

8

7

6

5

3

2

1

PLACE IN HARDWARE
PACK (QTY 2 EACH)

SERIAL NUMBER — LABEL PLACEMENT

DETAIL A
SCALE 1 : 4

38 2X ATTACH TAG TO THIS TUBE SECTION
TAG TO BE REMOVED BY CUSTOMER
BEFORE ASSEMBLY

1

A small line graph with a vertical y-axis and a horizontal x-axis. The line starts at the origin, rises steeply, and then levels off into a horizontal segment.

PLACE ITEMS 32, 35, 36, 37 IN HARDWARE
PACK (QTY. = 2 OF EACH ITEM)

1. RIGHT ARM AND PEDAL LEVER ARE ASSEMBLED IN THE SAME MANNER AS THE LEFT.
2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
3. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS).

APPLICABLE OCTANE FITNESS SPECIFICATIONS

K $\langle N$

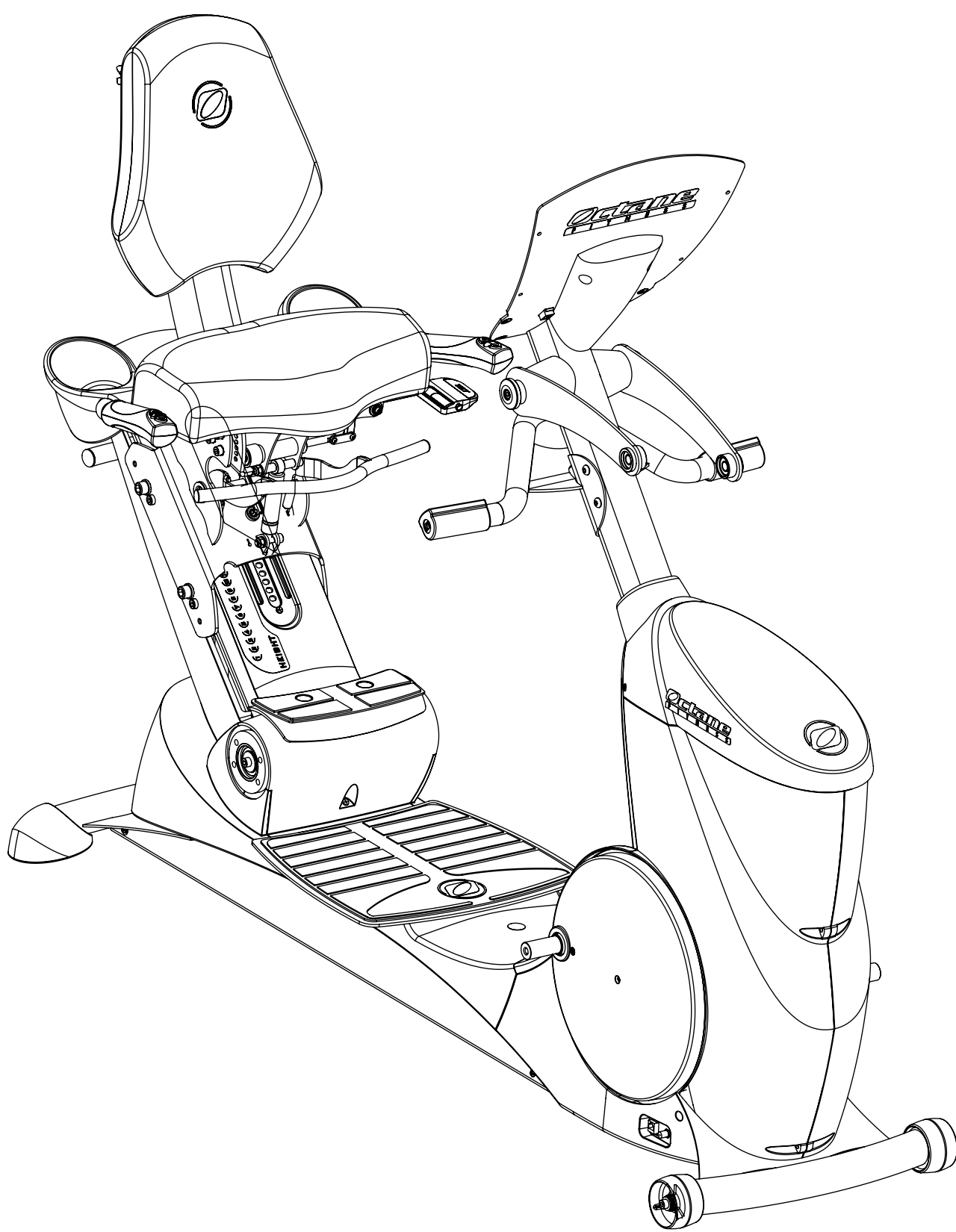
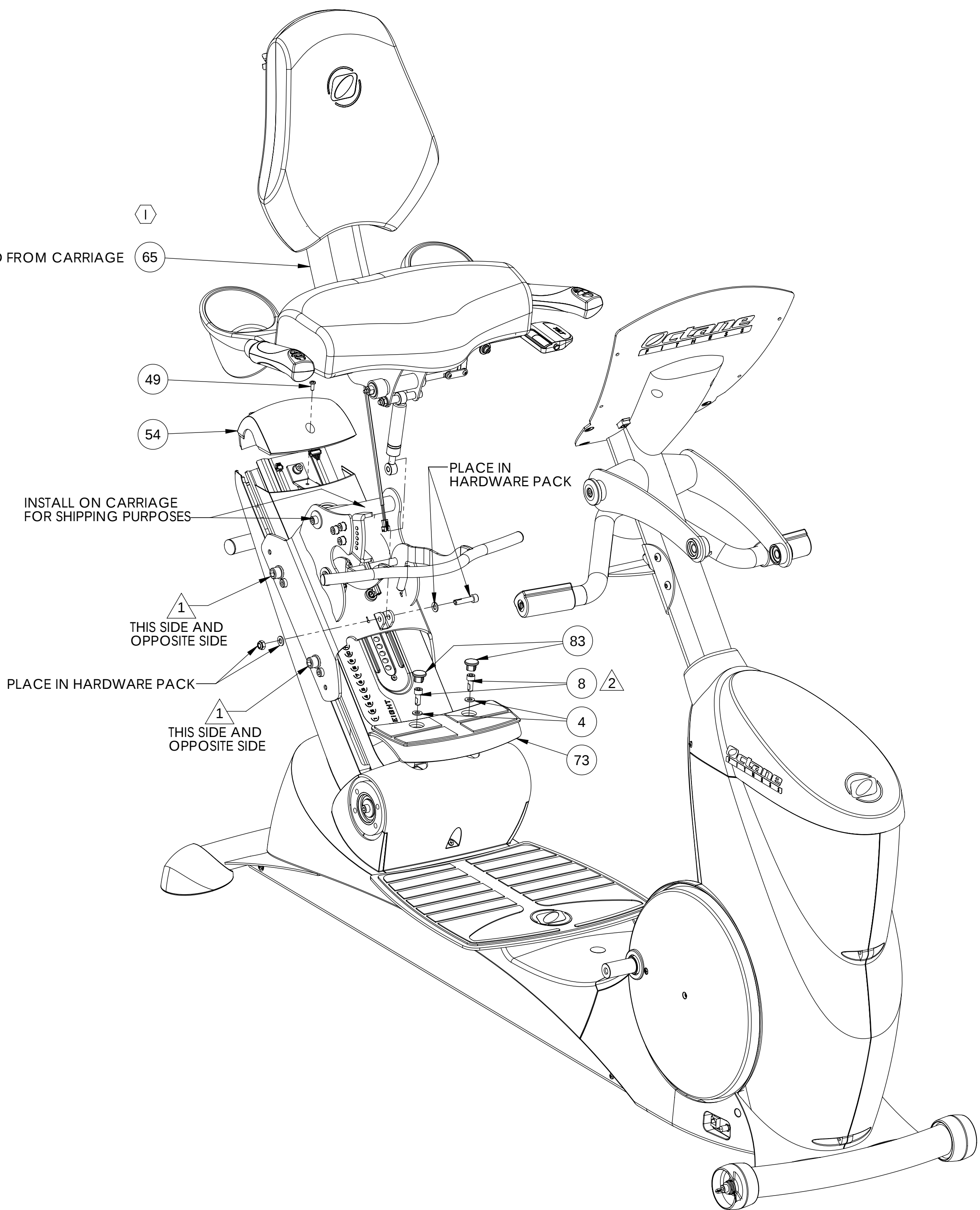
OCTANE FITNESS
Fuel Your Life

KR6000 BASE INTL

103498-001

REV.
U**CAI**

REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-



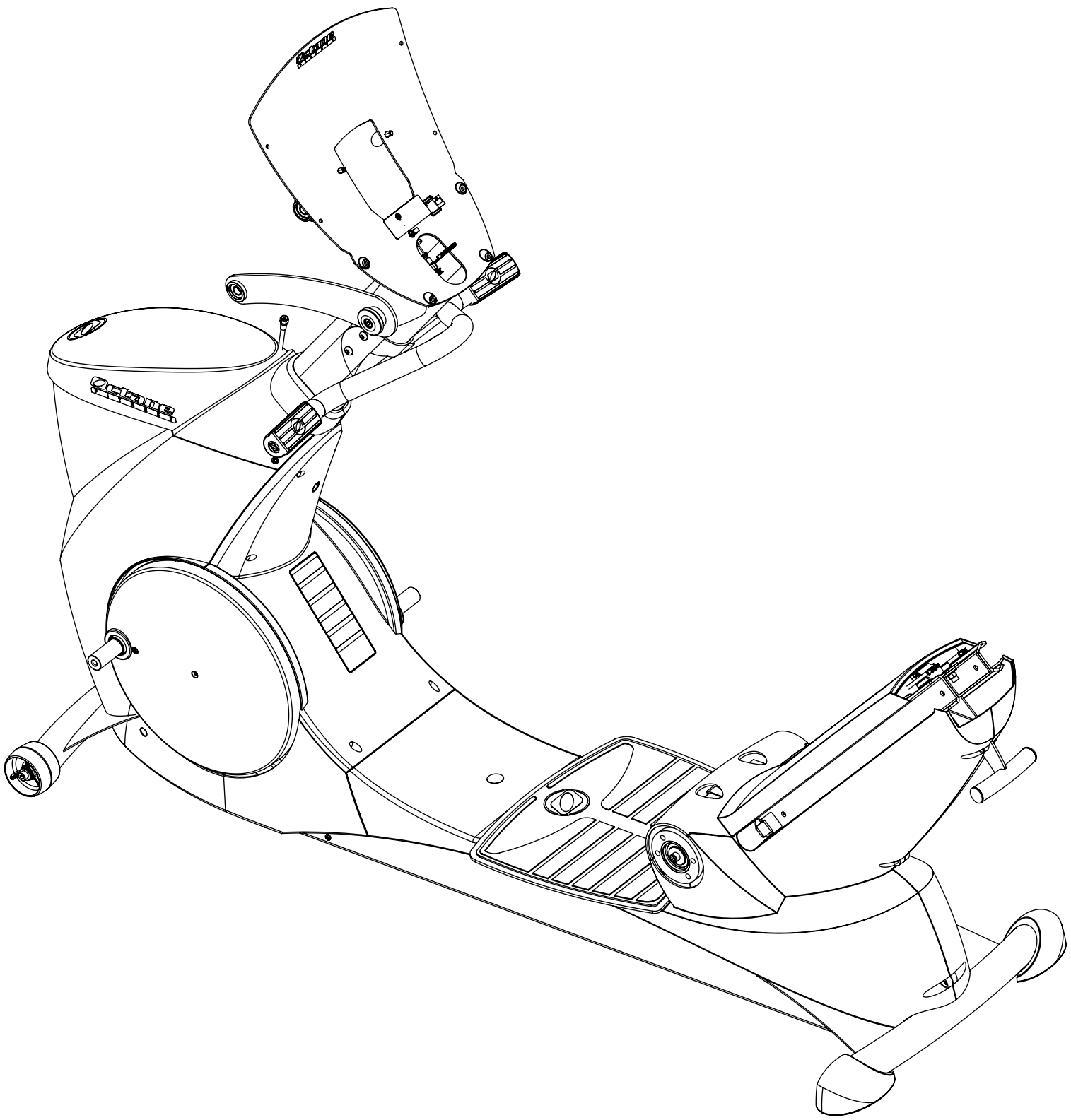
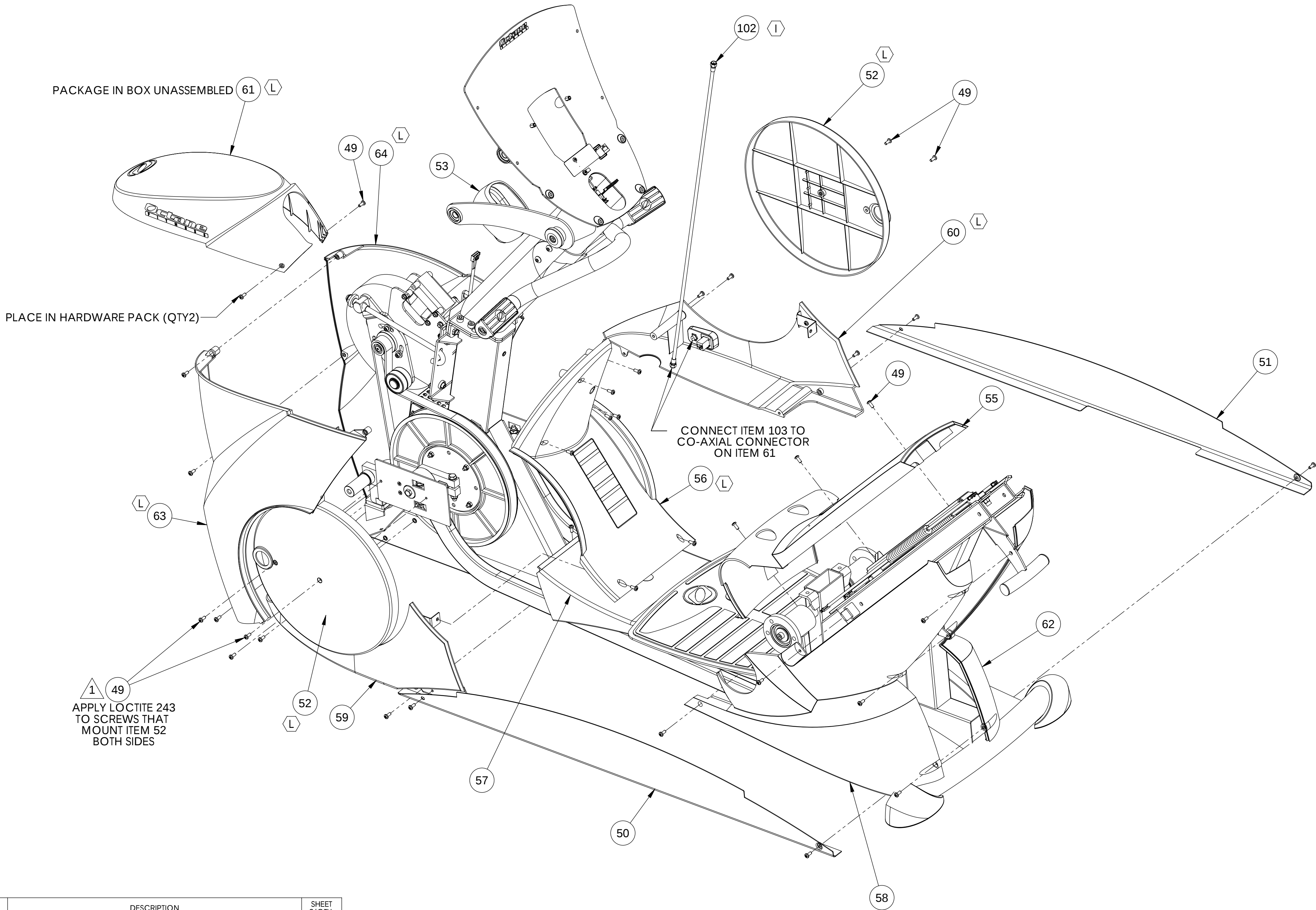
ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 2/QTY.
1	106363-001	WLDMT, FRAME, xR6000	1
4	103212-001	WASHER, M8, 8.3 X 16.0 X 1.6, STAINLESS STEEL	2
8	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	2
18	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
19	103393-001	NUT, HEX, NYLON INSERT, M8 X 1.25, CZ CLASS 10	6
25	107877-001	ASSEMBLY, DRIVE PULLEY	1
32	106272-001	ASSEMBLY, XRIDE, PEDAL LEVER, RH	1
33	106271-001	ASSEMBLY, XRIDE, PEDAL LEVER, LH	1
40	105712-001	ASSEMBLY, UPPER LINK, LEFT	1
41	105710-001	ASSEMBLY, UPPER LINK, RIGHT	1
42	105716-001	CAP, UPPER LINK	4
43	105717-001	SCREW, M8 X 1.25 X 30.0L SHCS, STAINLESS STEEL	4
49	100780-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, STAINLESS STEEL	1
54	103081-001	ASSEMBLY, CAP, SHROUD, REAR	1
65	106362-001	ASSEMBLY, SEAT, xR6000	1
73	103248-001	ASSEMBLY, REAR FOOT REST	1
83	103253-001	PLUG, FOOT REST	2

NOTES:

1. WITH SEAT CARRIAGE INSTALLED ON RAILS, TORQUE M12 SCREWS TO 40 N-M (30 FT-LB) WHILE HOLDING ROLLER CAMS AT 10 N-M (7.4 FT-LB).
2. TORQUE FASTENERS TO 23 N-M (17 FT-LB).
3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
4. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
5. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE FRACTIONS DECIMALS ANGLES XX XX XXX 0.0 0.2 0.1 ± ±0.5		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>	
MATERIAL SEE NOTES		APPROVALS DATE DRAWN 6/10/2008 CHECKED XX-XX-XX RESP ENG XX-XX-XX SEE XX-XX-XX DWG. NO. 103498-001 D QUAL ENG XX-XX-XX SCALE 1:5 CAD FILE SHEET 2 OF 6		DESCRIPTION XR6000 BASE INTL	
FINISH SEE NOTES		DO NOT SCALE DRAWING			

REV		DESCRIPTION	1		
ECO #	DATE	ENG			
-		See Sheet1	-	-	-



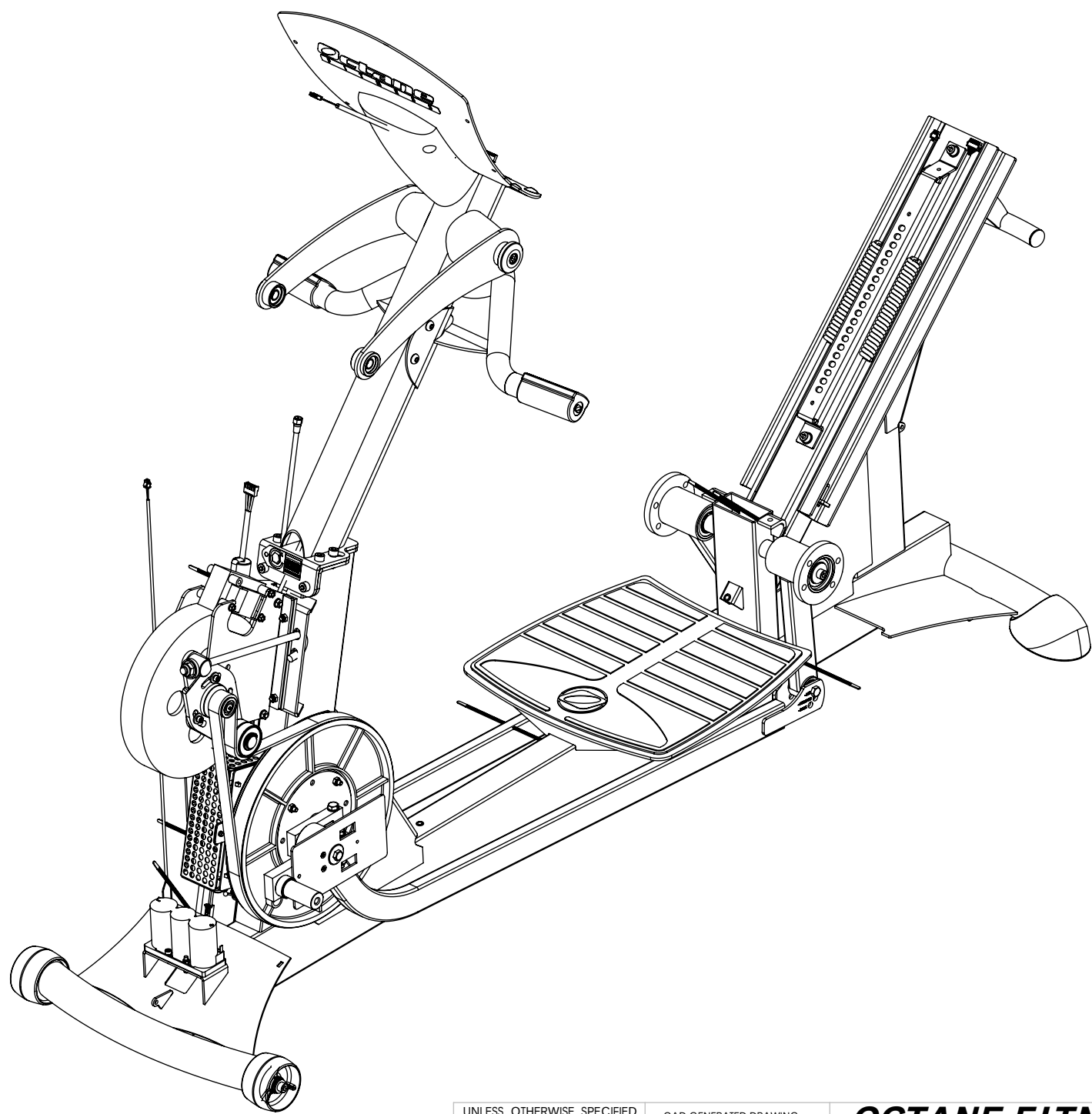
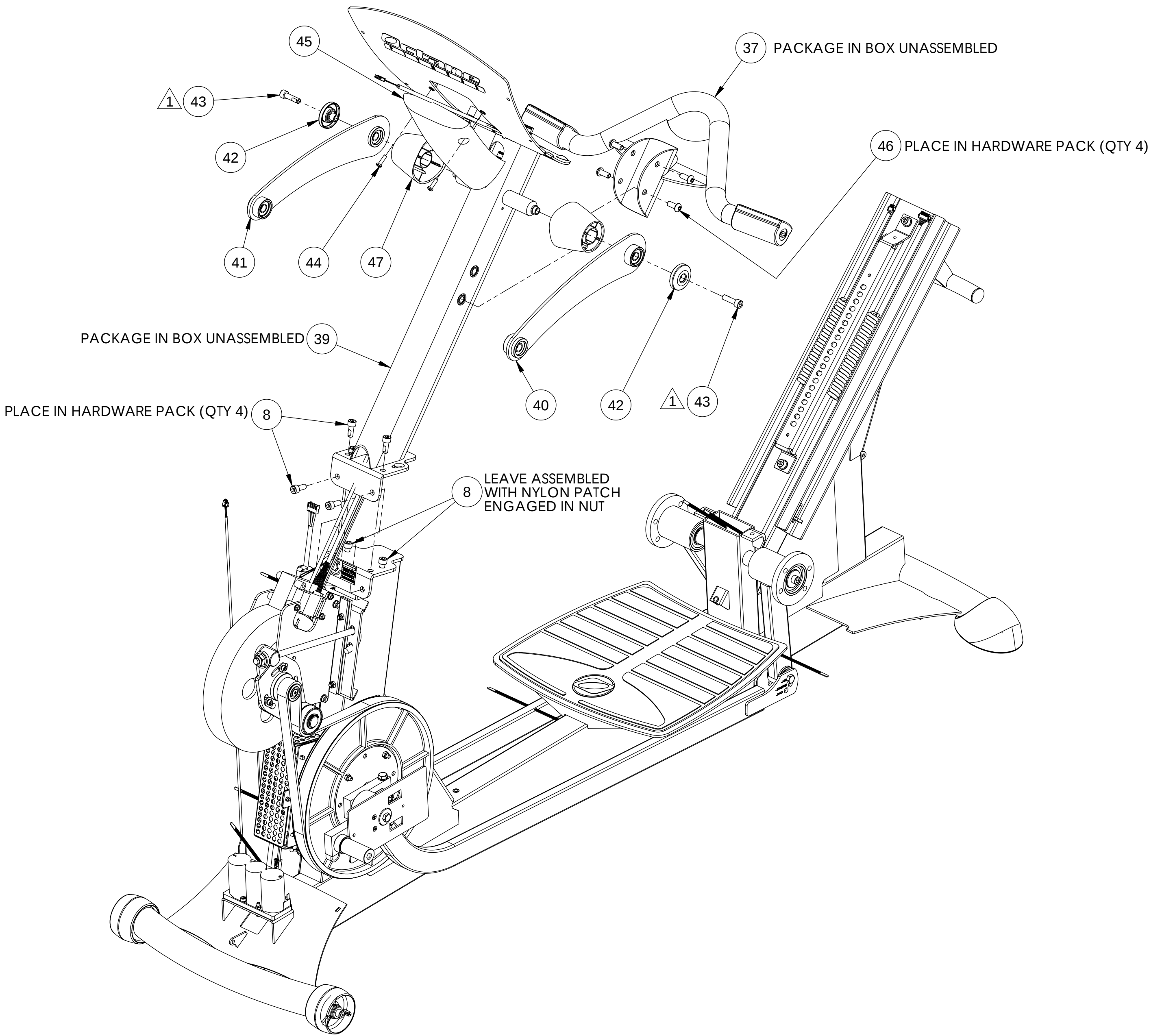
ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 3/QTY.
18	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
25	107877-001	ASSEMBLY, DRIVE PULLEY	1
49	100780-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, STAINLESS STEEL	37
50	102431-001	PANEL, LEFT ARM LINK	1
51	102432-001	PANEL, RIGHT ARM LINK	1
52	102236-001	COVER, CRANK ARM	2
53	102258-001	COVER, MAST BOOT	1
55	103270-001	ASSEMBLY, SEAT SLIDE COVER	1
56	103317-001	ASSEMBLY, SHROUD ACCESS PANEL	1
57	103071-001	ASSEMBLY, SHROUD, MIDSECTION	1
58	102263-001	SHROUD, REAR, LEFT	1
59	103049-001	ASSEMBLY, LEFT ARM LINK COVER	1
60	103294-001	ASSEMBLY, RIGHT ARM LINK COVER	1
61	102814-001	ASSEMBLY, SHROUD FRONT TOP	1
62	102264-001	SHROUD, REAR, RIGHT	1
63	103315-001	ASSEMBLY, LEFT FRONT SHROUD - FLARE	1
64	103314-001	ASSEMBLY, RIGHT FRONT SHROUD - FLARE	1
102	103281-001	CABLE, CO-AXIAL, BASE	1

NOTES:

1. TORQUE FASTENERS TO 2 - 3 N-M (17 - 26 IN-LB).
2. ALL FASTENERS SHOWN IN EXPLODED STATE ARE PART NUMBER 100780-001.
3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
4. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
5. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + X ±0.5 ±0.5° XX ±0.2 XXX ±0.1		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		DESCRIPTION	
DRAWN		6/10/2008		XR6000 BASE INTL	
CHECKED		XX-XX-XX			
RESP ENG		XX-XX-XX			
MFG ENG		XX-XX-XX			
QUAL ENG		XX-XX-XX			
DO NOT SCALE DRAWING		SCALE 1:5		DWG. NO. 103498-001	
				REV. U	
				SHEET 3 OF 6	

REV		DESCRIPTION	1		
ECO #		DATE	ENG		
-		See Sheet1	-		



ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 4/QTY.
8	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	6
18	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
25	107877-001	ASSEMBLY, DRIVE PULLEY	1
37	103219-001	ASSEMBLY, FOOT REST	1
39	103284-001	ASSEMBLY, MAST	1
40	105712-001	ASSEMBLY, UPPER LINK, LEFT	1
41	105710-001	ASSEMBLY, UPPER LINK, RIGHT	1
42	105716-001	CAP, UPPER LINK	4
43	105717-001	SCREW, M8 X 1.25 X 30.0L SHCS, STAINLESS STEEL	4
44	102134-001	SCREW, M5 X 0.8 X 18, PAN HEAD, TYPE 1 CROSS RECESSED, SS	2
45	100414-001	COVER, CONSOLE BACK	1
46	101577-001	SCREW, M8 X 1.25 X 20, SBHCS, STAINLESS STEEL	4
47	102413-001	COVER, AXLE MAST	2

NOTES:

1. TORQUE FASTENER TO 15 N-M (11 FT-LB).
2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
3. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

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+	X ±0.5	APPROVALS	DATE	DESCRIPTION	
	XX ±0.2	DRAWN	6/10/2008	XR6000 BASE INTL	
	XXX ±0.1	CHECKED	...	XX-XX-XX	
MATERIAL	SEE NOTES	RESP ENG	...	XX-XX-XX	
FINISH	SEE NOTES	MFG ENG	...	XX-XX-XX	
DO NOT SCALE DRAWING		QUAL ENG	...	XX-XX-XX	
		SCALE	1:5	DWG. NO. 103498-001	
		CAD FILE		REV. U	
				SHEET 4 OF 6	

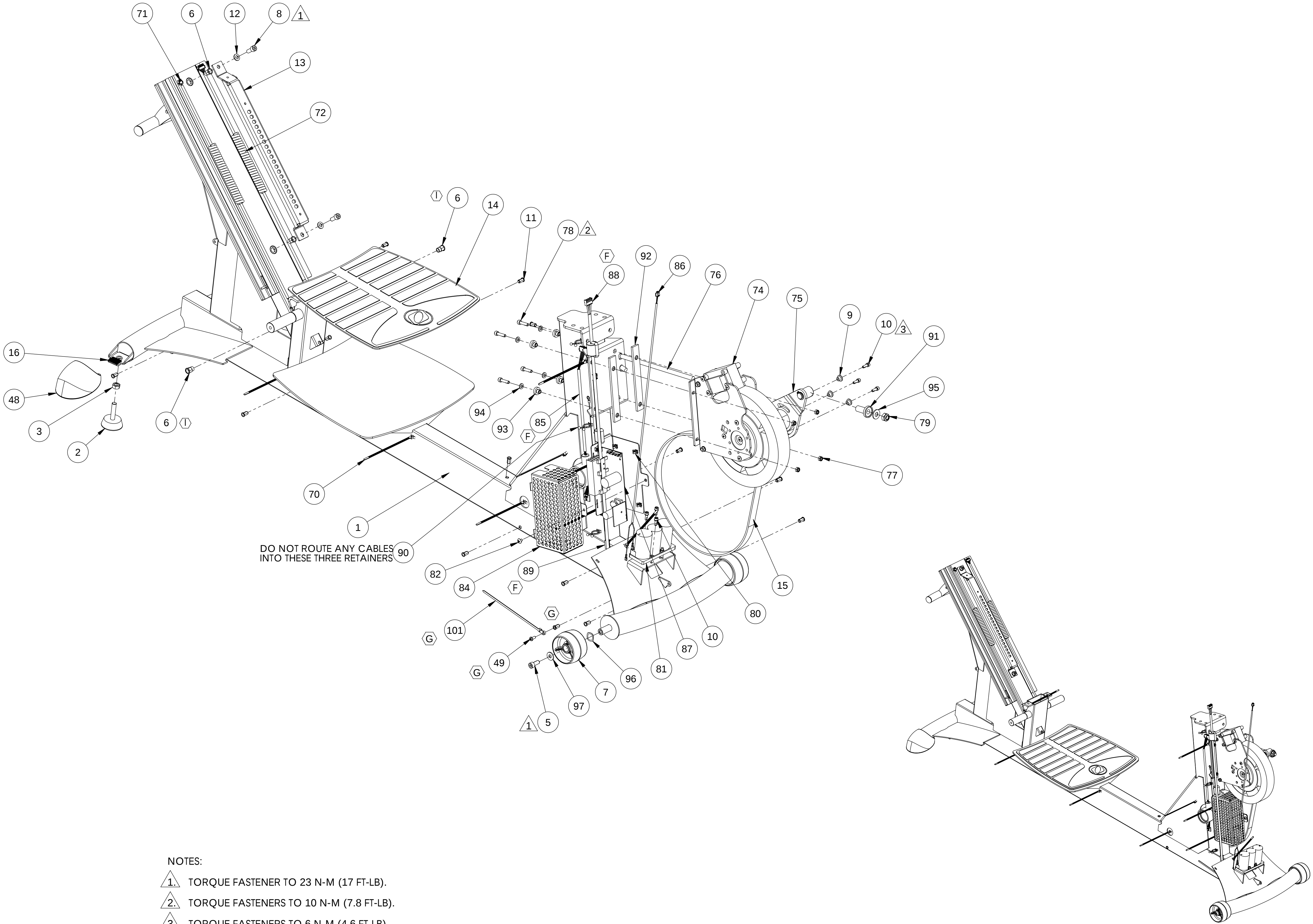
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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-

