

X9i Cross-Trainer Rear Drive Universal Console

X9-0000-02

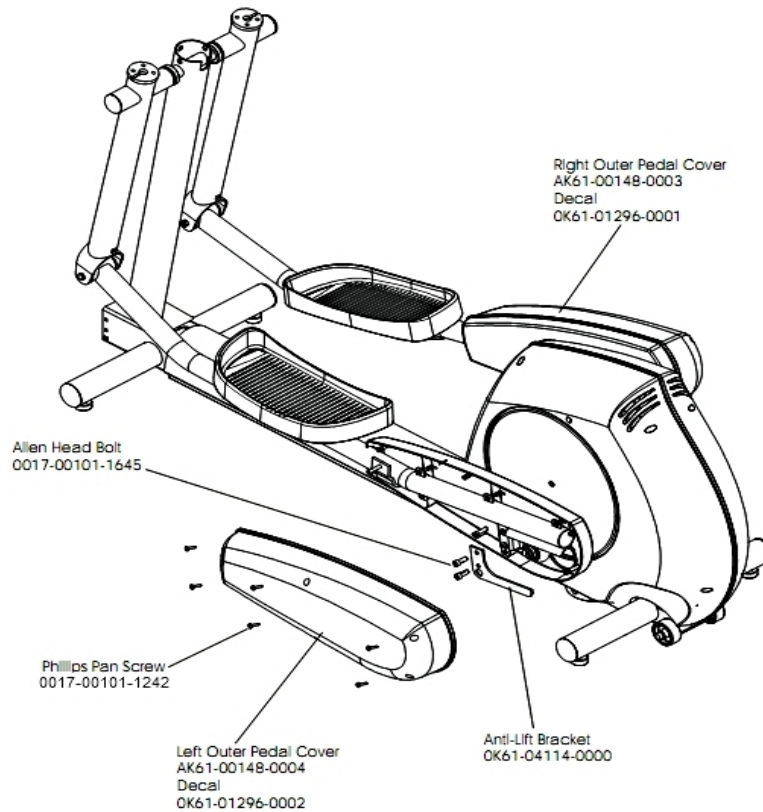
Parts Manual

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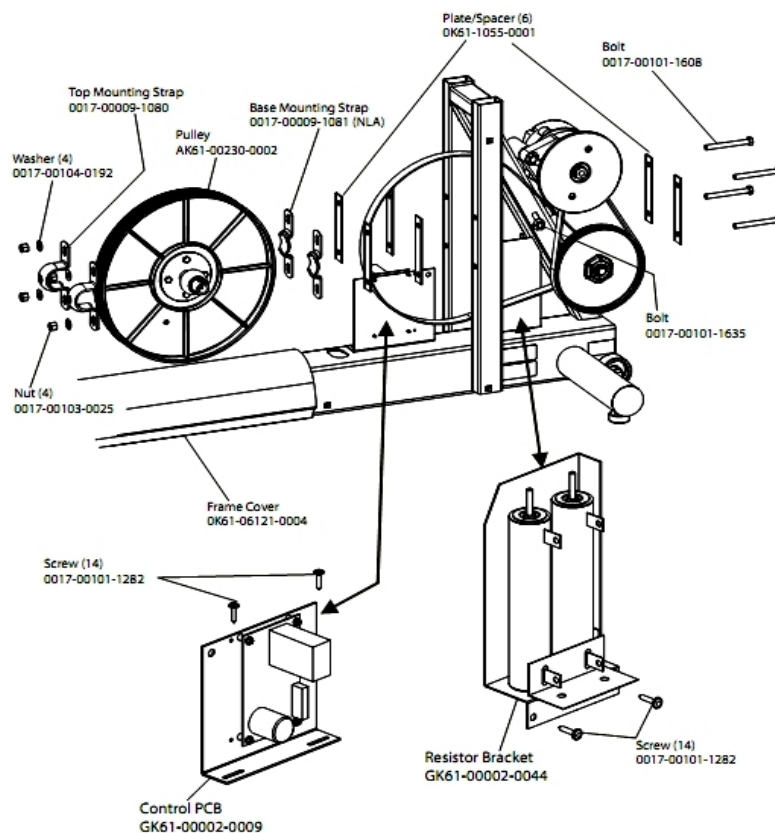
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Anti-Lift Bracket and Outer Pedal Covers



