

X8 Elliptical Cross-Trainer

X8-XX00-0103

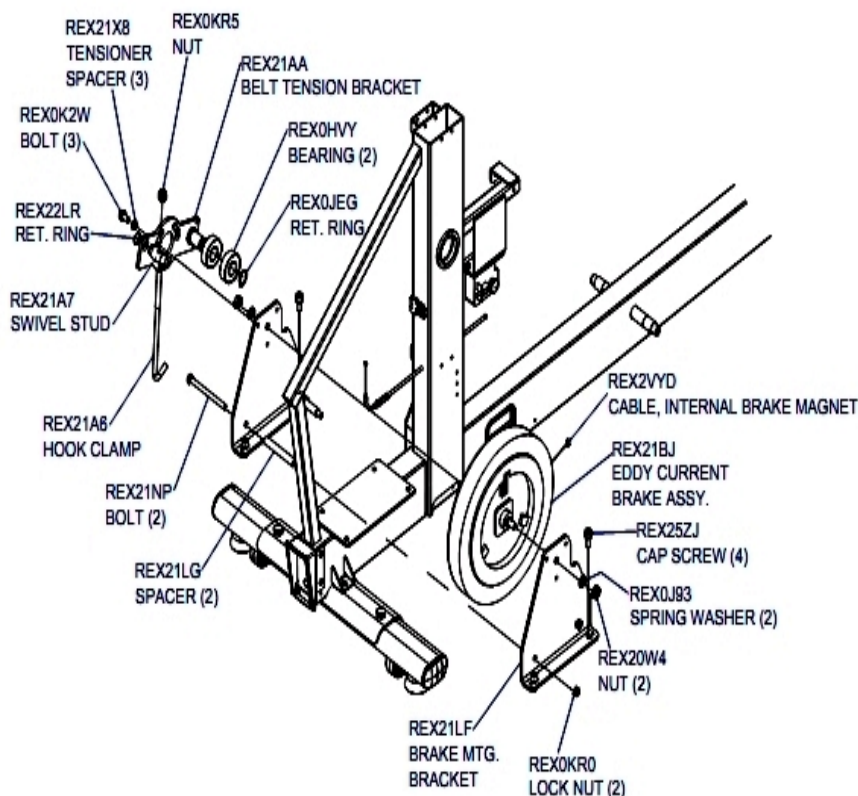
Parts Manual

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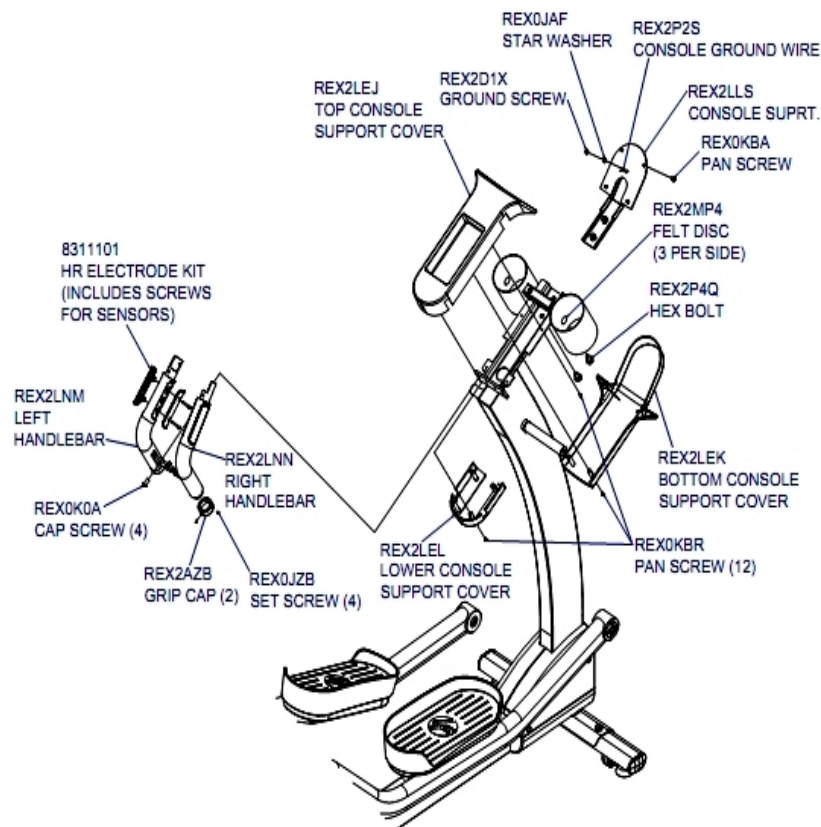
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Brake and Tensioner Components



