

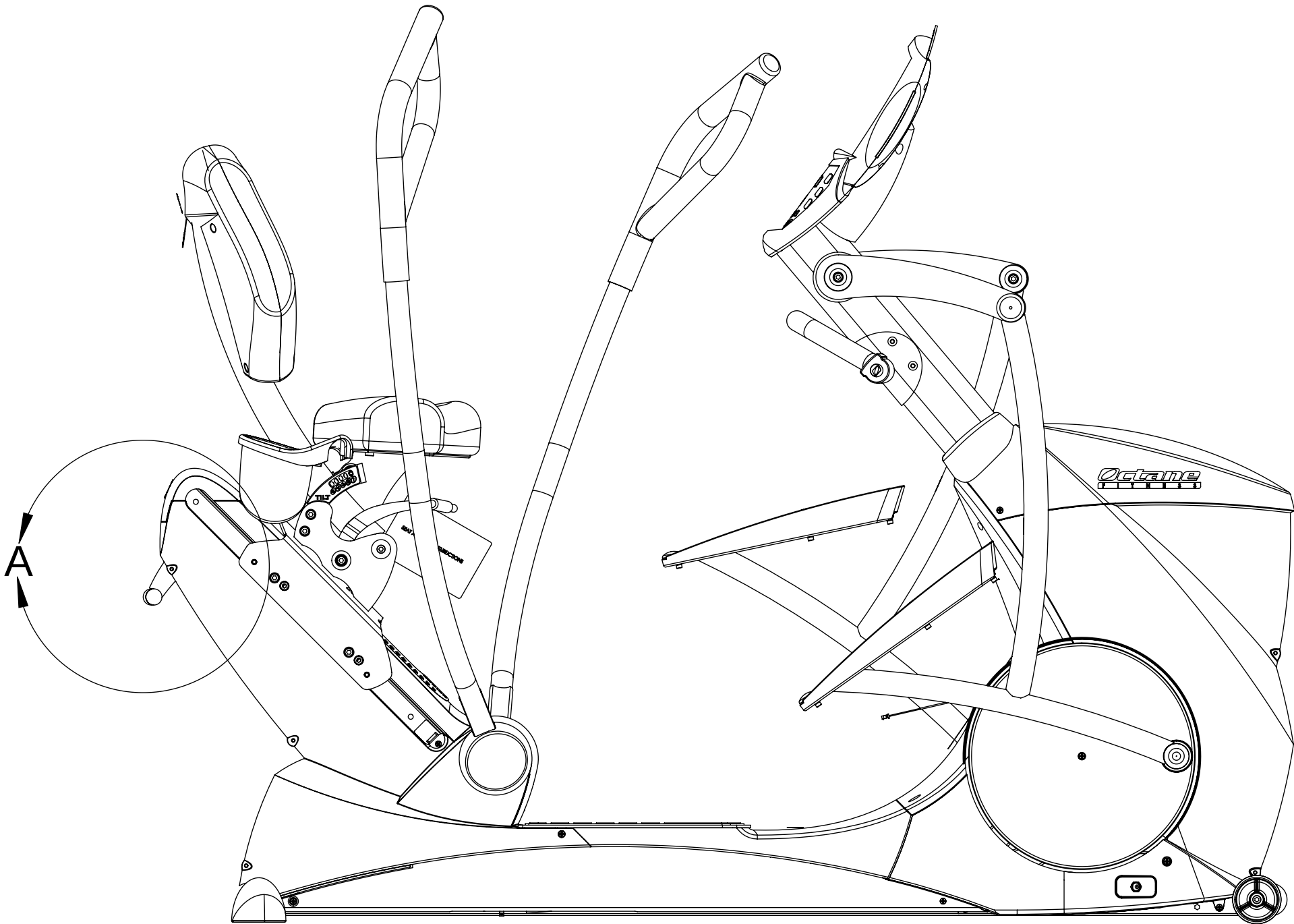
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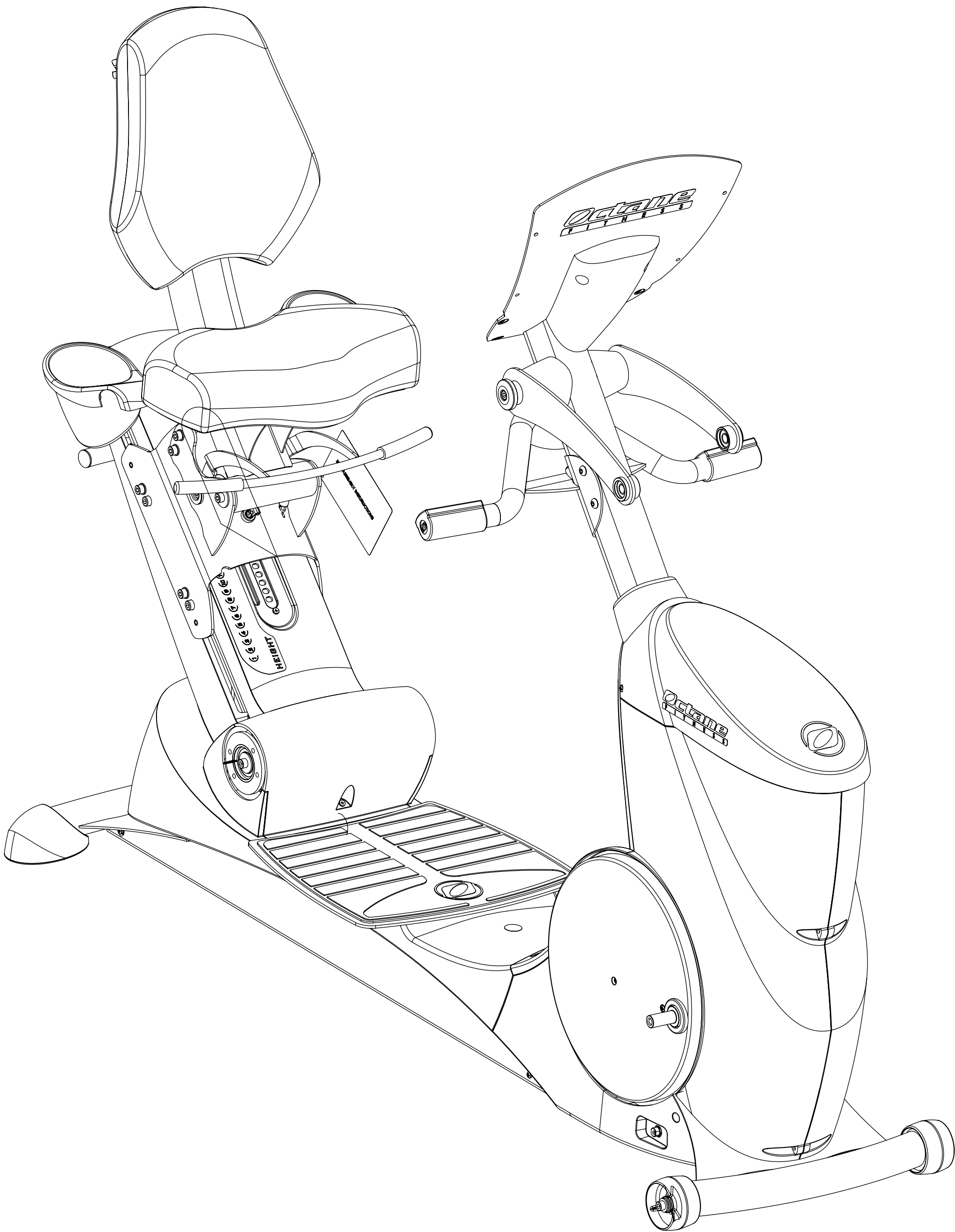
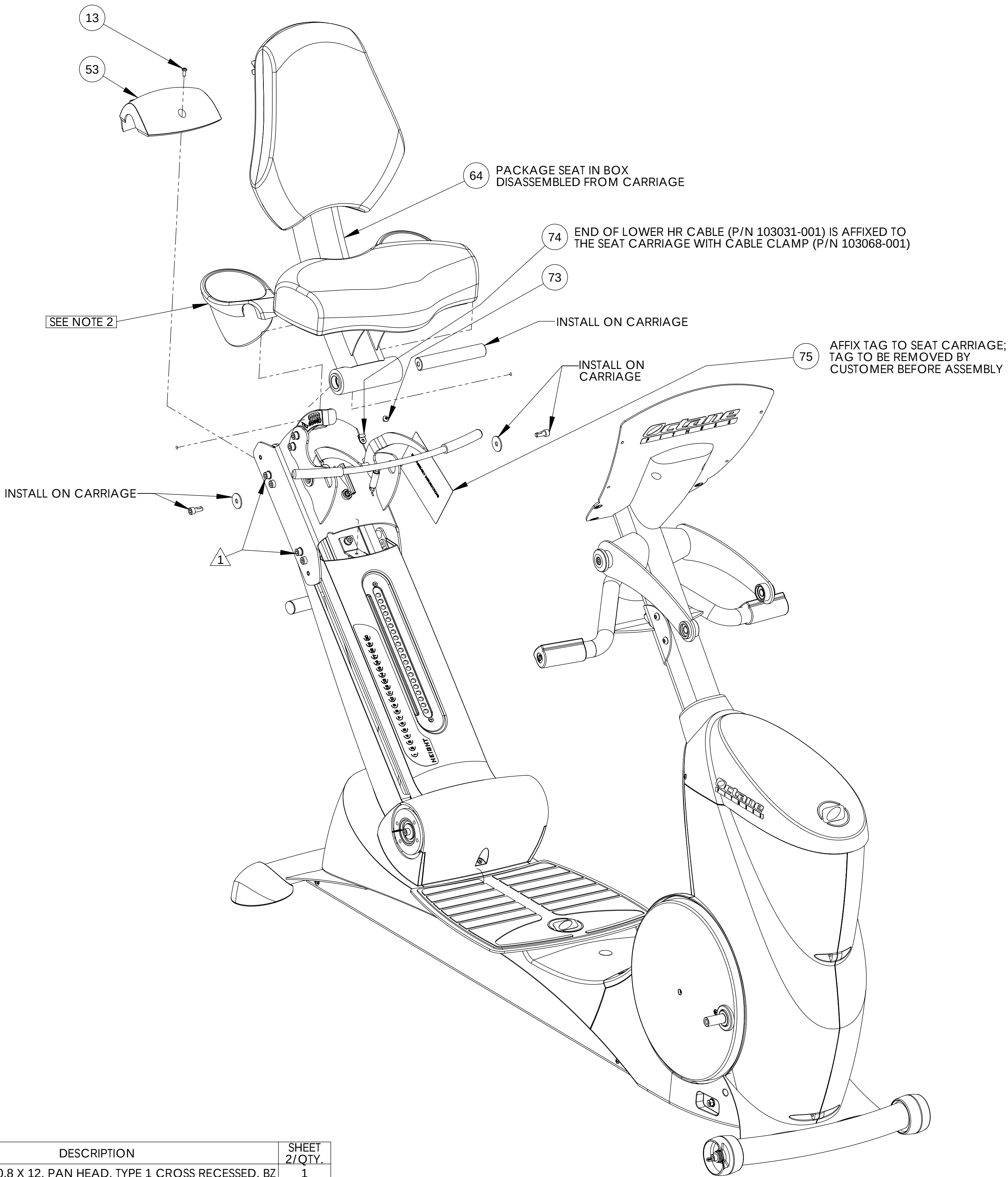
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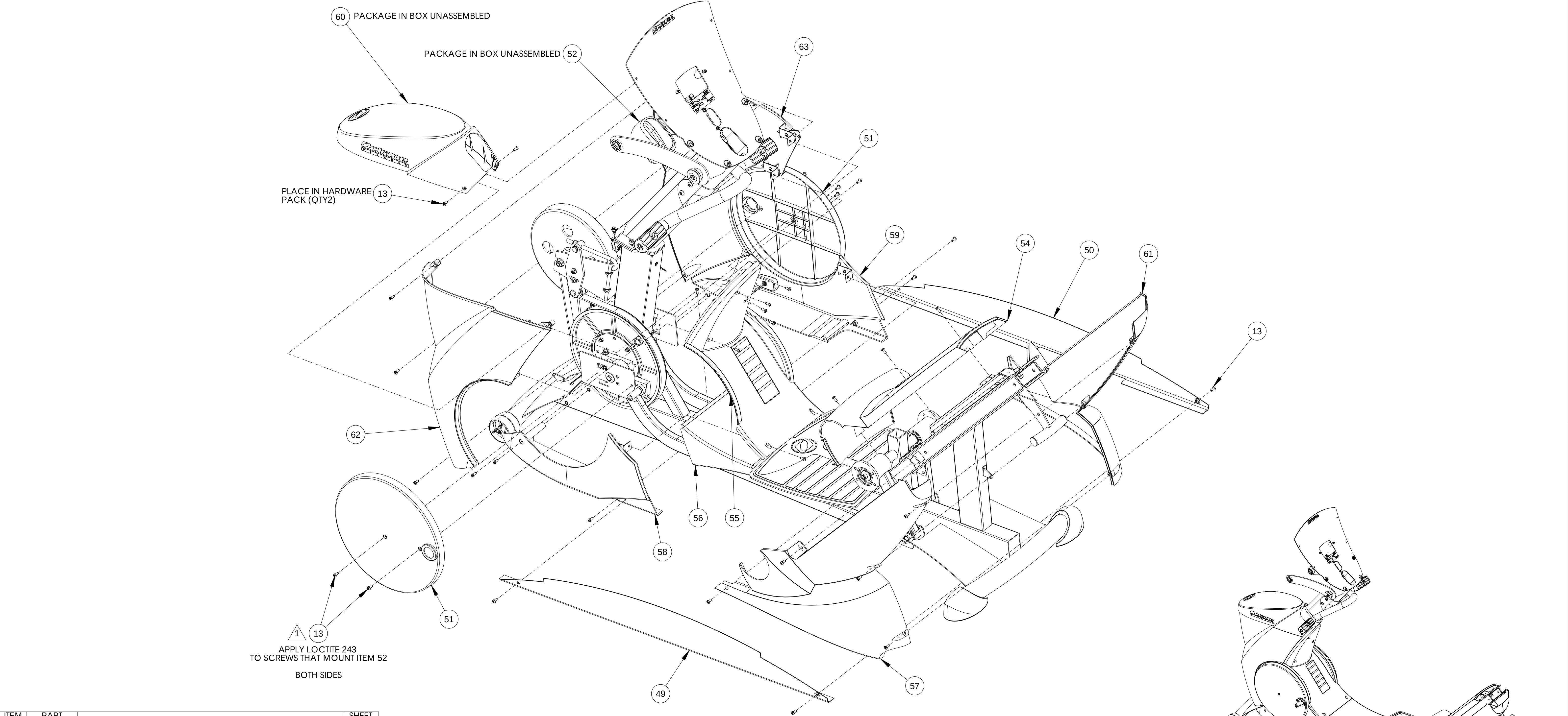


NOTES:

- WITH SEAT CARRIAGE INSTALLED ON RAILS, HOLD ALL FOUR ROLLER CAMS TO 10 N-M (7.5 FT-LB) AND TORQUE SET SCREW TO 23 N-M (17 FT-LB).
- SEAT HANDLES WILL BE PACKAGED IN THE CONSOLE BOX. ACCESSORY CUPS (P/N 102719-001 & 102718-001), SEAT PAD AND BACK COVER WILL BE PACKAGED IN THE BASE BOX. PLACE SCREWS IN HARDWARE PACK (P/N 101354-001 QTY 6; P/N 101295-001 QTY 4).
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 2/QTY.
13	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	1
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
32	107877-001	ASSEMBLY, DRIVE PULLEY	1
53	103081-001	ASSEMBLY, CAP, SHROUD, REAR	1
64	102077-001	ASSEMBLY, ADJUSTABLE SEAT	1
73	100873-001	SCREW, M5 X 0.8 X 8, TRUSS HEAD, TYPE II CROSS RECESSED, BZ	1
74	103068-001	CLAMP, CABLE	1
75	103070-001	TAG, SEAT ASSEMBLY INSTRUCTIONS	1

REV		DESCRIPTION	1		
ECO #		DATE	ENG		
-		See Sheet1	-		



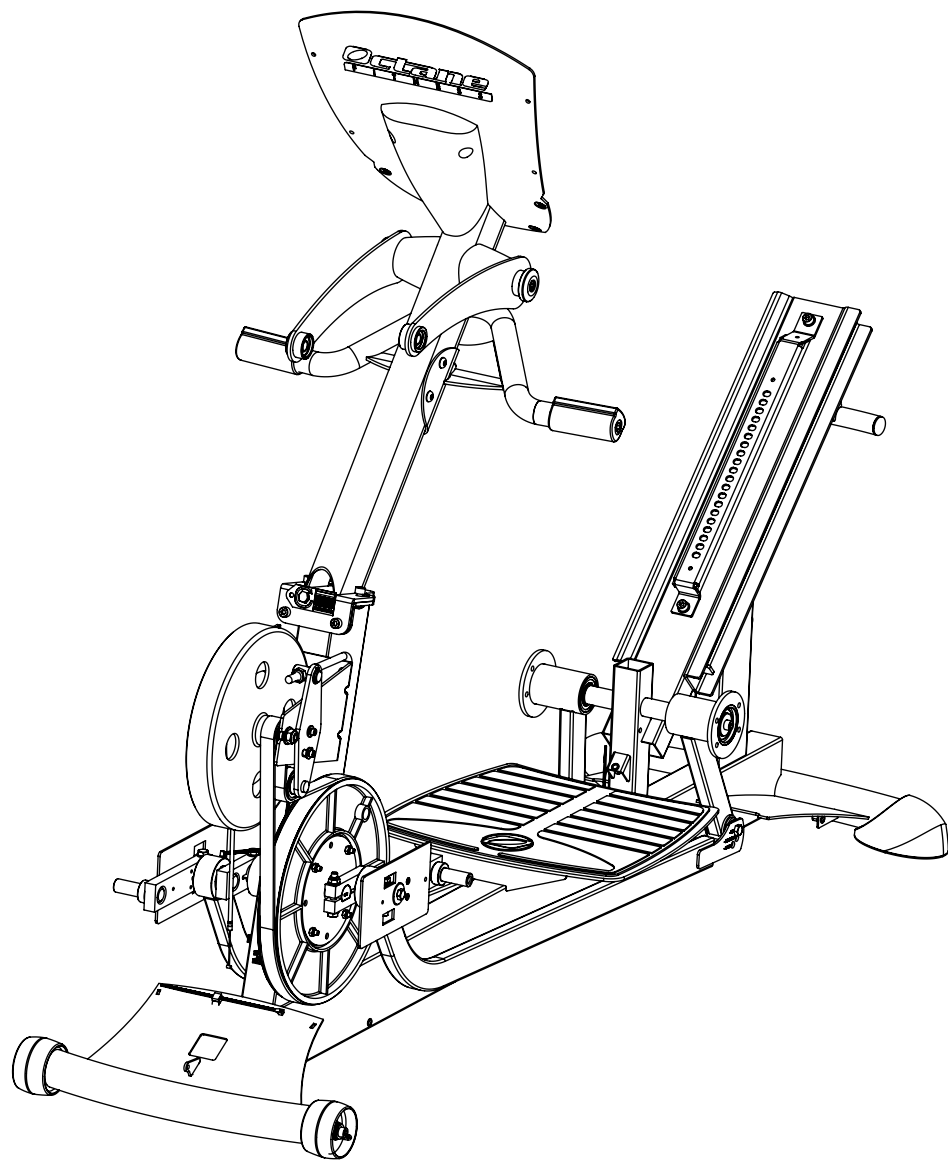
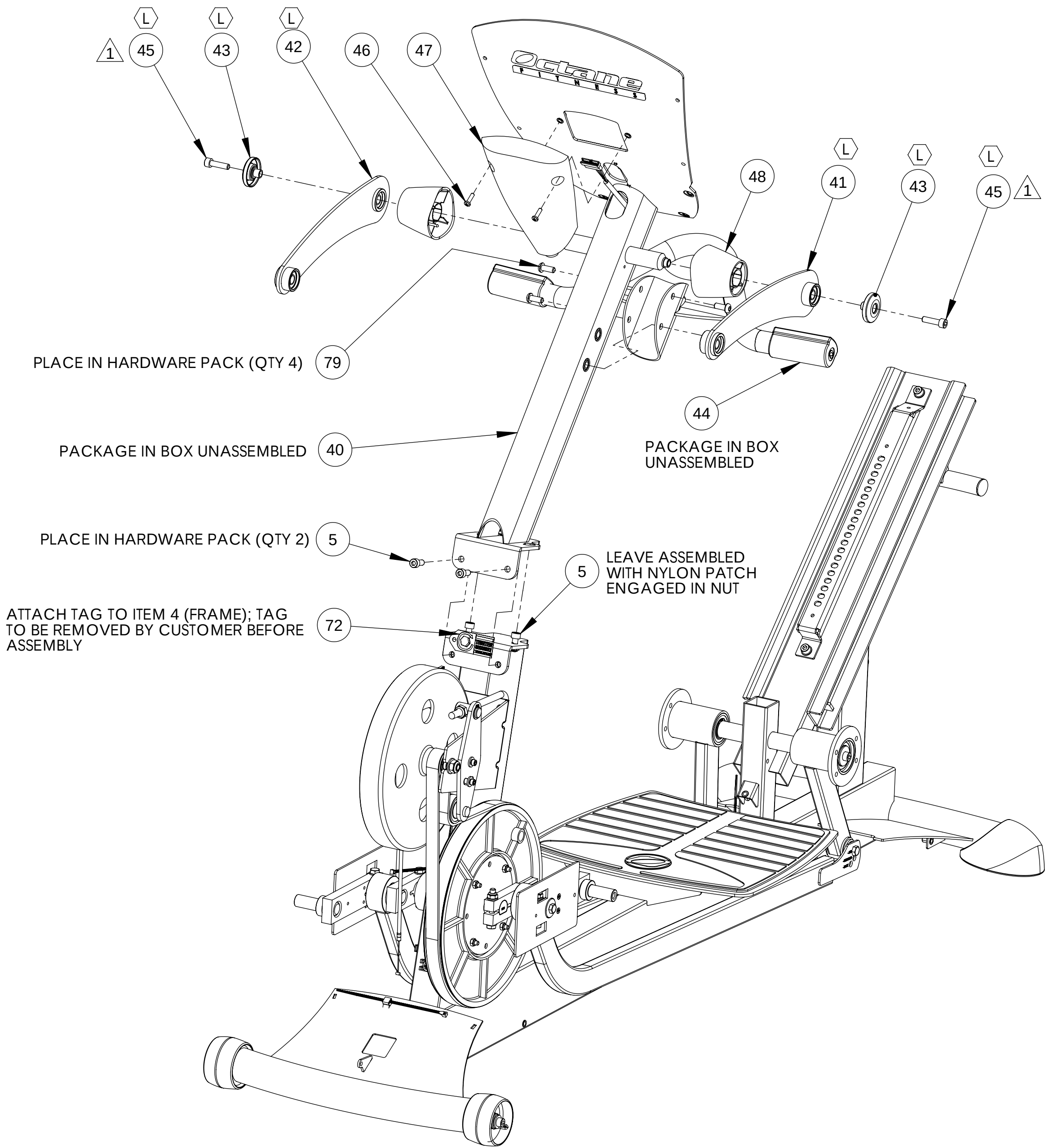
ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 3/QTY.
13	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	37
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
32	107877-001	ASSEMBLY, DRIVE PULLEY	1
49	102431-001	PANEL, LEFT ARM LINK	1
50	102432-001	PANEL, RIGHT ARM LINK	1
51	102236-001	COVER, CRANK ARM	2
52	102258-001	COVER, MAST BOOT	1
54	102995-001	ASSEMBLY, SEAT SLIDE COVER	1
55	103317-001	ASSEMBLY, SHROUD ACCESS PANEL	1
56	103071-001	ASSEMBLY, SHROUD, MIDSECTION	1
57	102263-001	SHROUD, REAR, LEFT	1
58	103049-001	ASSEMBLY, LEFT ARM LINK COVER	1
59	103318-001	ASSEMBLY, RIGHT ARM LINK COVER	1
60	102814-001	ASSEMBLY, SHROUD FRONT TOP	1
61	102264-001	SHROUD, REAR, RIGHT	1
62	103315-001	ASSEMBLY, LEFT FRONT SHROUD - FLARE	1
63	103314-001	ASSEMBLY, RIGHT FRONT SHROUD - FLARE	1

NOTES:

1. TORQUE FASTENER TO 2 - 3 N-M (17 - 26 IN-LB).
2. ALL FASTENERS SHOWN IN EXPLODED STATE ARE PART NUMBER 100554-001.
3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + .X ±0.5 ±0.5° XXX ±0.1		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.		OCTANE FITNESS <i>Fuel Your Life</i>	
MATERIAL		APPROVALS		DATE	
FINISH		DRAWN		3/19/2008	
SEE NOTES		CHECKED		XX-XX-XX	
DO NOT SCALE DRAWING		RESP ENG		XX-XX-XX	
		MFG ENG		XX-XX-XX	
		QUAL ENG		XX-XX-XX	
		SCALE		1:5	
		DWG. NO.		102204-001	
		REV		S	
		SHEET		3 OF 6	

REV		DESCRIPTION	1		
ECO #	DATE	ENG			
-		See Sheet1	-	-	-



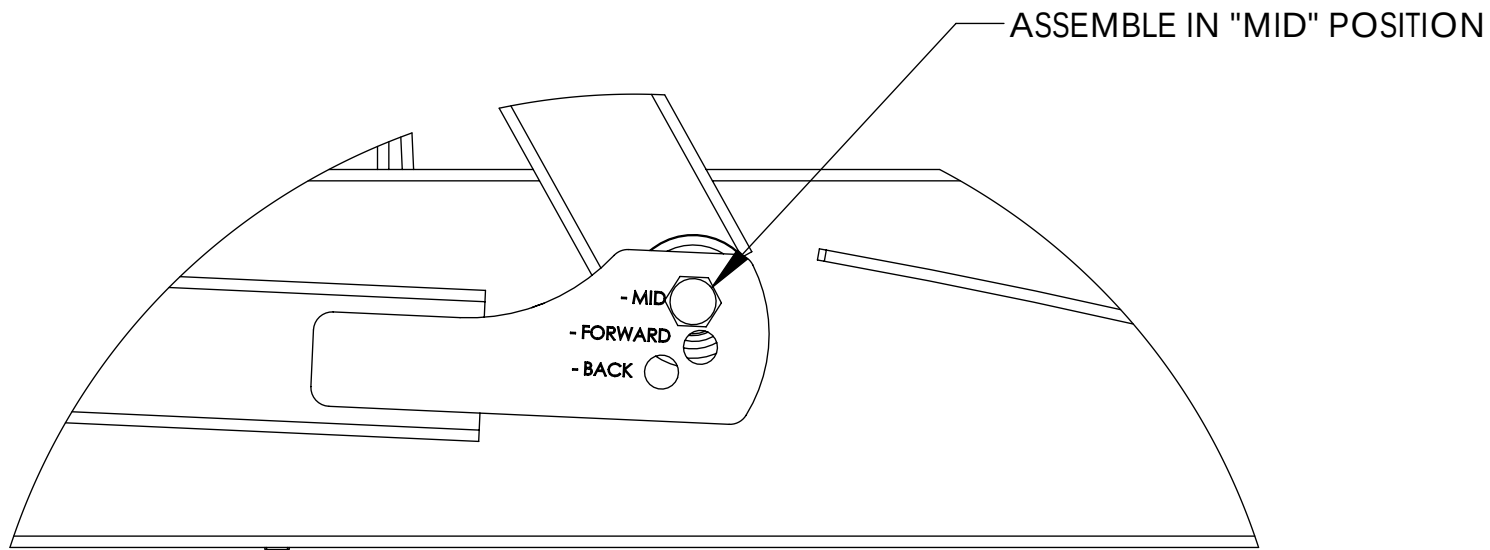
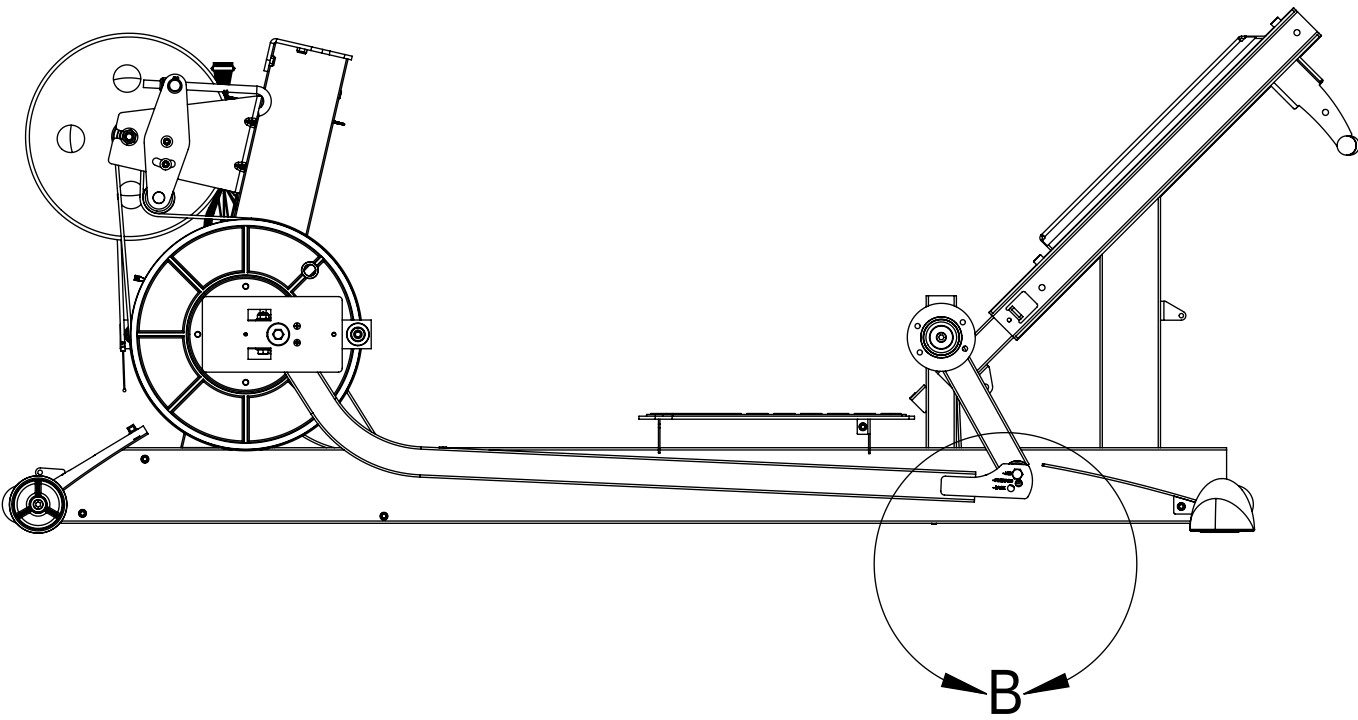
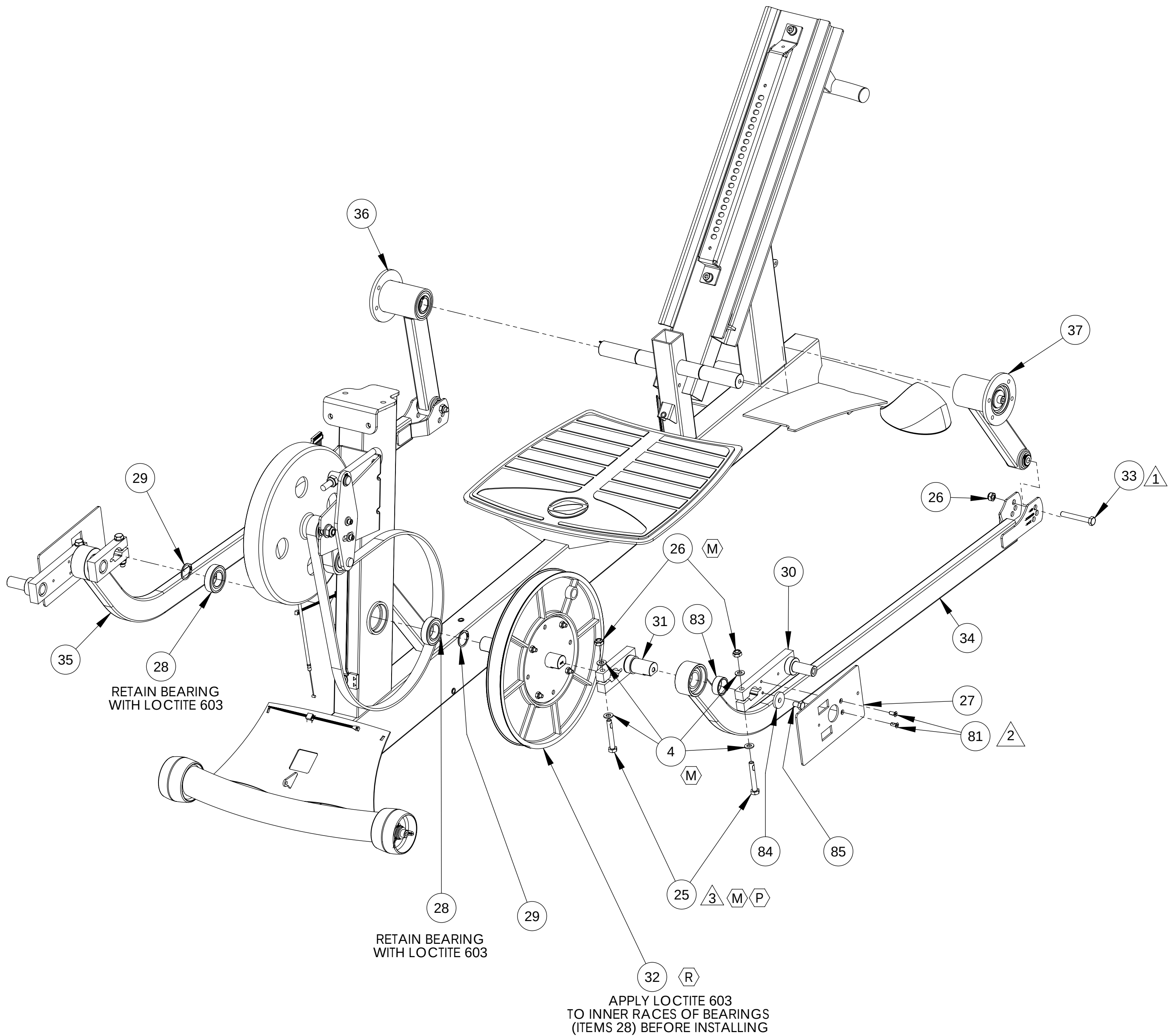
ITEM	PART NUMBER	DESCRIPTION	SHEET 4/QTY.
5	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	4
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
32	107877-001	ASSEMBLY, DRIVE PULLEY	1
40	102749-001	ASSEMBLY, MAST	1
41	105712-001	ASSEMBLY, UPPER LINK, LEFT	1
42	105710-001	ASSEMBLY, UPPER LINK, RIGHT	1
43	105716-001	CAP, UPPER LINK	4
44	103219-001	ASSEMBLY, FOOT REST	1
45	105720-001	SCREW, M8 X 1.25 X 30.0L SHCS, BLACK ZINC, 12.9 STL	4
46	100787-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	2
47	100414-001	COVER, CONSOLE BACK	1
48	102413-001	COVER, AXLE MAST	2
72	103037-001	TAG, TIGHTEN SECURELY, 30 ft-lbs.	1
79	102996-001	SCREW, M8 X 1.25 X 20, BHCS, BLACK ZINC, 12.9 STL	4