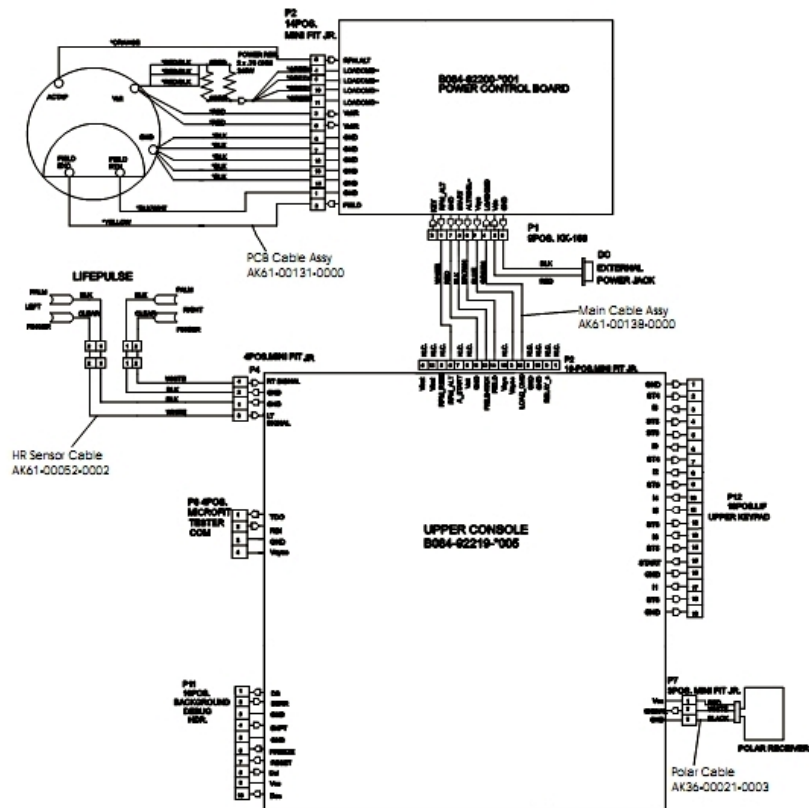
Ref #	Part Number	Qty	Description
-	OK61-01296-0001	1	Decal: Shroud; Right; X9 C
-	AK61-00148-0004	1	Cover with Decal Assembly: Mfg; Left; X9 D
-	OK61-04114-0000	2	Roller Retainer Plate
-	0017-00101-1645	4	Hardware: Bolt
-	OK61-01296-0002	1	Decal: Shroud; Left; X9 C
-	AK61-00148-0003	1	Cover with Decal Assembly: Mfg; Right; X9 D
-	0017-00101-1242	12	Hardware: Phillips Pan Screw 0.75"

Brackets and Frame Assembly



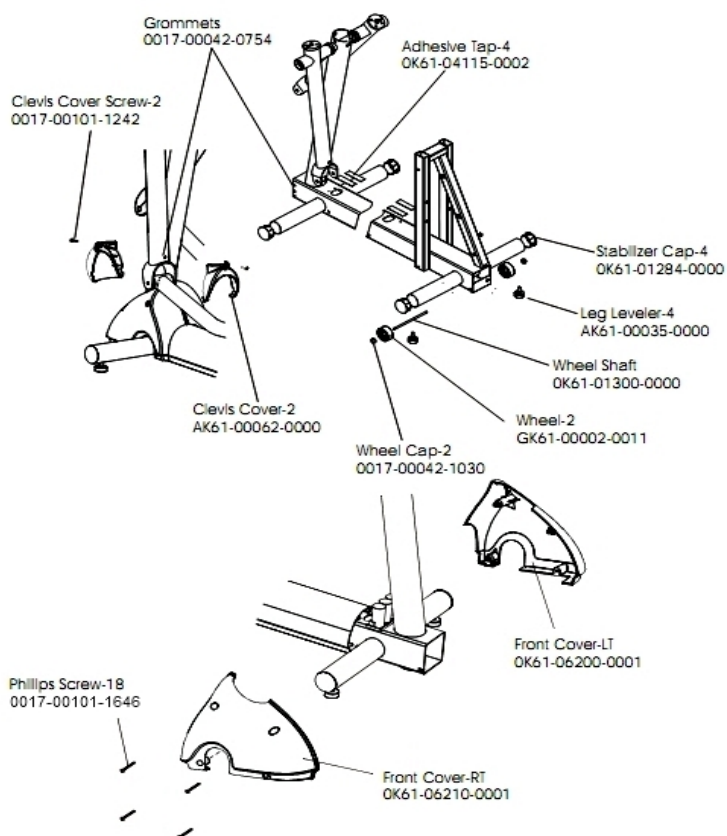
Ref #	Part Number	Qty	Description
-	0017-00101-1608	4	Hardware: Hex Bolt
-	0017-00104-0192	4	Hardware: Flat Washer 0.813" OD
-	GK61-00002-0044	1	Resistor Bracket Assembly
-	0017-00101-1282	28	Hardware: TORX Screw 0.375"
-	OK61-01055-0001	6	Spacer
-	GK61-00002-0009	1	Kit: Serv; Printed Circuit Board-Assembly BM
-	0017-00009-1080	2	Bearing: Pillow-Block: Top; MTG-Strap B
-	0017-00101-1635	1	Hardware: Hex Bolt 1"
-	0017-00103-0025	4	Hardware: Locking Nut 3/8" ID
-	OK61-06121-0004	1	NLA: COVER: EXTRUSION; LOWER; DK-GRAY S/C-D
-	AK61-00157-0003	1	Crankshaft-Assembly: Mfg. C

