

X9i Cross-Trainer - Total Body System

X9-0101-01

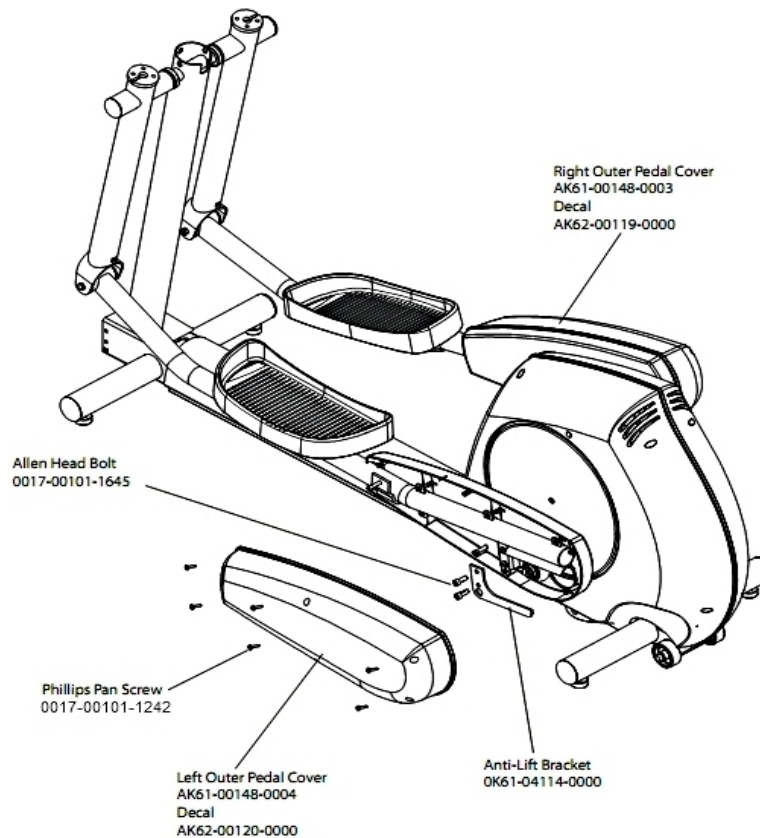
Parts Manual

1/5/2019 17:59:05 PM

Table of Contents

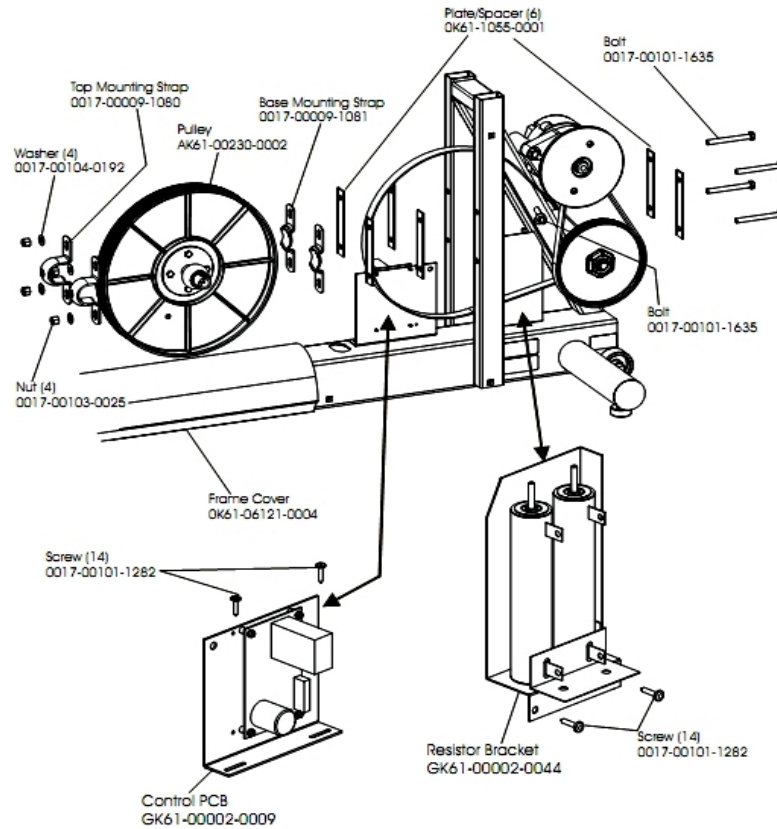
<u>Anti-Lift Bracket and Outer Pedal Covers.....</u>	<u>3</u>
<u>Brackets and Frame Assembly.....</u>	<u>4</u>
<u>Cables.....</u>	<u>5</u>
<u>Clevis and Front Frame Covers.....</u>	<u>6</u>
<u>Console Assembly.....</u>	<u>7</u>
<u>Console Support Assembly.....</u>	<u>8</u>
<u>Crankshaft Exploded View.....</u>	<u>9</u>
<u>Drive Belts and Alternator.....</u>	<u>10</u>
<u>Drive Linkage Assembly.....</u>	<u>11</u>
<u>General Assembly.....</u>	<u>12</u>
<u>Pedal Lever Assembly.....</u>	<u>13</u>
<u>Rear Drive Shrouds with Decals.....</u>	<u>14</u>
<u>Rocker Arm Assembly.....</u>	<u>15</u>
<u>Rocker Arm Covers.....</u>	<u>16</u>
<u>Roller Assembly.....</u>	<u>17</u>
<u>Upper Arm and Heart Rate Assembly.....</u>	<u>18</u>

