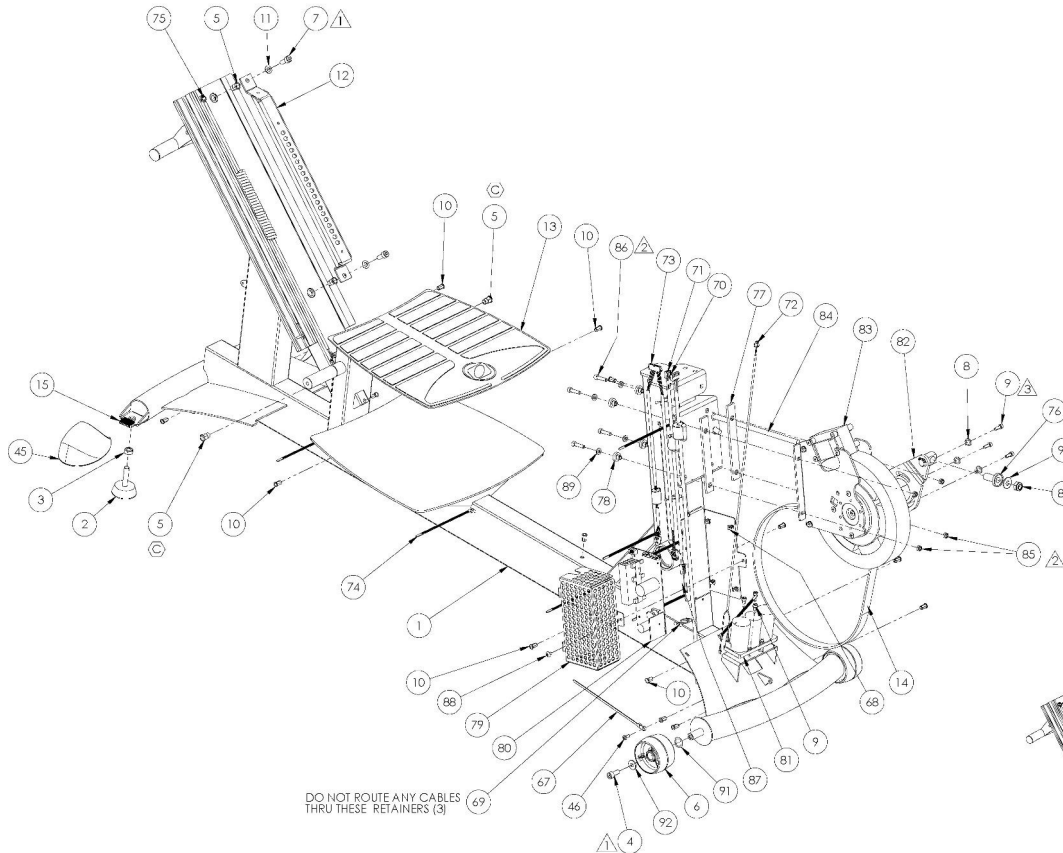


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

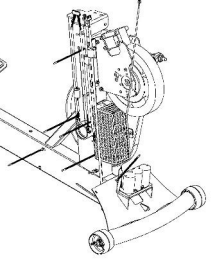
ITEM NO.	PART NUMBER	DESCRIPTION	SHEET #/QTY.
1	106470-001	WLDMT, FRAME, XR650	1
2	900015-001	LEVELER, 30MM DIAMETER	2
3	930038-009	B18.2, 4.1M, HEX NUT, STYLE 1, M10 X 1.5, BLACK ZINC, STL	2
4	103210-001	SCREW, M8 X 1.25 X 20.0L SHCS, STAINLESS STEEL	2
5	101576-001	RIVNUT, BRASS, M8 X 1.25	2
6	102219-001	ROLLER, TRANSPORT	2
7	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	2
8	100457-001	SPACER, FLANGE TENSIONER	3
9	101297-001	SCREW, M8 X 0.8 X 16.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	6
10	900031-002	RIVNUT, BRASS, M5 X 0.8	14
12	102155-001	RACK, SEAT SLIDE	1
13	102242-001	TREAD, PLATFORM	1
14	103433-001	BELT, DRIVE, 8 RIB, 490J	1
15	101300-001	DUAL LOCK, 25 X 20 - 400	2
17	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
67	101416-001	CABLE TIE, SCREW MOUNT, MS	1
68	102533-001	STAND-OFF, BOARD, 4.9MM	4
69	102892-001	STAND-OFF, CABLE, 14 DIA	3
70	105140-001	CABLE ASSY, BRAKE GEN PWR, FERRITE	1
71	105141-001	CABLE ASSY, BRAKE GEN INDUCT, FERRITE	1
72	103282-001	CABLE ASSEMBLY, BATTERY TO MAST	1
73	105182-001	CABLE ASSY, BASE, XR6000, FERRITE	1
74	103432-001	TIE, CABLE, PUSH MOUNT, W4.8 X L170	10
75	103306-001	CABLE HR BASE BOX	1
76	103333-001	INSULATOR, J-HOOK BOLT	1
77	103429-001	INSULATOR, BRAKE BASE	2
78	103334-001	INSULATOR, BRAKE BOLT	4
79	103193-001	COVER, BRAKE PCB	1
80	103331-001	CIRCUIT BOARD ASSEMBLY, BRAKE CONTROL BOARD, SAFETY CERT. ROHS	1
81	101823-001	ASSEMBLY, BATTERY WITH PIN	1
82	103331-001	ASSEMBLY, TENSIONER, INSULATED	1
83	100830-001	BRAKE, GENERATOR, 6302	1
84	102794-001	BOLT, 10MM J-HOOK	1
85	930046-007	NUT, HEX, NYLON INSERT, STL, M6	4
86	103896-001	SCREW, M6 X 1.0 X 25, SHCS, B2	4
87	930046-009	NUT, HEX, NYLON INSERT, STL, M10	1
88	100873-001	SCREW, M5 X 0.8 X 9, TRUSS HEAD, TYPE II CROSS RECESSED, B2	1
89	930042-007	B18.2MM, WASHER, PLAIN, STL, M6	4
90	100717-001	10 X 23 X 2, STEEL, CZ	1
91	101920-001	WASHER, WAVE, 16.7 X 22.5 X .3	2
92	104302-001	WASHER, M8, 8.3 X 20 X 2, STAINLESS STEEL	2



NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB).
2. TORQUE FASTENERS TO 10 N-M (7.8 FT-LB).
3. TORQUE FASTENERS TO 6 N-M (4.6 FT-LB).
4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).

REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet 1	-	-	-



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