Cables



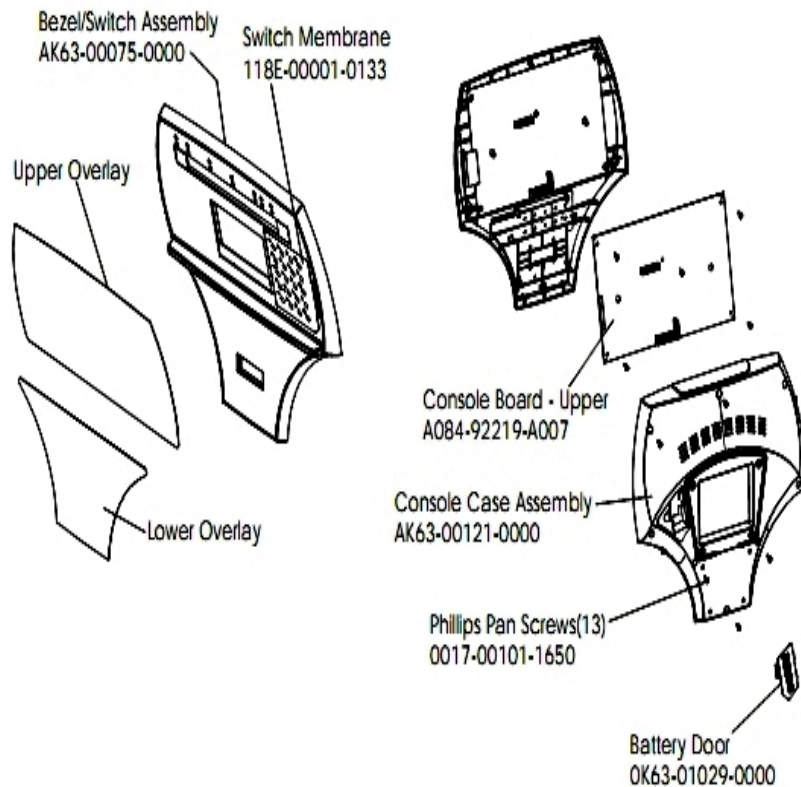
Ref #	Part Number	Qty	Description
-	AK61-00138-0000	1	Cable-Assembly: Console; X9L C
-	AK61-00131-0000	1	Cable-Assembly: Power-Control; X9 D
-	AK61-00052-0002	1	LifePulse Sensor Cable
-	AK36-00021-0003	1	Cable Assembly

Clevis and Front Frame Covers



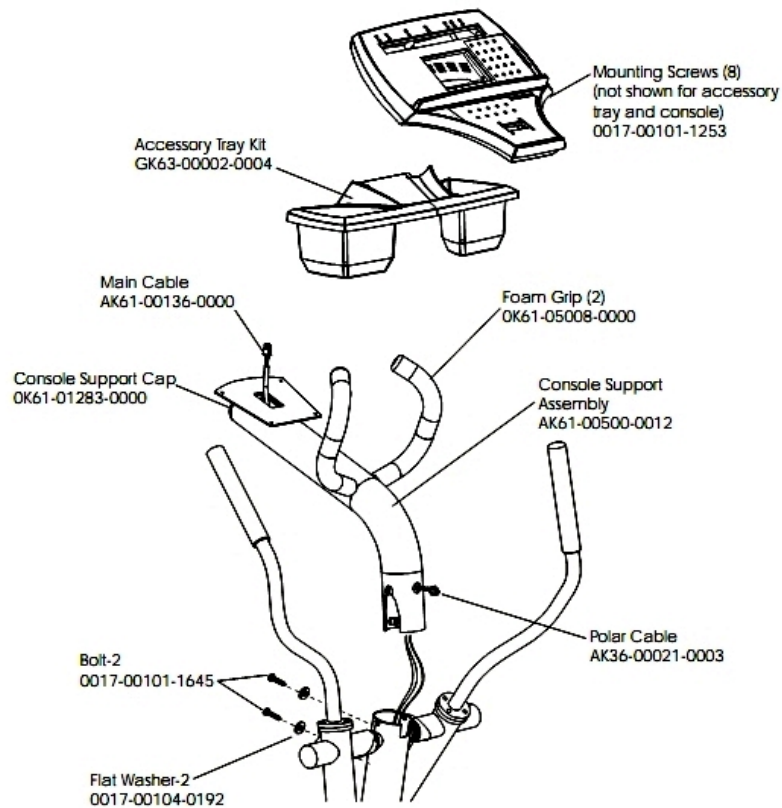
Ref #	Part Number	Qty	Description
-	0017-00042-1030	2	1" OD X 3/8" ID X5/16 NYL Space BlueR
-	AK61-00035-0000	4	Leg Leveler
-	GK61-00002-0011	2	Wheel and Cap Kit
-	OK61-01300-0000	1	Wheel Shaft
-	0017-00101-1242	2	Hardware: Phillips Pan Screw 0.75"
-	0017-00042-0754	1	Hardware: Grommet
-	OK61-06210-0001	1	Cover: Front; Right; Console-Gray E
-	OK61-06200-0001	1	Cover: Front; Left; Console-Gray S/C-E
-	OK61-01284-0000	4	Stabilizer Cap
-	OK61-04115-0002	4	Adhesive Tape
-	AK61-00062-0000	2	Clevis Cover
-	0017-00101-1646	18	Hardware: Bolt 4.25"

