

X9i Cross-Trainer

X9-0100-04

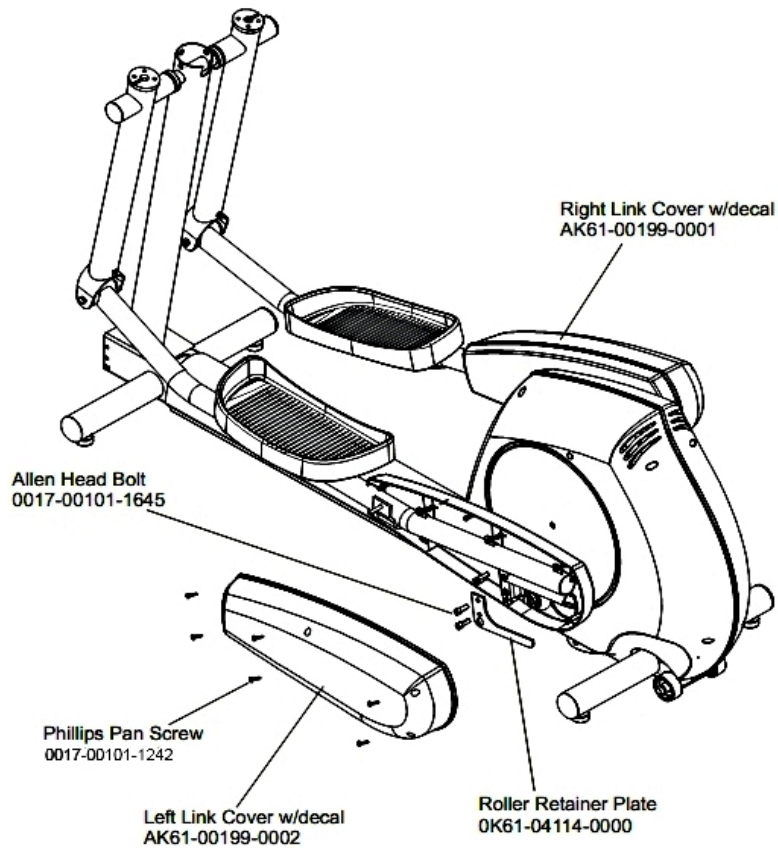
Parts Manual

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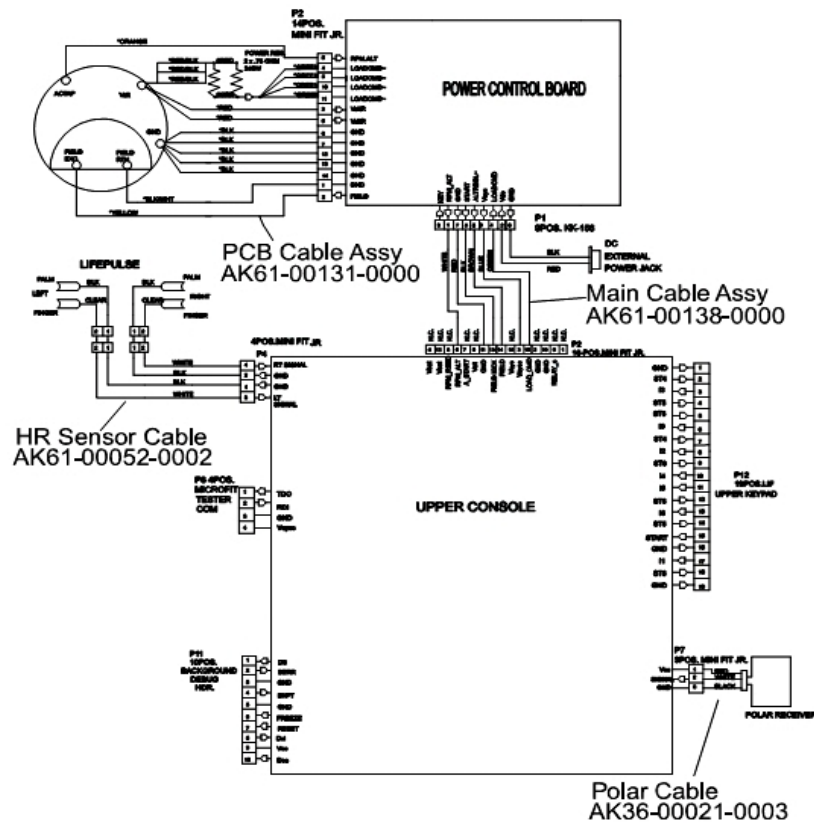
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Anti-Lift Bracket and Outer Pedal Covers