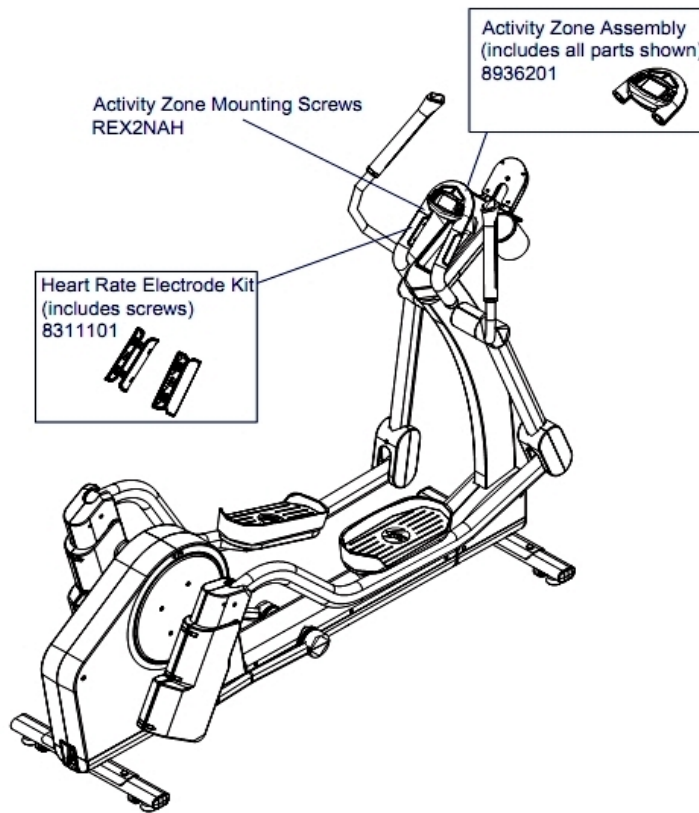
Ref #	Part Number	Qty	Description
-	REX2VYD	1	Cable, Internal Brake Magnet
-	REX21AA	1	Bracket, Belt Tensioner
-	REX21LG	2	Spacer, Collar
-	REX0KR0	2	Hardware: Nut, Lock M12 X 1.75-12
-	REX20W4	2	Hardware: Nut, HEX M10 X 1.5-6
-	REX21X8	3	Spacer, Tensioner
-	REX25ZJ	4	Hardware: Cap Screw, M8 X 1.25-20
-	REX0J93	2	Hardware: Washer, Spring 1.0
-	REX21LF	1	Bracket, Brake MTG
-	REX21BJ	1	Brake, Assembly Eddy Current
-	REX21NP	2	Hardware: Bolt, HEX HD M12 X 1.75-110
-	REX0HVV	2	Bearing, Ball 6204ZZ
-	REX0JEG	1	Ring: C-Ring, A-20
-	REX22LR	1	Ring: C-Ring, A-16
-	REX21A7	1	Hardware: Stud, Swivel
-	REX0KR5	1	Hardware: Nut, Nylock M10 X 1.5, 10M Thick
-	REX21A6	1	Hardware: Bolt, Hook Clamp
-	REX0K2W	3	Hardware: Screw, SHCS Brake MTG

Console Support and Handlebars



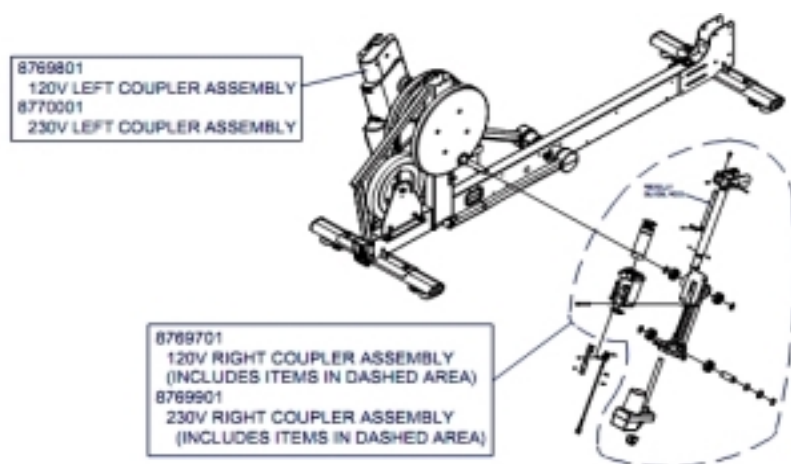
Ref #	Part Number	Qty	Description
-	REX2D1X	1	Hardware: Screw, PHI PAN M5 X 0.8-6
-	REX2NAG	4	Hardware: Screw, PHI PAN M3.5 X 18-12
-	REX2MP4	6	Felt Disc
-	REX2P4Q	2	Hardware: Bolt, HEX M10 X 1.5-16
-	REX2LNM	1	Stationary Handlebar Overmold Left
-	REX2LNN	1	Stationary Handlebar Overmold Right
-	REX2LLS	1	Bracket, Console Support
-	REX0KBR	12	Hardware: Screw, PHI PAN M3.5 X 20-8
-	REX0JZB	4	Hardware: M4 X .7 HXS NO CUP ST BO
-	REX2LEJ	1	Top Console Support Cover
-	REX2P2S	1	GROUND WIRE
-	REX2LEK	1	Bottom Console Support Cover
-	REX2LEL	1	Lower Console Support Cover
-	REX0K0A	4	Hardware: Cap Screw, M8 X 1.25-16
-	8311101	1	Service Assembly, HR Electrodes
-	REX0JAF	1	Hardware: Star Washer
-	REX2AZB	2	Cap, Grip

Console, Line Cords, Activity Zone and Heart Rate Sensor Kits



Ref #	Part Number	Qty	Description
-	8936201	1	Service Assembly, X7-X8 Act Zone, P4
-	REX2NAH	1	Hardware: Screw, PHI PAN M4 X 0.7-8
-	8311101	1	Service Assembly, HR Electrodes
-	REX2LQQ	1	120V Line Cord