ITEM NO.	PART NUMBER	DESCRIPTION	SHEET 6/QTY.
1	106363-001	WLDMT, FRAME, xR6000	1
2	900015-001	LEVELER, 50MM DIAMETER	2
3	950038-009	B18.2.4.1M, HEX NUT, STYLE 1, M10 X 1.5, BLACK ZINC, STL	2
5	103210-001	SCREW, M8 X 1.25 X 20.0L SHCS, STAINLESS STEEL	2
6	101576-001	RIVNUT, BRASS, M8 X 1.25	4
7	102219-001	ROLLER, TRANSPORT	2
8	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	2
9	100457-001	SPACER, FLANGE TENSIONER	3
10	101297-001	SCREW, M5 X 0.8 X 16.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	6
11	900031-002	RIVNUT, BRASS, M5 X 0.8	14
12	101029-001	WASHER, M8, 8.3 X 16.0 X 1.6, ST, BZ	10
13	102155-001	RACK, SEAT SLIDE	1
14	102262-001	TREAD, PLATFORM	1
15	103433-001	BELT, DRIVE, 8 RIB, 490J	1
16	101300-001	DUAL LOCK, 25 X 20 - 400	2
18	107005-001	SCREW, M8 X 1.25 X 55 HHCS, 12.9 ST, CZ	4
25	107877-001	ASSEMBLY, DRIVE PULLEY	1
48	102979-001	ASSEMBLY, END CAP	2
49	100780-001	SCREW, M5 X 0.8 X 12, PAN HEAD, TYPE 1 CROSS RECESSED, STAINLESS STEEL	39
70	103432-001	TIE, CABLE, PUSH MOUNT, W4.8 X L170	11
71	103306-001	CABLE HR BASE BOX	1
72	103296-001	CABLE, HANDLEBAR BUTTONS	1
74	100830-001	BRAKE, GENERATOR, 6302	1
75	103531-001	ASSEMBLY, TENSIONER, INSULATED	1
76	102794-001	BOLT, 10MM J-HOOK	1
77	950046-007	NUT, HEX, NYLON INSERT, STL, M6	4
78	103596-001	SCREW, M6 X 1.0 X 25, SHCS, BZ	4
79	950046-009	NUT, HEX, NYLON INSERT, STL, M10	1
80	102533-001	STAND-OFF, BOARD, 4.8MM	4
81	101823-001	ASSEMBLY, BATTERY WITH PIN	1
84	103193-001	COVER, BRAKE PCB	1
85	105182-001	CABLE ASSY, BASE, xR6000, FERRITE	1
86	103282-001	CABLE ASSEMBLY, BATTERY TO MAST	1
87	103331-001	CIRCUIT BOARD ASSEMBLY, BRAKE CONTROL BOARD, SAFETY CERT, RoHS	1
88	105140-001	CABLE ASSY, BRAKE GEN PWR, FERRITE	1
89	105141-001	CABLE ASSY, BRAKE GEN INDUCT, FERRITE	1
90	102892-001	STAND-OFF, CABLE, 14 DIA	3
91	103533-001	INSULATOR, J-HOOK BOLT	1
92	103428-001	INSULATOR, BRAKE BASE	2
93	103534-001	INSULATOR, BRAKE BOLT	4
94	950042-007	B18.22M, WASHER, PLAIN, STL, M6	4
95	100717-001	10 X 23 X 2, STEEL, CZ	1
96	101920-001	WASHER, WAVE, 16.7 X 22.5 X .3	2
97	104302-001	WASHER, M8, 8.3 X 20 X 2, STAINLESS STEEL	2
101	101416-001	CABLE TIE, SCREW MOUNT, M5	1



NOTES:

1. TORQUE FASTENER TO 23 N-M (17 FT-LB).
2. TORQUE FASTENERS TO 10 N-M (7.8 FT-LB).
3. TORQUE FASTENERS TO 6 N-M (4.6 FT-LB).
4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

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APPROVALS		DATE		DESCRIPTION	
DRAWN		6/10/2008		xR6000 BASE INTL	
CHECKED		XX-XX-XX			
RESP ENG		XX-XX-XX			
MFG ENG		XX-XX-XX		SEE DWG. NO.	
QUAL ENG		XX-XX-XX		D	
DO NOT SCALE DRAWING		SCALE 1:5		CAD FILE:	

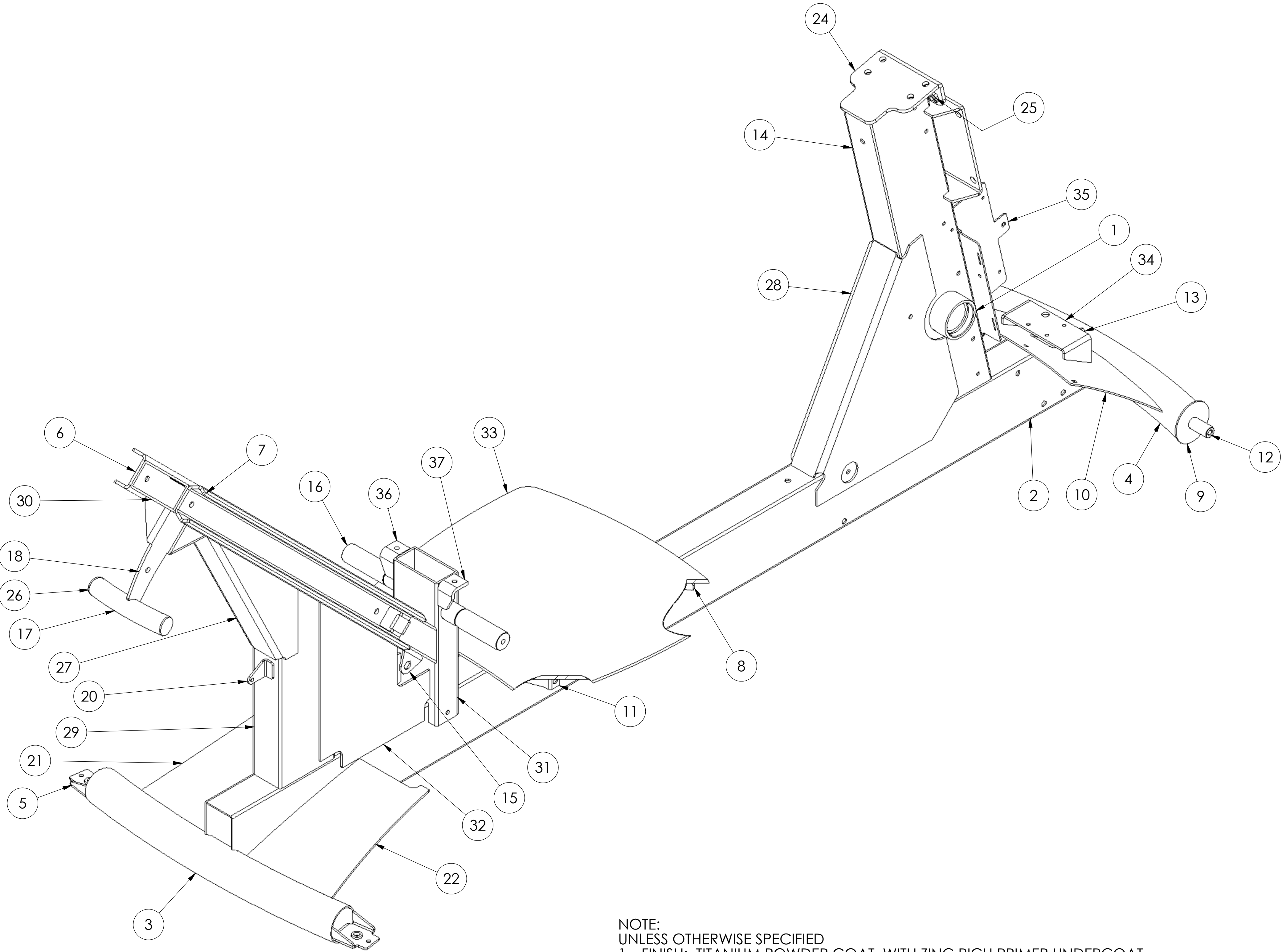
103498-001

REV U

SHEET 6 OF 6

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE ITEM 15 IS ONLY DIFFERENCE TO FRAME 102733-001	001-00-015067	04/08/2011	MRN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	101489-001	HOUSING, CRANK BEARING	1
2	101613-001	TUBE, CENTER FRAME	1
3	102150-001	TUBE, REAR STABILIZER	1
4	102144-001	TUBE, FRONT STABILIZER	1
5	102149-001	BRACKET, LEVELER MOUNT	2
6	102156-001	CHANNEL, SLIDE, FLAT	1
7	102157-001	CHANNEL, SLIDE, V-GROOVE	1
8	102158-001	PLATE, PLATFORM SUPPORT, FRONT	1
9	102161-001	PLATE, TRANSPORT WHEEL	2
10	102163-001	PLATE, FRONT STABILIZER	1
11	102164-001	PLATE, PLATFORM SUPPORT, REAR	1
12	102166-001	AXLE, TRANSPORT WHEEL	2
13	102252-001	PLATE, SHROUD MOUNT	1
14	101480-001	TUBE, MAST	1
15	106222-001	BRACKET, GAS SPRING / DAMPER, LOWER	1
16	101486-001	SHAFT, ARM PIVOT	1
17	102333-001	HANDLE, TRANSPORT	1
18	102332-001	BRACKET, TRANSPORT HANDLE	1
19	102548-001	BRACKET, TOP SHROUD MOUNT	1
20	102553-001	BRACKET, REAR SHROUD MOUNT	1
21	102551-001	PLATE, LEFT REAR FRAME	1
22	102552-001	PLATE, RIGHT REAR FRAME	1
23	102559-001	PLATE, SIDE PANEL MOUNT	2
24	103302-001	BRACKET, MAST MOUNT	1
25	100452-001	NUT, WELD, M8 X 1.25	6
26	102704-001	PLATE, HANDLE CAP	2
27	102776-001	BRACKET, SEAT SLIDE STIFFENER	1
28	102774-001	BRACKET, MAST STIFFENER	1
29	102772-001	TUBE, SEAT SLIDE SUPPORT	1
30	102771-001	TUBE, SEAT SLIDE	1
31	102773-001	TUBE, ARM PIVOT SUPPORT	1
32	102775-001	PLATE, SEAT SLIDE STIFFENER	2
33	102781-001	PLATE, PLATFORM	1
34	103191-001	BRACKET, xR6000 BATTERY MOUNT	1
35	103192-001	BRACKET, BRAKE PCB	1
36	103255-001	BRACKET, MOUNT LEFT	1
37	103247-001	BRACKET, MOUNT RIGHT	1
38	101491-001	BRACKET, BRAKE MOUNT	1



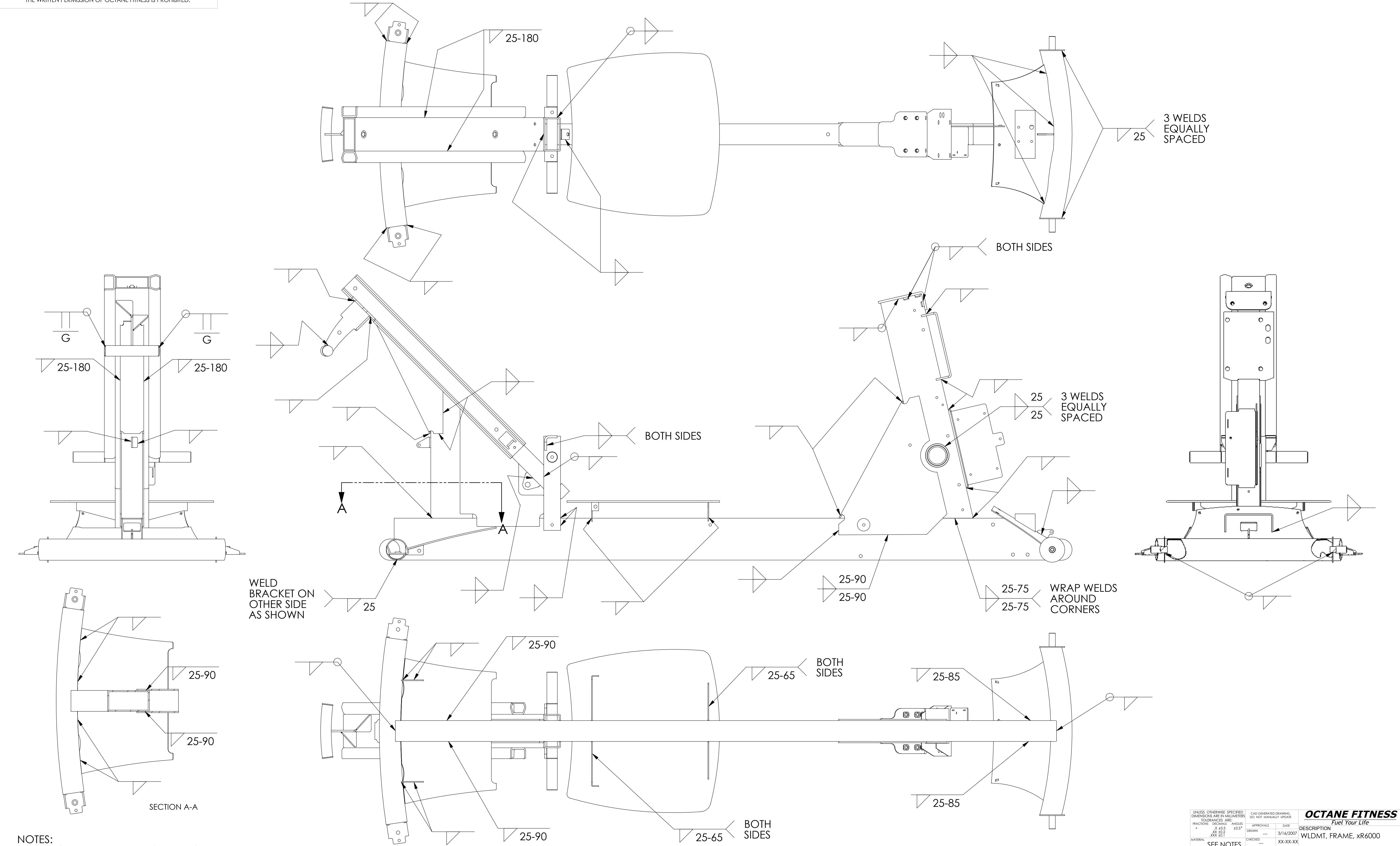
NOTE:
UNLESS OTHERWISE SPECIFIED

1. FINISH: TITANIUM POWDER COAT WITH ZINC RICH PRIMER UNDERCOAT
2. REMOVE ALL WELD FLASH AND SPLATTER.
3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
4. ALL THREADS TO BE MASKED BEFORE FINISH IS APPLIED
5. SEE SHEET 2 FOR WELD CALLOUTS.
6. SEE SHEET 3 & 4 FOR DIMENSIONAL INFORMATION.
7. SEE SHEET 5 FOR BRASS RIVNUT SIZES AND LOCATIONS.
8. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	
TOLERANCES ARE:	
FRACTIONS	DIGITS
+	X ±0.5
	XX ±0.2
	XXX ±0.1
MATERIAL	CH
FINISH	W
SEE NOTES	
SEE NOTES	

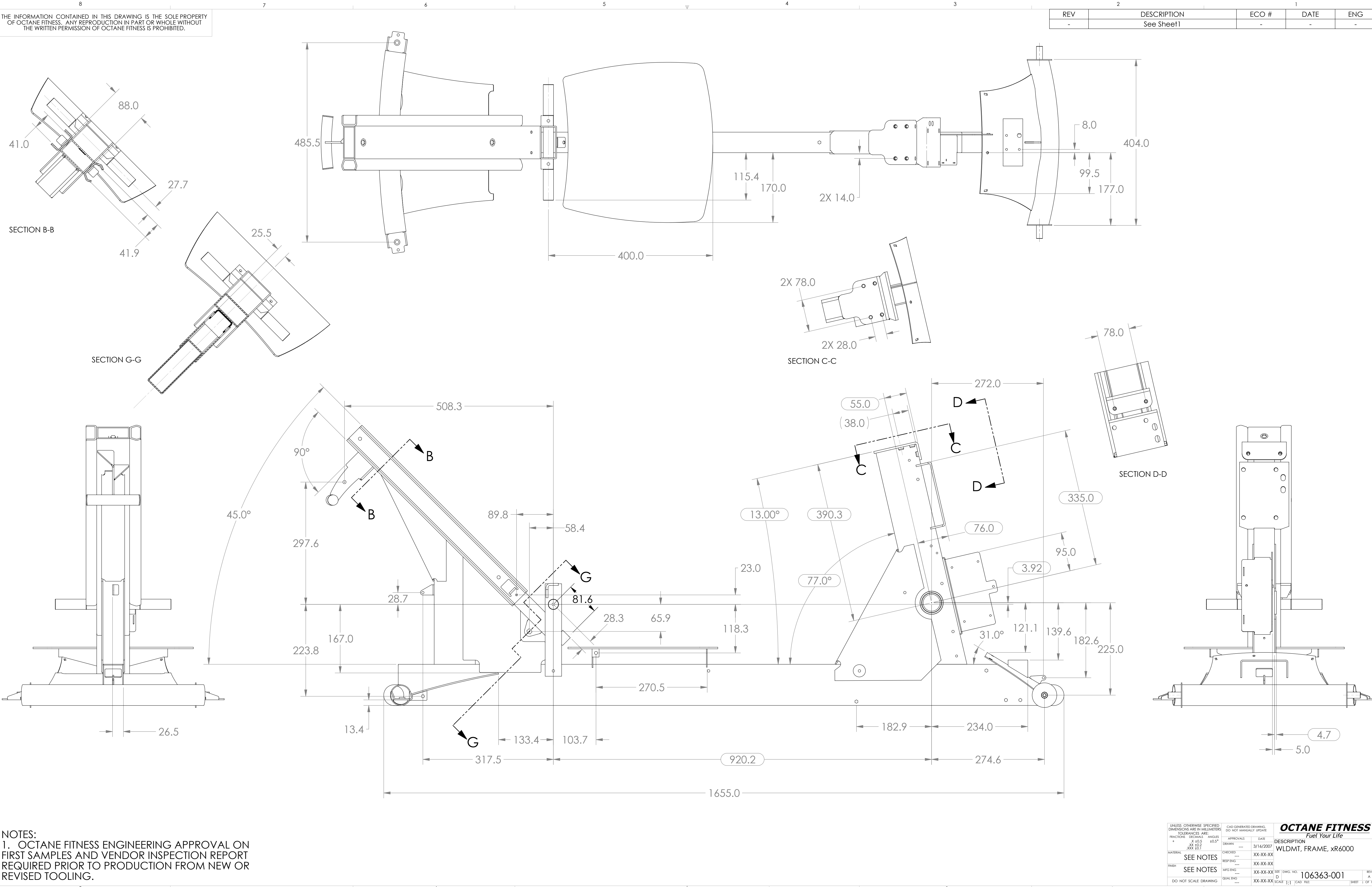
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS Fuel Your Life	
FRACTIONS DECIMALS ANGLES		APPROVALS DATE		DESCRIPTION	
$\frac{XX}{YY}$ $XX.XX$ $XX^\circ XX'$ $\frac{XXX}{XXX}$ $XXX.X$ $XXX.X^\circ$		DRAWN: 3/16/2007		WLDMT, FRAME, X#6000	
MATERIAL: SEE NOTES		CHECKED: XX-XX-XX			
FINISH: SEE NOTES		RESP ENG: XX-XX-XX			
DO NOT SCALE DRAWING		MFG ENG: XX-XX-XX		DWG. NO. 106363-001	
		QUAL ENG: XX-XX-XX		SCALE: 1:3 CAD FILE: SHEET OF 1	

REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet I	-	-	-



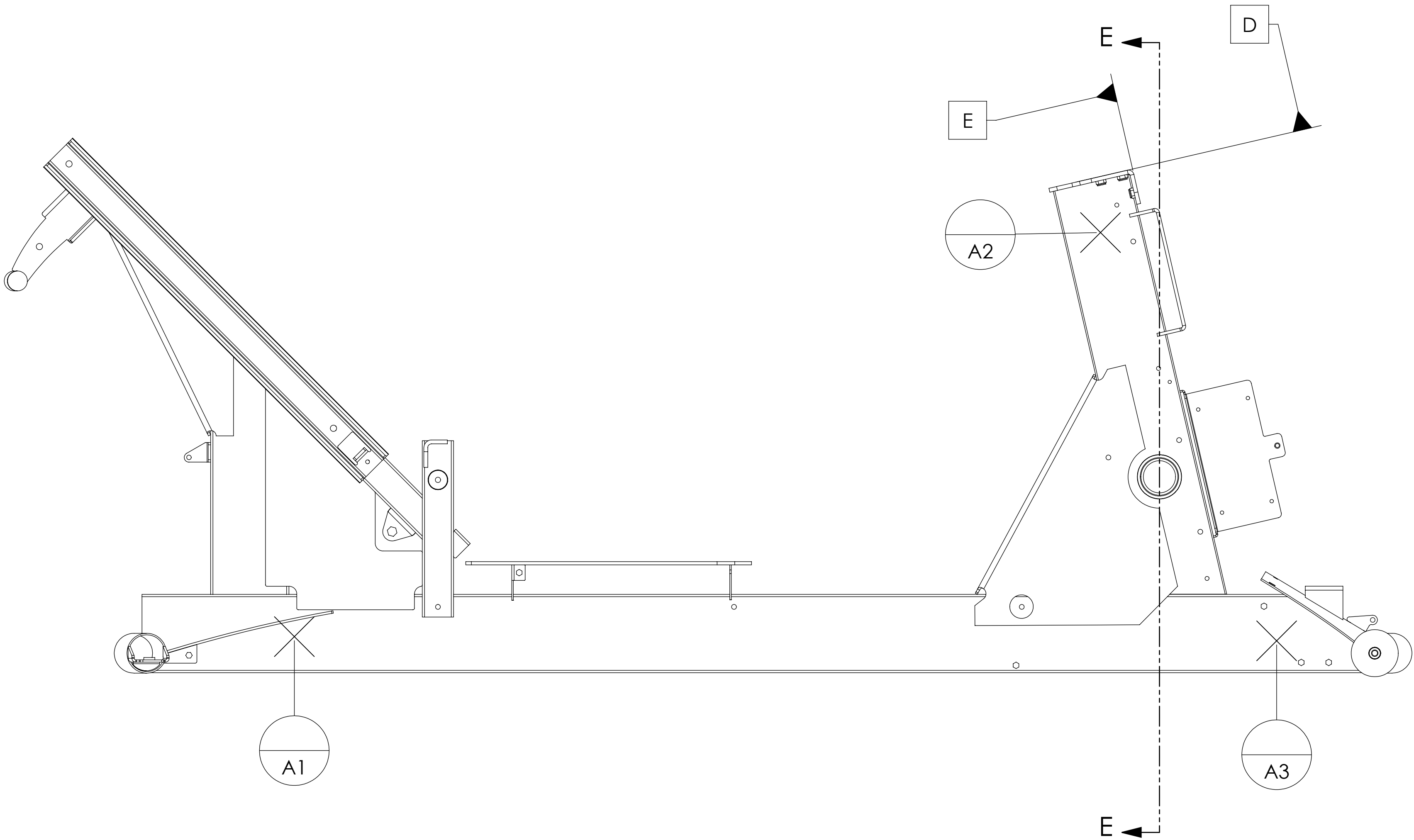
NOTES:
1. REMOVE ALL WELD FLASH AND SPATTER
2. ALL WELDS ARE 3MM SIZE UNLESS OTHERWISE SPECIFIED.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING; DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
FRACTIONS DECIMALS ANGLES + ° ° XX.XX 0.00 0.0° XX.XX 0.01 0.0°		APPROVALS DATE DRAWN 3/16/2008 CHECKED XX-XX-XX RESP ENG XX-XX-XX MFG ENG XX-XX-XX QUAL ENG XX-XX-XX		DESCRIPTION WLDMT, FRAME, xR6000 DWG. NO. 106363-001 SCALE 1:1 CAD FILE: SHEET 1 OF 1	
MATERIAL SEE NOTES					
FINISH SEE NOTES					
DO NOT SCALE DRAWING					

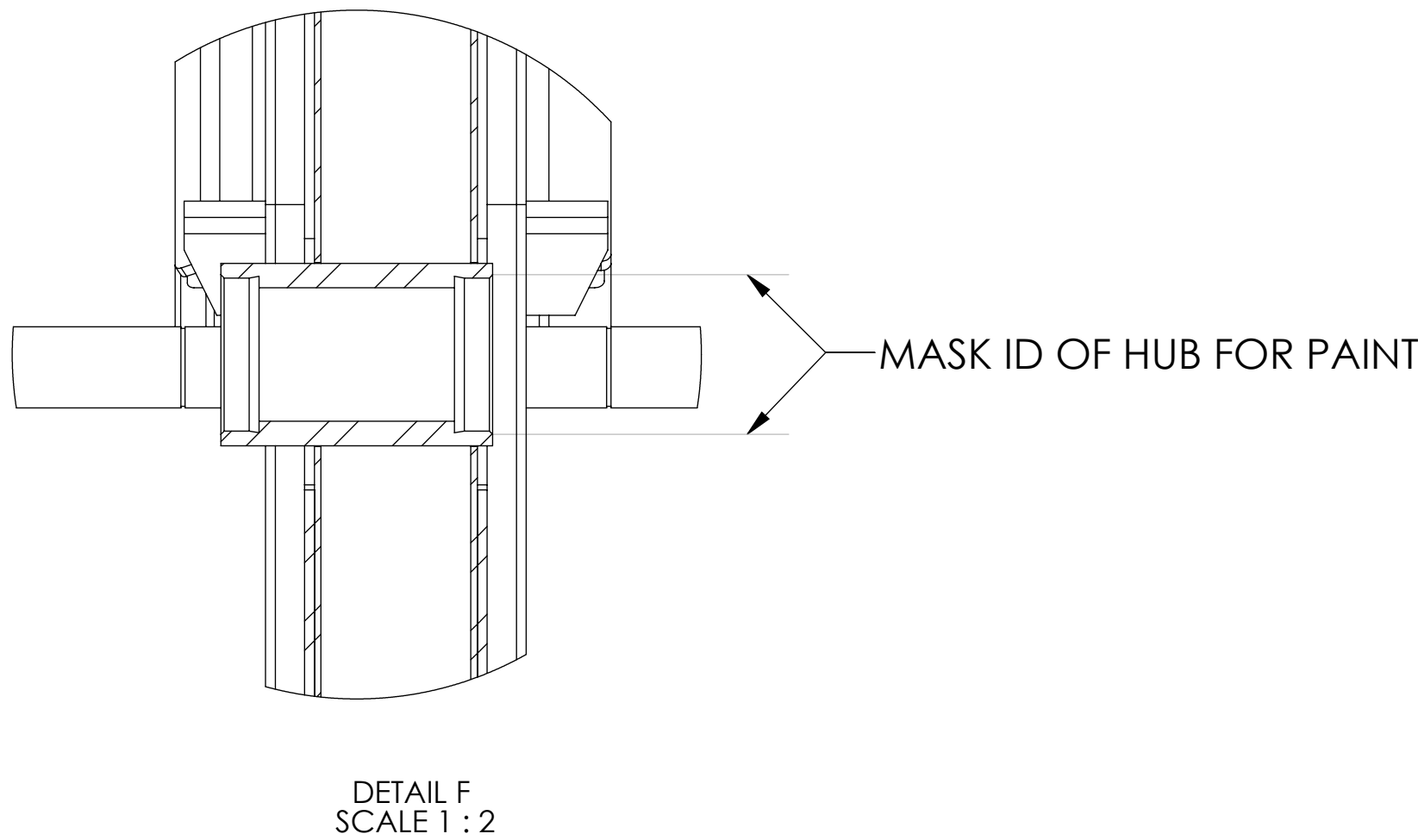
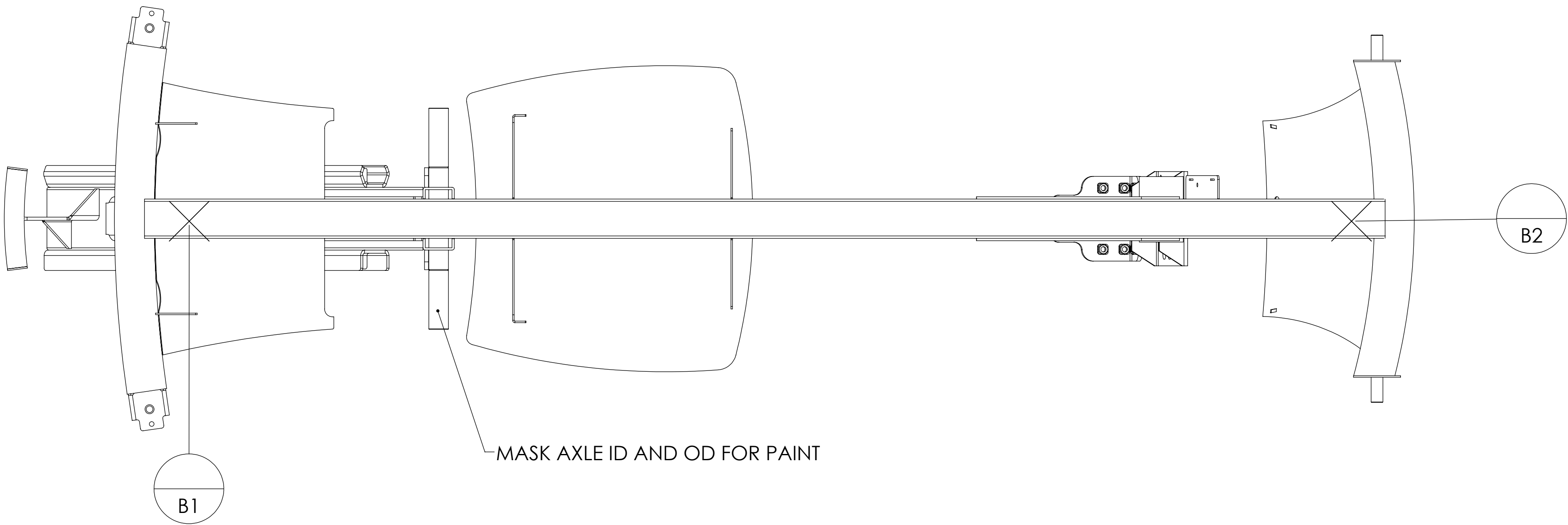
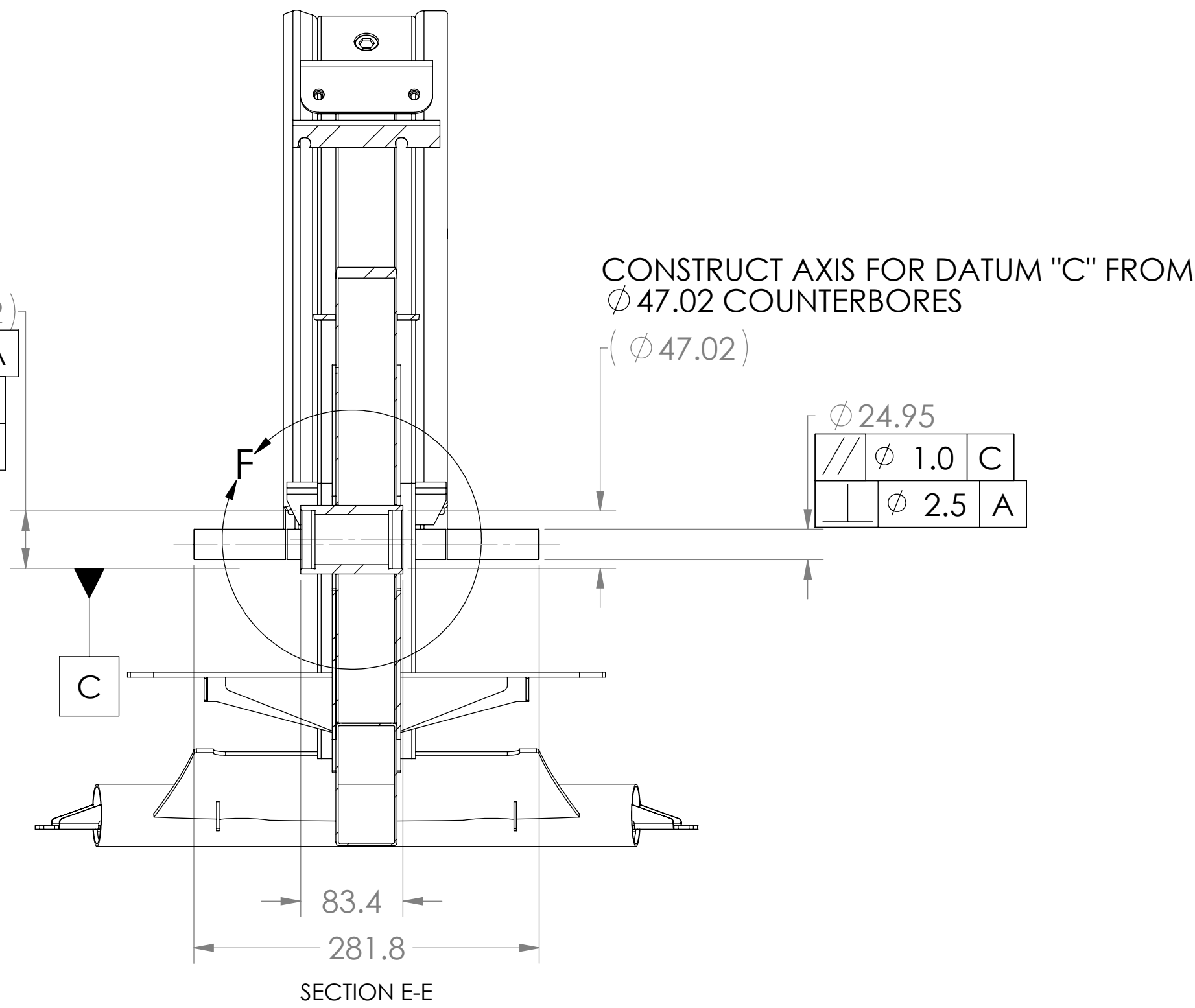