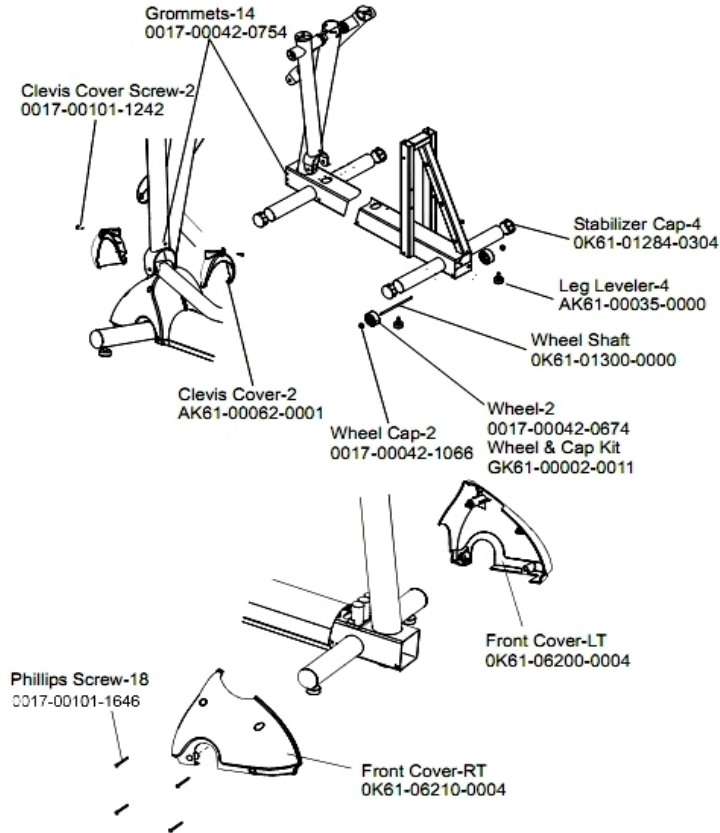
Ref #	Part Number	Qty	Description
-	OK61-04114-0000	1	Roller Retainer Plate
-	0017-00101-1645	1	Hardware: Bolt
-	AK61-00199-0001	1	Link-Cover Assembly: Mfg; Right. C
-	0017-00101-1242	1	Hardware: Phillips Pan Screw 0.75"
-	AK61-00199-0002	1	Link-Cover Assembly: Mfg; Left. C

Cables



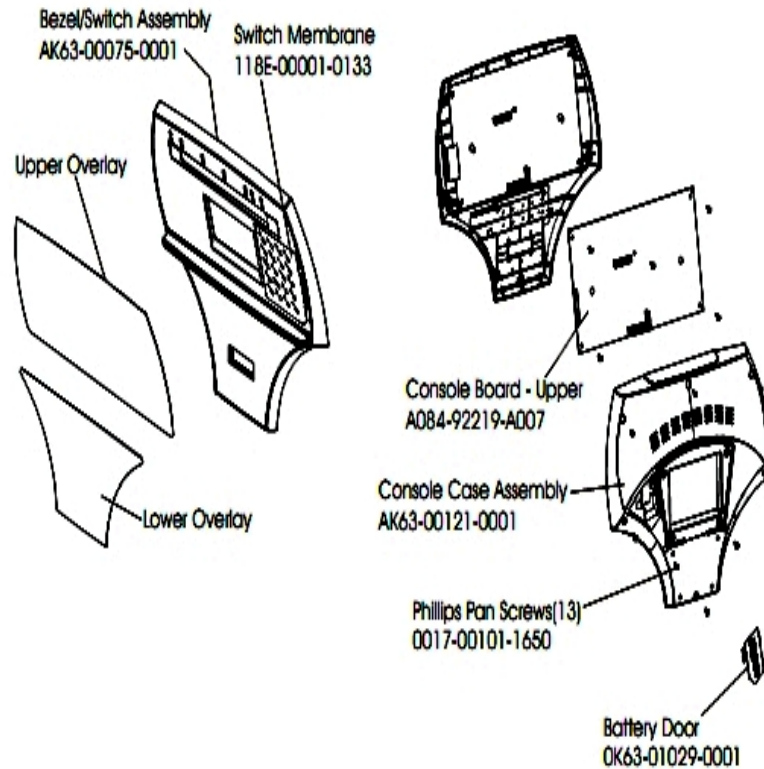
Ref #	Part Number	Qty	Description
-	AK61-00052-0002	1	Lifepulse Sensor Cable
-	AK36-00021-0003	1	Cable Assembly
-	AK61-00131-0000	1	Cable-Assembly: Power-Control; X9 D
-	AK61-00138-0000	1	Cable-Assembly: Console; X9L C

