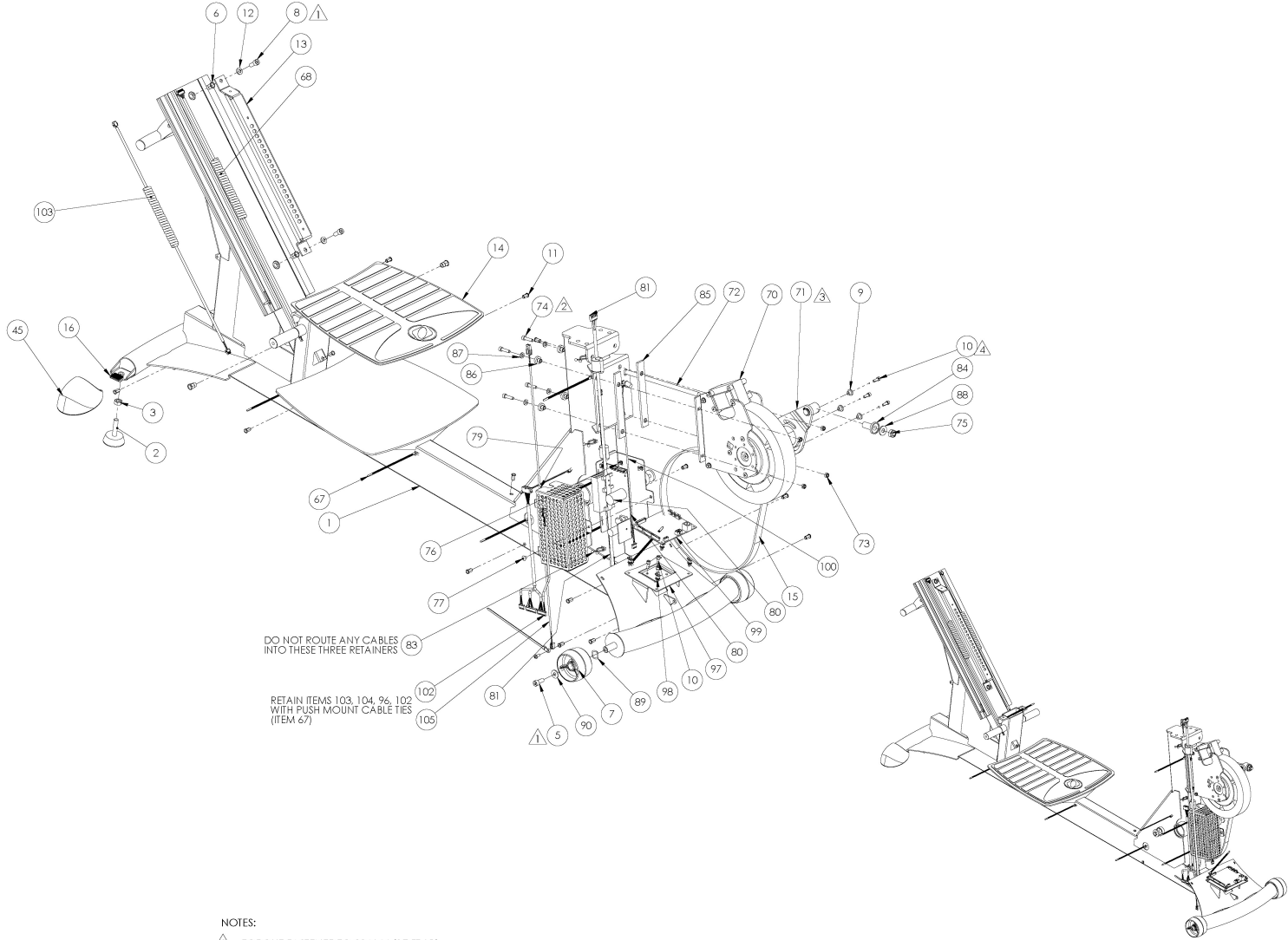


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ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 4/12TY.
1	106363-001	WIDMT, FRAME, xR6000	1
2	900015-001	LEVELER, 50MM DIAMETER	2
3	900038-009	B18.2.4.1A, HEX NUT, STYLE 1, M10 X 1.5, BLACK ZINC, STL	2
5	103210-001	SCREW, M8 X 1.25 X 20.0L SHCS, STAINLESS STEEL	2
6	101576-001	RIVNUT, BRASS, M8 X 1.25	4
7	102219-001	ROLLER, TRANSPORT	2
8	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	10
9	100457-001	SPACER, FLANGE TENSIONER	3
10	101297-001	SCREW, M5 X 0.8 X 16.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	6
11	900031-002	RIVNUT, BRASS, M5 X 0.8	14
12	101029-001	WASHER, M8, 8.3 X 16.0 X 1.6, ST, BZ	10
13	102155-001	RACK, SEAT SLIDE	1
14	102262-001	TREAD, PLATFORM	1
15	103433-001	BELT, DRIVE, 8 RIB, 490J	1
16	101300-001	DUAL LOCK, 25 X 20 - 400	2
18	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
25	107877-001	ASSEMBLY, DRIVE PULLEY	1
45	102979-001	ASSEMBLY, END CAP	2
53	106992-001	ASSEMBLY, SHROUD ACCESS PANEL - FLARE, xR6000T	1
67	103430-001	TIE, CABLE, PUSH MOUNT, W4.8 X L1.70	11
68	106743-001	CABLE, HANDLEBAR BUTTONS	1
70	100830-001	BRAKE, GENERATOR, 6302	1
71	103531-001	ASSEMBLY, TENSIONER, INSULATED	1
72	102794-001	BOLT, 10MM J-HOOK	1
73	950046-007	NUT, HEX, NYLON INSERT, STL, M6	4
74	103596-001	SCREW, M6 X 1.0 X 25, SHCS, BZ	4
