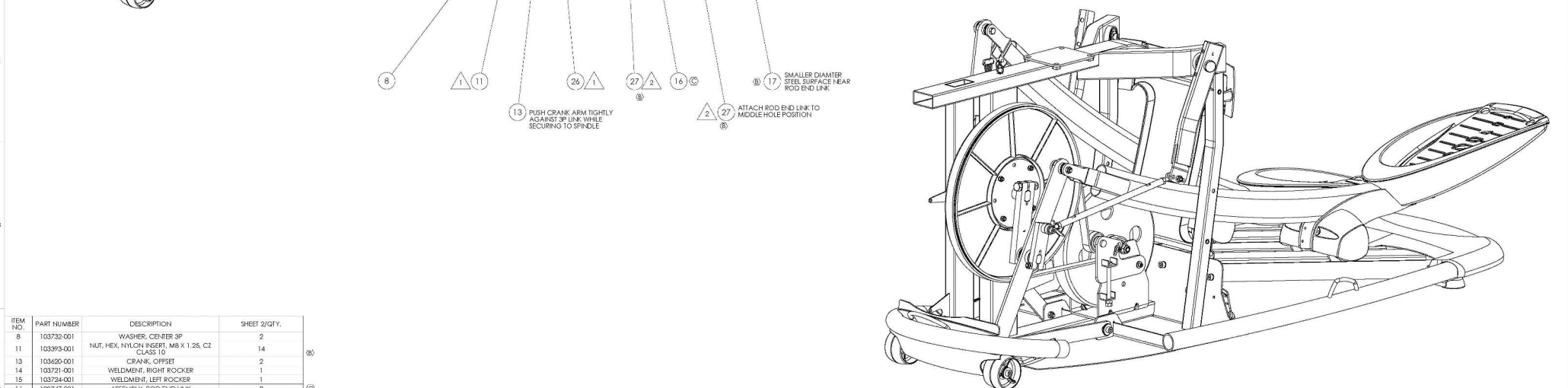
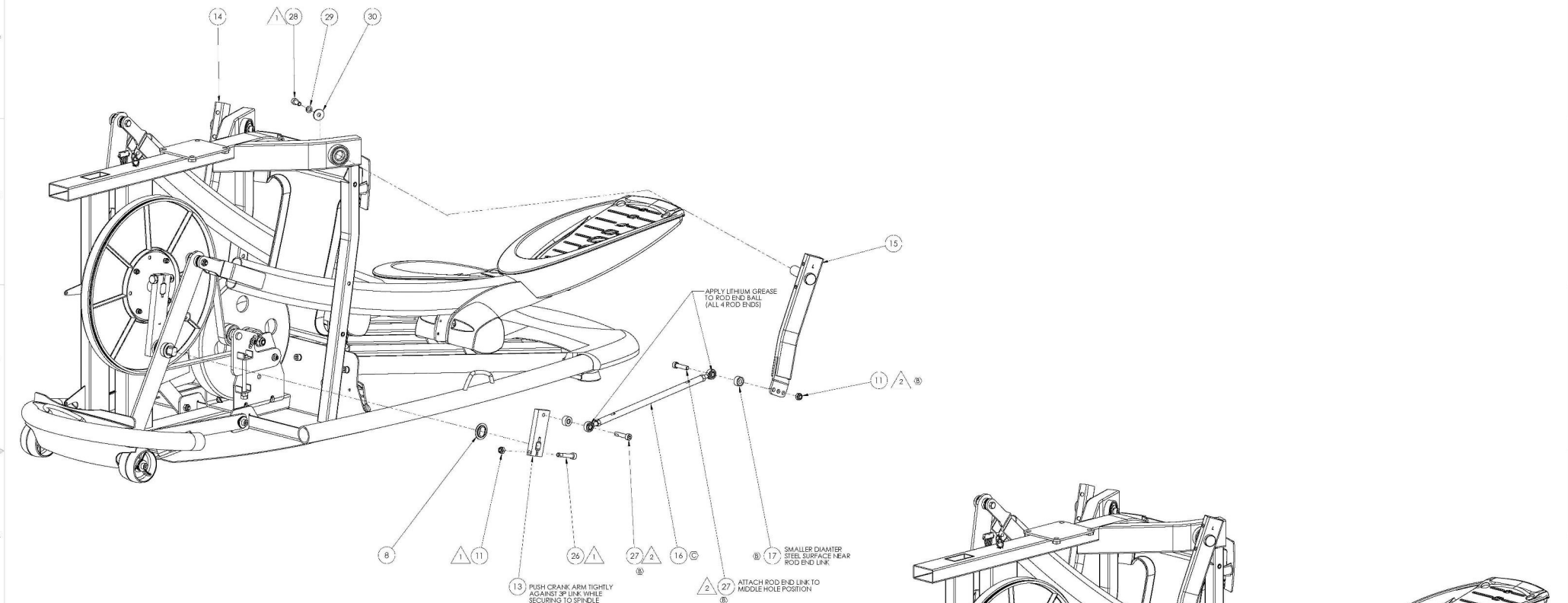