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REV	DESCRIPTION	ECO #	DATE	ENG
-	See Sheet1	-	-	-



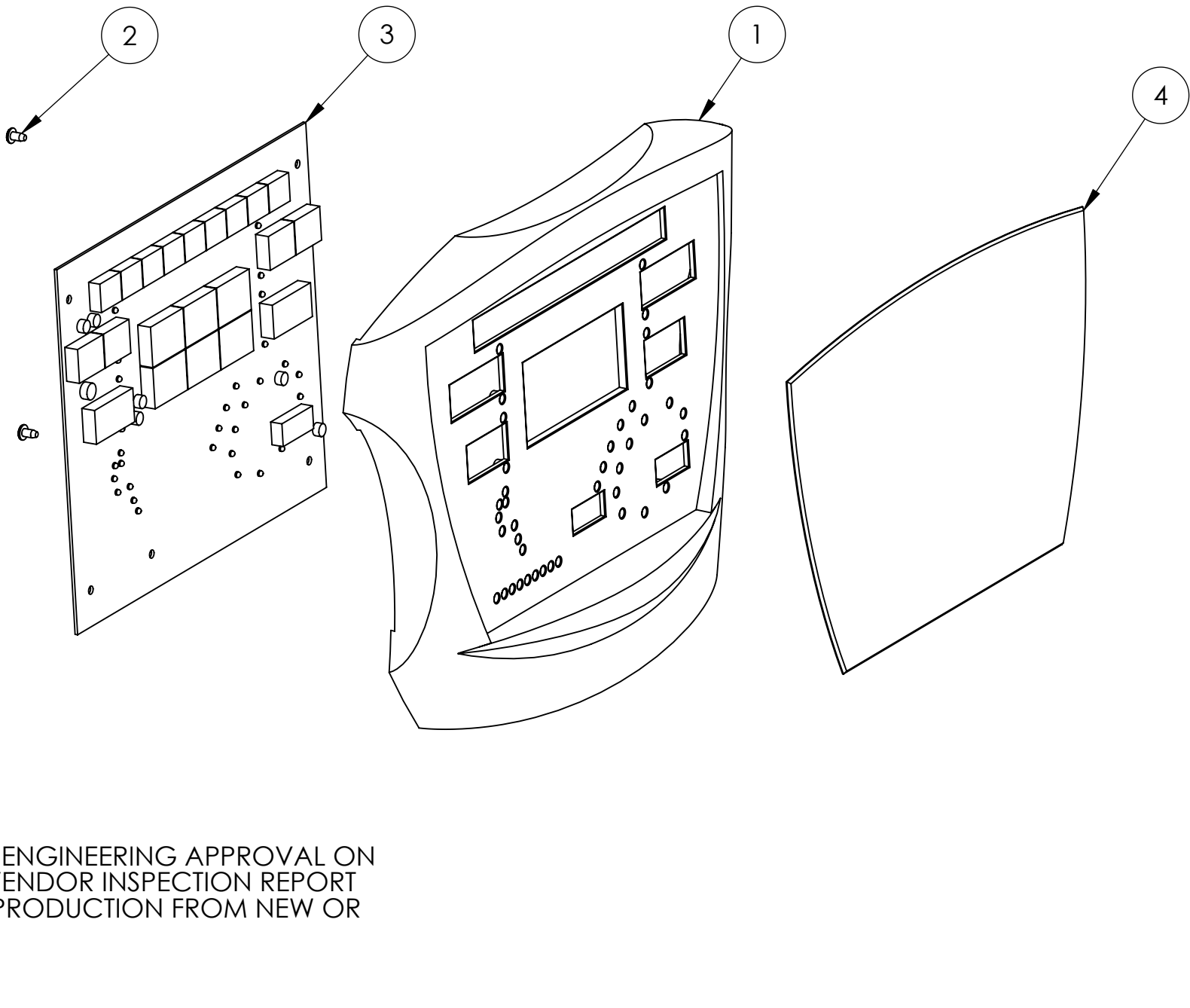
	ϕ 2.5	A
//	ϕ 2.5	D
//	ϕ 2.5	E



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APPROVALS		DATE		DESCRIPTION	
DRAWN		3/16/2007		WLDMT, FRAME, xR6000	
CHECKED		XX-XX-XX		REV. A	
RESP ENG		XX-XX-XX		106363-001	
MATERIAL		XX-XX-XX		D	
FINISH		XX-XX-XX		SCALE 1:1	
DO NOT SCALE DRAWING		QUAL ENG		XX-XX-XX	

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REV	DESCRIPTION	ECN #	DATE	ENG
A	RELEASE FOR PRODUCTION	001-00-015315	7/3/2012	PRS



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

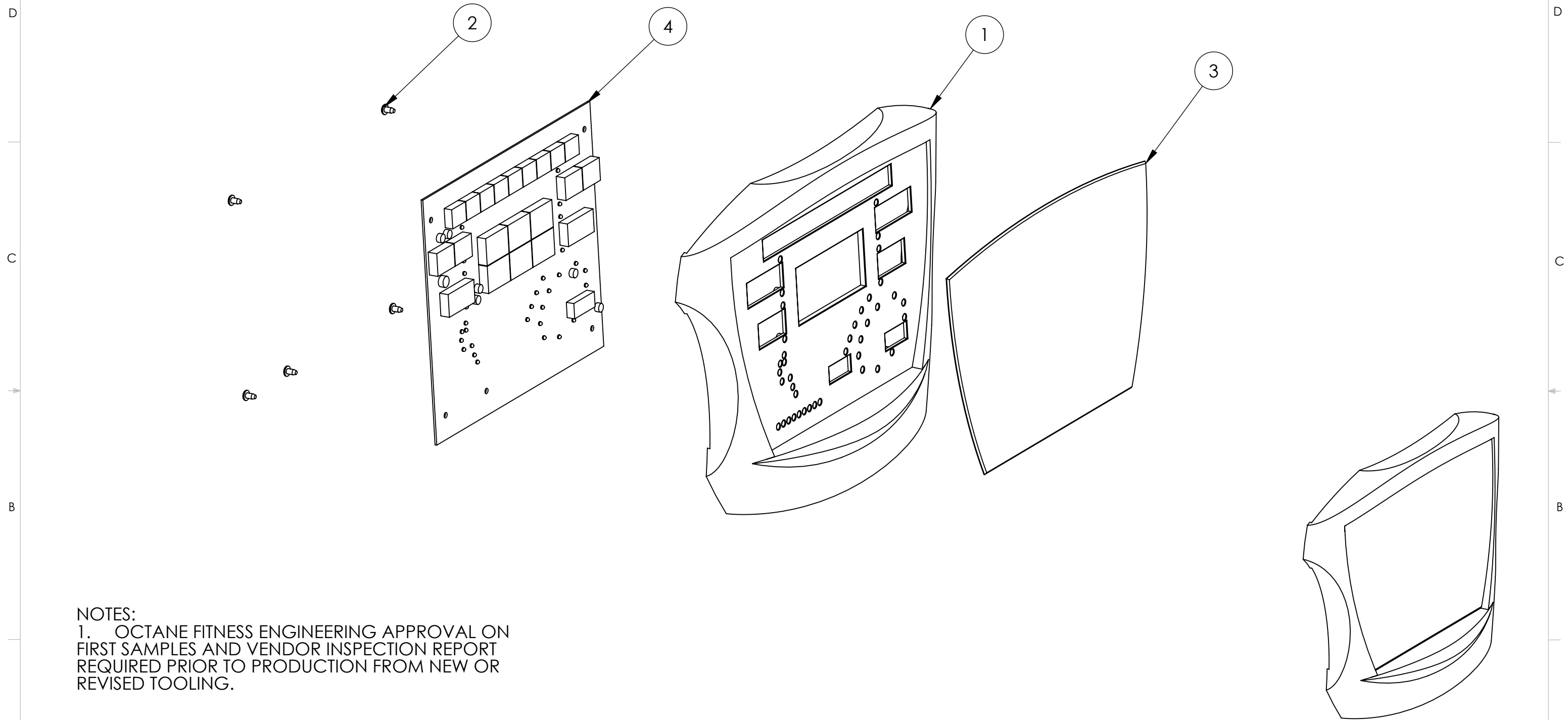
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1
4	102911-001	LENS, xR6000 CONSOLE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION	
		DRAWN	2/22/2007	ASSEMBLY, CNSL, xR6000, RoHS	
MATERIAL	SEE NOTES	CHECKED ----	XX-XX-XX	SIZE B DWG. NO. 107419-001 REV. A	
		RESP ENG ----	XX-XX-XX		
FINISH	SEE NOTES	MFG ENG ----	XX-XX-XX		
		QUAL ENG ----	XX-XX-XX		
DO NOT SCALE DRAWING		SCALE 1:3		CAD FILE: SHEET 1 OF 10	

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-002	LENS, xR6000, CNSL, GERMAN	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE
B

DWG. NO.
103508-002

REV.
A

PART DESCRIPTION
ASSEMBLY,CNSL, xR6000,
RoHS, GERMAN

SCALE 1:3

DO NOT SCALE DRAWING

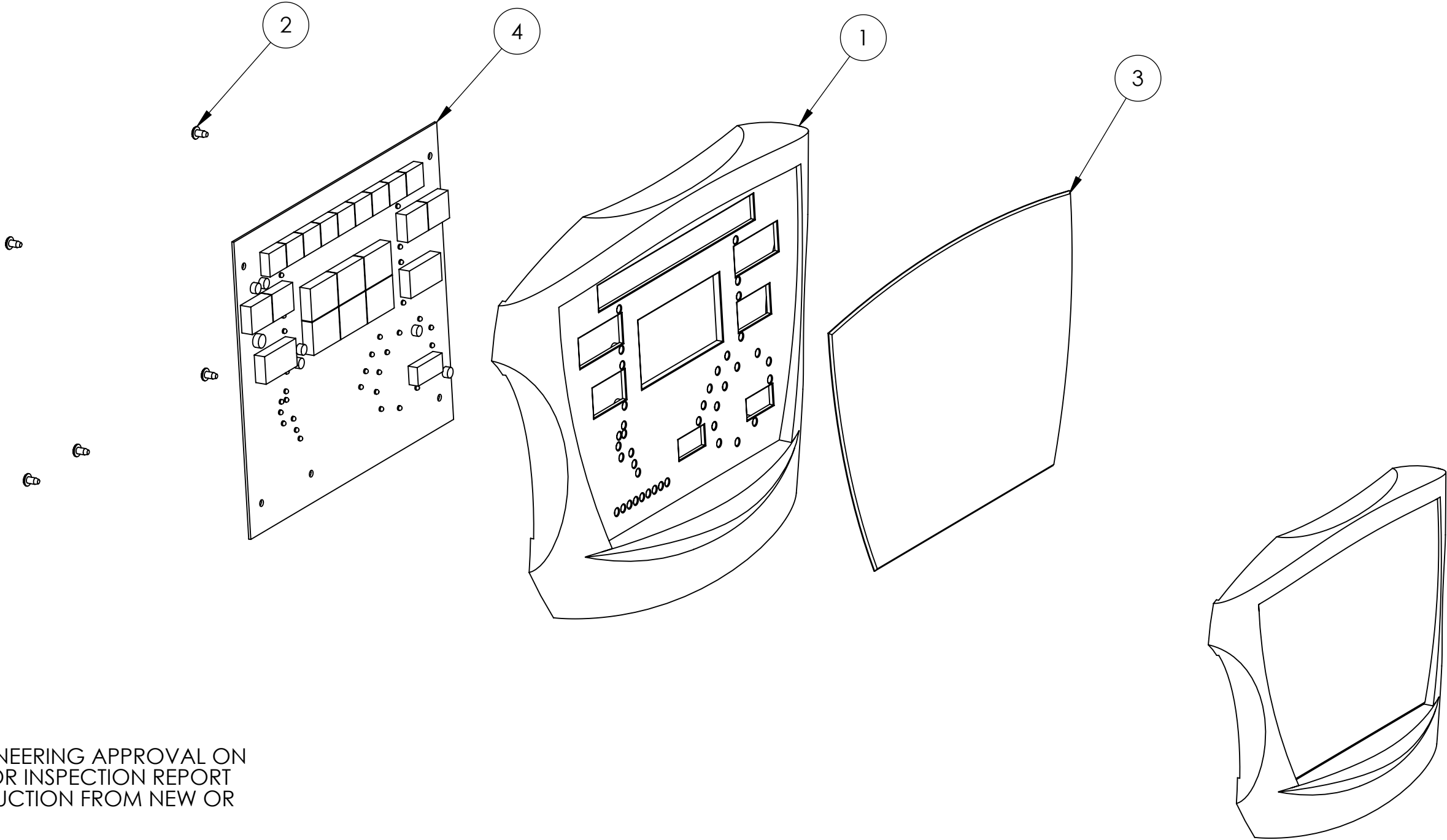
SHEET 2 OF 10

OCTANE FITNESS
Fuel Your Life

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-003	LENS,xR6000, CNSL, FRENCH	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

OCTANE FITNESS

Fuel Your Life

PART DESCRIPTION

ASSEMBLY, CNSL, xR6000,
RoHS, FRENCH

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE B

DWG. NO.

103508-003

REV. A

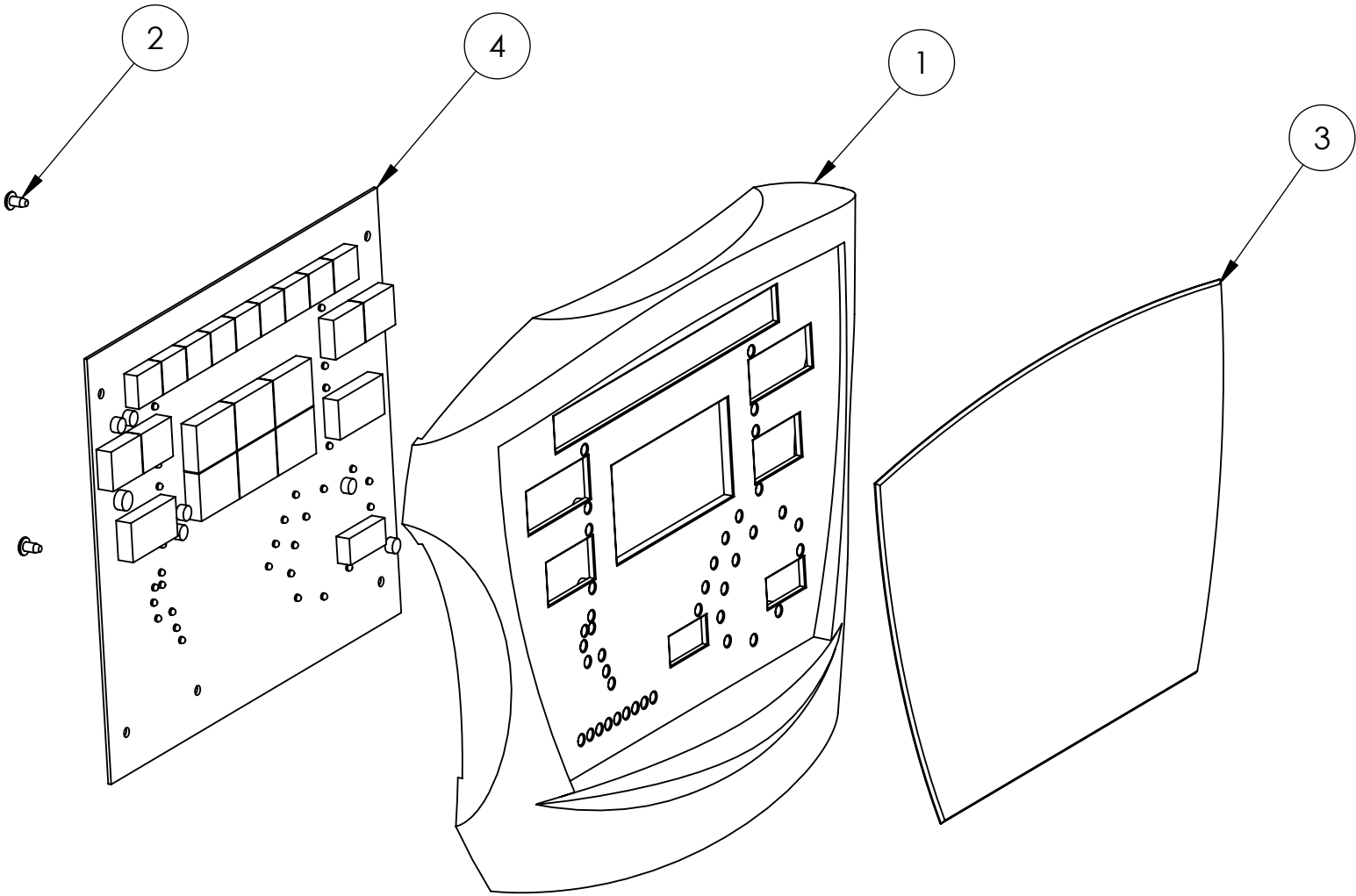
SCALE 1:3

DO NOT SCALE DRAWING

SHEET 3 OF 10

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-004	LENS, xR6000, CNSL, SPANISH	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE

B

DWG. NO.

103508-004

REV.

A

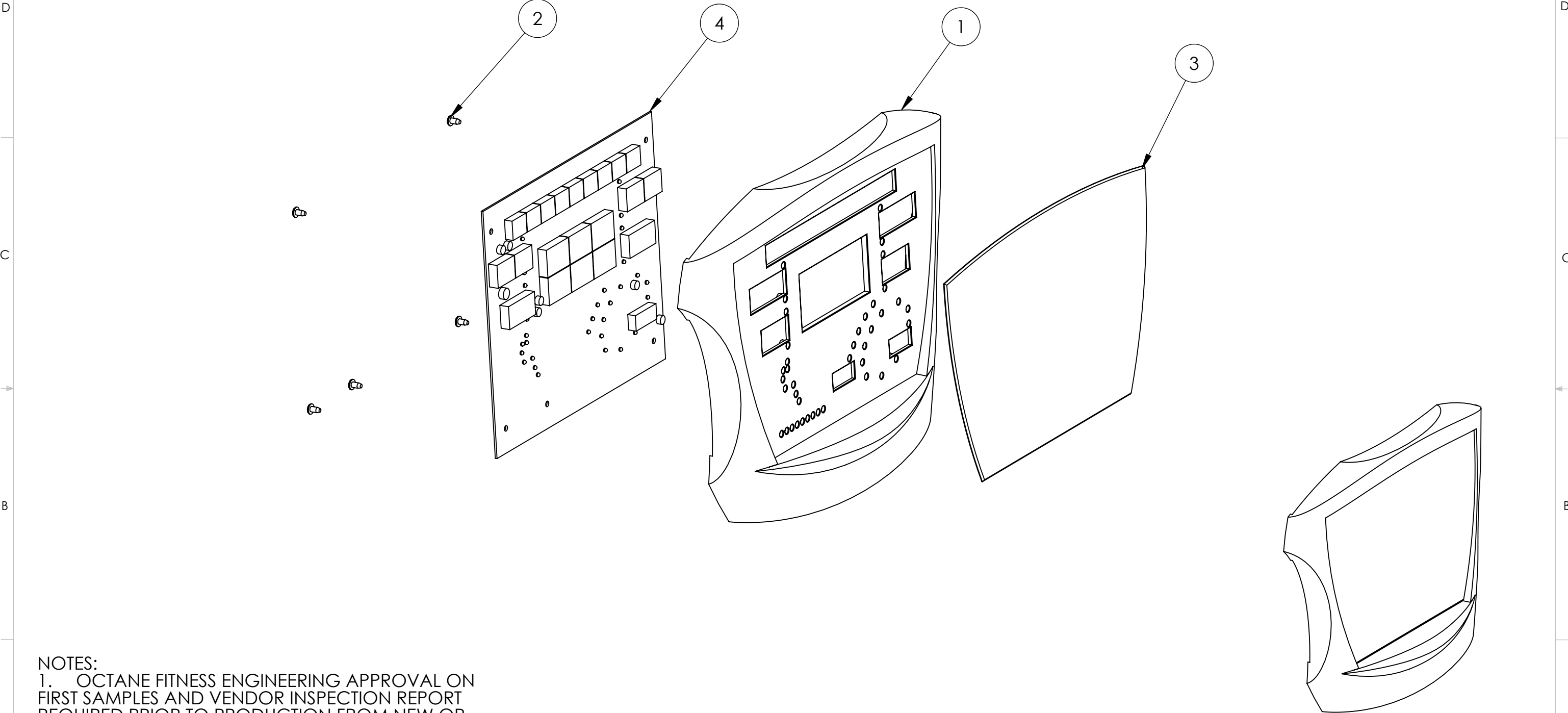
SCALE 1:3

DO NOT SCALE DRAWING

SHEET 4 OF 10

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-005	LENS, xR6000, CNSL, DUTCH	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE B

DWG. NO.

103508-005

REV. A

SCALE 1:3

DO NOT SCALE DRAWING

SHEET 5 OF 10

OCTANE FITNESS

Fuel Your Life

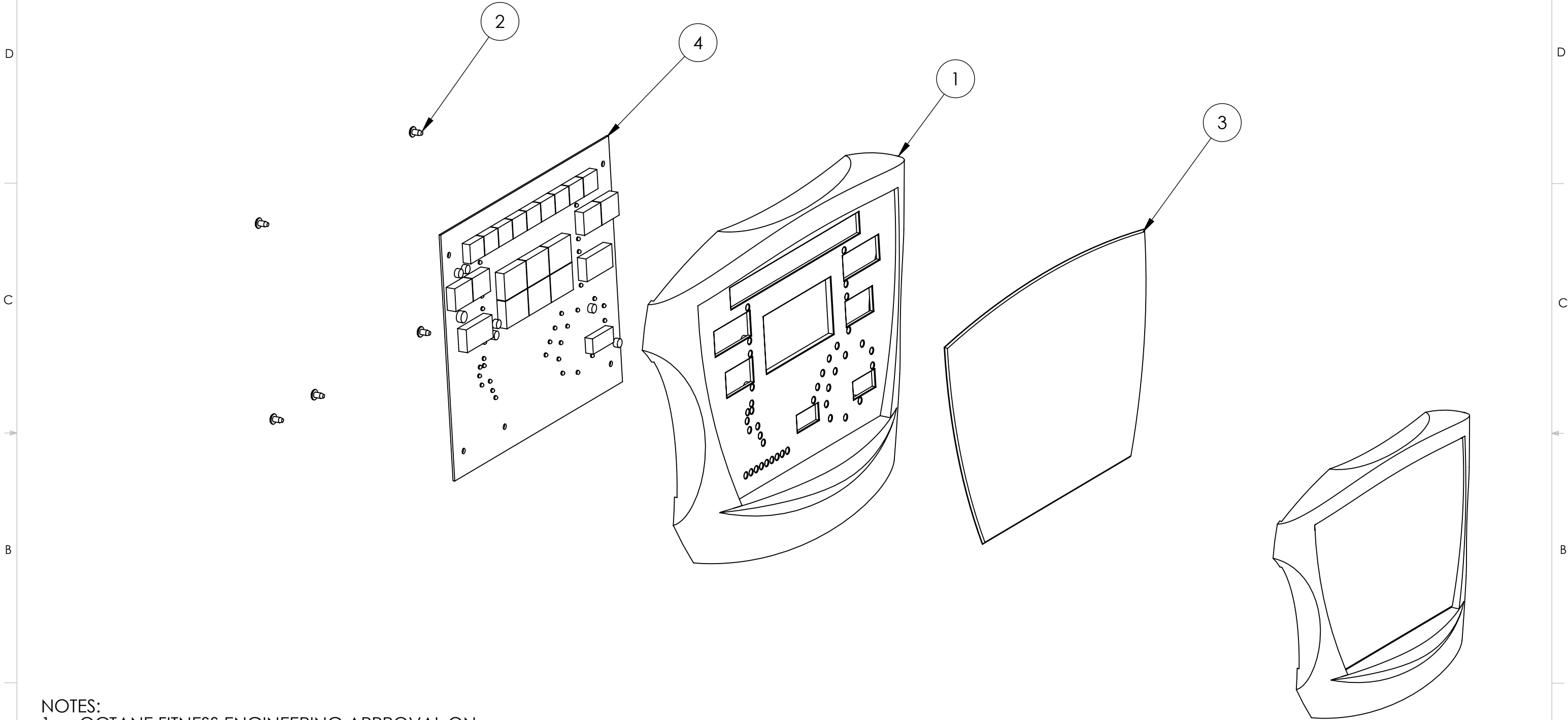
PART DESCRIPTION

ASSEMBLY, CNSL, xR6000, RoHS, DUTCH

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	103508-006/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-006	LENS, xR6000, CNSL, BPO	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE

DWG. NO.

103508-006

REV.

A

SCALE 1:3

DO NOT SCALE DRAWING

SHEET 6 OF 10

OCTANE FITNESS

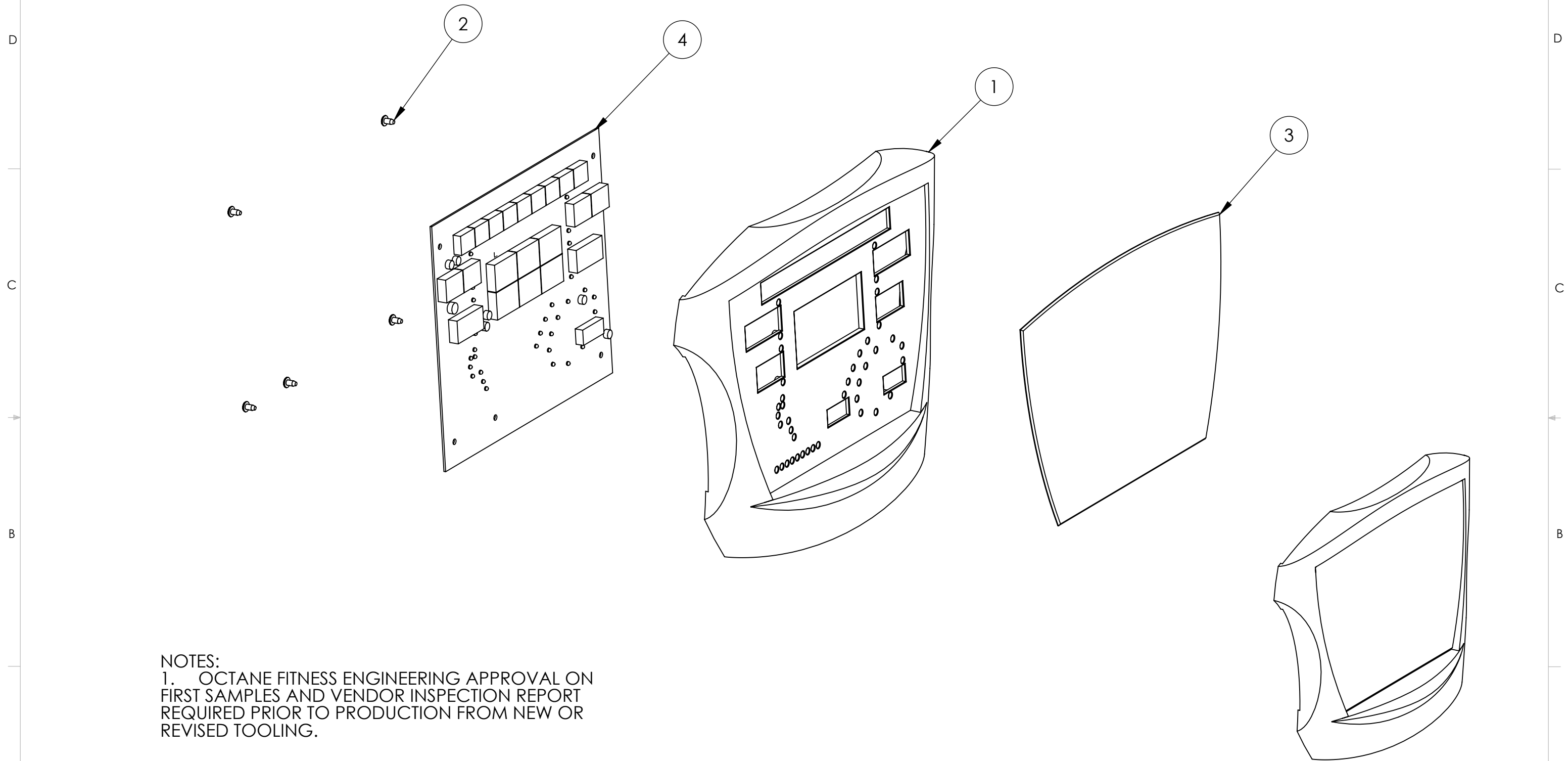
Fuel Your Life

PART DESCRIPTION

ASSEMBLY, CNSL, xR6000, RoHS, BPO

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-007	LENS,xR6000, CNSL, JAPAN	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS	ANGLES
.X ±0.6	±0.5°
.XX ±0.20	
.XXX ±0.100	

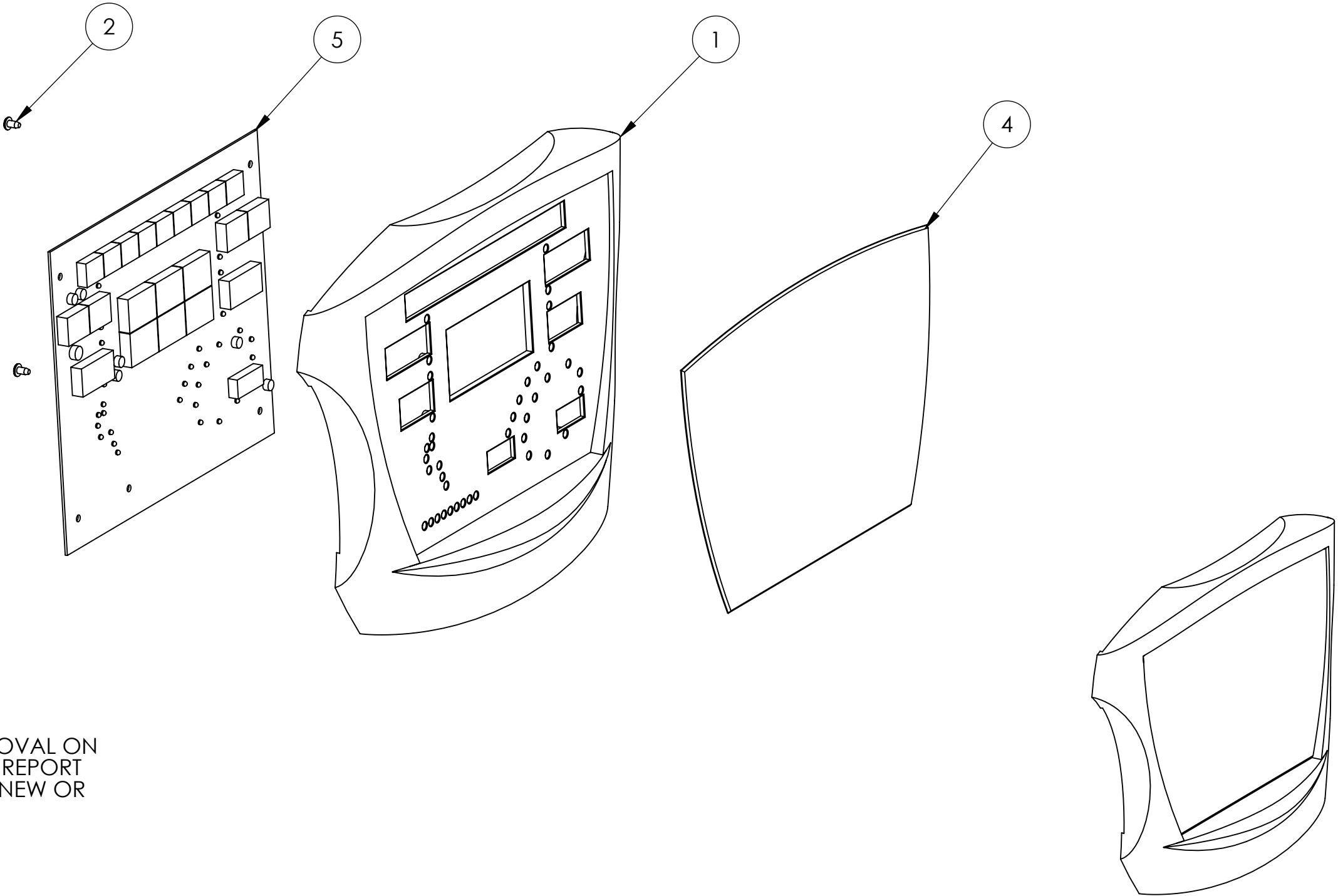
OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY,CNSL, xR6000,
RoHS, JAPAN

APPROVALS	DATE	SIZE	DWG. NO.	REV.
DRAWN BY ---	2/22/2007	B	103508-007	A
SCALE 1:3		DO NOT SCALE DRAWING		SHEET 7 OF 10

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	103508-008/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
4	102911-008	LENS, xR6000, ITALIAN	1
5	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE

B

DWG. NO.

