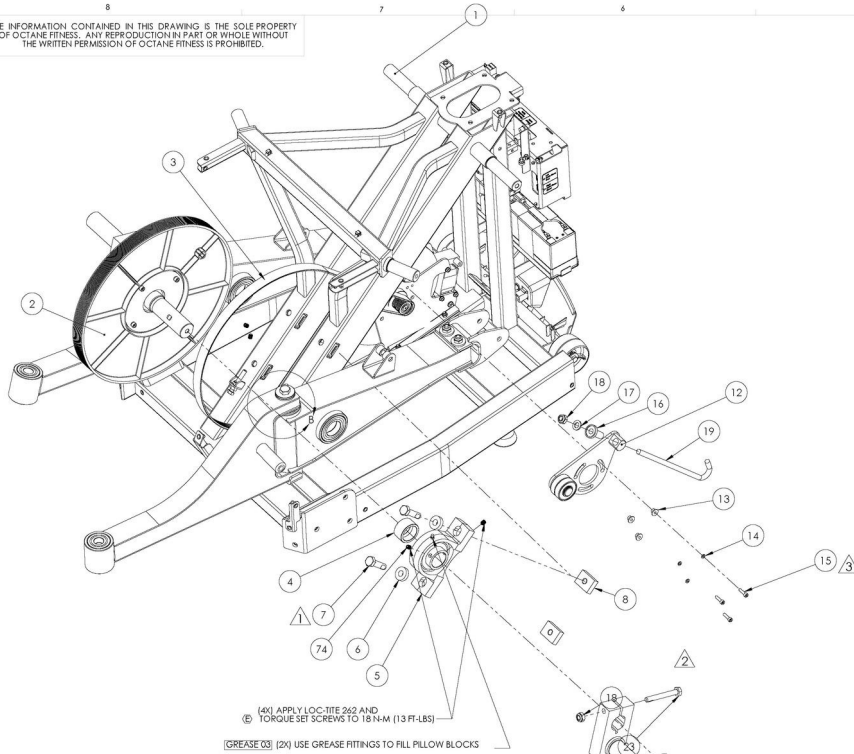


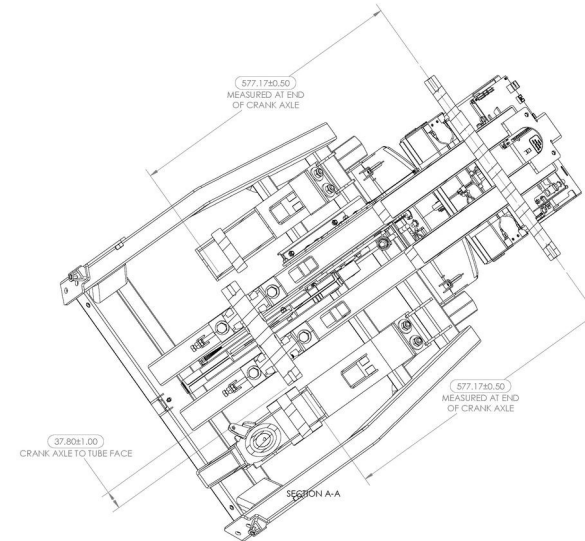
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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet	-	-	-

CRANK AXLE MUST BE ALIGNED TO MAIN ROCKER SHAFT WITH ASSEMBLY FIXTURES. DIMENSIONS SHOWN MUST BE MET AFTER ITEMS 4 ARE TORQUED.

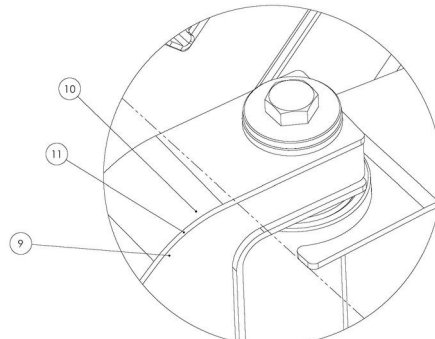


(4X) APPLY LOC-TITE 263 AND
(E) TORQUE SET SCREWS TO 18 N-M (13 FT-LBS)
(GREASE 03) (2X) USE GREASE FITTINGS TO FILL PILLOW BLOCKS