Coupler Kits

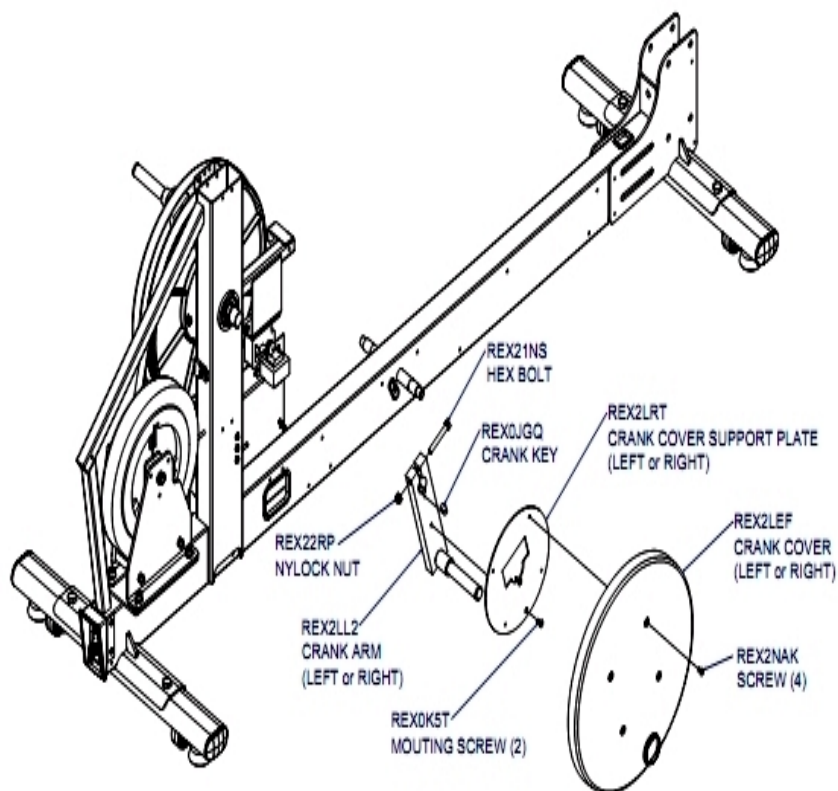


ADDITIONAL SERVICE ITEMS



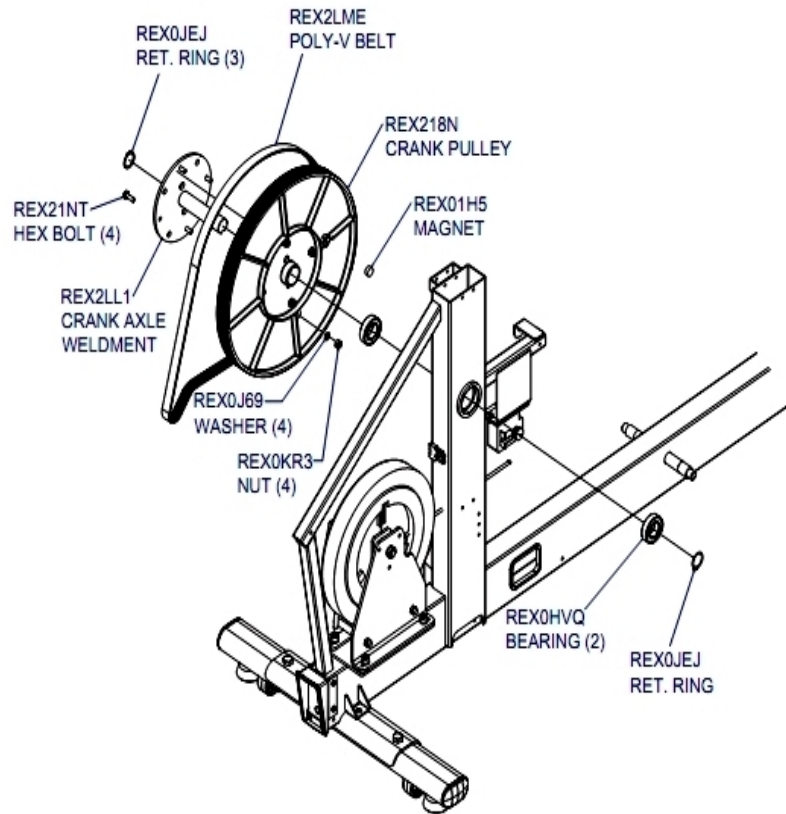
Ref #	Part Number	Qty	Description
-	8762101	1	Service Assembly, Limit Switch Right
-	8762201	1	Service Assembly, Limit Switch Left
-	8769801	1	Service Assembly, Coupler 120V Left
-	8310901	1	Service Assembly, Left 120V Coupler
-	8310801	1	Service Assembly, Right 120V Coupler
-	REX2NG7	4	Hardware: Screw, PHI PAN M3 X 0.5-10
-	REX2LJV	1	Guide Rod, Adj Link
-	8769701	1	Service Assembly, Coupler 120V Right
-	8762301	2	Service Assembly, Upper Coupler

Crank Components



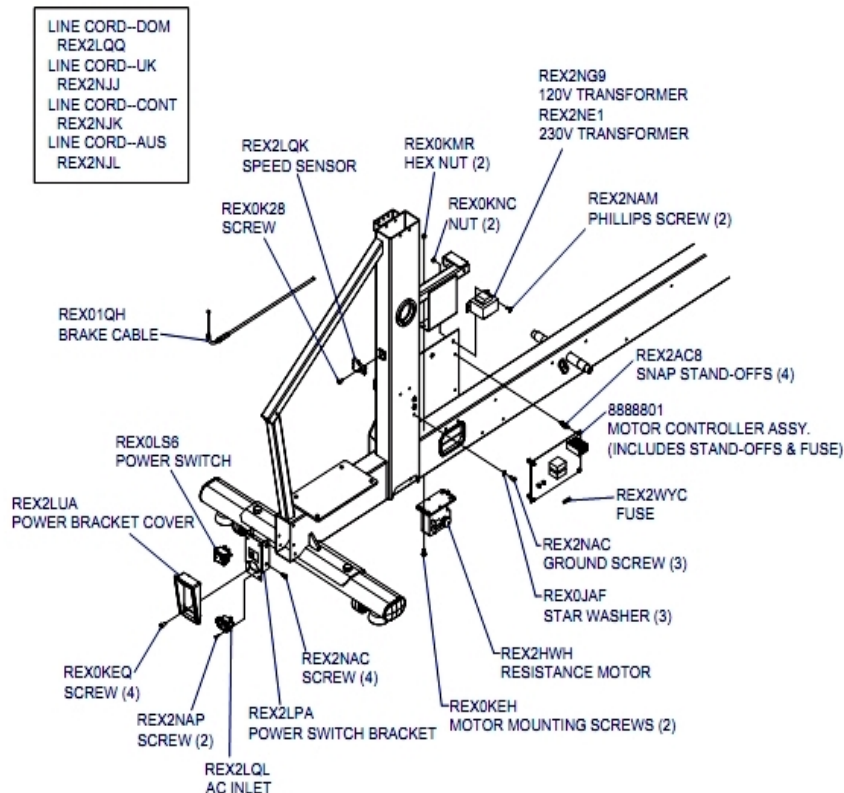
Ref #	Part Number	Qty	Description
-	REX0K5T	4	Hardware: Screw, PHI M5 X 0.8-10
-	REX2LRT	2	Plate; Crank
-	REX21NS	2	Hardware: Bolt, HEX HD. M8 X 1.25-60
-	REX0JGQ	2	Crank Key
-	REX22RP	2	Hardware: Nut, Nylock M8 X 1.25 X 6MM Thick
-	REX2LEF	2	Cover; Crank
-	REX2NAK	8	Hardware: Screw, CSL PAN M5 X 0.8-8
-	REX2LL2	2	Weldment, Crank Arm