103508-008

REV.

A

SCALE 1:3

DO NOT SCALE DRAWING

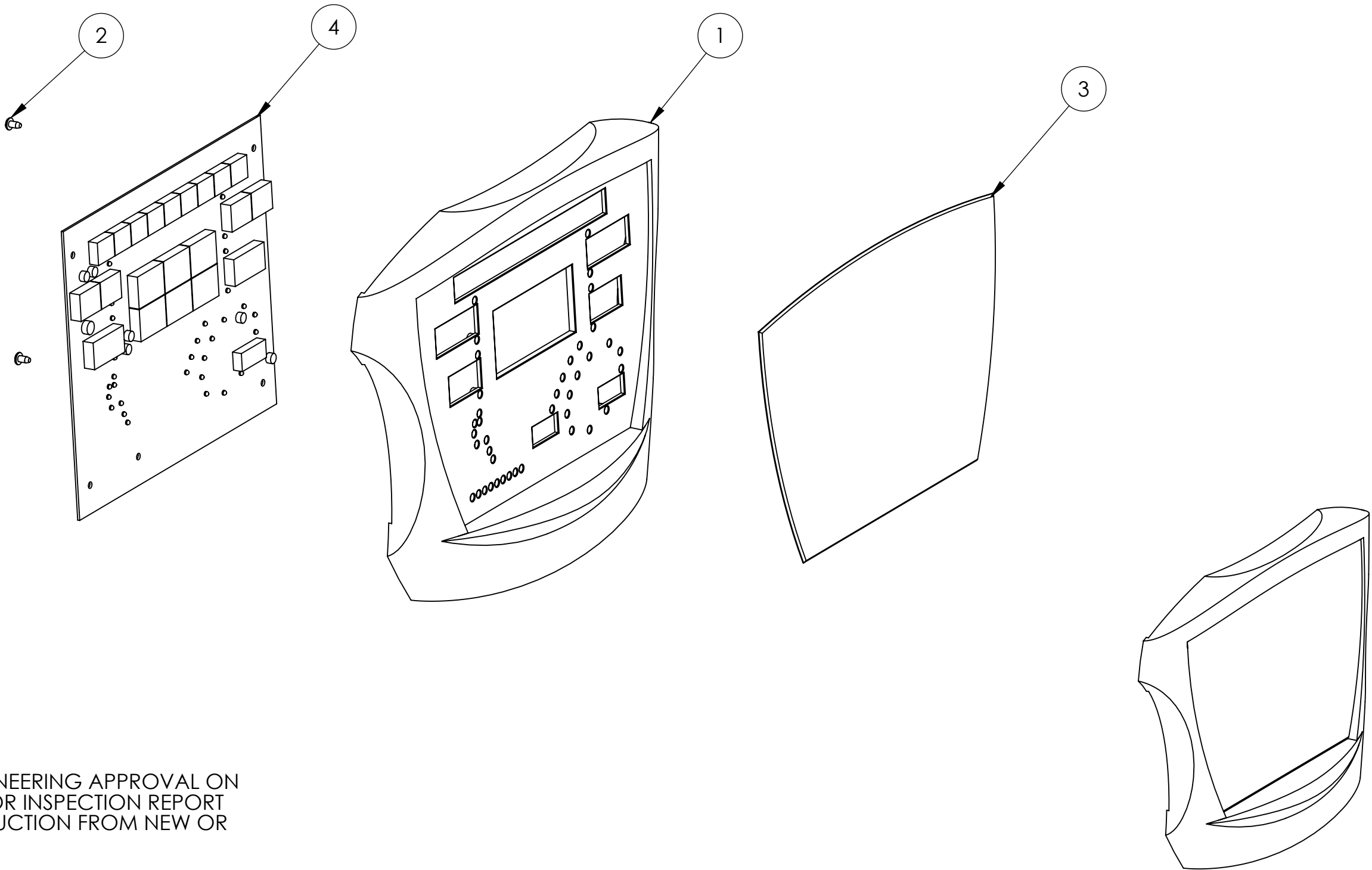
SHEET 8 OF 10

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY, xR6000 CNLS,
RoHS, ITALIAN

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-009	LENS,xR6000, CNSL, CHINESE	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

2/22/2007

SIZE

DWG. NO.

103508-009

REV.

A

SCALE 1:3

DO NOT SCALE DRAWING

SHEET 9 OF 10

OCTANE FITNESS

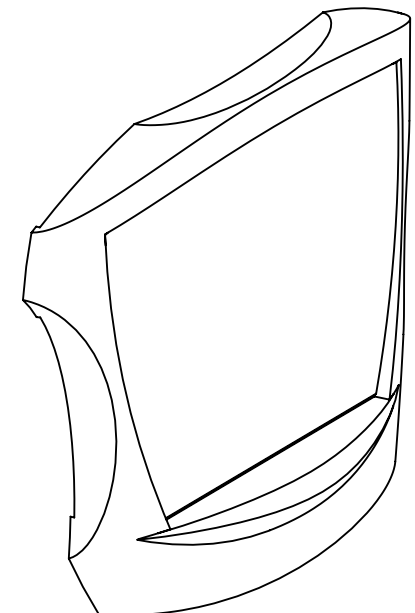
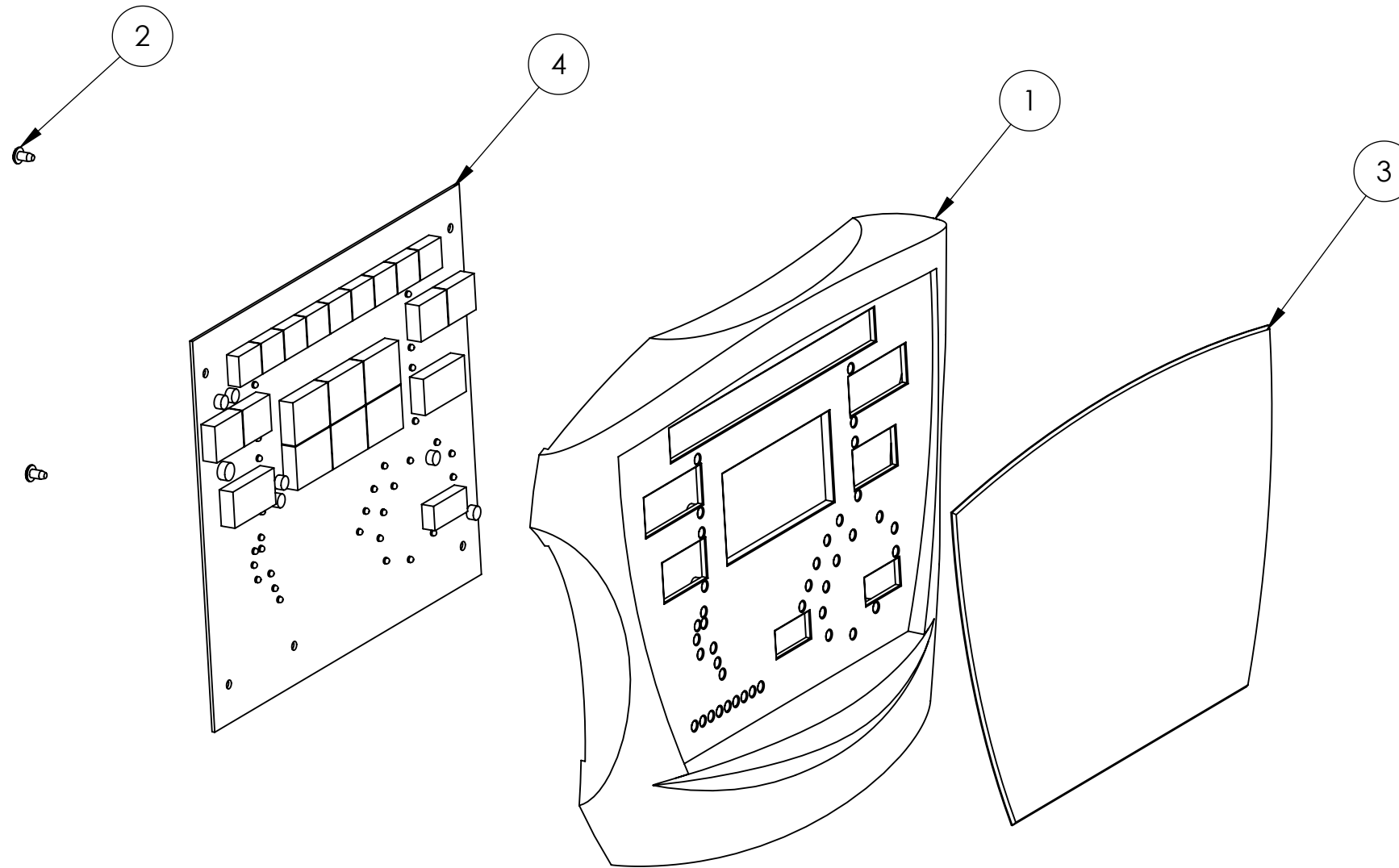
Fuel Your Life

PART DESCRIPTION

ASSEMBLY, CNSL, xR6000,
RoHS, CHINESE

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THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

3		2		1	
REV	DESCRIPTION	ECN #	DATE	ENG	
-	See Sheet1	-	-	-	



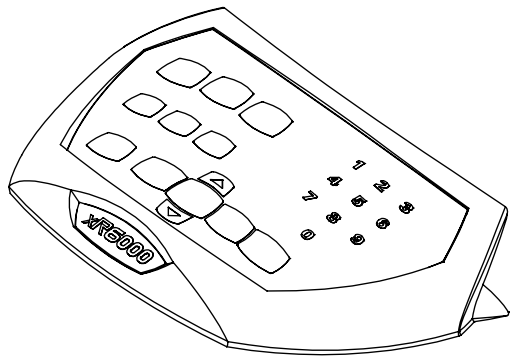
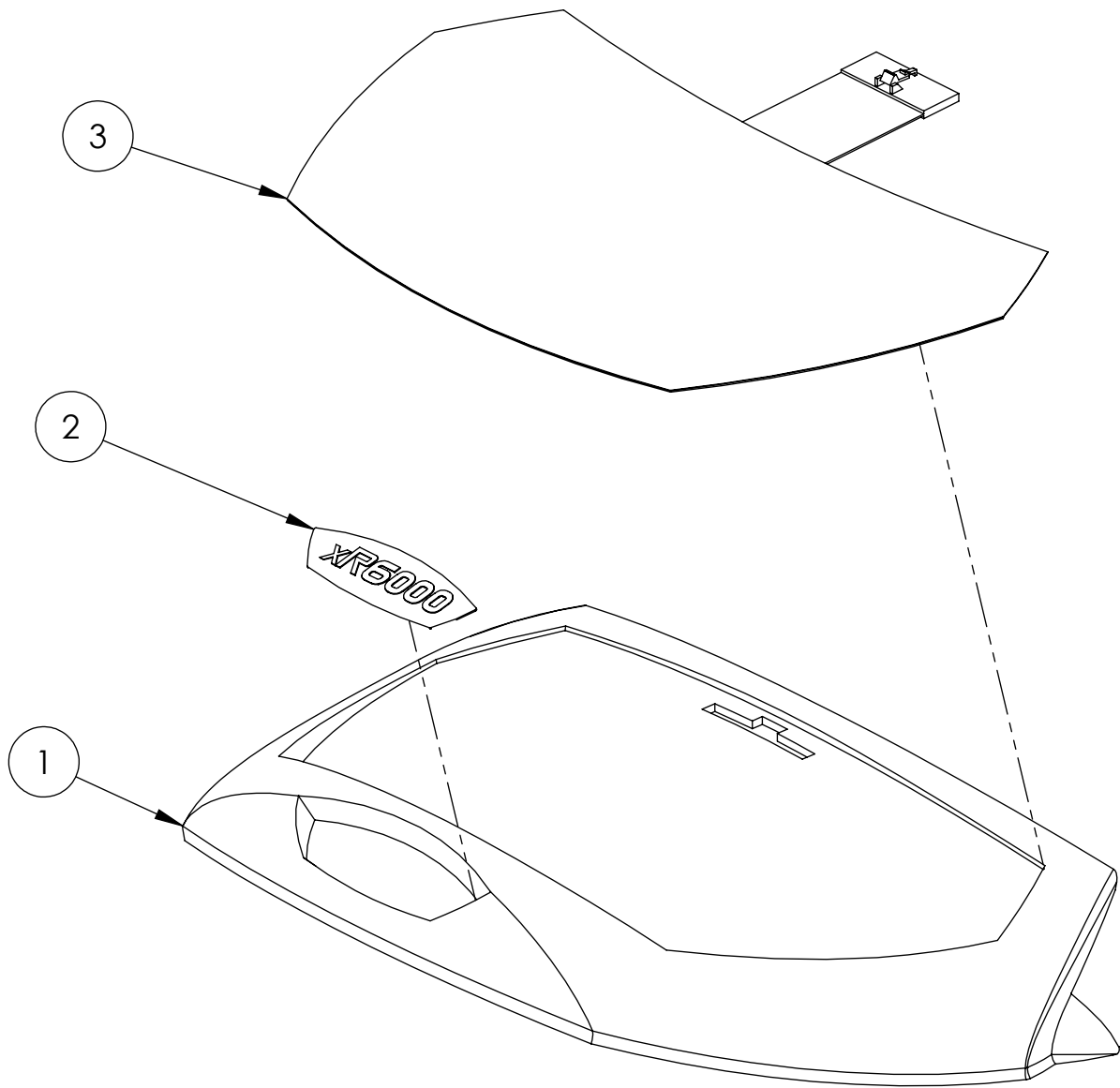
NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	103508-011/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	102911-011	LENS, xR6000, CNSL, RUSSIAN	1
4	107130-001	CIRCUIT BOARD ASSEMBLY, xR6000 RoHS CONSOLE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.20 .XXX ±0.100		PART DESCRIPTION ASSEMBLY, CNSL, xR6000, RoHS, RUSSIAN	
APPROVALS DRAWN BY ---	DATE 2/22/2007	SIZE B	DWG. NO. 103508-011
		SCALE 1:3	DO NOT SCALE DRAWING
		SHEET 10 OF 10	
		REV. A	

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NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

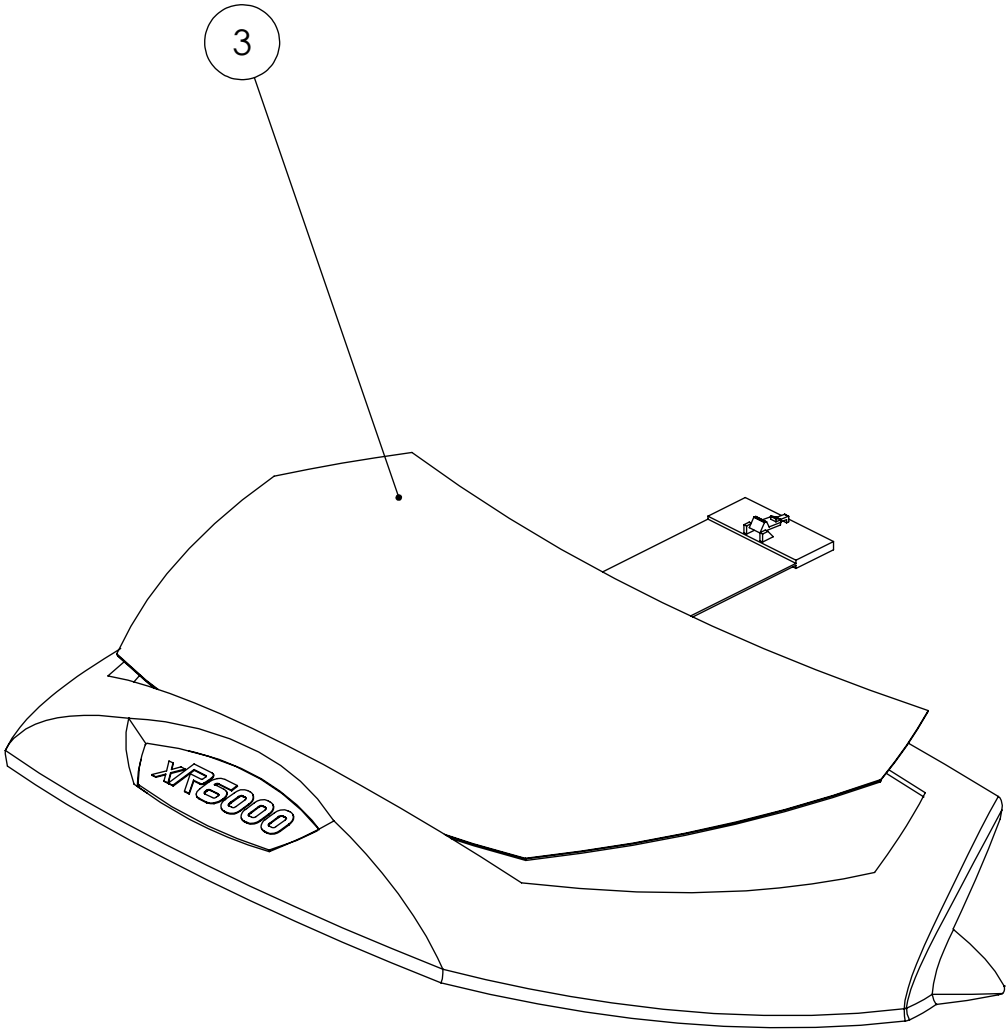
ITEM NO.	PART NUMBER	DESCRIPTION	102910-001/Qty.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-001	KEYPAD, xR6000	1

REV	DESCRIPTION	ECO #	DATE	ENG
1	PILOT RELEASE		06/04/08	MRN
A	PRODUCTION RELEASE	001-00-014796	9/3/2008	JCW
B	ADDED LANGUAGES, (002) GERMAN, (003) FRENCH, (004) SPANISH, (005) DUTCH	001-00-014851	2/13/2009	MRN
C	ADDED LANGUAGE (007) JAPAN	001-00-014935	1/12/2010	MRN
D	ADDED LANGUAGE (009)CHINESE	001-00-014934	3/30/2010	MRN
E	ADDED LANGUAGE (008) ITALIAN	001-00-015074	9/8/2010	BHG
F	ADDED LANGUAGE (006) BPO	001-00-015264	3/2/2012	MRN
G	ADDED RUSSIAN LANGUAGE	001-00-015260	3/14/2012	MRN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ° ±0.5* .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION	
DRAWN			1/13/2006	ASSEMBLY, xR6000 KEYPAD	
CHECKED		----	XX-XX-XX		
RESP ENG		----	XX-XX-XX		
FINISH		MFG ENG	XX-XX-XX		
QUAL ENG		----	XX-XX-XX	SIZE B DWG. NO. 102910-001	REV. G
DO NOT SCALE DRAWING		SCALE 1:2	CAD FILE:	SHEET 1 OF 10	

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-002/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-002	KEYPAD, xR6000, GERMAN	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

1/13/2006

SIZE
B

DWG. NO.
102910-002

REV.
G

PART DESCRIPTION
ASSEMBLY, KEYPAD,
xR6000, GERMAN

SCALE 1:2

DO NOT SCALE DRAWING

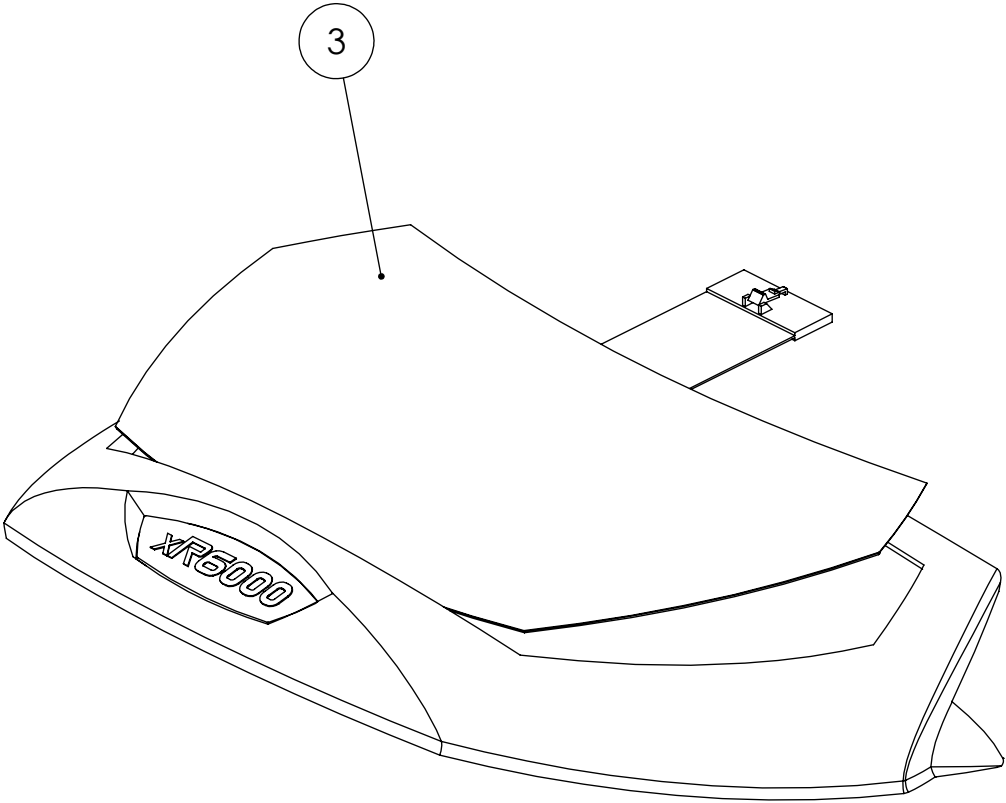
SHEET 2 OF 10

OCTANE FITNESS
Fuel Your Life

87654321

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-003/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-003	KEYPAD, xR6000, FRENCH	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

1/13/2006

SIZE
B

DWG. NO.
102910-003

REV.
G

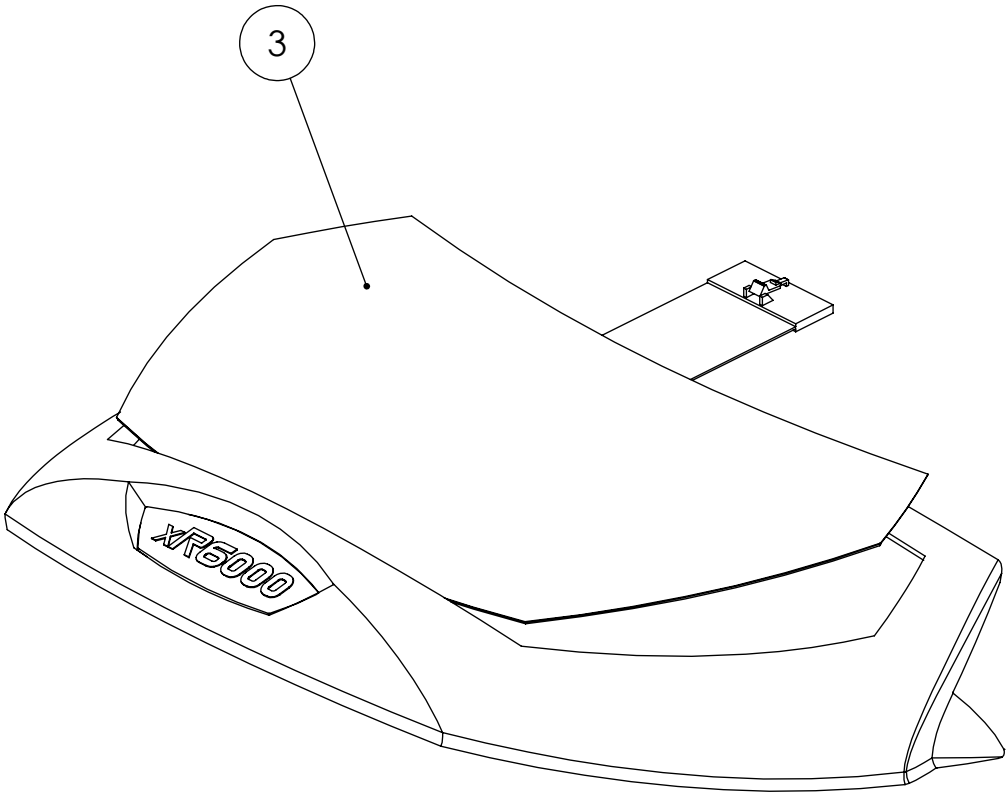
SCALE 1:2

DO NOT SCALE DRAWING

SHEET 3 OF 10

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-004/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-004	KEYPAD, xR6000, SPANISH	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

.X ±0.6
.XX ±0.20
.XXX ±0.100

ANGLES

±0.5°

APPROVALS

DRAWN BY

DATE

1/13/2006

SIZE

B

DWG. NO.

102910-004

REV.

G

SCALE 1:2

DO NOT SCALE DRAWING

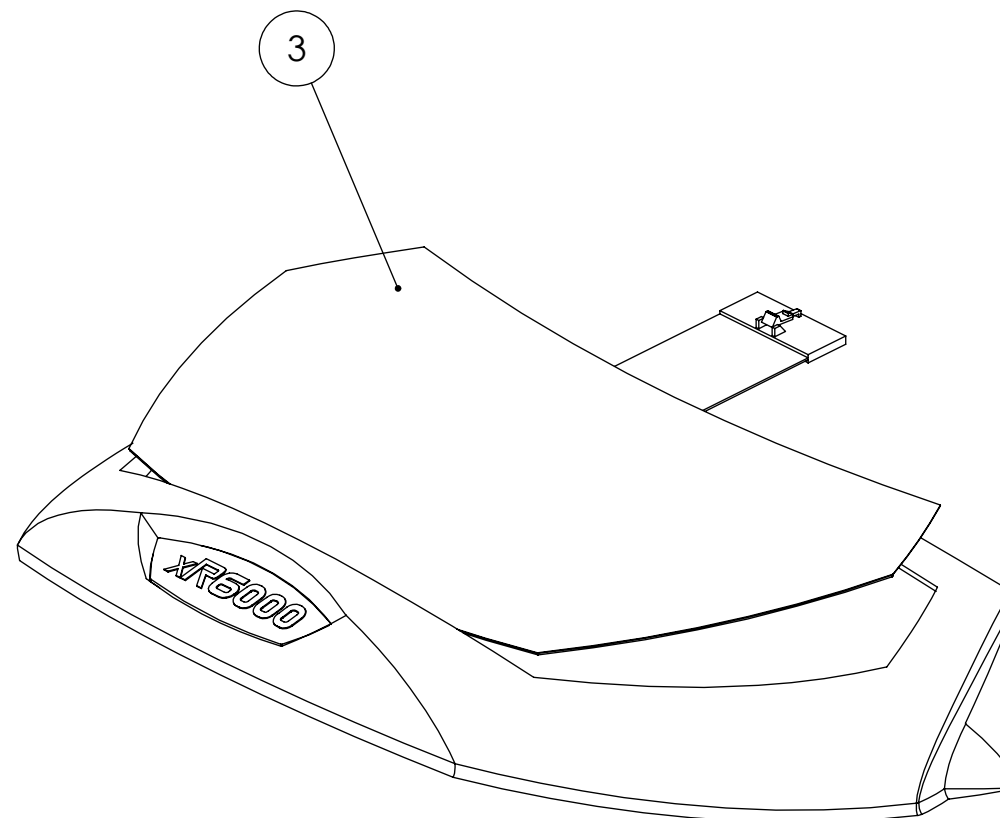
SHEET 4 OF 10

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY, KEYPAD,
xR6000, SPANISH

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THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

3		2		1	
REV	DESCRIPTION	ECN #	DATE	ENG	
-	See Sheet1	-	-	-	



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-005/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-005	KEYPAD, xR6000, DUTCH	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS	ANGLES
.X ± 0.6	$\pm 0.5^\circ$
.XX ± 0.20	
.XXX ± 0.100	

APPROVALS	DATE
DRAWN BY ---	1/13/2006

OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION

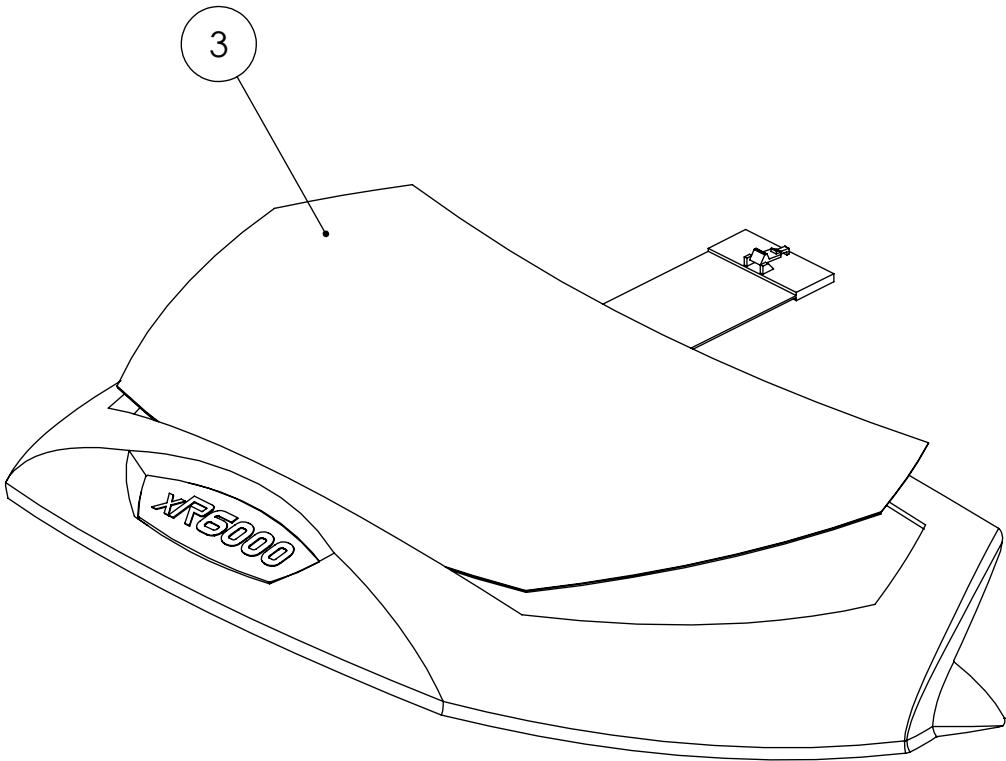
ASSEMBLY, KEYPAD,
xR6000, DUTCH

SIZE B	DWG. NO. 102910-005	REV. G
SCALE 1:2	DO NOT SCALE DRAWING	SHEET 5 OF 10

87654321

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-006/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-006	KEYPAD, xR6000, BPO	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS	ANGLES
.X ±0.6	±0.5°
.XX ±0.20	
.XXX ±0.100	

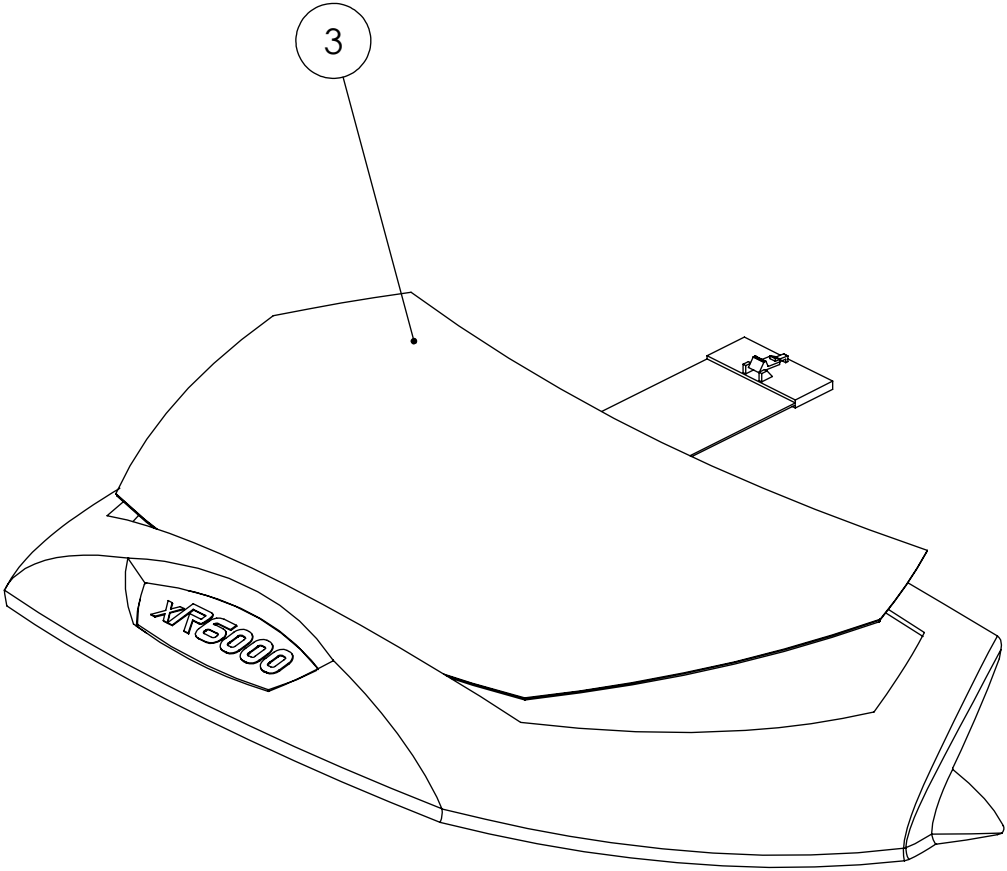
OCTANE FITNESS
Fuel Your Life

PART DESCRIPTION
ASSEMBLY, KEYPAD,
xR6000, BPO

APPROVALS	DATE	SIZE	DWG. NO.	REV.
DRAWN BY ---	1/13/2006	B	102910-006	G
SCALE 1:2		DO NOT SCALE DRAWING		SHEET 6 OF 10

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-007/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-007	KEYPAD, xR6000, JAPAN	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

APPROVALS

DATE

DRAWN BY

1/13/2006

SIZE

DWG. NO.

