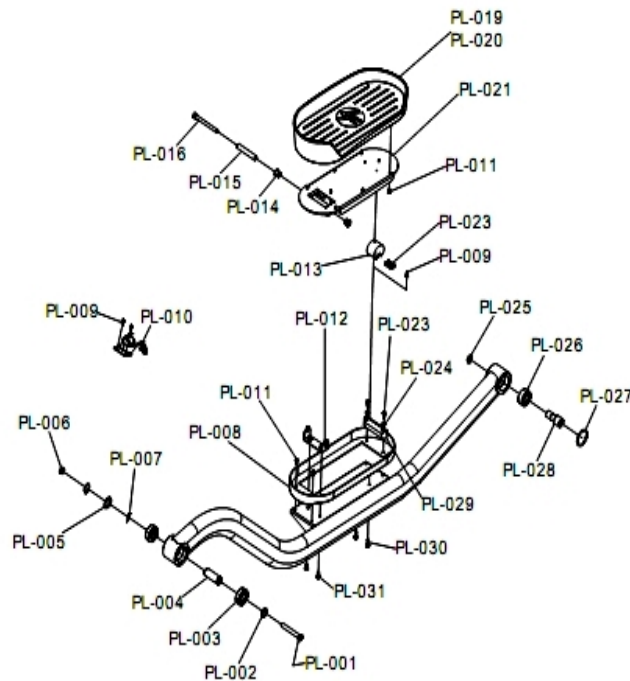


Ref #	Part Number	Qty	Description
MS-001	REX2NAC	5	Hardware: Screw, CSL PAN M5 X 0.8-12
MS-002	REX2LEW	1	Shroud; Rear, Rear-Half
MS-003	REX2LEV	1	Shroud: Rear; Rear-Half; Left
MS-004	REX2LET	1	Shroud; Rear Front-Half, Left
MS-005	REX2LEU	1	Shroud; Rear Front-Half, Right
MS-006	REX2RK7	1	Shroud, Telescoping, Left
MS-007	REX2RK8	1	Shroud, Telescoping, Right
MS-008	REX2NAK	4	Hardware: Screw, CSL PAN M5 X 0.8-8
MS-009	REX0KBA	2	Hardware: Screw, PHI PAN M5 X 16-12
MS-009	REX2NAG	2	Hardware: Screw, PHI PAN M3.5 X 18-12
MS-010	REX2RKB	1	Cover, Outer, Adj Coupler, Right, X5
MS-011	REX2RKA	1	Cover, Outer Adj Coupler, Left, X5
MS-012	REX2MJN	6	Hardware: Screw, PHI HD, M3.5 X 18-12
MS-013	REX2MP4	1	Felt Disc

Miscellaneous

Ref #	Part Number	Qty	Description
TR-001	8974201	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, CONT
TR-001	8974001	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, DOM
TR-001	8974301	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, AUST
TR-001	8974101	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, UK
TR-001	8974401	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, BR
MS-002	REX2SNH	1	Kit, All Hardware Bags, X5

