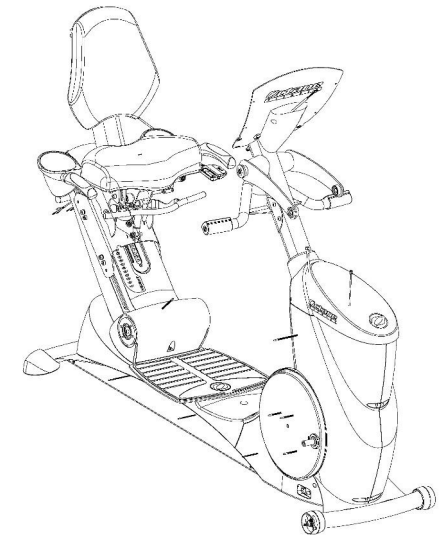
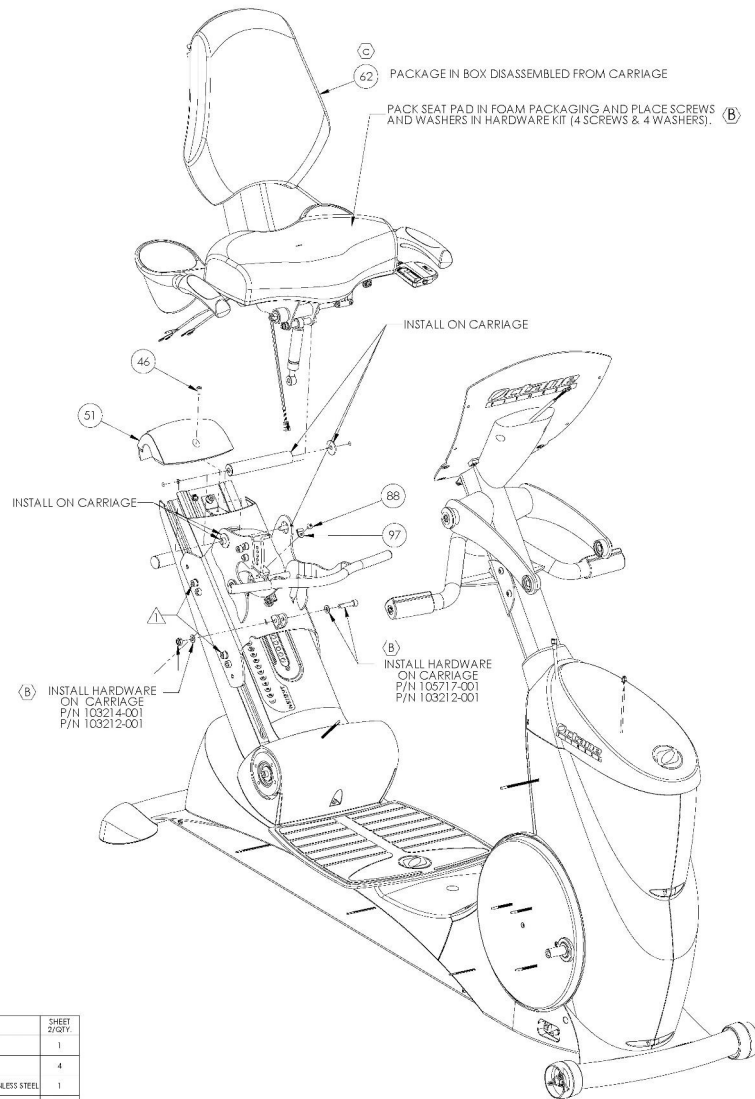


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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet 1	-	-	-



NOTES:

1. WITH SEAT CARRIAGE INSTALLED ON RAILS, TORQUE M8 SCREWS TO 23 N-M (17 FT-LB) WHILE HOLDING ROLLER CAMS AT 10 N-M (7.4 FT-LB).
2. TORQUE FASTENERS TO 23 N-M (17 FT-LB).
3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
4. CAD GENERATED MODEL - ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL - CAD MODEL IS DRIVING DOCUMENT.
5. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).
- 6.

F	PART NUMBER	DESCRIPTION	SHEET 2/2
1	106470-001	WLDMT, FRAME, XR650	1
17	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST. CZ	4
46	100790-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, STAINLESS STEEL	1
51	103081-001	ASSEMBLY, CAP, SHROUD, REAR	1
62	106451-001	ASSEMBLY, ADJUSTABLE SEAT, XR650	1
88	100873-001	SCREW, M5 X 0.8 X 6, TRUSS HEAD, TYPE II CROSS RECESSED, BZ	1
97	103048-001	CLAMP, CABLE	1

OCTANE FITNESS	
Fuel Your Life	
DESCRIPTION	
XR650 BASE WW	
SEE NOTES	
105400-001	