REV.

B

102910-007

G

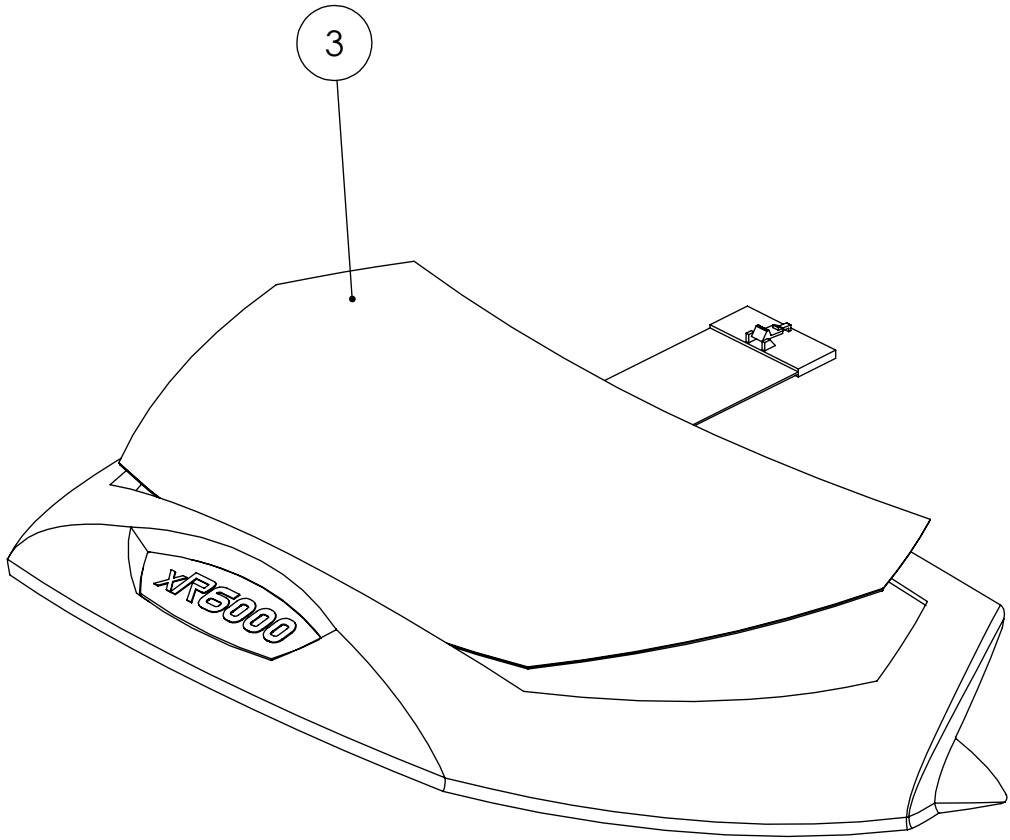
SCALE 1:2

DO NOT SCALE DRAWING

SHEET 7 OF 10

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-008/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-008	KEYPAD, xR6000, ITALIAN	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

.X ±0.6
.XX ±0.20
.XXX ±0.100

ANGLES

±0.5°

APPROVALS

DRAWN BY

DATE

1/13/2006

SIZE
B

DWG. NO.
102910-008

REV.
G

PART DESCRIPTION
ASSEMBLY, xR6000
KEYPAD, ITALIAN

SCALE 1:2

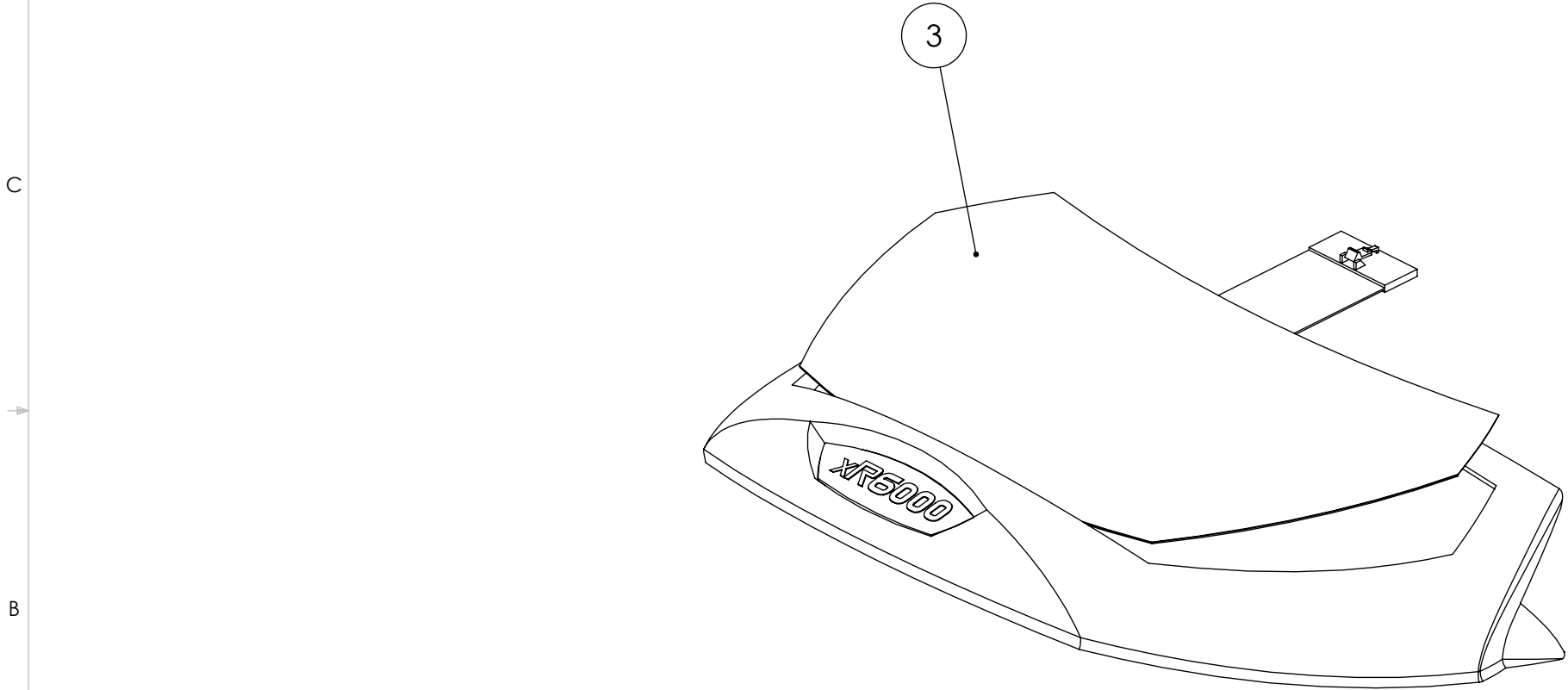
DO NOT SCALE DRAWING

SHEET 8 OF 10

OCTANE FITNESS
Fuel Your Life

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-009/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-009	KEYPAD, xR6000, CHINESE	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

OCTANE FITNESS

Fuel Your Life

PART DESCRIPTION

ASSEMBLY, KEYPAD,
xR6000, CHINESE

APPROVALS

DATE

SIZE
B

DWG. NO.

DRAWN BY

1/13/2006

102910-009

REV.
G

SCALE 1:2

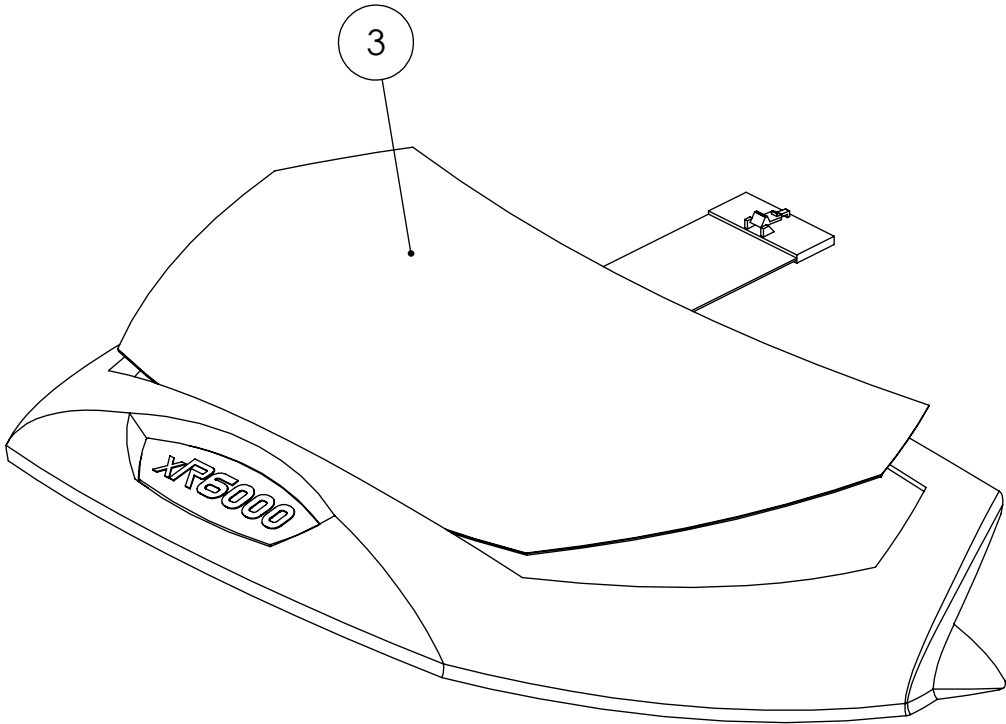
DO NOT SCALE DRAWING

SHEET 9 OF 10

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	102910-011/QTY.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	102909-011	KEYPAD, xR6000, RUSSIAN	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS

ANGLES

.X ±0.6

±0.5°

.XX ±0.20

.XXX ±0.100

OCTANE FITNESS

Fuel Your Life

PART DESCRIPTION

ASSEMBLY, xR6000
KEYPAD, RUSSIAN

APPROVALS

DATE

SIZE

DWG. NO.

DRAWN BY

1/13/2006

REV.

G

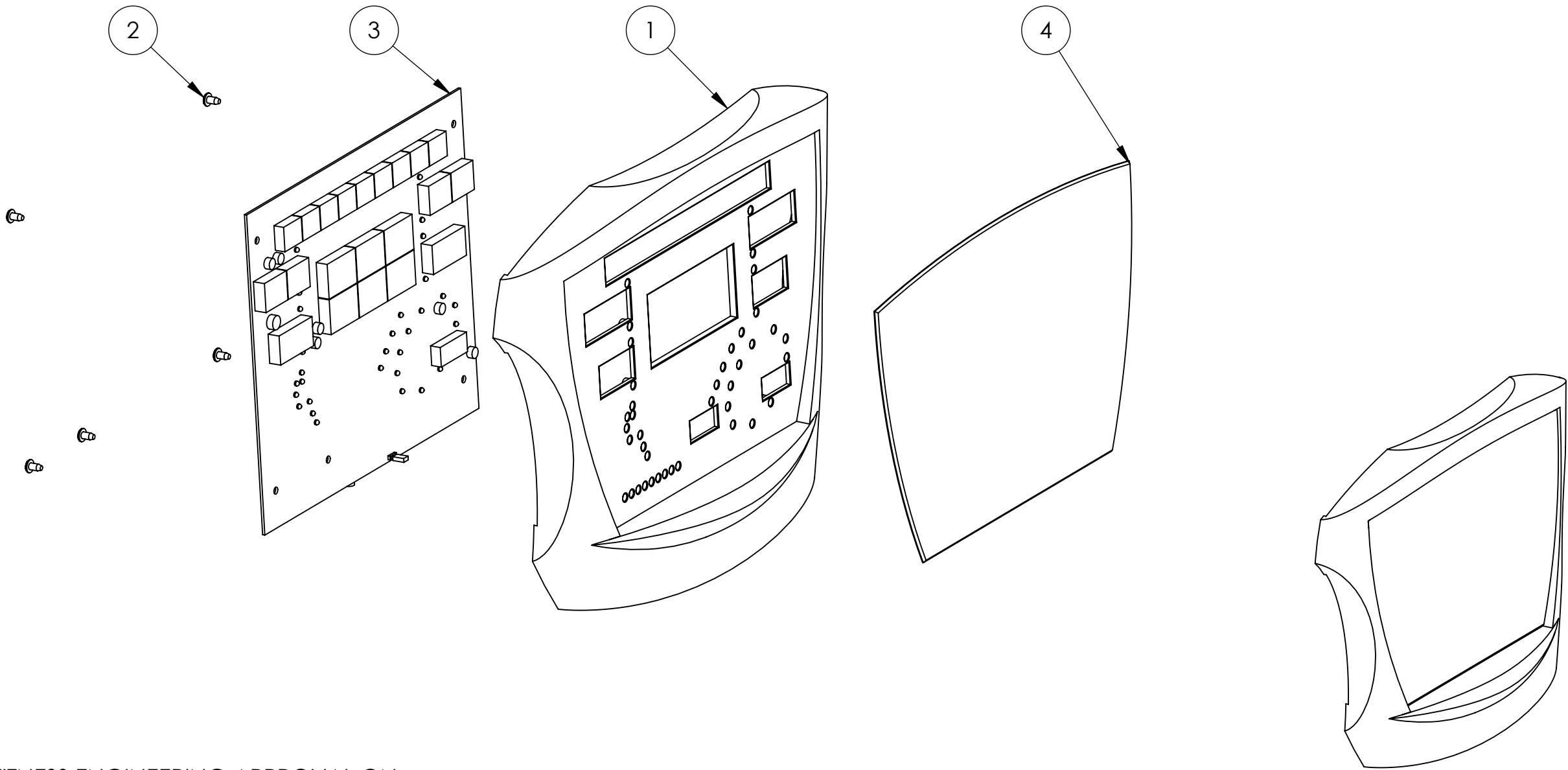
SCALE 1:2

DO NOT SCALE DRAWING

SHEET 10 OF 10

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REV	DESCRIPTION	ECN #	DATE	ENG
A	RELEASE FOR PRODUCTION	001-00-015315	7/2/2012	PRS
B	RELEASE SPANISH, PORTUGUESE, AND CHINESE VERSION LANGUAGES	001-00-015522	7/31/2014	PRS



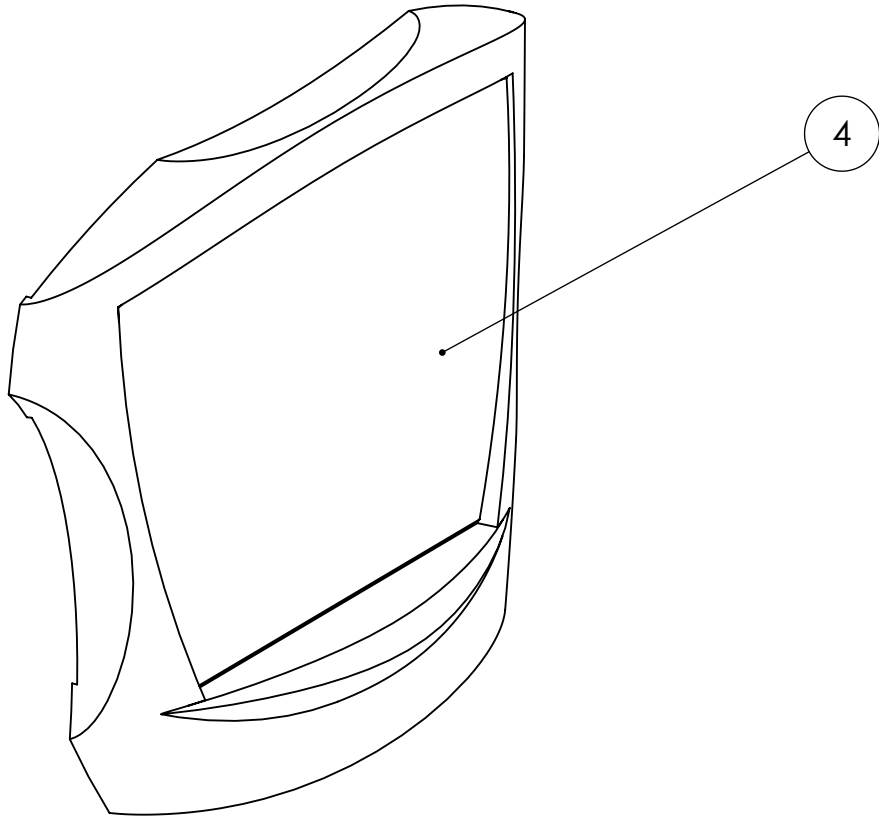
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-001	LENS, xR6000 CONSOLE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN		2/22/2007		ASSEMBLY, CNSL, xR6000, RoHS	
MATERIAL		CHECKED		XX-XX-XX	
SEE NOTES		RESP ENG		XX-XX-XX	
FINISH		MFG ENG		XX-XX-XX	
SEE NOTES		QUAL ENG		XX-XX-XX	
DO NOT SCALE DRAWING		SIZE B	DWG. NO.	107420-001	REV. B
		SCALE 1:3	CAD FILE:	SHEET 1 OF 8	

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



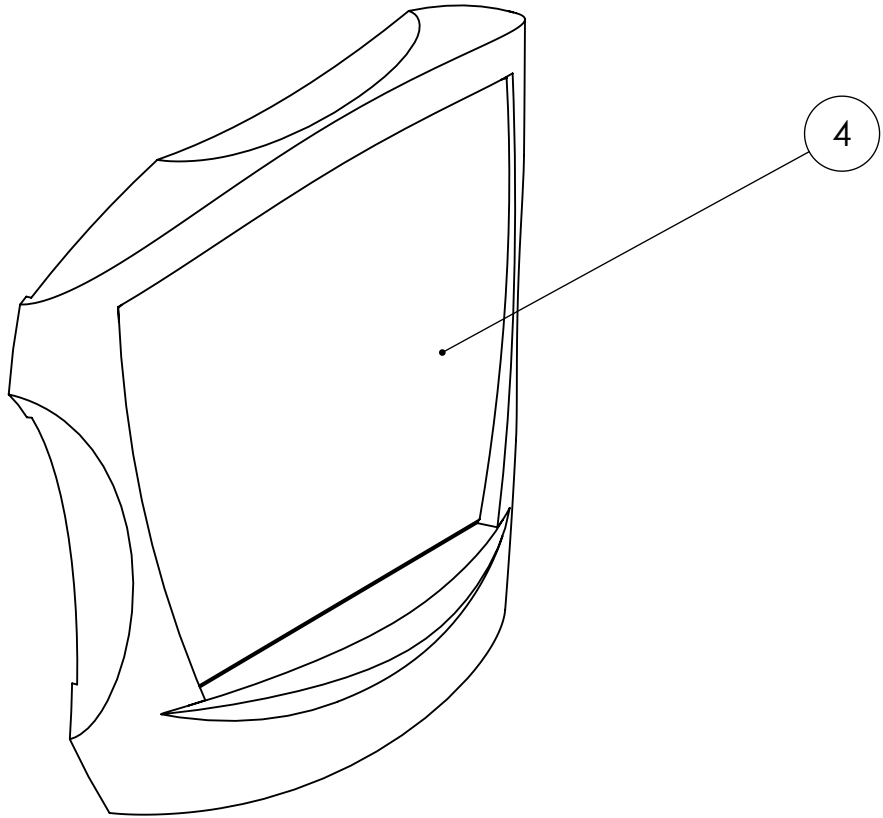
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-002/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-002	LENS, xR6000, CNSL, GERMAN	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, DEU	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX	SIZE B DWG. NO. 107420-002 REV. B	
		MFG ENG	XX-XX-XX		
FINISH		QUAL ENG	XX-XX-XX	SCALE 1:3 CAD FILE: SHEET 2 OF 8	
DO NOT SCALE DRAWING					

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



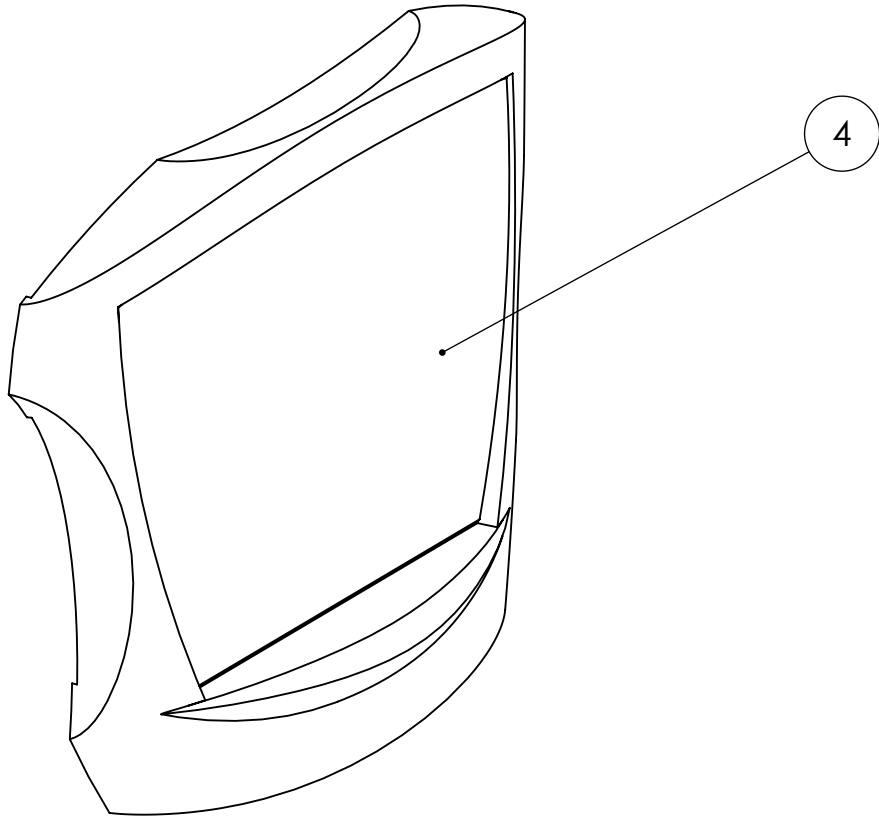
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-003/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-003	LENS,xR6000, CNSL, FRENCH	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, FRC	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX	SIZE B DWG. NO. 107420-003 REV. B	
		MFG ENG	XX-XX-XX		
FINISH		QUAL ENG	XX-XX-XX	SCALE 1:3 CAD FILE: SHEET 3 OF 8	
DO NOT SCALE DRAWING					

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



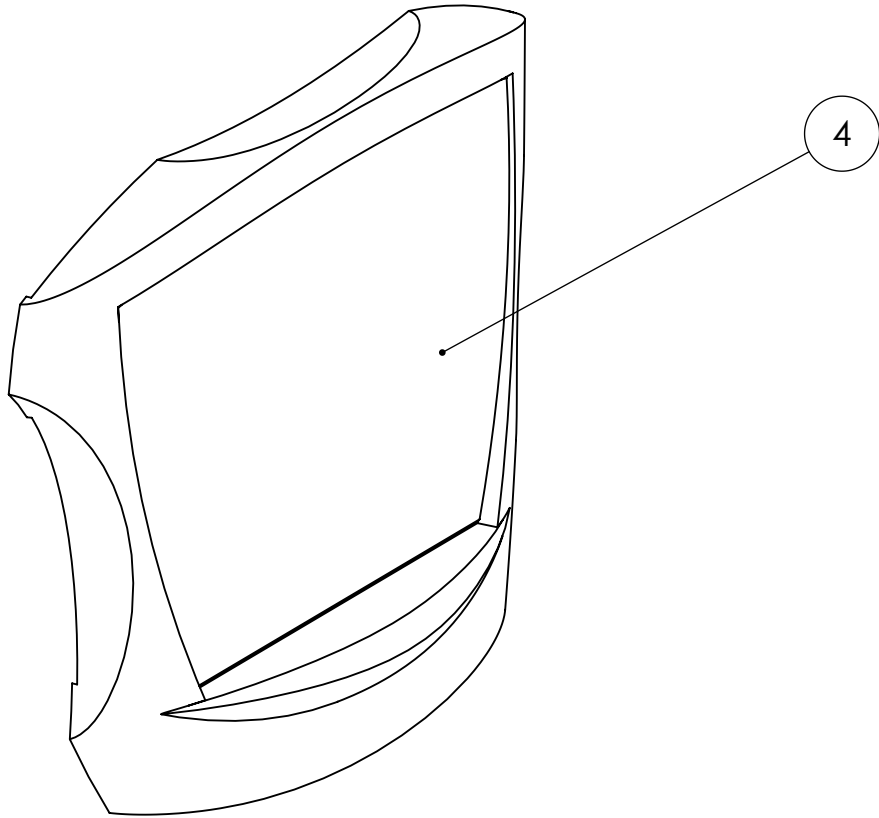
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-004/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-004	LENS, xR6000, CNSL, SPANISH	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, LAS	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX		
		MFG ENG	XX-XX-XX	SIZE B	DWG. NO. 107420-004
FINISH		QUAL ENG	XX-XX-XX	REV. B	
DO NOT SCALE DRAWING		SCALE 1:3	CAD FILE:	SHEET 4 OF 8	

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



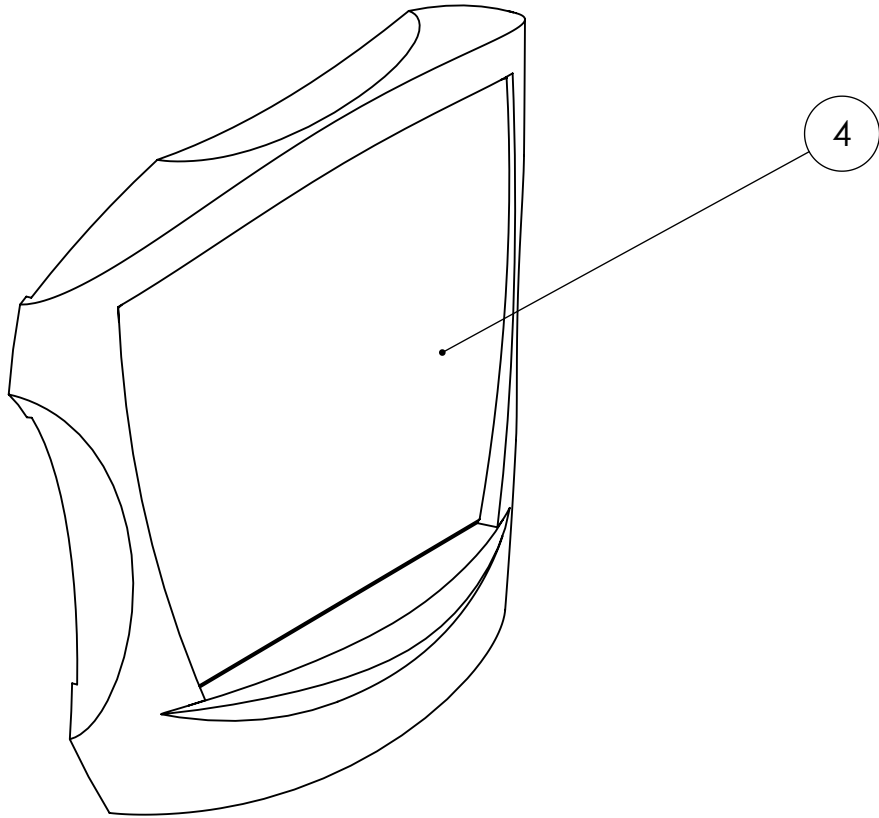
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-005/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-005	LENS, xR6000, CNSL, DUTCH	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, DUT	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX		
		MFG ENG	XX-XX-XX	SIZE B	DWG. NO. 107420-005
FINISH		QUAL ENG	XX-XX-XX	REV. B	
DO NOT SCALE DRAWING		SCALE 1:3	CAD FILE:	SHEET 5 OF 8	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



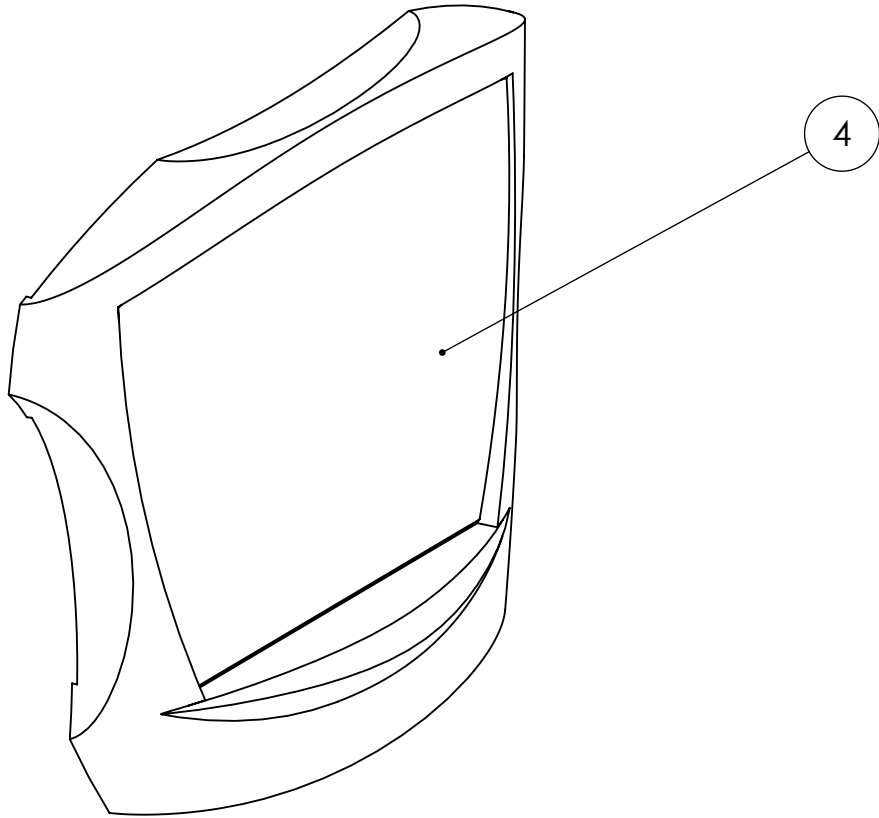
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-006/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-006	LENS, xR6000, CNSL, BPO	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, BPO	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX		
		MFG ENG	XX-XX-XX	SIZE B	DWG. NO. 107420-006
FINISH		QUAL ENG	XX-XX-XX	REV. B	
DO NOT SCALE DRAWING		SCALE 1:3		CAD FILE:	SHEET 6 OF 8