Clevis and Front Frame Covers



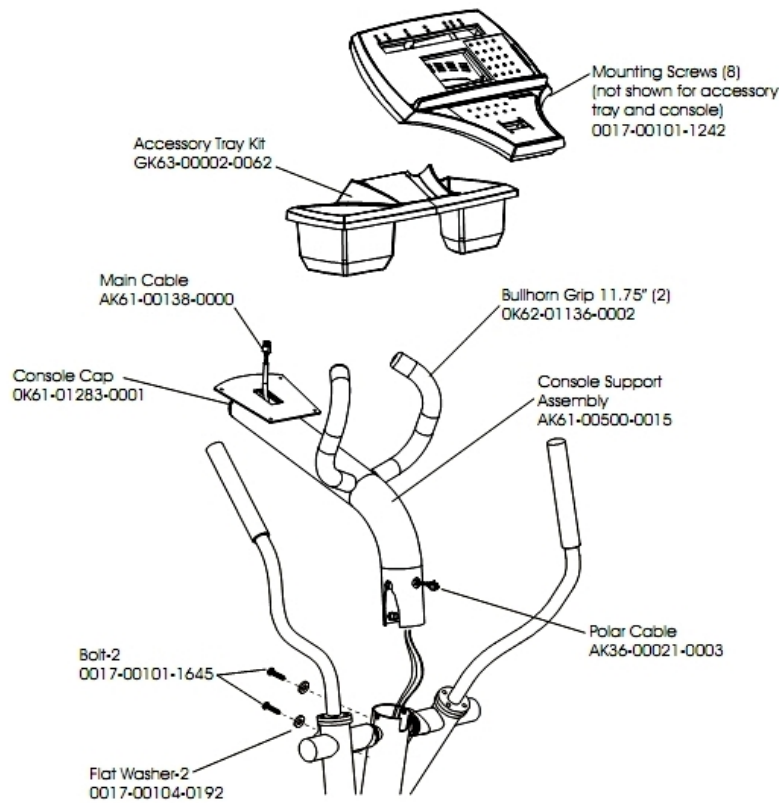
Ref #	Part Number	Qty	Description
-	0017-00101-1646	18	Hardware: Bolt 4.25"
-	AK61-00035-0000	4	Leg Leveler
-	GK61-00002-0011	1	Wheel and Cap Kit
-	AK61-00062-0001	2	Clevis Cover
-	OK61-01300-0000	1	Wheel Shaft
-	0017-00101-1242	2	Hardware: Phillips Pan Screw 0.75"
-	OK61-06210-0004	1	Cover: Front; Right; E
-	OK61-01284-0304	4	Stabilizer Cap
-	0017-00042-0754	14	Hardware: Grommet
-	0017-00042-1066	2	Push-on cap
-	OK61-06200-0004	1	Cover: Front; Left; S/C-E
-	0017-00042-0674	2	Wheel

Console Assembly



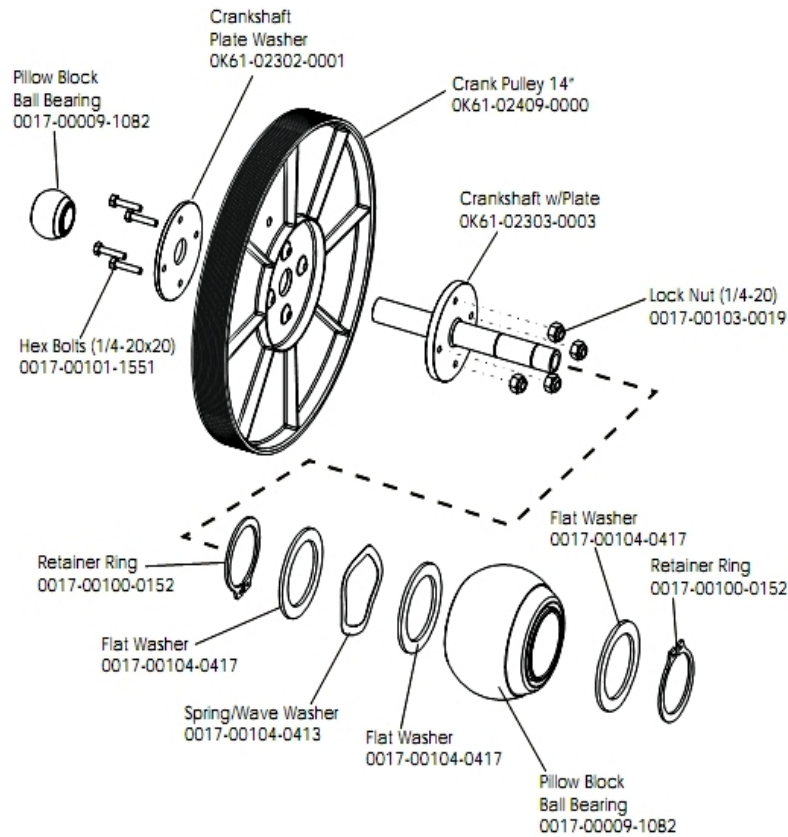
Ref #	Part Number	Qty	Description
-	0K63-01029-0001	1	Battery Door
-	0K61-01384-0001	1	Overlay: Console; X9I; Lower; English+Metric; S/C-C
-	A084-92219-A007	1	Programmable Console Printed Circuit Board Assembly: Mfg; Multi; X9I BM
-	118E-00001-0133	1	Switch Membrane
-	AK61-00193-0002	1	Console-Assembly: Mfg; X9I-04; English/Metric S/C-D
-	0K61-01382-0001	1	Overlay: Console; Upper; X9I; English; S/C-D
-	AK61-00195-0001	1	Bezel/Switch with Overlay Assembly: Mfg; X9I; English S/C-D
-	0017-00101-1650	13	Hardware: Phillips Pan Screw 0.375"
-	AK63-00075-0001	1	Bezel/Switch Assembly
-	AK63-00121-0001	1	Console Case Assembly