Anti-Lift Bracket and Outer Pedal Covers



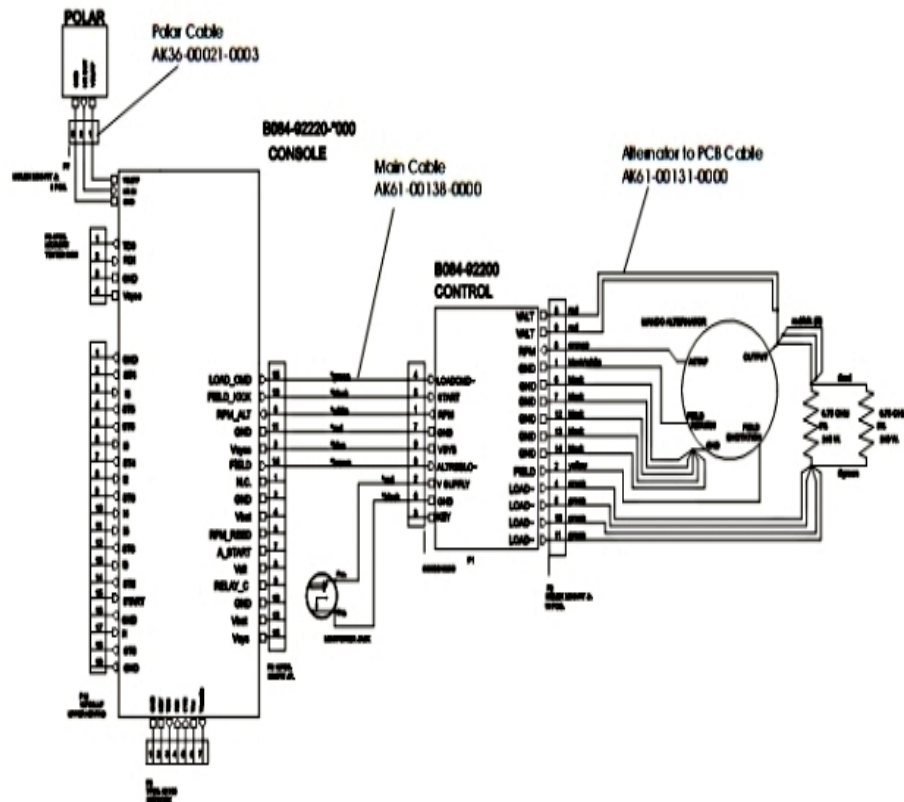
Ref #	Part Number	Qty	Description
-	AK62-00120-0000	1	LNK-CVR ASY:DCLS;X9i;LT;MFG C
-	0017-00101-1242	1	Hardware: Phillips Pan Screw 0.75"
-	AK61-00148-0003	1	Cover with Decal Assembly: Mfg; Right; X9 D
-	0K61-04114-0000	1	Roller Retainer Plate
-	0017-00101-1645	1	Hardware: Bolt
-	AK62-00119-0000	1	LNK-CVR ASY:DCLS;X9i;RT;MFG C
-	AK61-00148-0004	1	Cover with Decal Assembly: Mfg; Left; X9 D

Brackets and Frame Assembly



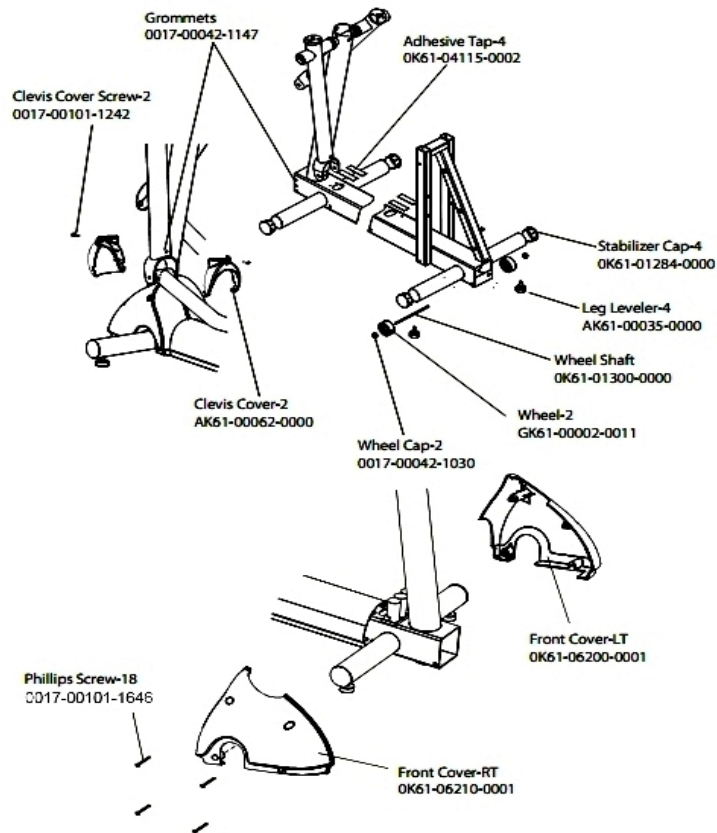
Ref #	Part Number	Qty	Description
-	AK61-00157-0003	1	Crankshaft-Assembly: Mfg. C
-	0017-00101-1282	28	Hardware: TORX Screw 0.375"
-	GK61-00002-0044	1	Resistor Bracket Assembly
-	GK61-00002-0009	1	Kit: Serv; Printed Circuit Board-Assembly BM
-	0017-00009-1081	1	Housing: Pillow-Block: Base B
-	0017-00104-0192	4	Hardware: Flat Washer 0.813" OD
-	OK61-06121-0004	1	NLA: COVER: EXTRUSION; LOWER; DK-GRAY S/C-D
-	0017-00103-0025	4	Hardware: Locking Nut 3/8" ID
-	0017-00009-1080	1	Bearing: Pillow-Block: Top; MTG-Strap B
-	0017-00101-1635	2	Hardware: Hex Bolt 1"