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



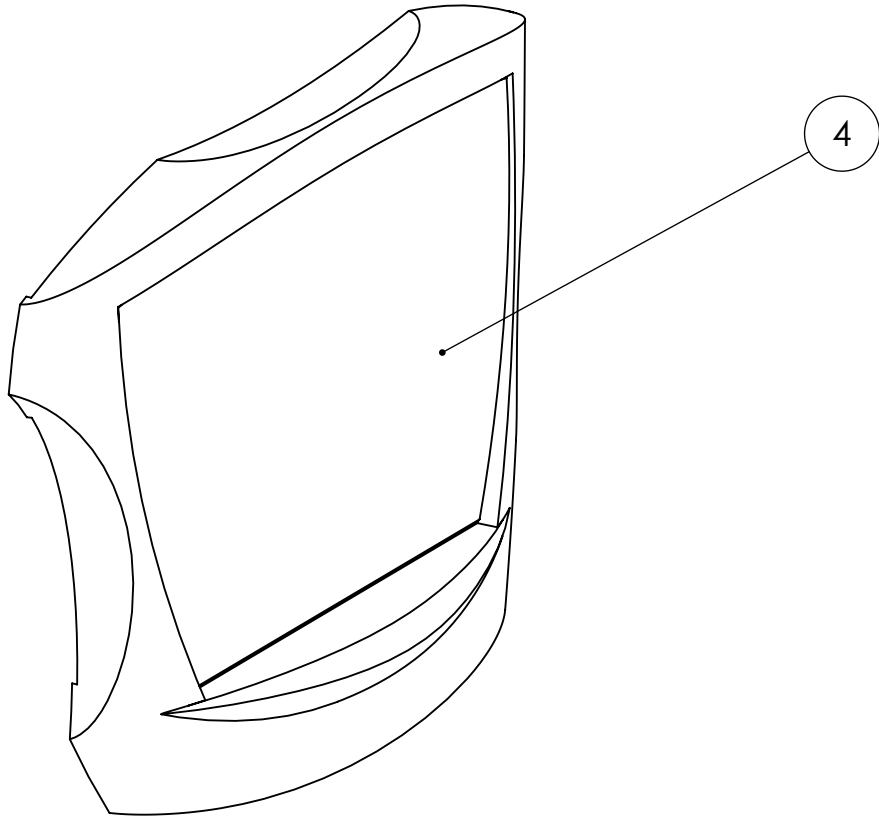
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-007/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-007	LENS,xR6000, CNSL, JAPAN	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, JPN	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX		
		MFG ENG	XX-XX-XX	SIZE B	DWG. NO. 107420-007
FINISH		QUAL ENG	XX-XX-XX	SCALE 1:3	REV. B
DO NOT SCALE DRAWING		CAD FILE:		SHEET 7 OF 8	

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



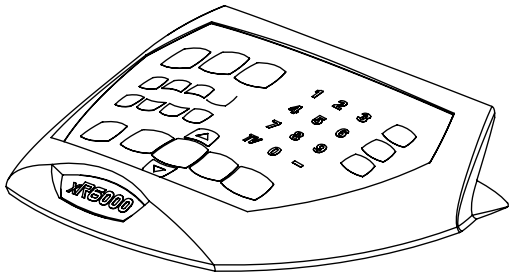
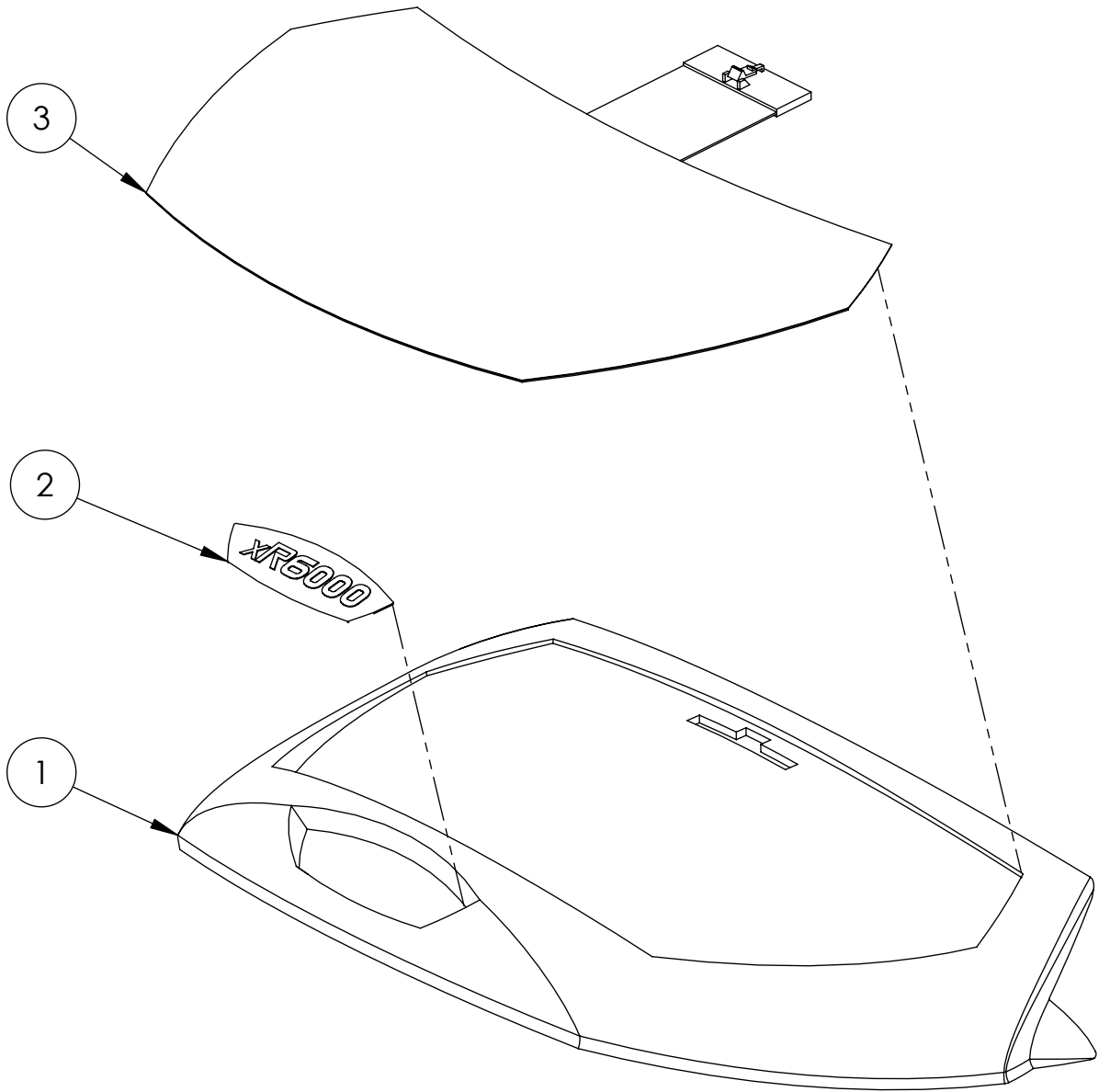
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107420-009/QTY.
1	102504-001	CONSOLE, FRONT, PRO	1
2	100866-001	SCREW, M4.2 X 1.4 X 8 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	5
3	107127-001	CIRCUIT BOARD ASSY, xR6000 ENTERTAINMENT CONSOLE	1
4	102911-009	LENS,xR6000, CNSL, CHINESE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			2/22/2007	PART DESCRIPTION ASSY, CONSOLE, XR6000, PVS, CHS	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX	SIZE B DWG. NO. 107420-009 REV. B	
		MFG ENG	XX-XX-XX		
FINISH		QUAL ENG	XX-XX-XX	SCALE 1:3 CAD FILE: SHEET 8 OF 8	
DO NOT SCALE DRAWING					

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REV	DESCRIPTION	ECN #	DATE	ENG
A	RELEASE FOR PRODUCTION	001-00-015301	5/21/2012	MRN
B	ADDED SPANISH, PORTUGUESE, AND CHINESE VERSIONS	001-00-015522	7/30/2014	PRS



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

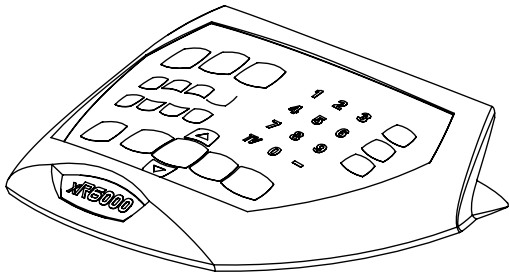
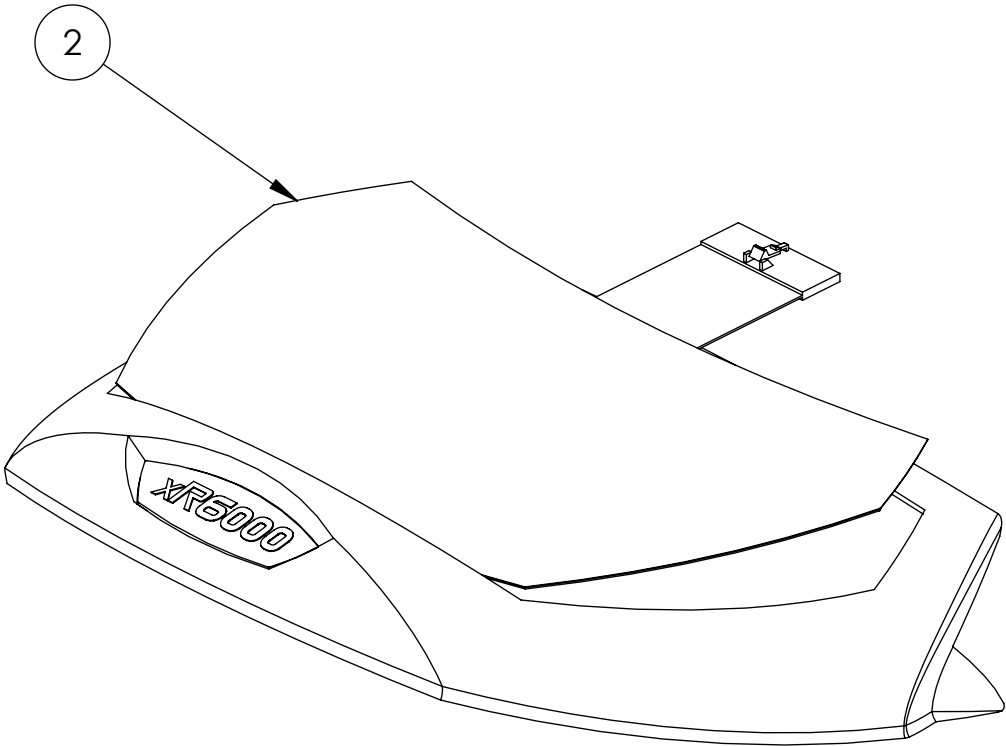
ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	102446-001	COVER, KEYPAD	1
2	103039-001	LABEL, MODEL xR6000	1
3	107374-001	KEYPAD, xR6000, OCTANE TV ENTERTAINMENT	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<u>OCTANE FITNESS</u> <i>Fuel Your Life</i>		
APPROVALS		DATE		PART DESCRIPTION		
DRAWN		1/13/2006		ASSEMBLY, KEYPAD, xR6000, OCTANE TV ENTERTAINMENT		
CHECKED		XX-XX-XX				
RESP ENG		XX-XX-XX				
MFG ENG		XX-XX-XX				
QUAL ENG		XX-XX-XX		SIZE B	DWG. NO. 107375-001	REV. B
DO NOT SCALE DRAWING		SCALE 1:2		CAD FILE:		SHEET 1 OF 8

8 7

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

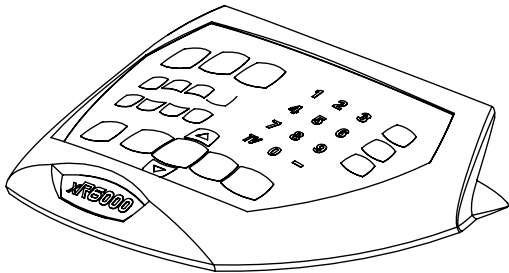
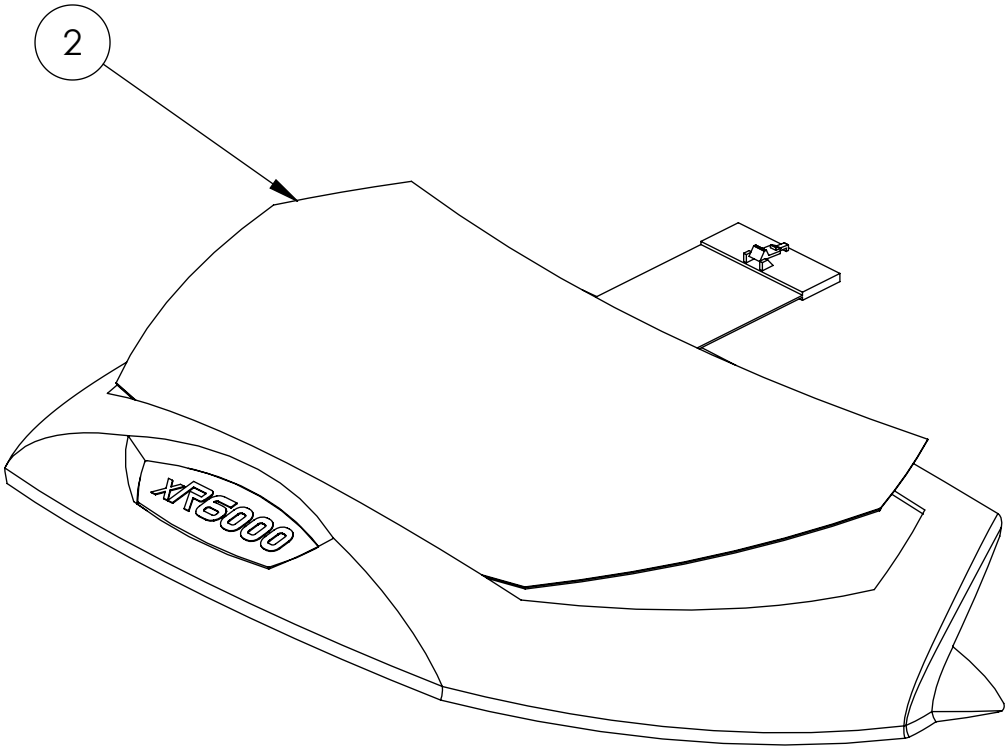
ITEM NO.	PART NUMBER	DESCRIPTION	107375-002/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-002	KEYPAD, xR6000, PVS, GERMAN	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL	SEE NOTES	DRAWN	1/13/2006	PART DESCRIPTION ASSY, KEYPAD, XR6000, PVS, GERMAN	
		CHECKED ---	XX-XX-XX		
FINISH	SEE NOTES	RESP ENG ---	XX-XX-XX	SIZE B DWG. NO. 107375-002 REV. B SCALE 1:2 CAD FILE: SHEET 2 OF 8	
		MFG ENG ---	XX-XX-XX		
		QUAL ENG ---	XX-XX-XX		
DO NOT SCALE DRAWING					

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:

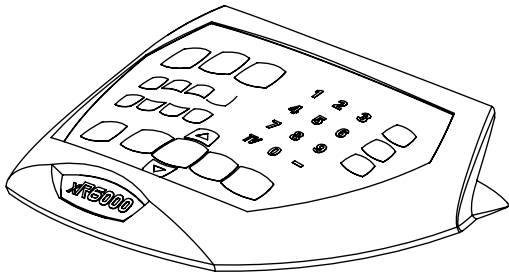
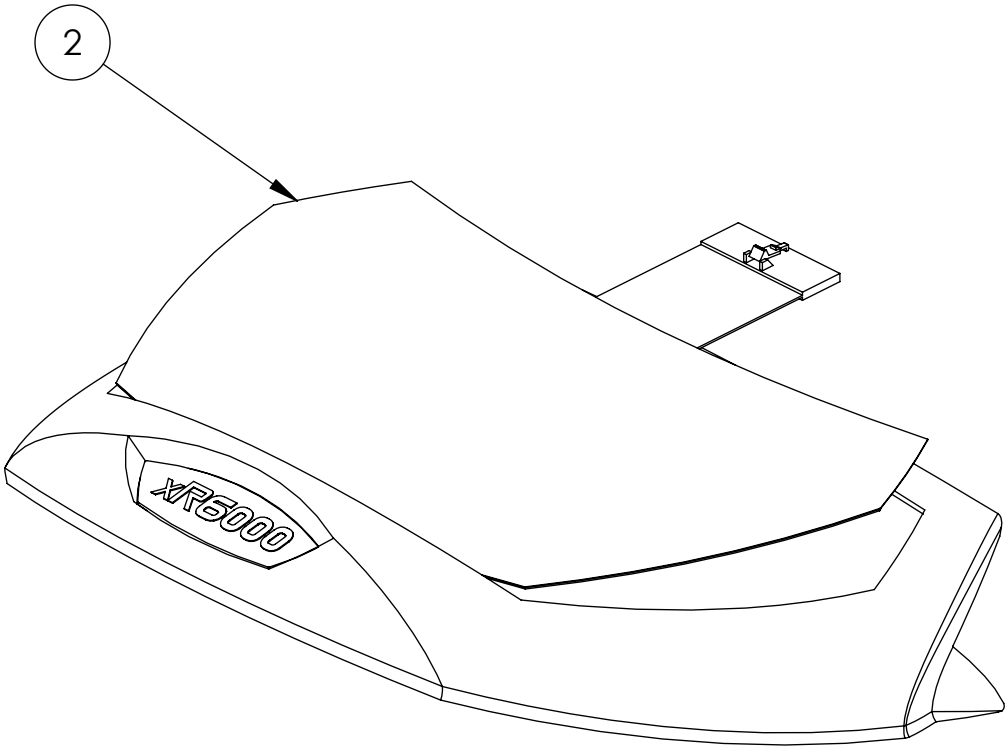
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107375-003/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-003	KEYPAD, XR6000, PVS, FRENCH	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
MATERIAL SEE NOTES		APPROVALS	DATE	PART DESCRIPTION ASSY, KEYPAD, XR6000, PVS, FRENCH	
		DRAWN	1/13/2006		
FINISH SEE NOTES		CHECKED ----	XX-XX-XX	SIZE B DWG. NO. 107375-003 REV. B	
		RESP ENG ----	XX-XX-XX		
DO NOT SCALE DRAWING		MFG ENG ----	XX-XX-XX	SCALE 1:2 CAD FILE: SHEET 3 OF 8	
		QUAL ENG ----	XX-XX-XX		

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



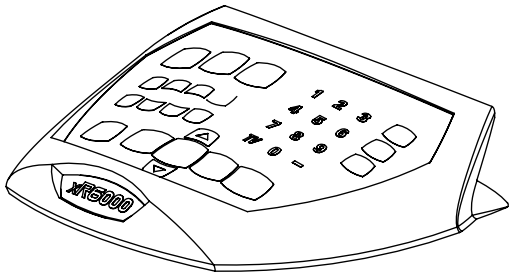
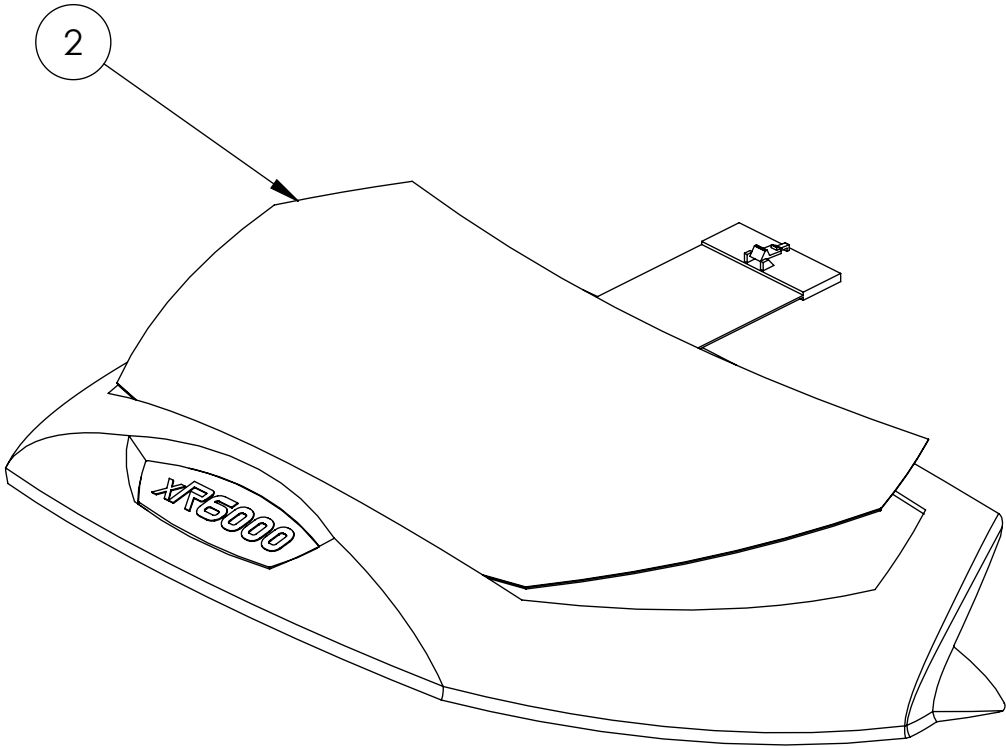
NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107375-004/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-004	KEYPAD, XR6000, PVS, SPANISH	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL	SEE NOTES	DRAWN	1/13/2006	PART DESCRIPTION ASSY, KEYPAD, XR6000, PVS, SPANISH	
		CHECKED ---	XX-XX-XX		
FINISH	SEE NOTES	RESP ENG ---	XX-XX-XX	SIZE B DWG. NO. 107375-004 REV. B SCALE 1:2 CAD FILE: SHEET 4 OF 8	
		MFG ENG ---	XX-XX-XX		
		QUAL ENG ---	XX-XX-XX		
DO NOT SCALE DRAWING					

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:

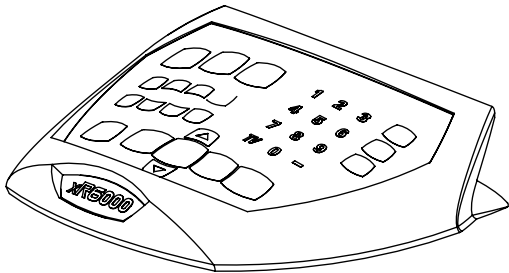
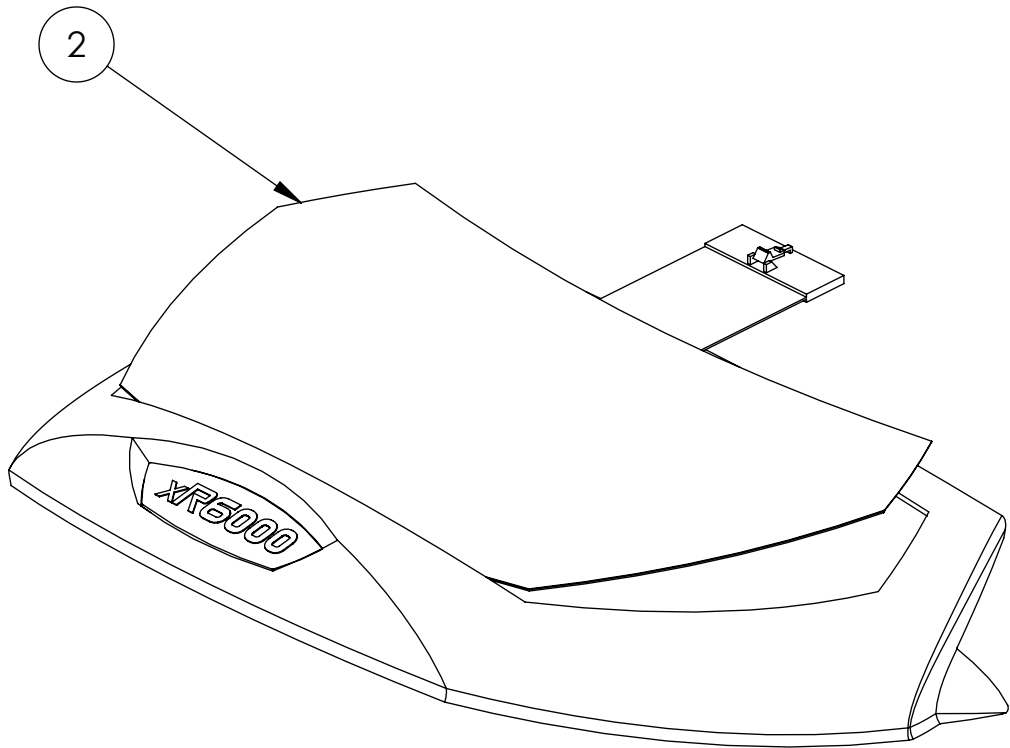
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107375-005/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-005	KEYPAD, XR6000, PVS, DUTCH	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i> PART DESCRIPTION ASSY, KEYPAD, XR6000, PVS, DUTCH	
		APPROVALS	DATE		
MATERIAL	SEE NOTES	DRAWN	1/13/2006		
		CHECKED ---	XX-XX-XX		
FINISH	SEE NOTES	RESP ENG ---	XX-XX-XX	SIZE B DWG. NO. 107375-005 REV. B	
		MFG ENG ---	XX-XX-XX		
		DO NOT SCALE DRAWING		QUAL ENG ---	XX-XX-XX

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

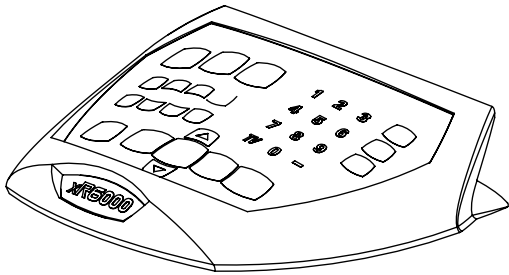
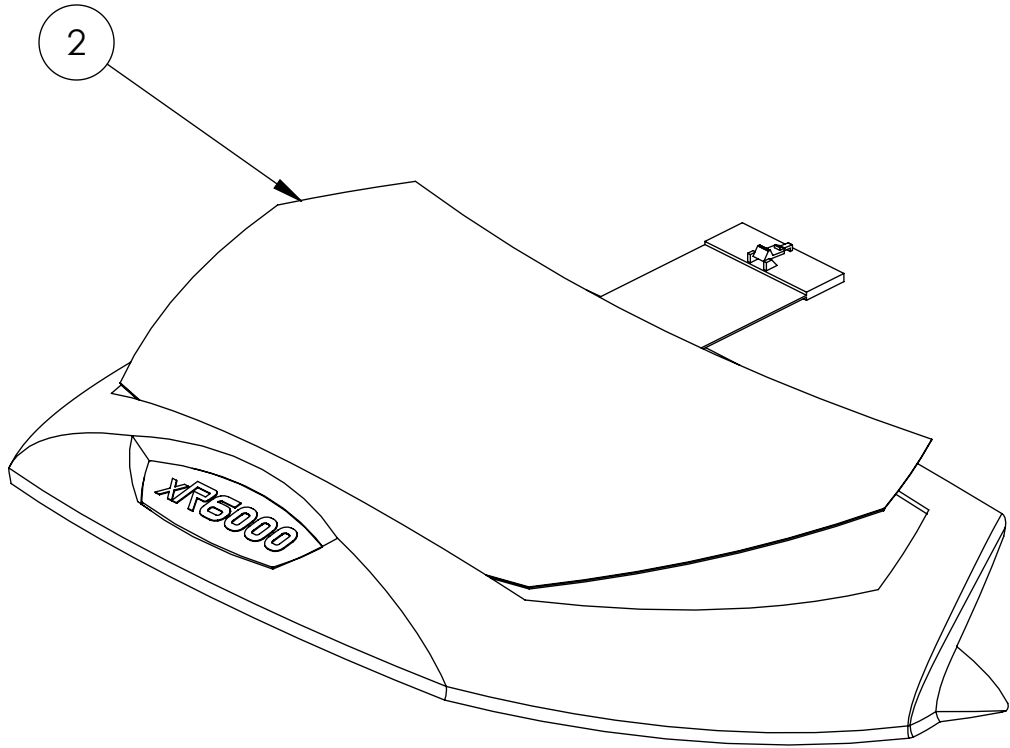
ITEM NO.	PART NUMBER	DESCRIPTION	107375-006/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-006	KEYPAD, XR6000, PVS, PORTUGUESE	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			1/13/2006	PART DESCRIPTION	
MATERIAL		CHECKED	XX-XX-XX	ASSY, KEYPAD, XR6000, PVS, PORTUGUESE	
SEE NOTES		RESP ENG	XX-XX-XX		
FINISH		MFG ENG	XX-XX-XX	SIZE B	DWG. NO.
SEE NOTES		QUAL ENG	XX-XX-XX	SCALE 1:2	107375-006
DO NOT SCALE DRAWING				CAD FILE:	REV. B
					SHEET 6 OF 8

87654321

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:

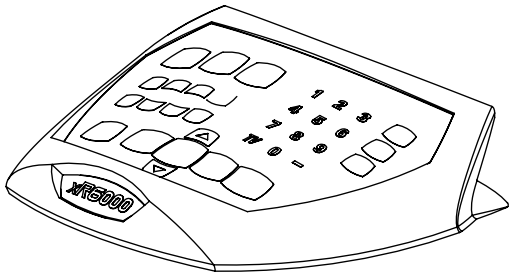
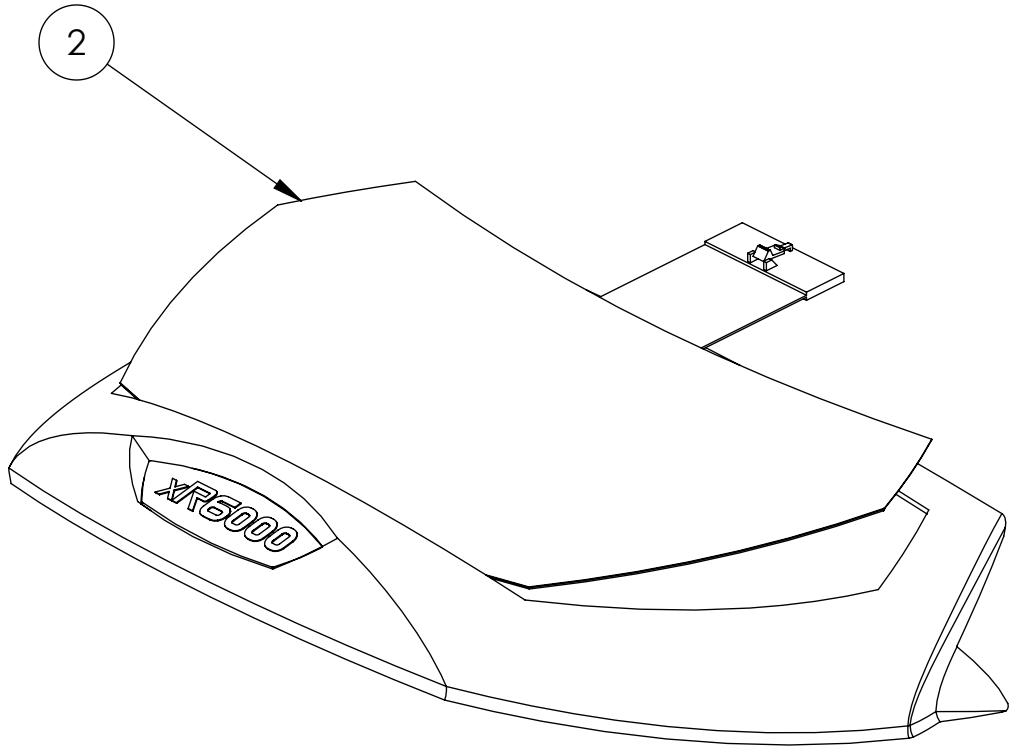
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