Console Support Assembly



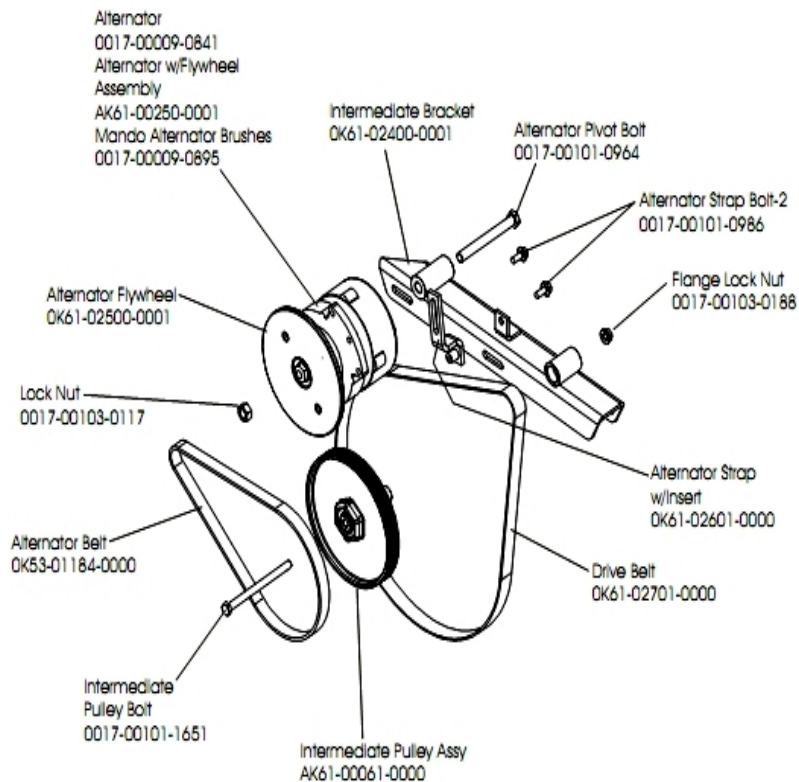
Ref #	Part Number	Qty	Description
-	GK63-00002-0062	1	Accessory Tray Kit
-	0017-00104-0192	2	Hardware: Flat Washer 0.813" OD
-	OK61-01283-0001	1	Cap
-	0017-00101-1242	8	Hardware: Phillips Pan Screw 0.75"
-	OK62-01136-0002	2	Bullhorn Grip 11.75"
-	0017-00101-1645	2	Hardware: Bolt
-	AK61-00500-0015	1	Console Support Assembly
-	AK61-00138-0000	1	Cable-Assembly: Console; X9L C
-	AK36-00021-0003	1	Cable Assembly

Crankshaft Assembly



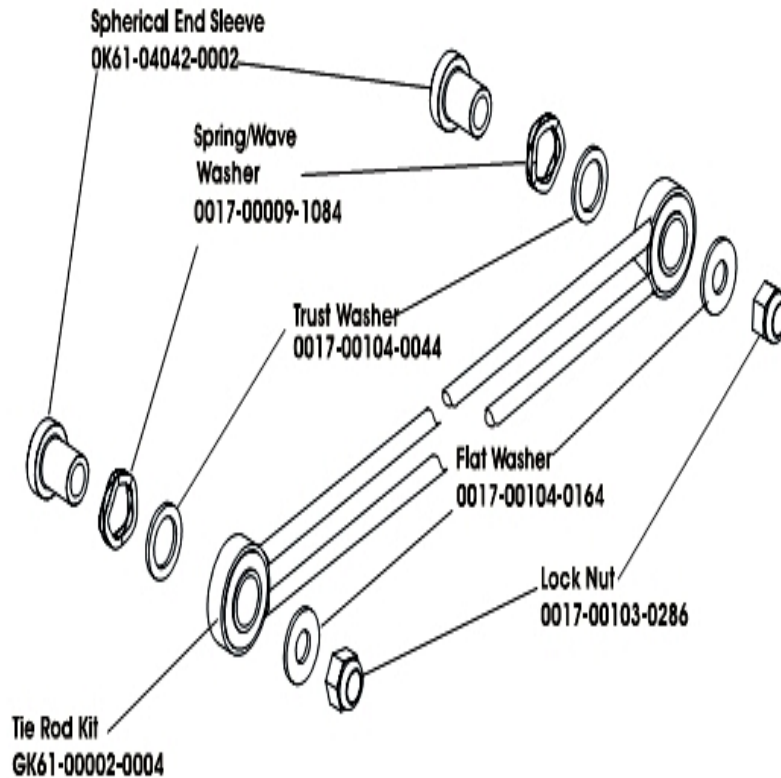
Ref #	Part Number	Qty	Description
-	0017-00104-0413	1	Hardware: Washer 109-1.37-078 SP-D ST NO B
-	0017-00103-0019	1	Hardware: Locking Nut 1/4\" ID
-	0017-00009-1082	2	Pillow-Block: Bearing; Ball B
-	OK61-01360-0003	1	Crankshaft: with Plate C
-	OK61-02302-0001	1	Crankshaft Plate
-	0017-00100-0152	1	Hardware: Retaining Ring 1"
-	AK61-00157-0003	1	Crankshaft-Assembly: Mfg. C
-	OK61-02409-0000	1	Poly-V Crank Pulley
-	0017-00101-1551	1	Hardware: Hex Bolt 1.25"
-	0017-00104-0417	4	Hardware: Flat Washer