Cables



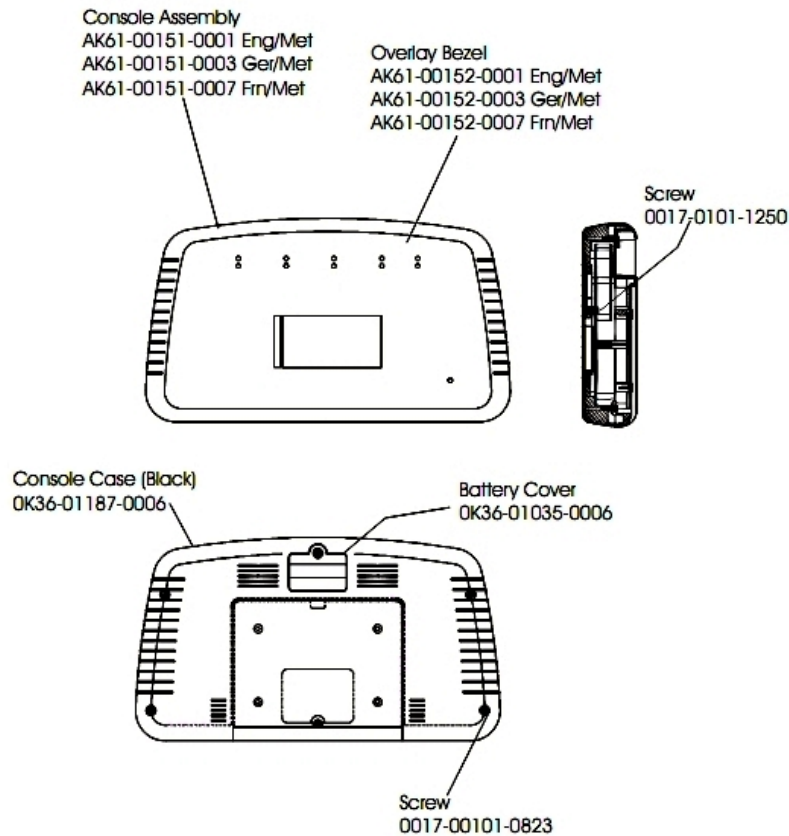
Ref #	Part Number	Qty	Description
-	AK61-00138-0000	1	Cable-Assembly: Console; X9L C
-	AK36-00021-0003	1	Cable Assembly
-	AK61-00131-0000	1	Cable-Assembly: Power-Control; X9 D

Clevis and Front Frame Covers



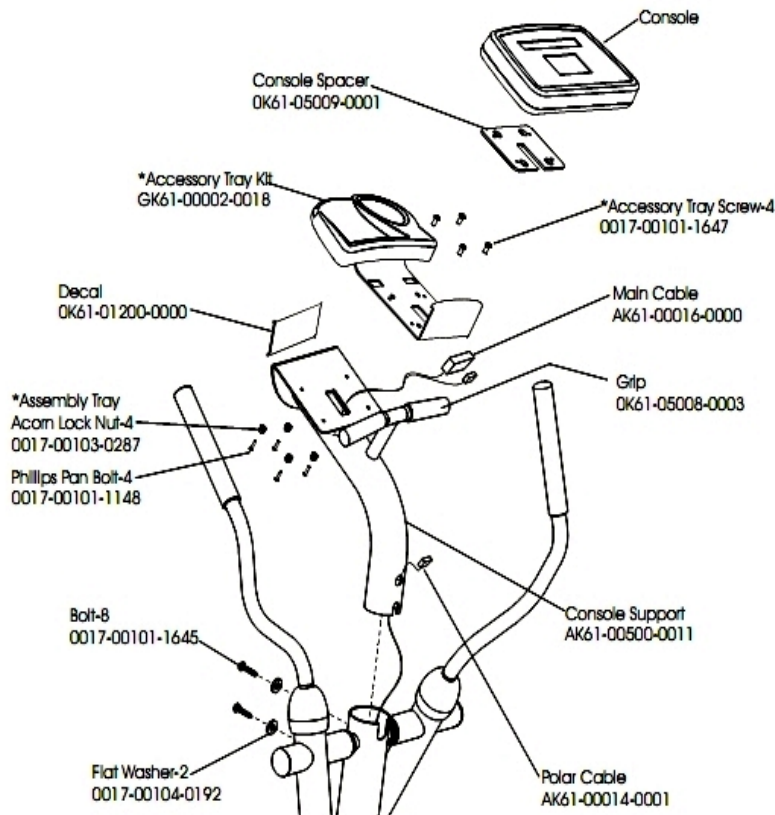
Ref #	Part Number	Qty	Description
-	0017-00042-1030	2	1" OD X 3/8" ID X5/16 NYL Space BlueR
-	AK61-00035-0000	4	Leg Leveler
-	0017-00101-1646	18	Hardware: Bolt 4.25"
-	AK61-00062-0000	2	Clevis Cover
-	0K61-04115-0002	4	Adhesive Tape
-	0K61-01284-0000	4	Stabilizer Cap
-	0K61-06200-0001	1	Cover: Front; Left; Console-Gray S/C-E
-	0K61-06210-0001	1	Cover: Front; Right; Console-Gray E
-	0017-00042-1147	1	Hardware: Nylon Grommet
-	0017-00101-1242	2	Hardware: Phillips Pan Screw 0.75"
-	0K61-01300-0000	1	Wheel Shaft
-	GK61-00002-0011	2	Wheel and Cap Kit

