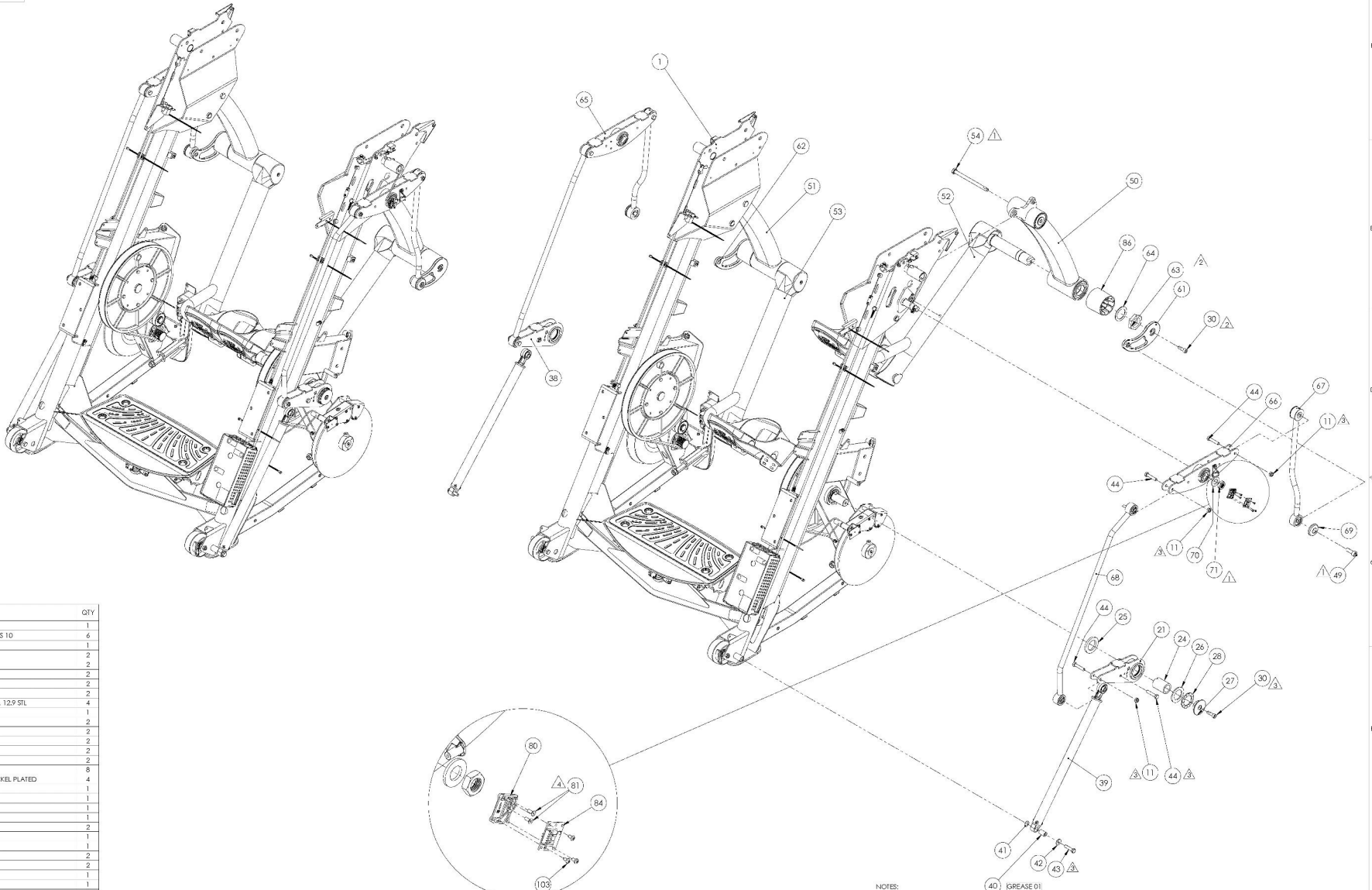


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REV	DESCRIPTION	ECN #	DWG	ENG
-	See Sheet 2	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	111909-001	ASSEMBLY, 287000 FRAME	1
11	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, CZ CLASS 10	6
21	106087-001	ASSY, CRANK ARM, RH	1
24	106081-001	SLEEVE, HARDENED, 35 mm	2
25	106089-001	SPACER, HUB	2
26	106090-001	WASHER, HUB	2
27	106091-001	RETAINER, HUB	2
28	110420-001	WASHER, GRINDLE, 35	2
30	111003-001	SCREW, M8 X 1.25 X 25.0L SHCS, CLEAR ZINC, 12.9 STL	4
38	110423-001	ASSY, CRANK ARM, LH	1
39	110431-001	ASSEMBLY, RETURN SPRING	2
40	106338-001	SPACER, SPRING PIVOT	2
41	106338-001	O-RING, 13.9 X 2.4	2
42	104301-001	WASHER, M8, 8.3 X 20 X 2, BLACK ZINC	2
43	101715-001	BOLT, M8 X 1.25 X 35 HCS, 8.8 ST, BZ	2
44	103743-001	SCREW, M8 X 1.25 X 40 HHCS, 8.8 ST, CZ	8
49	109454-001	SCREW, M10 X 1.5 X 30.0L SHCS, 12.9 STL, NICKEL PLATED	4
50	111406-001	ASSY, UPPER LEG, STL, 6007, RH	1
51	111407-001	ASSY, UPPER LEG, STL, LH	1
52	111402-001	ASSY, LOWER LEG, RH	1
53	111403-001	ASSY, LOWER LEG, LH	1
54	106110-001	BOLT, M10 X 1.5 X 145, HEX HEAD, CLASS 8.8	2
61	106236-001	WELDMENT, KNEE CRANK, RH	1
62	106239-001	WELDMENT, KNEE CRANK, LH	1
