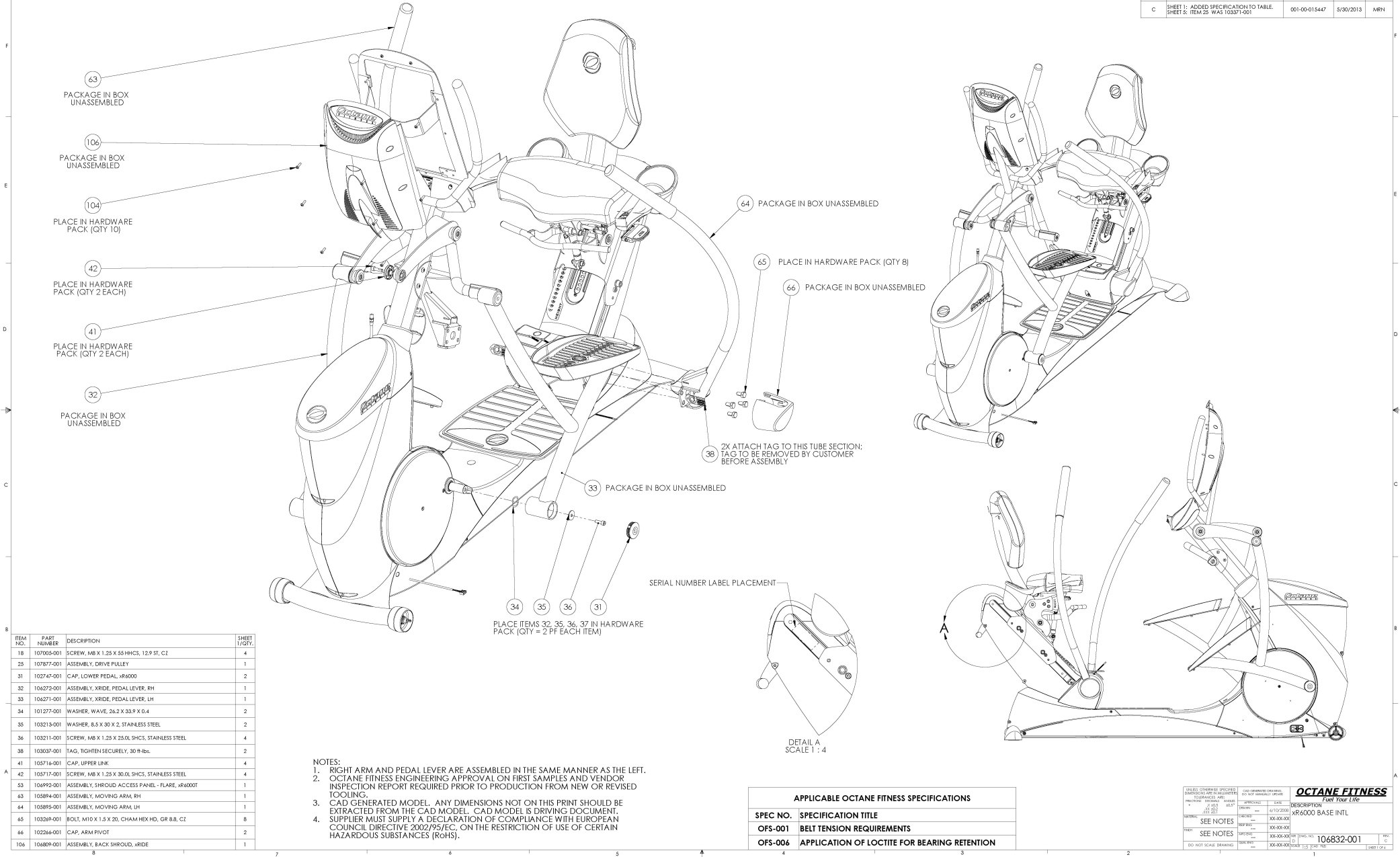


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REV	DESCRIPTION	ECN #	DATE	ENG
A	RELEASE FOR PRODUCTION	001-00-015240	12/13/2011	PRS
B	ADDED ITEMS 107 AND 108 SHT 3. CHANGED NOTES	001-00-015284	3/26/2012	PRS
C	SHEET 11: ADDED SPECIFICATION TO TABLE. SHEET 5: ITEM 25 WAS 103371-001	001-00-015447	5/30/2013	AWN



ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 1/QTY.
18	107005-001	SCREW, MB X 1.25 X .55 HHCS, 12.9 ST, C2	4
25	107677-001	ASSEMBLY, DRIVE PULLEY	1
31	102747-001	CAP, LOWER PEDAL, r6000	2
32	106272-001	ASSEMBLY, XRIDE, PEDAL LEVER, RH	1
33	106271-001	ASSEMBLY, XRIDE, PEDAL LEVER, LH	1
34	101277-001	WASHER, WAVE, 26.2 X 33.9 X 0.4	2
35	103213-001	WASHER, 8.5 X 30 X 2, STAINLESS STEEL	2
36	103211-001	SCREW, MB X 1.25 X 25.0L SHCS, STAINLESS STEEL	4
38	103037-001	TAG, TIGHTEN SECURELY, 30 #-lbs	2
41	105716-001	CAP, UPPER LINK	4
42	105717-001	SCREW, MB X 1.25 X 30.0L SHCS, STAINLESS STEEL	4
53	104992-001	ASSEMBLY, SHROUD ACCESS PANEL - FLARE, r6000T	1
63	105894-001	ASSEMBLY, MOVING ARM, RH	1
64	105895-001	ASSEMBLY, MOVING ARM, LH	1
65	103269-001	BOLT, M10 X 1.5 X 20, CHAM HEX HD, GR 8.8, C2	8
66	102266-001	CAP, ARM PIVOT	2
106	104809-001	ASSEMBLY, BACK SHROUD, rRIDE	1

- NOTES:
- RIGHT ARM AND PEDAL LEVER ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).

APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-001	BELT TENSION REQUIREMENTS
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION

OCTANE FITNESS	
SEE NOTES	SEE NOTES
DO NOT SCALE DRAWING	DO NOT SCALE DRAWING
106832-001	106832-001