Drive Belts and Alternator



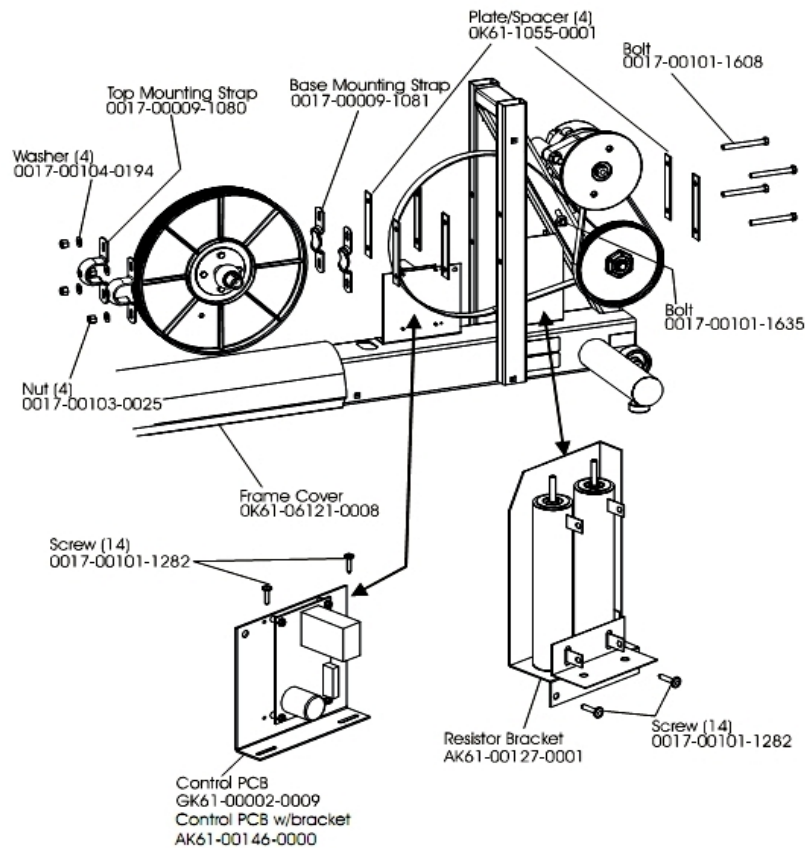
Ref #	Part Number	Qty	Description
-	OK53-01447-0000	1	Belt: Poly-V; 32"
-	OK61-01027-0000	1	Flywheel: 6.75" D
-	GK61-00002-0056	1	KIT: CROSS TRAINER BELT AND PULLEY
-	0017-00101-0986	2	Hardware: Bolt 0.75"
-	0017-00103-0117	1	Hardware: Locking Nut 1/2" ID
-	AK61-00250-0001	1	Alternator w/Flywheel
-	OK61-02601-0000	1	Alternator Strap with Insert
-	0017-00103-0188	1	Hardware: Flange Lock Nut 3/8" ID
-	0017-00101-1651	1	Hardware: Intermediate Pulley Bolt 5.5"
-	0017-00009-0895	1	Alternator Brush Kit
-	OK61-02400-0001	1	Intermediate Bracket
-	AK61-00061-0000	1	Intermediate Pulley Assembly
-	0017-00009-0841	1	Alternator
-	0017-00101-0964	1	Hardware: Alternator Pivot Bolt 4.5"

Drive Linkage Assembly



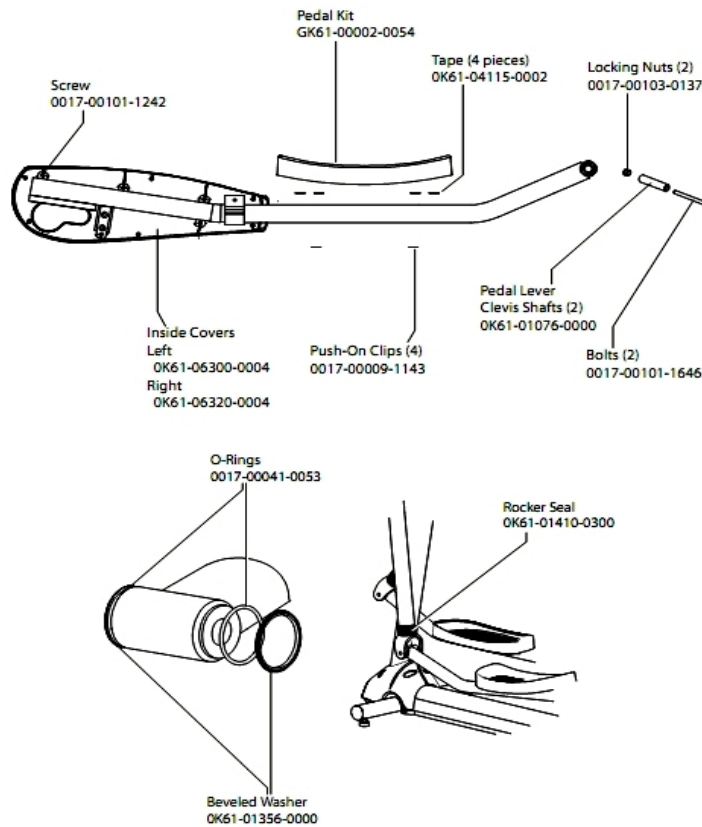
Ref #	Part Number	Qty	Description
-	0017-00103-0286	1	Hardware: Locking Nut
-	0017-00104-0164	1	Hardware: Washer 0.75" OD
-	OK61-04042-0002	1	Shaft: Stroke-Link B
-	0017-00009-1084	1	Wave Spring
-	0017-00104-0044	1	Hardware: Washer 0.75" OD
-	GK61-00002-0004	1	Kit: Serv; Tie-Rod BM

