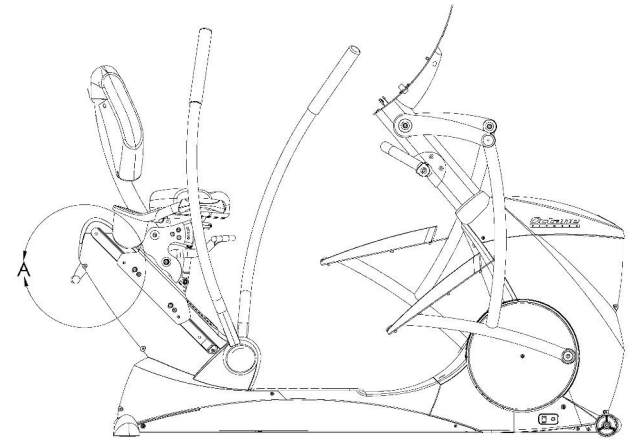
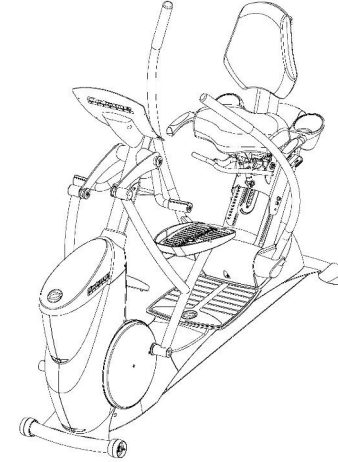
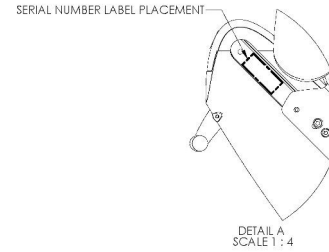
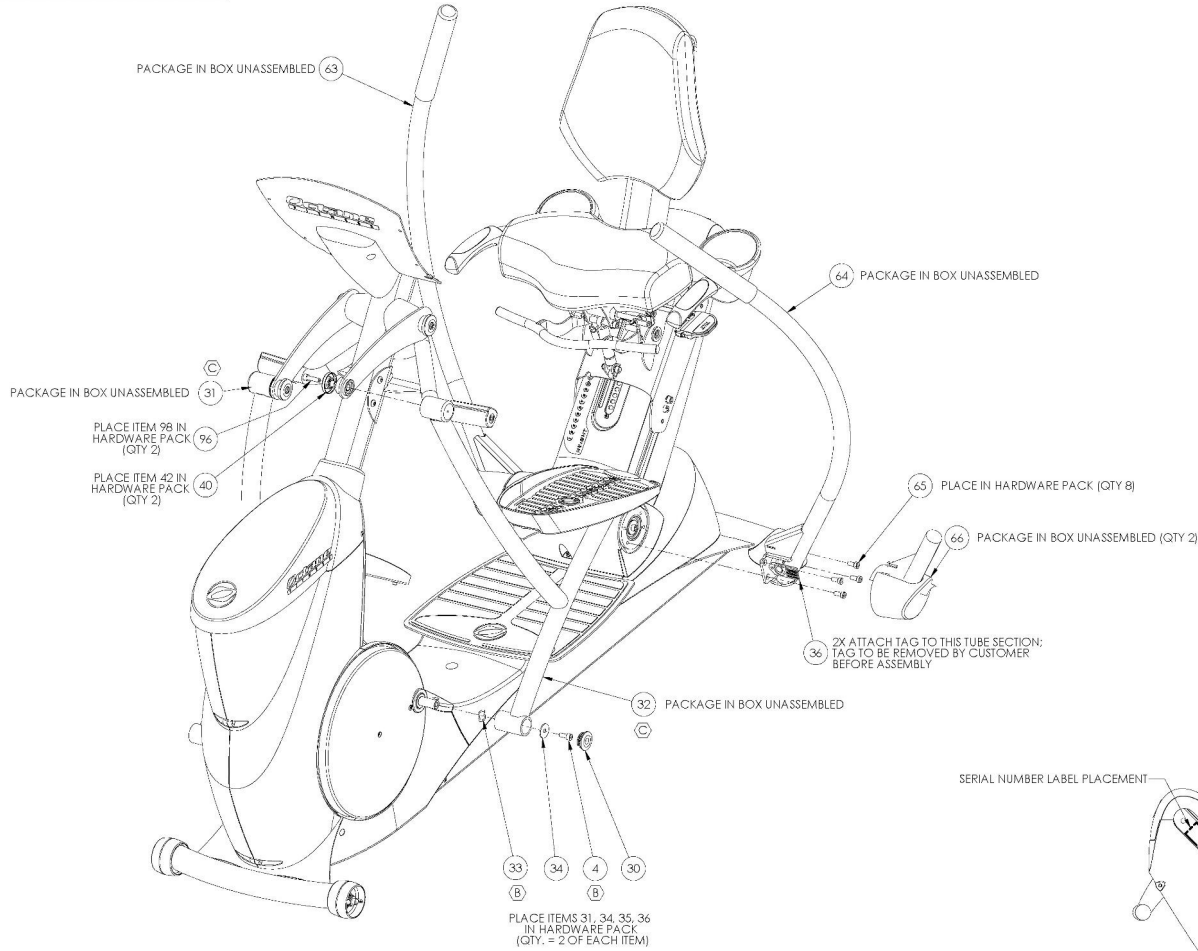