Console Assembly



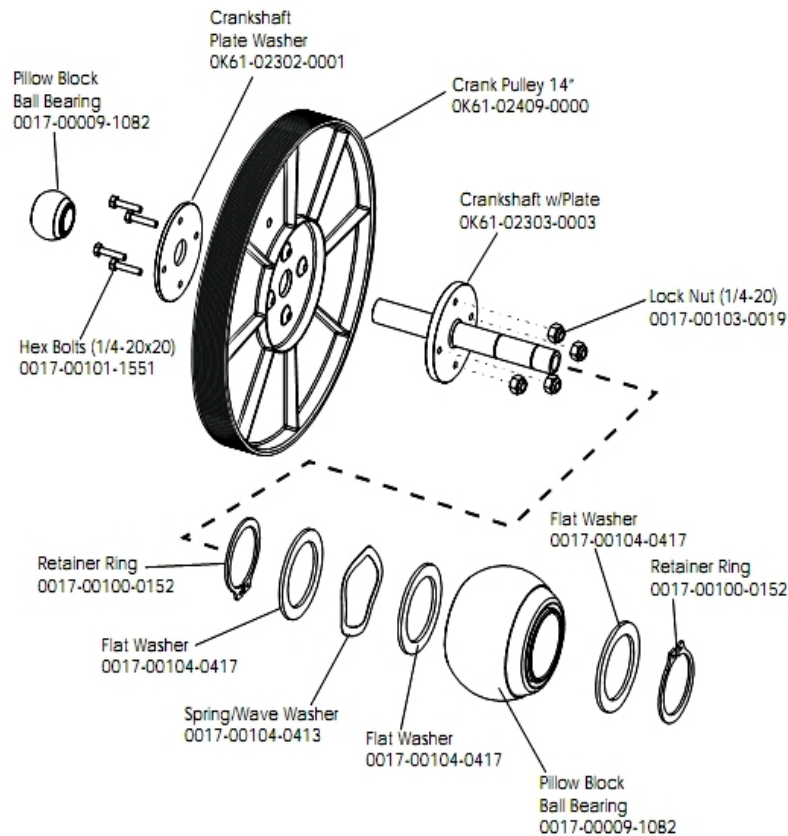
Ref #	Part Number	Qty	Description
-	OK36-01187-0006	1	Console Case
-	AK61-00152-0001	1	Bezel/Switch with Overlay: Mfg; English+Metric D
-	AK61-00151-0001	1	NLA: R & R ONLY; CONS-ASSY: MFG; ENG+MET S/C-D
-	0017-00101-0823	1	Hardware: Screw 0.75"
-	OK36-01035-0006	1	Battery Cover
-	0017-00101-1250	1	Hardware: Screw

Console Support Assembly



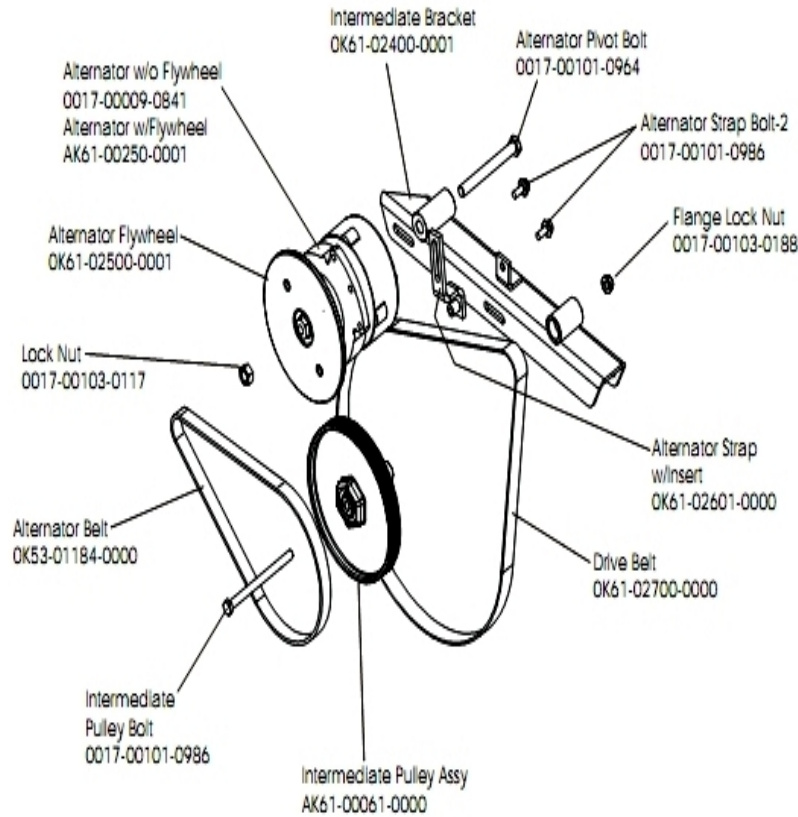
Ref #	Part Number	Qty	Description
-	OK61-05009-0001	1	Console Spacer
-	0017-00104-0192	2	Hardware: Flat Washer 0.813" OD
-	GK61-00002-0018	1	Accessory Tray Kit
-	OK61-01200-0000	1	Decal
-	0017-00103-0287	4	Hardware: Nut
-	AK61-00500-0011	1	NLA: CONSOLE-SUPPORT ASSY: MFG; CT55/X9 C
-	AK61-00016-0001	1	Cable-Assembly: Console; Cross-Trainer5500 C
-	0017-00101-1148	4	Hardware: Phillips Pan Bolt 0.75"
-	OK61-05008-0003	1	Grip: Foam; Handle; Black B
-	0017-00101-1647	4	Hardware: Accessory Tray Screw
-	AK61-00014-0001	1	Polar Cable
-	0017-00101-1645	8	Hardware: Bolt