Frame Assembly



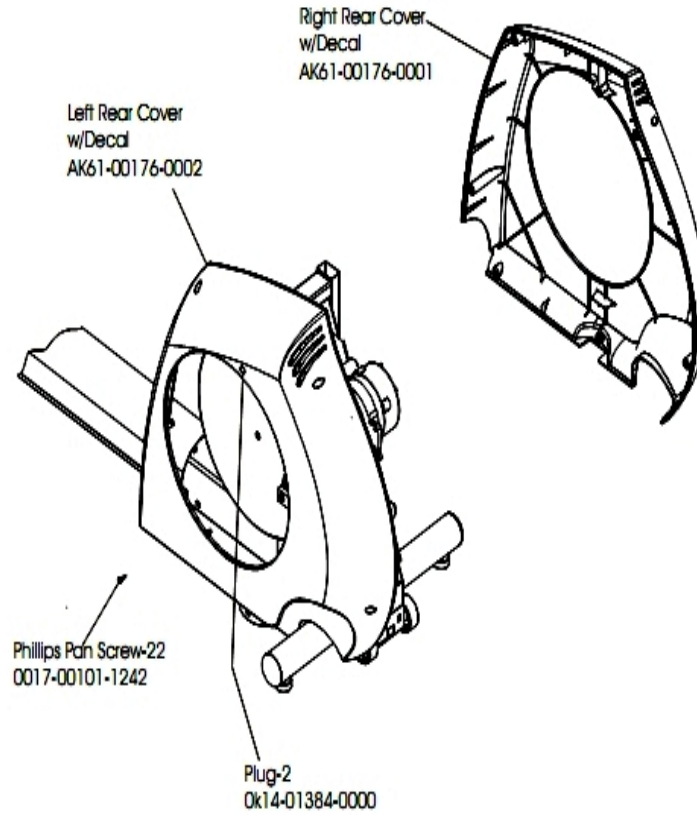
Ref #	Part Number	Qty	Description
-	0017-00009-1081	1	Housing: Pillow-Block: Base B
-	AK61-00146-0000	1	Power-Control Printed Circuit Board-Bracket Assemb
-	0017-00101-1608	1	Hardware: Hex Bolt
-	OK61-06121-0008	1	Extrusion Cover
-	0017-00101-1282	28	Hardware: TORX Screw 0.375"
-	0017-00104-0194	14	Hardware: Washer
-	AK61-00127-0001	1	Resistor-Bracket Assembly: Mfg. S/C-C
-	GK61-00002-0009	1	Kit: Serv; Printed Circuit Board-Assembly BM
-	0017-00009-1080	1	Bearing: Pillow-Block: Top; MTG-Strap B
-	0017-00101-1635	1	Hardware: Hex Bolt 1"
-	0017-00103-0025	4	Hardware: Locking Nut 3/8" ID
-	OK61-01055-0001	4	Spacer

Pedal Lever Assembly



Ref #	Part Number	Qty	Description
-	OK61-06320-0004	1	Inside Cover Right
-	0017-00101-1646	2	Hardware: Bolt 4.25"
-	OK61-01410-0300	1	Rocker Seal
-	OK61-04115-0002	4	Adhesive Tape
-	0017-00041-0053	1	Viton O-ring
-	OK61-01076-0000	2	Pedal Lever Clevis Shaft
-	OK61-01356-0000	1	Hardware: Beveled Washer
-	GK61-00002-0054	1	Pedal Kit
-	AK61-00172-0001	1	Pedal Assembly: Right
-	0017-00101-1242	1	Hardware: Phillips Pan Screw 0.75"
-	OK61-06300-0004	1	Inside Cover Left
-	0017-00009-1143	4	Clip
-	0017-00103-0137	2	Hardware: Locking Nut 3/8" ID
-	AK61-00172-0002	1	Pedal Assembly: Left

