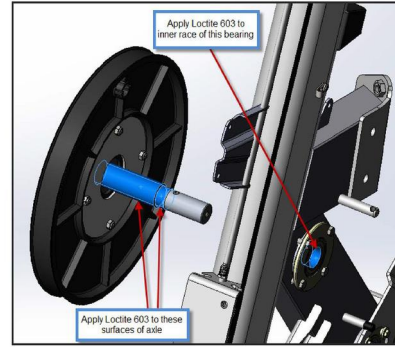
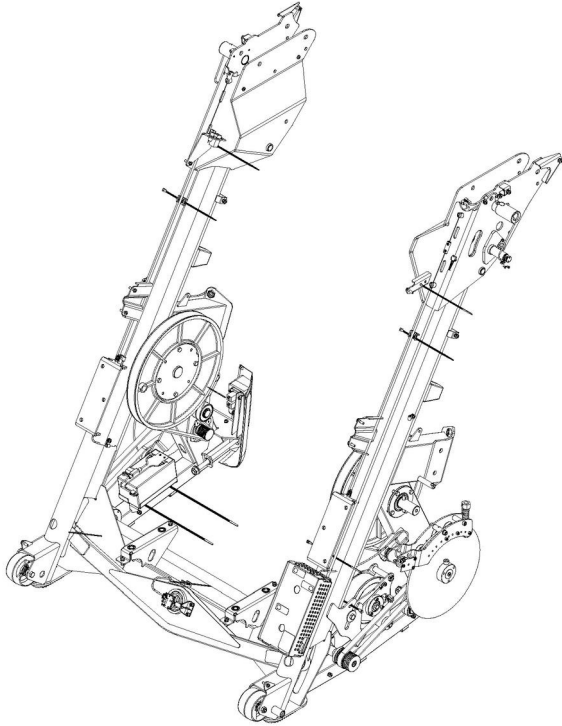


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REV	DESCRIPTION	ECN #	DATE	END
-	See sheet V	-	-	-

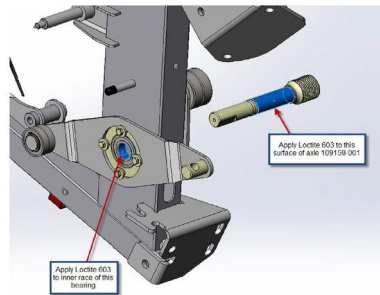


APPLY LOCTITE 603 TO RIGHT AND LEFT AXLES AND BEARINGS AS SHOWN



- FOR PACKAGING:
- SECURE RIGHT AND LEFT CALIPER ASSEMBLIES TO FRAME WITH TWIST TIES 111824-001.
 - APPLY LABEL 111467-001 TO ONE END OF TWIST TIE.
 - PLACE FOAM BETWEEN CALIPER AND ROTOR.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
11	103393-001	NUT, HEX, NYLON INSERT, M6 X 1.25, CZ CLASS 10	1
20	108092-001	ASSY, PULLEY AND SHAFT	2
22	109486-001	ASSY, ROTOR	2
23	900009-001	RING, RETAINING, 25MM	2
24	108079-001	PIN, SHAFT	2
30	109159-001	AXLE, PULLEY	2
33	112307-001	BOLT, 10MM J-HOOK, 30 MM THREAD	2
34	108088-001	BELT, 10 RIB, 420J	2
35	109750-001	BELT, 6 RIB, 340J	2
36	100450-001	RING, EXT RETAINING, 20MM	2
39	109967-001	WASHER, 5.3 X 25 X 1	2
40	100462-001	SCREW, M6 X 0.8 X 10, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	2
54	108344-001	ASSY, TIE ROD	1
55	101889-001	SCREW, M6 X 1.25 X 50 HHCS, 8.8 ST, CZ	2
56	106212-001	BOLT, M10 X 1.5 X 65, HEX HEAD, CLASS 10.9	1
57	112313-001	ASSY, TRANSFER LINK	2
58	109454-001	SCREW, M10 X 1.5 X 30.0L SHCS, 12.9 STL, NICKEL PLATED	4
81	109424-001	ASSEMBLY, BRAKE CALIPER RIGHT	1
83	103682-001	SPRING WASHER, 14MM, PLASTIC	2
84	102454-001	WASHER, B X 24 X 2, STEEL, CZ	2
85	109456-001	ASSEMBLY, BRAKE CALIPER LEFT	1
86	104804-001	SCREW, M6 X 1.25 X 18.0L SHCS, BLACK ZINC, 12.9 STL	1
89	100914-001	SCREW, M4 X 0.7 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	3
90	110516-001	BOARD ASSEMBLY, STRIDE ADJUST LEVER POSITION SENSOR	1
92	109944-001	CABLE ASSEMBLY, UPPER LEG SENSOR BOARD, JUMPER TO BOARD	1
93	109948-001	CABLE ASSEMBLY, BRAKE CALIPER	1
112	112075-001	ASSY, BOTTOMING NUT	2
113	112073-001	WASHER, HAT, DELRIN	2
114	112306-001	SPRING, COMPRESSION, 63.5LX 18.3 OD	2



NOTES:

- TORQUE FASTENER TO 45 N·M (44 FT-LBS)
- TORQUE FASTENER TO 23 N·M (17 FT-LBS)
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS Fuel Your Life	
TOLERANCES ARE:		PART DESCRIPTION	
DIMENALS ANGLES		109200-001	
2° 01.6°		M1	
30° 45° 90°		O	
200° 20/100			
APPROVAL:	DATE:	REV:	DATE:
DESIGNED BY:	09/2014	10/24/14	10/24/14
DO NOT SCALE DRAWING		SHEET 004	