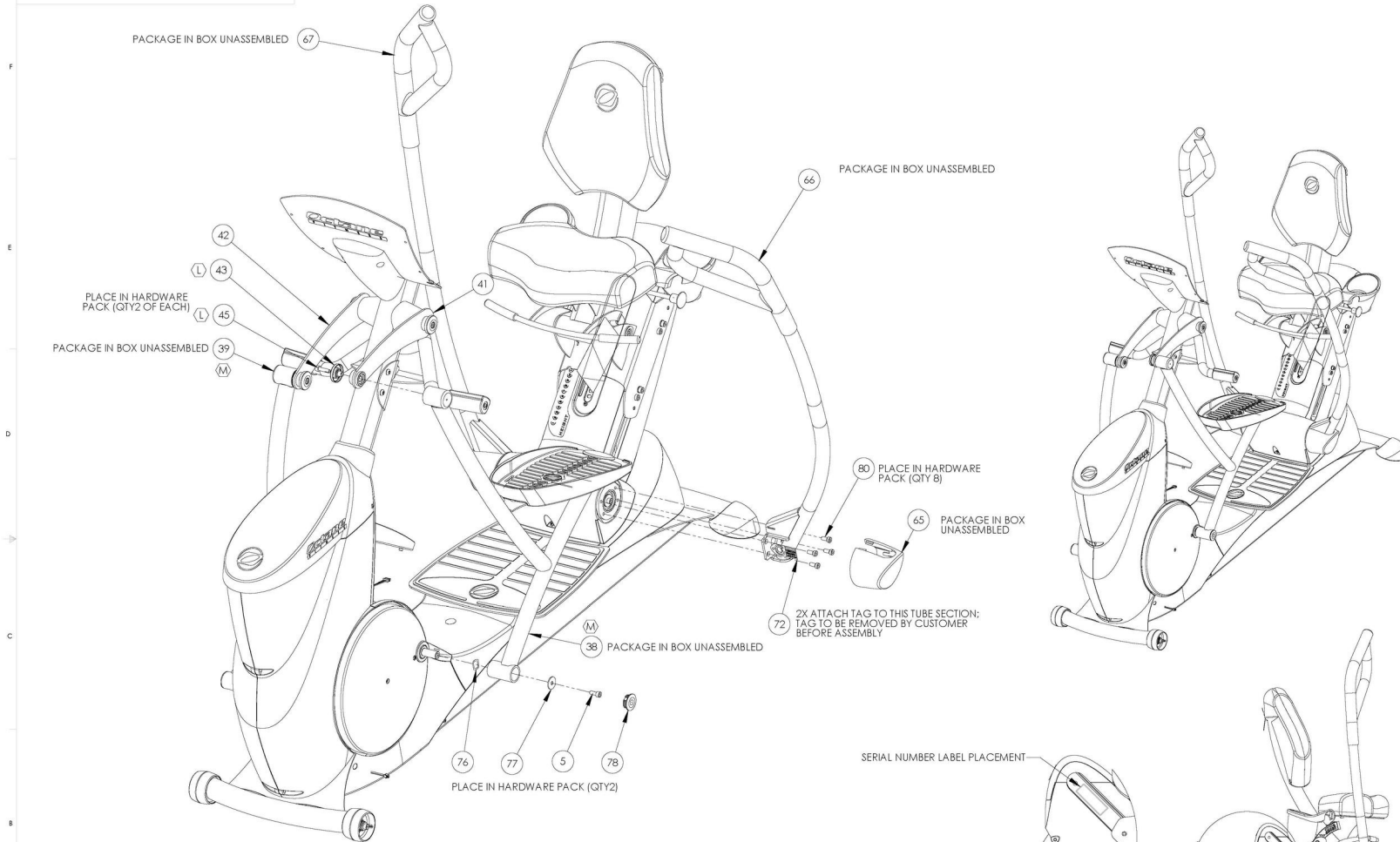


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ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 1/QTY.
5	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	2
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, BZ	4
32	103371-001	ASSEMBLY, DRIVE PULLEY, RoHS	1
38	106425-001	ASSEMBLY, LEVER, PEDAL, LEFT	1
39	106426-001	ASSEMBLY, LEVER, PEDAL, RIGHT	1
41	105712-001	ASSEMBLY, UPPER LINK, LEFT	1
42	105710-001	ASSEMBLY, UPPER LINK, RIGHT	1
43	105716-001	CAP, UPPER LINK	4
45	105720-001	SCREW, M8 X 1.25 X 30.0L SHCS, BLACK ZINC, 12.9 STL	4
65	102266-001	CAP, ARM PIVOT	2
66	103995-001	ASSEMBLY, LEFT MULTI-GRIP, xR6	1
67	103993-001	ASSEMBLY, RIGHT MULTI-GRIP, xR6	1
72	103037-001	TAG, TIGHTEN SECURELY, 30 ft-lbs.	2
76	900004-001	WASHER, WAVE, 19.3 X 26.0 X .35	2
77	102132-001	WASHER, 8.5 X 30 X 2 CZ	2
78	102181-001	CAP, LOWER PEDAL LEVER HUB	2
80	100754-001	SCREW, M8x1.25x16 SHCS, STL, BZ	8