NOTES:

- TORQUE FASTENER TO 23 N-M (17 FT-LB).
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
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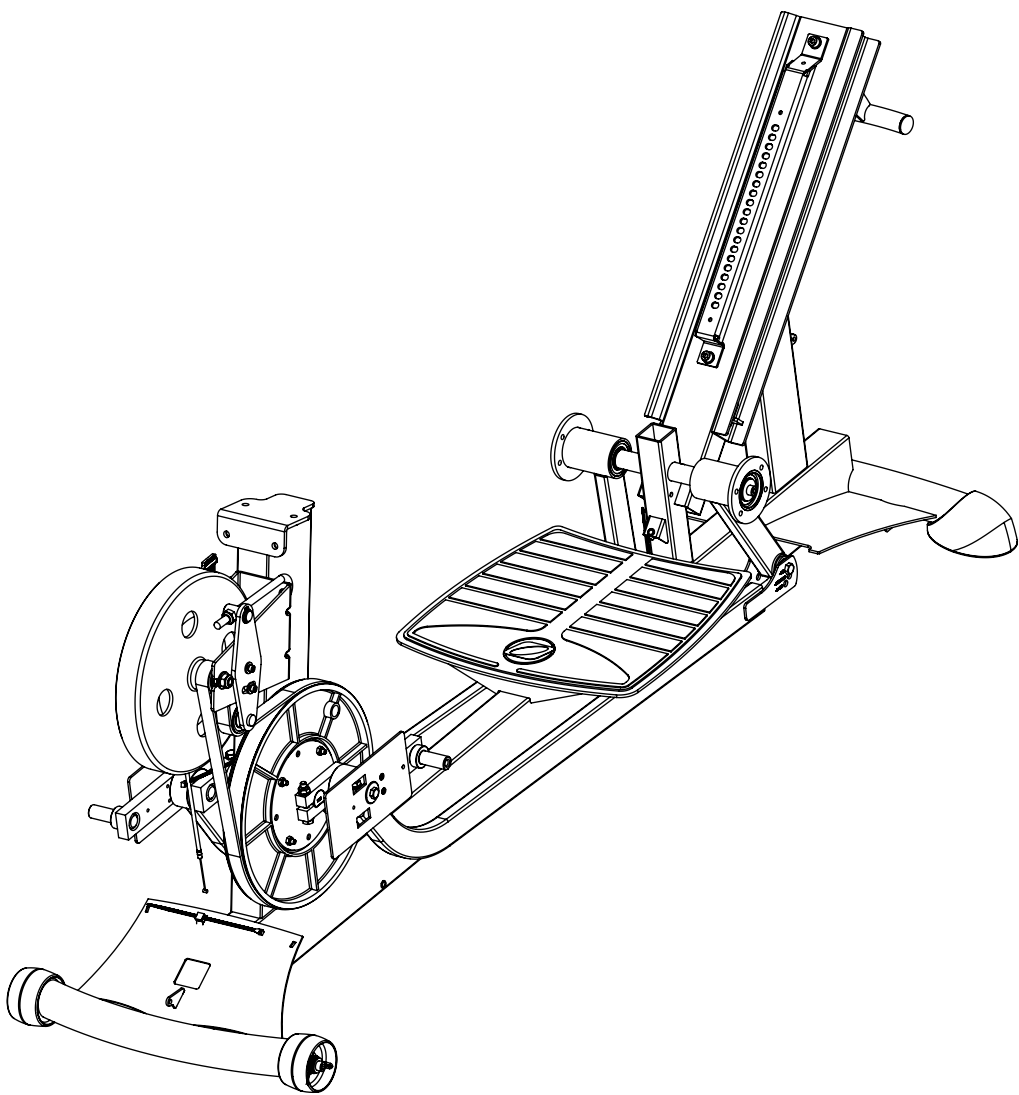
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE:		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.		OCTANE FITNESS Fuel Your Life	
FRACCTIONS	DIGITALS	ANGLES	APPROVALS	DATE	DESCRIPTION
+	X ±0.5	±0.5°	---	3/19/2008	ASSY, xR6 BASE
MATERIAL	XX ±0.2	XXX ±0.1	CHECKED	---	RESP ENG
FINISH	---	---	---	---	---
SEE NOTES		SEE NOTES		102204-001	REV. S
DO NOT SCALE DRAWING		QUAL ENG		XX-XX-XX SCALE 1:5	CAD FILE: SHEET 4 OF 6

REV		DESCRIPTION	1		
ECO #	DATE	ENG			
-		See Sheet1	-	-	-



DETAIL B
SCALE 1 : 2

J



ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 5/QTY.
4	101029-001	WASHER, M8, 8.3 X 16.0 X 1.6, ST, BZ	10
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
26	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, CZ CLASS 10	6
27	102203-001	PLATE, CRANK COVER	2
28	108677-001	BEARING, 6005 BALL, NBK, CO	2
29	900009-001	RING, RETAINING, 25MM	2
30	101516-001	WLDMT, LARGE CRANK ARM	2
31	104762-001	WLDMT, SMALL CRANK ARM	2
32	107877-001	ASSEMBLY, DRIVE PULLEY	1
33	103100-001	SCREW, M8 X 1.25 X 60 HHCS, 8.8 ST, CZ	2
34	102285-001	ASSEMBLY, ARM LINK, LH	1
35	102281-001	ASSEMBLY, ARM LINK, RH	1
36	102514-001	ASSEMBLY, ROCKER RIGHT	1
37	102515-001	ASSEMBLY, ROCKER LEFT	1
81	102331-001	SCREW, M5 X 0.8 X 12, FLAT HEAD, TYPE 1 CROSS RECESSED, BZ	4
83	104738-001	SPACER, CRANK	2
84	104757-001	WASHER, THICK 28x8x4mm	2
85	102351-001	SCREW, M8 X 1.25 X 12 HCS, 8.8 STL, CZ	2

NOTES:

- TORQUE FASTENER TO 23 N-M (17 FT-LB)
- TORQUE FASTENER TO 3 - 4 N-M (26 - 35 IN-LB).
- TORQUE FASTENER TO 40 N-M (29.5 FT-LB).
- RIGHT SIDE ROCKER AND LINK ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.		OCTANE FITNESS <i>Fuel Your Life</i>	
+		DRAWN		DATE	
X ±0.5		---		3/19/2008	
XX ±0.2		CHECKED		XX-XX-XX	
XXX ±0.1		RESP ENG		XX-XX-XX	
SEE NOTES		MFG ENG		XX-XX-XX	
SEE NOTES		QUAL ENG		XX-XX-XX	
DO NOT SCALE DRAWING		SCALE		1:5	
		DWG. NO.		102204-001	
		REV		S	
		SHEET		5 OF 6	

8

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REVDESCRIPTIONECO #DATEENG

-See Sheet1--

ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 6/QTY.
1	101493-001	WLDMT, FRAME	1
2	900015-001	LEVELER, 50MM DIAMETER	2
3	950038-009	B18.2.4.1M, HEX NUT, STYLE 1, M10 X 1.5, BLACK ZINC, STL	2
4	101029-001	WASHER, M8, 8.3 X 16.0 X 1.6, ST, BZ	10
5	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	4
6	101576-001	RIVNUT, BRASS, M8 X 1.25	2
7	102219-001	ROLLER, TRANSPORT	2
8	100761-001	ASSEMBLY, BRAKE CABLE	1
9	950046-009	NUT, HEX, NYLON INSERT, STL, M10	2
10	100717-001	10 X 23 X 2, STEEL, CZ	2
11	100457-001	SPACER, FLANGE TENSIONER	2
12	101297-001	SCREW, M5 X 0.8 X 16.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	2
13	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	3
14	100379-001	5.5 X 15 X 1.5, STEEL, BZ	1
15	100718-001	SENSOR, HALLEFFECT	1
16	900031-002	RIVNUT, BRASS, M5 X 0.8	12
17	102337-001	CABLE ASSEMBLY, MAIN	1
18	100447-001	SERVO MOTOR, EDDY CURRENT BRAKE	1
19	102155-001	RACK, SEAT SLIDE	1
20	102262-001	TREAD, PLATFORM	1
21	102207-001	BELT, DRIVE, 8 RIB, 500J	1
22	102202-001	ASSEMBLY, BELT TENSIONER	1
23	104769-001	BRAKE, 274OD, 6 PERM MAGNETS, SS	1
24	101300-001	DUAL LOCK, 25 X 20 - 400	2
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
32	107877-001	ASSEMBLY, DRIVE PULLEY	1
68	102979-001	ASSEMBLY, END CAP	2
69	101202-001	ANCHOR, 8.1 CABLE TIE, 6.2 HOLE	9
70	103031-001	HR CABLE BASE BOX	1
71	101394-001	TIE, CABLE, W3.6 X L185	8
82	104301-001	WASHER, M8, 8.3 X 20 X 2, BLACK ZINC	2

NOTES:

1

TORQUE FASTENER TO 23 N-M (17 FT-LB).

2

TORQUE FASTENER TO 45 N-M (33 FT-LB).

3

TORQUE FASTENERS TO 6 N-M (4.5 FT-LB).

4

OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

5

CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.

6

SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + X ±0.5 XX ±0.2 XXX ±0.1

APPROVALS DATE 3/19/2008

CHECKED XX-XX-XX

RESP ENG XX-XX-XX

MFG ENG XX-XX-XX

QUAL ENG XX-XX-XX

DO NOT SCALE DRAWING

CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.

DESCRIPTION ASSY, xR6 BASE

DWG. NO. 102204-001

SCALE 1:5

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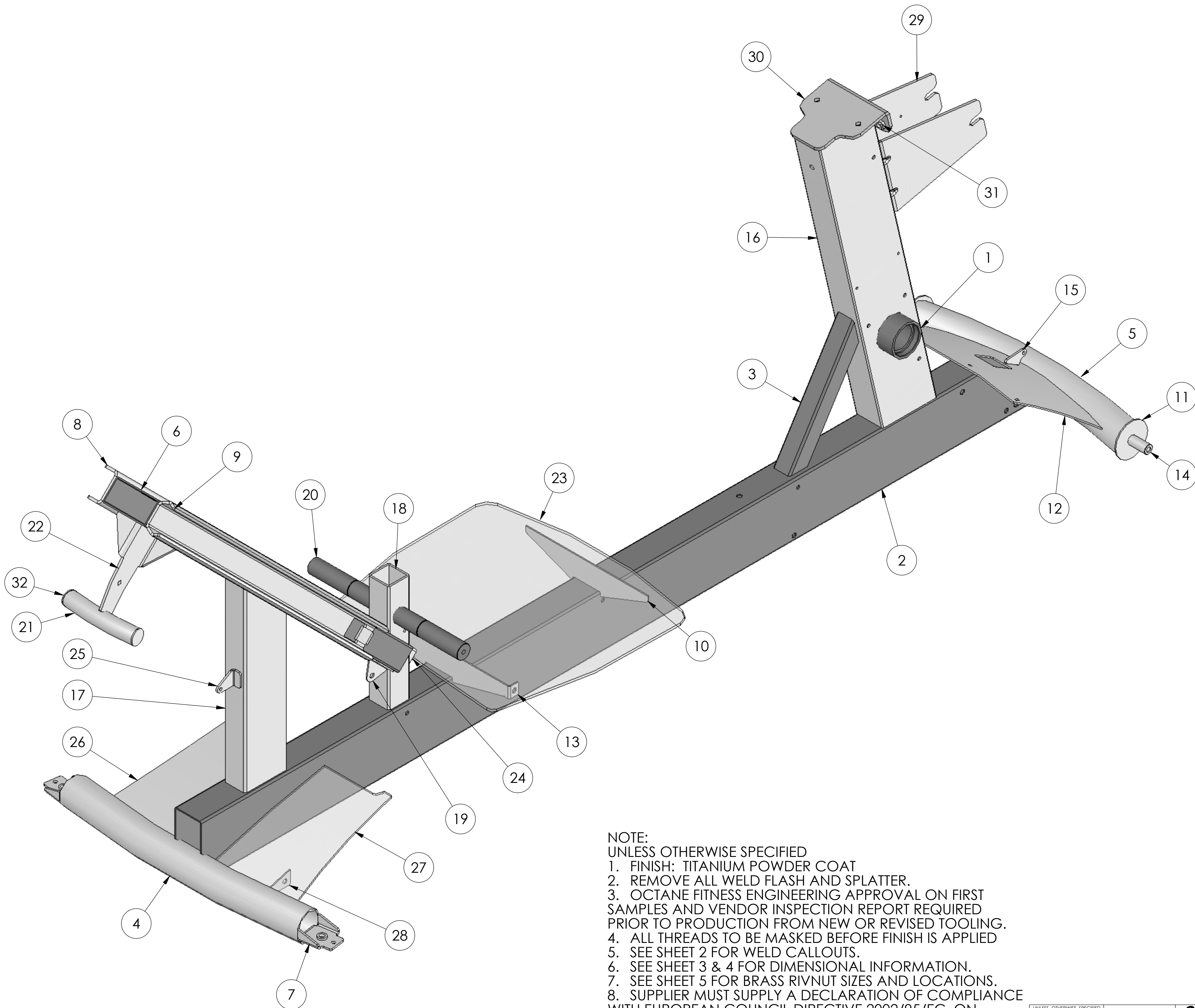
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Fuel Your Life

REV. 5

SHEET 6 OF 6

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2		1	1	
REV	DESCRIPTION	ECO #	DATE	ENG
7	ADDED ITEM 32, ITEM 21 CHANGED TO TUBE		11/26/07	MRN
A	PRODUCTION RELEASE - UPDATED ITEM 23	001-00-014711	2/29/2008	DCB
B	WELD CALLOUT ADDED (SHEET 2), DIMENSIONS TO MAST CONNECTION BRACKET ADDED (SHEET 3) PERPENDICULARITY AND PARALLEL CALLOUT ADDED TO SHEET 4 MASK FOR PAINT NOTE ADDED TO SHEET 4 NOTE 9 ADDED, PAH COMPLIANCE	001-00-014774	7/8/2008	JCW



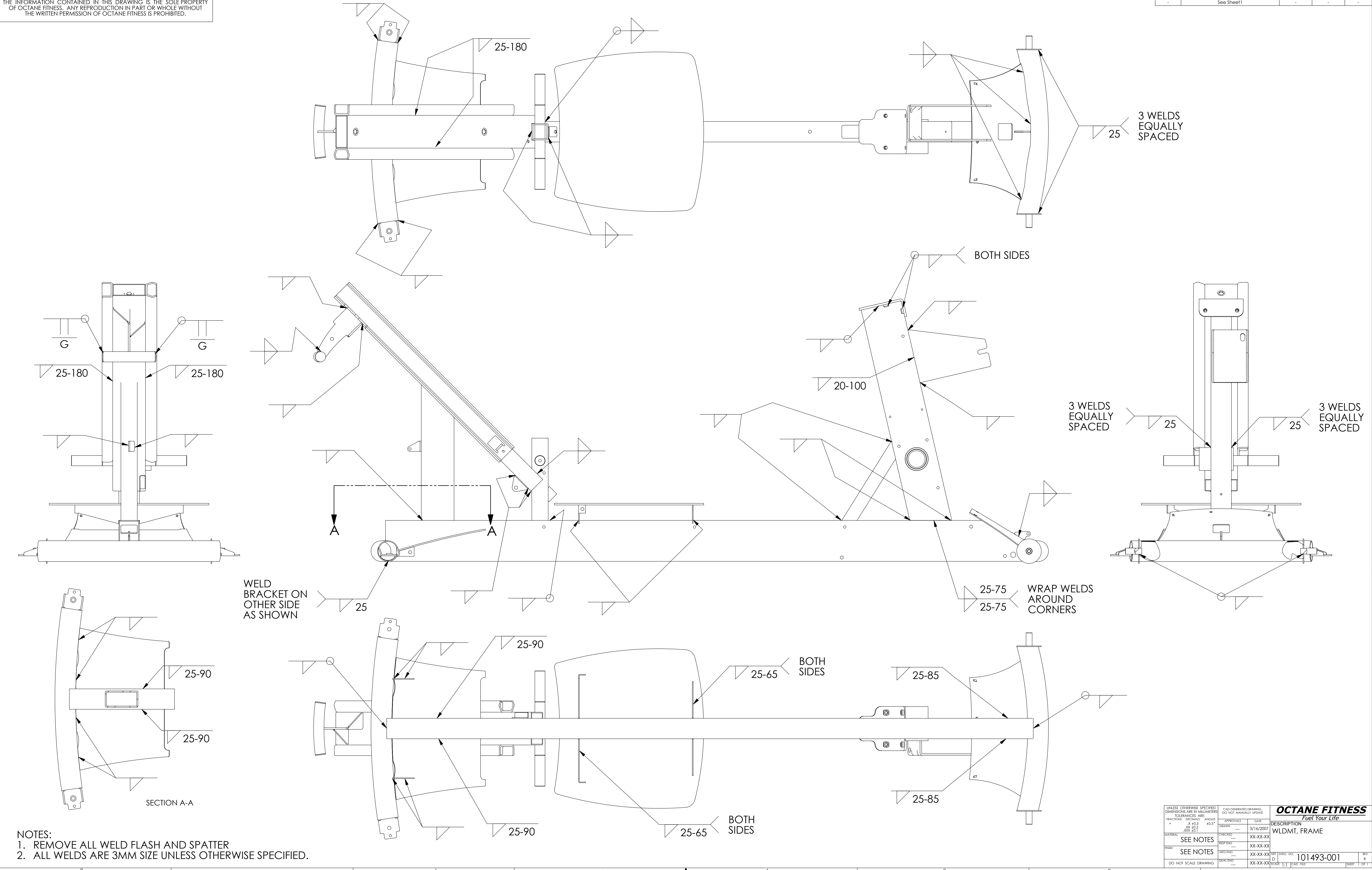
NOTE:
UNLESS OTHERWISE SPECIFIED
1. FINISH: TITANIUM POWDER COAT
2. REMOVE ALL WELD FLASH AND SPLATTER.
3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
4. ALL THREADS TO BE MASKED BEFORE FINISH IS APPLIED
5. SEE SHEET 2 FOR WELD CALLOUTS.
6. SEE SHEET 3 & 4 FOR DIMENSIONAL INFORMATION.
7. SEE SHEET 5 FOR BRASS RIVNUT SIZES AND LOCATIONS.
8. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).
9. SUPPLIER MUST SUPPLY A TEST REPORT CONFIRMING PAH COMPLIANCE PER EN 1186ff CATEGORY 3

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	101489-001	HOUSING, CRANK BEARING
2	1	101613-001	TUBE, CENTER FRAME
3	1	101482-001	TUBE, MAST SUPPORT
4	1	102150-001	TUBE, REAR STABILIZER
5	1	102144-001	TUBE, FRONT STABILIZER
6	1	102147-001	TUBE, SEAT SLIDE
7	2	102149-001	BRACKET, LEVELER MOUNT
8	1	102156-001	CHANNEL, SLIDE, FLAT
9	1	102157-001	CHANNEL, SLIDE, V-GROOVE
10	1	102158-001	PLATE, PLATFORM SUPPORT, FRONT
11	2	102161-001	PLATE, TRANSPORT WHEEL
12	1	102163-001	PLATE, FRONT STABILIZER
13	1	102164-001	PLATE, PLATFORM SUPPORT, REAR
14	2	102166-001	AXLE, TRANSPORT WHEEL
15	1	102252-001	PLATE, SHROUD MOUNT
16	1	101480-001	TUBE, MAST
17	1	102146-001	TUBE, REAR SUPPORT
18	1	102510-001	TUBE, ARM PIVOT SUPPORT
19	1	102165-001	BRACKET, GAS SPRING MOUNT
20	1	101486-001	SHAFT, ARM PIVOT
21	1	102333-001	HANDLE, TRANSPORT
22	1	102332-001	BRACKET, TRANSPORT HANDLE
23	1	102554-001	PLATE, PLATFORM
24	1	102548-001	BRACKET, TOP SHROUD MOUNT
25	1	102553-001	BRACKET, REAR SHROUD MOUNT
26	1	102551-001	PLATE, LEFT REAR FRAME
27	1	102552-001	PLATE, RIGHT REAR FRAME
28	2	102559-001	PLATE, SIDE PANEL MOUNT
29	1	102154-001	BRACKET, BRAKE MOUNT
30	1	102588-001	BRACKET, FRAME TO MAST
31	4	100452-001	NUT, WELD, M8 X 1.25
32	2	102704-001	PLATE, HANDLE CAP

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + X ±0.5 XXX ±0.1 ±0.5°		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		DESCRIPTION	
DRAWN		3/16/2007		WLDMT, FRAME	
CHECKED		XX-XX-XX			
RESP ENG		XX-XX-XX			
MATERIAL		XX-XX-XX			
FINISH		XX-XX-XX			
DO NOT SCALE DRAWING		XX-XX-XX			
		D		101493-001	
		SCALE 1:3		SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-



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APPROVALS		DATE		DESCRIPTION	
DRAWN		3/16/2007		WLDMT, FRAME	
CHECKED		XX-XX-XX			
RESP ENG		XX-XX-XX			
MATERIAL		XX-XX-XX			
FINISH		XX-XX-XX			
DO NOT SCALE DRAWING		XX-XX-XX			
		SCALE 1:1			
		SHEET 1 OF 1			