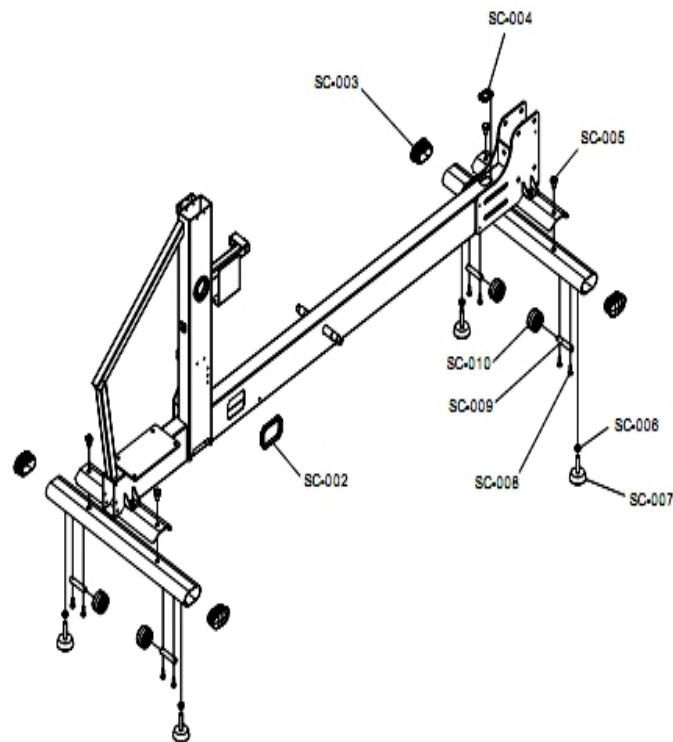
Pedal Lever Assembly



Ref #	Part Number	Qty	Description
PL-001	REX2BKD	1	Hardware: Bolt, HEX HD M10 X 1.5-74
PL-002	REX0JEG	2	Ring: C-Ring, A-20
PL-003	REX0HVP	2	Bearing Ball 6004ZZ
PL-004	REX2LJZ	1	Axle, Adj Link
PL-005	REX2NDD	1	Hardware: Washer, Spacer
PL-006	REX22RR	1	Hardware: Nut, Nylock M10 X 1.5-8
PL-007	REX0JB7	1	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
PL-008	REX2XAF	1	Cover Bottom Pedal
PL-009	REX2NAM	1	Hardware: Screw, PHI PAN M4 X 0.7-12
PL-010	REX2N8J	1	Guard, Pivot
PL-011	REX2NAK	2	Hardware: Screw, CSL PAN M5 X 0.8-8
PL-012	REX2MF3	1	Weldment; Flex Pedal Bracket, X7
PL-013	6821901	2	Spring, TECSPAC Black
PL-014	REX2LNW	2	Bushing, IGUS
PL-015	REX2MD6	1	Sleeve Pivot, Pedal
PL-016	REX2MJJ	1	Hardware: Cap Screw, M8 X 1.25-90
PL-017	8310601	1	Service Assembly, Right Pedal Lever
PL-018	8310701	1	Service Assembly, Left Pedal Lever
PL-019	REX2LKF	1	Pedal, Left
PL-020	REX2LKE	1	Pedal, Right
PL-021	REX2LLC	1	Plate, Pedal
PL-022	0017-00103-0198	1	Hardware: Tinnerman Clip 1/4" ID

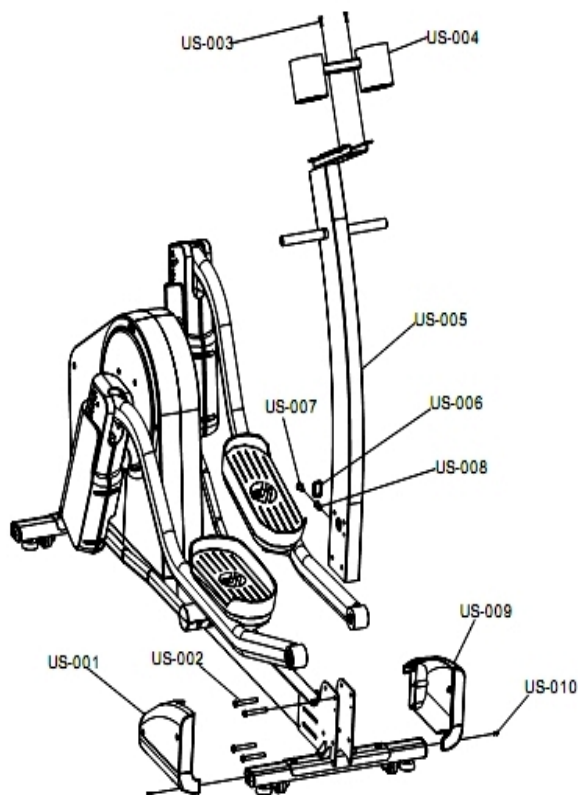
Ref #	Part Number	Qty	Description
PL-023	REX0KEH	2	Hardware: Screw, Pan HD with Patch M5 X .8-16
PL-024	REX0J5U	2	Hardware: Washer, 12 MM OD X 5.2 MM ID X 1MM Thick
PL-025	REX0JEE	1	Ring, Retaining A-17
PL-026	REX2BKB	1	Bearing, Self-Align, 2203
PL-027	REX0JE0	1	Ring, Retaining B-40
PL-028	REX2BAD	1	Shaft, Coupler Pedal Conn
PL-029	REX2MM1	1	Bumper, Rubber
PL-030	REX2PVA	2	Hardware: Bolt, HEX 1/4-20, 5/8 IN. Long
PL-031	REX2NG8	2	Hardware: Bolt, HEX HD M6 X 1-12

Stabilizer Components and Grommets



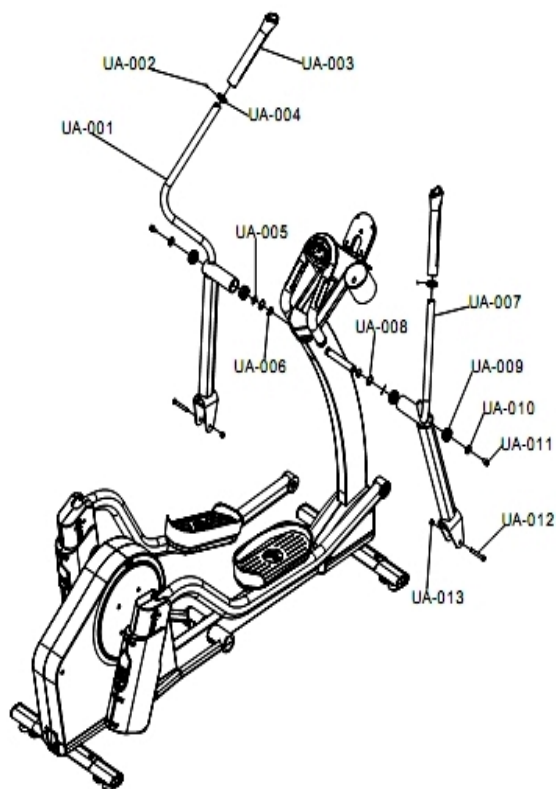
Ref #	Part Number	Qty	Description
SC-001	8623401	1	Service Assembly, Stabilizer, X5
SC-002	REX2LUJ	1	Grommet, 50MM X 75MM
SC-003	REX2LRB	4	Stabilizer Endcap
SC-004	REX2LUH	1	Grommet, 38MM X 25MM
SC-005	REX2TA3	4	Hardware: Bolt, HEX M10X1.5-16 Clear Zinc
SC-006	REX0KNM	4	Hardware: Nut, HEX M10 X 1.5-8
SC-007	REX2NFK	4	Leveler, Leg
SC-009	REX2AX3	4	Shaft, Wheel Mounting
SC-010	REX2AX2	4	Wheel-Floor Roller

