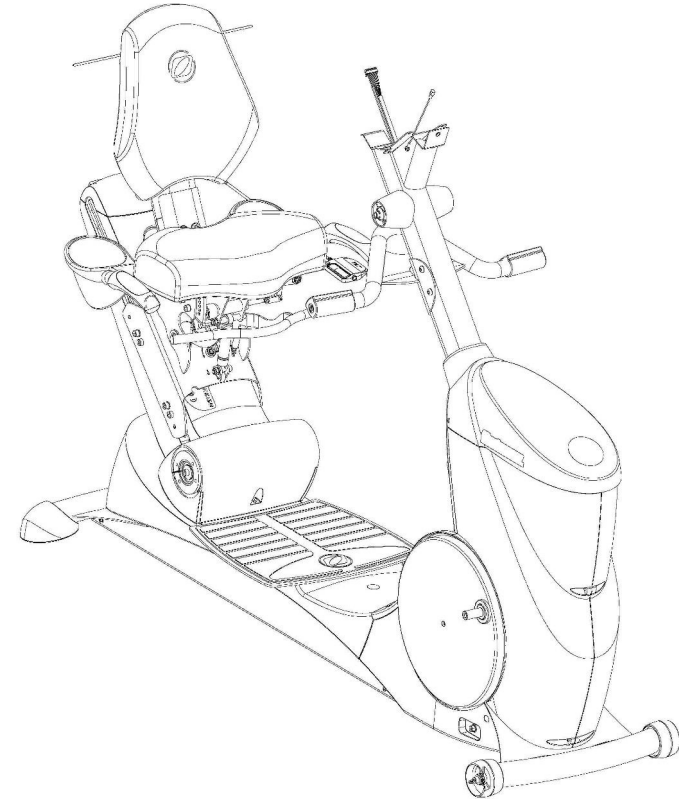
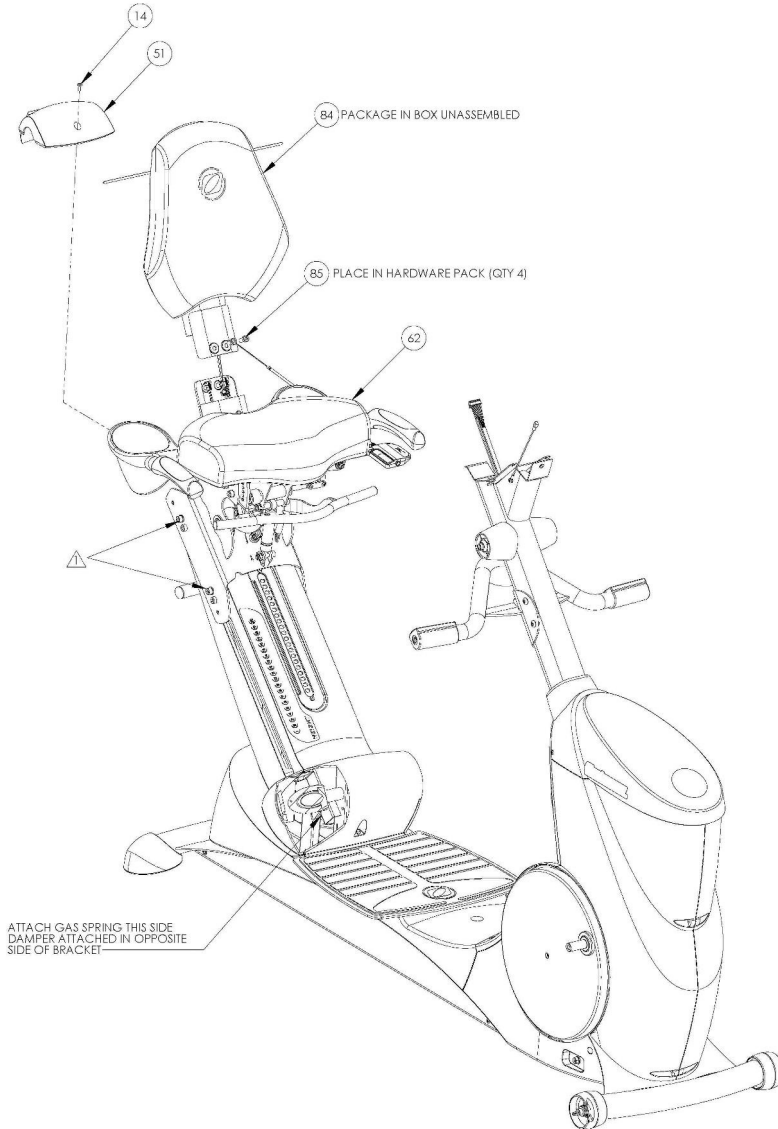


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| REV | DESCRIPTION | ECO # | DATE | ENG |
|-----|-------------|-------|------|-----|
| -   | See Sheet 1 | -     | -    | -   |



NOTES:

- WITH SEAT CARRIAGE INSTALLED ON RAILS, HOLD ALL FOUR ROLLER CAMS TO 10 N-M (7.5 FT-LB) AND TORQUE SET SCREW TO 23 N-M (17 FT-LB).
- ACCESSORY CUPS (P/N 109245-001 & 109246-001), SEAT PAD AND BACK COVER WILL BE PACKAGED IN THE BASE BOX. PLACE SCREWS IN HARDWARE PACK (P/N 101354-001 QTY 6; P/N 100776-001 QTY 4; 100774-001 QTY 4).
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

| ITEM NO. | PART NUMBER | DESCRIPTION                                               | SHEET 2/QTY. |
|----------|-------------|-----------------------------------------------------------|--------------|
| 14       | 100554-001  | SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ | 1            |
| 51       | 109218-001  | ASSEMBLY, CAP, SHROUD, REAR                               | 1            |
| 62       | 109234-001  | ASSEMBLY, ADJUSTABLE SEAT, XR650                          | 1            |
| 84       | 109266-001  | ASSEMBLY, SEAT BACK                                       | 1            |
| 85       | 109358-001  | SCREW, M8x1.25x16 SHCS, SS                                | 4            |

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|----------------|-----------|----------------|---|
| DESCRIPTION    |           | XR6 BASE, 2014 |   |
| SEE NOTES      | SEE NOTES | 109400-001     | 1 |