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ITEM	PART NUMBER	DESCRIPTION	QTY.
1	106470-001	WLDMT, FRAME, XR650	1
4	103210-001	SCREW, M8 X 1.25 X 20.0L SHCS, STAINLESS STEEL	2
17	107005-001	SCREW, M8 X 1.25 X 55 FHCS, 12.9 ST, CZ	4
30	102181-001	CAP, LOWER PEDAL LEVER HUB	2
31	104428-001	ASSEMBLY, LEVER, PEDAL, RIGHT	1
32	104425-001	ASSEMBLY, LEVER, PEDAL, LEFT	1
33	000004-001	WASHER, WAVE, 19.3 X 26.0 X .35	2
34	103213-001	WASHER, 8.5 X 30 X 2, STAINLESS STEEL	2
36	103037-001	TAG, TIGHTEN SECURELY, 30 lb.-lbs.	2
40	105716-001	CAP, UPPER LINK	4
63	105114-001	ASSEMBLY, MOVING ARM, RH	1
64	105115-001	ASSEMBLY, MOVING ARM, LH	1
65	100754-001	SCREW, M8x1.25x16 SHCS, STL, BZ	8
66	102266-001	CAP, ARM PIVOT	2
96	105717-001	SCREW, M8 X 1.25 X 30.0L SHCS, STAINLESS STEEL	2

NOTES:

- RIGHT ARM AND PEDAL LEVER ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).

APPLICABLE OCTANE FITNESS SPECIFICATIONS

SPEC NO.	SPECIFICATION TITLE
OFS-001	BELT TENSION REQUIREMENTS
OFS-006	APPLICATION OF LOTITE FOR BEARING RETENTION

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-013090	11/1/2010	MEN
B	PAGE 1: ITEM 17 WAS 10277401 PAGE 2: CHANGED NOTE ON CARGAGE HARDWARE PAGE 3: ADDED ITEM 99 PAGE 4: NOTE 5 CHANGED BELT TENSION FROM 19-26 LBS TO 30-35 LBS ITEM 7 WAS 102797-001, ITEM 13 WAS 102736-001, ITEM 19 WAS 102552-001	001-00-013128	2/14/2011	MEN
C	SHEET 1: CHANGED 13 TO 100131KAP COMPATIBLE PEDAL (CYBER WAVE 2.3) SHEET 2: CHANGED SEAT ASSY WITH SEATSLIDE DAMPER (BRAND) SHEET 3: CHANGED CHAIR MITS TO CLASS 10 (ITEM 11) AND FORWARD REARWARD CHAIR MITS CHAIR WASHERS RECOMMENDED TO FLAT (ITEM 10) SHEET 5: REFACTED M8 NUT ON ARM LINKS WITH M8 CLASS 10 NUT	001-00-013048	4/28/2011	MEN
D	SHEET 1: ADDED OCTANE SPECIFICATIONS TABLE SHEET 4: REMOVED BELT TENSION NOTE	001-00-013193	8/8/2011	MEN
E	SHEET 3: UPDATED ITEM 49, 53, 56, 57, 58, 60, 61 FROM V2 TO HB (UP4 ABS MATERIAL)	001-00-013203	10/5/2011	NFL
F	SHEET 3: ITEM 17 WAS 102403-001	001-00-013178	11/18/2011	MEN
H	SHEET 1: ADDED SPECIFICATION OF 5-800 TO TABLE SHEET 5: ITEM 22 WAS 102071-001	001-00-013447	3/24/2013	MEN

OCTANE FITNESS	
Fuel Your Life	
DESCRIPTION	XR650 BASE WW
ITEM	105400-001
REV	1
ECO	001-00-013090
DATE	11/1/2010
ENG	MEN