ITEM NO.	PART NUMBER	DESCRIPTION	107375-007/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-007	KEYPAD, XR6000, PVS, JAPANESE	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION		
MATERIAL	SEE NOTES	DRAWN	1/13/2006			
		CHECKED ---	XX-XX-XX			
		RESP ENG ---	XX-XX-XX			
FINISH	SEE NOTES	MFG ENG ---	XX-XX-XX	SIZE B	DWG. NO. 107375-007	REV. B
		QUAL ENG ---	XX-XX-XX			
		DO NOT SCALE DRAWING				

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REV	DESCRIPTION	ECN #	DATE	ENG
-	See Sheet1	-	-	-



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

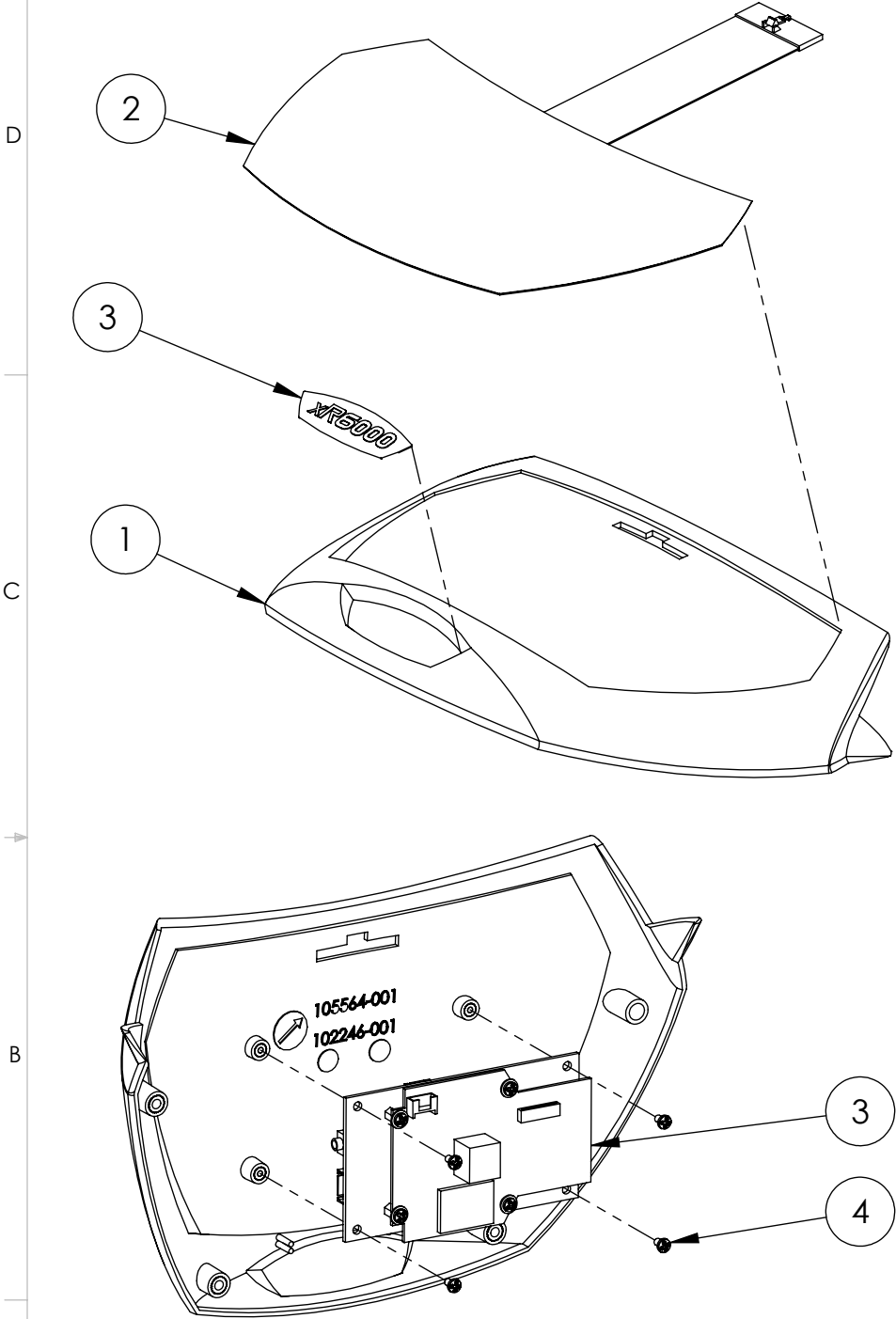
ITEM NO.	PART NUMBER	DESCRIPTION	107375-009/QTY.
1	102446-001	COVER, KEYPAD	1
2	107374-009	KEYPAD, XR6000, PVS, CHINESE	1
3	103039-001	LABEL, MODEL xR6000	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
MATERIAL SEE NOTES		APPROVALS	DATE	PART DESCRIPTION ASSY, KEYPAD, XR6000, PVS, CHINESE	
		DRAWN	1/13/2006		
		CHECKED ----	XX-XX-XX		
		RESP ENG ----	XX-XX-XX		
FINISH SEE NOTES		MFG ENG ----	XX-XX-XX	SIZE B	DWG. NO. 107375-009
		QUAL ENG ----	XX-XX-XX	SCALE 1:2	CAD FILE: SHEET 8 OF 8
DO NOT SCALE DRAWING					

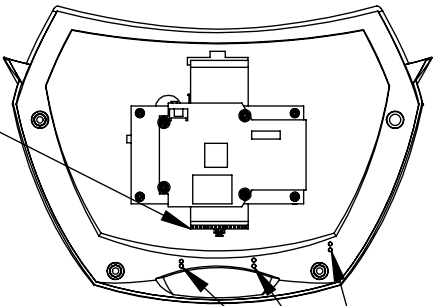
8 7 6 5 4 3 2 1

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

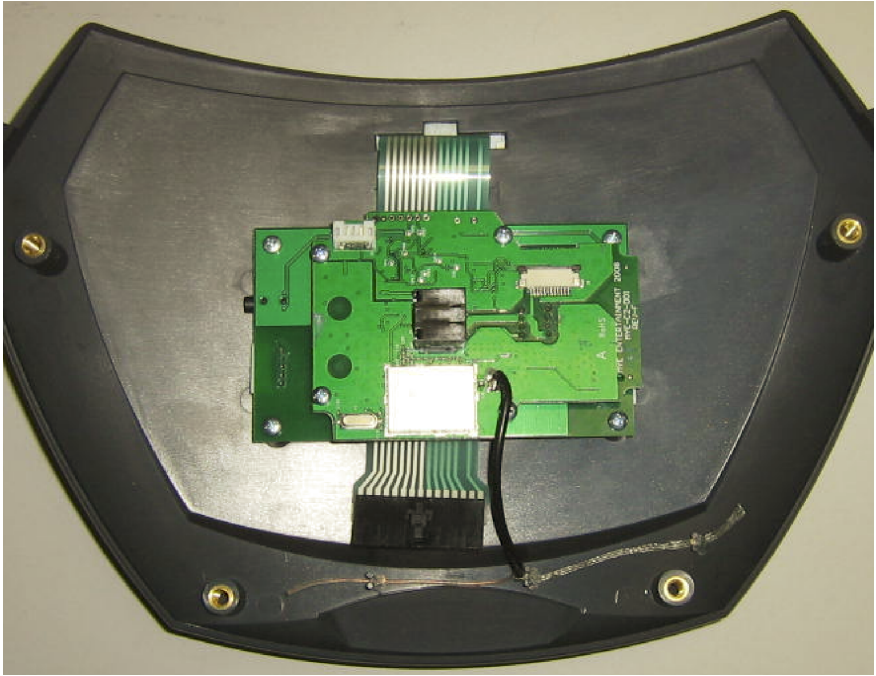
REV	DESCRIPTION	ECN #	DATE	ENG
1	RELEASE FOR PILOT		7/21/2010	PRS
2	ADDED IMAGE		9/22/2010	PRS
A	RELEASE FOR PRODUCTION	001-00-015031	10/25/2010	PRS



ROUTE KEYPAD CABLE TO THIS LOCATION



USE BOSSES TO ROUTE ANTENNA THEN HOLD IN PLACE WITH HOT-MELT ADHESIVE



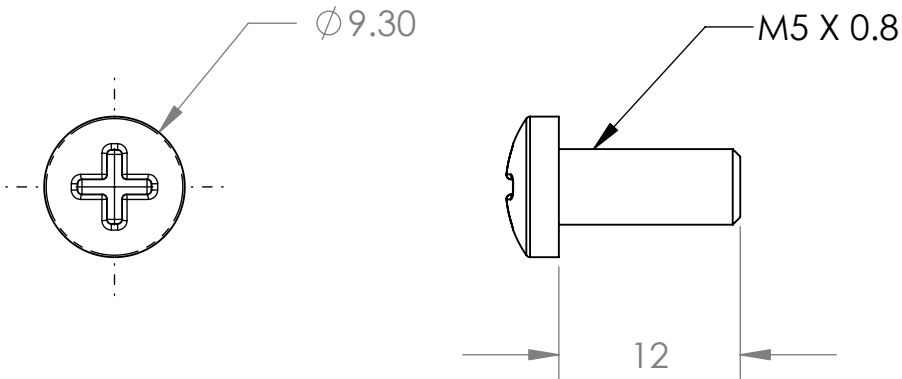
ITEM NO.	PART NUMBER	DESCRIPTION	ASSEMBLED/QTY.
1	105564-001	COVER, KEYPAD	1
2	105260-001	KEYPAD, xR6000 FM 900MHz	1
3	105489-001	ASSEMBLY, MYE BOARD AND INTERFACE BOARD	1
4	105490-001	SCREW, M3 X 0.5 X 5, PAN HEAD, TYPE 1, CROSS RECESS, BZ	4
5	103039-001	LABEL, MODEL xR6000	1

NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 .XX ±0.2 .XXX ±0.1 ° ±0.5 °		APPROVALS	DATE	PART DESCRIPTION	
DRAWN			1/13/2006	ASSEMBLY, xR6000 KEYPAD, 900 MHz	
CHECKED		XX-XX-XX		SIZE B DWG. NO. 105557-001	
RESP ENG		XX-XX-XX		REV. A	
MFG ENG		XX-XX-XX		SCALE 1:3 CAD FILE:	
QUAL ENG		XX-XX-XX		SHEET 1 OF 1	
DO NOT SCALE DRAWING					

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REV	DESCRIPTION	ECO #	DATE	ENG
A	RELEASE FOR QUALITY IMPROVEMENT	97	11/2/2005	RYU
B	ADD RoHS NOTE	205	5/31/2006	LJH

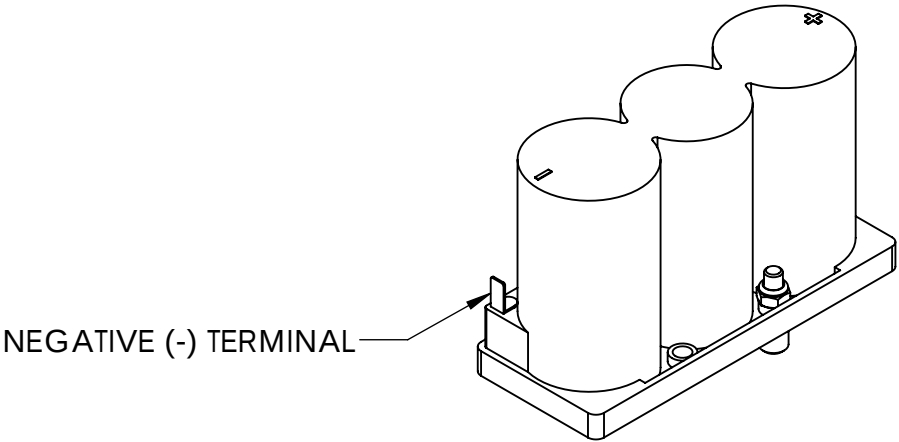
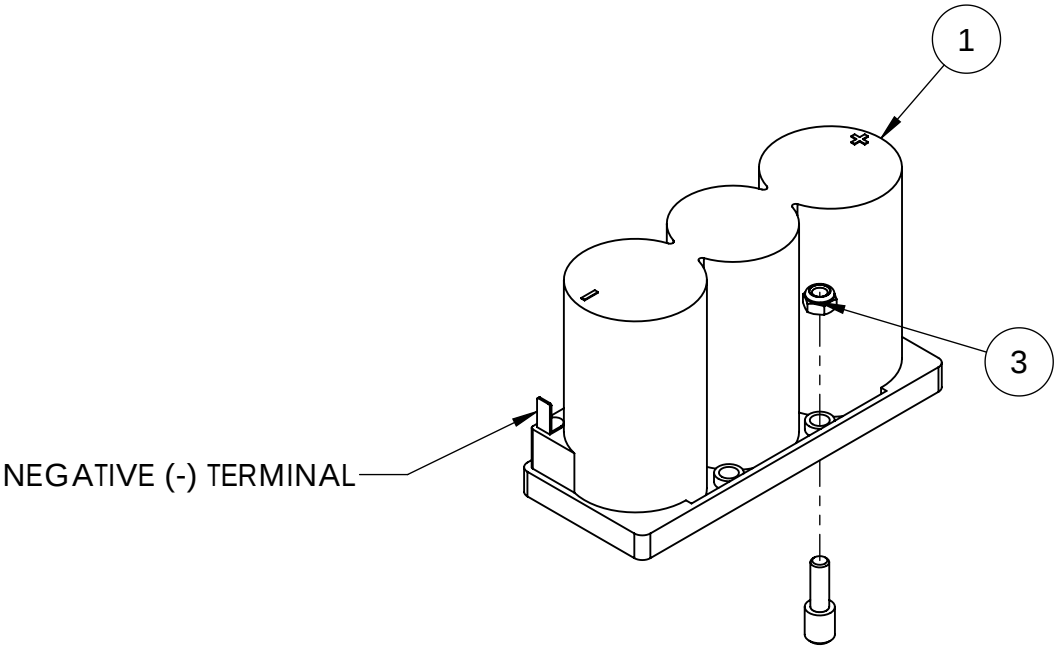


- NOTES:
1. MATERIAL: STAINLESS STEEL ROD, PER AISI 304, (REF. JIS G4303, SUS 304).
 2. REMOVE ALL BURRS AND SHARP EDGES.
 3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION	
DRAWN RALF YU		CHECKED ----	11-02-05	SCREW, M5X0.8X12, PAN HEAD, TYPE 1 CROSS RECESSED, STAINLESS STEEL	
MATERIAL SEE NOTES		RESP ENG ----	XX-XX-XX	SIZE B DWG. NO. 100780-001	
FINISH N/A		MFG ENG ----	XX-XX-XX	REV. B	
DO NOT SCALE DRAWING		QUAL ENG ----	XX-XX-XX	SCALE 2:1 CAD FILE: SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
1	INITIAL RELEASE		12/19/2007	NRL
A	PRODUCTION RELEASE	001-00-014702	1/14/2008	NRL
B	CHANGED BOM ITEM ORDER TO MATCH ASSEMBLY	001-00-015685	12/8/2015	RAH



NOTES:

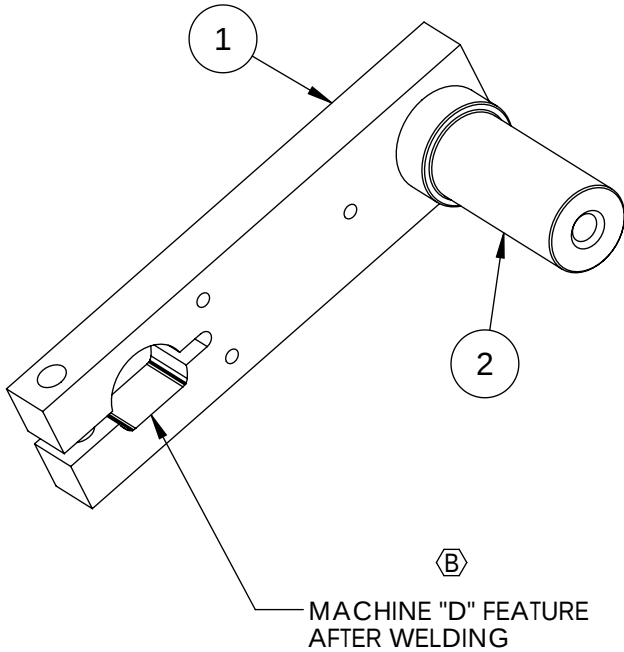
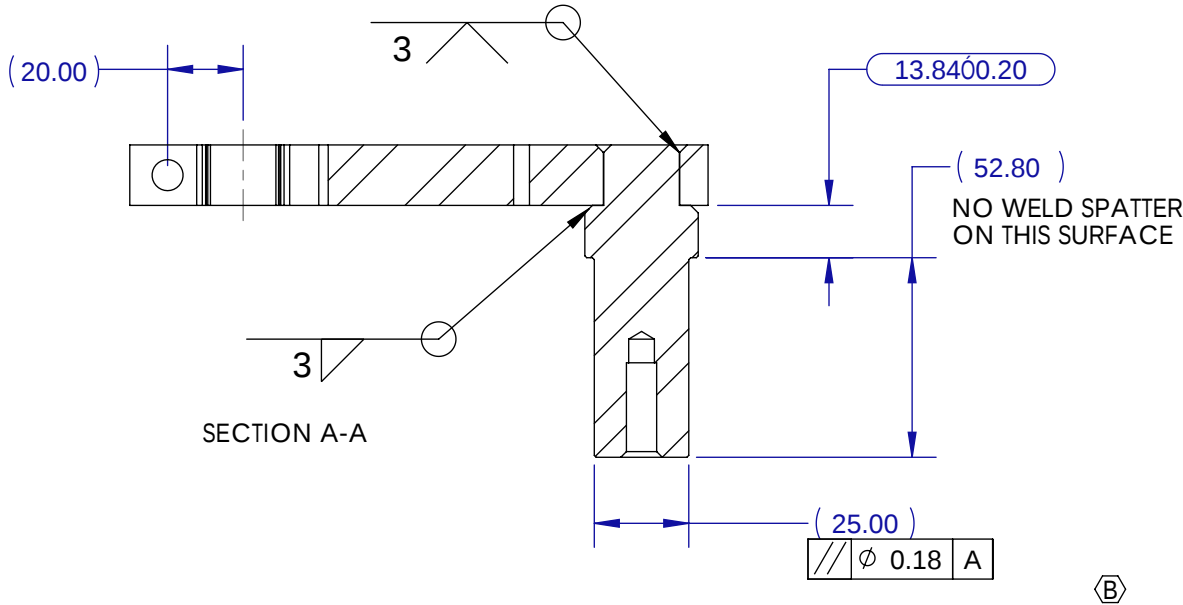
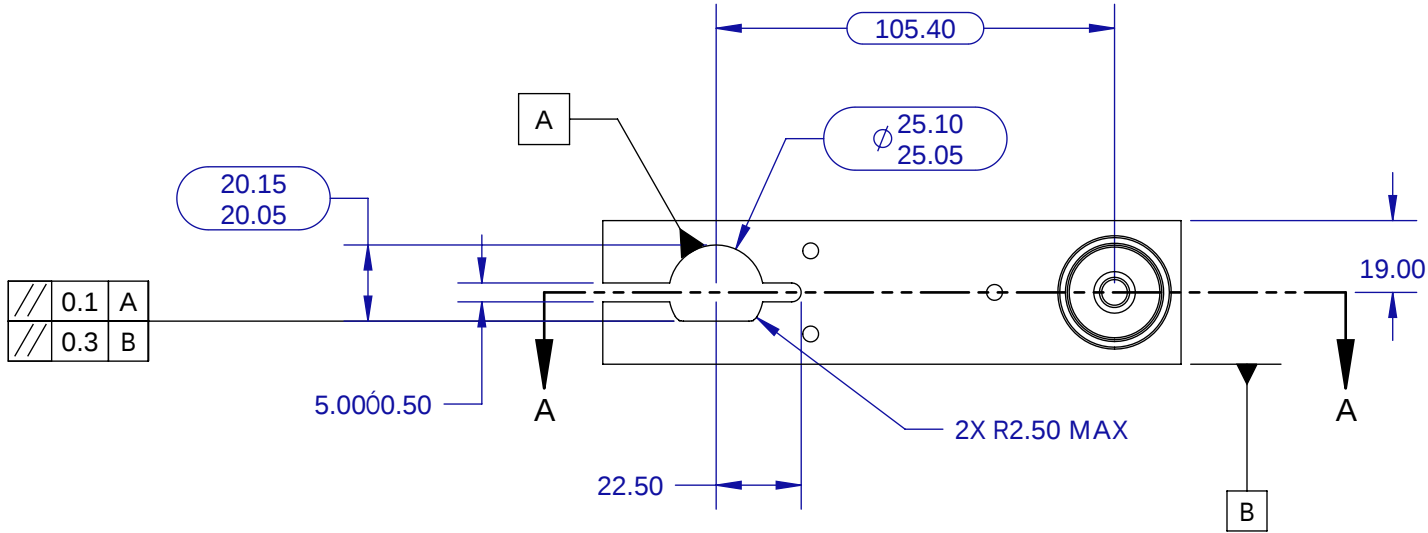
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	101593-001	BATTERY, SEALED LEAD RECHARGABLE, 6V, CYCLON 0819-0012	1
2	102780-001	PIN, BATTERY LOCATOR	1
3	950046-006	NUT, HEX, NYLON INSERT, STL, M5	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN NRL		CHECKED ---	12/19/2007	PART DESCRIPTION ASSEMBLY, BATTERY WITH PIN	
MATERIAL SEE NOTES		RESP ENG ---	XX-XX-XX		
FINISH SEE NOTES		MFG ENG ---	XX-XX-XX		
DO NOT SCALE DRAWING		QUAL ENG ---	XX-XX-XX	SIZE B	DWG. NO. 101823-001
		SCALE 1:2		CAD FILE:	REV. B
				SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
2	BOM ADDED		7/17/2008	JCW
A	PRODUCTION RELEASE	001-00-014796	9/2/2008	JCW
B	PARALLEL TOL. CHANGED FROM 0.05 TO .18 CHANGED NOTE 1 ADDED MACHINE "D" FEATURE AFTER WELDING NOTE ADDED SHEET 2	001-00-014850	2/4/09	MRN
C	UPDATED ITEMS 1 & 2 TO MATCH PRODUCTION CHANGED SHOULDER DIMENSION TO INSPECTION DIMENSION	001-00-014893	7/29/2009	DCB
D	UPDATE TO MATCH PRODUCTION: REMOVE SPOTFACE GAP	001-00-015700	7/12/2016	RAH



NOTES:

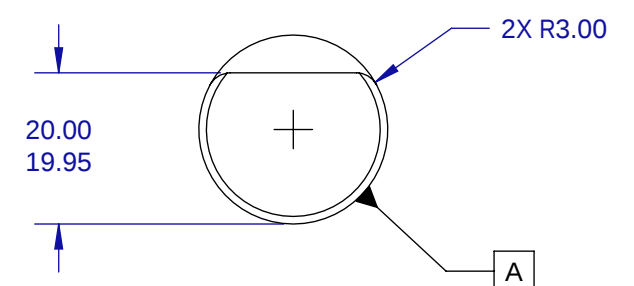
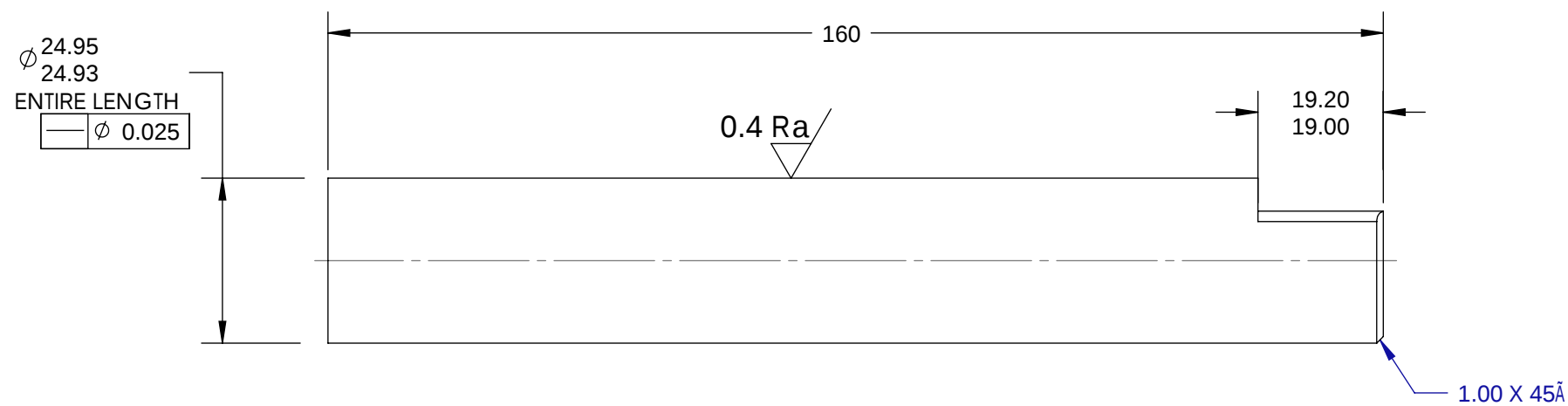
1. PARALLELISM MAY BE MEASURED USING MASTER PART, SEE SHEET 2.
2. FINISH: MANGANESE PHOSPHATE AFTER WELDING
3. ALL WELDS ARE 3MM WELDS UNLESS OTHERWISE SPECIFIED.
4. REMOVE ALL WELD FLASH AND SPATTER.
5. REMOVE ALL BURRS AND SHARP EDGES.
6. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
7. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
8. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	101740-001	BAR, LARGE CRANK ARM	1
2	102743-001	AXLE, CRANK ARM	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS	ANGLES	WLDMT, LARGE CRANK ARM	
.X ± 0.6	$\pm 0.5^\circ$		
.XX ± 0.20			
.XXX ± 0.100			
APPROVALS	DATE	SIZE	REV.
DRAWN BY	6/24/2008	B	D
		DWG. NO.	
		102742-001	
		SCALE 1:2	DO NOT SCALE DRAWING
		SHEET 1 OF 2	

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THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

3		2		1	
REV	DESCRIPTION	ECN #	DATE	ENG	
-	See Sheet1	-	-	-	



NOTES:

- NOTES:
1. MATERIAL: ALLOY STEEL, MINIMUM SURFACE HARDNESS - 45 HRC.
 2. FINISH: RUST PREVENTATIVE
 3. FASTEN WELDMENT TO MASTER CHECK SHAFT WITH M10 BOLT TORQUED TO 20 N-M.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.20 .XXX ±0.100		PART DESCRIPTION MASTER INSPECTION SHAFT	
APPROVALS DRAWN BY ---	DATE 6/24/2008	SIZE B	DWG. NO. 102742-001
		SCALE 1:1	DO NOT SCALE DRAWING
		SHEET 2 OF 2	

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APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

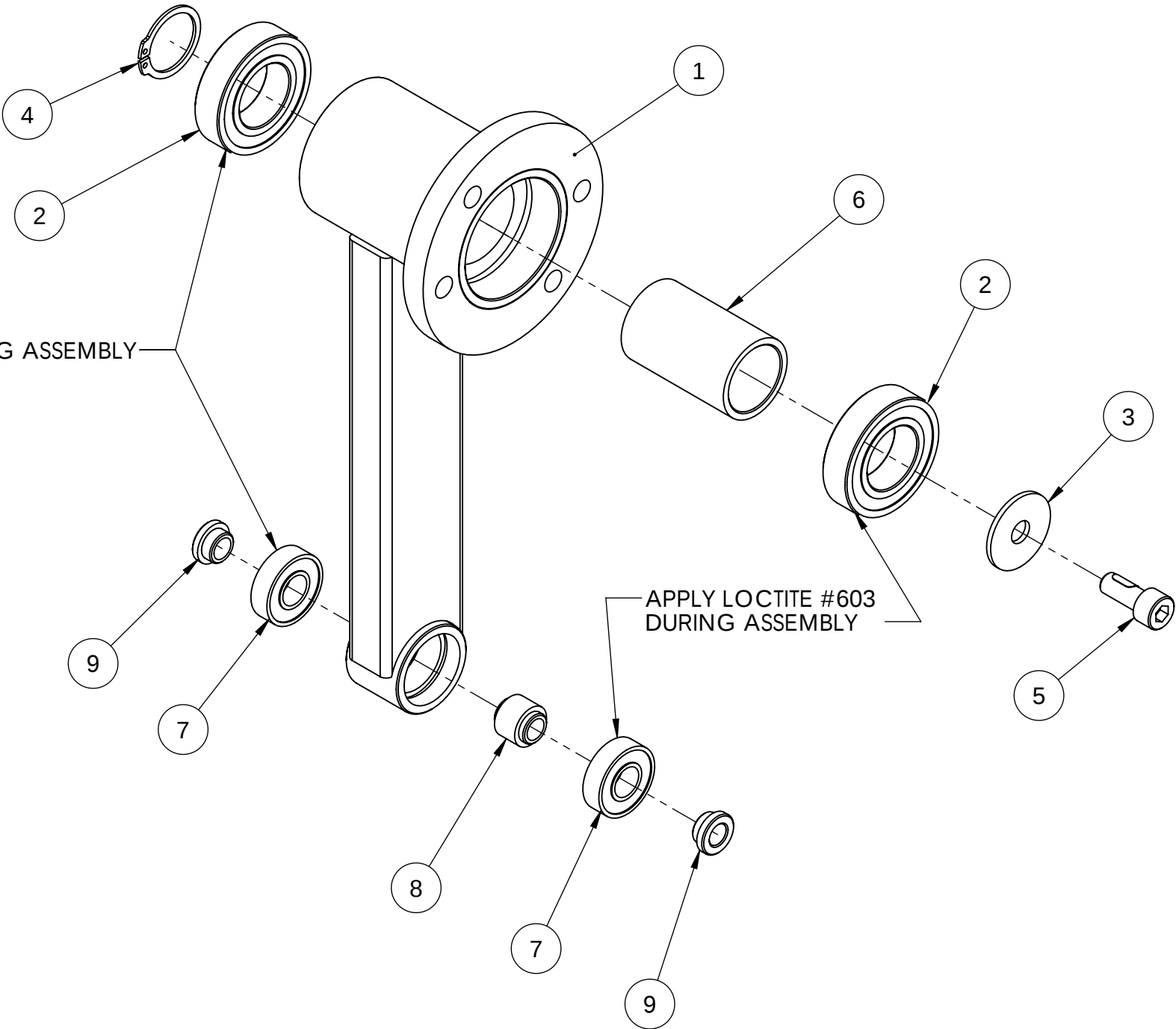
REV	DESCRIPTION	ECO #	DATE	ENG
2	PILOT RELEASE		6/6/2008	MRN
A	PRODUCTION RELEASE	001-00-014796	9/2/2008	JCW
B	CHANGE TO C0 BEARING	002690	4/30/2018	RAH

APPLY LOCTITE #603 DURING ASSEMBLY

APPLY LOCTITE #603 DURING ASSEMBLY

- NOTES:
- MATERIAL: SEE INDIVIDUAL DRAWINGS
 - FINISH: NONE
 - REMOVE ALL BURRS AND SHARP EDGES.
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102759-001	WELDMENT, ROCKER LEFT	1
2	108677-001	BEARING, 6005 BALL, NBK, C0	2
3	102526-001	WASHER, M8 X 30 X 2	1
4	900009-001	RING, RETAINING, 25MM	1
5	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	1
6	102527-001	SPACER, ARM PIVOT BEARING	1
7	113193-001	BEARING, BALL, 6001, C0	2
8	102767-001	SPACER, INNER ROCKER	1
9	102768-001	SPACER, LOWER ROCKER	2



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
MATERIAL SEE NOTES		APPROVALS DRAWN JCW	DATE 9/27/2007	PART DESCRIPTION ASSEMBLY, ROCKER LEFT	
FINISH SEE NOTES		CHECKED --- RESP ENG ---	XX-XX-XX	SIZE B	
DO NOT SCALE DRAWING		MFG ENG --- QUAL ENG ---	XX-XX-XX	DWG. NO. 102757-001	
		SCALE 1:5		CAD FILE:	REV. B
				SHEET 1 OF 1	