- NOTES:
- RIGHT ARM AND PEDAL LEVER ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).
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DETAIL A
SCALE 1 : 4

APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
0FS-001	BELT TENSION REQUIREMENTS
0FS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/3/2008	DCB
B	ADDED/REVISED NOTES SHEET 1: 4.4. ADDED ASSEMBLY TAGS SHEET 2: ADDED ITEM 7, 72, 73 SHEET 6: ADDED CABLE 105	001-00-014711	3/19/2008	DCB
C	SHEET 1: ADDED SERIAL NO. LOCATION SHEET 2: ADDED ASSEMBLY INSTRUCTION NOTE SHEET 3: ADDED LOCTITE NOTE, ITEM 39, CHANGED TO HEX HEAD SCREW, ITEM 59, CHANGED TO FLAT HEAD SCREW	001-00-014724	4/21/2008	AMN
D	CHANGED LOCATION OF SERIAL NUMBER LABEL	001-00-014734	3/5/2008	AMN
E	ADDED TORQUE SPECIFICATION TO SHEET 2	001-00-014751	4/25/2008	JC-W
F	FRONT SHROUDS CHANGED	001-00-014760	6/26/2008	AMN
G	CHANGED TO ROPS COMPLIANT DRIVE PULLEY ASSY (SHEET 3), CHANGED ITEM ON CRANK ARM FROM GRADE 8 TO 12 (SHEET 3)	001-00-014784	8/7/2008	AMN
H	SHEET 3: UPDATED SHROUD ACCESS PANEL (103317-001) WITH ENGLISH/GERMAN/FRENCH WARNING AND CAUTION LABELS.	001-00-014832	1/28/2009	BHG
I	SHEET 1: MULTI-GRIP HANDLES CHANGED	001-00-014830	3/27/2009	AMN
J	SHEET 3: ADDED LOCTITE 243 AND TORQUE SPECIFICATION TO CRANK COVER ADJUSTING SCREWS SHEET 5: ADDED DETAIL VIEW SHOWING LOWER LINK INSTALLATION, ADDED LOCTITE 700 TO OUTER AND INNER RACE OF CRANK BEARINGS, ADDED TORQUE SPECIFICATION TO BEARINGS SHEET 6: CHANGED 2 TRANSPORT WHEEL WASHERS FROM 10102P-001 (ITEM 46) TO 104501-001 (ITEM 45)	001-00-014893	8/11/2009	DCB
K	SHEET 4: REPLACED PIV BUSHING ASSEMBLY WITH STAINLESS STEEL INTERNAL CABLE VERSION. SHEET 5: ADDED CRANK ARM SPACER, WASHER, AND SCREW TO EACH SIDE	001-00-014926	10/8/2009	BHG
L	SHEET 1 AND 4: REPLACED UPPER PEDAL LINKAGES, CAPS, AND BOLTS	001-00-015020	9/1/2010	BHG
M	SHEET 1: REPLACED PEDAL LEVERS WITH FOOT STRAP COMPATIBLE VERSION (ITEM 39 AND 40) SHEET 5: CHANGED CRANK WASHERS FROM LOCK TO FLAT (ITEM 44), CHANGED TORQUE ON CRANK BOLTS (ITEM 25) FROM 23 TO 40 ft-lbs	001-00-015086	4/27/2011	AMN
N	SHEET 1: ADDED OCTANE SPECIFICATIONS TABLE SHEET 6: REMOVED BELT TENSION NOTE	001-00-015203	9/21/2011	NEL
P	PAGE 3: HEADS WAS 101010-001	001-00-015178	11/17/2011	AMN
R	SHEET 1: ADDED SPECIFICATION 0FS-006 TO TABLE. SHEET 5: ITEM 50 WAS 103317-001	001-00-015447	3/24/2013	AMN

OCTANE FITNESS Fuel Your Life	
DESCRIPTION	DATE
ASSY, XR6 BASE	3/19/2008
SEE NOTES	300-000-000
SEE NOTES	300-000-000
DO NOT SCALE DRAWING	300-000-000
102204-001	102204-001