Crankshaft Exploded View



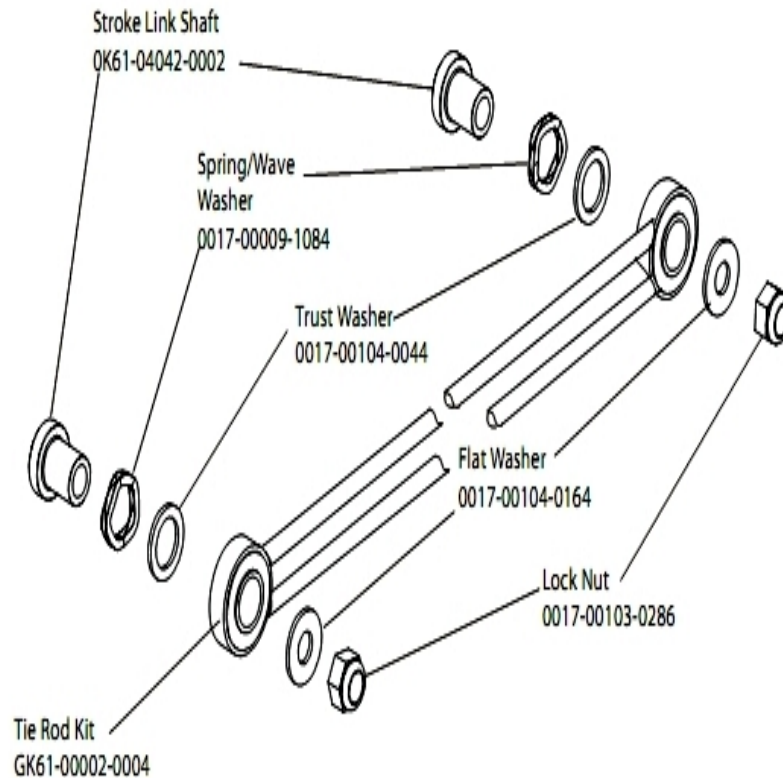
Ref #	Part Number	Qty	Description
-	0017-00009-1082	2	Pillow-Block: Bearing; Ball B
-	OK61-01360-0003	1	Crankshaft: with Plate C
-	AK61-00157-0003	1	Crankshaft-Assembly: Mfg. C
-	0017-00103-0019	1	Hardware: Locking Nut 1/4" ID
-	OK61-02409-0000	1	Poly-V Crank Pulley
-	0017-00104-0413	1	Hardware: Washer 109-1.37-078 SP-D ST NO B
-	OK61-02302-0001	1	Crankshaft Plate
-	0017-00104-0417	3	Hardware: Flat Washer
-	0017-00100-0152	2	Hardware: Retaining Ring 1"
-	0017-00101-1551	1	Hardware: Hex Bolt 1.25"

Drive Belts and Alternator



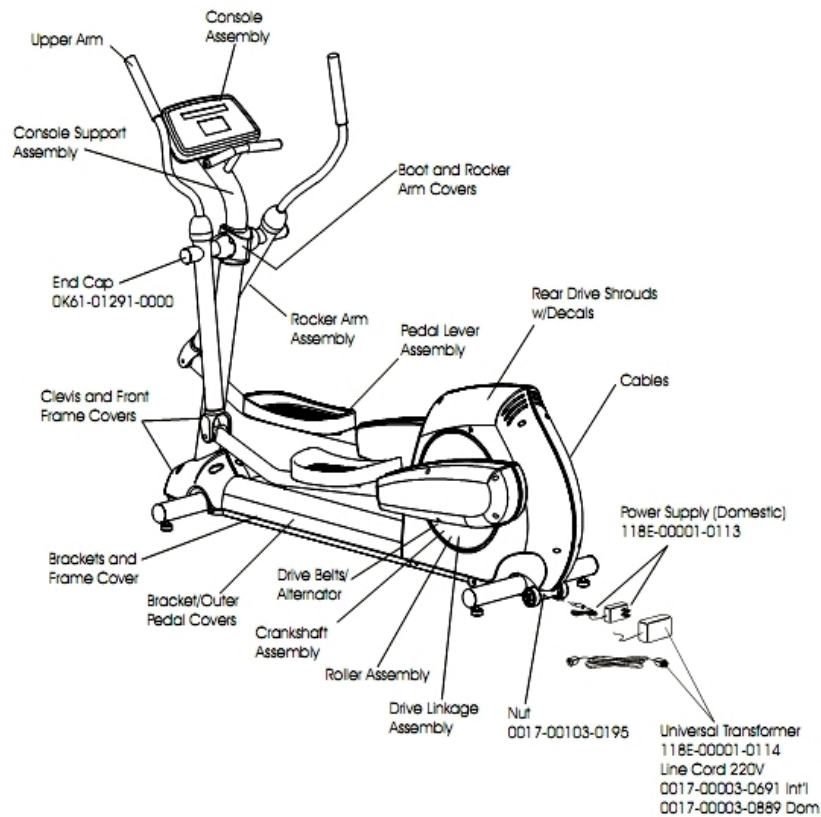
Ref #	Part Number	Qty	Description
-	OK53-01447-0000	1	Belt: Poly-V; 32"
-	0017-00101-0964	1	Hardware: Alternator Pivot Bolt 4.5"
-	GK61-00002-0056	1	KIT: CROSS TRAINER BELT AND PULLEY
-	0017-00101-0986	3	Hardware: Bolt 0.75"
-	0017-00103-0117	1	Hardware: Locking Nut 1/2" ID
-	OK61-01027-0000	1	Flywheel: 6.75" D
-	0017-00009-0841	1	Alternator
-	AK61-00061-0000	1	Intermediate Pulley Assembly
-	OK61-02400-0001	1	Intermediate Bracket
-	0017-00103-0188	1	Hardware: Flange Lock Nut 3/8" ID
-	OK61-02601-0000	1	Alternator Strap with Insert
-	AK61-00250-0001	1	Alternator w/Flywheel