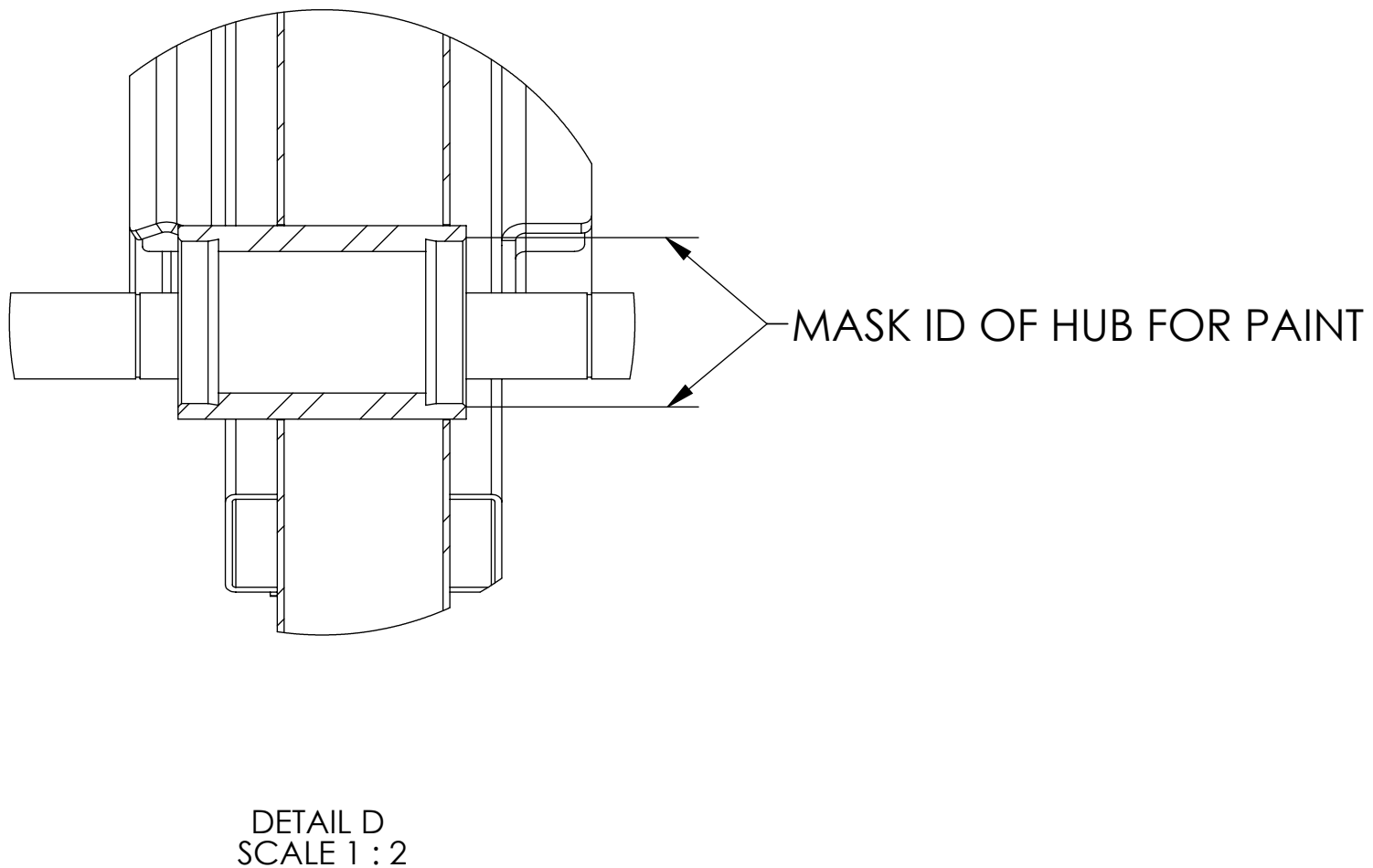
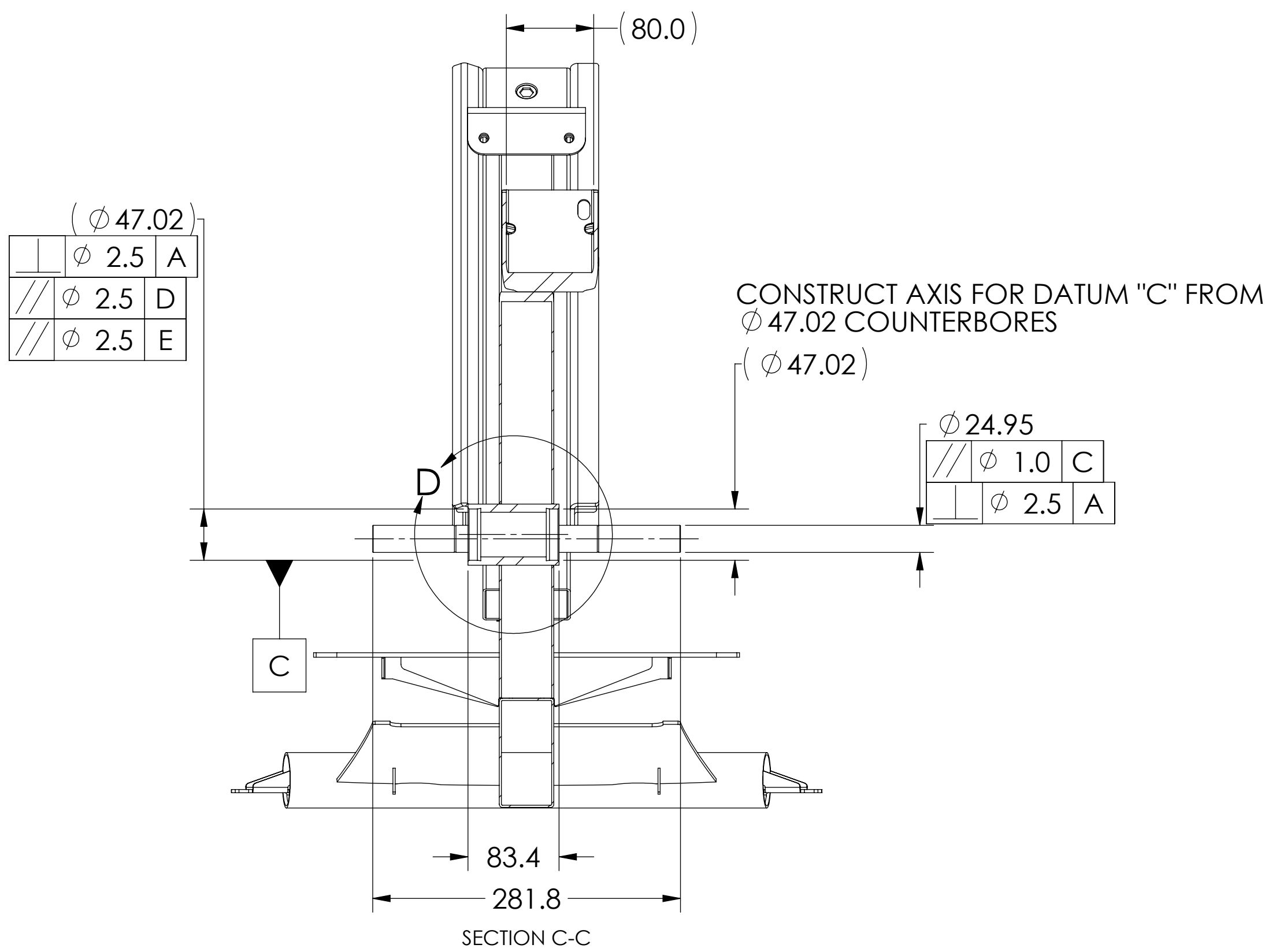
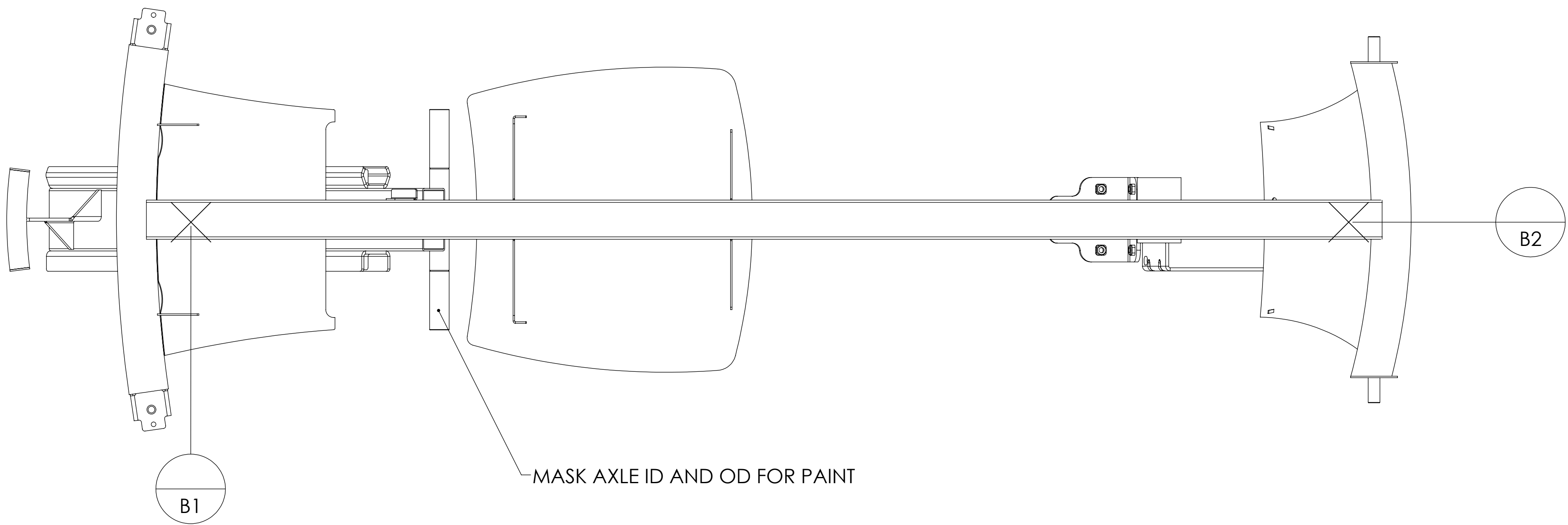
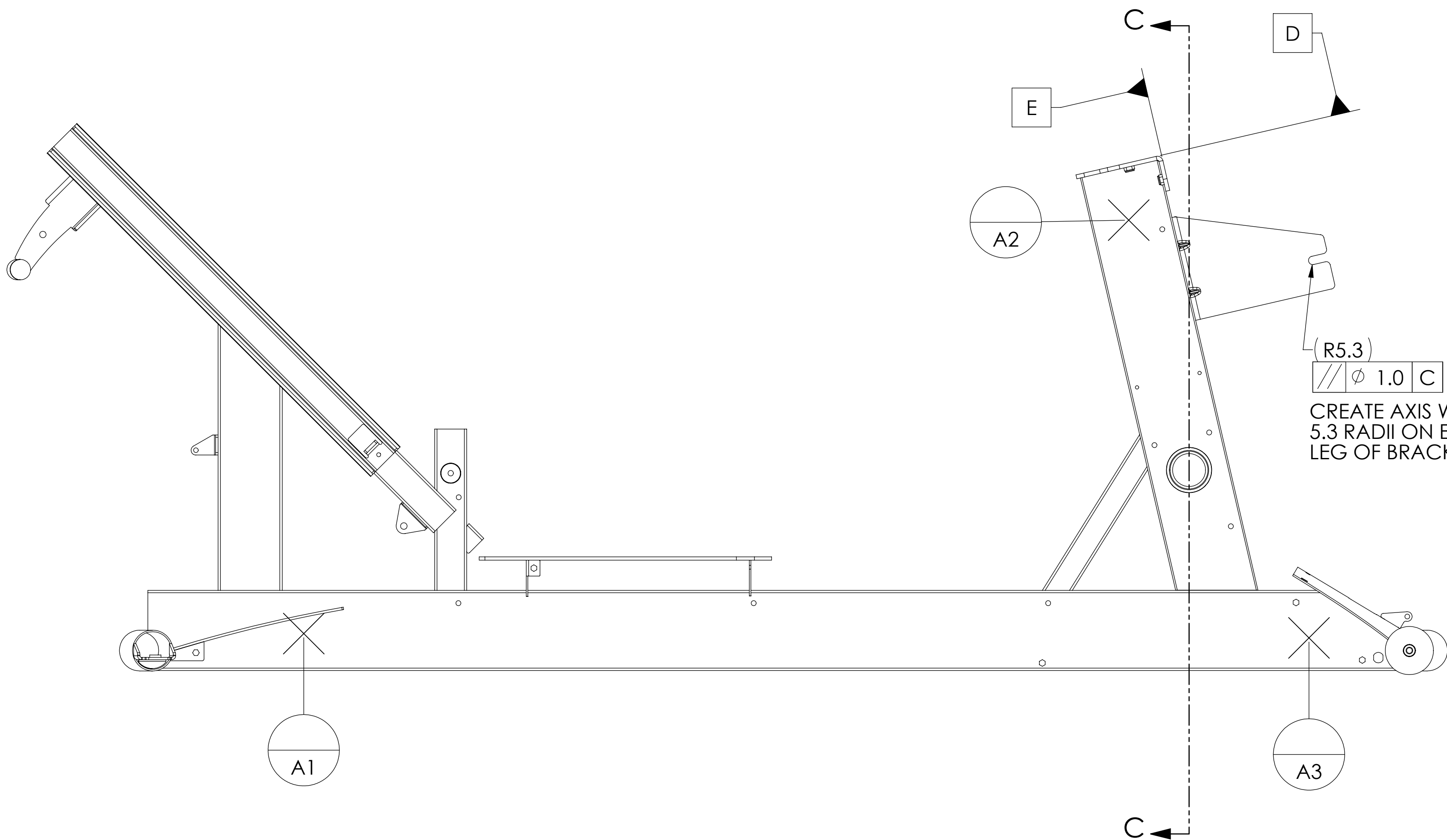
REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE: FRACTIONS DECIMALS ANGLES XX ±.02 XXX ±0.1		APPROVALS DATE DRAWN: 3/16/2007 CHECKED: XX-XX-XX RESP. ENG. XX-XX-XX MFG. ENG. XX-XX-XX QUAL. ENG. XX-XX-XX		DESCRIPTION WLDMT, FRAME DWG. NO. 101493-001 REV. 0 SCALE: 1:1 CAD FILE: SHEET OF	
MATERIAL: SEE NOTES					
FINISH: SEE NOTES					
DO NOT SCALE DRAWING					

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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
TOLERANCES ARE: FRACTIONS DECIMALS ANGLES X .015 X .02 X .5		APPROVALS		DESCRIPTION	
		DRAWN: _____ DATE: 3/16/2007			
MATERIAL:	CHECKED: _____	XX-XX-XX		WLDMT, FRAME	
FINISH:	RESP: _____	XX-XX-XX			
SEE NOTES	MEG ENG: _____	XX-XX-XX		DWG. NO. 101493-001	
	QUAL ENG: _____	XX-XX-XX		REV. C	
DO NOT SCALE DRAWING		SCALE: 1:1 CAD FILE: _____		SHEET 8 OF 8	

OCTANE FITNESS

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8 7 6 5 4 3 2 1

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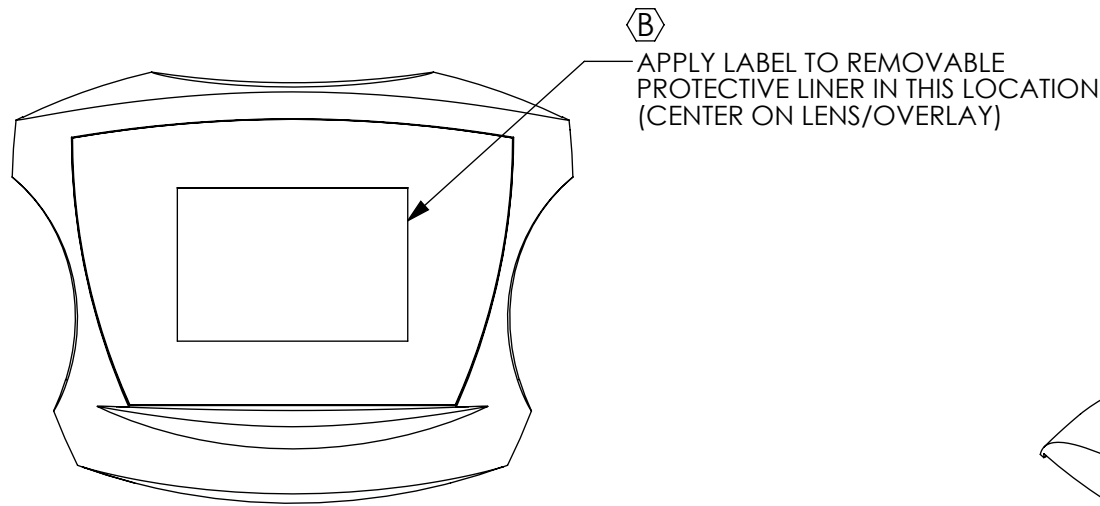
REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	04/8/08	MRN
B	ITEM 5 ADDED - SOCIAL MEDIA LABEL	001-00-015395	6/13/2013	BHG

D

C

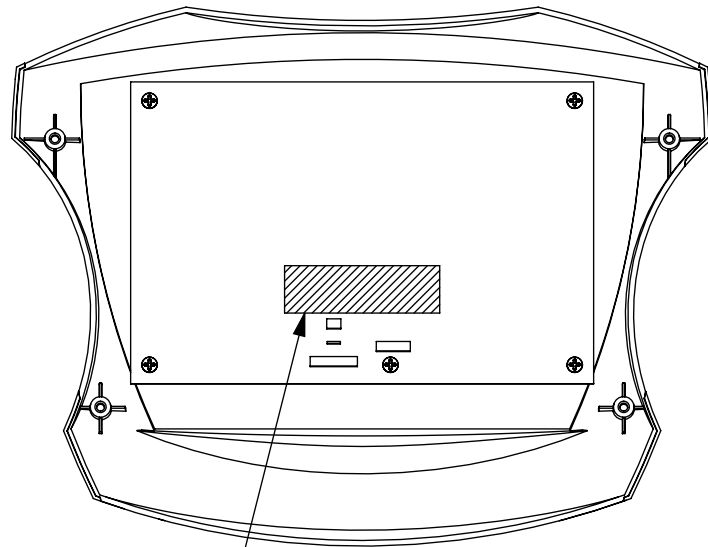
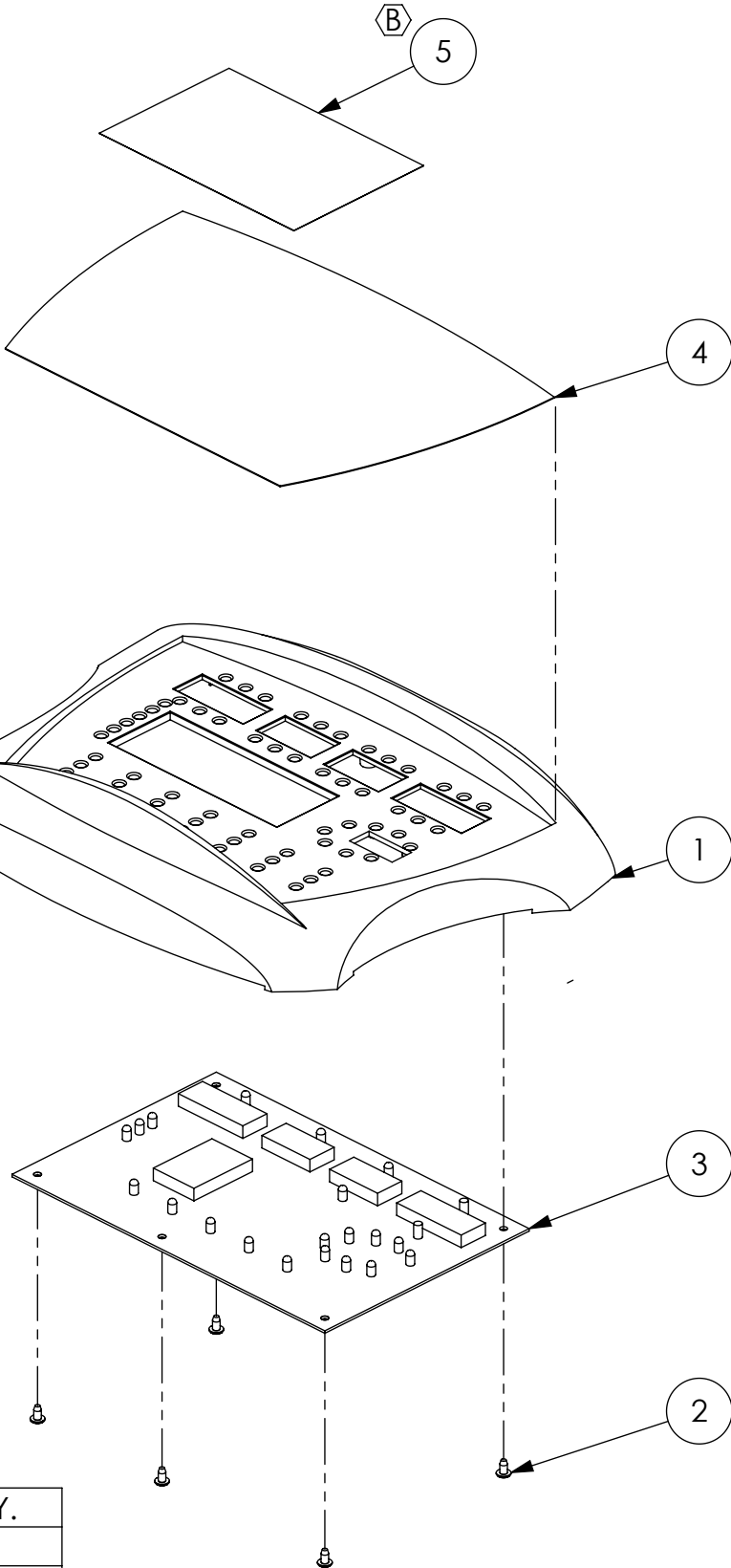
B

A



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100413-001	CONSOLE, DELUXE FRONT	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102689-001	CIRCUIT BOARD ASSEMBLY, STD CONSOLE	1
4	102699-001	OVERLAY, STANDARD CONSOLE	1
5	107902-001	LABEL, SOCIAL MEDIA FOR CONSOLES	1

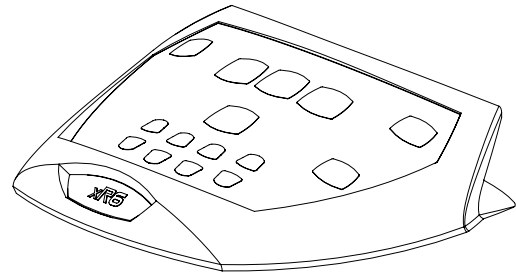
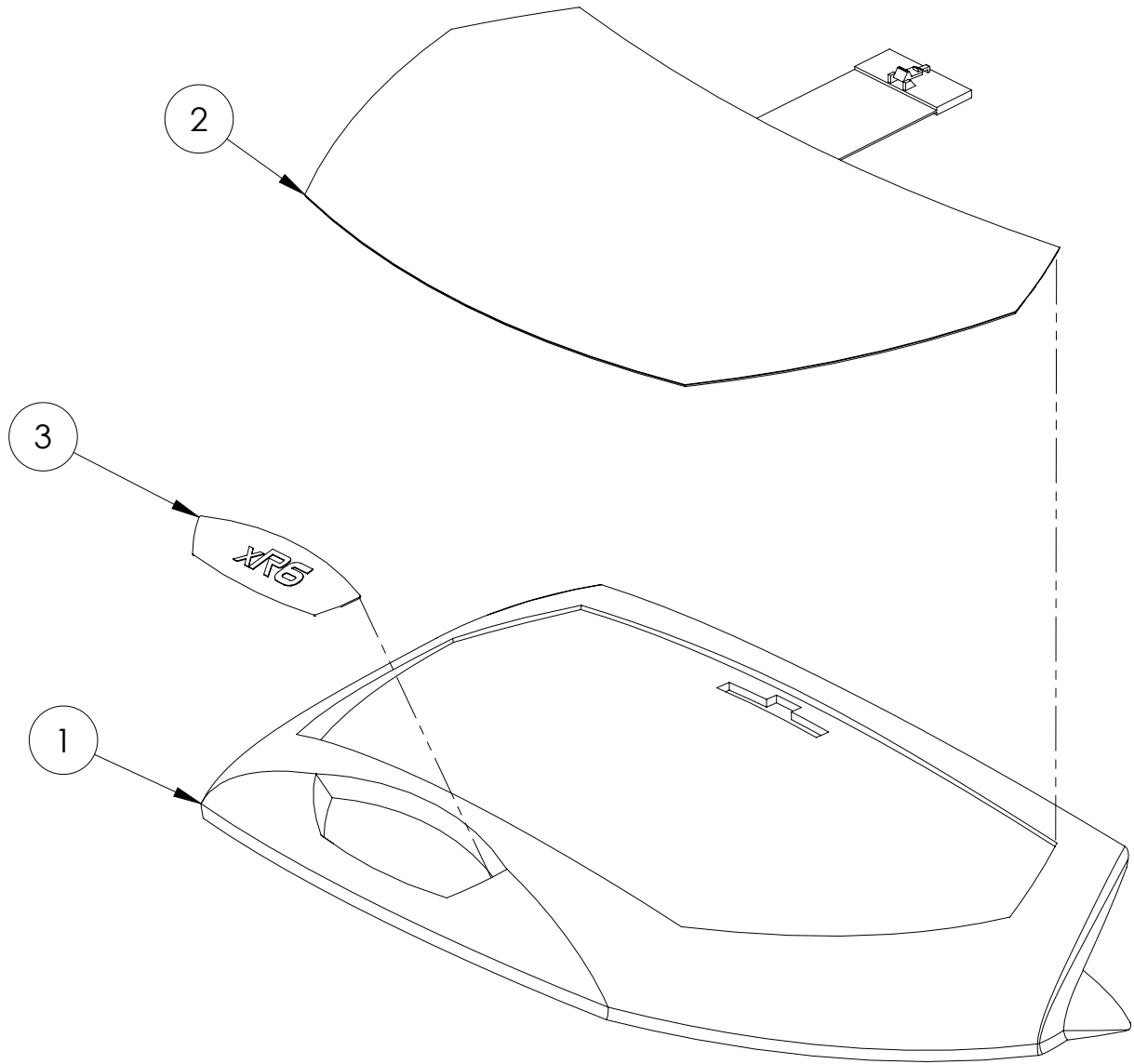


SERIAL NUMBER LABEL APPLIED HERE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ° ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
MATERIAL SEE NOTES		APPROVALS DRAWN M.NESTANDE	DATE 1/14/2008	PART DESCRIPTION ASSEMBLY, STANDARD CONSOLE	
FINISH SEE NOTES		CHECKED ---- RESP ENG ----	XX-XX-XX XX-XX-XX	SIZE B	
DO NOT SCALE DRAWING		MFG ENG ---- QUAL ENG ----	XX-XX-XX XX-XX-XX	DWG. NO. 102696-001	
		SCALE 1:4		CAD FILE:	REV. B
				SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASE FOR PILOT		01/03/08	MRN
A	PRODUCTION RELEASE	001-00-014711	3/1/2008	MRN



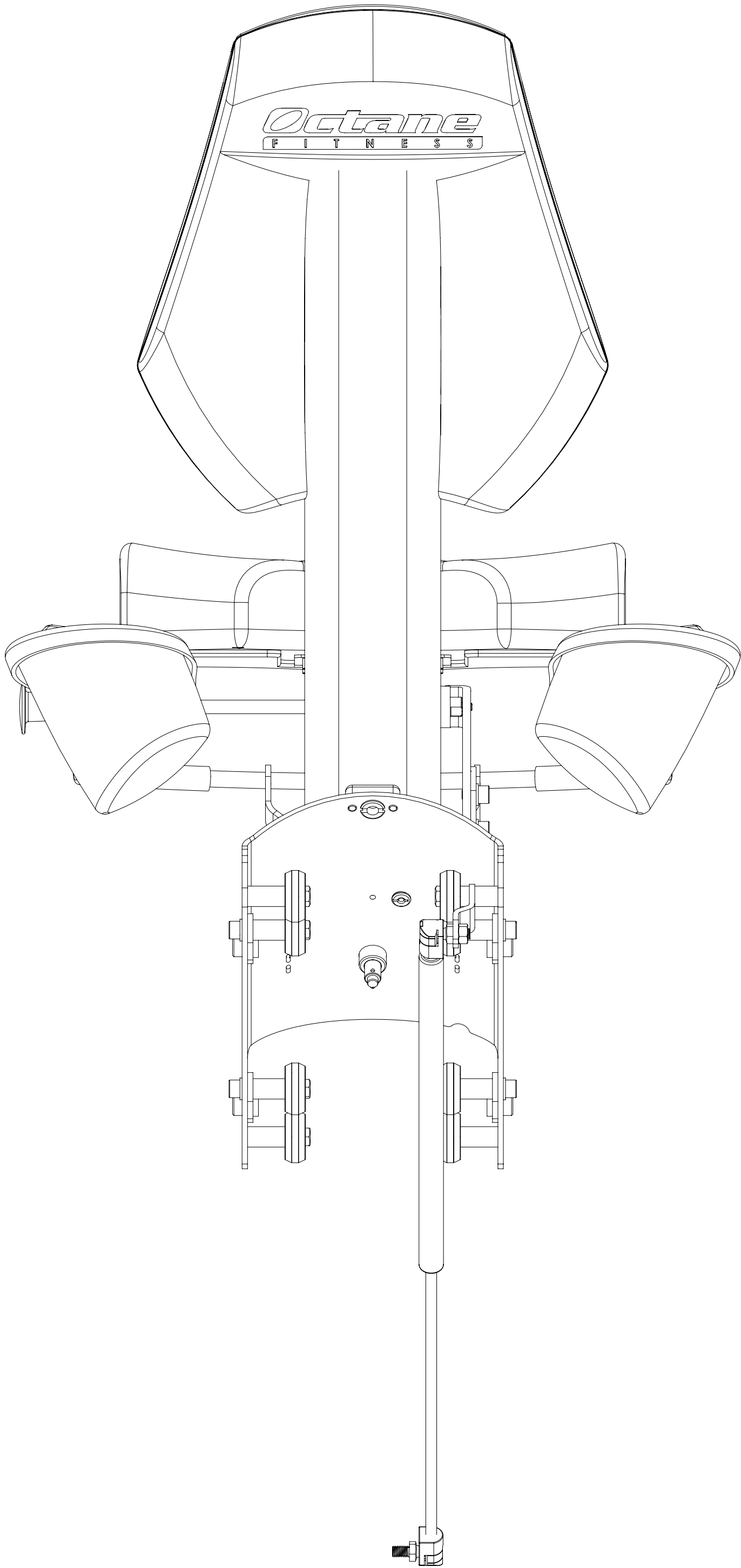
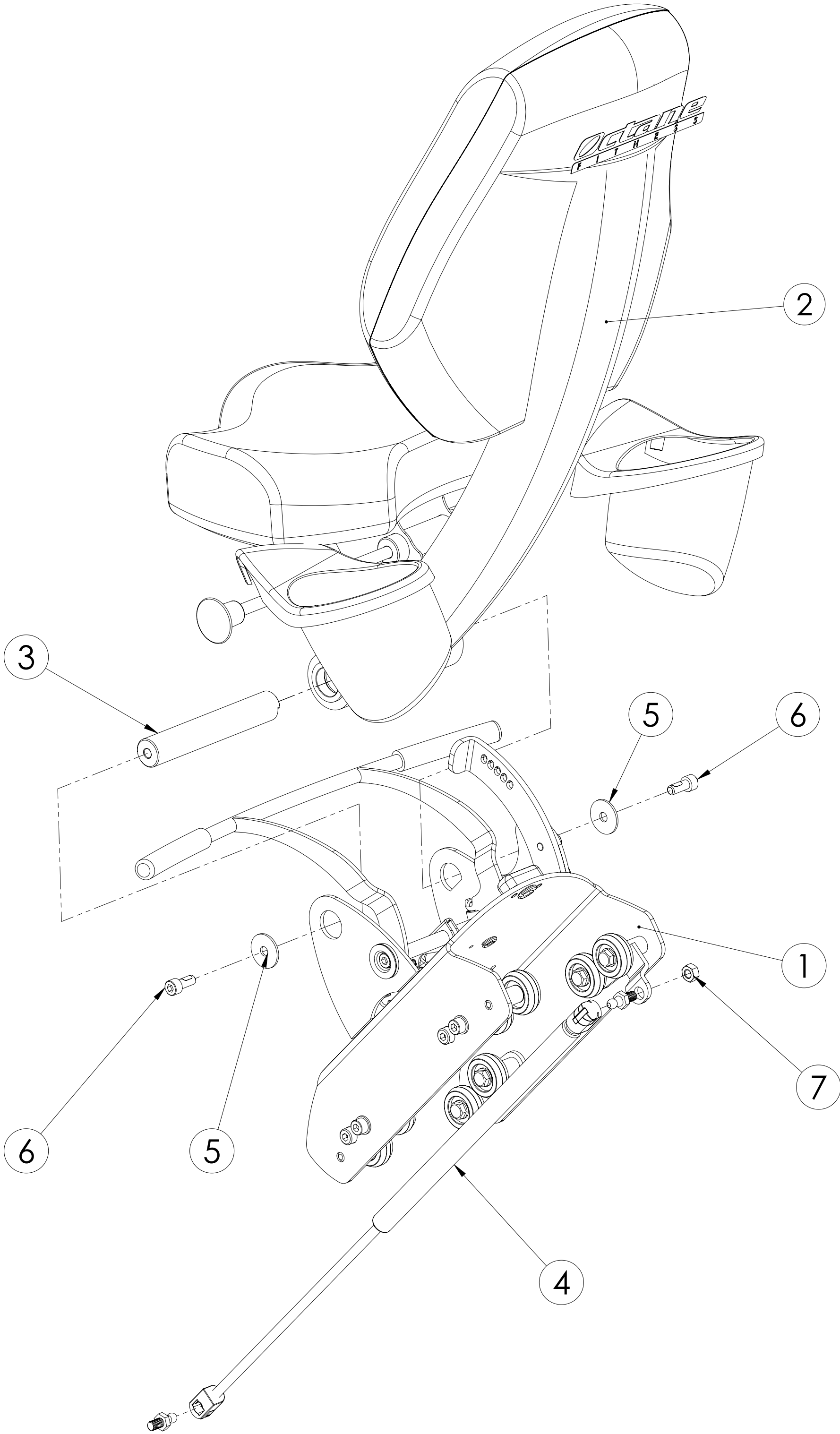
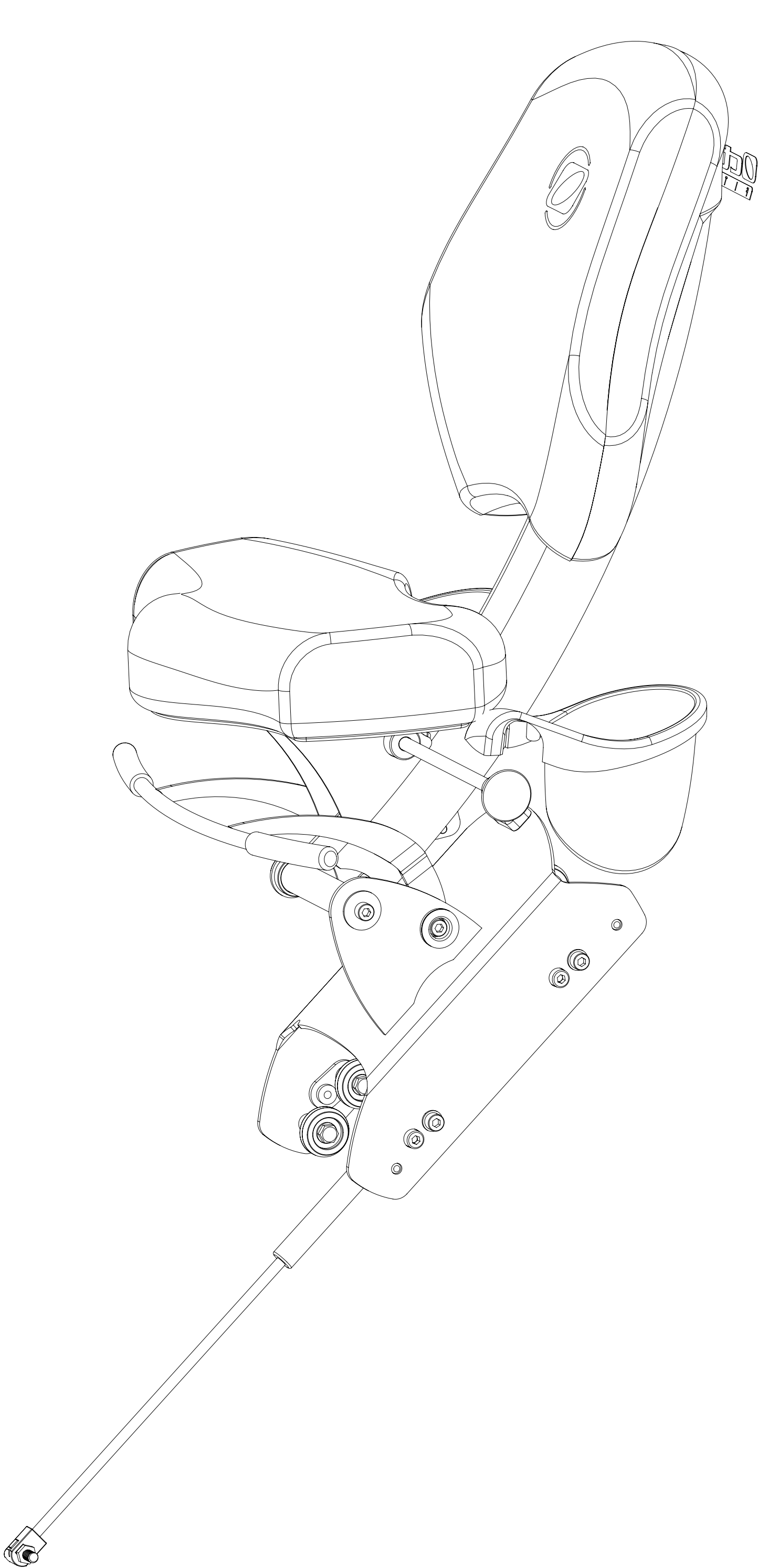
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	BEFORE ASSEMBLY/ QTY.
1	102446-001	COVER, KEYPAD	1
2	102671-001	KEYPAD, xR6 STANDARD	1
3	102670-001	LABEL, MODEL xR6	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			1/13/2006	PART DESCRIPTION ASSEMBLY, H35 KEYPAD	
CHECKED		----	XX-XX-XX		
RESP ENG		----	XX-XX-XX		
MFG ENG		----	XX-XX-XX		
QUAL ENG		----	XX-XX-XX	SIZE B	DWG. NO. 102695-001
DO NOT SCALE DRAWING		SCALE 1:2	CAD FILE:	REV. A	SHEET 1 OF 1