Crank Pulley and Drive Belt



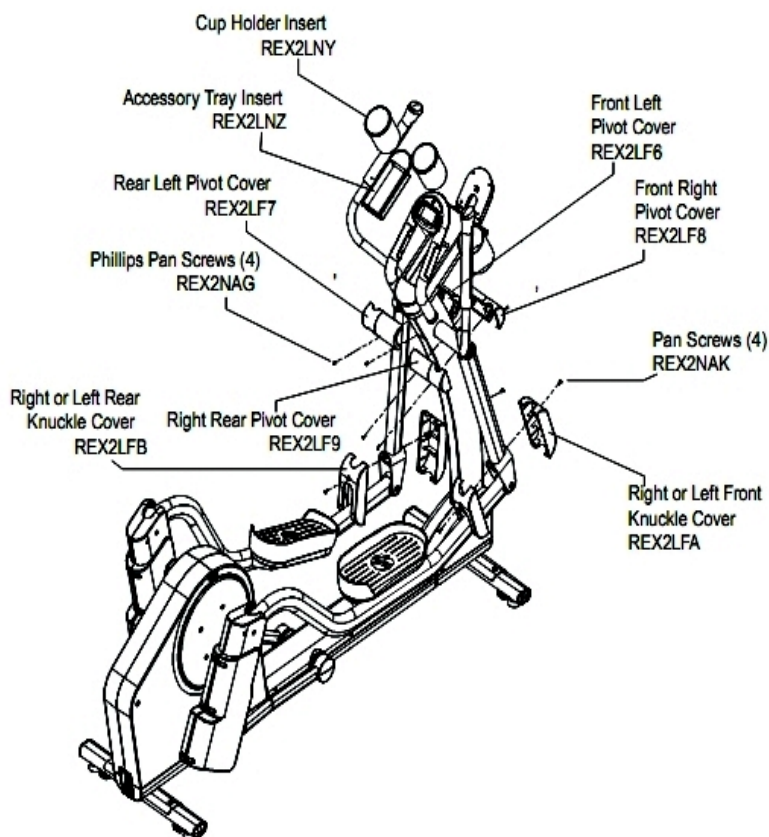
Ref #	Part Number	Qty	Description
-	REX0JEJ	4	Ring, Retaining, 63/64
-	REX01H5	1	Magnet Rexion
-	3225301	2	Bearing, 12MM Ball
-	REX0KR3	4	Hardware: Nut, Lock M6 X 1, 6MM Thick
-	REX21NT	4	Hardware: Bolt, HEX HD M6 X 1-20
-	REX218N	1	Pulley, Crank
-	REX0J69	4	Hardware: Washer, Flat .6 X 13-1
-	REX2LME	1	Belt, Drive, Poly V, 520J
-	REX2LL1	1	Weldment, Axle Crank

Electronic Components



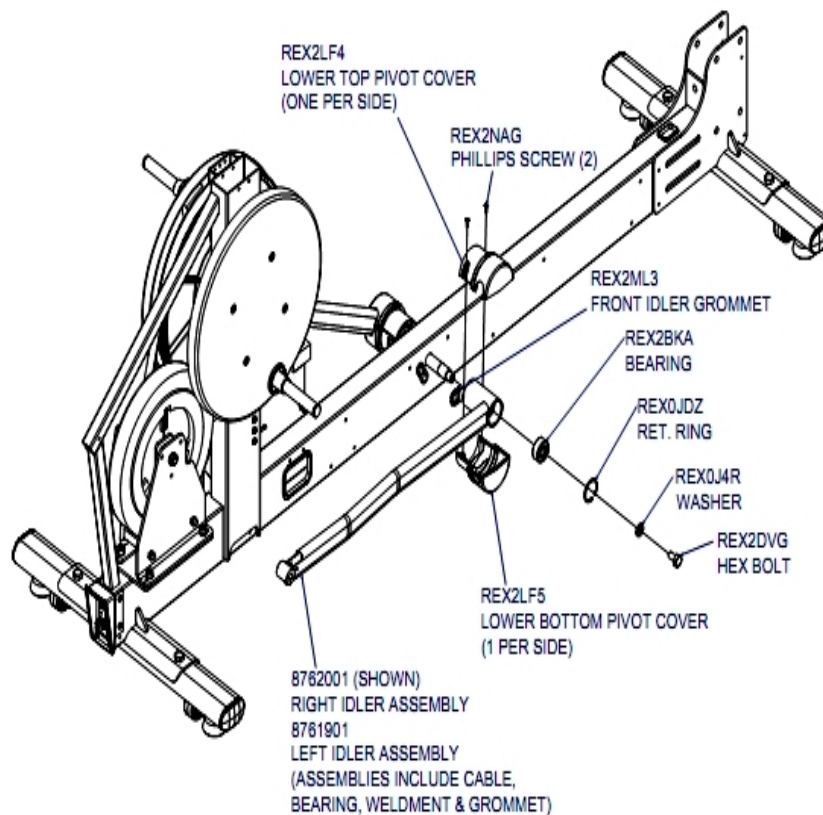
Ref #	Part Number	Qty	Description
-	REX2AC8	4	Clamp: Snap Standoff
-	REX2NAP	2	Hardware: Screw, PHI Pan M3 X 0.5-8
-	REX2NAC	7	Hardware: Screw, CSL PAN M5 X 0.8-12
-	8888801	1	Service Assembly, ASXT Motor Control V2
-	REX0JAF	3	Hardware: Star Washer
-	REX0KMR	2	Hardware: Nut, M5 X 0.8, 4MM Thick
-	REX0LS6	1	Power Switch
-	REX2LPA	1	Bracket, Power Switch
-	REX2LQL	1	Electrical: Inlet, AC
-	REX01QH	1	Cable, Brake Harness
-	REX0KNC	2	Hardware: Nut, HEX M4 X 0.7, 3.2MM Thick
-	REX2LQQ	1	120V Line Cord
-	REX2WYC	1	Electrical: Fuse Metric 5X20 S-B 3.15A 250V
-	REX0K28	1	Hardware: Cap Screw, M5 X 0.8-16
-	REX0KEQ	4	Hardware: Screw, PHI PAN M5 X 0.8-12
-	REX2NG9	1	120V Transformer
-	REX2NAM	2	Hardware: Screw, PHI PAN M4 X 0.7-12
-	REX0KEH	2	Hardware: Screw, Pan HD with Patch M5 X .8-16
-	REX2HWH	1	Drive Motor, Resistance Stepper
-	REX2LUA	1	Cover, Power Bracket
-	REX2LQK	1	Speed Sensor

