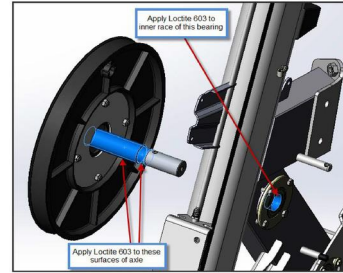
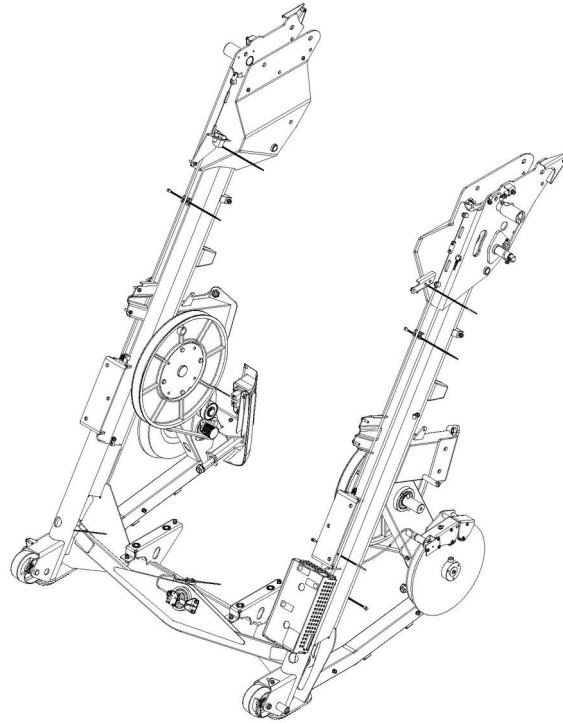


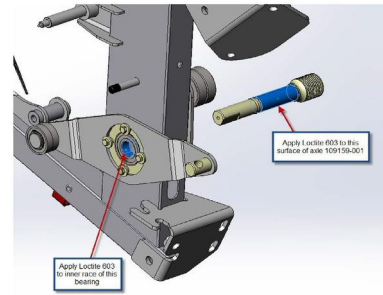
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REV	DESCRIPTION	ECN#	DATE	END
-	See sheet	-	-	-



APPLY LOCTITE 603 TO RIGHT AND LEFT AXLES AND OUTER BEARINGS AS SHOWN

PLACE IN HARDWARE PACK



APPLY LOCTITE 603 TO RIGHT AND LEFT AXLES AND OUTER BEARINGS AS SHOWN

TORQUE SCREW TO 23 N-m AFTER M5 SCREW IS TIGHT

- FOR PACKAGING:
 - SECURE RIGHT AND LEFT CALIPER ASSEMBLIES WITH TWIST TIES 111624-001.
 - APPLY LABEL 111467-001 TO ONE END OF TWIST TIE.
 - PLACE FOAM BETWEEN CALIPER AND ROTOR.

REMOVE SCREW TO ACCESS CABLE LUG

- NOTES:
- TORQUE FASTENER TO 45 N-M (44 FT-LBS)
 - TORQUE FASTENER TO 23 N-M (17 FT-LBS)
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