Rear Drive Shrouds with Decals

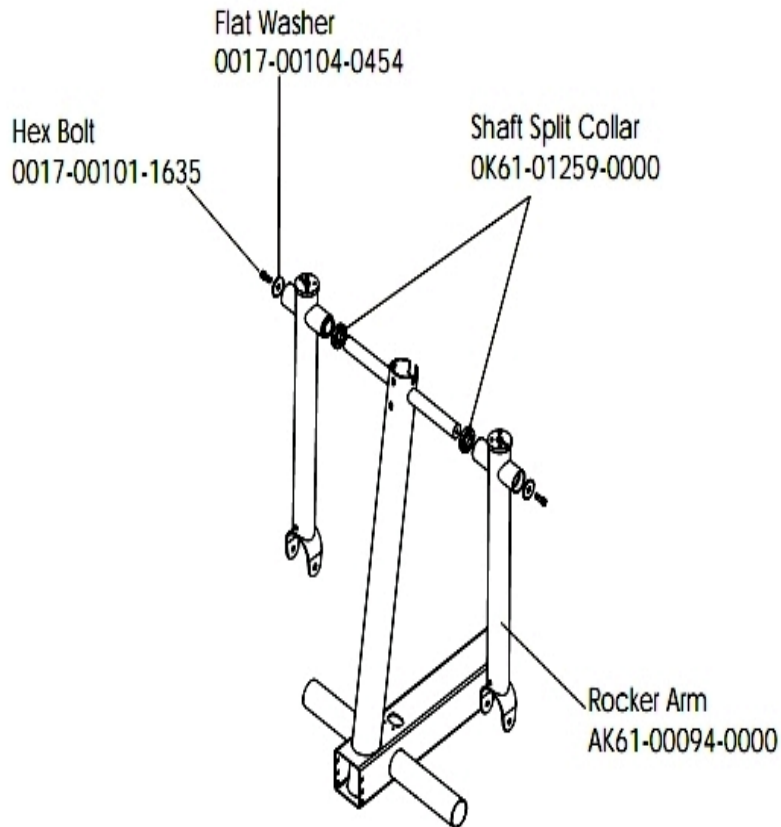


Ref #	Part Number	Qty	Description
-	0017-00101-1242	22	Hardware: Phillips Pan Screw 0.75"
-	AK61-00176-0002	1	Link Cover with Decal: Left
-	OK14-01384-0000	2	Plug
-	AK61-00176-0001	1	Link Cover with Decal: Right

References

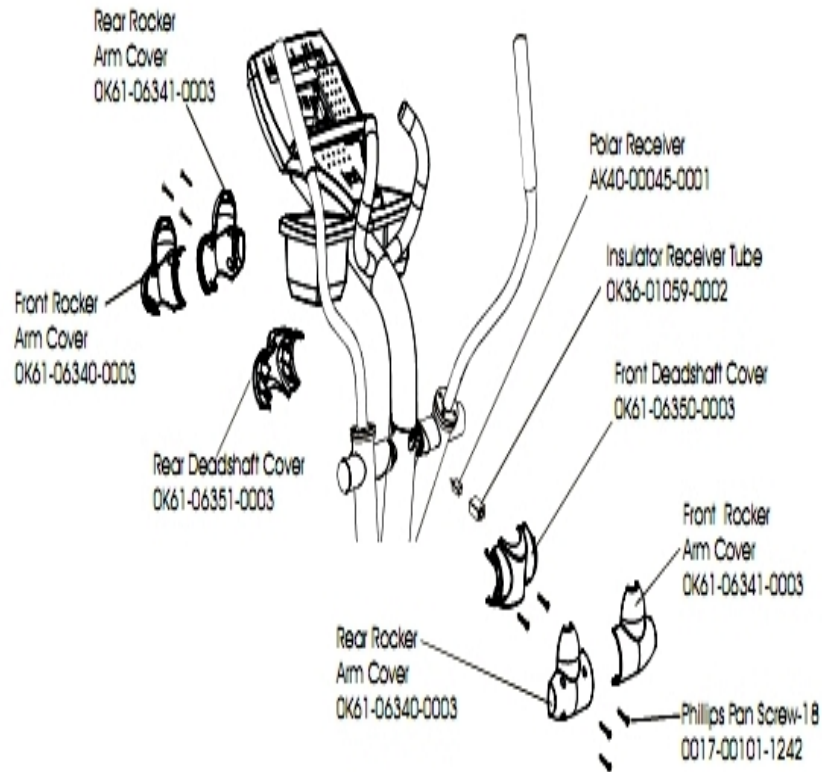
Ref #	Part Number	Qty	Description
-	118E-00001-0267	1	Power Supply: External; 9V; 3 AMP
-	AK61-00197-0000	1	Hardware-Bag Assembly: Mfg; X9I-04 BM
-	0017-00008-0206	1	.33oz Pen - Arctic Silver
-	0017-00008-0205	1	5 oz Bottle - Arctic Silver
-	0017-00008-0199	1	Paint: Stealth Grey; 4.5OZ. Can
-	0017-00008-0198	1	Paint: Stealth Grey; .6OZ. Bottle B
-	0017-00008-0204	1	Paint Spray Can - Arctic Silver

