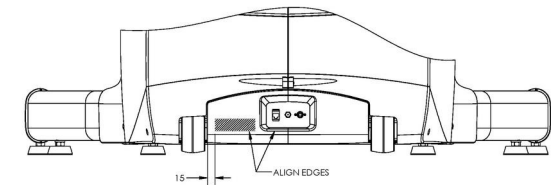
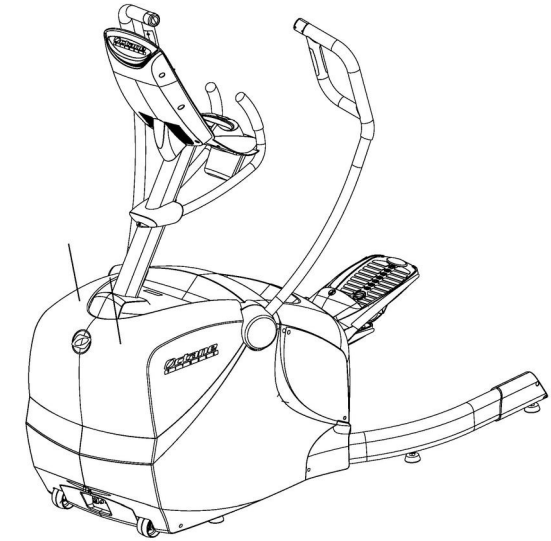
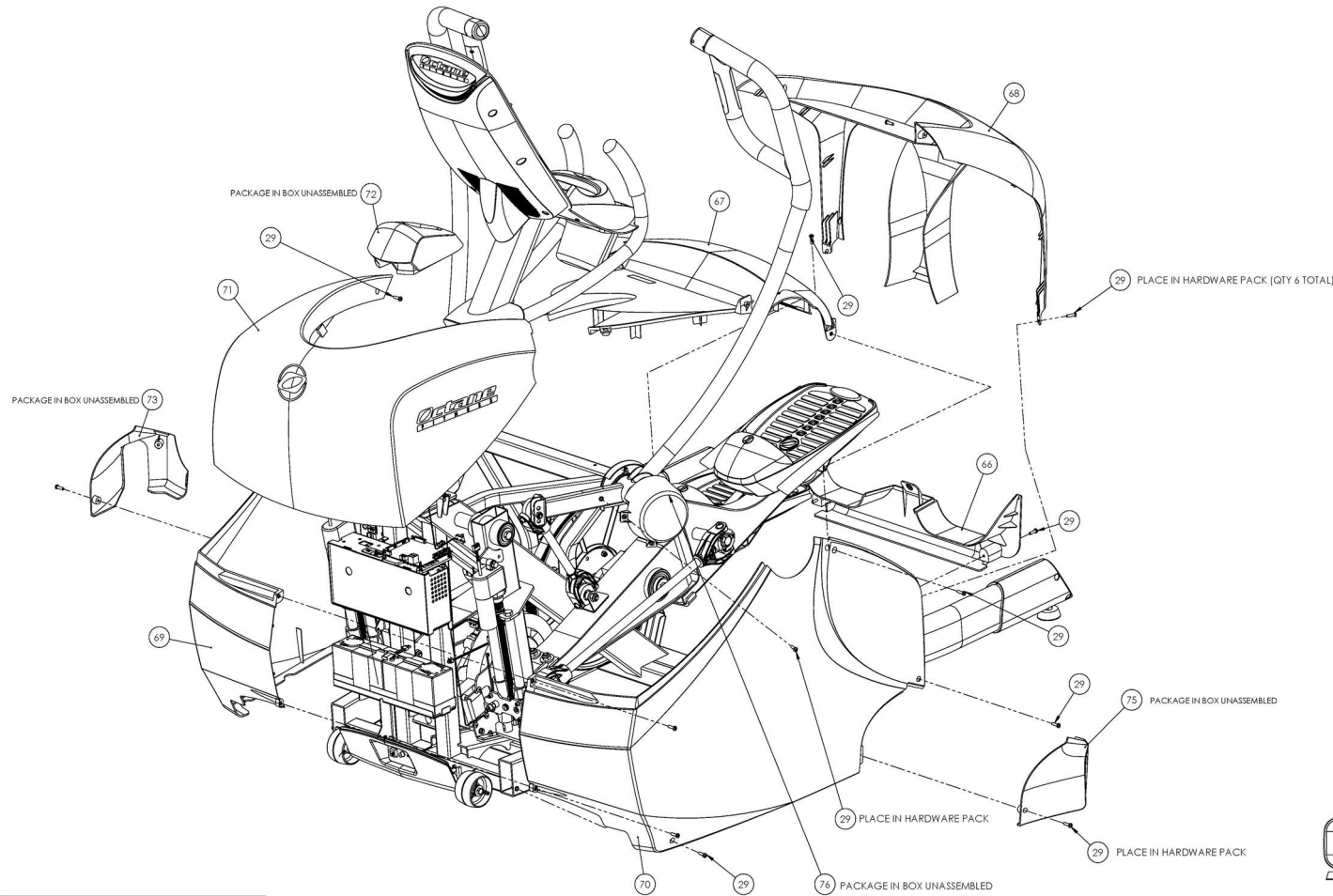