63	111409-001	NUT, HEX, M35 X 1.5, THIN JAM	2
64	111410-001	WASHER, 35 X 50 X 1.5, STL, CZ	2
65	111991-001	ASSEMBLY, BELT CRANK, LH	1
66	112382-001	ASSEMBLY, BELT CRANK, RH	1
67	112376-001	ASSY, LWR LEG ARTICULATOR LINK	2
68	112379-001	ASSY, BRAKE ROD	2
69	109453-001	CAP, LL, ARIC	2
70	109720-001	WASHER, 32 X 16 X 3, CZ	2
71	104158-001	NUT, HEX, M16 X 2.0 X 8 CZ	2
80	111802-001	MOUNT, STRIDE SENSOR BOARD, INGP	1
81	103237-001	SCREW, M3 X 0.5 X 6, FLAT SHCS, STAINLESS STEEL	2
84	111798-001	BOARD ASSY, MAG SENSOR, DUAL SHGR, DIFF OUTPUT	1
86	111705-001	COVER, KNEE PIVOT, CUSTOM GRAY	1
103	111799-001	SCREW, M2.9 X 6.8L SELF-TAPPING, STAINLESS STEEL, TYPE C	3

DETAIL G
SCALE 1:2

NOTES:

- 1. TORQUE FASTENER TO 45 N·M (33 FT-LBS)
- 2. TORQUE FASTENER TO 30 N·M (22 FT-LBS)
- 3. TORQUE FASTENER TO 23 N·M (17 FT-LBS)
- 4. TORQUE FASTENER TO 0.7 N·M (6 IN-LBS)

- 5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- 6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

TOLERANCES ARE:		DECIMALS		ANGLES	
±	0.005	±	0.005	±	0.005
±	0.010	±	0.010	±	0.010
±	0.020	±	0.020	±	0.020
±	0.050	±	0.050	±	0.050
±	0.100	±	0.100	±	0.100
OCTANE FITNESS		Part Your Life		PART DESCRIPTION	
111600-001		111600-001		111600-001	