

ITEM NO.	PART NUMBER	DESCRIPTION	SHEET /4
18	107053-01	SCREW, MB X 1.25 X 55 HCS, 12-27, BZ	1
25	103371-001	ASSEMBLY, DRIVE PULLEY, RoHS	1
31	102747-01	CAP, LOWER PEDAL, #R600	1
32	106272-01	ASSEMBLY, XRIPE, PEDAL LEVER, RH	2
33	102727-01	ASSEMBLY, XRIPE, PEDAL LEVER, LH	1
34	101127-01	WASHER, WAVE, 26.2 X 33.9 X 0.4	2
35	102521-001	WASHER, 8.5 X 30 X 2, STAINLESS STEEL	2
36	102211-01	SCREW, MB X 1.25 X 25.0, SHCS, STAINLESS STEEL	2
38	102037-01	TAG, TIGHTEN-SECURELY, 30 B-10c	2
42	102716-01	CAP, UPPER LINK	1
43	102717-01	SCREW, MB X 1.25 X 30.0, SHCS, STAINLESS STEEL	1
46	103589-01	ASSEMBLY, RIGHT MULTI-GRIP, L-HANDLE	1
67	103537-01	ASSEMBLY, LEFT MULTI-GRIP, L-HANDLE	1
102	102269-01	BOLT, M10 X 1.5 X 20, CHAM-HEX HD, GR. 8.8, C1	1
69	102266-001	CAP, ARM PIVOT	2

1. RIGHT ARM AND MEDAL LEVER ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
3. CAD GENERATED MODEL - ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL - CAD MODEL IS DRAWING DOCUMENT.
4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-001	BELT TENSION REQUIREMENTS
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION

REV	DESCRIPTION	ECO #	DATE	ENG
F	SHIELD 5: ADD CRANK ARM SPACER, NEW CRANK ARM SCREW, AND THICK WOODER	03-0014993	10/17/2009	JCW
G	SHIELD 5: REPLACED BALL CARBIDS AND BALL WITH FIBRE REINFORCED CARBIDE	03-0014995	3/25/2010	JCW
G	SHIELD 6: ADD BALL CARBIDE, 16 SCREW AND NOVEL 10 RESIN CARBIDE	03-0015018	6/23/2010	MEN
H	SHIELD 6: ADD A REFLUXED UPPER DIAL LINKAGAS, CAPS, AND BOLTS	03-0015020	8/01/2010	JCW
I	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
J	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
K	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
L	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
M	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
N	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
O	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
P	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
Q	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
R	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
S	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
T	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
U	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
V	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
W	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
X	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
Y	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
Z	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
AA	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
AB	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
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AJ	SHIELD 7: REMOVED 102/26-001, REMOVED 102/27-001			
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