Console Assembly



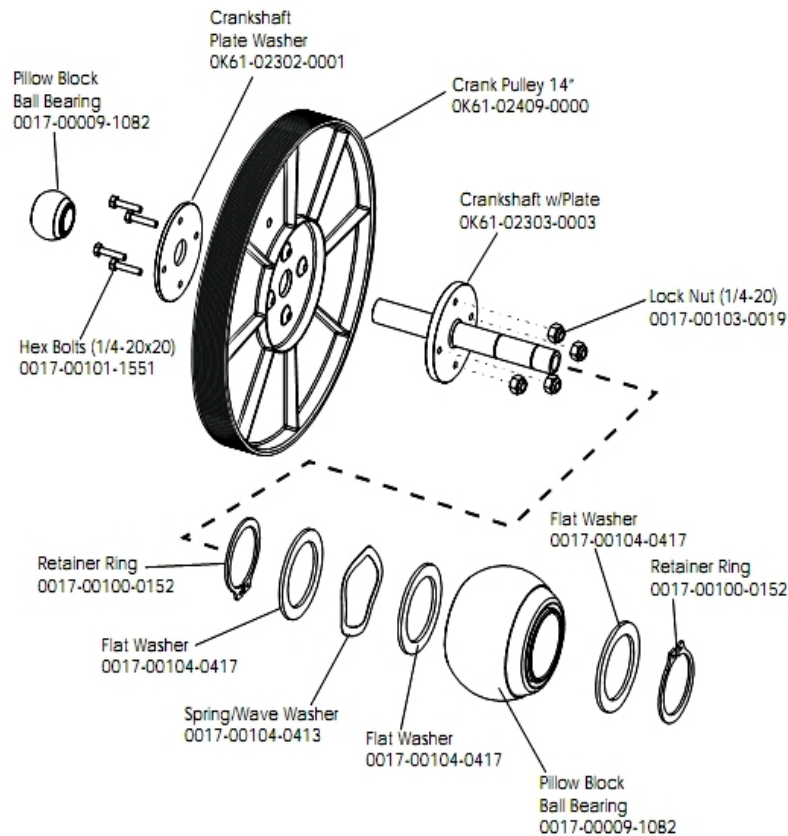
Ref #	Part Number	Qty	Description
-	0017-00101-1650	13	Hardware: Phillips Pan Screw 0.375"
-	118E-00001-0133	1	Switch Membrane
-	AK63-00075-0000	1	Bezel/Switch Assembly
-	OK63-01029-0000	1	Battery Door
-	AK61-00123-0001	1	Console-Assembly: Mfg; X9i-02; English S/C-E
-	AK63-00121-0000	1	Console Case Assembly
-	A084-92219-A007	1	Programmable Console Printed Circuit Board Assembly: Mfg; Multi; X9I BM

Console Support Assembly (Optional)



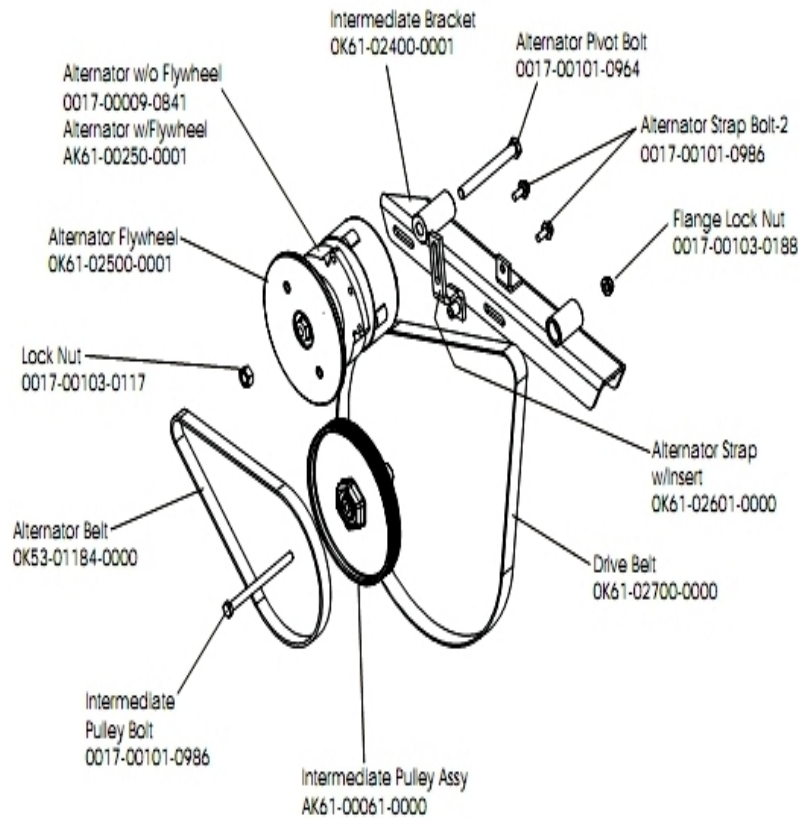
Ref #	Part Number	Qty	Description
-	0017-00101-1645	2	Hardware: Bolt
-	OK61-05008-0000	2	Foam Grip
-	AK36-00021-0003	1	Cable Assembly
-	GK63-00002-0004	1	Accessory Tray
-	AK61-00500-0012	1	Console Support Assembly
-	OK61-01283-0000	1	Console Support Cap
-	0017-00104-0192	2	Hardware: Flat Washer 0.813" OD
-	AK61-00136-0000	1	Main Cable
-	0017-00101-1253	8	Hardware: Screw