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2		1		
REV.	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE - UPDATED FOR CHANGES TO ITEM 1.	001-00-014711	2/25/2008	DCB



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	102110-001	ASSEMBLY, SEAT CARRIAGE
2	1	102078-001	ASSEMBLY, SEAT
3	1	102100-001	AXLE, SEAT PIVOT
4	1	102215-001	GAS SPRING
5	2	102132-001	WASHER, 8.5 X 25 X 2 CZ
6	2	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL
7	1	950038-008	B18.2.4.1M, HEX NUT, STYLE 1, M8 X 1.25, BLACK ZINC, STL

- NOTES:
- THIS ASSEMBLY IS FOR DOCUMENTATION PURPOSES ONLY TO SHOW THE COMPLETED ASSEMBLY OF THE PRODUCT. THIS ASSEMBLY WILL BE BROKEN DOWN FOR PRODUCT SHIPPING PURPOSES.
 - REMOVE ALL BURRS AND SHARP EDGES.
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

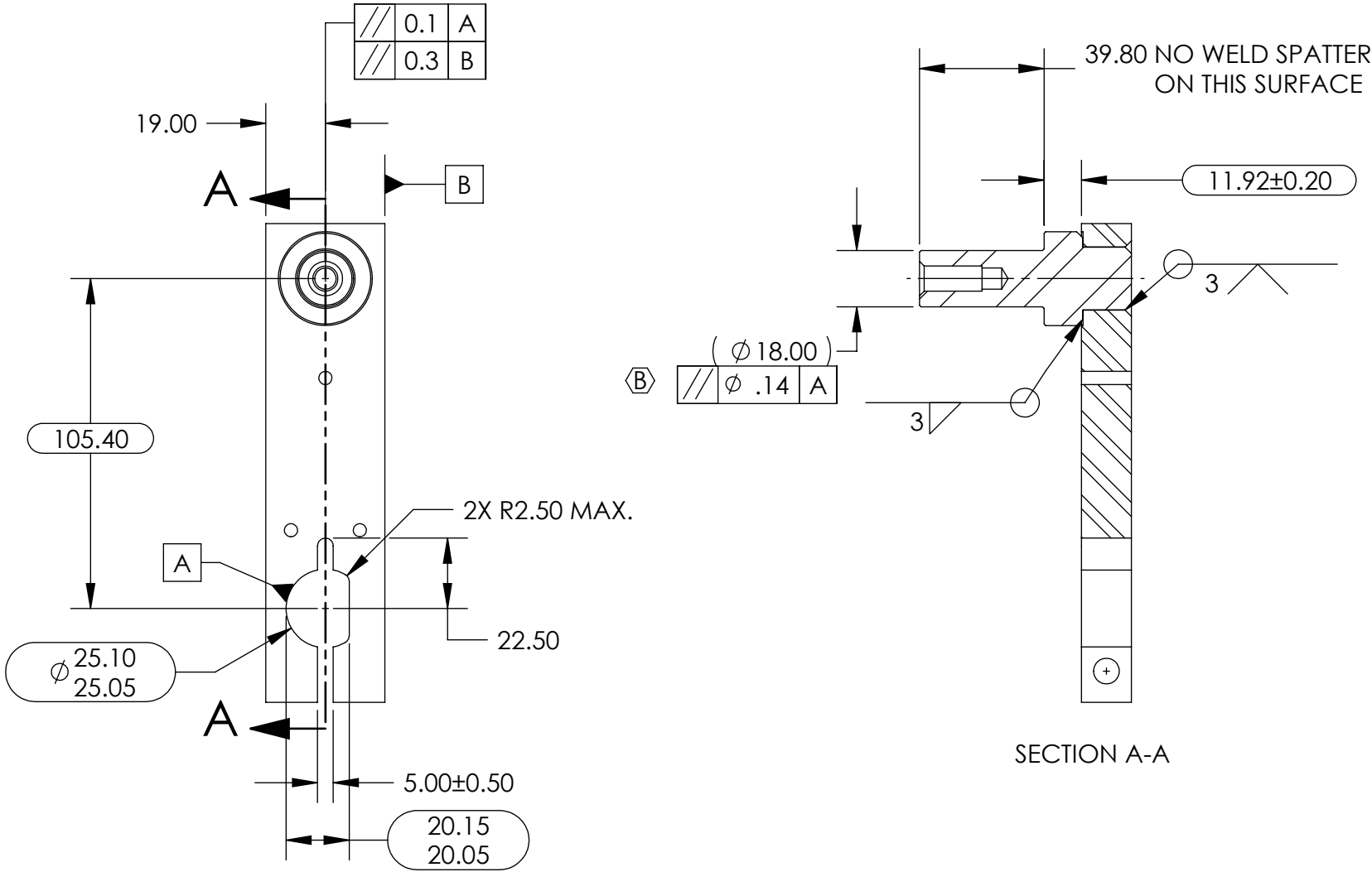
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + X ±0.5 XX ±0.2 XXX ±0.1		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.		OCTANE FITNESS <i>Fuel Your Life</i>	
DRAWING		APPROVALS		DATE	
CJR		3/15/2007		XX-XX-XX	
CHECKED		XX-XX-XX		XX-XX-XX	
RES' ENG		XX-XX-XX		XX-XX-XX	
MATERIAL		XX-XX-XX		XX-XX-XX	
FINISH		XX-XX-XX		XX-XX-XX	
DO NOT SCALE DRAWING		QUAL ENG		XX-XX-XX	
		SCALE 1:3		CAD FILE	
				SHEET 1 OF 1	

8 7 6 5 4 3 2 1

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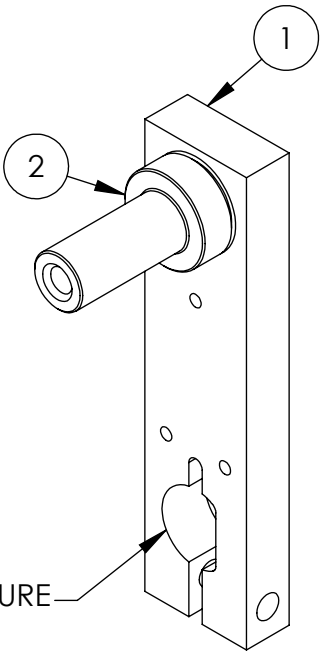
REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASED FOR QUOTE		20MAR07	MRN
2	VIEWS UPDATED TO SHOW CHANGE TO ITEM 1		6/20/2007	MRN
A	REVISED DATUM A AND PERPENDICULARITY TO PARALLELISM. RELEASE FOR PRODUCTION	001-00-014711	2/29/2008	CJR
B	PARALLEL TOL. CHANGED FROM 0.05 TO 0.14 ADDED NOTE 1 ADDED MACHINE "D" SHAPED FEATURE AFTER WELDING NOTE ADDED SHEET 2	001-00-014823	12/17/2008	MRN
C	UPDATED ITEMS 1 & 2 TO MATCH PRODUCTION CHANGED SHOULDER DIMENSION TO INSPECTION DIMENSION	001-00-014893	7/29/2009	DCB

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- NOTES:
1. PARALLELISM MAY BE MEASURED USING MASTER PART, SEE SHEET 2. (B)
 2. FINISH: MANGANESE PHOSPHATE AFTER WELDING
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	101740-001	BAR, LARGE CRANK ARM	1
2	101741-001	SPACER, CRANK ARM	1



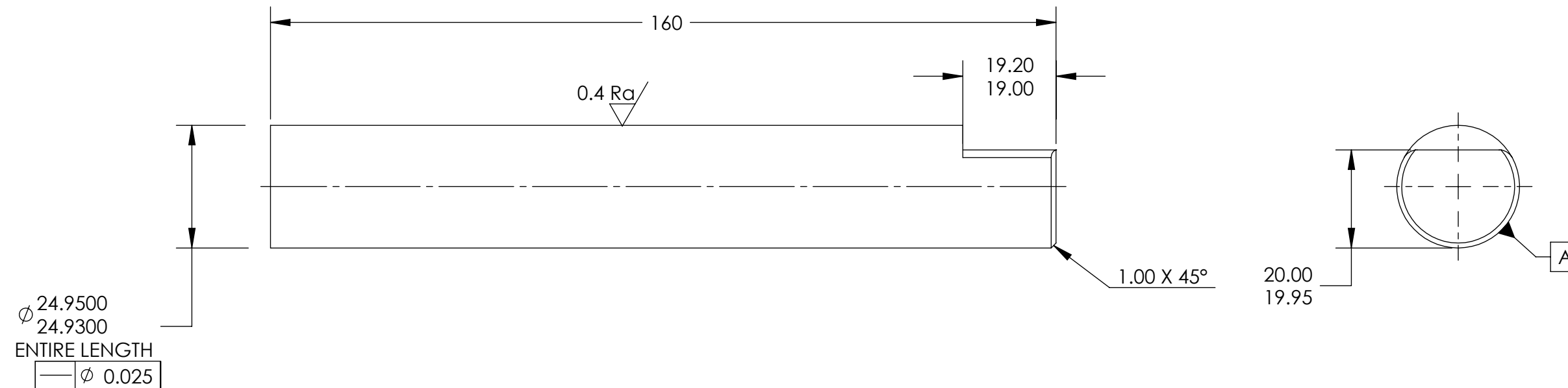
(B) MACHINE "D" FEATURE AFTER WELDING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN M.NESTANDE		10/18/2006		WLDMT, LARGE CRANK ARM	
CHECKED ----		XX-XX-XX			
RESP ENG ----		XX-XX-XX			
MFG ENG ----		XX-XX-XX			
QUAL ENG ----		XX-XX-XX			
DO NOT SCALE DRAWING		SCALE 1:2		DWG. NO. 101516-001	
		CAD FILE:		REV. C	
				SHEET 1 OF 2	

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3		2		1	
REV	DESCRIPTION	ECN #	DATE	ENG	
-	See Sheet1	-	-	-	



NOTES:

1. MATERIAL: ALLOY STEEL, MINIMUM SURFACE HARDNESS - 45 HRC.
2. FINISH: RUST PREVENTATIVE
3. FASTEN WELDMENT TO MASTER CHECK SHAFT WITH M10 BOLT TORQUED TO 20 N-M.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.20 .XXX ±0.100		PART DESCRIPTION MASTER INSPECTION SHAFT	
APPROVALS	DATE	SIZE B	DWG. NO. 101516-001
DRAWN BY ---	10/18/2006	SCALE 1:1	DO NOT SCALE DRAWING
		SHEET 2 OF 2	

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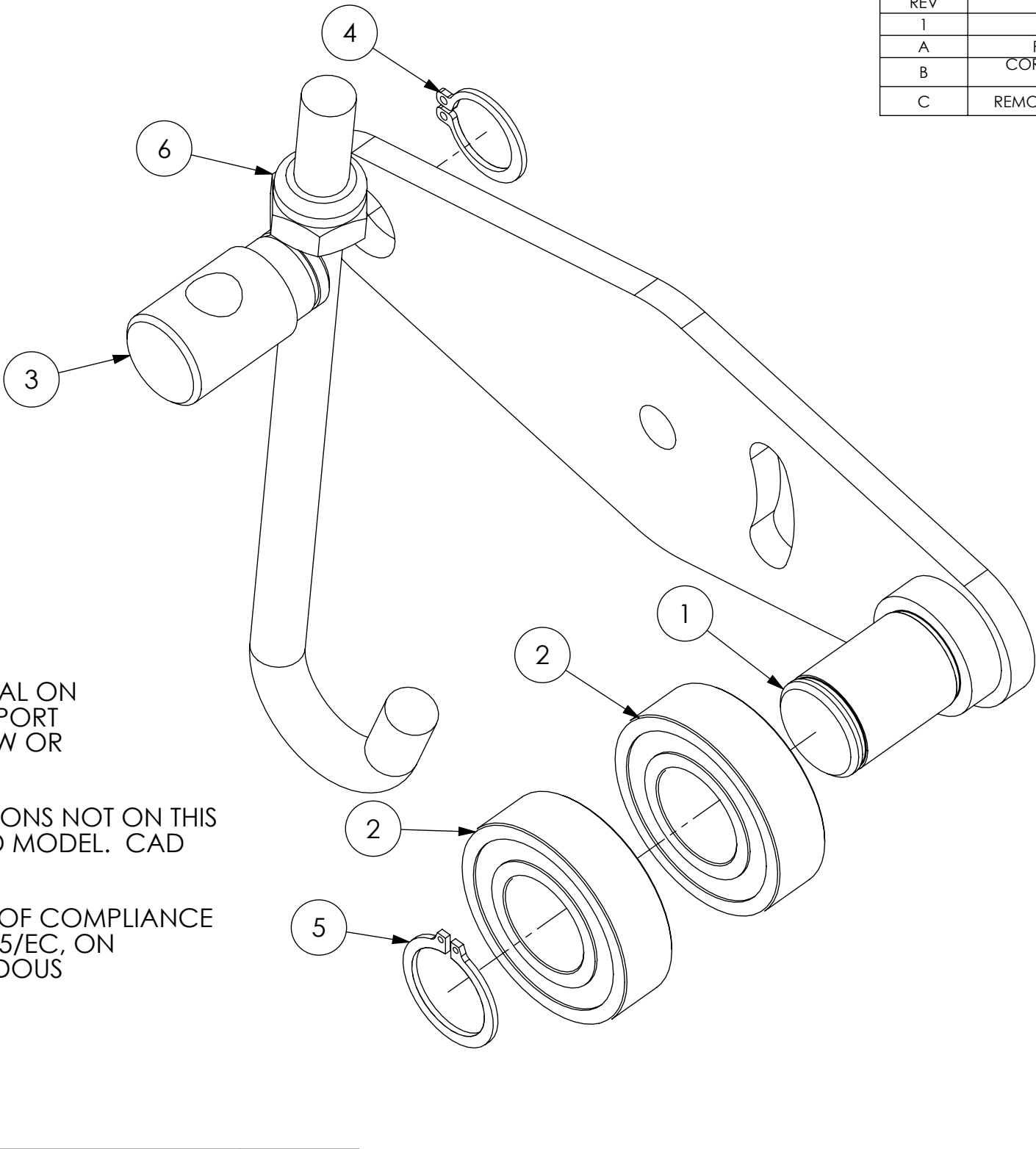
REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASE FOR QUOTE		22MAR07	MRN
A	RELEASE FOR PRODUCTION	001-00-014711	3/1/2008	CJR
B	CORRECTED BOM, DID NOT SHOW WELDMENT	001-00-014711	4/3/2008	MRN
C	REMOVED CENTER HOLE FROM SHAFT	001-00-014847	4/8/2009	BHG

D

C

NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
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D

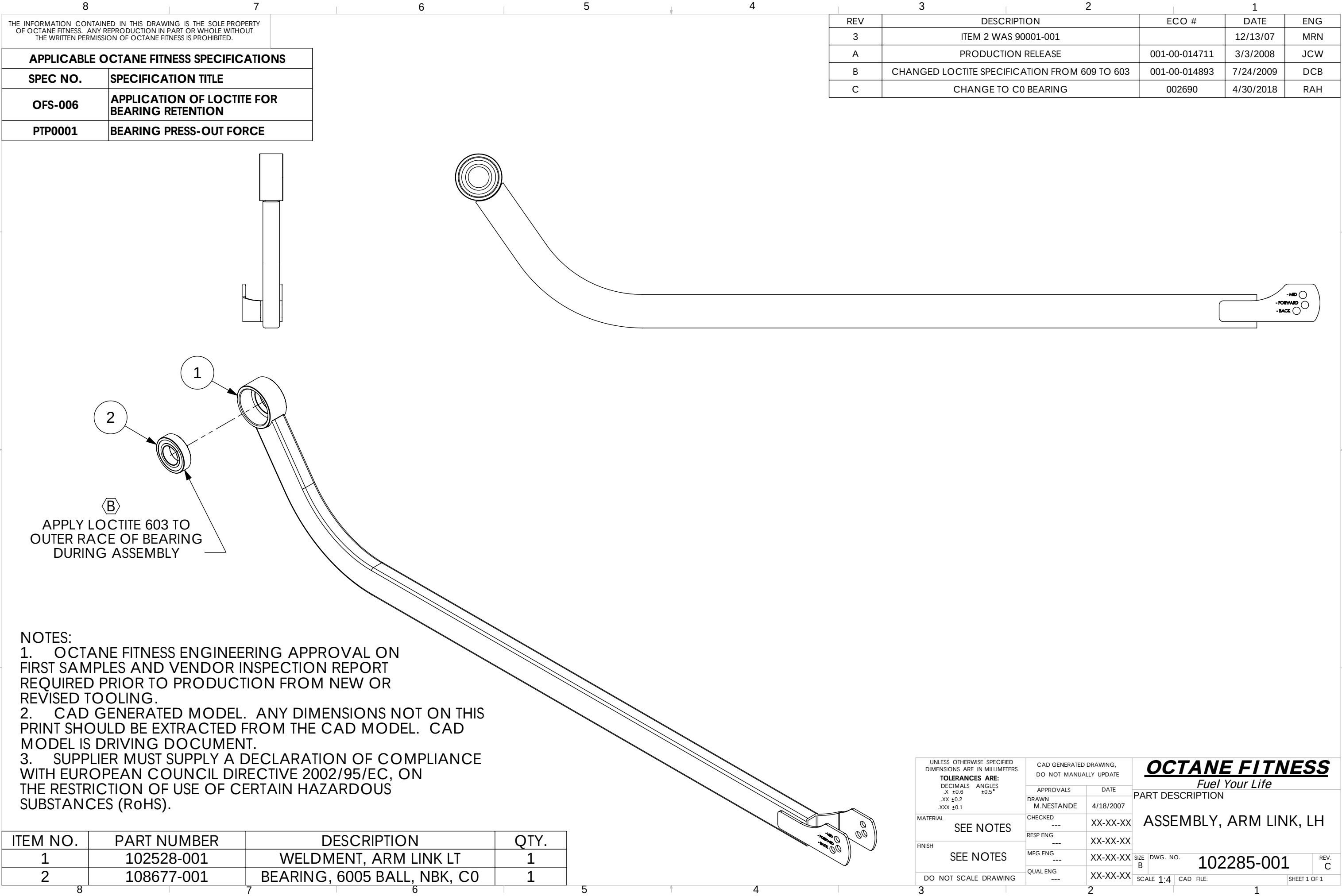
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102200-001	WELDMENT, BELT TENSIONER	1
2	100366-001	BEARING, BALL, 6004Z	2
3	100468-001	SHAFT, TENSIONER J-HOOK	1
4	100713-001	RING, EXT RETAINING, 16MM	1
5	100450-001	RING, EXT RETAINING, 20MM	1
6	950046-009	NUT, HEX, NYLON INSERT, STL, M10	1
7	101529-001	BOLT, 10MM J-HOOK	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 .XX ±0.2 ±0.5° .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN M.NESTANDE		3/22/2007		ASSEMBLY, BELT TENSIONER	
CHECKED ----		XX-XX-XX		REV.	
RESP ENG ----		XX-XX-XX		C	
FINISH SEE NOTES		MFG ENG ----		XX-XX-XX	
QUAL ENG ----		XX-XX-XX		SCALE 1:1	
DO NOT SCALE DRAWING		DWG. NO. 102202-001		SHEET 1 OF 1	



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APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/3/2008	DCB
B	ADDED LOCTITE 603 NOTE TO BALL BEARINGS	001-00-014893	7/24/2009	DCB
C	CHANGE TO C0 BEARING	002690	4/30/2018	RAH

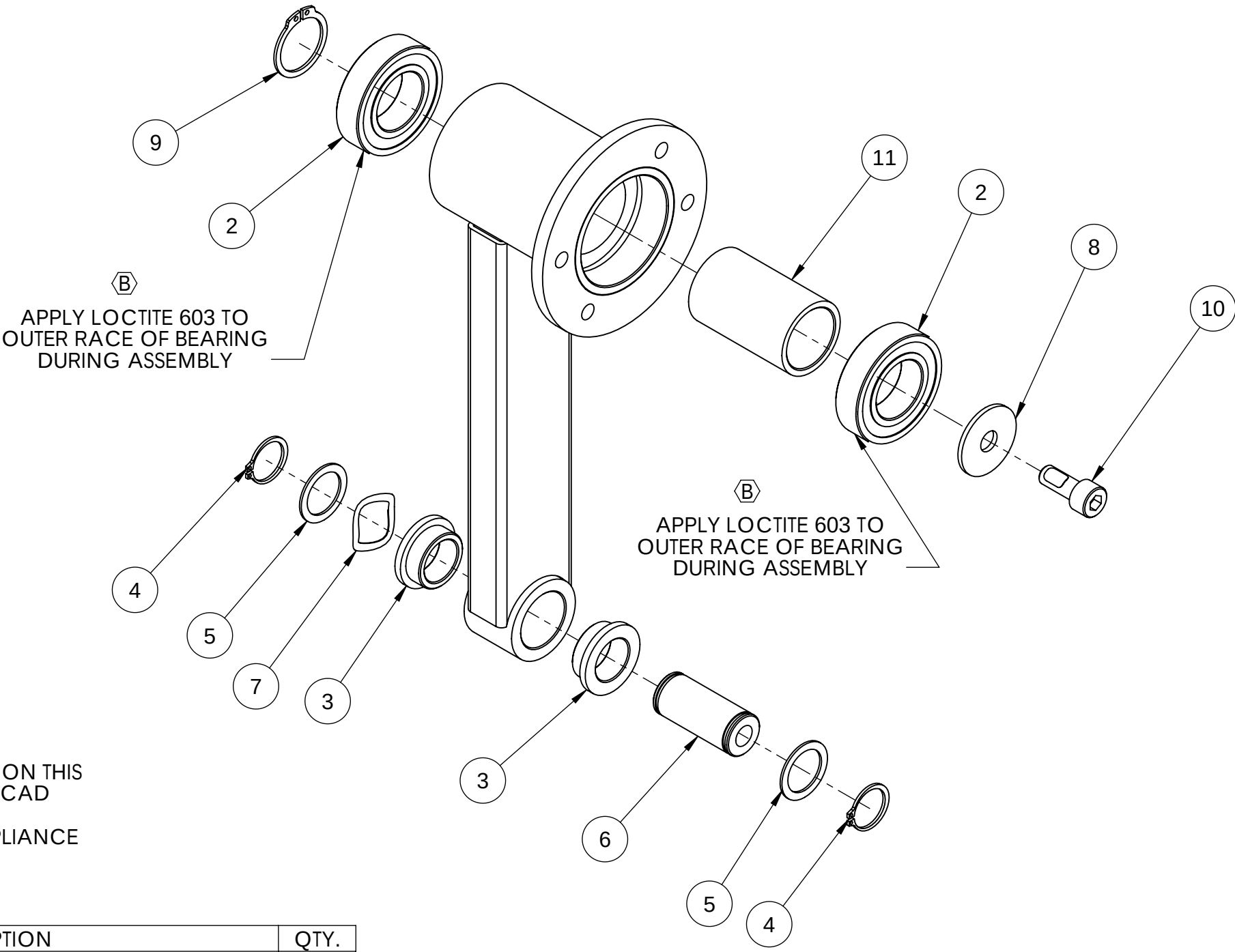
D

C

NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
2. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
3. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102198-001	WELDMENT, ROCKER RIGHT	1
2	108677-001	BEARING, 6005 BALL, NBK, C0	2
3	100375-001	BEARING, FLANGED, 18 DIA.	2
4	900003-001	RING, RETAINING, 18MM	2
5	900005-001	WASHER, 18.5 X 25 X 1, ST	2
6	102467-001	SHAFT, ARM LINK	1
7	900004-001	WASHER, WAVE, 19.3 X 26.0 X .35	1
8	102526-001	WASHER, M8 X 30 X 2	1
9	900009-001	RING, RETAINING, 25MM	1
10	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	1
11	102527-001	SPACER, ARM PIVOT BEARING	1

A



D

C

B

A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS

TOLERANCES ARE:
DECIMALS ANGLES
.X ±0.6 ° ±0.5*
.XX ±0.2
.XXX ±0.1

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE

APPROVALS

DATE

DRAWN
JCW

9/28/2007

CHECKED

XX-XX-XX

RESP ENG

XX-XX-XX

MFG ENG

XX-XX-XX

QUAL ENG

XX-XX-XX

MATERIAL

SEE NOTES

FINISH

SEE NOTES

DO NOT SCALE DRAWING

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY, ROCKER RIGHT

SIZE
B

DWG. NO.
102514-001

REV.
C

SCALE 1:2

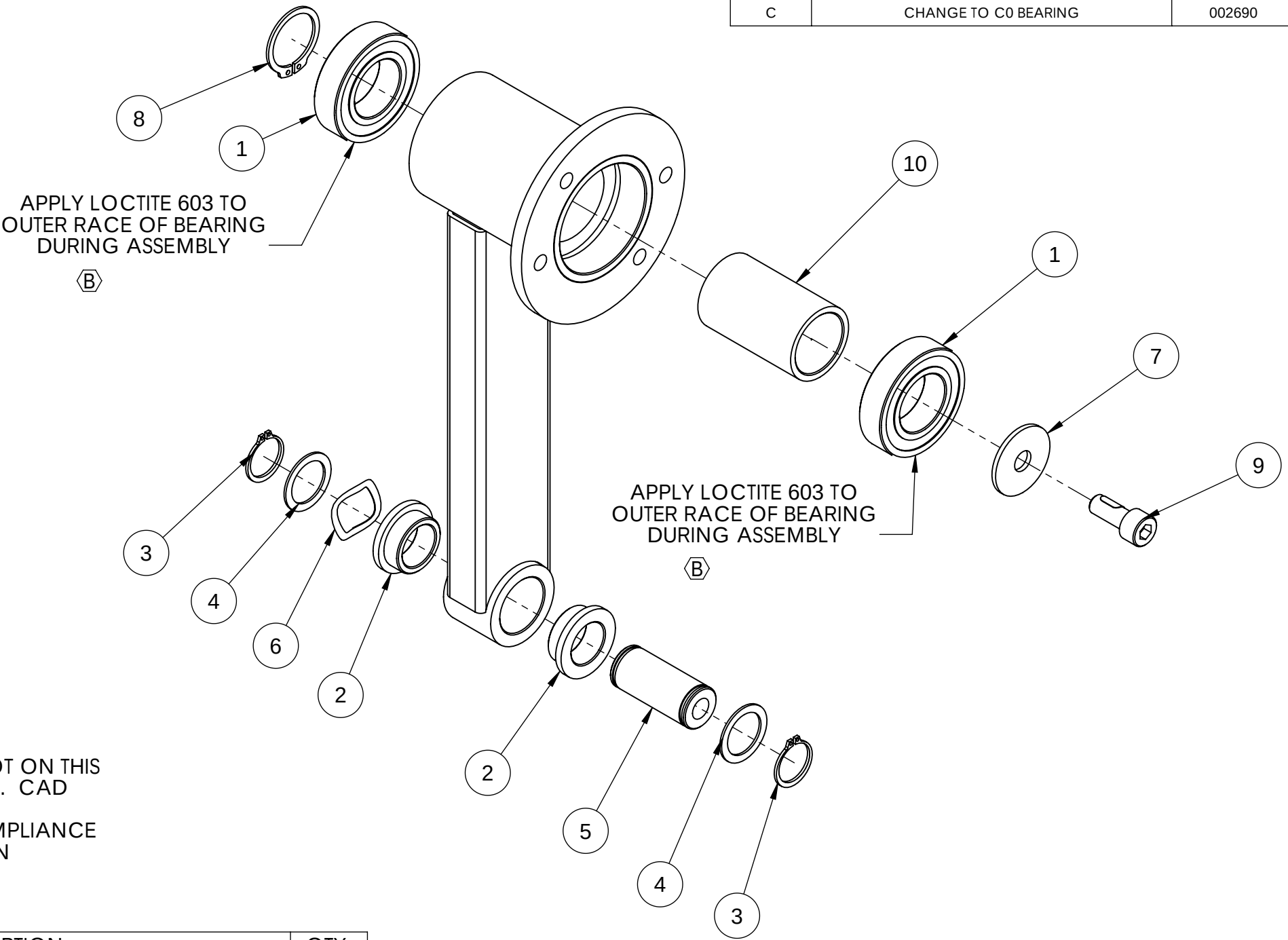
CAD FILE:

SHEET 1 OF 1

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APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASE FOR QUOTE		9/27/2007	JCW
A	PRODUCTION RELEASE	001-00-014711	3/3/2008	DCB
B	ADDED LOCTITE 603 NOTE TO BALL BEARINGS	001-00-014893	7/24/2009	DCB
C	CHANGE TO C0 BEARING	002690	4/30/2018	RAH



NOTES:

