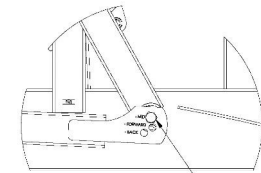
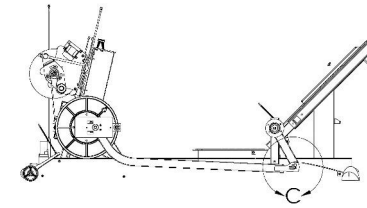
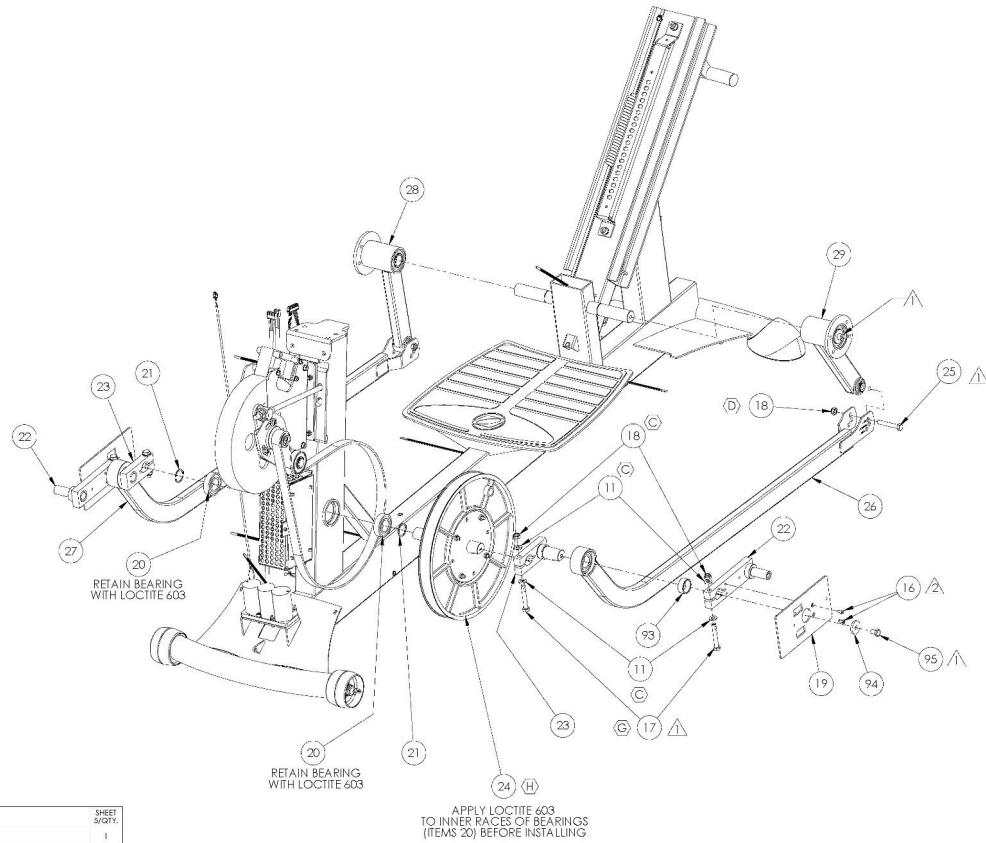


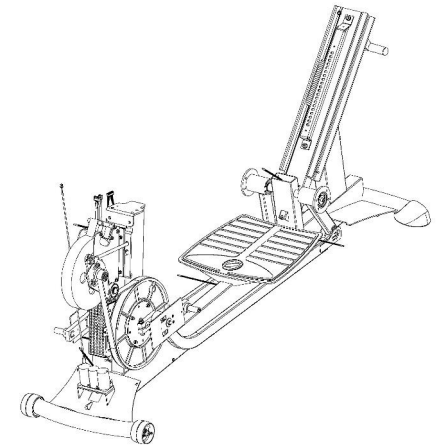
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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet 1	-	-	-



DETAIL C
SCALE 1:3

ASSEMBLE IN -MID (MIDDLE) POSITION
AS SHOWN



ITEM	PART NUMBER	DESCRIPTION	SHEET X/QTY
1	106470-001	W/DMT, FRAME, XR650	1
11	101029-001	WASHER, M6, 8.3 X 16.0 X 1.6, ST, B2	10
16	102331-001	SCREW, M6 X 0.8 X 12, FLAT HEAD, TYPE 1 CROSS RECESSED, B2	4
17	107005-001	SCREW, M6 X 1.25 X 55 HHCS, 12.9 ST, C2	4
18	103393-001	NUT, HEX, NYLON INSERT, M6 X 1.25, C2 CLASS 10	6
19	102303-001	PLATE, CRANK COVER	2
20	101646-001	BEARING, BALL, 6005, C2	2
21	900009-001	RING, RETAINING, 25MM	2
22	101516-001	W/DMT, LARGE CRANK ARM	2
23	104762-001	W/DMT, SMALL CRANK ARM	2
24	107877-001	ASSEMBLY, DRIVE PULLEY	1
25	103256-001	SCREW, M6 X 1.25 X 52 HHCS, 8.8 ST, C2	2
26	102285-001	ASSEMBLY, ARM LINK, LH	1
27	102281-001	ASSEMBLY, ARM LINK, RH	1
28	102514-001	ASSEMBLY, ROCKER RIGHT	1
29	102515-001	ASSEMBLY, ROCKER LEFT	1
93	104735-001	SPACER, CRANK	2
94	104757-001	WASHER, THICK 28x8x4mm	2
95	102351-001	SCREW, M6 X 1.25 X 12 HCS, 8.8 STL, C2	2

NOTES:

- TORQUE FASTENER TO 23 N-M (17 FT-LB).
- TORQUE FASTENER TO 3 - 4 N-M (26 - 35 IN-LB).
- TORQUE FASTENER TO 40 N-M (29.5 FT-LB).
- RIGHT SIDE ROCKER AND LINK IS ASSEMBLED IN THE SAME MANNER AS THE LEFT.
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

OCTANE FITNESS	
Fuel Your Life	
DESCRIPTION	
XR650 BASE WW	
PART NUMBER	
105400-001	
REV	
1	
DATE	
10/10/2023	
DRAWN BY	
105400-001	
CHECKED BY	
105400-001	
APPROVED BY	
105400-001	