Crankshaft Exploded View



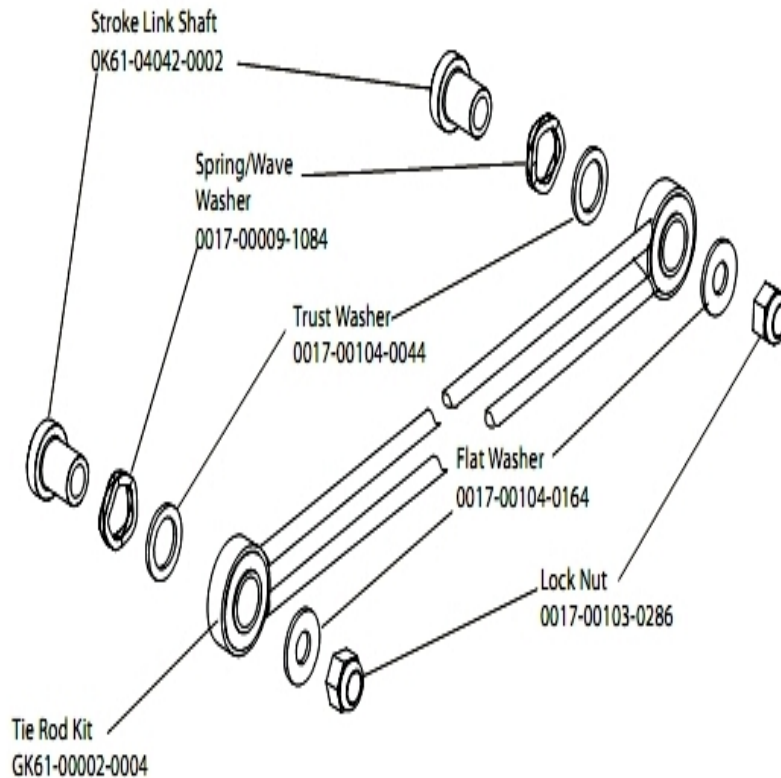
Ref #	Part Number	Qty	Description
-	0017-00104-0413	1	Hardware: Washer 109-1.37-078 SP-D ST NO B
-	0017-00104-0417	3	Hardware: Flat Washer
-	OK61-02302-0001	1	Crankshaft Plate
-	OK61-01360-0003	1	Crankshaft: with Plate C
-	0017-00009-1082	2	Pillow-Block: Bearing; Ball B
-	0017-00101-1551	4	Hardware: Hex Bolt 1.25"
-	0017-00100-0152	2	Hardware: Retaining Ring 1"
-	0017-00103-0019	4	Hardware: Locking Nut 1/4" ID
-	AK61-00157-0003	1	Crankshaft-Assembly: Mfg. C
-	OK61-02409-0000	1	Poly-V Crank Pulley

Drive Belts and Alternator



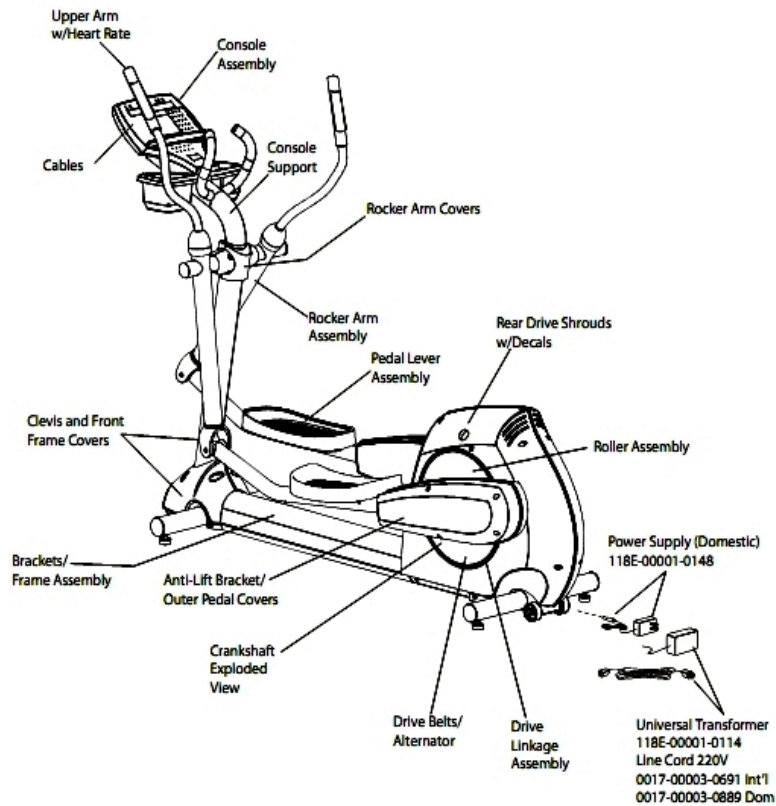
Ref #	Part Number	Qty	Description
-	OK53-01447-0000	1	Belt: Poly-V; 32"
-	OK61-01027-0000	1	Flywheel: 6.75" D
-	GK61-00002-0056	1	KIT: CROSS TRAINER BELT AND PULLEY
-	0017-00101-0986	3	Hardware: Bolt 0.75"
-	0017-00103-0117	1	Hardware: Locking Nut 1/2" ID
-	0017-00101-0964	1	Hardware: Alternator Pivot Bolt 4.5"
-	OK61-02601-0000	1	Alternator Strap with Insert
-	0017-00103-0188	1	Hardware: Flange Lock Nut 3/8" ID
-	OK61-02400-0001	1	Intermediate Bracket
-	AK61-00061-0000	1	Intermediate Pulley Assembly
-	0017-00009-0841	1	Alternator
-	AK61-00250-0001	1	Alternator w/Flywheel