Front Plastics



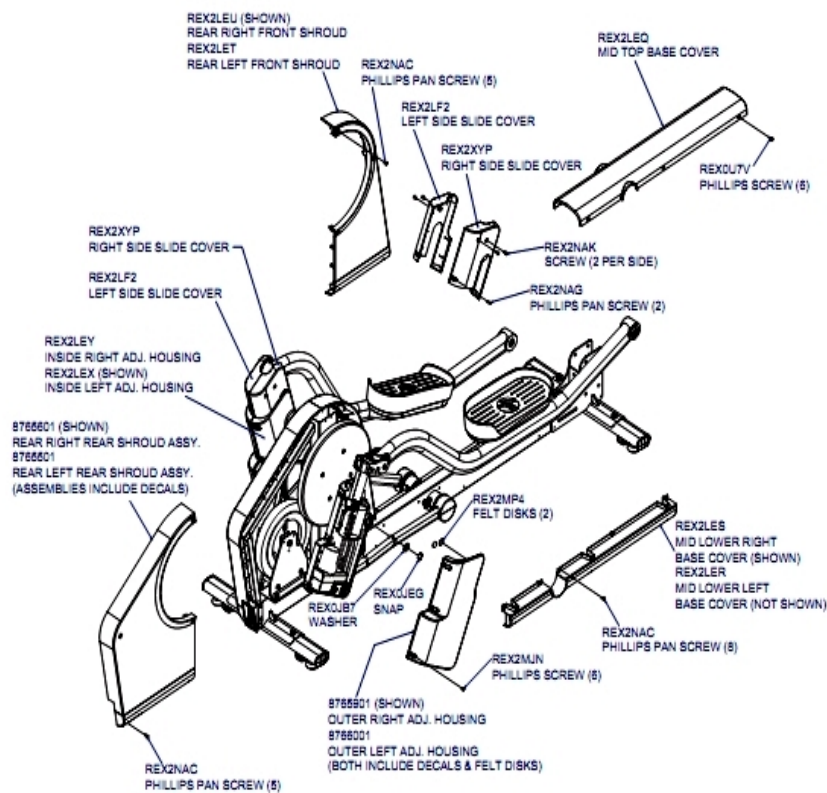
Ref #	Part Number	Qty	Description
-	REX2LF9	1	Cover, Rear Right User Arm
-	REX2LFB	2	Cover; Rear Clevis
-	REX2LF8	1	Cover, Front Right User Arm
-	REX2NAG	4	Hardware: Screw, PHI PAN M3.5 X 18-12
-	REX2NAK	4	Hardware: Screw, CSL PAN M5 X 0.8-8
-	REX2LFA	2	Cover; Front Clevis
-	REX2LF6	1	Cover; Front Left User Arm
-	REX2LNY	2	Insert, Cup Holder
-	REX2LNZ	1	Accessory: Plastic CD Tray
-	REX2LF7	1	Cover; Rear Left User Arm

Idler Assemblies and Covers



Ref #	Part Number	Qty	Description
-	REX2LF4	2	Cover Pivot Lower Top
-	REX2LF5	2	Cover Pivot Lower Bottom
-	8761901	1	Service Assembly, Idler Left
-	REX2ML3	2	Grommet, Idler Front
-	REX2DVG	2	Hardware: Bolt, HEX M10 X 1.5-20
-	REX0J4R	2	Hardware: Washer, 20MM OD X 10MM ID X 3MM Thick
-	REX2NAG	4	Hardware: Screw, PHI PAN M3.5 X 18-12
-	REX2BKA	2	Bearing, Self-Align, 2202
-	REX0JDZ	2	Ring, Retaining B-35
-	8762001	1	Service Assembly, Idler Right

