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REV DESCRIPTION ECN # DATE ENG
- See Sheet1 - - -

PACKAGE IN BOX UNASSEMBLED 21
PLACE IN HARDWARE PACK 28
PACKAGE IN BOX UNASSEMBLED 22
PLACE IN HARDWARE PACK (QTY 4) 28

INSTALLATION OF ITEM 23:
SET SEAT HEIGHT TO MIDDLE POSITION (8TH NOTCH))
AND INSTALL ITEM 23 SUCH THAT SEAT HEIGHT LABEL INDICATES "8"

NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
2. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
3. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 2/102XL
20	104366-001	COVER, CRANK	2
21	104373-001	COVER, MAST, LEFT	1
22	104374-001	SHROUD, MAST, RIGHT	1
23	104536-001	ASSEMBLY, SEAT LINKAGE SHROUD	1
24	104364-001	SHROUD, FRONT, RIGHT	1
25	104363-001	SHROUD, FRONT, LEFT	1
26	104709-001	ASSEMBLY, SHROUD, REAR, RIGHT	1
27	104707-001	ASSEMBLY, SHROUD, REAR, LEFT	1
28	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	28
29	100787-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1 CROSS RECESSED, BZ	2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES ARE: PART DESCRIPTION
DECIMALS ANGLES X/R4 BASE WW
25.0150 90.0
200.0150 90.0
1000.0100

APPROVAL DATE 11/12/2009 SCALE 1:1 DO NOT SCALE DRAWING 104400-001

OCTANE FITNESS
Part Your Life

ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 2/QTY.
20	104366-001	COVER, CRANK	2
21	104373-001	COVER, MAST, LEFT	1
22	104374-001	SHROUD, MAST, RIGHT	1
23	104536-001	ASSEMBLY, SEAT LINKAGE SHROUD	1
24	104364-001	SHROUD, FRONT, RIGHT	1
25	104363-001	SHROUD, FRONT, LEFT	1
26	104736-001	ASSEMBLY, SHROUD, REAR RIGHT	1
27	104707-001	ASSEMBLY, SHROUD, REAR, LEFT	1
28	100554-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE I CROSS RECESSED, BZ	26
29	100787-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE I CROSS RECESSED, BZ	2

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
2. CAD GENERAL DIMENSIONS AND DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
3. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS	ANGLES	xR4 BASE WW	
±0.6	±0.5°		
±0.20			
±0.100			
APPROVALS	DATE	SIS ORG. NO.	104400-001
DESIGNED BY	1/12/2009	STANDARD	POD, NOT SP, ALL, DRAWING