Drive Linkage Assembly



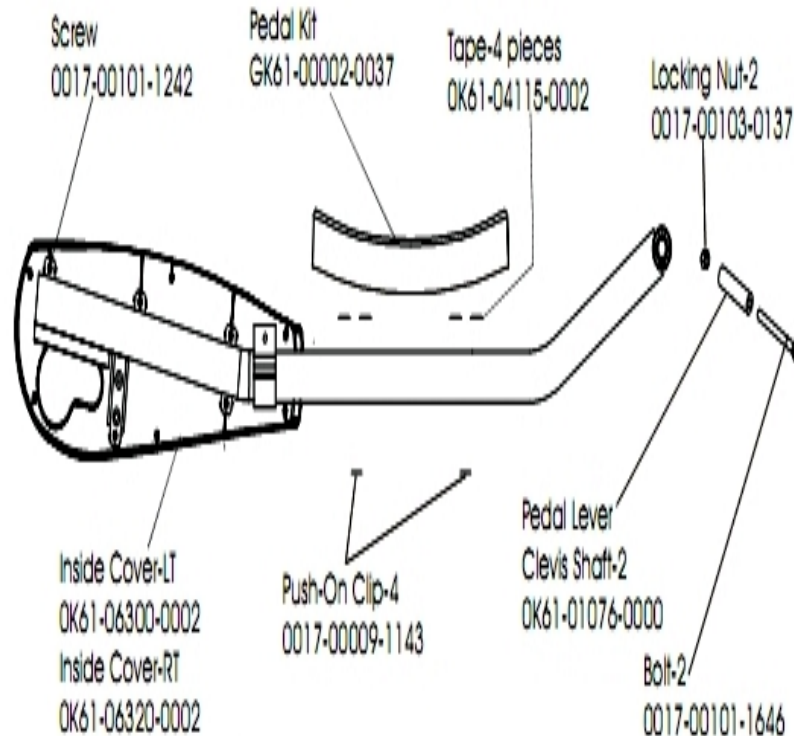
Ref #	Part Number	Qty	Description
-	0017-00009-1084	2	Wave Spring
-	0017-00104-0044	2	Hardware: Washer 0.75" OD
-	OK61-04042-0002	2	Shaft: Stroke-Link B
-	GK61-00002-0004	2	Kit: Serv; Tie-Rod BM
-	0017-00104-0164	2	Hardware: Washer 0.75" OD
-	0017-00103-0286	2	Hardware: Locking Nut

General Assembly



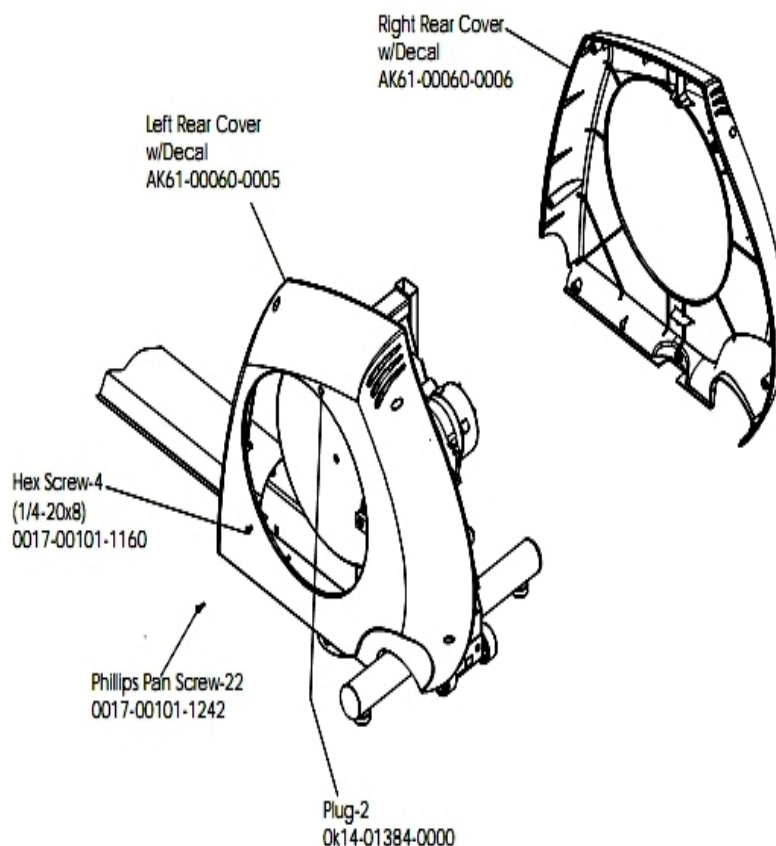
Ref #	Part Number	Qty	Description
-	0017-00103-0195	1	Hardware: Nut
-	SK40-00045-0002	1	Chest Strap - Small
-	AK61-00040-0003	1	Hardware Kit
-	118E-00001-0267	2	Power Supply: External; 9V; 3 AMP
-	0017-00003-0691	1	Line Cord Cont 10A 250 V
-	0K61-01291-0000	1	End Cap
-	SK40-00045-0003	1	Chest Strap - Medium
-	SK40-00045-0004	1	Chest Strap - Large