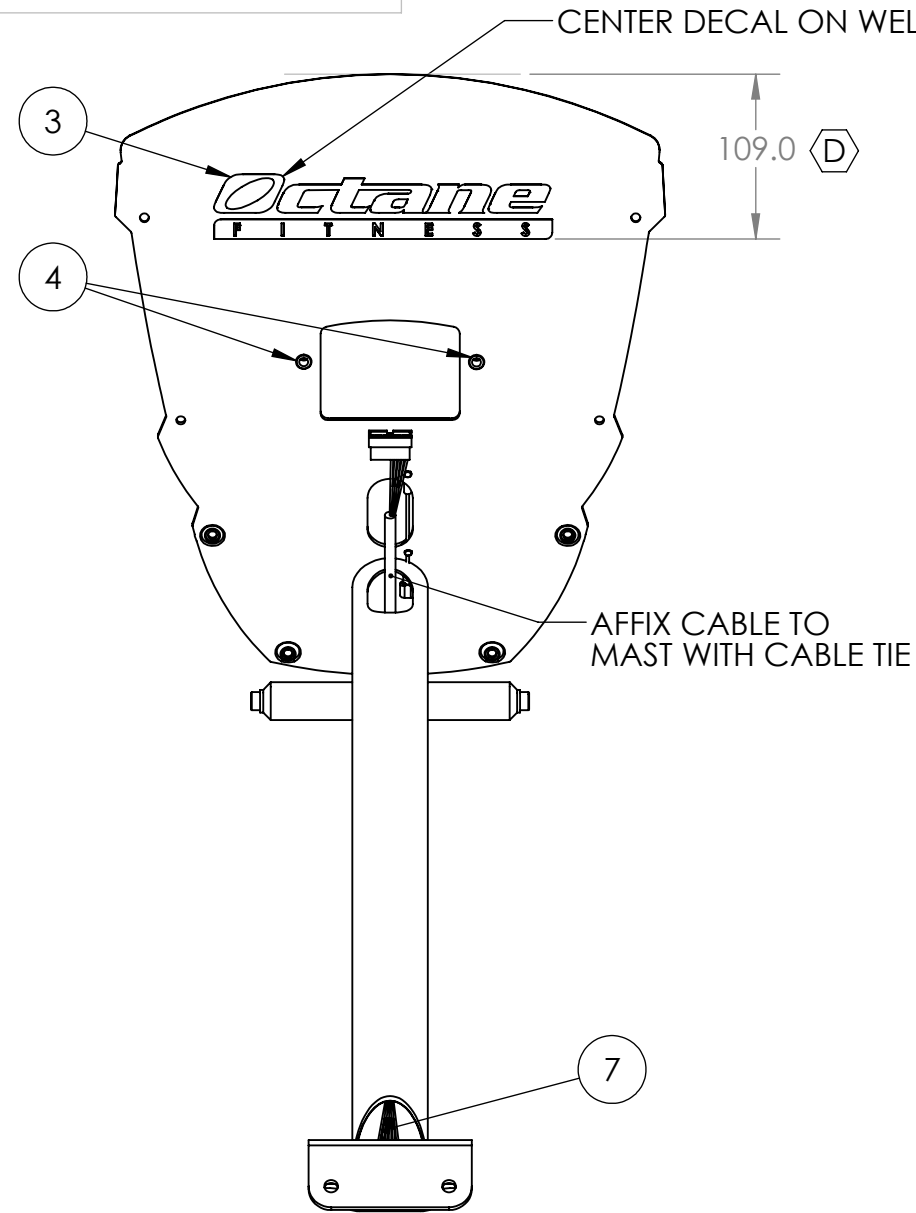
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
2. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
3. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	108677-001	BEARING, 6005 BALL, NBK, CO	2
2	100375-001	BEARING, FLANGED, 18 DIA.	2
3	900003-001	RING, RETAINING, 18MM	2
4	900005-001	WASHER, 18.5 X 25 X 1, ST	2
5	102467-001	SHAFT, ARM LINK	1
6	900004-001	WASHER, WAVE, 19.3 X 26.0 X .35	1
7	102526-001	WASHER, M8 X 30 X 2	1
8	900009-001	RING, RETAINING, 25MM	1
9	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	1
10	102527-001	SPACER, ARM PIVOT BEARING	1
11	101742-001	WELDMENT, ROCKER, LEFT	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, ROCKER LEFT	
		DRAWN			
		JCW	9/27/2007		
MATERIAL		CHECKED			
SEE NOTES		---	XX-XX-XX		
		RESP ENG	---		
		---	XX-XX-XX		
FINISH		MFG ENG	---		
SEE NOTES		---	XX-XX-XX		
		QUAL ENG	---		
DO NOT SCALE DRAWING		---	XX-XX-XX		
				SIZE B	DWG. NO. 102515-001
				CAD FILE:	REV. C
				SCALE 1:2	SHEET 1 OF 1

8 7 6 5 4 3 2 1

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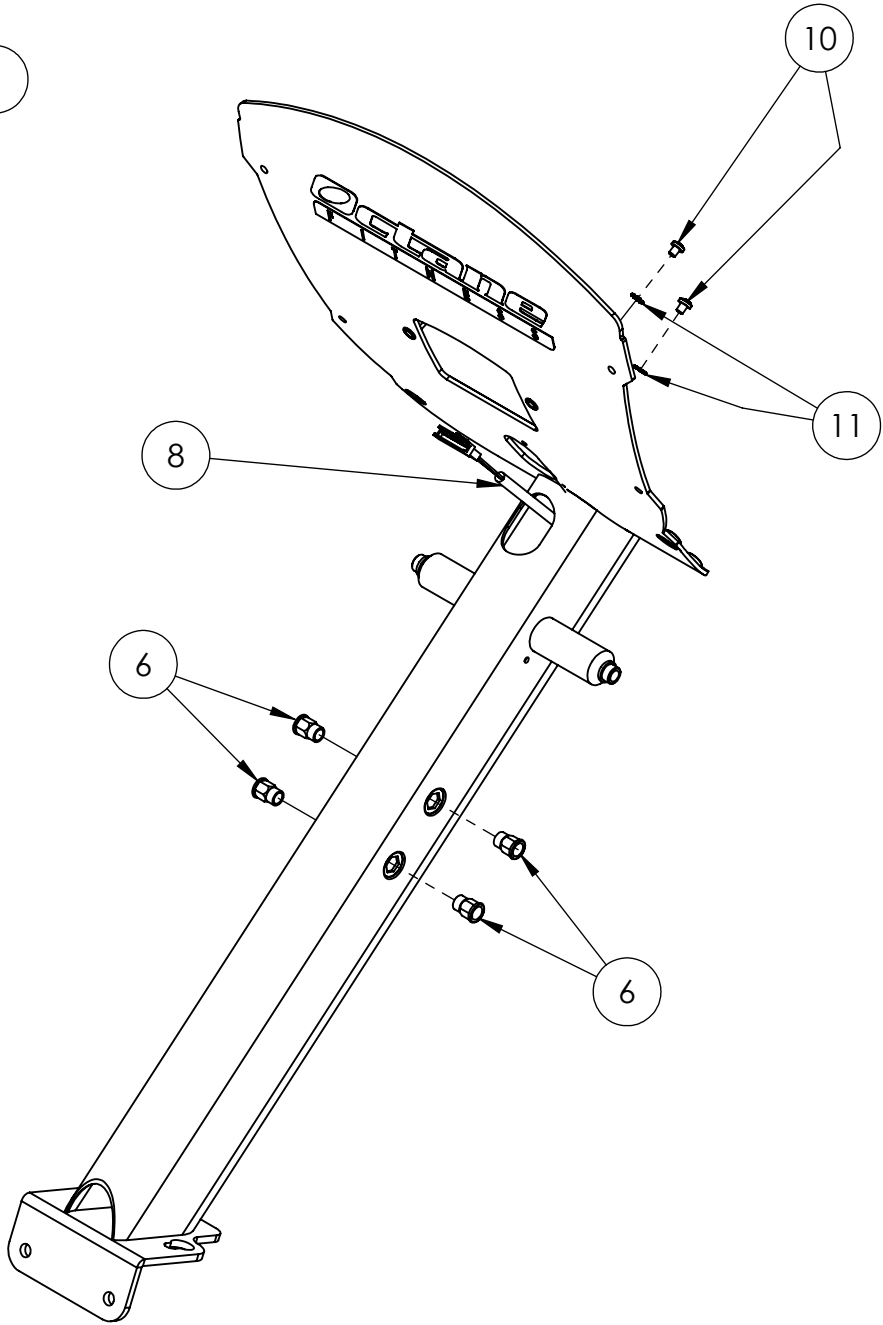
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	102194-001	WELDMENT, MAST LG
2	1	101039-001	DECAL, SMALL OCTANE
3	1	100882-001	DECAL, LARGE OCTANE
4	2	900031-002	RIVNUT, BRASS, M5 X 0.8
5	1	102681-001	LABEL, xR6 CONSOLE CONNECTIONS
6	4	101576-001	RIVNUT, BRASS, M8 X 1.25
7	1	100896-001	CABLE ASSEMBLY, KEYPAD-CONSOLE
8	1	100763-001	CABLE ASSEMBLY, MAST
9	1	100890-001	CABLE ASSEMBLY, FEMALE SPADE - 5MM EYELET
10	2	101013-001	SCREW, M5 X 0.8 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, CZ
11	2	101014-001	WASHER, M5, EXTERNAL TOOTH, STEEL, CZ

A

NOTES:

1. MATERIAL: SEE INDIVIDUAL DRAWINGS
2. FINISH: NONE
3. REMOVE ALL BURRS AND SHARP EDGES.
4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/1/2008	JCW
B	ADDED ITEMS 5-10, ADDED BOM, ADDED CABLE TIE NOTE	001-00-014711	3/13/2008	MRN
C	CHANGED LOCATION OF ITEM 5	001-00-014724	4/16/2008	DCB
D	MOVED ITEM 3 (109.0 WAS 81.6)	001-00-014923	10/13/2009	MRN

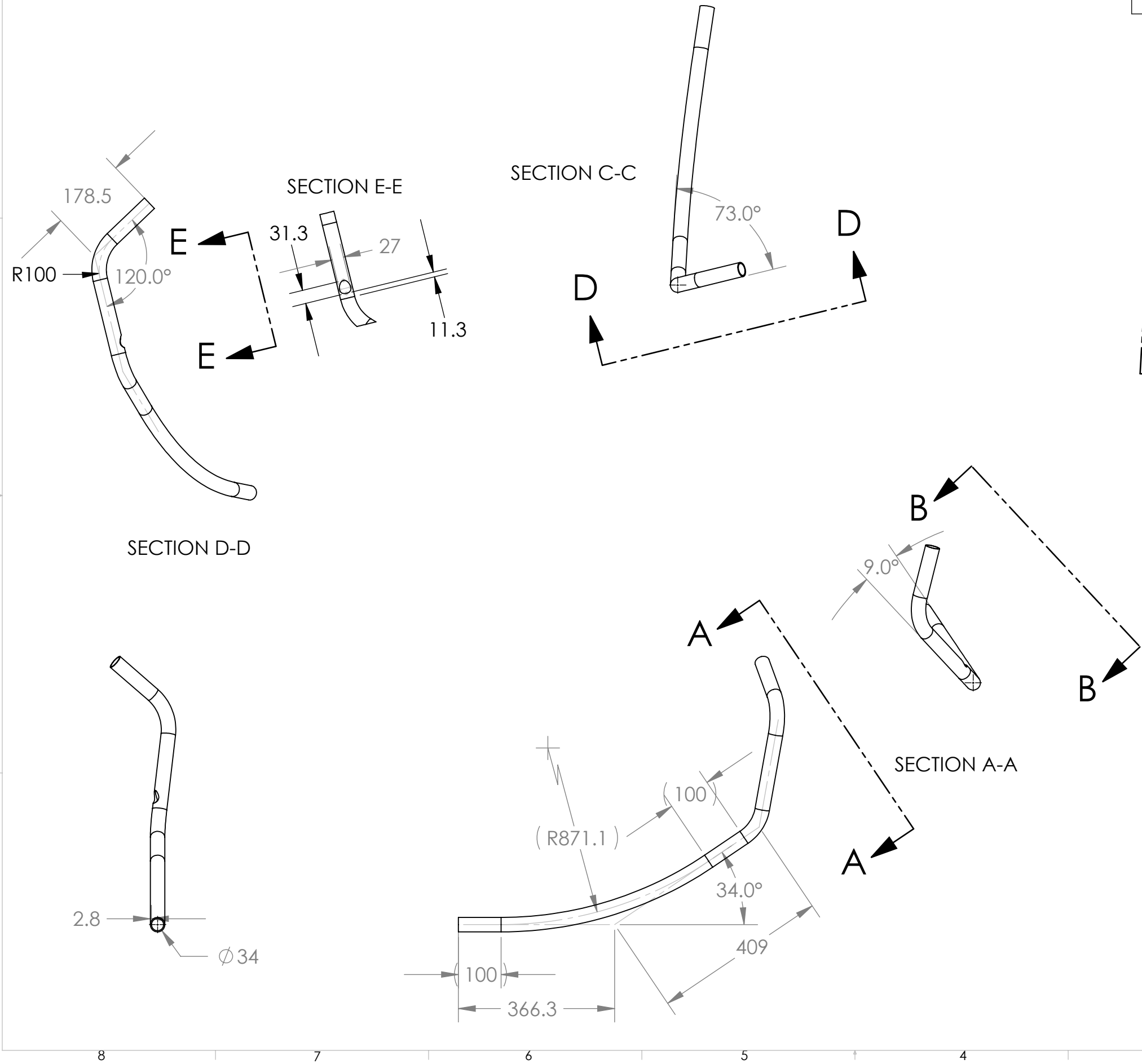


UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 .XX ±0.2 ±0.5° .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN JCW		3/1/2008		ASSEMBLY, MAST	
CHECKED ---		XX-XX-XX		SIZE B	
RESP ENG ---		XX-XX-XX		DWG. NO. 102749-001	
MFG ENG ---		XX-XX-XX		REV. D	
QUAL ENG ---		XX-XX-XX		SCALE 1:5	
DO NOT SCALE DRAWING		CAD FILE:		SHEET 1 OF 1	

3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASE FOR QUOTE		1/2/2008	PRS
2	CHANGED GEOMETRY		4/2/2008	PRS
A	RELEASE FOR PRODUCTION	001-00-014720	5/6/2008	PRS



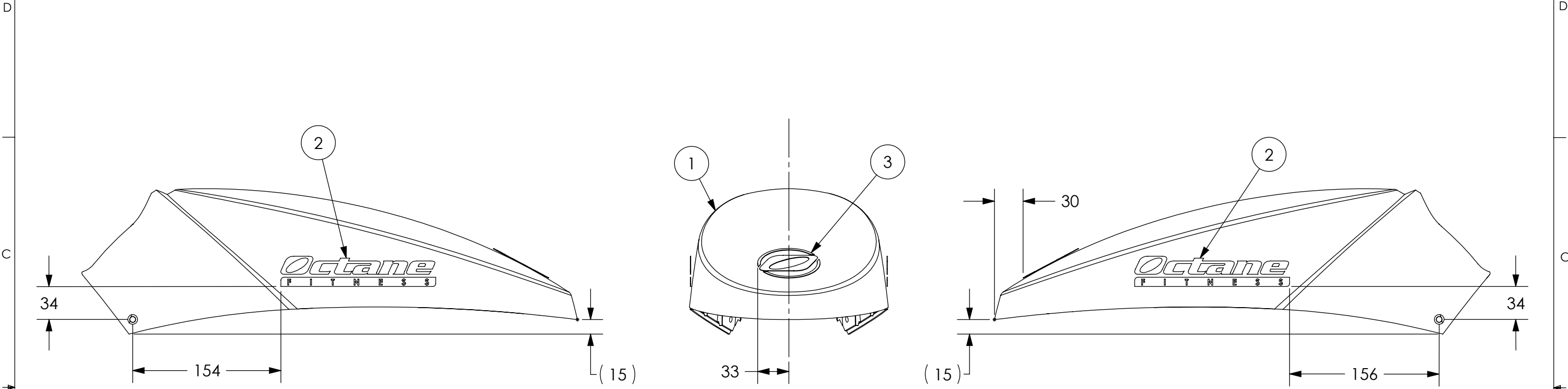
- NOTES:
1. MATERIAL: STEEL TUBING, 1010 ELECTRIC WELDED PER ASTM A513, TYPE 1 OR 2.
 2. FINISH: NONE.
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5* .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION TUBE, LEFT MAIN ARM	
MATERIAL		DRAWN	1/2/2008		
SEE NOTES		CHECKED ---	XX-XX-XX	SIZE B DWG. NO. 102797-001 REV. A	
FINISH		RESP ENG ---	XX-XX-XX		
SEE NOTES		MFG ENG ---	XX-XX-XX	SCALE 1:10 CAD FILE: SHEET 1 OF 1	
DO NOT SCALE DRAWING		QUAL ENG ---	XX-XX-XX		

8 7 6 5 4 3 2 1

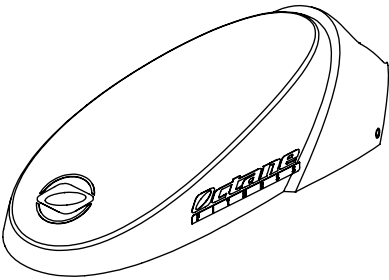
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASE FOR PILOT		01/21/08	MRN
A	PRODUCTION RELEASE	001-00-014711	3/3/2008	MRN



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
2. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

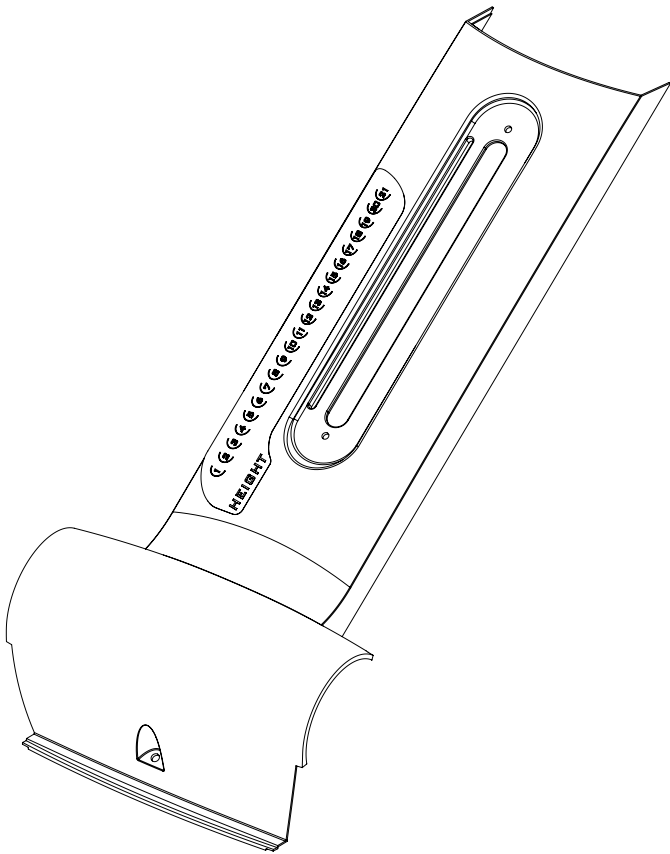
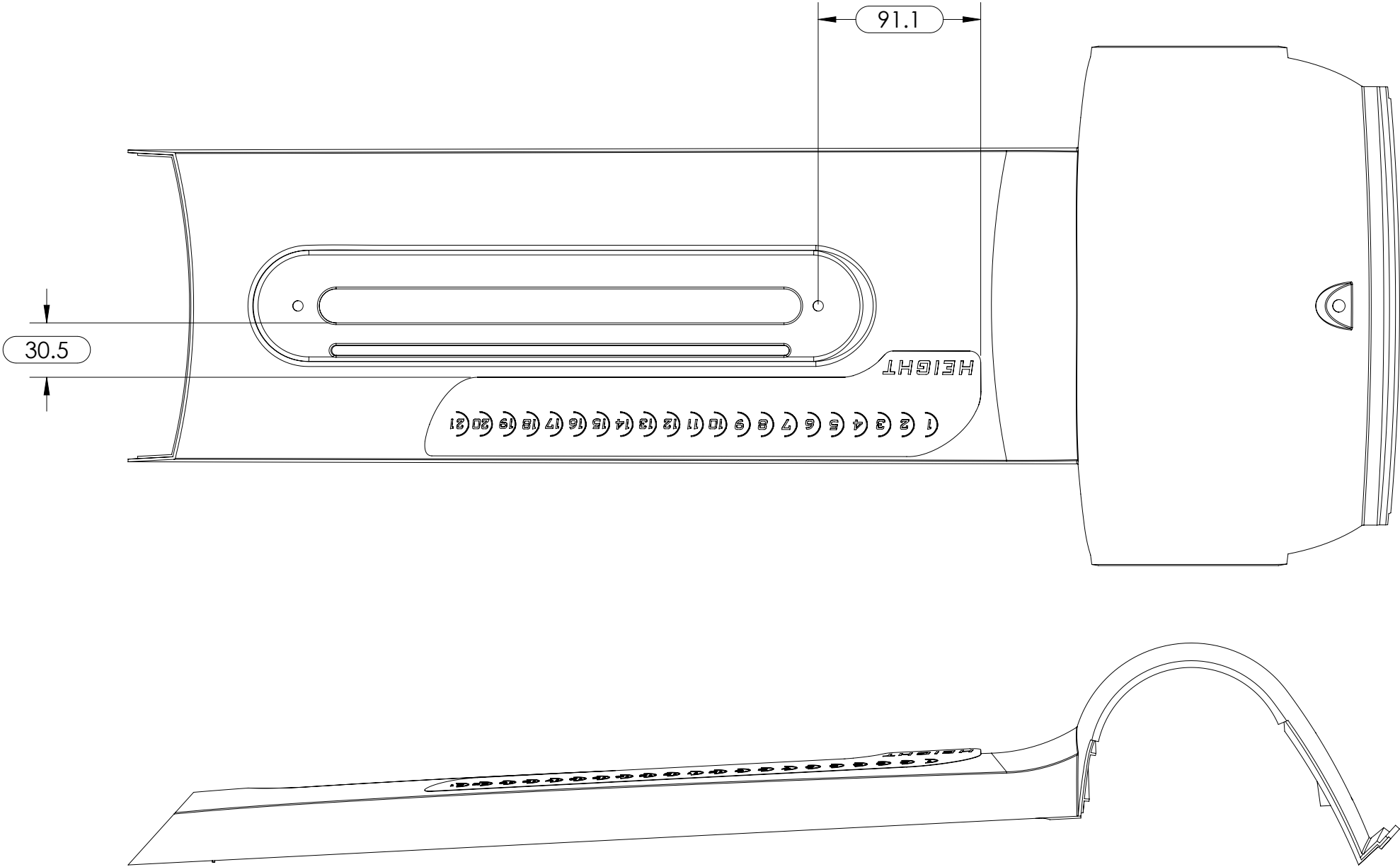


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102256-001	SHROUD, FRONT, TOP	1
2	101041-001	DECAL, MEDIUM OCTANE	2
3	101040-001	DECAL, 65 DIA BUG	1
4	100429-001	SCREW, M4.8 X 1.6 X 13 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	1
5	102470-001	PLATE, HOOD MOUNT	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN M.NESTANDE	1/21/2008	ASSEMBLY, SHROUD FRONT TOP		
		CHECKED ----	XX-XX-XX			
FINISH	SEE NOTES	RESP ENG ----	XX-XX-XX	SIZE B DWG. NO. 102814-001 REV. A		
		MFG ENG ----	XX-XX-XX			
		DO NOT SCALE DRAWING		QUAL ENG ----	XX-XX-XX	SCALE 1:4 CAD FILE: SHEET 1 OF 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	4/3/2008	JCW



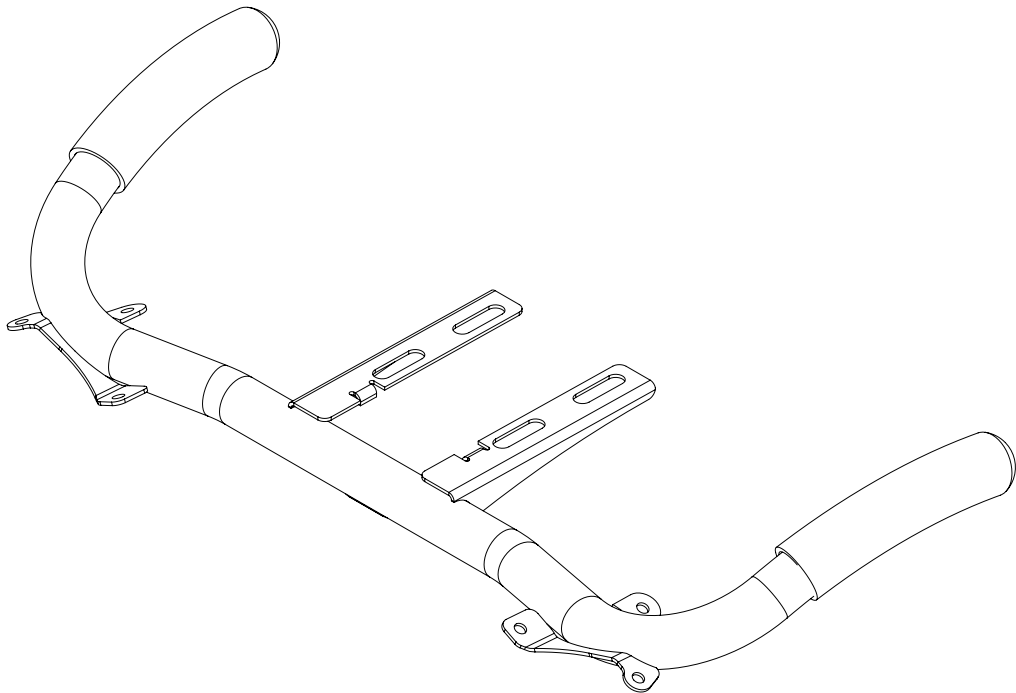
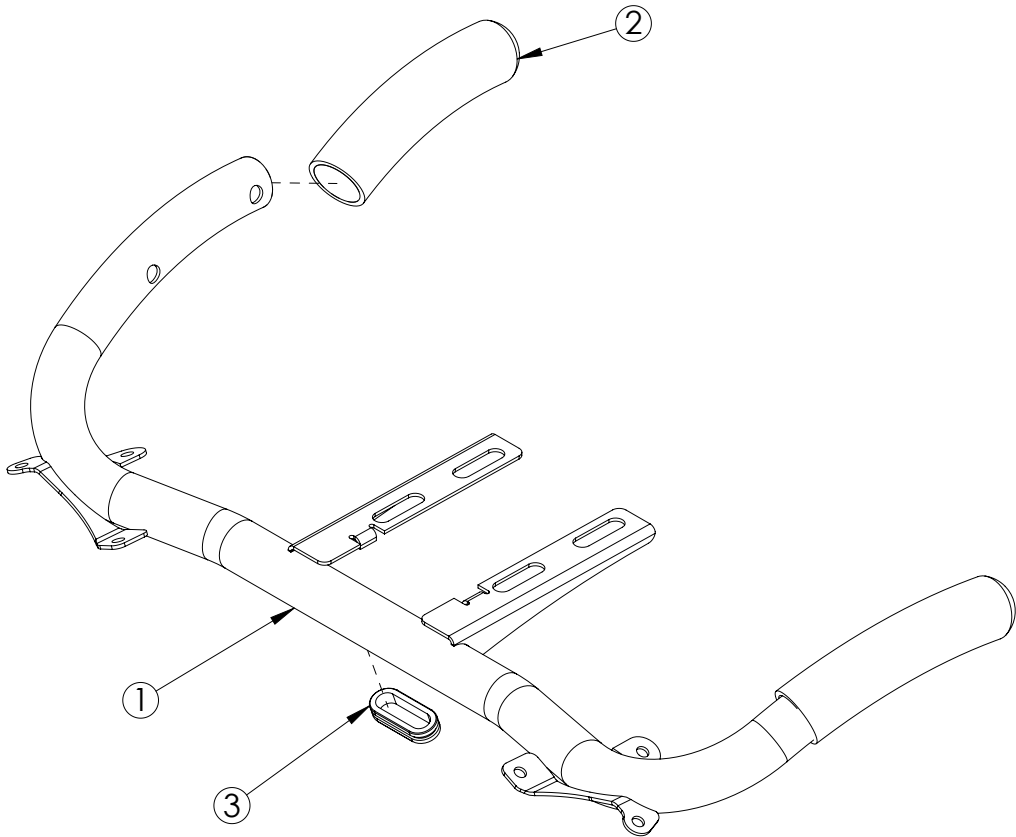
- NOTES:
1. MATERIAL: SEE INDIVIDUAL DRAWINGS
 2. FINISH: NONE
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN JCW	4/3/2008	PART DESCRIPTION ASSEMBLY, SEAT SLIDE COVER		
		CHECKED ---	XX-XX-XX			
		RESP ENG ---	XX-XX-XX			
FINISH	SEE NOTES	MFG ENG ---	XX-XX-XX	SIZE B	DWG. NO. 102995-001	REV. A
		QUAL ENG ---	XX-XX-XX			
DO NOT SCALE DRAWING				SCALE 1:3		

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-01477	03/12/08	MRN



NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.
2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
3. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

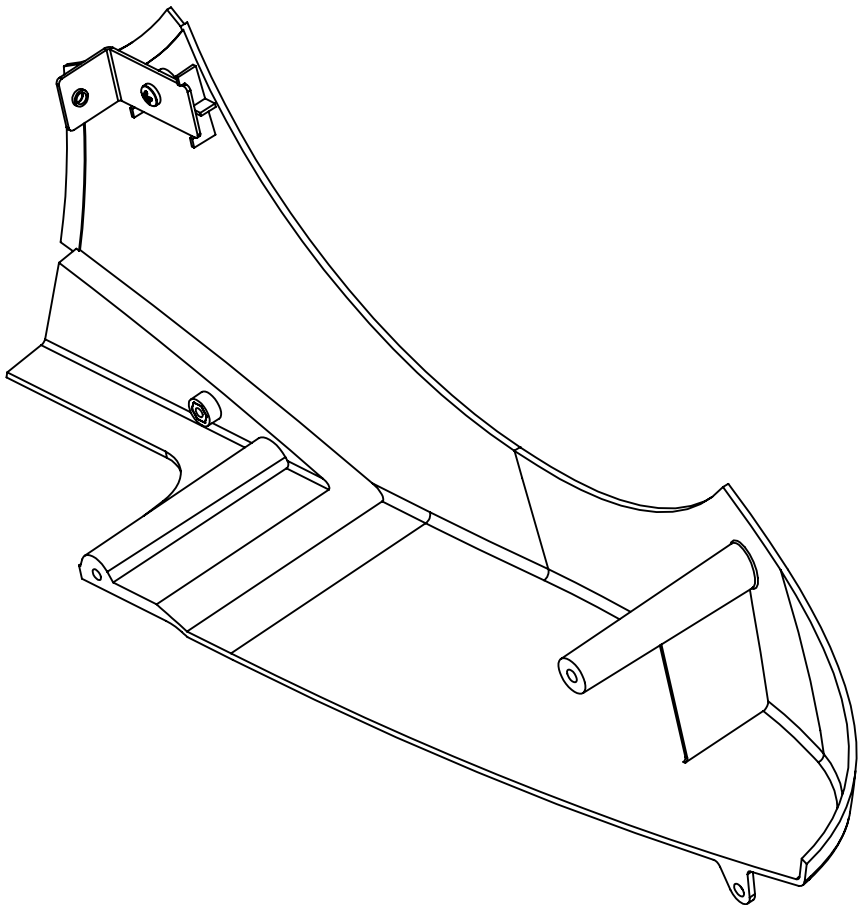
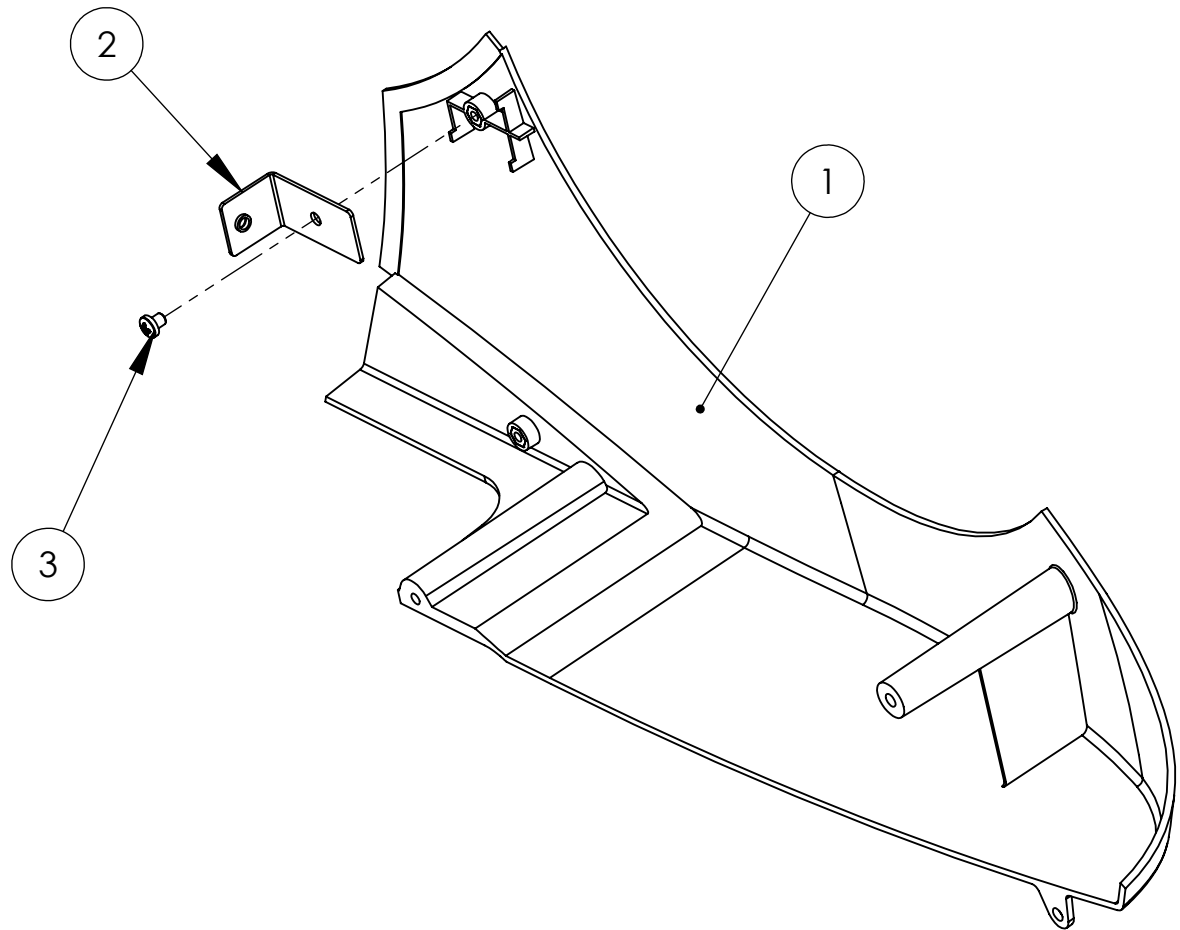
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	102364-001	WELDMENT, SEAT HANDLES
2	2	100396-001	GRIP, STATIONARY, DIPPED
3	1	500028-001	GROMMET, 44 X 18