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REV	DESCRIPTION	ECN #	DATE	ENG
A	RELEASE FOR PRODUCTION	001-00015224	10/26/2012	BHG
B	SHT 3: 107100-001 BODY FINAL ASSEMBLY REPLACED 107100-001 WITH 10634-001 AND 10635-001	001-00015265	12/6/2012	BHG
C	SHT 2: REPLACED MOVING ARM 107109-001 AND 107110-001 WITH 10634-001 AND 10635-001 SHT 3: REPLACED WASHER 106114-001 WITH 10644-001 INCREASE TORQUE FOR 2X BOSS 106618-001 FOR MD PEDAL CRANK SPINDLE	001-00015430	3/1/2013	BHG
D	SHT 3: REPLACED MD PEDAL 106130-001/106135-001 WITH 10626-001/10627-001. ADDED 305 AMPLIFYING NOTE.	001-00015438	3/14/2013	BHG
E	ADDED ITEM #74 (PIN 108973-001) AND LOCITE 262 NOTE ON SHEET #	001-00015462	11/27/2013	TCC
F	SEE SHEET 2 AND 3 REPLACE 106055-001 WITH 110134-001 108429-001 WITH 110124-001 106144-001 WITH 110126-001 106167-001 WITH 110125-001 106113-001 WITH 110268-001 130654-001 WITH 110147-001 AND 106136-001 AND 106389-001 WITH 110264-001 AND 110136-001	001-00015603	4/29/2013	TCC



SERIAL NUMBER LABEL LOCATION

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
29	102134-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE I CROSS RECESSED, SS	37
31	110123-001	ASSY, MID PEDAL - LH	1
39	110125-001	ASSY, REAR PEDAL - LH	1
66	106631-001	SHROUD, REAR BASE	1
67	106627-001	ASSEMBLY, SHROUD, TOP	1
68	106621-001	ASSEMBLY, SHROUD, TRUNK	1
69	107104-001	ASSEMBLY, SIDE SHROUD, RH	1
70	107105-001	ASSEMBLY, SIDE SHROUD, LH	1
71	106627-001	ASSY, HOOD SHROUD	1
72	106634-001	COVER, BOOT, MAST	1
73	106635-001	COVER, STABILIZER ATTACHMENT, RH	1
74	108973-001	M8 X 1.0 X 10mm ALLOY STEEL, KNURL GRIP, CUP POINT SET SCREW W/LOCKING PATCH	4
75	106637-001	COVER, STABILIZER ATTACHMENT, LH	1
76	106635-001	COVER, ARM PIVOT	2

APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-001	BELT TENSION REQUIREMENTS
OFS-004	GREASE SPECIFICATIONS

NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>	
TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS	ANGLES	LX8000 TOUCH BASE	
.X ±0.6	±0.5°		
.XX ±0.20			
.XXX ±0.100			
APPROVALS	DATE	DWG. NO.	REV.
DRAWN BY	5/18/2001	107100-001	F
		SCALE 1:1	DO NOT SCALE DRAWING
		SHEET 1 OF 5	