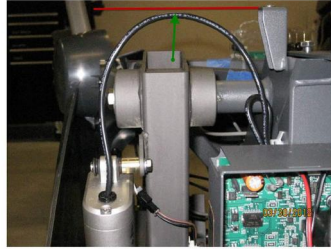


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.



HEIGHT OF CABLE FROM ACTUATOR MOTOR SHOULD BE EVEN WITH BRACKET ON FRAME AS SHOWN IN ABOVE PICTURE

COAT THESE SURFACES WITH SK7 ANTI-FRETTING AGENT (LGAF 35) PRIOR TO ASSEMBLY.

TORQUE FASTENERS TO 75 N·M AFTER ASSEMBLING ITEM 33

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
18	103395-001	NUT, HEX, NYLON INSERT, M10 X 1.5, CZ CLASS 10	4
24	111169-001	ASSY, ADJUSTABLE ROCKER, RH	1
25	111170-001	ASSY, ADJUSTABLE ROCKER, LH	1
26	106618-001	BOLT, M10 X 1.5 X 25, HEX HEAD, CLASS 10.9	4
27	101720-001	WASHER, 10 X 30 X 2, STEEL, CZ	2
28	110124-001	ASSY, MID PEDAL, - RH	1
29	110123-001	ASSY, MID PEDAL, - LH	1
30	106441-001	RETAINER, MID PEDAL CRANK SPINDLE	2
33	106591-001	BOLT, M10 X 1.5 X 85, HEX HEAD, CLASS 10.9	2
34	106622-001	SHAFT, PEDAL ROCKER PIVOT	2
35	106623-001	SPACER, PEDAL ROCKER CAP	4
36	110126-001	ASSY, REAR PEDAL, - RH	1
37	110125-001	ASSY, REAR PEDAL, - LH	1
38	110268-001	CHIP SPACER	4
39	110264-001	BOLT-25MM SHOULDER, M12 X 1.75 X 115, HEX HEAD, CLASS 12.9	2
40	110134-001	WIDMT, EXTENDED NUT	2
41	110147-001	WASHER, PLAIN, STL, 26 X 41 X 3.1	2
43	106575-001	ASSY, MULTI-AXIS BEARING LINK	2
44	106088-001	BOLT, M12 X 1.75 X 30, HEX HEAD, CLASS 10.9	4
45	106171-001	WIDMT, FOOT PLATFORM	2
46	106165-001	SHAFT, FOOT PLATFORM	2
47	105880-001	SPACER, FOOT PLATFORM	4
48	106211-001	BOLT, M10 X 1.5 X 90, HEX HEAD, CLASS 10.9	2
49	110811-001	ASSY, LATERAL, FOOT PEDAL	2
50	106277-001	INSERT, RUBBER TREAD, WIDE PEDAL	2
51	101298-001	SCREW, M5 X 0.8 X 100L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	10
52	107067-001	ASSY, PARALLEL LINK	2
53	107034-001	SPACER, PARALLEL LINK	4
54	103944-001	NUT, HEX, NYLON INSERT, M6 X 1, CZ CLASS 10	4
55	107035-001	BOLT, M6 X 1.0 X 35, HEX HEAD, CLASS 10.9	4
56	111184-001	ASSY, MOVING ARM, ROUTING, RH	1

NOTES:

- ▲ TORQUE FASTENER TO 102 N·M (75 FT-LBS)
- ▲ TORQUE FASTENER TO 45 N·M (33 FT-LBS)
- ▲ TORQUE FASTENER TO 10 N·M (7.3 FT-LBS)
- ▲ TORQUE FASTENER TO 6 N·M (4.4 FT-LBS)
- ▲ TORQUE FASTENER TO 75 N·M (55 FT-LBS)

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RHS).

TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS	ANGLES	LX8000 BASE 2016	
±.015	±0.5°		
±.005	±0.15°		
APPROVED:	DATE:	REV:	111200-001
DESIGNED BY:	5/1/2011	ENGINEER:	DO NOT SCALE DRAWING. SHEET 001