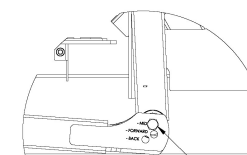
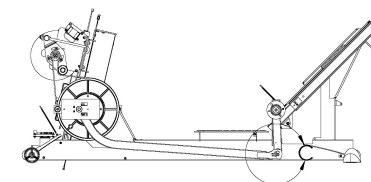
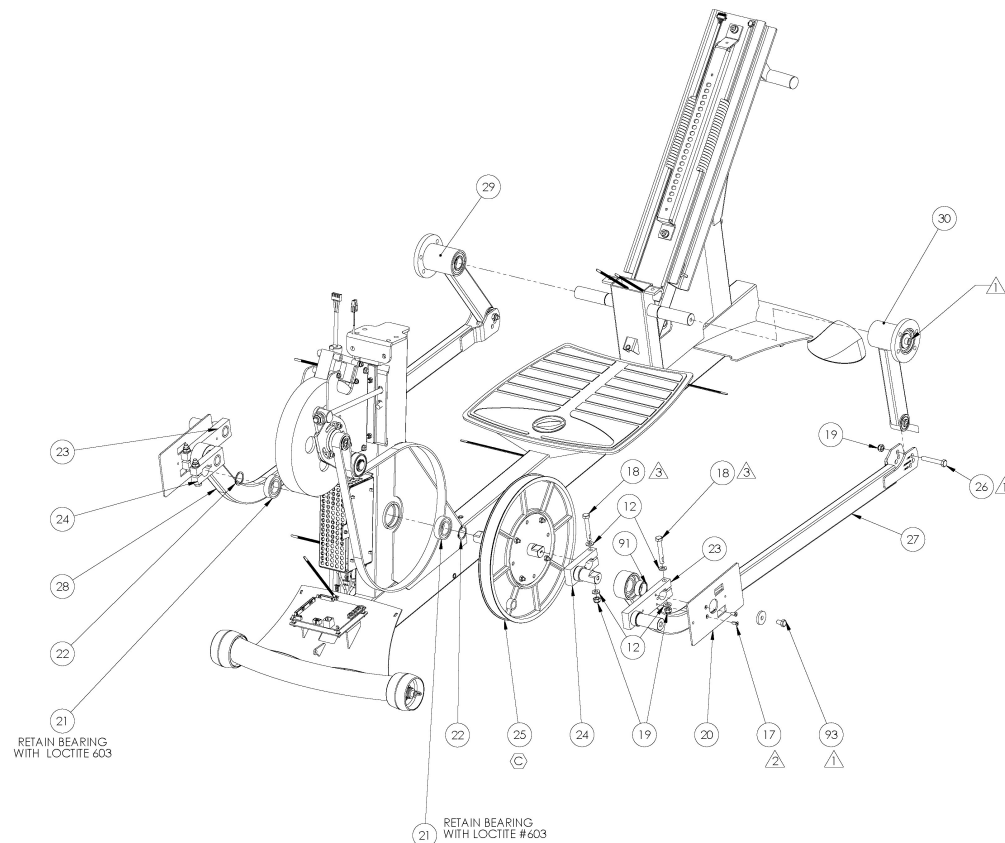
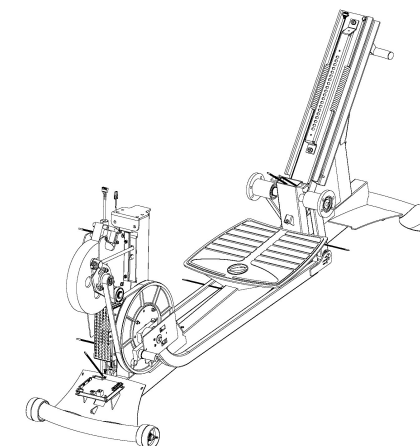


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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet I	-	-	-



ASSEMBLY IN -MID (MIDDLE) POSITION
DETAIL C
SCALE 1:3



B	ITEM NO.	PART NUMBER	DESCRIPTION	SHEET / QTY.
	17	102031-001	SCREW, M5 X 0.8 X 12, FLAT HEAD, TYPE I CROSS RECESSED, BZ	4
	18	107055-001	SCREW, MB X 1.25 X 55 PHCS, 12.9 ST, CZ	4
	20	102030-001	PLATE, CRAWK COVER	2
	21	101444-001	BEARING, BALL, 4005, C2	2
	22	900009-001	RING, RETAINING, 25MM	2
	23	102742-001	WLDME, LARGE CRAWK ARM	2
	24	104742-001	WLDME, SMALL CRAWK ARM	2
	25	107877-001	ASSEMBLY, DRIVE PULLEY	1
	26	102356-001	SCREW, MB X 1.25 X 52 PHCS, 8.8 ST, CZ	2
	27	102753-001	ASSEMBLY, ARM LINK, LH T	1
	28	102752-001	ASSEMBLY, ARM LINK, RHT	1
	29	102758-001	ASSEMBLY, ROCKER RIGHT	1
	30	102757-001	ASSEMBLY, ROCKER LEFT	1
	53	106972-001	ASSEMBLY, SHR DOW ACCESS PANEL - FLARE, 9R6000T	1
	91	102384-001	SPACER, CRANK	2
	93	103351-001	SCREW, MB X 1.25 X 12 PHCS, 8.8 STL, CZ	2

NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB).
2. TORQUE FASTENER TO 3.4 N-M [26-35 IN-LB]
3. TORQUE FASTENER TO 40 N-M (29 FT-LB)
4. RIGHT SIDE ROCKER AND LINK IS ASSEMBLED IN THE SAME MANNER AS THE LEFT.
5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. CAD GENERATED MODEL, ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN CE MARKING DIRECTIVE 2014/53/EU ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: FRACTIONS DECIMALS ANGLES .000 .005 .015		CAD GENERATED DRAWING. DO NOT MANUALLY EDIT		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>	
SEE NOTES		APPROVALS: DATE: DESIGN: 6/10/2008 CHECKED: 100-100-100 REP BUD: 100-100-100 IMPROVED: 100-100-100 CANCELLED: 100-100-100		DESCRIPTION: XR6000 BASE INTL	
DO NOT SCALE DRAWING		SHEET NO. 1 OF 1 DWG. NO. 106832-001 (1:1, 1:2, 1:4, 1:8, 1:16, 1:32, 1:64, 1:128, 1:256, 1:512, 1:1024, 1:2048, 1:4096, 1:8192, 1:16384, 1:32768, 1:65536, 1:131072, 1:262144, 1:524288, 1:1048576, 1:2097152, 1:4194304, 1:8388608, 1:16777216, 1:33554432, 1:67108864, 1:134217728, 1:268435456, 1:536870912, 1:1073741824, 1:2147483648, 1:4294967296, 1:8589934592, 1:17179869184, 1:34359738368, 1:68719476736, 1:137438953472, 1:274877906944, 1:549755813888, 1:1099511627776, 1:2199023255552, 1:4398046511104, 1:8796093022208, 1:17592186044416, 1:35184372088832, 1:70368744177664, 1:140737488355328, 1:281474976710656, 1:562949953421312, 1:1125899906842624, 1:2251799813685248, 1:4503599627370496, 1:9007199254740992, 1:18014398509481984, 1:36028797018963968, 1:72057594037927936, 1:144115188075855872, 1:288230376151711744, 1:576460752303423488, 1:1152921504606846976, 1:2305843009213693952, 1:4611686018427387904, 1:9223372036854775808, 1:18446744073709551616, 1:36893488147419103232, 1:73786976294838206464, 1:147573952589676412928, 1:295147905179352825856, 1:590295810358705651712, 1:1180591620717411303424, 1:2361183241434822606848, 1:4722366482869645213696, 1:9444732965739290427392, 1:18889465931478580854784, 1:37778931862957161709568, 1:75557863725914323419136, 1:151115727451828646838272, 1:302231454903657293676544, 1:604462909807314587353088, 1:1208925819614629174706176, 1:2417851639229258349412352, 1:4835703278458516698824704, 1:9671406556917033397649408, 1:19342813113834066795298816, 1:38685626227668133590597632, 1:77371252455336267181195264, 1:154742504910672534362390528, 1:309485009821345068724781056, 1:618970019642690137449562112, 1:1237940039285380274899124224, 1:2475880078570760549798248448, 1:4951760157141521099596496896, 1:9903520314283042199192993792, 1:19807040628566084398385987584, 1:39614081257132168796771975168, 1:79228162514264337593543950336, 1:158456325028528675187087900672, 1:316912650057057350374175801344, 1:633825300114114700748351602688, 1:1267650600228229401496703205376, 1:2535301200456458802993406410752, 1:5070602400912917605986812821504, 1:10141204801825835211973625643008, 1:20282409603651670423947251286016, 1:40564819207303340847894502572032, 1:81129638414606681695789005144064, 1:162259276832213363391578010288128, 1:324518553664426726783156020576256, 1:649037107328853453566312041152512, 1:1298074214657706907132624082305024, 1:2596148429315413814265248164610048, 1:5192296858630827628530496329220096, 1:10384593717261655257060992658440192, 1:20769187434523310514121985316880384, 1:41538374869046621028243970633760768, 1:83076749738093242056487941267521536, 1:166153499476186484112975882535043072, 1:332306998952372968225951765070086144, 1:664613997904745936451903530140172288, 1:1329227995809491872903807060280344576, 1:2658455991618983745807614120560689152, 1:5316911983237967491615228241121378304, 1:10633823966475934983230456482242756608, 1:21267647932951869966460912964485513216, 1:42535295865903739932921825928971026432, 1:85070591731807479865843651857942052864, 1:170141183463614959731687303715884105728, 1:340282366927229919463374607431768211456, 1:680564733854459838926749214863536422912, 1:1361129467708919677853498429727072845824, 1:2722258935417839355706996859454145691648, 1:5444517870835678711413993718908291383296, 1:10889035741671357422827987437816582766592, 1:21778071483342714845655974875633165533184, 1:43556142966685429691311949751266331066368, 1:87112285933370859382623899502532662132736, 1:174224571866741718765247799005065324265472, 1:348449143733483437530495598010130648530944, 1:696898287466966875060991196020261297061888, 1:1393796574933933750121982392040522594123776, 1:2787593149867867500243964784081045188247552, 1:5575186299735735000487929568162090376495104, 1:1115037259947147000097585913			