Main Shrouds



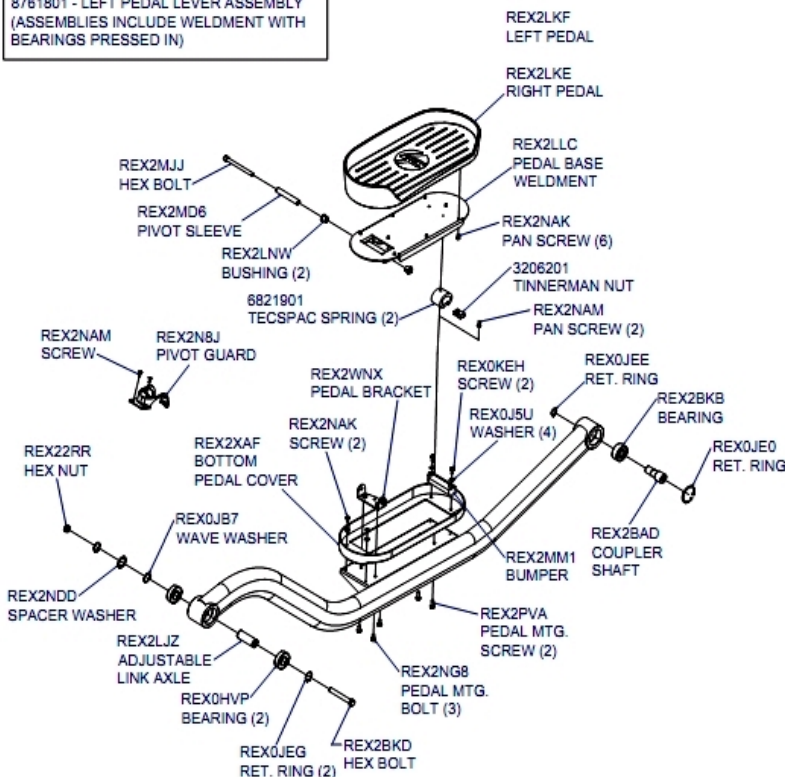
Ref #	Part Number	Qty	Description
-	REX2LER	1	Cover; Extrusion Left
-	REX2LES	1	Cover; Extrusion Right
-	REX2LET	1	Shroud; Rear Front-Half, Left
-	REX2LF2	2	Shroud; Telescoping, Left
-	REX0U7V	6	Hardware: Screw, PHI M4 X 16-16
-	REX2MJN	6	Hardware: Screw, PHI HD, M3.5 X 18-12
-	REX2NAC	18	Hardware: Screw, CSL PAN M5 X 0.8-12
-	8765501	1	Service Assembly, Rear Shroud Rear Left
-	8766001	1	Service Assembly, Outer Coupler Shroud Left
-	REX2LEY	1	Cover; Inside Actuator, Right
-	REX2LEX	1	Cover; Inside Actuator, Left
-	REX2XYP	2	Shroud; Telescoping, Right, X8
-	REX2LEU	1	Shroud; Rear Front-Half, Right
-	REX2NAG	2	Hardware: Screw, PHI PAN M3.5 X 18-12
-	8765601	1	Service Assembly, Rear Shroud Rear Right
-	REX0JEG	1	Ring: C-Ring, A-20
-	8765901	1	Service Assembly, Outer Coupler Shroud Right
-	REX2LEQ	1	Cover; Extrusion Top
-	REX2MP4	4	Felt Disc
-	REX2NAK	4	Hardware: Screw, CSL PAN M5 X 0.8-8
-	REX0JB7	1	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM

Miscellaneous

Ref #	Part Number	Qty	Description
-	8186301	1	Arctic Silver Touch Up Paint; 18ML Bottle, HEAO006
-	REX2SNH	1	Kit, All Hardware Bags, X5

Pedal Lever Assembly

8761701 - RIGHT PEDAL LEVER ASSEMBLY
8761801 - LEFT PEDAL LEVER ASSEMBLY
(ASSEMBLIES INCLUDE WELDMENT WITH
BEARINGS PRESSED IN)