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN CJR		CHECKED	3/19/07	PART DESCRIPTION	
MATERIAL SEE NOTES		RESP ENG	XX-XX-XX		
FINISH SEE NOTES		MFG ENG	XX-XX-XX	ASSEMBLY, SEAT HANDLES	
DO NOT SCALE DRAWING		QUAL ENG	XX-XX-XX		
SIZE B		DWG. NO. 103045-001		REV. A	
SCALE 1:4		CAD FILE:		SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/20/2008	DCB



- NOTES:
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

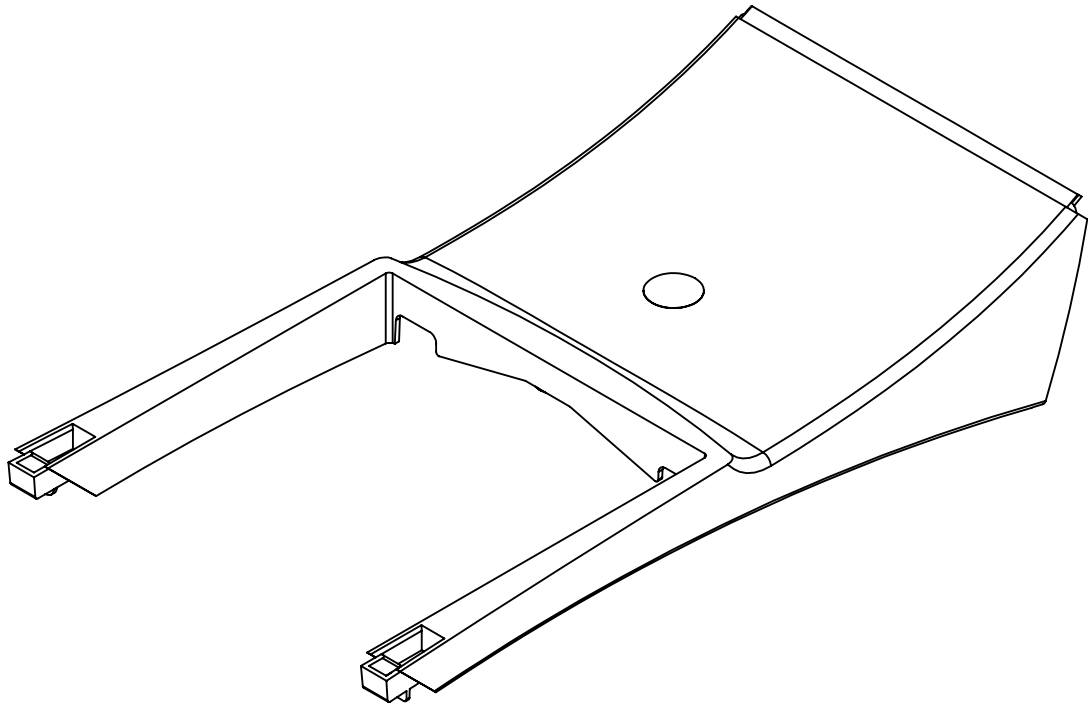
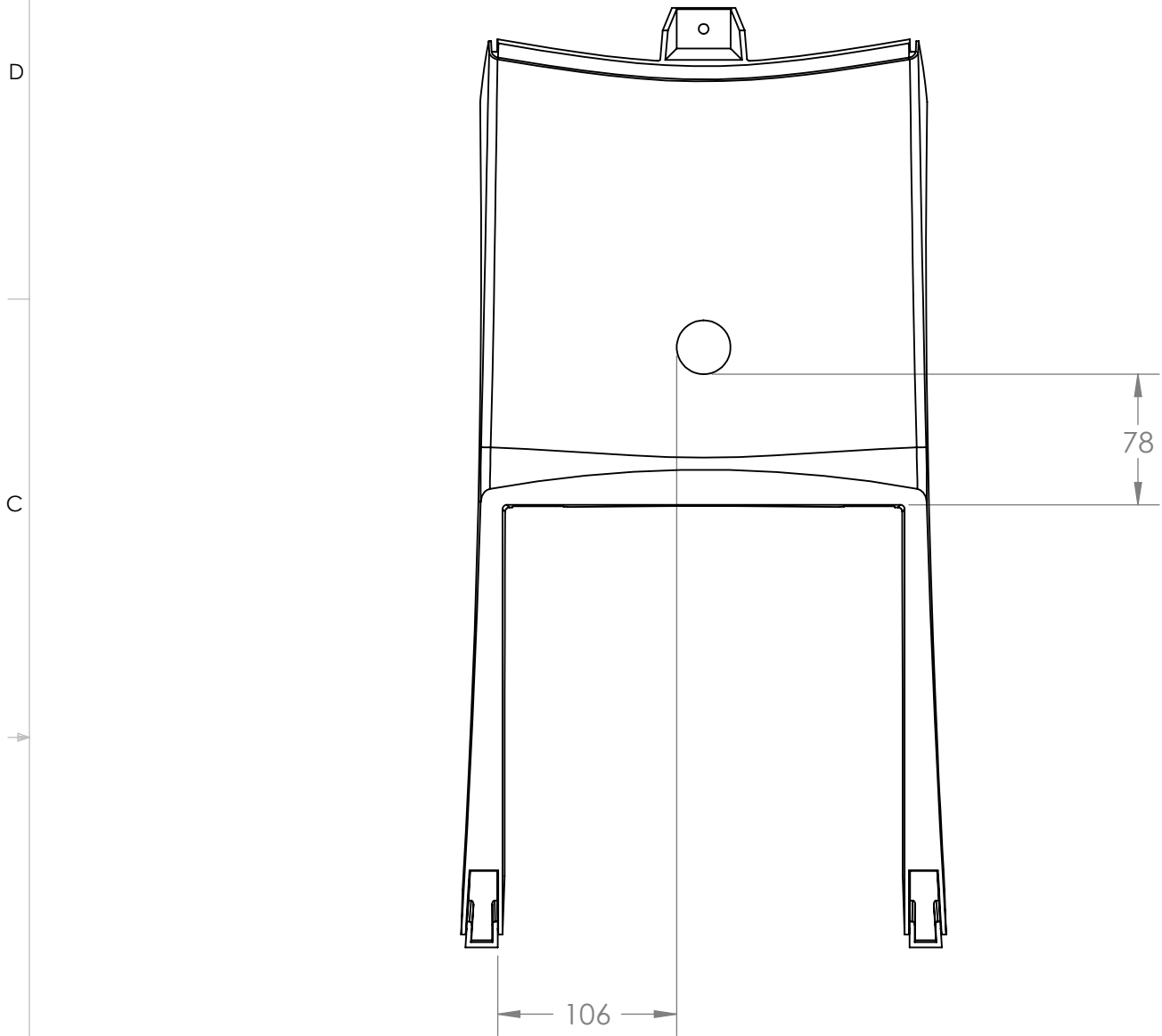
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102253-001	COVER, ARM LINK, LEFT	1
2	102292-001	BRACKET, SHROUD	1
3	101013-001	SCREW, M5 X 0.8 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, CZ	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XXX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>			
		APPROVALS	DATE				
MATERIAL	SEE NOTES	DRAWN	3/20/2008	PART DESCRIPTION ASSEMBLY, LEFT ARM LINK COVER			
		CHECKED ----	XX-XX-XX				
FINISH	SEE NOTES	RESP ENG ----	XX-XX-XX				
		MFG ENG ----	XX-XX-XX				
		QUAL ENG ----	XX-XX-XX				
DO NOT SCALE DRAWING				SIZE B	DWG. NO. 103049-001	REV. A	
				SCALE 1:3		CAD FILE:	SHEET 1 OF 1

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/21/2008	DCB



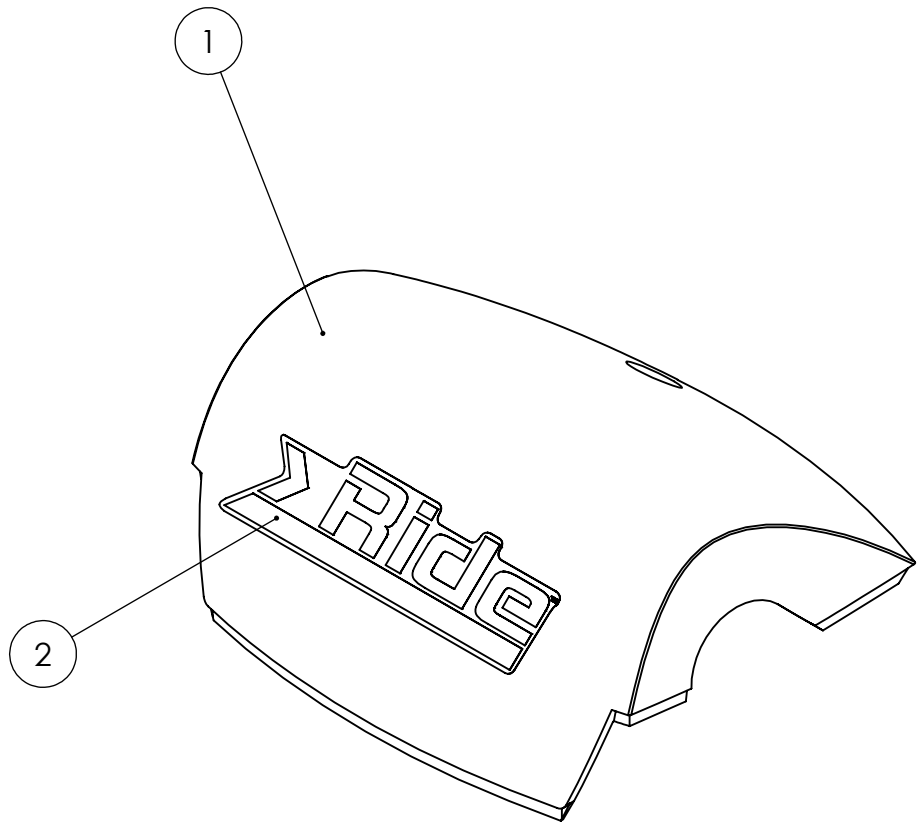
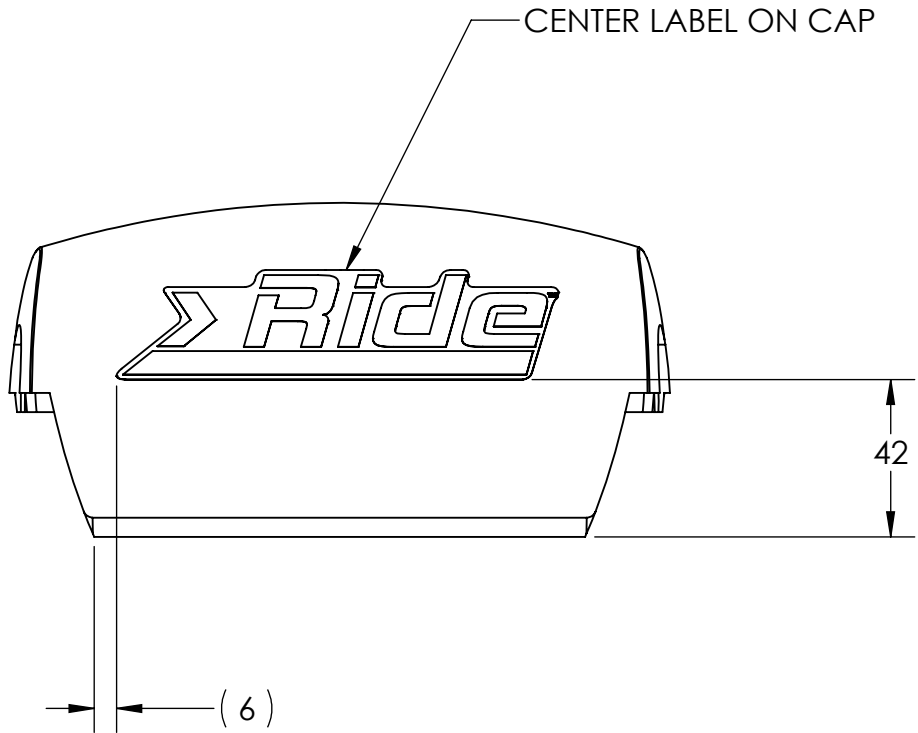
- NOTES:
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102261-001	SHROUD, MID-SECTION	1
2	103069-001	LABEL, FOOT	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, SHROUD, MIDSECTION	
		DRAWN	3/21/2008		
		CHECKED	XX-XX-XX		
		RESP ENG	XX-XX-XX		
MATERIAL	SEE NOTES	MFG ENG	XX-XX-XX	SIZE B DWG. NO. 103071-001 REV. A	
FINISH	SEE NOTES	QUAL ENG	XX-XX-XX		
DO NOT SCALE DRAWING				SCALE 1:4 CAD FILE: SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/26/2008	DCB



- NOTES:
1. LABEL MUST NOT BE WRINKLED WHEN APPLIED TO THE CAP.
 2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 3. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

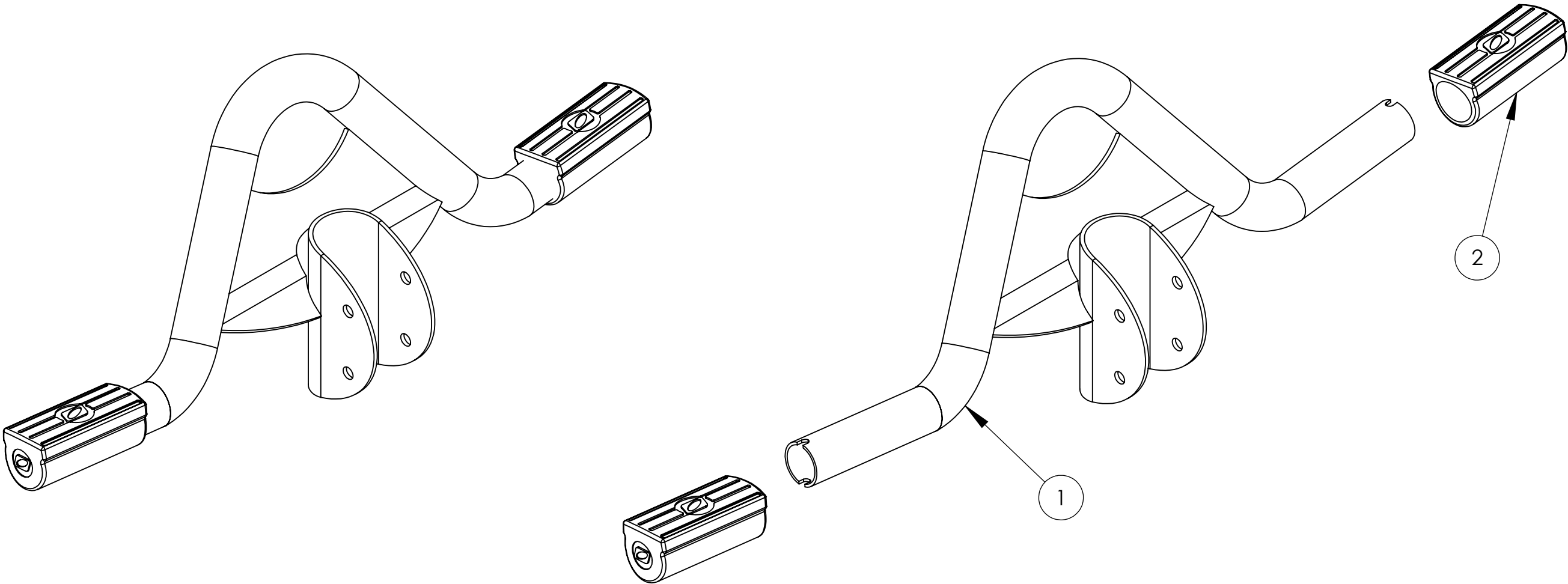
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102267-001	CAP, REAR SHROUD	1
2	103079-001	LABEL, XRIDE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN	3/26/2008	PART DESCRIPTION ASSEMBLY, CAP, SHROUD, REAR		
		CHECKED ----	XX-XX-XX			
		RESP ENG ----	XX-XX-XX			
		MFG ENG ----	XX-XX-XX			
FINISH	SEE NOTES	QUAL ENG ----	XX-XX-XX	SIZE B	DWG. NO. 103081-001	REV. A
		DO NOT SCALE DRAWING		SCALE 1:2	CAD FILE:	SHEET 1 OF 1

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014753	5/29/2008	JCW



NOTES:

1. MATERIAL: SEE INDIVIDUAL DRAWINGS

2. FINISH: NONE

3. REMOVE ALL BURRS AND SHARP EDGES.

4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.

6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

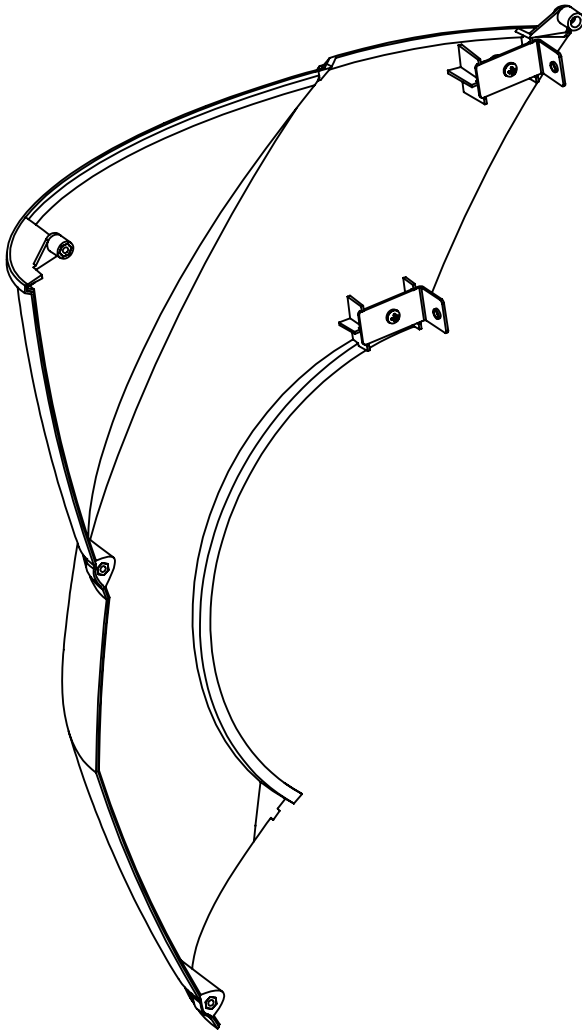
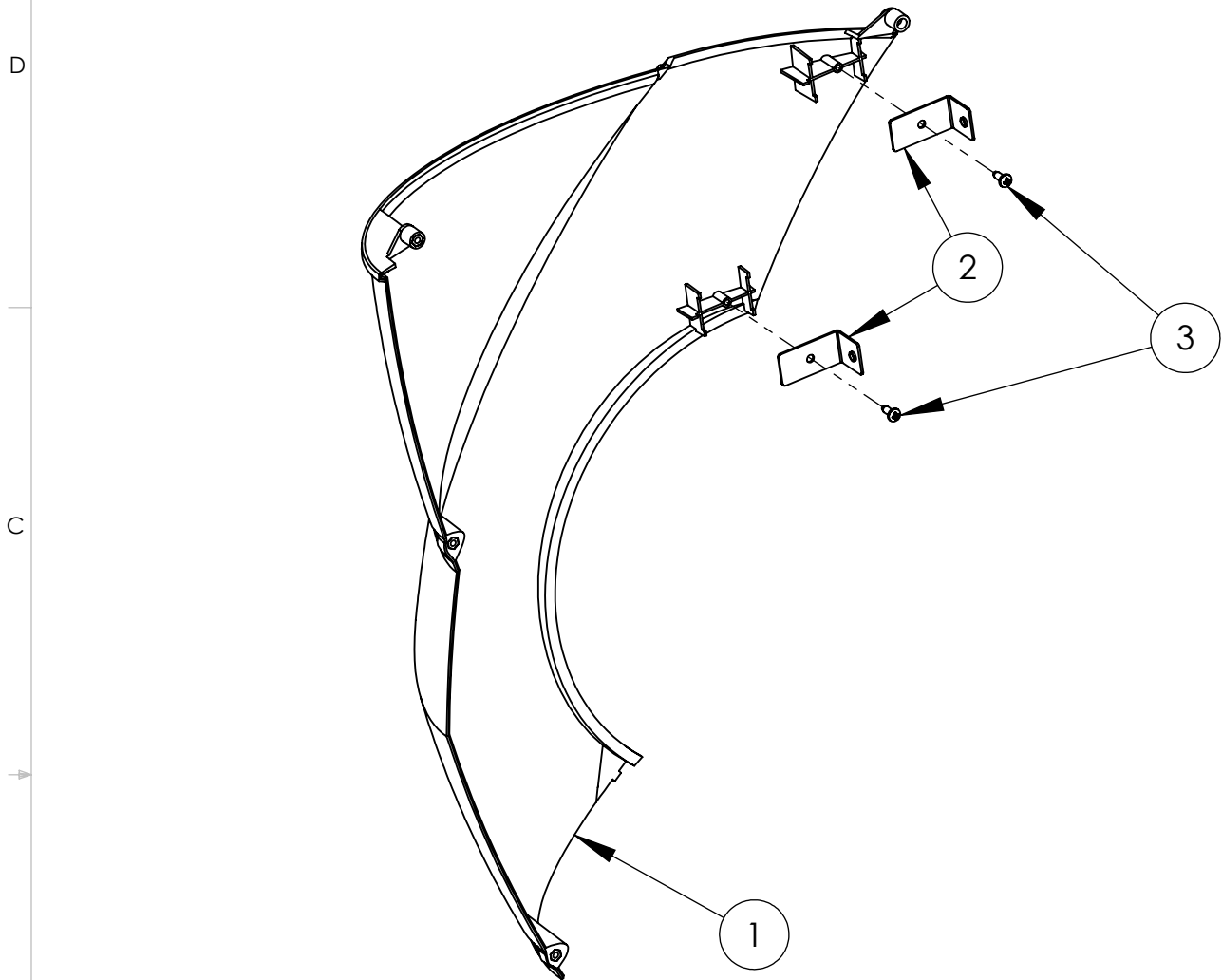
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103220-001	WELDMENT, FOOT REST	1
2	102713-001	GRIP, FOOT REST	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL		DRAWN	5/29/2008	PART DESCRIPTION ASSEMBLY, FOOT REST	
SEE NOTES		CHECKED	XX-XX-XX		
		RESP ENG	XX-XX-XX		
		MFG ENG	XX-XX-XX		
FINISH		QUAL ENG	XX-XX-XX	SIZE B	DWG. NO. 103219-001
DO NOT SCALE DRAWING				SCALE 1:3	CAD FILE: SHEET 1 OF 1

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014760	6/18/08	MRN



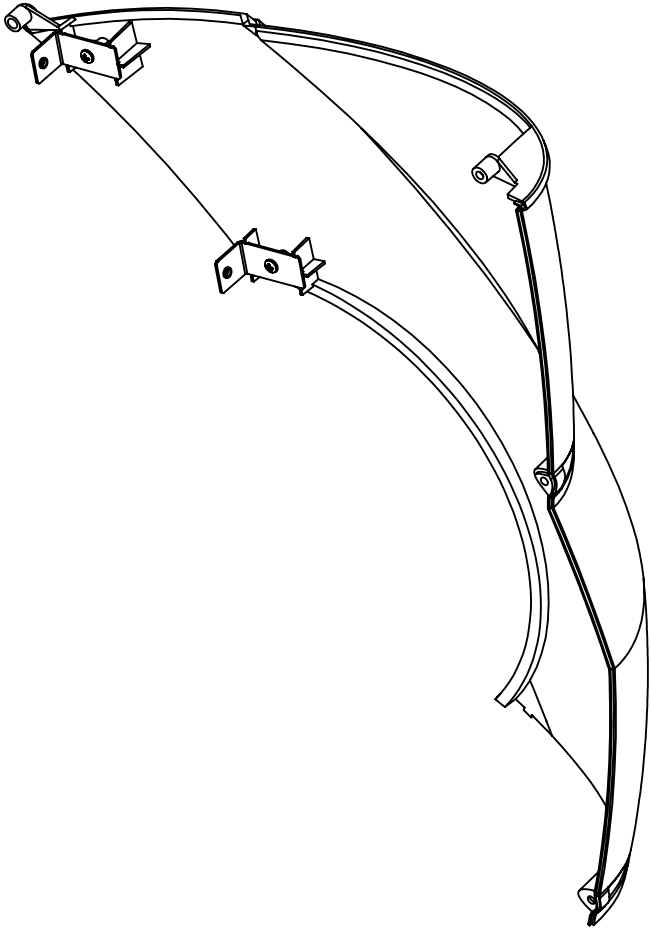
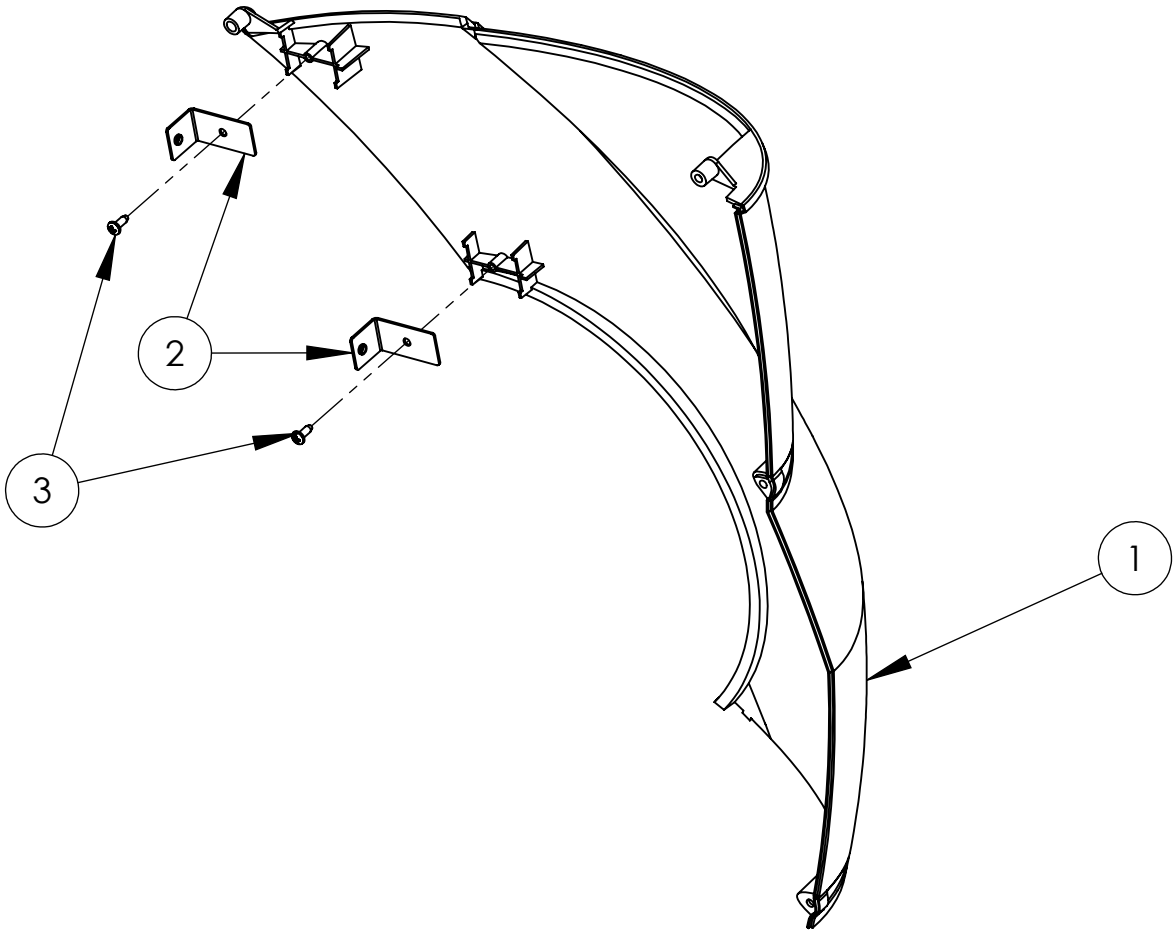
- NOTES:
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103312-001	SHROUD, FRONT, RIGHT	1
2	102292-001	BRACKET, SHROUD	2
3	100429-001	SCREW, M4.8 X 1.6 X 13 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, RIGHT FRONT SHROUD - FLARE	
		DRAWN	6/18/08		
		CHECKED	XX-XX-XX		
		RESP ENG	XX-XX-XX		
MATERIAL	SEE NOTES				
FINISH	SEE NOTES	MFG ENG	XX-XX-XX		
		QUAL ENG	XX-XX-XX		
DO NOT SCALE DRAWING				SIZE B	DWG. NO. 103314-001
				SCALE 1:5	CAD FILE:
				SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014760	6/19/08	MRN



NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

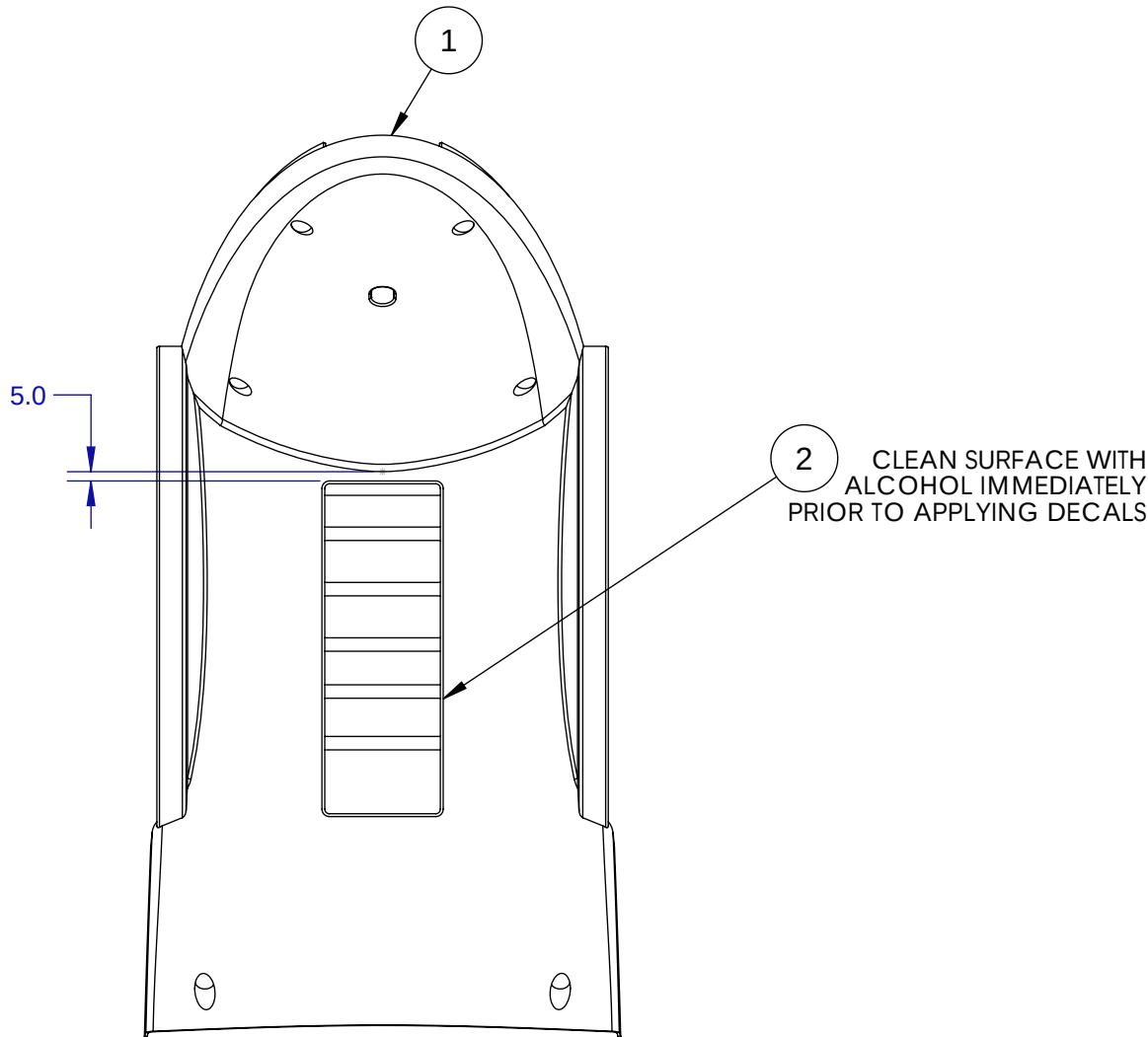
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103313-001	SHROUD, FRONT, LEFT	1
2	102292-001	BRACKET, SHROUD	2
3	100429-001	SCREW, M4.8 X 1.6 X 13 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i> PART DESCRIPTION ASSEMBLY, LEFT FRONT SHROUD - FLARE	
		APPROVALS	DATE		
MATERIAL SEE NOTES		DRAWN	6/18/08	SIZE B	
FINISH SEE NOTES		CHECKED ----	XX-XX-XX		
DO NOT SCALE DRAWING		RESP ENG ----	XX-XX-XX	DWG. NO. 103315-001	
		MFG ENG ----	XX-XX-XX		
		QUAL ENG ----	XX-XX-XX	SCALE 1:5	
		CAD FILE:		SHEET 1 OF 1	

8 7

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE - NO CHANGES	001-00-017476	6/18/2008	MRN
B	WARNING AND CAUTION LABELS REPLACED WITH ENGLISH/GERMAN/FRENCH VERSION	001-00-014832	11/18/2008	BHG
C	REPLACED 103637-001 AND 103635-001 WITH 104589-001	001-00-015679	11/24/2015	TCC
E	UPDATED LOCATION OF CAUTION LABEL TO BOTTOM SURFACE TO FIT 6 LANG LABEL	001-00-015777	8/2/2016	RAH



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	103310-001	SHROUD, ACCESS PANEL - FLARE	1
2	104589-001	LABEL, WARNING, 6 LANG	1

NOTES:

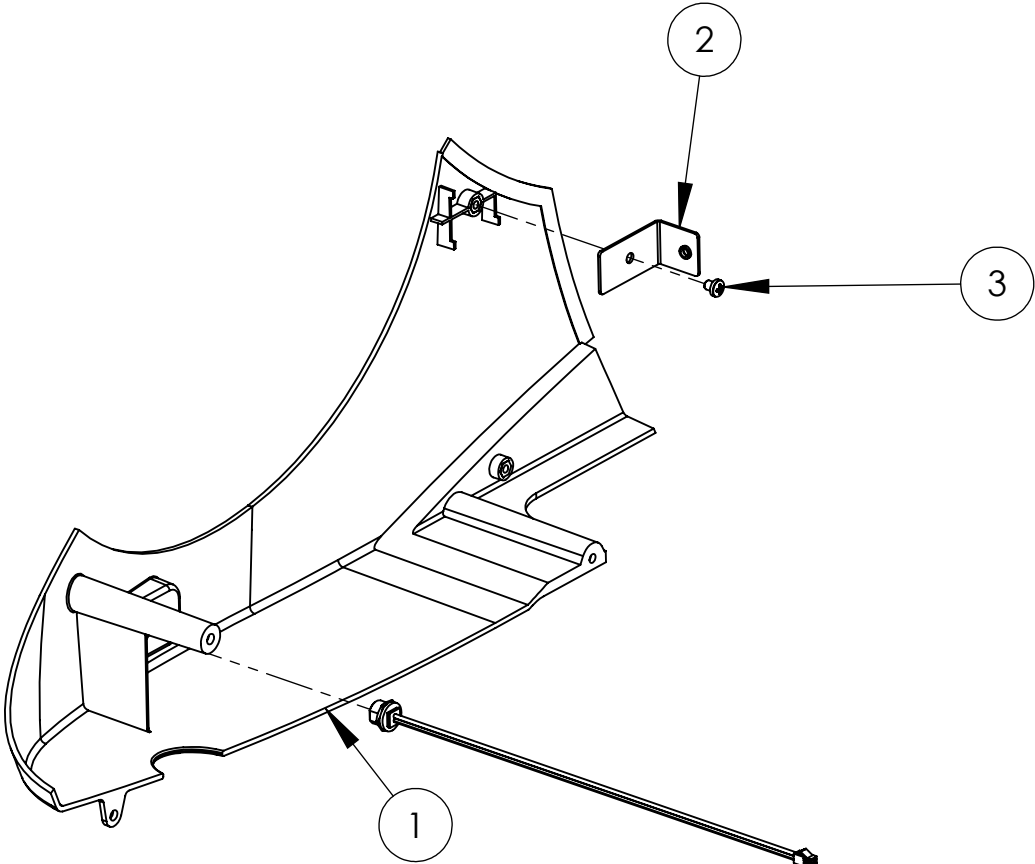
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2011/65/EU, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>		
TOLERANCES ARE: DECIMALS .X ±0.6 .XX ±0.20 .XXX ±0.100 ANGLES ±0.5°		PART DESCRIPTION ASSEMBLY, SHROUD ACCESS PANEL		
APPROVALS DRAWN BY ---	DATE 1/21/2008	SIZE B	DWG. NO. 103317-001 E	REV. E
SCALE 1:4		DO NOT SCALE DRAWING		SHEET 1 OF 1

87654321

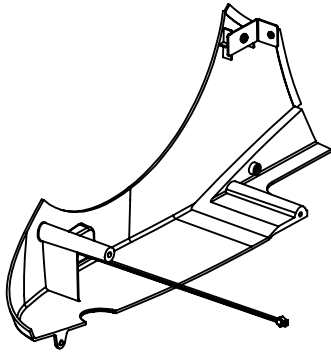
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014760	6/18/08	MRN



NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

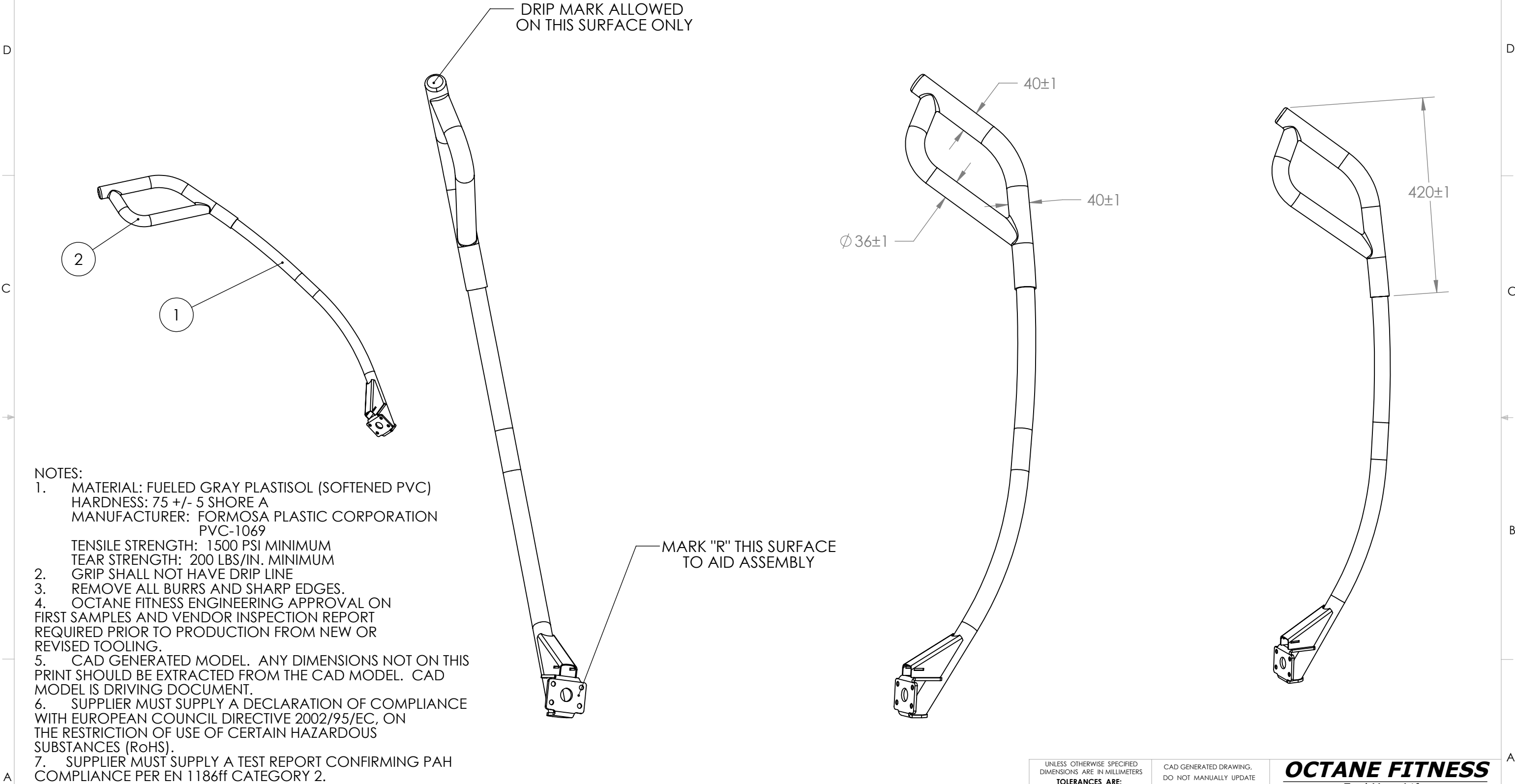


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103316-001	COVER, ARM LINK, RIGHT	1
2	102292-001	BRACKET, SHROUD	1
3	101013-001	SCREW, M5 X 0.8 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, CZ	1
4	100855-001	CABLE ASSEMBLY, POWER INPUT, 0.7M	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE	PART DESCRIPTION		
		DRAWN				
		MRN	6/18/08	ASSEMBLY, RIGHT ARM LINK COVER		
MATERIAL		CHECKED	XX-XX-XX			
SEE NOTES		RESP ENG	XX-XX-XX			
		MFG ENG	XX-XX-XX			
FINISH		QUAL ENG	XX-XX-XX	SIZE B	DWG. NO. 103318-001	REV. A
DO NOT SCALE DRAWING				SCALE 1:4	CAD FILE:	SHEET 1 OF 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014850	2/24/09	MRN



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103992-001	WELDMENT, RIGHT MULTI-GRIP, xR6	1
2	103993-001_ITEM	PVC DIP	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS Fuel Your Life	
		APPROVALS	DATE	PART DESCRIPTION	
		DRAWN MRN	2/24/09	ASSEMBLY, RIGHT MULTI-GRIP, xR6	
MATERIAL	SEE NOTES	CHECKED ---	XX-XX-XX	SIZE B DWG. NO. 103993-001 REV. A	
		RESP ENG ---	XX-XX-XX		
FINISH	SEE NOTES	MFG ENG ---	XX-XX-XX		
		QUAL ENG ---	XX-XX-XX		
DO NOT SCALE DRAWING		SCALE 1:7		CAD FILE:	SHEET 1 OF 1

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

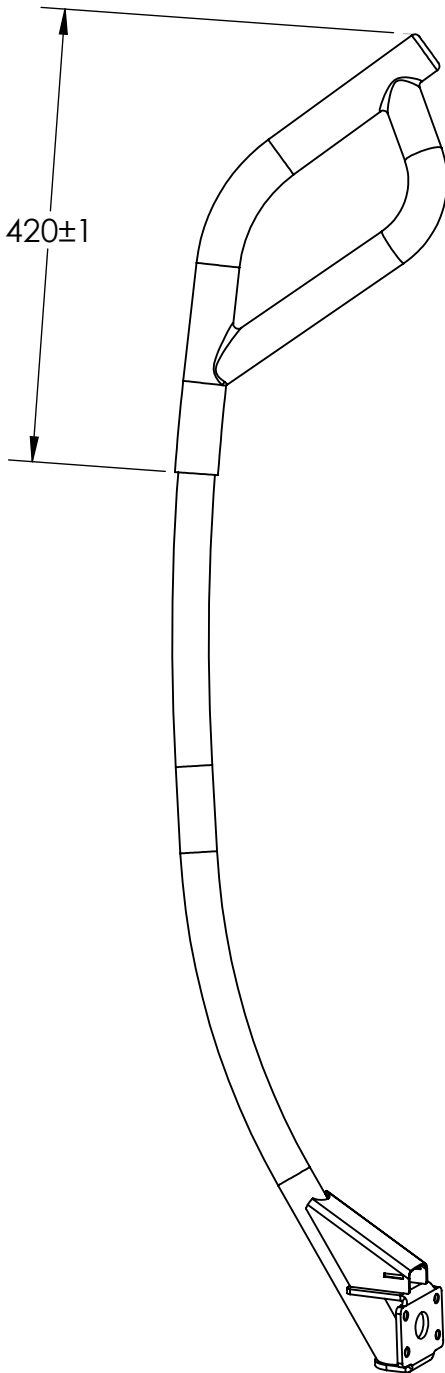
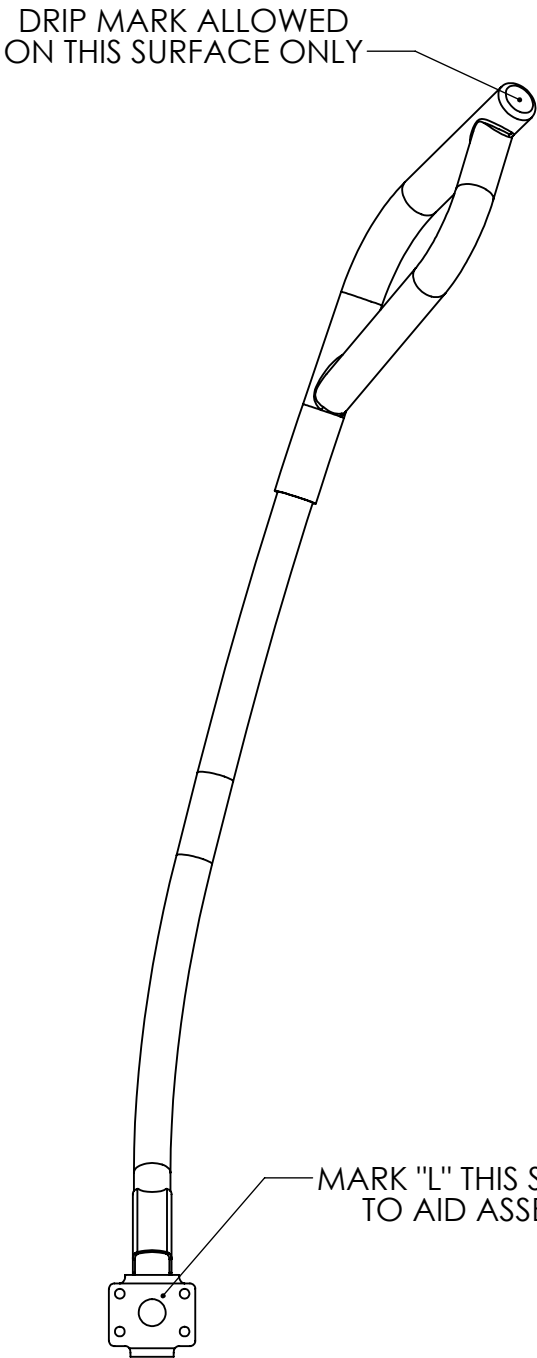
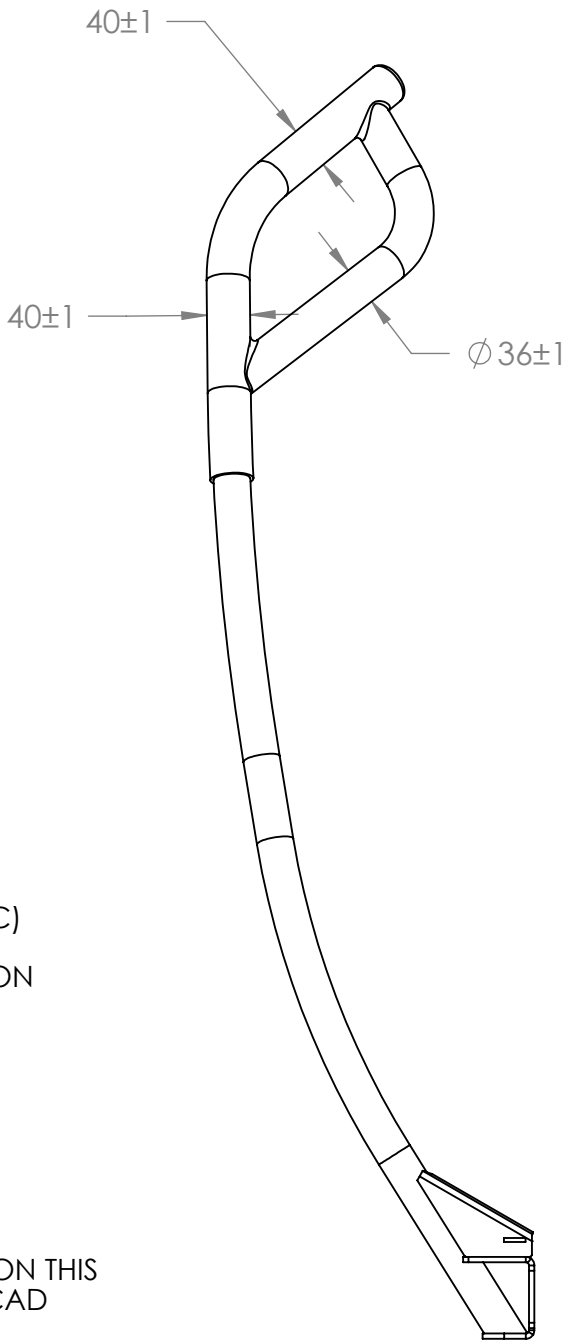
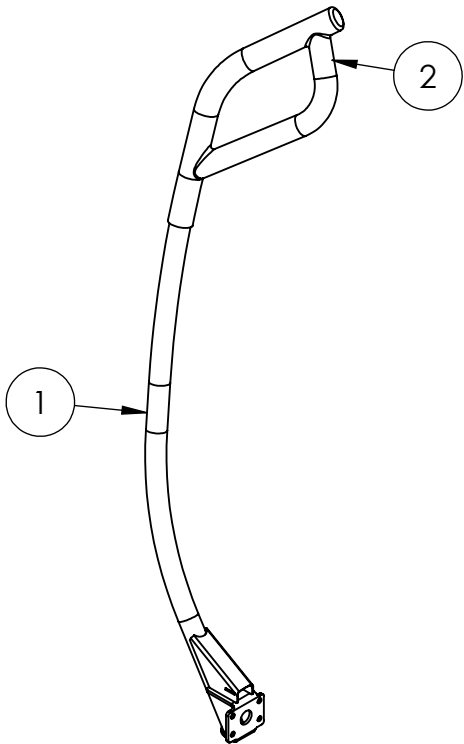
REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014850	2/24/09	MRN

D

C

A

A



D

C

A

A

- NOTES:
- MATERIAL: FUELED GRAY PLASTISOL (SOFTENED PVC)
HARDNESS: 75 +/- 5 SHORE A
MANUFACTURER: FORMOSA PLASTIC CORPORATION
PVC-1069
TENSILE STRENGTH: 1500 PSI MINIMUM
TEAR STRENGTH: 200 LBS/IN. MINIMUM
 - GRIP SHALL NOT HAVE DRIP LINE
 - REMOVE ALL BURRS AND SHARP EDGES.
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).
 - SUPPLIER MUST SUPPLY A TEST REPORT CONFIRMING PAH COMPLIANCE PER EN 1186ff CATEGORY 2.

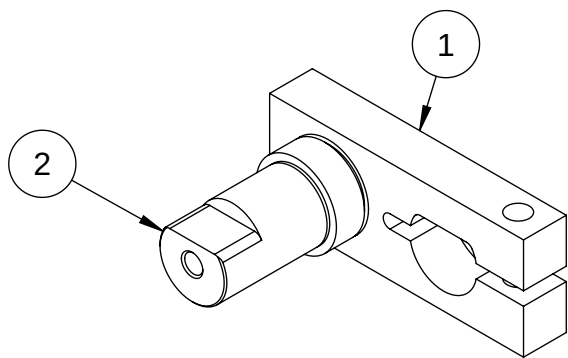
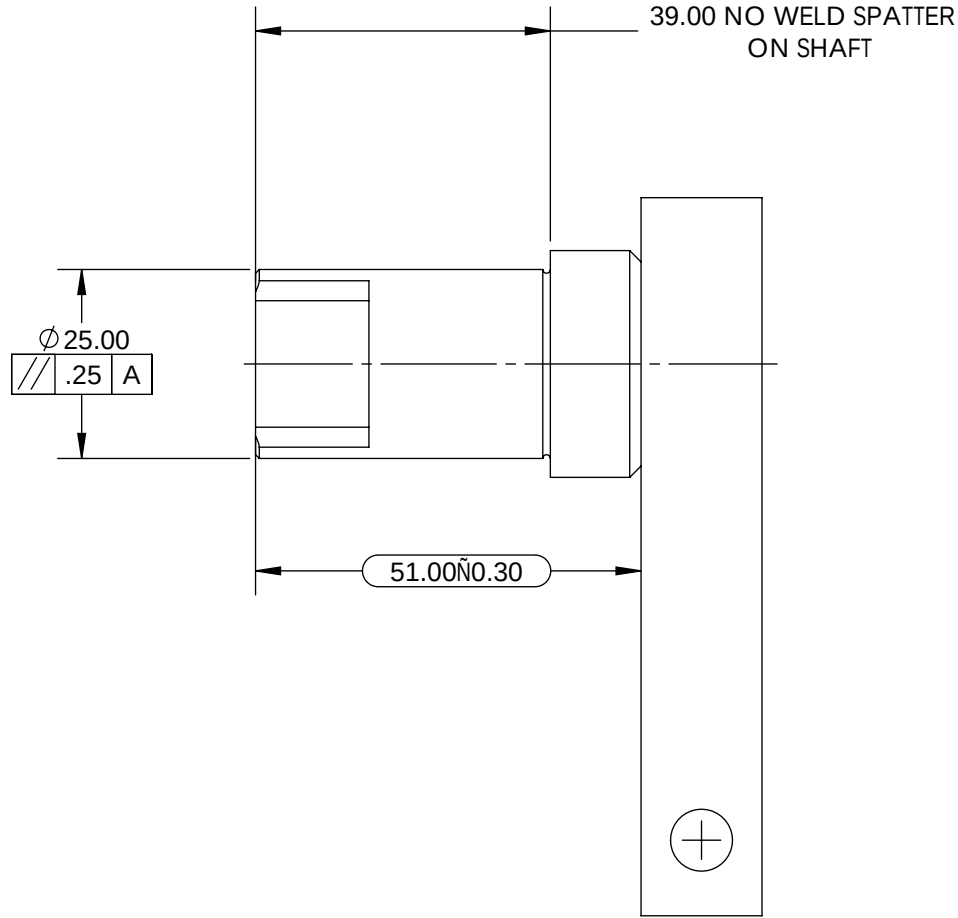
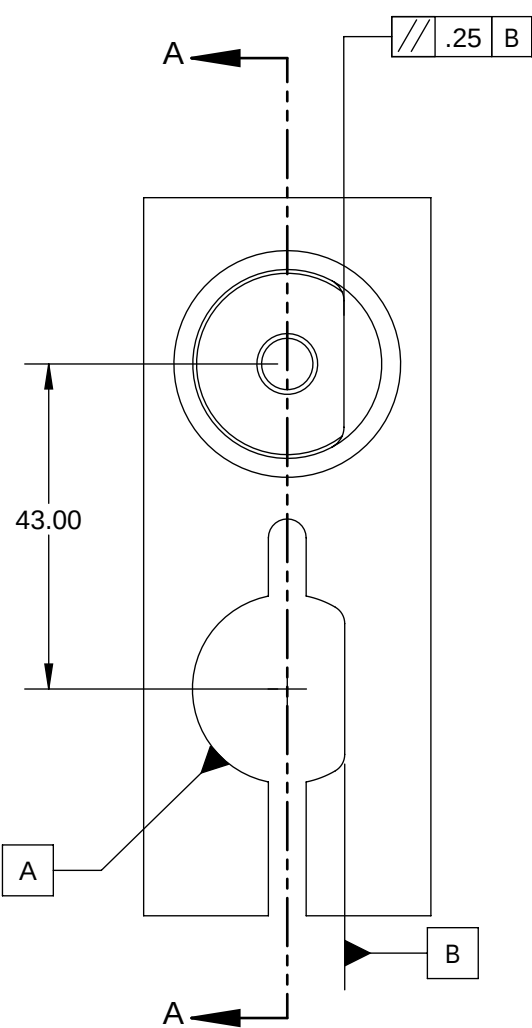
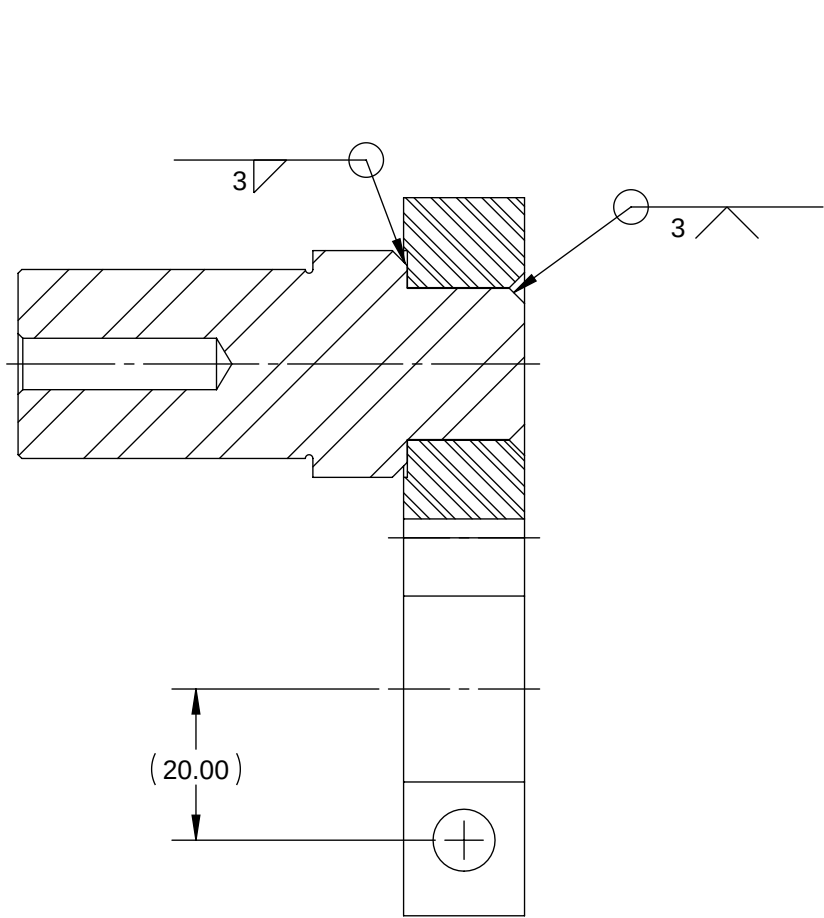
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103994-001	WELDMENT, LEFT MULTI-GRIP, xR6	1
2	103995-001_ITEM	PVC DIP	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN MRN		2/24/09		ASSEMBLY, LEFT MULTI-GRIP, xR6	
CHECKED ---		XX-XX-XX		SIZE B	
RESP ENG ---		XX-XX-XX		DWG. NO. 103995-001	
MFG ENG ---		XX-XX-XX		REV. A	
QUAL ENG ---		XX-XX-XX		SCALE 1:7	
DO NOT SCALE DRAWING		CAD FILE:		SHEET 1 OF 1	