Drive Linkage Assembly



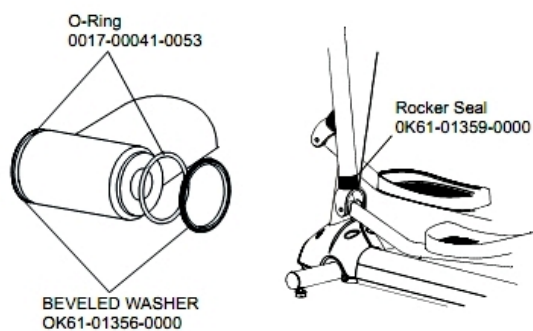
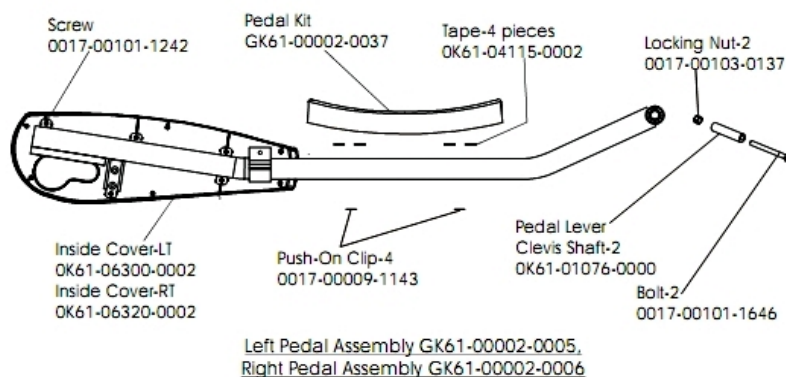
Ref #	Part Number	Qty	Description
-	0017-00103-0286	2	Hardware: Locking Nut
-	0017-00104-0164	2	Hardware: Washer 0.75" OD
-	GK61-00002-0004	2	Kit: Serv; Tie-Rod BM
-	0017-00009-1084	2	Wave Spring
-	0017-00104-0044	2	Hardware: Washer 0.75" OD
-	OK61-04042-0002	2	Shaft: Stroke-Link B

General Assembly



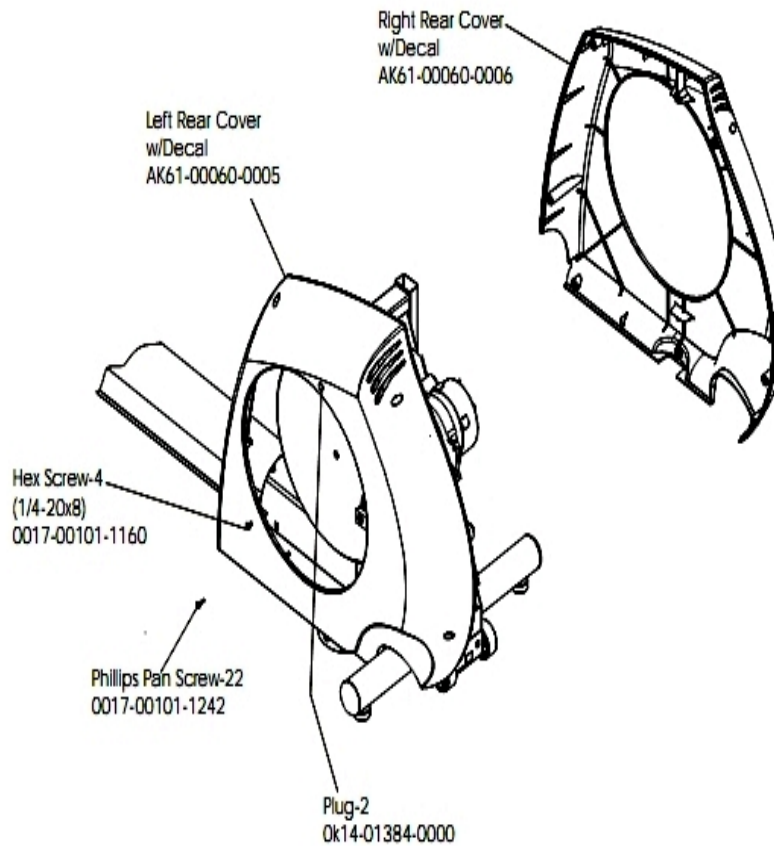
Ref #	Part Number	Qty	Description
-	118E-00001-0267	1	Power Supply: External; 9V; 3 AMP
-	AK40-00045-0003	1	Chest Strap - Small
-	AK40-00045-0004	1	Chest Strap - Large
-	SK40-00045-0002	1	Chest Strap - Small
-	AK61-00050-0001	1	Hardware Kit