Pedal Lever Assembly



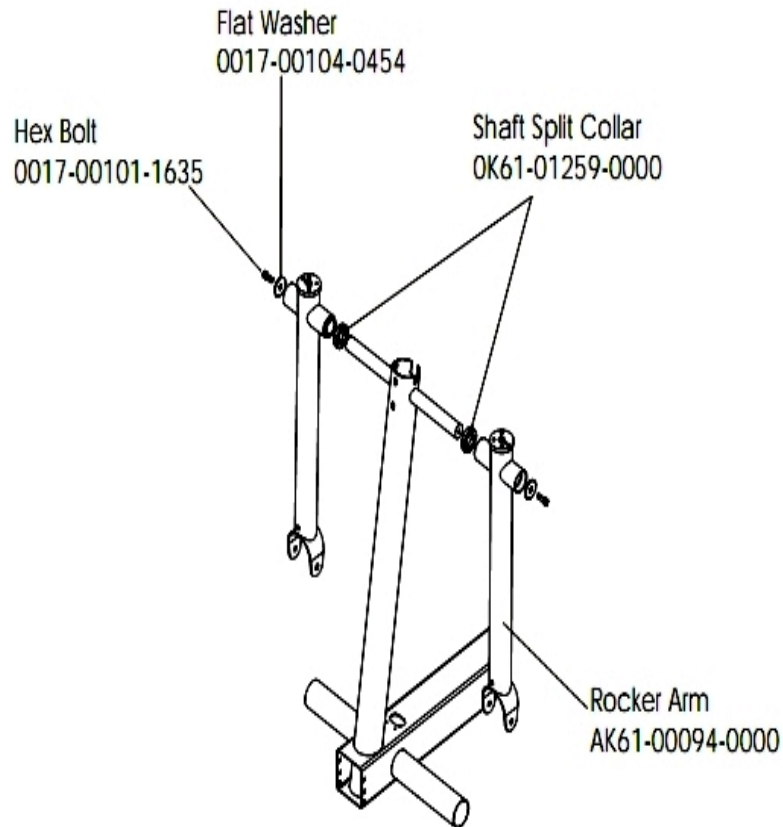
Ref #	Part Number	Qty	Description
-	0017-00101-1646	2	Hardware: Bolt 4.25"
-	GK61-00002-0006	1	Right Pedal Assembly
-	OK61-04115-0002	4	Adhesive Tape
-	OK61-06320-0002	1	Cover: Link; Right; Inside; Dark-Gray S/C-D
-	OK61-01076-0000	2	Pedal Lever Clevis Shaft
-	0017-00103-0137	2	Hardware: Locking Nut 3/8" ID
-	OK61-06300-0002	1	Cover: Link; Left; Inside; Dark-Gray S/C-D
-	GK61-00002-0005	1	Left Pedal Assembly
-	0017-00101-1242	1	Hardware: Phillips Pan Screw 0.75"
-	0017-00009-1143	4	Clip
-	GK61-00002-0037	1	Pedal Kit

Rear Drive Shrouds with Decals



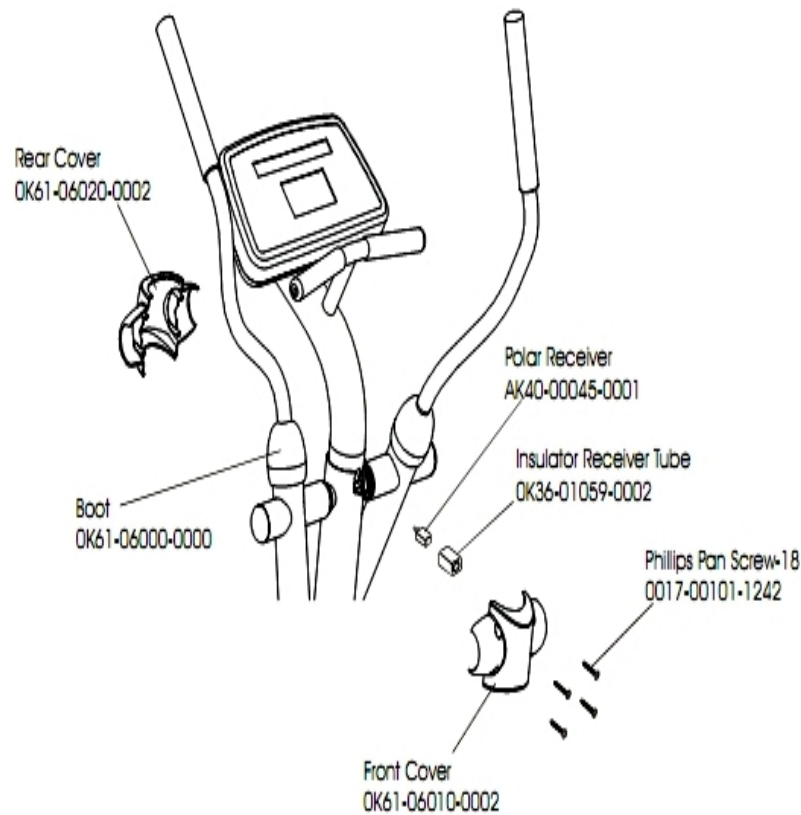
Ref #	Part Number	Qty	Description
-	0017-00101-1242	22	Hardware: Phillips Pan Screw 0.75"
-	AK61-00060-0005	1	Rear-Cover with Decal Assembly: Mfg; Left; S/C-C
-	OK14-01384-0000	2	Plug
-	AK61-00060-0006	1	Rear-Cover with Decal Assembly: Mfg; Right; S/C-C
-	0017-00101-1160	4	Hardware: Hex Screw

