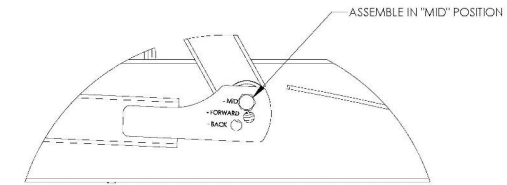
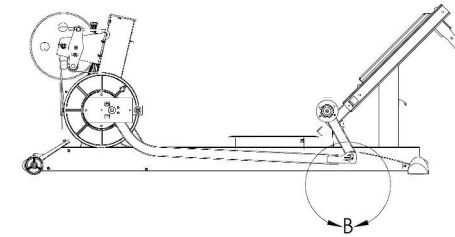
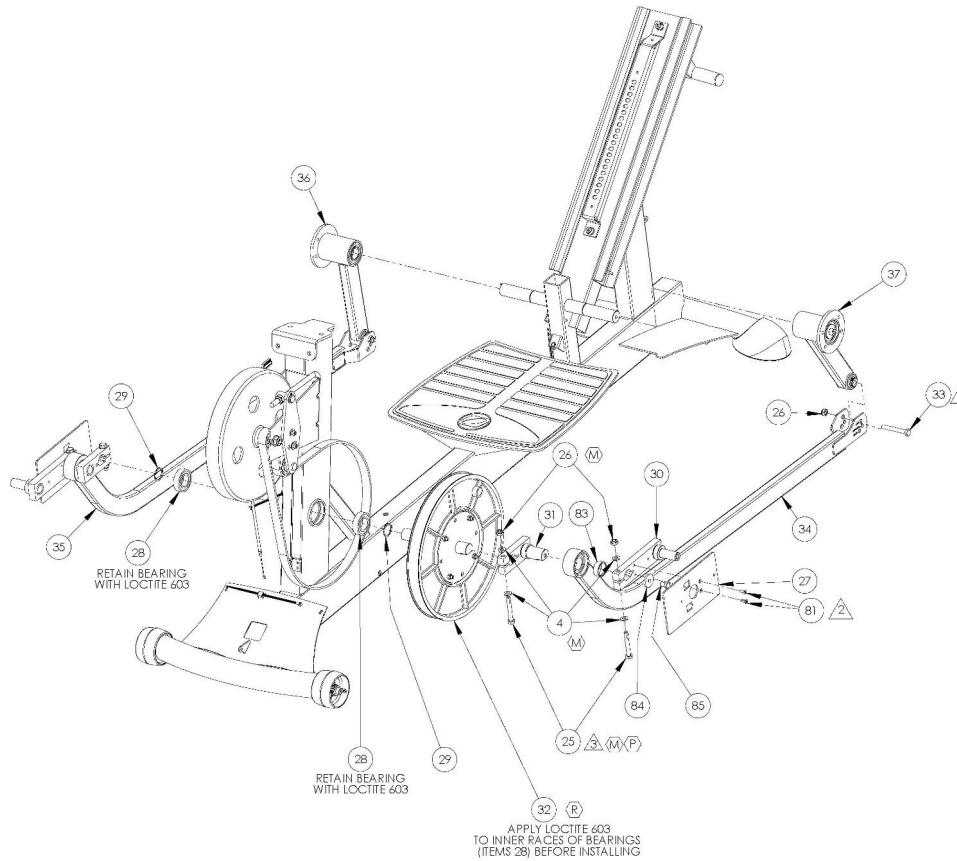
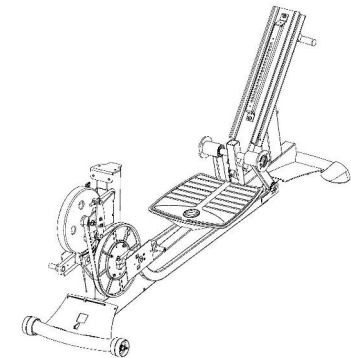


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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet 1	-	-	-



DETAIL B
SCALE 1 : 2



ITEM NO.	PART NUMBER	DESCRIPTION	SHEET S/QTY.
4	101029-001	WASHER, M8, 8.3 X 16.0 X 1.6, ST, BZ	10
25	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, BZ	4
26	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, CZ CLASS 10	6
27	102203-001	PLATE, CRANK COVER	2
28	101646-001	BEARING, 6005 BALL, CHINESE	2
29	900009-001	RING, RETAINING, 25MM	2
30	101516-001	WELDMT, LARGE CRANK ARM	2
31	104752-001	WELDMT, SMALL CRANK ARM	2
32	103371-001	ASSEMBLY, DRIVE PULLEY, ROHS	1
33	103100-001	SCREW, M8 X 1.25 X 60 HHCS, 8.8 ST, CZ	2
34	102285-001	ASSEMBLY, ARM LINK, LH	1
35	102281-001	ASSEMBLY, ARM LINK, RH	1
36	102514-001	ASSEMBLY, ROCKER RIGHT	1
37	102515-001	ASSEMBLY, ROCKER LEFT	1
81	102331-001	SCREW, M5 X 0.8 X 12, FLAT HEAD, TYPE 1 CROSS RECESSED, BZ	4
83	104738-001	SPACER, CRANK	2
84	104757-001	WASHER, THICK 28x8x4mm	2
85	102351-001	SCREW, M8 X 1.25 X 12 HCS, 8.8 STL, CZ	2

NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB)
2. TORQUE FASTENER TO 3 - 4 N-M (26 - 35 IN-LB).
3. TORQUE FASTENER TO 40 N-M (29.5 FT-LB).
4. RIGHT SIDE ROCKER AND LINK ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).

OCTANE FITNESS	
Fuel Your Life	
DESCRIPTION	ASSY, XR6 BASE
ECO #	102204-001
DATE	10/10/2014
ENG	P