Pedal Lever Assembly



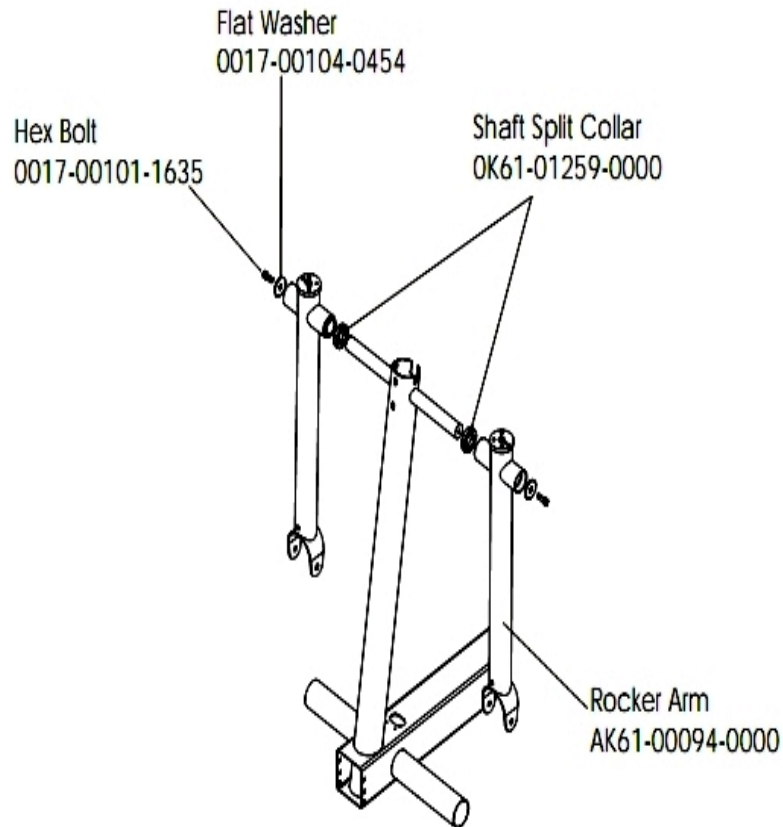
Ref #	Part Number	Qty	Description
-	0017-00101-1646	4	Hardware: Bolt 4.25"
-	0017-00101-1242	10	Hardware: Phillips Pan Screw 0.75"
-	OK61-01356-0000	2	Hardware: Beveled Washer
-	0017-00103-0137	4	Hardware: Locking Nut 3/8" ID
-	0017-00009-1143	8	Clip
-	GK61-00002-0005	1	Left Pedal Assembly
-	OK61-06300-0002	1	Cover: Link; Left; Inside; Dark-Gray S/C-D
-	OK61-01359-0000	2	Rocker Seal
-	GK61-00002-0037	2	Pedal Kit
-	OK61-01076-0000	4	Pedal Lever Clevis Shaft
-	0017-00041-0053	2	Viton O-ring
-	OK61-06320-0002	1	Cover: Link; Right; Inside; Dark-Gray S/C-D
-	OK61-04115-0002	8	Adhesive Tape
-	GK61-00002-0006	1	Right Pedal Assembly

Rear Drive Shrouds with Decals



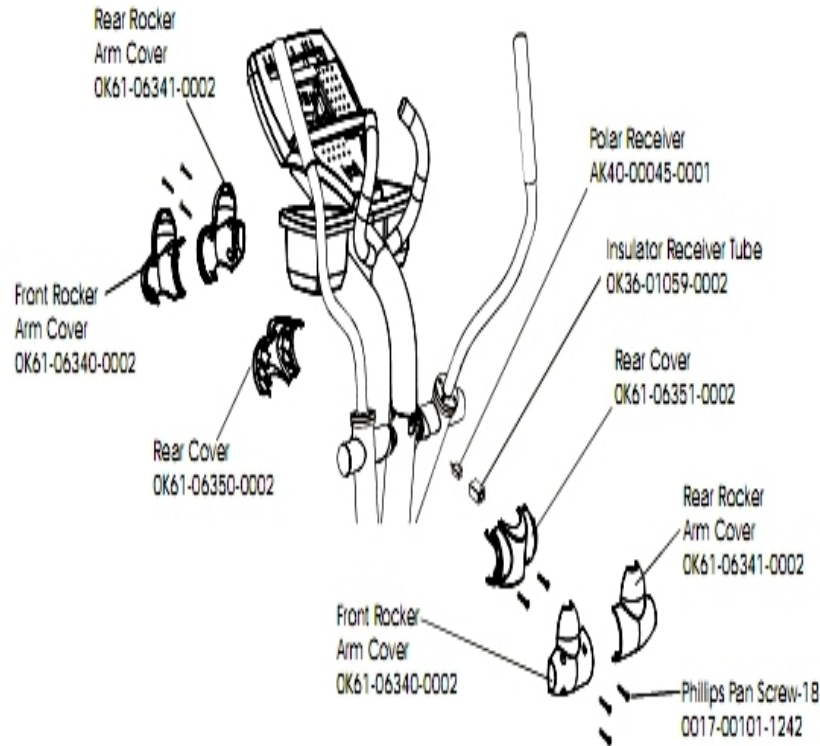
Ref #	Part Number	Qty	Description
-	OK14-01384-0000	2	Plug
-	0017-00101-1160	4	Hardware: Hex Screw
-	0017-00101-1242	22	Hardware: Phillips Pan Screw 0.75"
-	AK61-00060-0006	1	Rear-Cover with Decal Assembly: Mfg; Right; S/C-C
-	AK61-00060-0005	1	Rear-Cover with Decal Assembly: Mfg; Left; S/C-C

