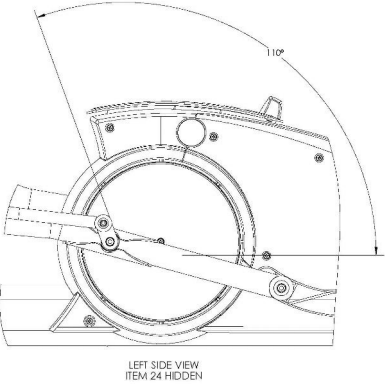
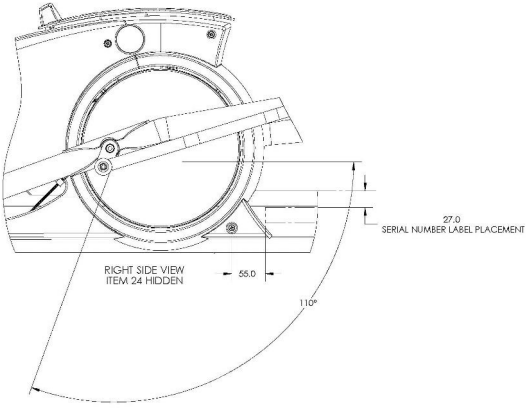


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ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	103799-001	ASSEMBLY, FRAME AND COMPONENTS	1
2	103845-001	ASSEMBLY, PEDAL LEVER, LH	1
3	103844-001	ASSEMBLY, PEDAL LEVER, RH	1
4	104284-001	CAP, ARTICULATOR	2
5	104288-001	CAP, PEDAL LEVER	2
6	103890-001	COLLAR, LOCK, SET SCREW, 18mm	2
7	104142-001	WELDMENT, ARTICULATOR CRANK	2
8	103860-001	WASHER, WAVE, 14.5 X 20.0 X .30	2
9	102622-001	SCREW, M4 X 1.0 X 18, SHCS, BZ	2
10	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	4
12	104154-001	ASSEMBLY, HR STATIONARY HANDLE	1
13	100754-001	SCREW, M8X1.25X16 SHCS, STL, BZ	6
18	104419-001	ASSEMBLY, UPPER MESH SEAT FRAME	1
19	104533-001	BACKREST, MESH	1
20	104702-001	ASSEMBLY, BACKREST CAP	1
21	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	2
22	104549-001	PLUG, CAP	1
43	900004-001	WASHER, WAVE, 19.3 X 26.0 X .35	2

NOTES:

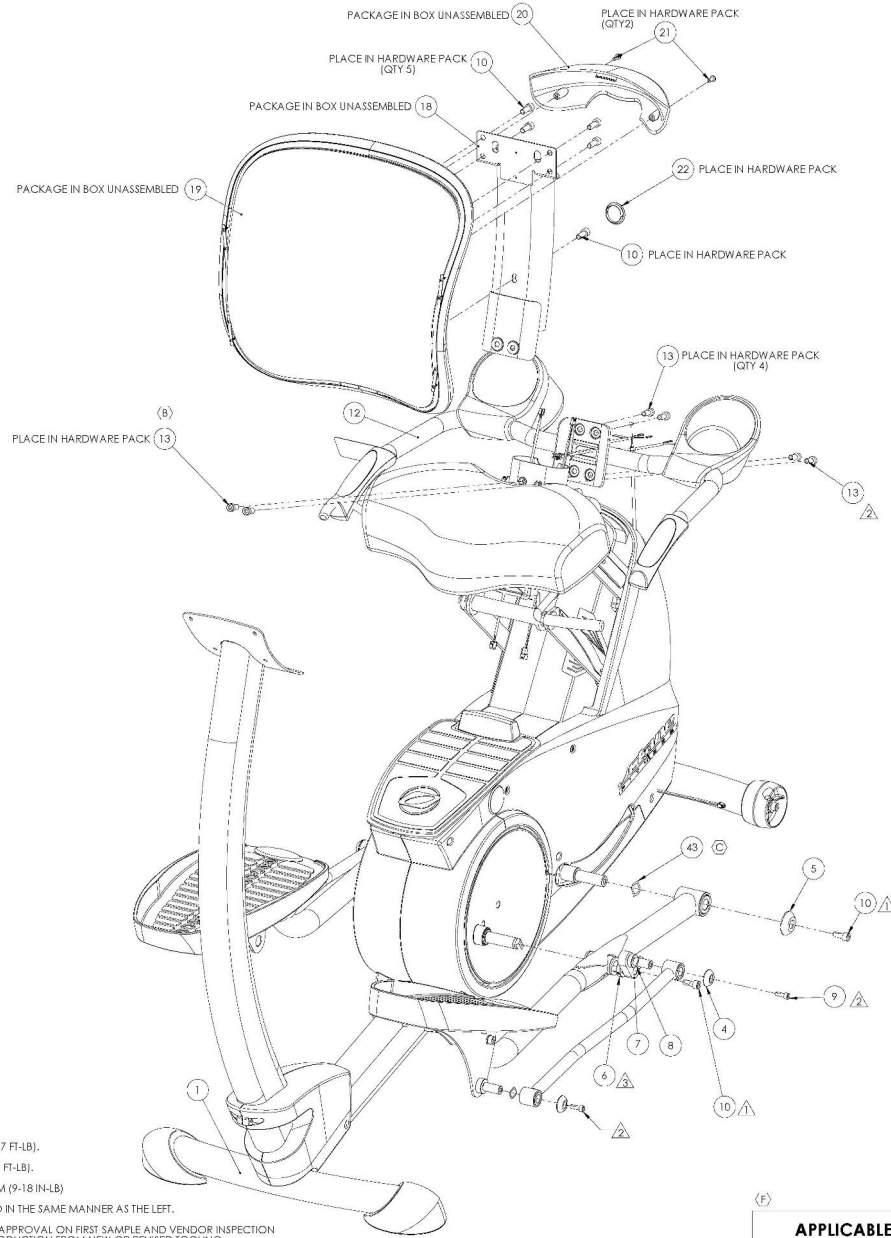
1. TORQUE FASTENER TO 23 N-M (17 FT-LB).