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014923	10/06/09	JCW
B	UPDATE TO MATCH PRODUCTION: REMOVE SPOTFACE GAP	001-00-015700	7/12/2016	RAH
C	REMOVE PHOSPHATE FINISH	002690	5/1/2018	RAH



NOTES:

1. FINISH: RUST PREVENTATIVE ONLY
2. ALL WELDS ARE 3MM WELDS UNLESS OTHERWISE SPECIFIED.
3. REMOVE ALL WELD FLASH AND SPATTER.
4. REMOVE ALL BURRS AND SHARP EDGES.
5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
7. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2011/65/EU, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	101736-001	BAR, SMALL CRANK ARM	1
2	104739-001	AXLE, SMALL CRANK ARM	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS	ANGLES
.X ±0.6	±0.5°
.XX ±0.20	
.XXX ±0.100	

APPROVALS	DATE	SIZE	DWG. NO.	REV.
DRAWN BY ---	10/18/2006	B	104762-001	C

SCALE 1:1 DO NOT SCALE DRAWING SHEET 1 OF 1

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
WLDMT, SMALL CRANK ARM

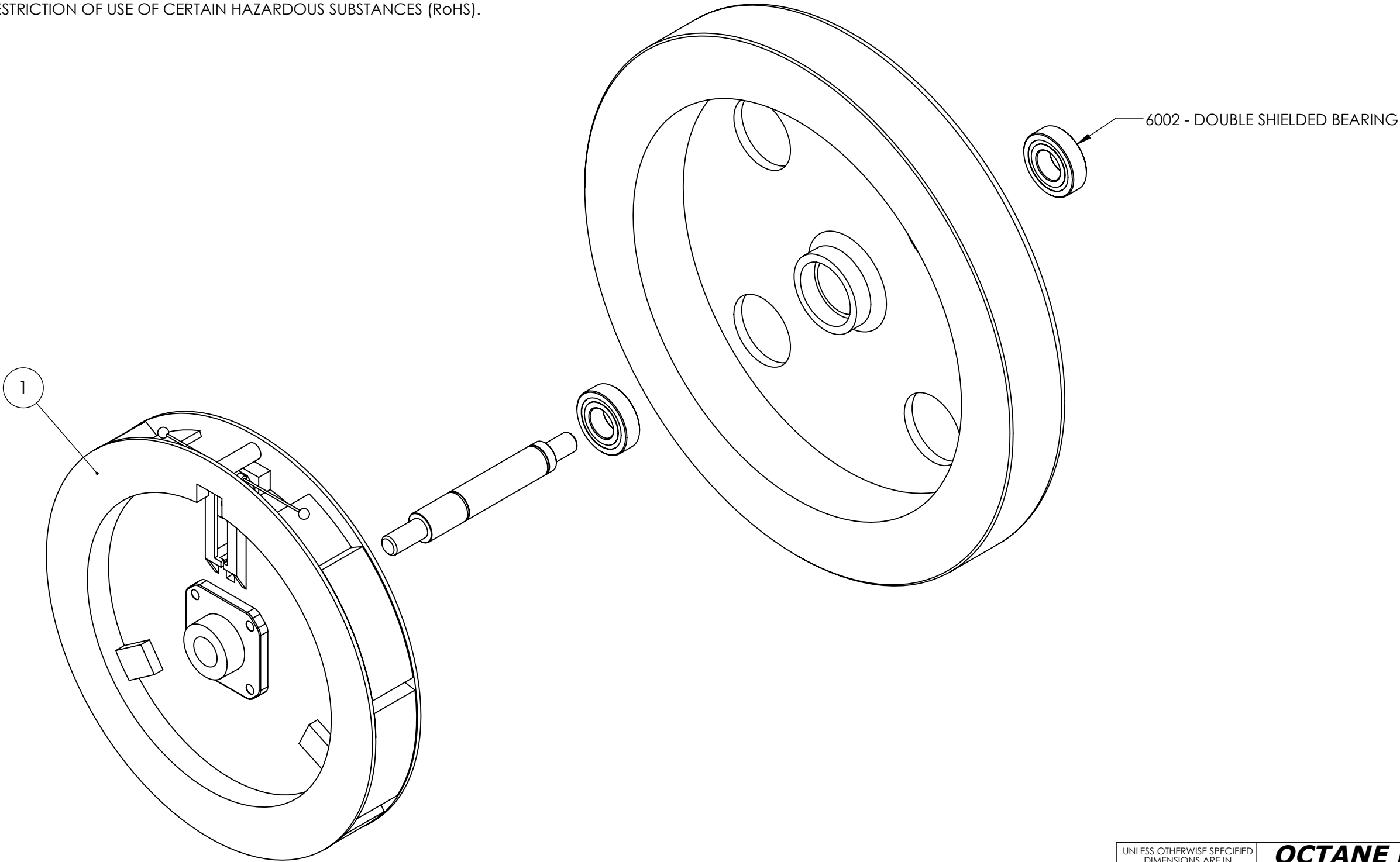
8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
A	RELEASE FOR PRODUCTION.	001-00-014926	10/7/2009	BHG

NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).



ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	104770-001	BRAKE, INT ASSY, 6 PERM MAGNETS, SS	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS	ANGLES
.X ±0.6	±0.5°
.XX ±0.20	
.XXX ±0.100	

OCTANE FITNESS
Fuel Your Life

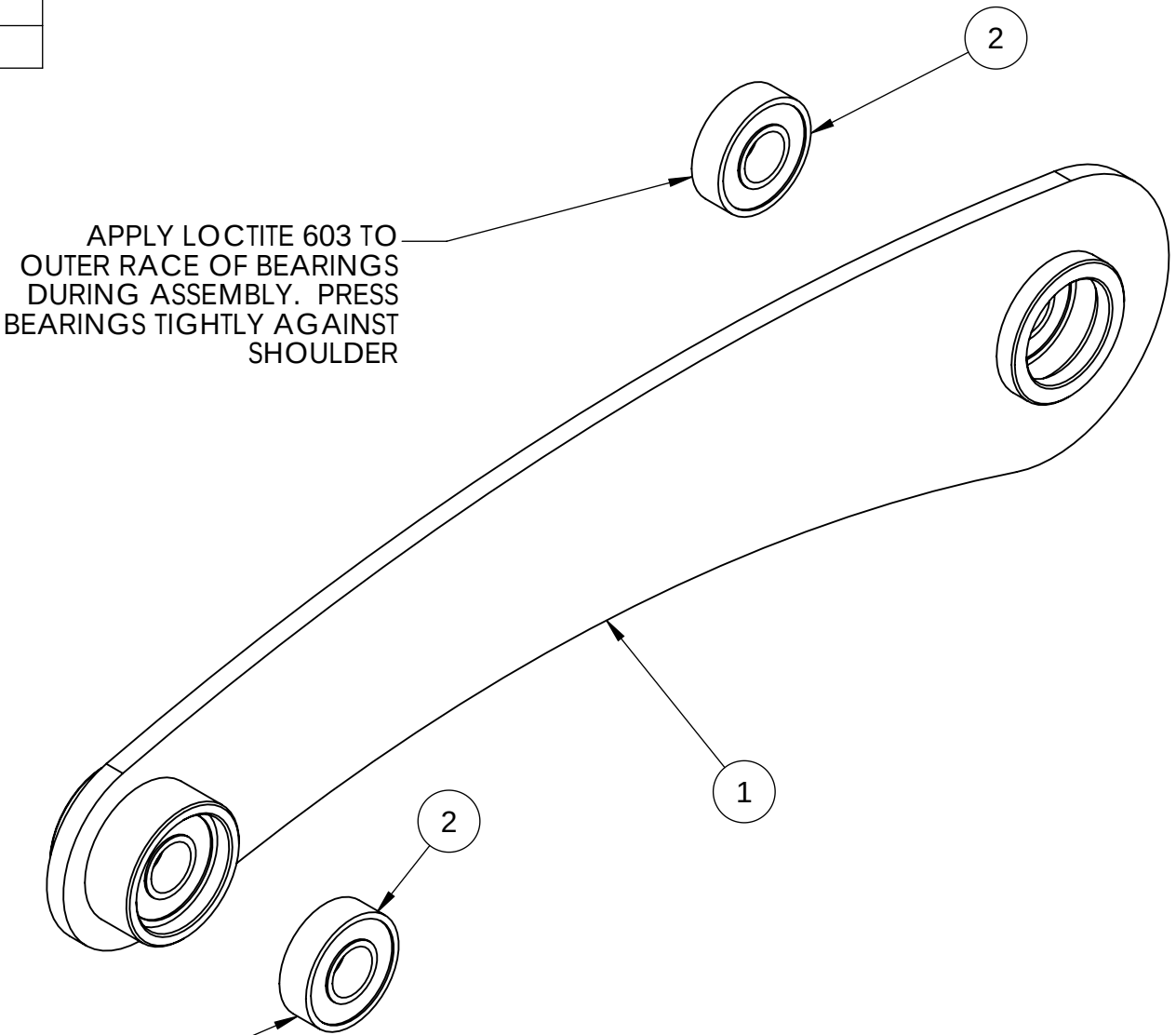
PART DESCRIPTION
BRAKE, 274OD, 6 PERM MAGNETS,
SS

APPROVALS	DATE	SIZE B	DWG. NO. 104769-001	REV.
DRAWN BY ---	10/7/2009	SCALE 1:2	DO NOT SCALE DRAWING	SHEET 1 OF 1

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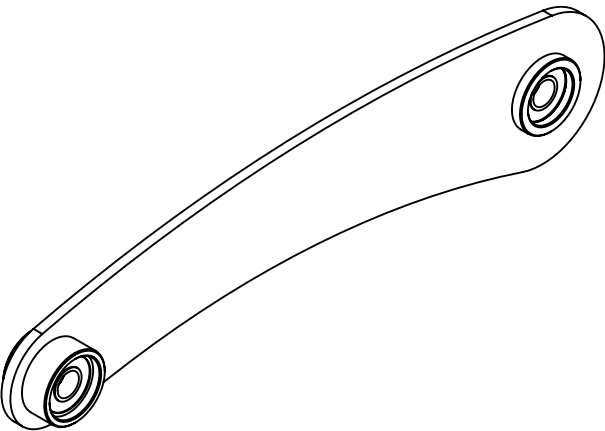
APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015020	8/31/2010	CJR
B	CHANGE TO C0 BEARING	002690	4/30/2018	RAH



APPLY LOCTITE 603 TO
OUTER RACE OF BEARINGS
DURING ASSEMBLY. PRESS
BEARINGS TIGHTLY AGAINST
SHOULDER

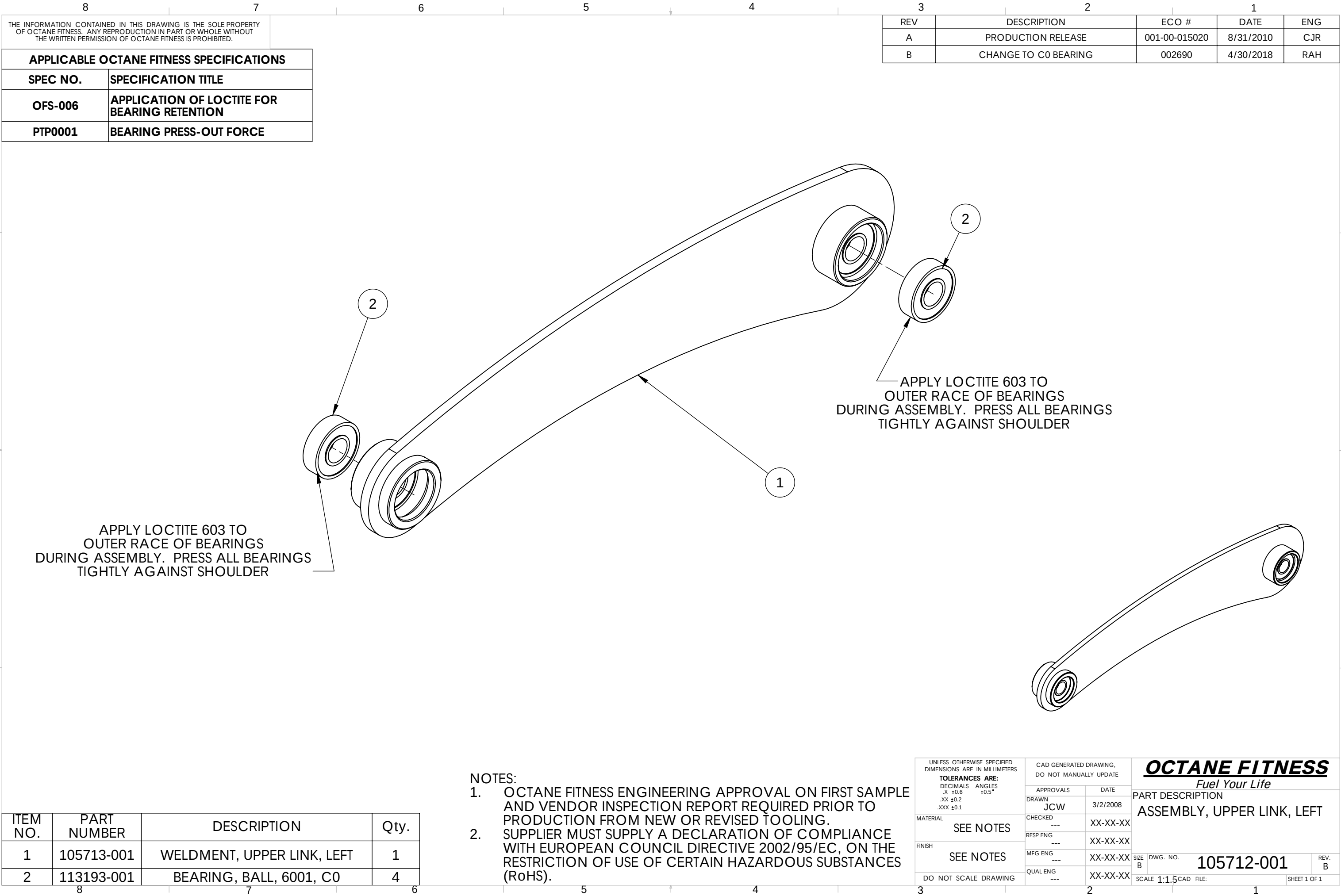
APPLY LOCTITE 603 TO
OUTER RACE OF BEARINGS
DURING ASSEMBLY. PRESS
BEARINGS TIGHTLY AGAINST
SHOULDER



- NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 2. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	105711-001	WELDMENT, UPPER LINK RIGHT	1
2	113193-001	BEARING, BALL, 6001, C0	4

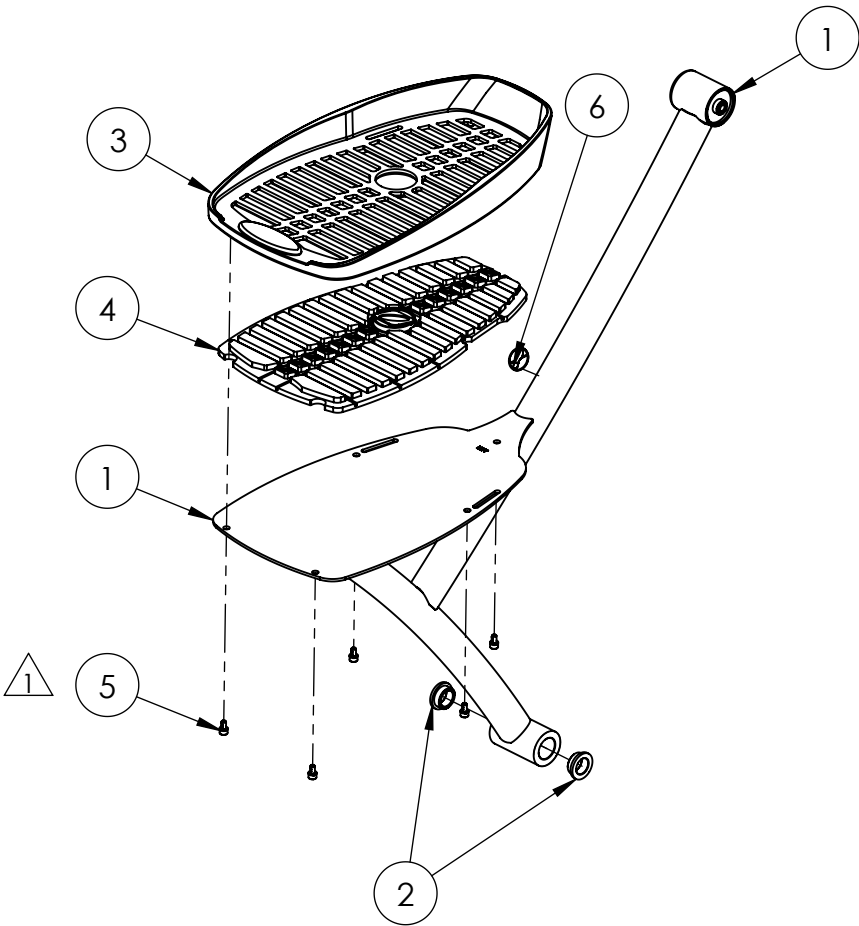
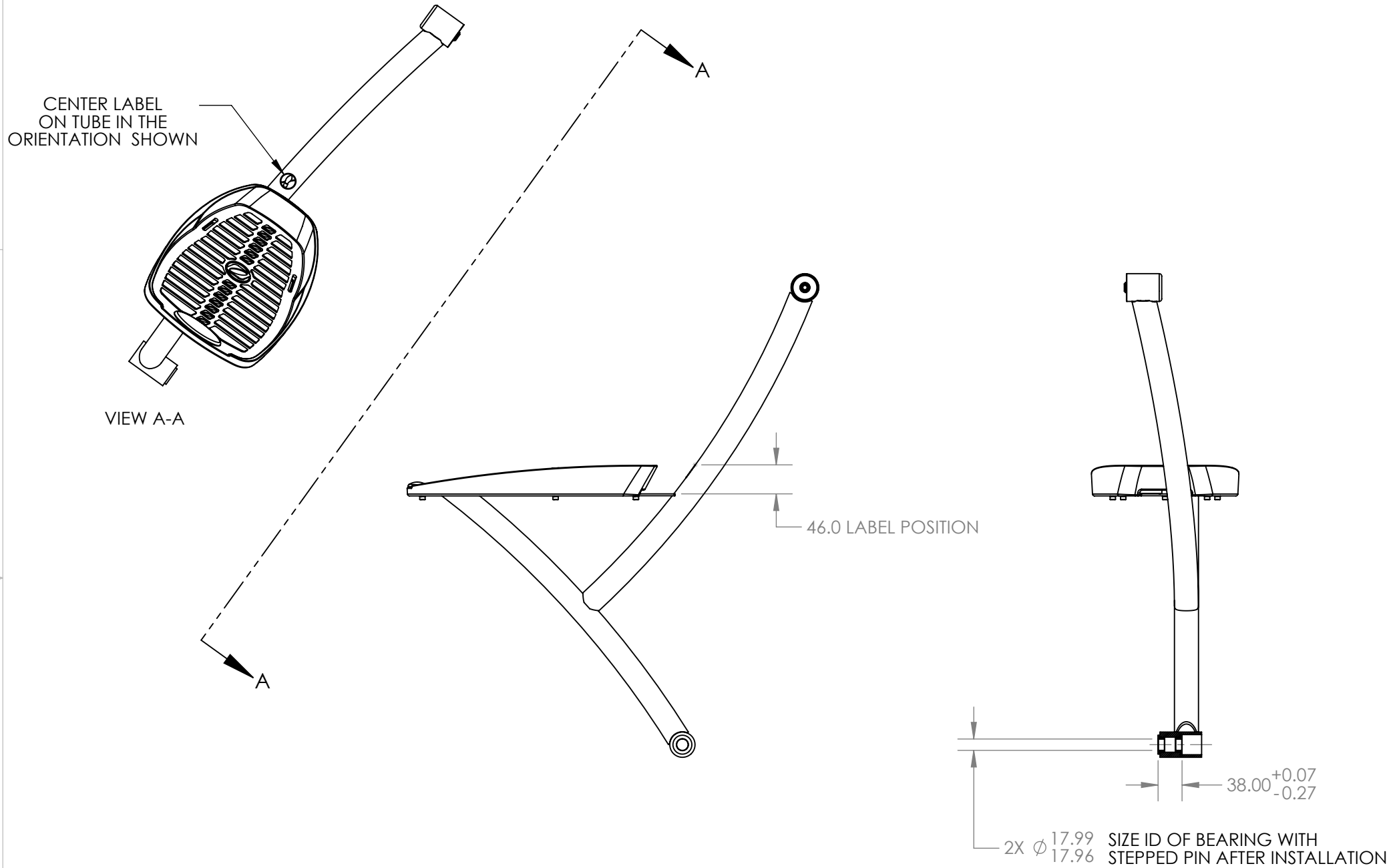
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .XX ±0.6 ±0.5° .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, UPPER LINK, RIGHT	
		DRAWN JCW	3/2/2008		
MATERIAL		CHECKED ---	XX-XX-XX		
SEE NOTES		RESP ENG ---	XX-XX-XX		
FINISH		MFG ENG ---	XX-XX-XX	SIZE B	DWG. NO. 105710-001
DO NOT SCALE DRAWING		QUAL ENG ---	XX-XX-XX	SCALE 1:1.5	CAD FILE: SHEET 1 OF 1



8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015068	4/21/2011	MRN



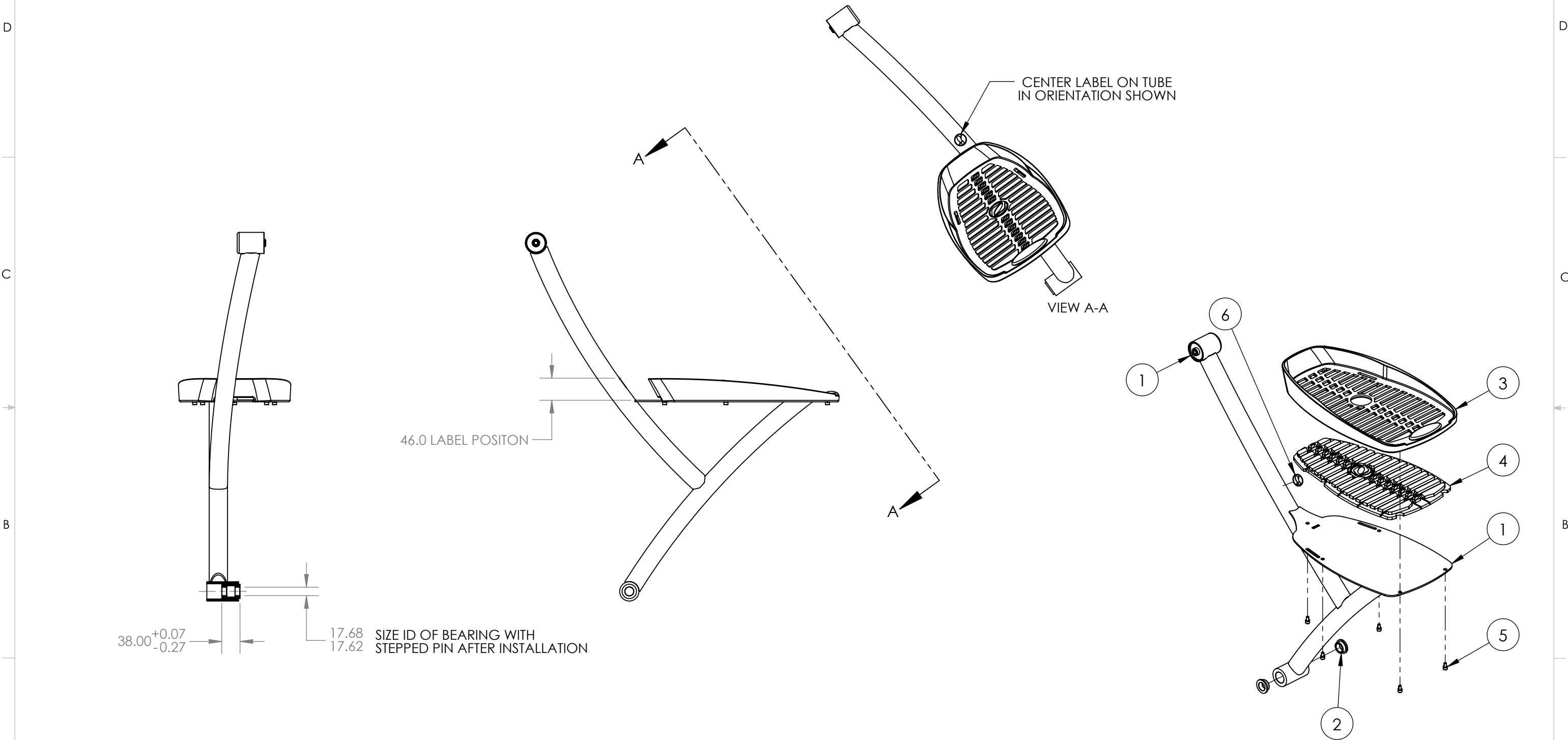
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	106427-001	WELDMENT, LEVER, PEDAL, LEFT	1
2	100375-001	BEARING, FLANGED, 18 DIA.	2
3	106270-001	PEDAL, SOFT TREAD	1
4	106277-001	INSERT, TREAD, XRIDE	1
5	101298-001	SCREW, M5 X 0.8 X 10.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	5
6	103069-001	LABEL, FOOT	1

- NOTES:
1. TORQUE FASTENER TO 5 N-M (3.5 FT-LBS)
2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
3. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS		ANGLES	
.X ± 0.6		$\pm 0.5^\circ$	
.XX ± 0.20			
.XXX ± 0.100			
APPROVALS	DATE	SIZE B DWG. NO.	REV. A
---	4/21/2011	106425-001	
SCALE 1:8		DO NOT SCALE DRAWING	SHEET 1 OF 1

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REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015068	4/21/2011	MRN



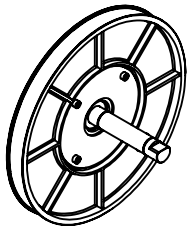
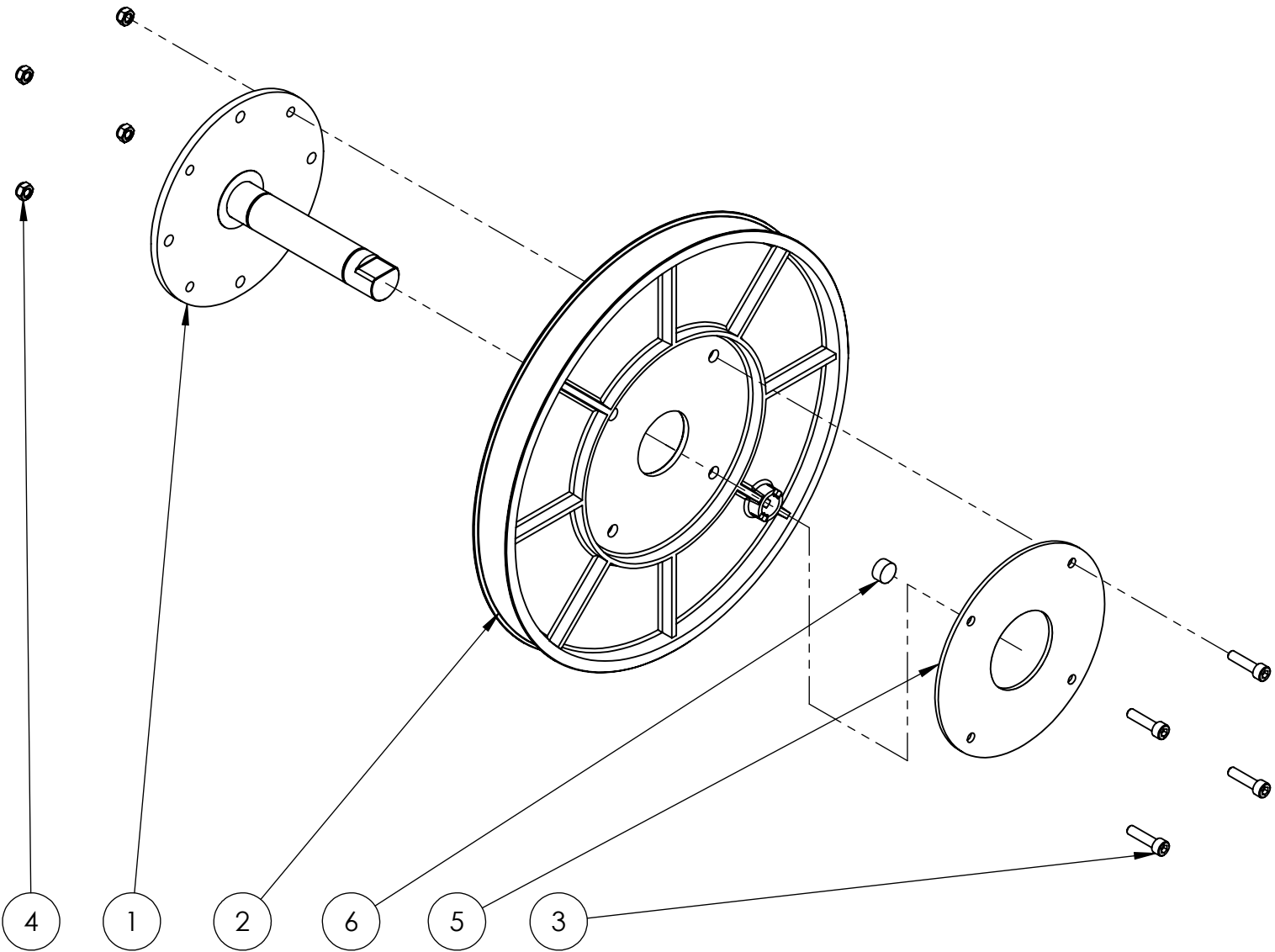
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	106428-001	WELDMENT, LEVER, PEDAL, RIGHT	1
2	100375-001	BEARING, FLANGED, 18 DIA.	2
3	106270-001	PEDAL, SOFT TREAD	1
4	106277-001	INSERT, TREAD, XRIDE	1
5	101298-001	SCREW, M5 X 0.8 X 10.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	5
6	103069-001	LABEL, FOOT	1

- NOTES:
- TORQUE FASTENER TO 5 N-M (3.5 FT-LBS)
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS	ANGLES	ASSEMBLY, LEVER, PEDAL, RIGHT	
.X ±0.6	±0.5°		
.XX ±0.20			
.XXX ±0.100			
APPROVALS	DATE	SIZE B DWG. NO.	REV. A
---	4/21/2011	106426-001	
SCALE 1:8		DO NOT SCALE DRAWING	SHEET 1 OF 1

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REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015392	1/7/2013	MRN



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	107835-001	WELDMENT, CRANK SHAFT	1
2	103372-001	PULLEY, DRIVE, RoHS	1
3	950006-010	B18.3.1M, M6 X 1.0 X 25.0L SHCS, BLACK ZINC, STL	4
4	950046-007	NUT, HEX, NYLON INSERT, STL, M6	4
5	100463-001	PLATE, PULLEY WASHER	1
6	100464-001	MAGNET, RPM PULLEY	1

NOTES:



1. TORQUE FASTENER TO 10 N-m (88 IN-LBS)

2.

OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

3.

SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS ANGLES
.X ±0.6 ±0.5°
.XX ±0.20
.XXX ±0.100

APPROVALS	DATE
DRAWN BY ---	1/7/2013

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY, DRIVE PULLEY

SIZE B DWG. NO. 107877-001

SCALE 1:4 DO NOT SCALE DRAWING SHEET 1 OF 1