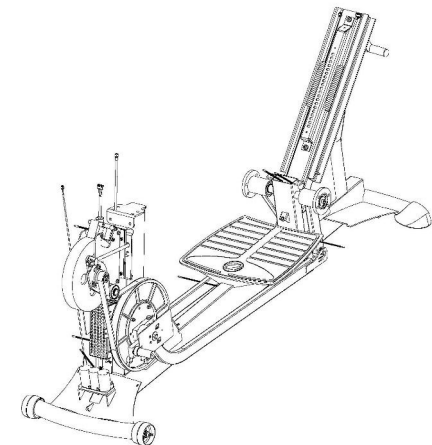
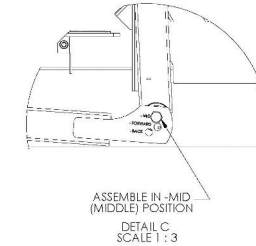
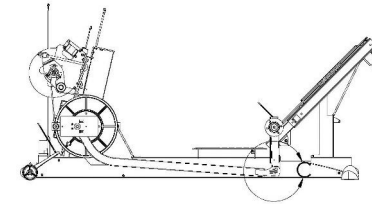
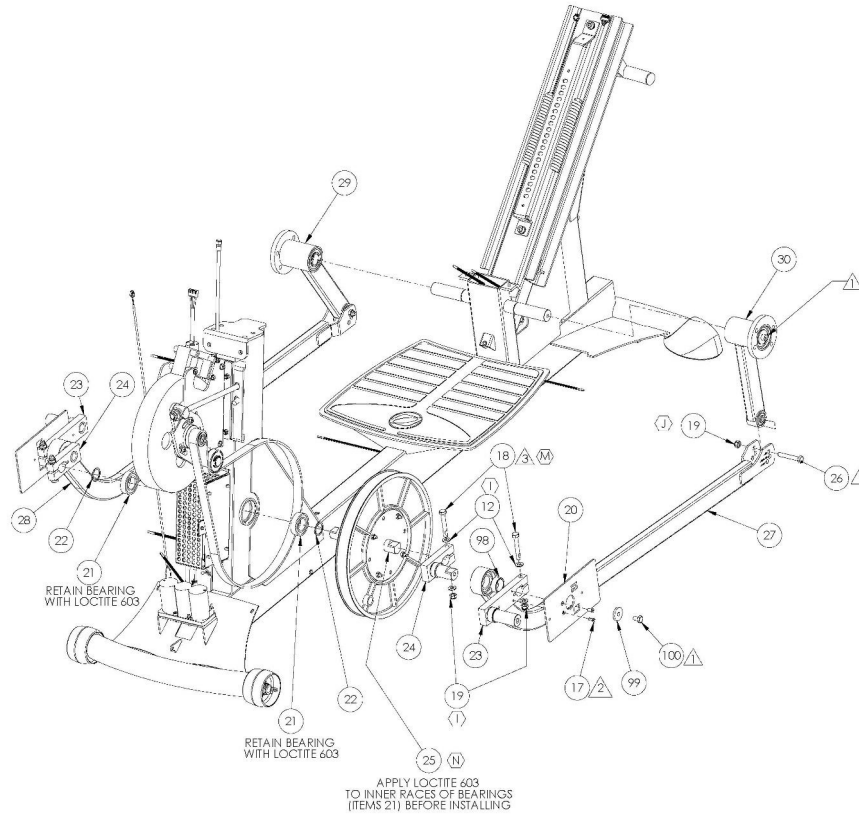


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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet 1	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	SHEET S/GTY.
12	101029-001	WASHER, M8, 8.3 X 1.60 X 1.6, ST, BZ	10
17	102331-001	SCREW, M5 X 0.8 X 12, FLAT HEAD, TYPE 1 CROSS RECESSED, BZ	4
18	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, BZ	4
19	103893-001	NUT, HEX, NYLON INSERT, M8 X 1.25, C2 CLASS 10	6
20	102303-001	PLATE, CRANK COVER	2
21	101446-001	BEARING, 6005 BALL, CHINESE	2
22	900009-001	RING, RETAINING, 25MM	2
23	102742-001	WIDMT, LARGE CRANK ARM	2
24	104752-001	WIDMT, SMALL CRANK ARM	2
25	103871-001	ASSEMBLY, DRIVE PULLEY, RoHS	1
26	103256-001	SCREW, M8 X 1.25 X 52 HHCS, 8.8 ST, CZ	2
27	102753-001	ASSEMBLY, ARM LINK, LHT	1
28	102752-001	ASSEMBLY, ARM LINK, RHT	1
29	102758-001	ASSEMBLY, ROCKER RIGHT	1
30	102757-001	ASSEMBLY, ROCKER LEFT	1
98	104738-001	SPACER, CRANK	2
99	104757-001	WASHER, THICK 28x8x4mm	2
100	102351-001	SCREW, M8 X 1.25 X 12 HCS, 8.8 STL, CZ	2

NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB).
2. TORQUE FASTENER TO 3 - 4 N-M (26 - 35 IN-LB).
3. TORQUE FASTENER TO 40 N-M (29 FT-LB).
4. RIGHT SIDE ROCKER AND LINK IS ASSEMBLED IN THE SAME MANNER AS THE LEFT.
5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
7. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

OCTANE FITNESS		Fit Your Life	
DESCRIPTION		XR6000 BASE INTL	
SEE NOTES	SEE NOTES	103498-001	
ECO: 1007 SCALE: 1:1000000		ECO: 1007 SCALE: 1:1000000	