

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

| ITEM NO. | PART NUMBER | DESCRIPTION                                                           | SHEET 1/Qty. |
|----------|-------------|-----------------------------------------------------------------------|--------------|
| 1        | 10499-001   | ASSEMBLY, FRAME AND COMPONENTS                                        | 1            |
| 2        | 105813-001  | ASSEMBLY, PEDAL LEVER, LH                                             | 1            |
| 3        | 105814-001  | ASSEMBLY, PEDAL LEVER, RH                                             | 1            |
| 4        | 103890-001  | COLLAR, LOCK, SET SCREW, 18mm                                         | 2            |
| 5        | 104162-001  | WELDMENT, ARTICULATOR CRANK                                           | 2            |
| 6        | 104084-001  | CAP, ARTICULATOR                                                      | 2            |
| 7        | 103860-001  | WASHER, WAVE, 14.5 X 20.0 X .30                                       | 2            |
| 8        | 105022-001  | SCREW, M8 X 1.0 X 18 SHCS, BL                                         | 2            |
| 9        | 101295-001  | SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.2 STL                   | 2            |
| 11       | 107019-001  | ASSEMBLY, UPPER SEAT                                                  | 1            |
| 12       | 104154-001  | ASSEMBLY, HR STATIONARY HANDLE                                        | 1            |
| 13       | 100754-001  | SCREW, M8 X 1.25 X 16 SHCS, STL B2                                    | 12           |
| 16       | 108850-001  | ASSEMBLY, COVER, BACK PAD                                             | 1            |
| 30       | 105705-001  | ASSEMBLY, MOVING ARM, RH                                              | 1            |
| 31       | 105705-001  | ASSEMBLY, MOVING ARM, LH                                              | 1            |
| 32       | 105699-001  | ASSEMBLY, ARM LINK                                                    | 2            |
| 33       | 105701-001  | WASHER, STEP                                                          | 2            |
| 34       | 105709-001  | BOLT, M8 X 1.35 X 45 HCS, GR 12.9, C2                                 | 4            |
| 35       | 105967-001  | ASSEMBLY, LOCKING SPACER                                              | 2            |
| 36       | 104164-001  | CAP, END, 40mm DIA                                                    | 2            |
| 37       | 104268-001  | CAP, END, 45mm DIA                                                    | 2            |
| 38       | 100029-001  | RING, RETAINING, 25MM                                                 | 2            |
| 39       | 101243-001  | WASHER, PIVOT SHAFT, Q35 - 25MM                                       | 2            |
| 49       | 104501-001  | WASHER, M8, 8.3 X 10.1 X 2, BLACK ZINC                                | 4            |
| 80       | 100004-001  | WASHER, WAVE, 19.3 X 26.0 X .35                                       | 2            |
| 51       | 100776-001  | SCREW, M5 X 0.8 X 20 PAN HEAD, TYPE T CROSS RECESSED, STAINLESS STEEL | 4            |

NOTES:

- TORQUE FASTENER TO 23 N-M (17 FT-LB).
- TORQUE FASTENER TO 10 N-M (7 FT-LB).
- TORQUE SET SCREWS TO 1-2 N-M (9-18 IN-LB).
- TORQUE FASTENER TO 30 N-M (22 FT-LB).
- RIGHT PEDAL LEVER AND MOVING ARM LINKAGE ARE INSTALLED IN THE SAME MANNER AS THE LEFT.
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

| REV | ECN #          | DESCRIPTION                                                                                                                                                                                                                            | DATE       | ENG |
|-----|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-----|
| A   | 001-00-01-4945 | PRODUCTION RELEASE<br>SHEET 1: BOM IMAGE REDESIGN: ADDED SERIAL NUMBER LABEL PLACEMENT<br>SHEET 2: CHANGED ITEM 24 FROM 104709-001 TO 104364-001<br>SHEET 3: ADDED ITEM 41 - 49                                                        | 1/22/2010  | DCB |
| B   | 001-00-01-4988 | ITEM 50 WAS 107132-001, ITEM 17 WAS 104358-001                                                                                                                                                                                         | 3/14/2010  | MEN |
| C   | 001-00-01-5077 | ITEM 11 CHANGED FROM 10884-001 TO 105813-001, CHANGED ITEM 3 FROM 103846-001 TO 103914-001, CHANGED ITEM 30 FROM 10301-0001 TO 103-02-001, CHANGED ITEM 31 FROM 10309-001 TO 103-04-001, CHANGED ITEM 32 FROM 103-03-001 TO 103-04-001 | 9/14/2010  | MEN |
| D   | 001-00-01-5203 | SHEET 1: ADDED OCTANE SPECIFICATIONS TABLE                                                                                                                                                                                             | 9/23/2011  | NEL |
| E   | 001-00-01-5178 | ADDED ITEM 51, ITEM 14 WAS 102740-001                                                                                                                                                                                                  | 11/14/2011 | MEN |
| F   | 001-00-01-5475 | ITEM 14 WAS 106993-001, ITEM 51 WAS 100490-001 AND QTY WAS 2                                                                                                                                                                           | 10/13/2013 | MEN |