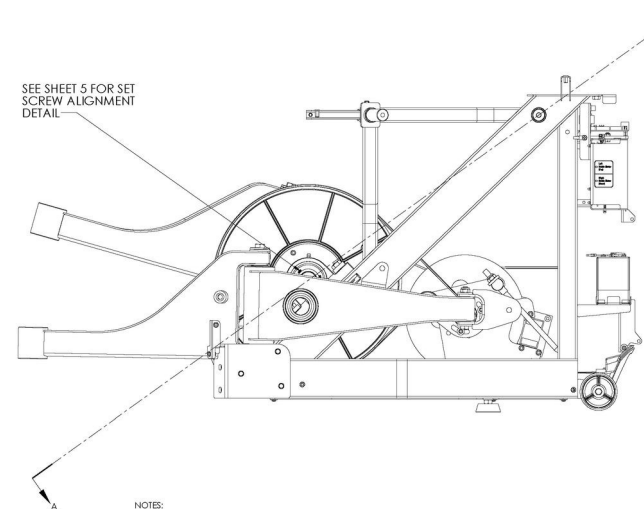


ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 4/GTY.
1	107643-001	ASSY, LATEX TOUCH LOWER FRAME	1
2	107040-001	ASSY, MAIN PULLEY, 35MM AXLE	1
3	100822-001	BELT, DRIVE, 10 RIB, 580J	1
4	107139-001	HUB, PILLOW BLOCK SPACER	2
5	107036-001	PILLOW BLOCK, 35MM, CHINA FSZ UCP207	2
6	106763-001	SPACER, PILLOW BLOCK	4
7	106213-001	BOLT, M12 X 1.75 X 45, HEX HEAD, CLASS 10.9	4
8	106764-001	BAR, PILLOW BLOCK NUT	4
9	103256-001	SCREW, M8 X 1.25 X 52 HHCS, 8.8 ST. C2	2
10	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, C2 CLASS 10	2
11	950038-008	B18.2.4.1M, HEX NUT, STYLE 1, M8 X 1.25, BLACK ZINC, STL	2
12	106559-001	ASSY, BELT TENSIONER	1
13	100457-001	SPACER, FLANGE TENSIONER	3
14	950052-006	B18.21.2M, WASHER, LOCK, STL, M5	3
15	950005-009	B18.3.1M, M5 X 0.8 X 20, OL SHCS, BLACK ZINC, STL	3
16	103533-001	INSULATOR, J-HOOK BOLT	1
17	950042-009	B18.22M, WASHER, PLAIN, STL, M10	9
18	103395-001	NUT, HEX, NYLON INSERT, M10 X 1.5, C2 CLASS 10	11
19	106802-001	BOLT, 10MM J-HOOK, LATERAL	1
20	107042-001	WELDMT, MID PEDAL CRANK ARM	2
21	106772-001	BOLT, M10 X 1.5 X 15, HEX HEAD, CLASS 10.9	2
22	107154-001	WASHER, 10 X 40 X 3, HARDENED	2
23	106442-001	BOLT, M10 X 1.5 X 80, HEX HEAD, CLASS 12.9	2
74	108973-001	M8 X 1.0 X 10mm ALLOY STEEL, KNURL GRIP, CUP POINT SET SCREW W/LOCKING PATCH	4

TIGHTEN SCREW AGAINST PILLOW BLOCK AFTER ITEMS 4 ARE TORQUED



SEE SHEET 5 FOR SET SCREW ALIGNMENT DETAIL



NOTES:

1. TORQUE FASTENER TO 102 N-M (75 FT-LBS)
2. TORQUE FASTENER TO 75 N-M (55 FT-LBS)
3. TORQUE FASTENER TO 6 N-M (4.4 FT-LBS)

4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
5. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: X ±0.6 XX ±0.30 XXX ±0.100		PART DESCRIPTION LX8000 TOUCH BASE	
APPROVAL DATE DRAWN BY	DATE 10/10/2011	SCALE 1:1	SHEET 4 OF 5

OCTANE FITNESS
Fuel Your Life

107100-001