2. TORQUE FASTENER TO 10 N-M (7 FT-LB).

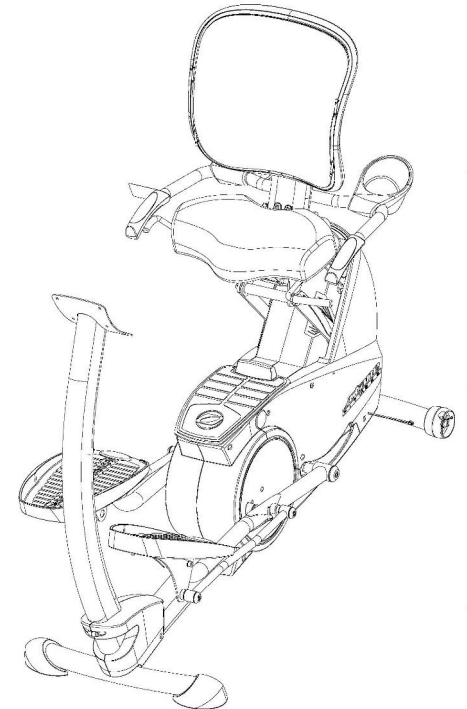
3. TORQUE SET SCREWS TO 1-2 N-M (9-18 IN-LB).

4. RIGHT PEDAL LEVER IS INSTALLED IN THE SAME MANNER AS THE LEFT.

5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
7. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).



REV	DESCRIPTION	ECN #	DATE	ENG
4	CHANGED FROM ORDER: ADDED MESH SEAT FRAME AND SCREWS FROM SUBASSEMBLY 103799-001; ADDED HARDWARE PACK NOTES		8/4/2009	DCB
A	PERFORMED IN REVISION: SHEET 1: CHANGED ITEM 13 FROM 10996-001 TO 100754-001; DESIGNED UPPER SEAT FOR MESH; ADDED HARDWARE PACK NOTES; SHEET 2: CHANGED QTY OF ITEM 21 FROM 30 TO 36; ADDED ITEM 43; ADDED PICTURE; ITEM 22 WAS 104549-001; ITEM 31 WAS 104549-001; ITEM 32 WAS 104549-001; SHEET 3: CHANGED SCREWS FROM 101295-001 TO 104697-001; ADDED ITEM 16 AND 17; SHEET 4: ADDED ITEM 34-42	001-00-014918	9/23/2009	DCB
B	SHEET 1: ADDED SERIAL NUMBER LABEL TO FRAME; SHEET 2: CHANGED ITEM 19 FROM 104702-001 TO 104544-001; SHEET 3: ADDED ITEM 43	001-00-014935	12/15/2009	DCB
C	SHEET 1: ADDED ITEM 43; SHEET 2: ADDED APPLY CAPS AND NUTS	001-00-014974	1/23/2010	MEN
D	UPDATED VIEWS TO SHOW CHANGES TO ITEM 2 & 3	001-00-014981	2/23/2010	DCB
E	SHEET 1: CHANGED ITEM 7 FROM 10096-001 TO 100813-001; ADDED ITEM 13 FROM 103844-001 TO 103814-001; ADDED DOWEL PIN SPEC ABOVE TABLE; SHEET 3: CHANGED ITEM 16 FROM 104533 TO 104515	001-00-015015	10/4/2011	NRI



APPLICABLE OCTANE FITNESS SPECIFICATIONS		OCTANE FITNESS Fuel Your Life	
SPEC NO.	SPECIFICATION TITLE	PART DESCRIPTION	ASSEMBLY, XR3 BASE WW
OFS-001	BELT TENSION REQUIREMENTS		
APPROVED BY:	DATE:	REV:	1
DESIGNED BY:	DATE:	REV:	1