Rocker Arm Assembly



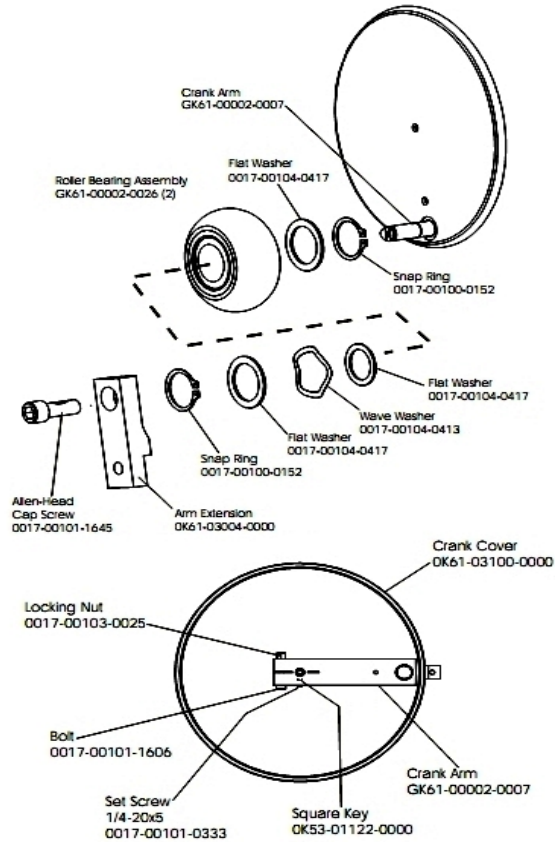
Ref #	Part Number	Qty	Description
-	OK61-01259-0000	1	Shaft Split Collar
-	AK61-00094-0002	1	Rocker Arm
-	0017-00101-1635	1	Hardware: Hex Bolt 1"
-	0017-00104-0454	1	Hardware: Flat Washer 1.62" OD

Rocker Arm Covers



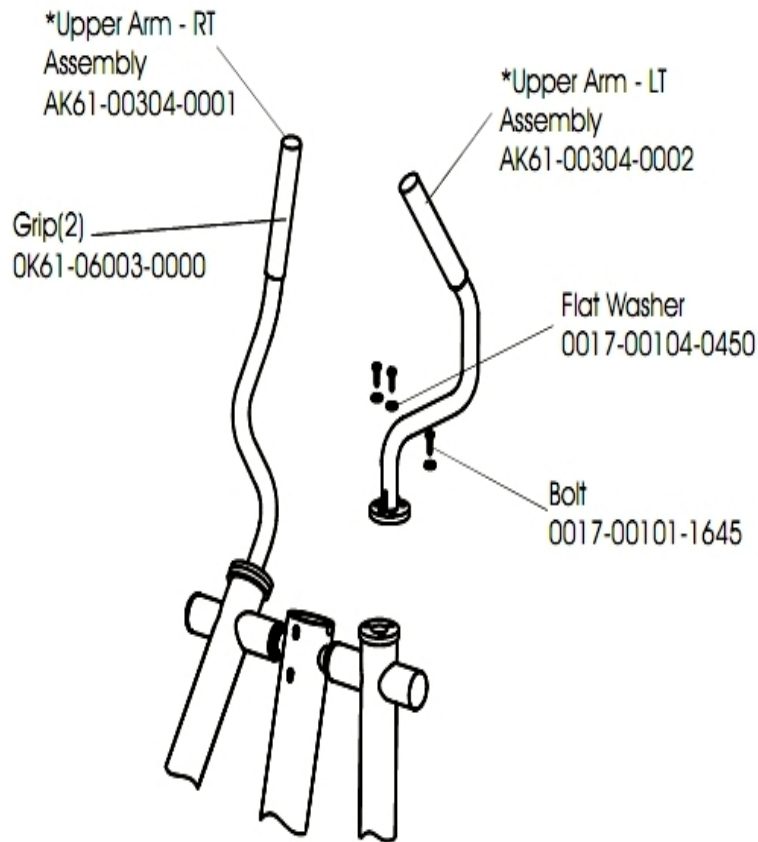
Ref #	Part Number	Qty	Description
-	OK61-06000-0000	1	Boot
-	SK40-00045-0001	1	Polar HR Kit
-	0017-00101-1242	18	Hardware: Phillips Pan Screw 0.75"
-	OK61-06020-0002	1	Front Cover
-	OK61-06010-0002	1	Rear Cover
-	OK36-01059-0002	1	Insulator Receiver Tube

Roller Assembly



Ref #	Part Number	Qty	Description
-	0017-00103-0025	1	Hardware: Locking Nut 3/8" ID
-	0017-00101-1645	1	Hardware: Bolt
-	0017-00101-0333	1	Hardware: Screw 0.3125"
-	GK61-00002-0007	2	Kit: Serv; Crank-Arm BM
-	OK61-03100-0000	1	Crank Cover
-	OK53-01122-0000	1	Square Key
-	0017-00101-1606	1	Hardware: Hex Bolt 2.5"
-	0017-00100-0152	2	Hardware: Retaining Ring 1"
-	OK61-03004-0000	1	Arm Extension
-	0017-00104-0417	3	Hardware: Flat Washer
-	GK61-00002-0026	2	Roller
-	0017-00104-0413	1	Hardware: Washer 109-1.37-078 SP-D ST NO B

Upper Arm and Heart Rate Assembly



Ref #	Part Number	Qty	Description
-	AK61-00304-0001	1	UPPER-ARM ASSY: MFG; RT. D
-	0017-00104-0450	1	Hardware: Flat Washer 0.67" OD
-	OK61-06003-0000	2	Grip
-	0017-00101-1645	1	Hardware: Bolt
-	AK61-00304-0002	1	NLA: UPPER-ARM ASSY: MFG; LT. D