Rocker Arm Assembly



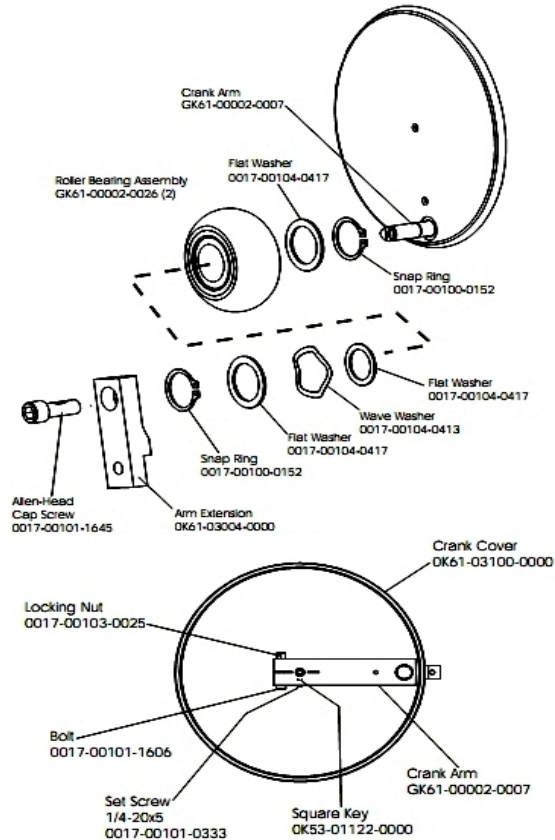
Ref #	Part Number	Qty	Description
-	OK61-01259-0000	2	Shaft Split Collar
-	0017-00101-1635	2	Hardware: Hex Bolt 1"
-	AK61-00094-0002	2	Rocker Arm
-	0017-00104-0454	2	Hardware: Flat Washer 1.62" OD

Rocker Arm Covers



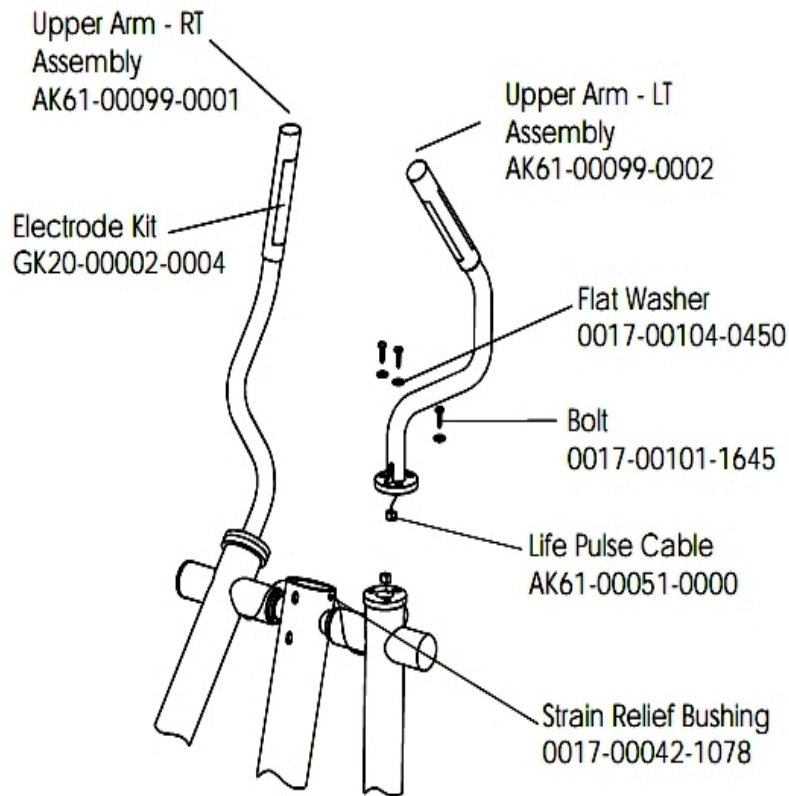
Ref #	Part Number	Qty	Description
-	OK61-06351-0002	1	Rear Cover
-	SK40-00045-0001	1	Polar HR Kit
-	OK61-06341-0002	2	Rear Boot Cover
-	OK36-01059-0002	1	Insulator Receiver Tube
-	0017-00101-1242	18	Hardware: Phillips Pan Screw 0.75"
-	OK61-06350-0002	1	Front Cover
-	OK61-06340-0002	2	Front Boot Cover

Roller Assembly



Ref #	Part Number	Qty	Description
-	OK53-01122-0000	1	Square Key
-	0017-00101-1606	1	Hardware: Hex Bolt 2.5"
-	0017-00100-0152	2	Hardware: Retaining Ring 1"
-	OK61-03004-0000	1	Arm Extension
-	0017-00104-0417	3	Hardware: Flat Washer
-	0017-00104-0413	1	Hardware: Washer 109-1.37-078 SP-D ST NO B
-	GK61-00002-0026	2	Roller
-	0017-00103-0025	1	Hardware: Locking Nut 3/8" ID
-	0017-00101-1645	1	Hardware: Bolt
-	0017-00101-0333	1	Hardware: Screw 0.3125"
-	GK61-00002-0007	2	Kit: Serv; Crank-Arm BM
-	OK61-03100-0000	1	Crank Cover

Upper Arm Heart Rate Assembly



Ref #	Part Number	Qty	Description
-	AK61-00099-0001	1	Upper Arm Assembly: Right
-	0017-00042-1078	2	Hardware: Bushing
-	0017-00101-1645	6	Hardware: Bolt
-	GK20-00002-0004	2	Heart Rate Electrode Kit
-	0017-00104-0450	6	Hardware: Flat Washer 0.67" OD
-	AK61-00051-0000	2	Bullhorn HR cables
-	AK61-00099-0002	1	Upper Arm Assembly: Left