77	100873-001	SCREW, M5 X 0.8 X 8, TRUSS HEAD, TYPE II CROSS RECESSED, BZ	1
79	103193-001	COVER, BRAKE PCB	1
80	103331-001	CIRCUIT BOARD ASSEMBLY, BRAKE CONTROL BOARD, SAFETY CERT, ROPS	1
81	105140-001	CABLE ASSY, BRAKE GEN PWR, FERRITE	1
83	102892-001	STAND-OFF, CABLE, 14 DIA	3
84	103533-001	INSULATOR, J-HOOK, BOLT	1
85	103428-001	INSULATOR, BRAKE BASE	2
86	103534-001	INSULATOR, BRAKE BOLT	4
87	950042-007	B18.22M, WASHER, PLAIN, STL, M6	4
88	100717-001	10 X 23 X 2, STEEL, CZ	1
89	101920-001	WASHER, WAVE, 16.7 X 22.5 X .3	2
90	104302-001	WASHER, M8, 8.3 X 20 X 2, STAINLESS STEEL	2
97	106723-001	BACKET, CONTROL BOARD	1
98	101028-001	CONNECTOR, PLASTIC, CONTROL BOARD	4
99	106828-001	ELLIPTICAL CONTROL BOARD, PROGRAMMED, xR6000T	1
100	106949-001	CABLE ASSEMBLY, BRAKE TO CONTROL BOARD	1
103	106744-001	CABLE HR BASE BOX	1



NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB).
2. TORQUE FASTENERS TO 10 N-M (7.8 FT-LB).
3. WITH CRANK INSTALLED, TENSION BELT TO ACHIEVE POST BREAK-IN TENSION OF 70-80 LBS.
4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet 1	-	-	-

DESIGN, OPERATE, SERVICE, MAINTENANCE, AND REPAIR INSTRUCTIONS		OCTANE FITNESS Fuel Your Life	
PARTIAL, INCOMPLETE, OR INADEQUATE INFORMATION MAY BE OBTAINED FROM THIS DOCUMENT		DESCRIPTION xR6000 BASE INT'L	
SEE NOTES		106832-001	
DO NOT SCALE DRAWING		SHEET 4 OF 4	