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT

REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 2/QTY.
8	103732-001	WASHER, CENTER 3P	2
11	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, C2 CLASS 10	14
13	103620-001	CRANK, OFFSET	2
14	103721-001	WELDMENT, RIGHT ROCKER	1
15	103724-001	WELDMENT, LEFT ROCKER	1
16	109747-001	ASSEMBLY, ROD END LINK	2
17	108653-001	SPACER, 8 X 20 X 1.0, METAL-PLASTIC, HARDENED	4
26	101296-001	SCREW, M8 X 1.25 X 45.0L SHCS, BLACK ZINC, 12.9 STL	2
27	101723-001	SCREW, M8 X 1.25 X 35.0L SHCS, BLACK ZINC, 12.9 STL	4
28	950007-009	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, STL	2
29	950053-008	B18.21 2M WASHER LOCK, STL M8	2
30	102454-001	WASHER, 8 X 24 X 2.3EEL, C2	6

(B)

(C)

NOTES:

⚠ TORQUE FASTENER TO 23 N·M (17 FT-LB)

⚠ TORQUE FASTENER TO 45 N·M (33 FT-LB)

TOLERANCES ARE:
DIMENSIONS ARE:
DECIMALS ANGLES
.00 .01 .05
XX XX
XXX <1.00

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY, Q37 TOP LEVEL

QTY 107900-001

17	108653-001	SPACER, 8 X 20 X 10, METAL-PLASTIC, HARDENED	4
26	101296-001	SCREW, M8 X 1,25 X 45,0L SHCS, BLACK ZINC, 12.9 STL	2
27	101733-001	SCREW, M8 X 1,25 X 35,0L SHCS, BLACK	4

NOTES:

1. TORQUE FASTENER TO 23 N·M (17 FT-LB)

2. TORQUE FASTENER TO 45 N·M (33 FT-LB)

OCTANE FITNESS
Fuel Your Life

TOLBRANCE ARE PART DESCRIPTION
 P/N IN MAIN LIST ASSEMBLY'S, 03/21 TOP LEVEL

27	106653-001	SPACER, 8 X 20 ALUMINUM PLASTIC, HARDENED	4
26	101296-001	SCREW, M8 X 1,25 X 45 OL SHCS, BLACK ZINC, 12.9 STL	2
21	101723-001	SCREW, M8 X 1,25 X 35 OL SHCS, BLACK ZINC, 12.9 STL	4
28	950007-009	SCREW, M8 X 1,25 X 20 OL SHCS, BLACK ZINC, STL	2
29	950003-008	B18,21,2M, WASHER, LOCK, STL M8	2
30	102454-001	WASHER, 8 X 24 X 2 STEEL, C1	6

NOTES:

1 TORQUE FASTENER TO 23 N·M (17 FT-LB)

2 TORQUE FASTENER TO 45 N·M (33 FT-LB)

OCTANE FITNESS
Fuel Your Life

TOLERANCES ARE: PART DESCRIPTION
DIMENSIONS ANGLES
X .004 .05
X .004 .05
X .004 .05

APPROVED BY: 107900-001

DATE: 11/10/2010