OCTANE FITNESS	
Fuel Your Life	
PART DESCRIPTION	
TOLERANCES ARE:	DECIMALS ANGLES
1st DIM: .015	1st DIM: .015
2nd DIM: .010	2nd DIM: .010
3rd DIM: .005	3rd DIM: .005
4th DIM: .002	4th DIM: .002
5th DIM: .001	5th DIM: .001
6th DIM: .0005	6th DIM: .0005
7th DIM: .0002	7th DIM: .0002
8th DIM: .0001	8th DIM: .0001
9th DIM: .00005	9th DIM: .00005
10th DIM: .00002	10th DIM: .00002
11th DIM: .00001	11th DIM: .00001
12th DIM: .000005	12th DIM: .000005
13th DIM: .000002	13th DIM: .000002
14th DIM: .000001	14th DIM: .000001
15th DIM: .0000005	15th DIM: .0000005
16th DIM: .0000002	16th DIM: .0000002
17th DIM: .0000001	17th DIM: .0000001
18th DIM: .00000005	18th DIM: .00000005
19th DIM: .00000002	19th DIM: .00000002
20th DIM: .00000001	20th DIM: .00000001
21st DIM: .000000005	21st DIM: .000000005
22nd DIM: .000000002	22nd DIM: .000000002
23rd DIM: .000000001	23rd DIM: .000000001
24th DIM: .0000000005	24th DIM: .0000000005
25th DIM: .0000000002	25th DIM: .0000000002
26th DIM: .0000000001	26th DIM: .0000000001
27th DIM: .00000000005	27th DIM: .00000000005
28th DIM: .00000000002	28th DIM: .00000000002
29th DIM: .00000000001	29th DIM: .00000000001
30th DIM: .000000000005	30th DIM: .000000000005
31st DIM: .000000000002	31st DIM: .000000000002
32nd DIM: .000000000001	32nd DIM: .000000000001
33rd DIM: .0000000000005	33rd DIM: .0000000000005
34th DIM: .0000000000002	34th DIM: .0000000000002
35th DIM: .0000000000001	35th DIM: .0000000000001
36th DIM: .00000000000005	36th DIM: .00000000000005
37th DIM: .00000000000002	37th DIM: .00000000000002
38th DIM: .00000000000001	38th DIM: .00000000000001
39th DIM: .000000000000005	39th DIM: .000000000000005
40th DIM: .000000000000002	40th DIM: .000000000000002
41st DIM: .000000000000001	41st DIM: .000000000000001
42nd DIM: .0000000000000005	42nd DIM: .0000000000000005
43rd DIM: .0000000000000002	43rd DIM: .0000000000000002
44th DIM: .0000000000000001	44th DIM: .0000000000000001
45th DIM: .00000000000000005	45th DIM: .00000000000000005
46th DIM: .00000000000000002	46th DIM: .00000000000000002
47th DIM: .00000000000000001	47th DIM: .00000000000000001
48th DIM: .000000000000000005	48th DIM: .000000000000000005
49th DIM: .000000000000000002	49th DIM: .000000000000000002
50th DIM: .000000000000000001	50th DIM: .000000000000000001
51st DIM: .0000000000000000005	51st DIM: .0000000000000000005
52nd DIM: .0000000000000000002	52nd DIM: .0000000000000000002
53rd DIM: .0000000000000000001	53rd DIM: .0000000000000000001
54th DIM: .00000000000000000005	54th DIM: .00000000000000000005
55th DIM: .00000000000000000002	55th DIM: .00000000000000000002
56th DIM: .00000000000000000001	56th DIM: .00000000000000000001
57th DIM: .000000000000000000005	57th DIM: .000000000000000000005
58th DIM: .000000000000000000002	58th DIM: .000000000000000000002
59th DIM: .000000000000000000001	59th DIM: .000000000000000000001
60th DIM: .0000000000000000000005	60th DIM: .0000000000000000000005
61st DIM: .0000000000000000000002	61st DIM: .0000000000000000000002
62nd DIM: .0000000000000000000001	62nd DIM: .0000000000000000000001
63rd DIM: .00000000000000000000005	63rd DIM: .00000000000000000000005
64th DIM: .00000000000000000000002	64th DIM: .00000000000000000000002
65th DIM: .00000000000000000000001	65th DIM: .00000000000000000000001
66th DIM: .000000000000000000000005	66th DIM: .000000000000000000000005
67th DIM: .000000000000000000000002	67th DIM: .000000000000000000000002
68th DIM: .000000000000000000000001	68th DIM: .000000000000000000000001
69th DIM: .0000000000000000000000005	69th DIM: .0000000000000000000000005
70th DIM: .0000000000000000000000002	70th DIM: .0000000000000000000000002
71st DIM: .0000000000000000000000001	71st DIM: .0000000000000000000000001
72nd DIM: .00000000000000000000000005	72nd DIM: .00000000000000000000000005
73rd DIM: .00000000000000000000000002	73rd DIM: .00000000000000000000000002
74th DIM: .00000000000000000000000001	74th DIM: .00000000000000000000000001
75th DIM: .000000000000000000000000005	75th DIM: .000000000000000000000000005
76th DIM: .000000000000000000000000002	76th DIM: .000000000000000000000000002
77th DIM: .000000000000000000000000001	77th DIM: .000000000000000000000000001
78th DIM: .0000000000000000000000000005	78th DIM: .0000000000000000000000000005
79th DIM: .0000000000000000000000000002	79th DIM: .0000000000000000000000000002
80th DIM: .0000000000000000000000000001	80th DIM: .0000000000000000000000000001
81st DIM: .00000000000000000000000000005	81st DIM: .00000000000000000000000000005
82nd DIM: .00000000000000000000000000002	82nd DIM: .00000000000000000000000000002
83rd DIM: .00000000000000000000000000001	83rd DIM: .00000000000000000000000000001
84th DIM: .000000000000000000000000000005	84th DIM: .000000000000000000000000000005
85th DIM: .000000000000000000000000000002	85th DIM: .000000000000000000000000000002
86th DIM: .000000000000000000000000000001	86th DIM: .000000000000000000000000000001
87th DIM: .0000000000000000000000000000005	87th DIM: .0000000000000000000000000000005
88th DIM: .0000000000000000000000000000002	88th DIM: .0000000000000000000000000000002
89th DIM: .0000000000000000000000000000001	89th DIM: .0000000000000000000000000000001
90th DIM: .00000000000000000000000000000005	90th DIM: .00000000000000000000000000000005
91st DIM: .00000000000000000000000000000002	91st DIM: .00000000000000000000000000000002
92nd DIM: .00000000000000000000000000000001	92nd DIM: .00000000000000000000000000000001
93rd DIM: .000000000000000000000000000000005	93rd DIM: .000000000000000000000000000000005
94th DIM: .000000000000000000000000000000002	94th DIM: .000000000000000000000000000000002
95th DIM: .000000000000000000000000000000001	95th DIM: .000000000000000000000000000000001
96th DIM: .0000000000000000000000000000000005	96th DIM: .0000000000000000000000000000000005
97th DIM: .0000000000000000000000000000000002	97th DIM: .0000000000000000000000000000000002
98th DIM: .0000000000000000000000000000000001	98th DIM: .0000000000000000000000000000000001
99th DIM: .00000000000000000000000000000000005	99th DIM: .00000000000000000000000000000000005
100th DIM: .00000000000000000000000000000000002	100th DIM: .00000000000000000000000000000000002