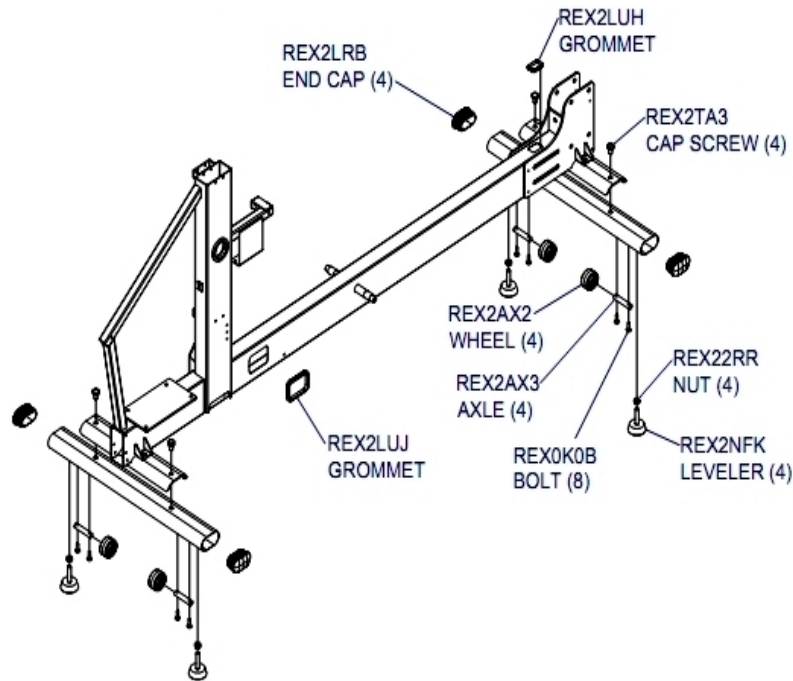


Ref #	Part Number	Qty	Description
-	REX0JEO	2	Ring, Retaining B-40
-	REX2NAK	16	Hardware: Screw, CSL PAN M5 X 0.8-8
-	REX22RR	2	Hardware: Nut, Nylock M10 X 1.5-8
-	REX2BAD	2	Shaft, Coupler Pedal Conn
-	REX2LJZ	2	Axle, Adj Link
-	REX2MJJ	2	Hardware: Cap Screw, M8 X 1.25-90
-	REX2NG8	6	Hardware: Bolt, HEX HD M6 X 1-12
-	REX2PVA	4	Hardware: Bolt, HEX 1/4-20, 5/8 IN. Long
-	8761801	1	Service Assembly, Pedal Lever Left
-	REX0HVP	4	Bearing Ball 6004ZZ
-	REX2BKB	2	Bearing, Self-Align, 2203
-	REX2NDD	2	Hardware: Washer, Spacer
-	REX0JEE	2	Ring, Retaining A-17
-	REX2LLC	2	Plate, Pedal
-	REX2N8J	2	Guard, Pivot
-	REX2WNX	2	Weldment, Flex Pedal Bracket
-	8761701	1	Service Assembly, Pedal Lever Right
-	REX2LKE	1	Pedal, Right
-	REX2LKF	1	Pedal, Left
-	REX2XAF	2	Cover Bottom Pedal
-	REX0JEG	4	Ring: C-Ring, A-20
-	REX2NAM	6	Hardware: Screw, PHI PAN M4 X 0.7-12

Ref #	Part Number	Qty	Description
-	REX2MM1	2	Bumper, Rubber
-	REX0J5U	8	Hardware: Washer, 12 MM OD X 5.2 MM ID X 1MM Thick
-	REX2BKD	2	Hardware: Bolt, HEX HD M10 X 1.5-74
-	REX2MD6	2	Sleeve Pivot, Pedal
-	6821901	4	Spring, TECSPAC Black
-	REX0JB7	1	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
-	REX0KEH	4	Hardware: Screw, Pan HD with Patch M5 X .8-16
-	REX2LNW	4	Bushing, IGUS
-	0017-00103-0198	2	Hardware: Tinnerman Clip 1/4" ID

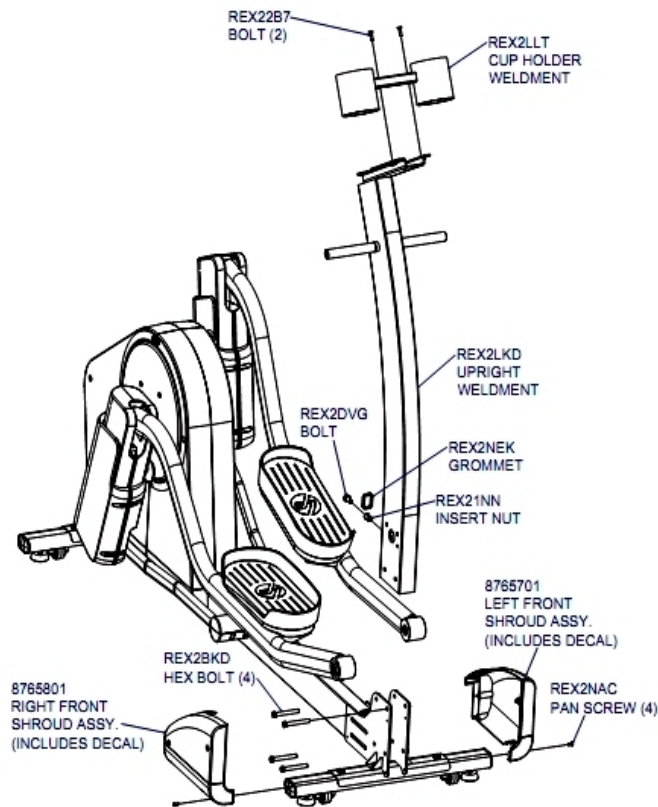
Stabilizer Components

8623401
FRONT or REAR STABILIZER ASSY.
(ASSY. INCLUDES: WHEELS,
LEVELERS & END CAPS)



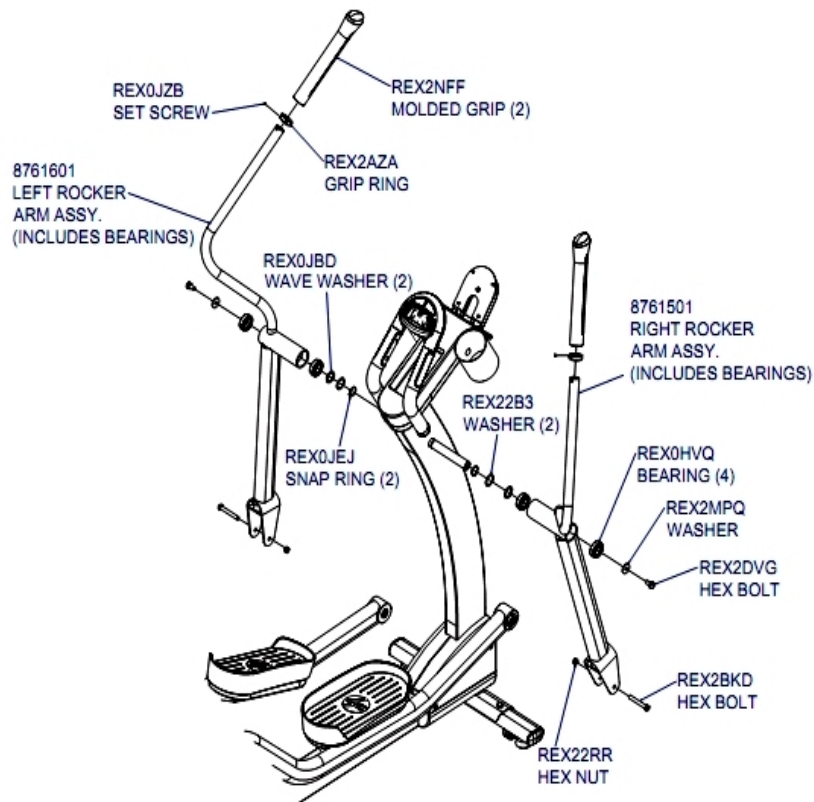
Ref #	Part Number	Qty	Description
-	8623401	1	Service Assembly, Stabilizer, X5
-	REX2NFK	4	Leveler, Leg
-	REX22RR	4	Hardware: Nut, Nylock M10 X 1.5-8
-	REX2LUJ	1	Grommet, 50MM X 75MM
-	REX2AX2	4	Wheel-Floor Roller
-	REX2LRB	4	Stabilizer Endcap
-	REX2AX3	4	Shaft, Wheel Mounting
-	REX2LUH	1	Grommet, 38MM X 25MM
-	REX2TA3	4	Hardware: Bolt, HEX M10X1.5-16 Clear Zinc

