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REV	DESCRIPTION	ECO #	DATE	ENG
1	See Sheet			

ENSURE ITEM IS IN CONTACT WITH AXLE SHOULDER

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APPLY SERIAL NUMBER LABEL HERE

NOTES:

- TORQUE FASTENER TO 23 N-M (17 FT-LB)
- TORQUE FASTENER TO 45 N-M (33 FT-LB)
- TORQUE FASTENER TO 75-80 N-M (55-60 FT-LB)

RIGHT ROCKER SHOWN. ROUTE CABLE WITH 101416-001 AS SHOWN. BOTTOM CABLE TIE TO BE ALIGNED AT 45 DEGREES TO EDGE OF ROCKER.

RIGHT ROCKER SHOWN. TOP CABLE TIE MUST BE POSITIONED EXACTLY AS SHOWN.

RIGHT ROCKER CABLE ROUTING SHOWN. MAKE SURE BLACK CABLE SHRINK WRAP IS LOCATED AT CABLE TIE (SEE RED ARROWS). THIS WILL LEAVE EXTRA CABLE FOR THE LOOP AS SHOWN IN THE PICTURE TO THE RIGHT.

FREE CABLE IN LOOP SHOULD BE APPROXIMATELY THIS LENGTH.

F	PART NUMBER	DESCRIPTION	Sh# 5/QT.Y.
4	102047-001	WELDMENT, RIGHT CRANK ARM	1
5	102048-001	WELDMENT, LEFT CRANK ARM	1
11	107673-001	ASSY, BRACED PEDAL LEVER, 4700	2
12	105199-001	WLDMT, LEFT COMM ROCKER	1
13	105197-001	WLDMT, RIGHT COMM ROCKER	1
22	950046-009	NUT, HEX, NYLON INSERT, STL, M10	2
25	101720-001	WASHER, 10 X 30 X 2, STEEL, CZ	2
28	100716-001	BOLT, M10 X 1.5 X 20, HEX HEAD, GR 8.8, CZ	2
29	100715-001	BOLT, M10 X 1.5 X 55, HEX HEAD, GR 8.8, CZ	2
31	950052-009	B18.21.2M, WASHER, LOCK, STL, M10	8
32	103395-001	NUT, HEX, NYLON INSERT, M10 X 1.5, CZ CLASS 10	2
48	101416-001	CABLE TIE, SCREW MOUNT, M5	4
49	100602-001	SCREW, M5 X 0.8 X 10, PAN HEAD, TYPE T CROSS RECESSED, BZ	4

OCTANE FITNESS

Put Your Life

ASSEMBLY, PRO4700 BASE

BOX

SEE NOTES

SEE NOTES

DO NOT SCALE DRAWING

102571-001

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