Rocker Arm Assembly



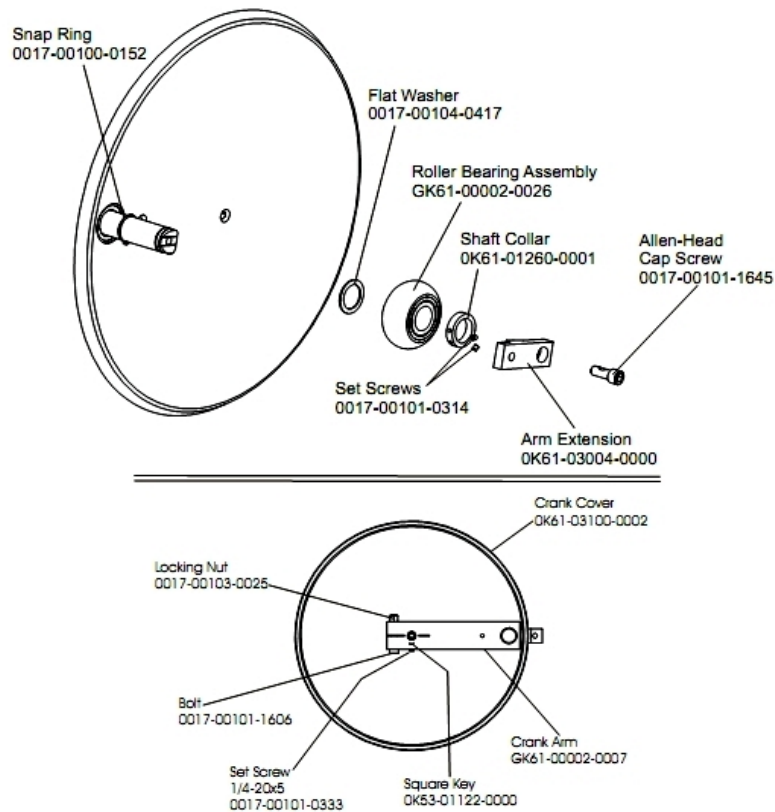
Ref #	Part Number	Qty	Description
-	0K61-01259-0000	1	Shaft Split Collar
-	AK61-00094-0003	1	Rocker Arm
-	0017-00104-0454	1	Hardware: Flat Washer 1.62" OD
-	0017-00101-1635	1	Hardware: Hex Bolt 1"

Rocker Arm Covers



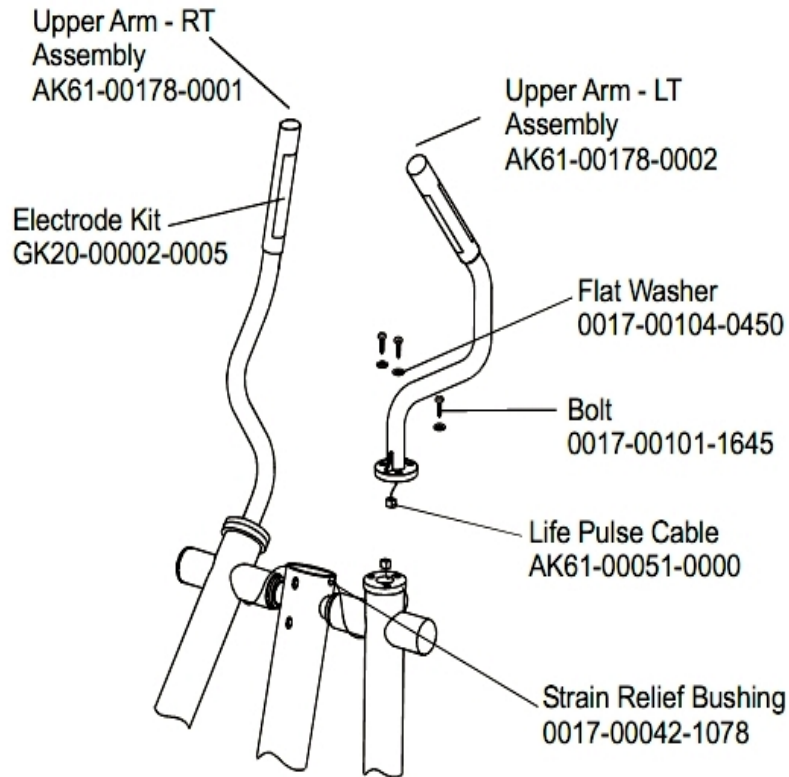
Ref #	Part Number	Qty	Description
-	OK61-06350-0003	1	Front Deadshaft Cover
-	0017-00101-1242	18	Hardware: Phillips Pan Screw 0.75"
-	OK61-06341-0003	2	Front Rocker Arm Cover
-	OK61-06351-0003	1	Rear Deadshaft Cover
-	SK40-00045-0001	1	Polar HR Kit
-	OK36-01059-0002	1	Insulator Receiver Tube
-	OK61-06340-0003	2	Front Rocker Arm Cover

Roller Assembly



Ref #	Part Number	Qty	Description
-	0017-00103-0025	1	Hardware: Locking Nut 3/8" ID
-	0017-00101-1645	1	Hardware: Bolt
-	0017-00101-0333	1	Hardware: Screw 0.3125"
-	GK61-00002-0007	1	Kit: Serv; Crank-Arm BM
-	OK61-01260-0001	1	Collar: Shaft; Crankarm B
-	OK53-01122-0000	1	Square Key
-	0017-00101-1606	1	Hardware: Hex Bolt 2.5"
-	GK61-00002-0026	1	Roller
-	0017-00100-0152	1	Hardware: Retaining Ring 1"
-	OK61-03004-0000	1	Arm Extension
-	OK61-03100-0002	1	Crank Cover
-	0017-00104-0417	1	Hardware: Flat Washer
-	0017-00101-0314	1	Hardware: Screw 0.1875"

Upper Arm and Heart Rate Assembly



Ref #	Part Number	Qty	Description
-	AK61-00178-0001	1	Upper Arm Assembly: Right
-	GK20-00002-0005	1	Heart Rate Electrode Kit
-	0017-00104-0450	1	Hardware: Flat Washer 0.67" OD
-	0017-00101-1645	1	Hardware: Bolt
-	0017-00042-1078	1	Hardware: Bushing
-	AK61-00178-0002	1	Upper Arm Assembly: Left
-	AK61-00051-0000	1	Bullhorn HR cables