Upright and Upright Shrouds



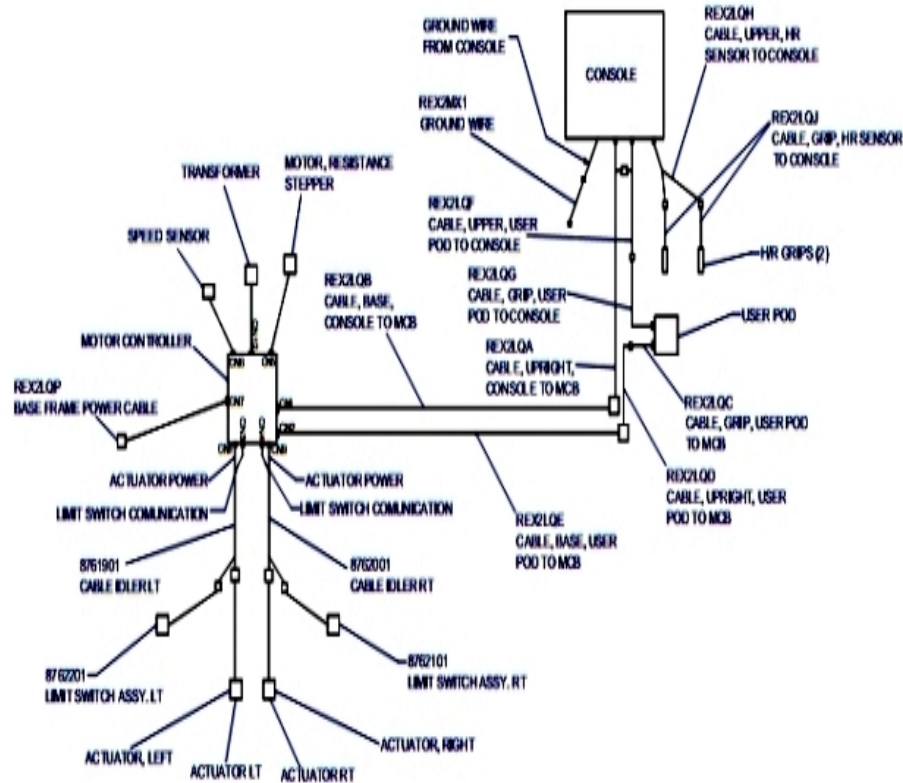
Ref #	Part Number	Qty	Description
-	8765701	1	Service Assembly, Front Shroud Left
-	REX2NEK	1	Grommet, 38MM X 25MM
-	REX2DVG	1	Hardware: Bolt, HEX M10 X 1.5-20
-	REX2LKD	1	Weldment, Upright
-	REX21NN	1	Hardware: Nut, Insert M10 X 1.5
-	REX2NAC	4	Hardware: Screw, CSL PAN M5 X 0.8-12
-	REX2LLT	1	Bracket; Cup Holder
-	REX2BKD	4	Hardware: Bolt, HEX HD M10 X 1.5-74
-	REX22B7	2	Hardware: Cap Screw, M8 X 1.25-40
-	8765801	1	Service Assembly, Front Shroud Right

User Arms and Hardware



Ref #	Part Number	Qty	Description
-	REX2BKD	2	Hardware: Bolt, HEX HD M10 X 1.5-74
-	REX0JBD	2	Hardware: Wave Washer; 25MM X 35MM
-	REX0JZB	2	Hardware: M4 X .7 HXS NO CUP ST BO
-	8761601	1	Service Assembly, Rocker Arm Left
-	8761501	1	Service Assembly, Rocker Arm Right
-	REX2NFF	2	X7 Grip, Molded
-	REX2AZA	2	Ring, Grip
-	REX22B3	2	Hardware: Washer, .26 X 35-.8
-	REX0JEJ	2	Ring, Retaining, 63/64
-	REX22RR	2	Hardware: Nut, Nylock M10 X 1.5-8
-	REX2DVG	2	Hardware: Bolt, HEX M10 X 1.5-20
-	REX2MPQ	2	Hardware: Washer, 35MM OD X 10MM OD X 3MM Thick
-	3225301	4	Bearing, 12MM Ball

Wiring Diagram



Ref #	Part Number	Qty	Description
-	8762201	1	Service Assembly, Limit Switch Left
-	REX2LQD	1	Cable, Upright, User Pod To MCB
-	8761901	1	Service Assembly, Idler Left
-	REX2LQF	1	Cable, Upper, User Pod To Console
-	REX2LQG	1	Cable, Grip, User Pod To Console
-	8762001	1	Service Assembly, Idler Right
-	REX2LQH	1	Cable, Upper, HR Sensor To Console
-	REX2LQB	1	Cable, Base, Console To MCB
-	REX2MX1	1	E-Cable: Ground Wire
-	REX2LQE	1	Cable, Base, User Pod To MCB
-	REX2LQP	1	Power Supply: Base Frame Power Cable
-	REX2LQA	1	Cable, Upright, Console to MCB
-	REX2LQC	1	Cable, Grip, User Pod To MCB
-	8762101	1	Service Assembly, Limit Switch Right