Upright and Upright Shrouds



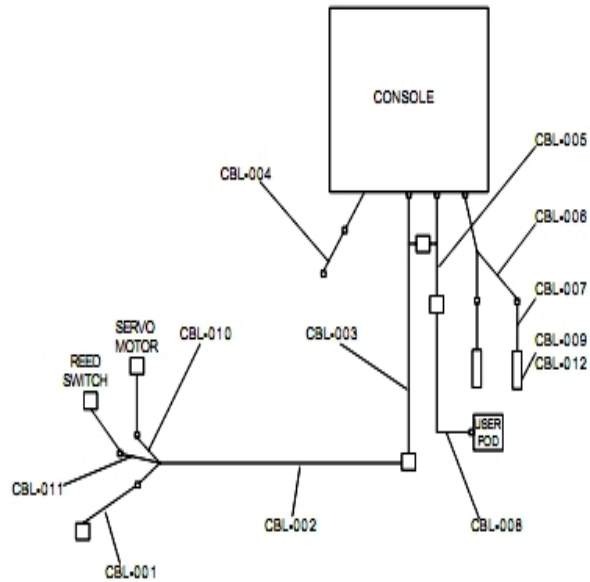
Ref #	Part Number	Qty	Description
US-001	REX2SAD	1	Cover, Right, Upright, X5
US-002	REX2BKD	4	Hardware: Bolt, HEX HD M10 X 1.5-74
US-003	REX22B7	2	Hardware: Cap Screw, M8 X 1.25-40
US-004	REX2LLT	1	Bracket; Cup Holder
US-005	REX2LKD	1	Weldment, Upright
US-006	REX2NEK	1	Grommet, 38MM X 25MM
US-007	REX2DVG	1	Hardware: Bolt, HEX M10 X 1.5-20
US-008	REX21NN	1	Hardware: Nut, Insert M10 X 1.5
US-009	REX2SAC	1	Cover, Left, Upright, X5
US-010	REX2NAC	4	Hardware: Screw, CSL PAN M5 X 0.8-12

User Arms and Hardware



Ref #	Part Number	Qty	Description
UA-001	8310501	1	Left User Arm with Bearing, X7
UA-002	REX0JZB	1	Hardware: M4 X .7 HXS NO CUP ST BO
UA-003	REX2NFF	2	X7 Grip, Molded
UA-004	REX2AZA	1	Ring, Grip
UA-006	REX0JEJ	2	Ring, Retaining, 63/64
UA-007	8310401	1	Right User Arm with Bearing, X7
UA-008	REX22B3	2	Hardware: Washer, .26 X 35-.8
UA-009	3225301	4	Bearing, 12MM Ball
UA-010	REX2MPQ	1	Hardware: Washer, 35MM OD X 10MM OD X 3MM Thick
UA-011	REX2DVG	1	Hardware: Bolt, HEX M10 X 1.5-20
UA-012	REX2BKD	1	Hardware: Bolt, HEX HD M10 X 1.5-74
UA-013	REX22RR	1	Hardware: Nut, Nylock M10 X 1.5-8

Wiring Diagram



Ref #	Part Number	Qty	Description
CBL-001	REX2K86	1	Cable, Cross-Trainer Motor-Transformer
CBL-002	REX2GHY	1	Cable, Cross-Trainer Base
CBL-003	REX30GB	1	Cable Assembly, Upright
CBL-004	REX3092	1	Cable Assembly, Ground
CBL-005	REX2S61	1	Wire Harness User Pod, User Pod Side
CBL-006	REX2LQH	1	Cable, Upper, HR Sensor To Console
CBL-007	REX2S5A	1	Wire Harness H/R Handlebar
CBL-008	REX2SG5	1	Wire Harness User Pod, Console Side
CBL-009	REX2LLX	1	ELECTRODE, INSERT-MOLDED, TOP
CBL-010	REX01HL	1	Drive Motor, Pesistande DC
CBL-011	REX01J8	1	Switch, Reed, RPM Sensor
CBL-012	REX2LP4	1	ELECTRODE, INSERT-MOLDED, BOTTOM