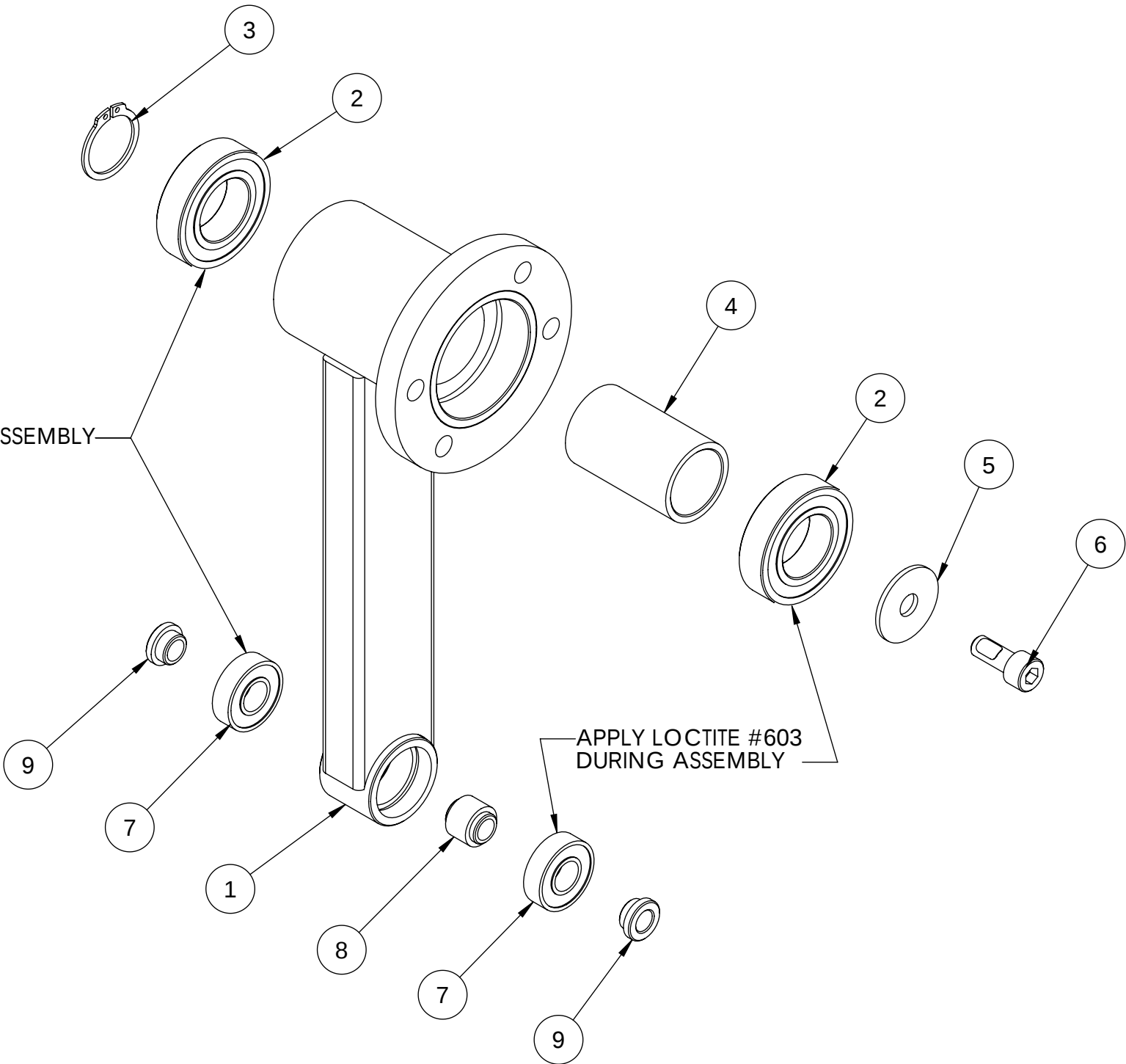
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.	
APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	ENG
2	PILOT RELEASE		6/6/2008	MRN
A	PRODUCTION RELEASE	001-00-014796	9/2/2008	JCW
B	CHANGE TO C0 BEARING	002690	4/30/2018	RAH

NOTES:

- MATERIAL: SEE INDIVIDUAL DRAWINGS
- FINISH: NONE
- REMOVE ALL BURRS AND SHARP EDGES.
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102760-001	WELDMENT, ROCKER RIGHT	1
2	108677-001	BEARING, 6005 BALL, NBK, C0	2
3	900009-001	RING, RETAINING, 25MM	1
4	102527-001	SPACER, ARM PIVOT BEARING	1
5	102526-001	WASHER, M8 X 30 X 2	1
6	101295-001	SCREW, M8 X 1.25 X 20.0L SHCS, BLACK ZINC, 12.9 STL	1
7	113193-001	BEARING, BALL, 6001, C0	2
8	102767-001	SPACER, INNER ROCKER	1
9	102768-001	SPACER, LOWER ROCKER	2

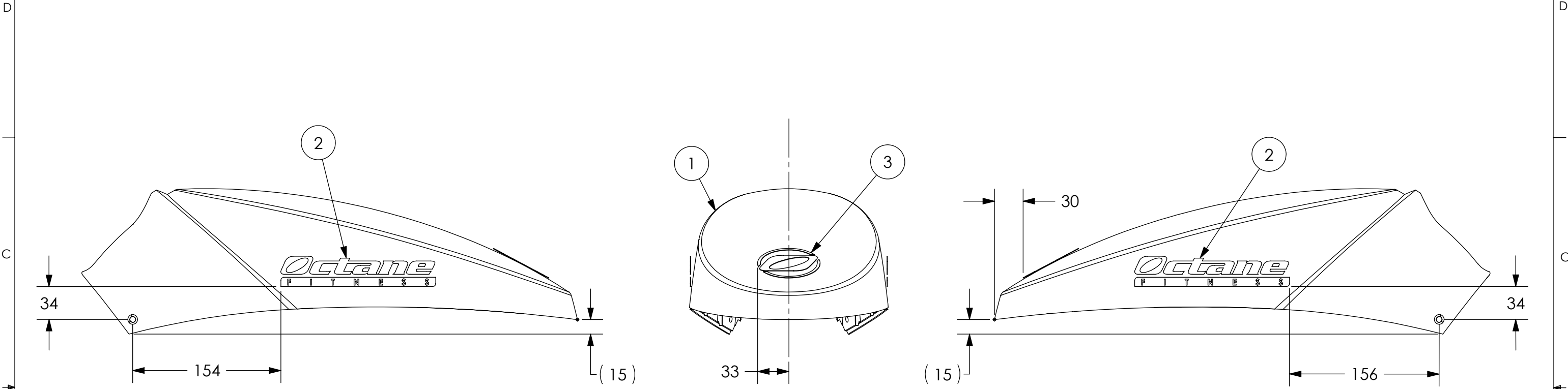


UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.5 .XX ±0.2 ±0.5° .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN JCW		9/28/2007		ASSEMBLY, ROCKER RIGHT	
CHECKED ---		XX-XX-XX			
RESP ENG ---		XX-XX-XX			
MFG ENG ---		XX-XX-XX			
QUAL ENG ---		XX-XX-XX			
DO NOT SCALE DRAWING		SIZE B	DWG. NO. 102758-001	REV. B	
		SCALE 1:5	CAD FILE:	SHEET 1 OF 1	

8 7 6 5 4 3 2 1

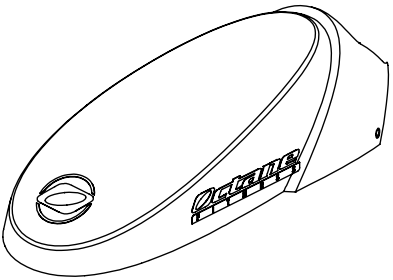
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
1	RELEASE FOR PILOT		01/21/08	MRN
A	PRODUCTION RELEASE	001-00-014711	3/3/2008	MRN



NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
2. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).



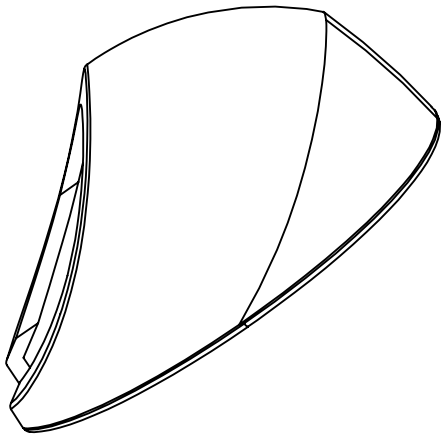
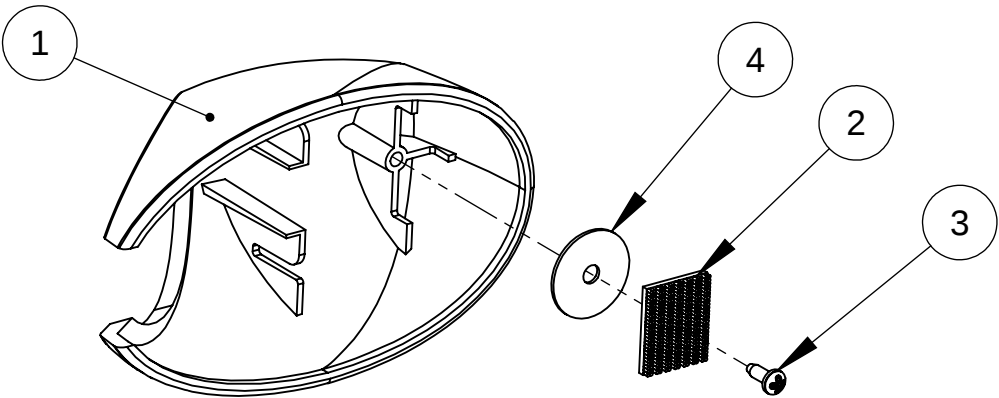
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102256-001	SHROUD, FRONT, TOP	1
2	101041-001	DECAL, MEDIUM OCTANE	2
3	101040-001	DECAL, 65 DIA BUG	1
4	100429-001	SCREW, M4.8 X 1.6 X 13 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	1
5	102470-001	PLATE, HOOD MOUNT	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, SHROUD FRONT TOP	
		DRAWN M.NESTANDE	1/21/2008		
MATERIAL SEE NOTES		CHECKED ----	XX-XX-XX		
		RESP ENG ----	XX-XX-XX		
FINISH SEE NOTES		MFG ENG ----	XX-XX-XX	SIZE B DWG. NO. 102814-001 REV. A	
		QUAL ENG ----	XX-XX-XX		
DO NOT SCALE DRAWING				SCALE 1:4 CAD FILE: SHEET 1 OF 1	

87654321

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REV	DESCRIPTION	ECO	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	04/10/08	JCW
B	8020416 WAS 100828-001; ADD 109967-001	002956	9/10/2018	DCB



NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
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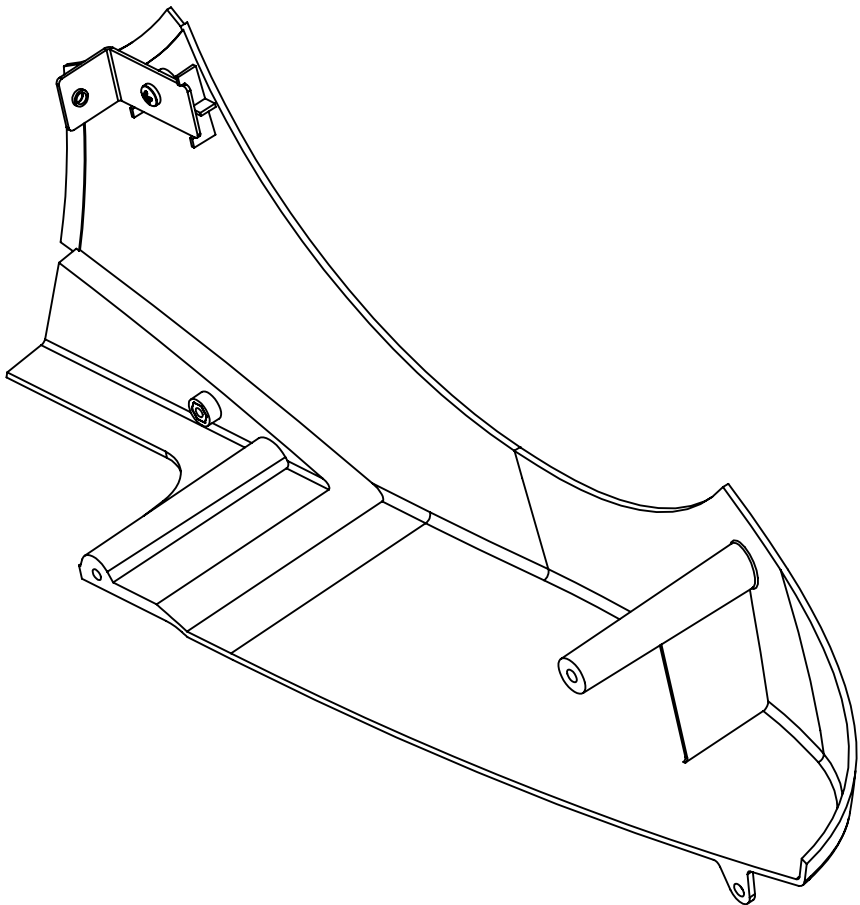
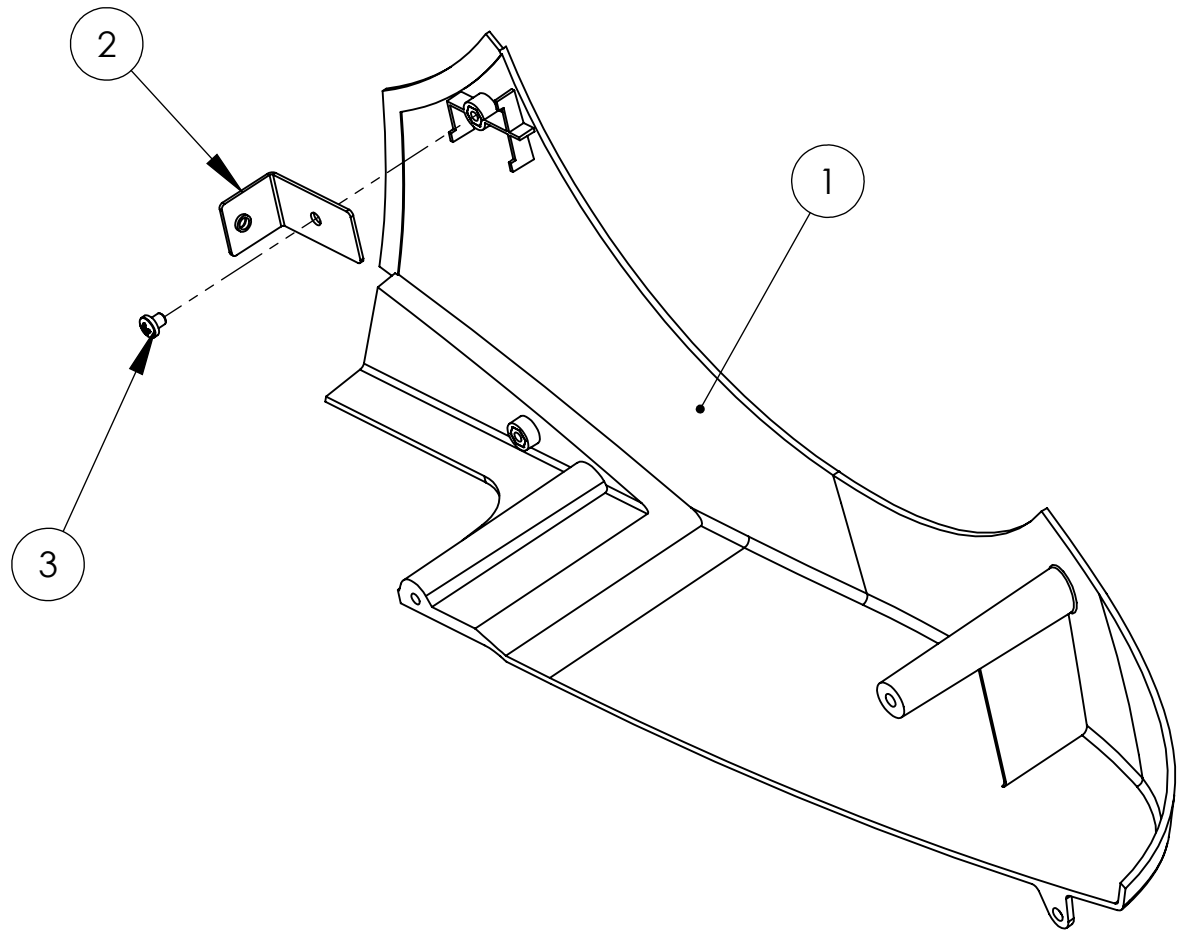
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102269-001	CAP, REAR STABILIZER	1
2	8020416	DUAL LOCK STRIP, 25 X 20, TYPE 250	1
3	100913-001	SCREW, M3.5 X 1.3 X 10 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	1
4	109967-001	WASHER, 5.3 X 25 x 1	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ° ±0.5* .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL		DRAWN	4/10/2008	PART DESCRIPTION ASSEMBLY, END CAP	
SEE NOTES		CHECKED	---		
		RESP ENG	---		
SEE NOTES		MFGE NG	---	SIZE B	DWG. NO. 102979-001
		QUAL ENG	---		
DO NOT SCALE DRAWING		XX-XX-XX		SCALE 1:2	CAD FILE: SHEET 1 OF 1

87654321

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/20/2008	DCB



- NOTES:
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
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 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

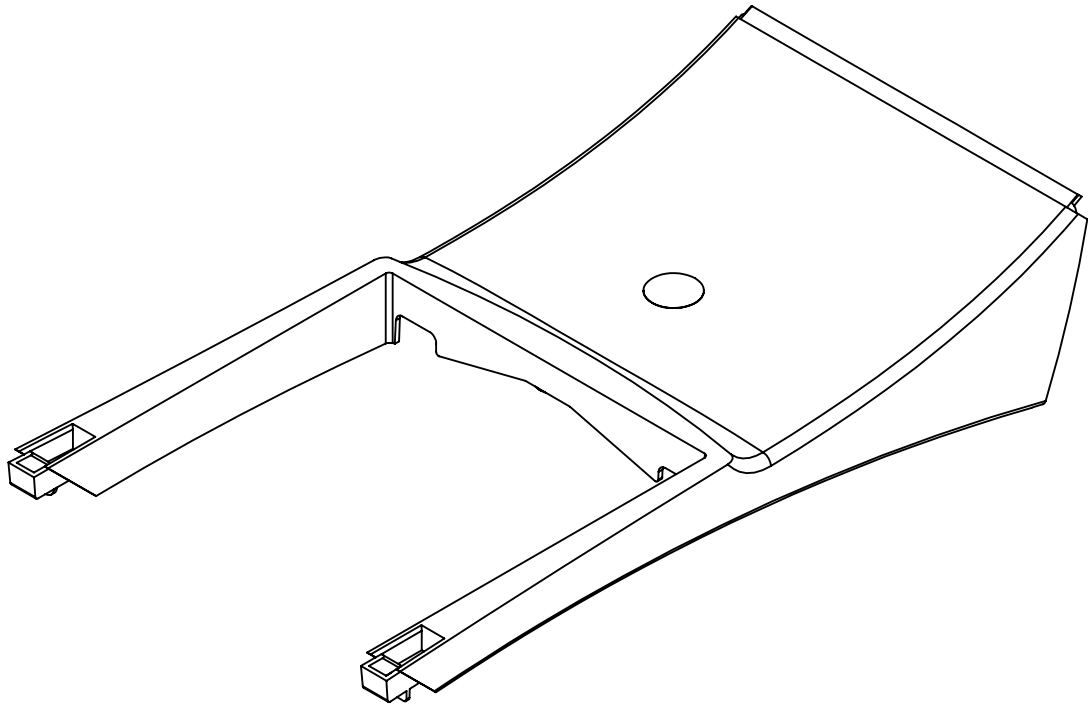
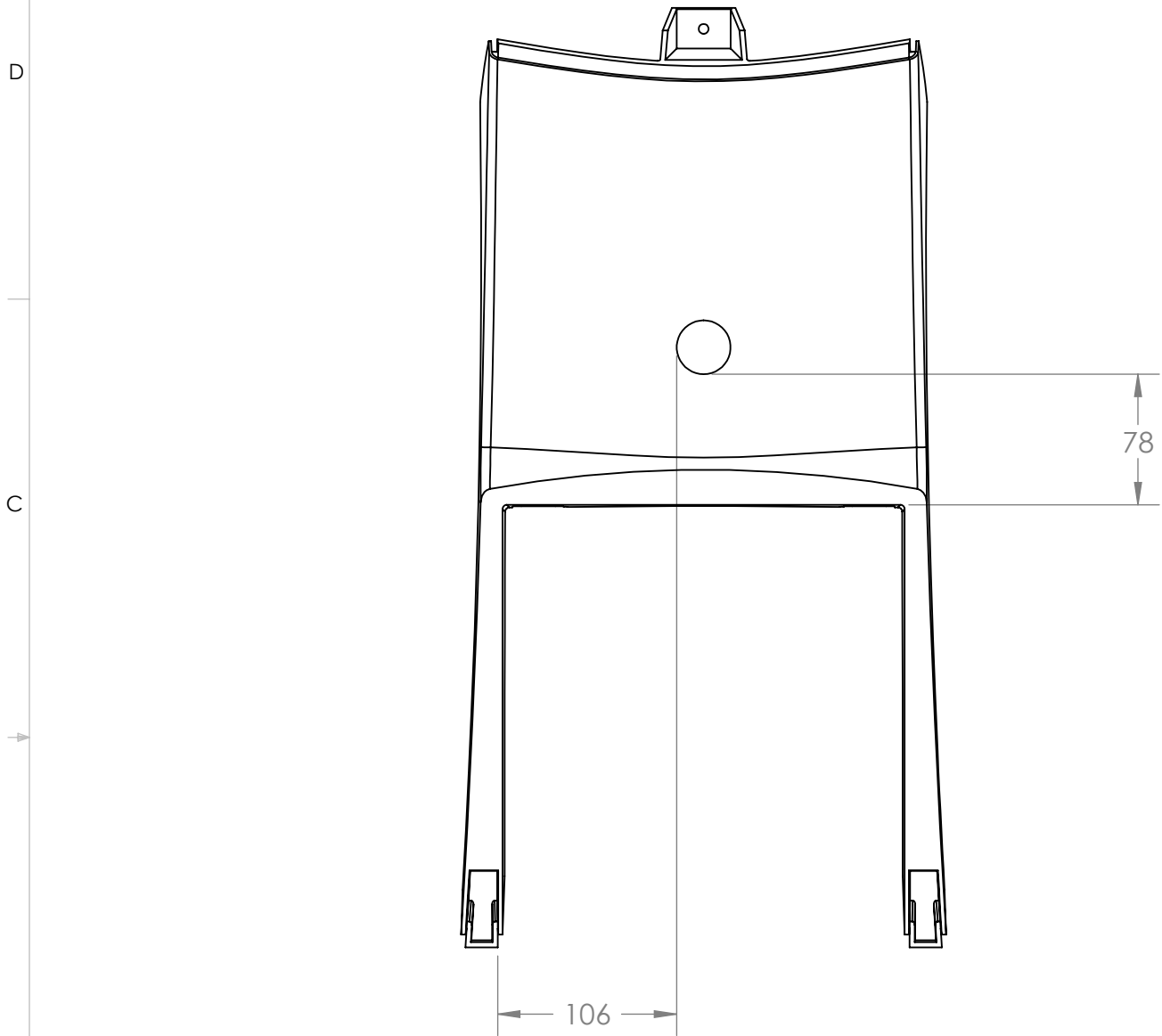
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102253-001	COVER, ARM LINK, LEFT	1
2	102292-001	BRACKET, SHROUD	1
3	101013-001	SCREW, M5 X 0.8 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, CZ	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE		
DRAWN			3/20/2008	PART DESCRIPTION ASSEMBLY, LEFT ARM LINK COVER	
MATERIAL		CHECKED	XX-XX-XX		
SEE NOTES		RESP ENG	XX-XX-XX		
FINISH		MFG ENG	XX-XX-XX	SIZE B DWG. NO. 103049-001 REV. A	
SEE NOTES		QUAL ENG	XX-XX-XX		
DO NOT SCALE DRAWING		SCALE 1:3 CAD FILE:		SHEET 1 OF 1	

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/21/2008	DCB



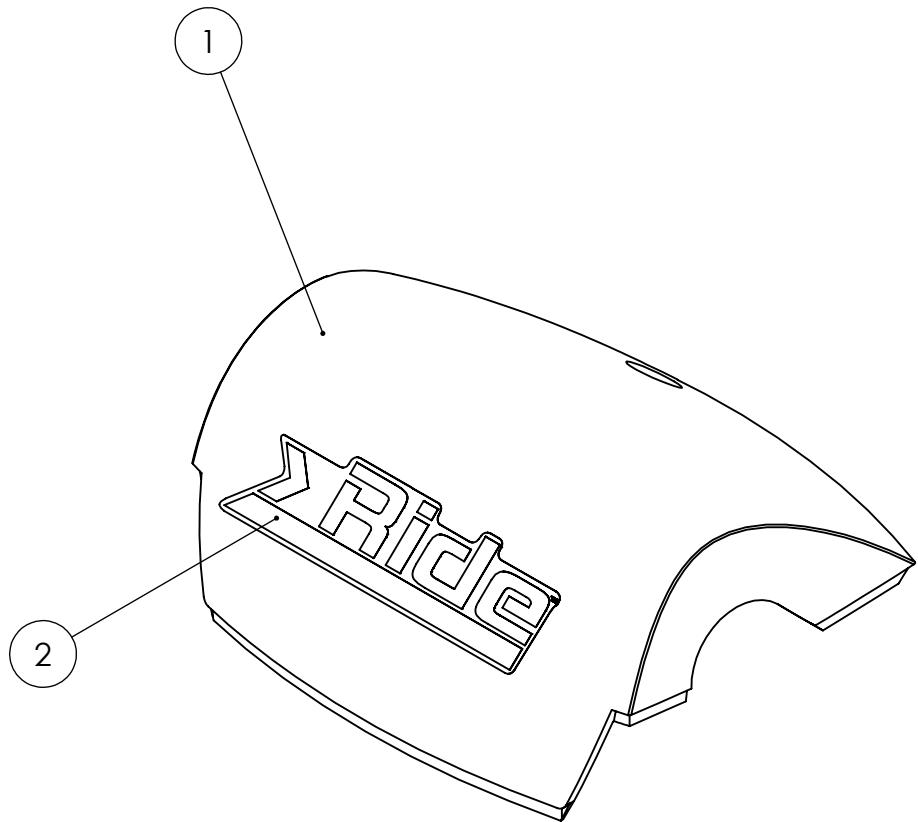
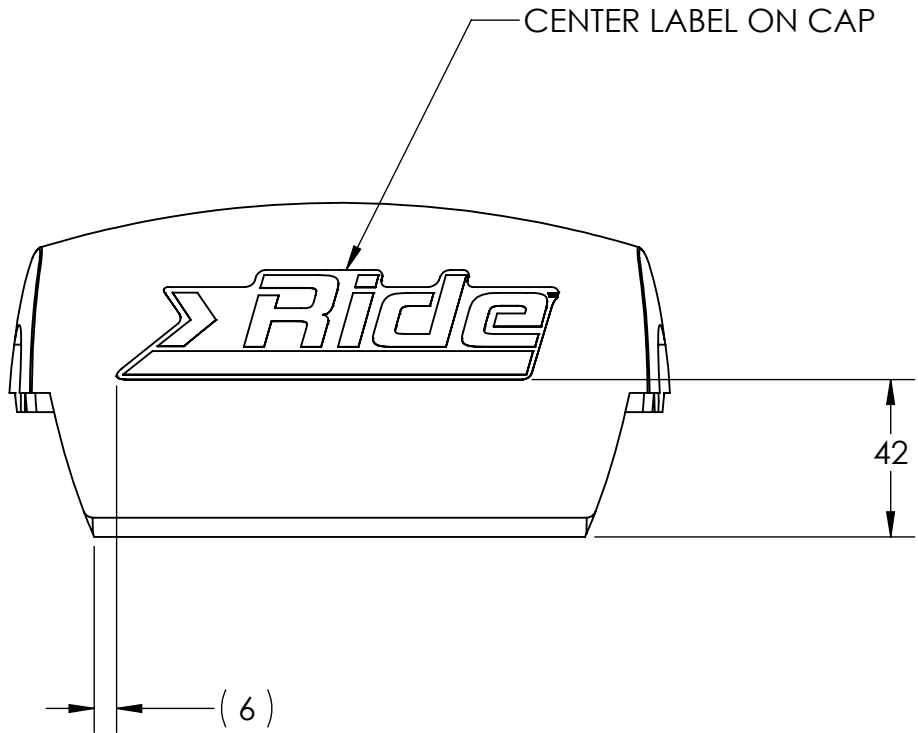
- NOTES:
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102261-001	SHROUD, MID-SECTION	1
2	103069-001	LABEL, FOOT	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, SHROUD, MIDSECTION	
		DRAWN	3/21/2008		
		CHECKED	XX-XX-XX		
		RESP ENG	XX-XX-XX		
MATERIAL	SEE NOTES				
FINISH	SEE NOTES	MFG ENG	XX-XX-XX		
DO NOT SCALE DRAWING		QUAL ENG	XX-XX-XX		
		SIZE B	DWG. NO.	103071-001	REV. A
		SCALE 1:4		CAD FILE:	SHEET 1 OF 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014711	3/26/2008	DCB



- NOTES:
1. LABEL MUST NOT BE WRINKLED WHEN APPLIED TO THE CAP.
 2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 3. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

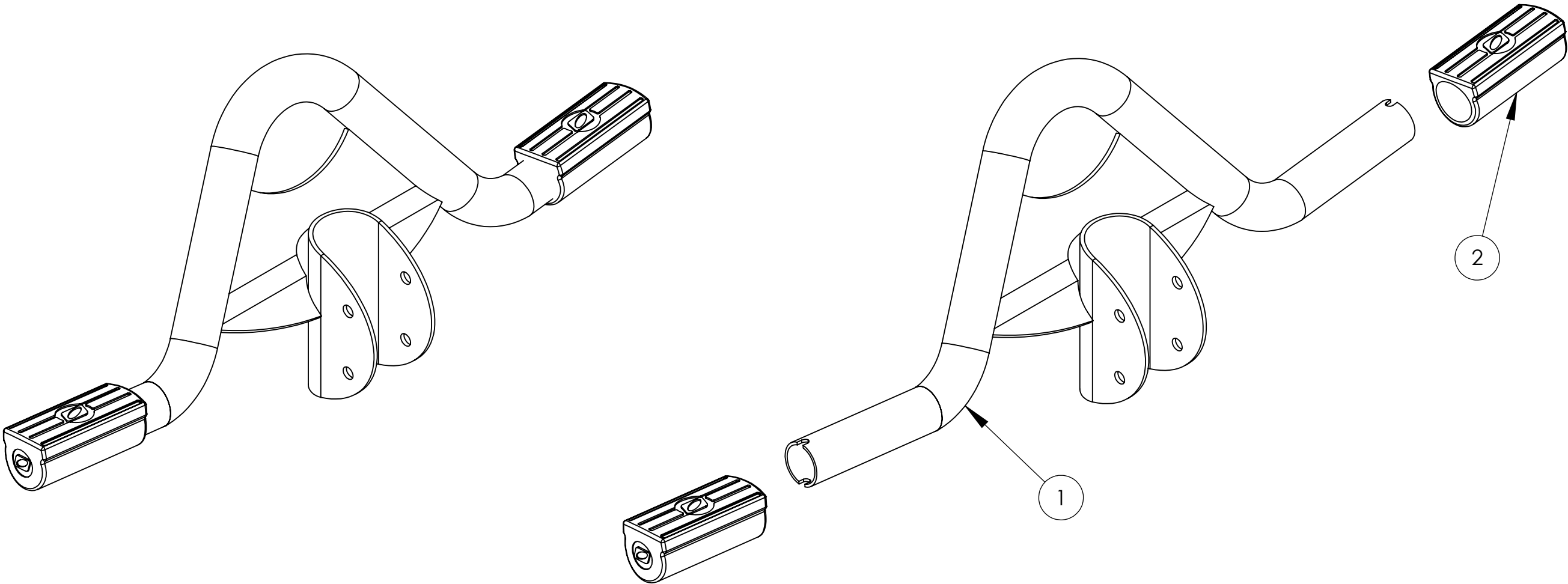
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102267-001	CAP, REAR SHROUD	1
2	103079-001	LABEL, XRIDE	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN	3/26/2008	PART DESCRIPTION ASSEMBLY, CAP, SHROUD, REAR		
		CHECKED ----	XX-XX-XX			
		RESP ENG ----	XX-XX-XX			
FINISH	SEE NOTES	MFG ENG ----	XX-XX-XX			
		QUAL ENG ----	XX-XX-XX			
		DO NOT SCALE DRAWING				
SIZE B		DWG. NO.		103081-001		REV. A
SCALE 1:2		CAD FILE:				SHEET 1 OF 1

8 7 6 5 4 3 2 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014753	5/29/2008	JCW



NOTES:

1. MATERIAL: SEE INDIVIDUAL DRAWINGS

2. FINISH: NONE

3. REMOVE ALL BURRS AND SHARP EDGES.

4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.

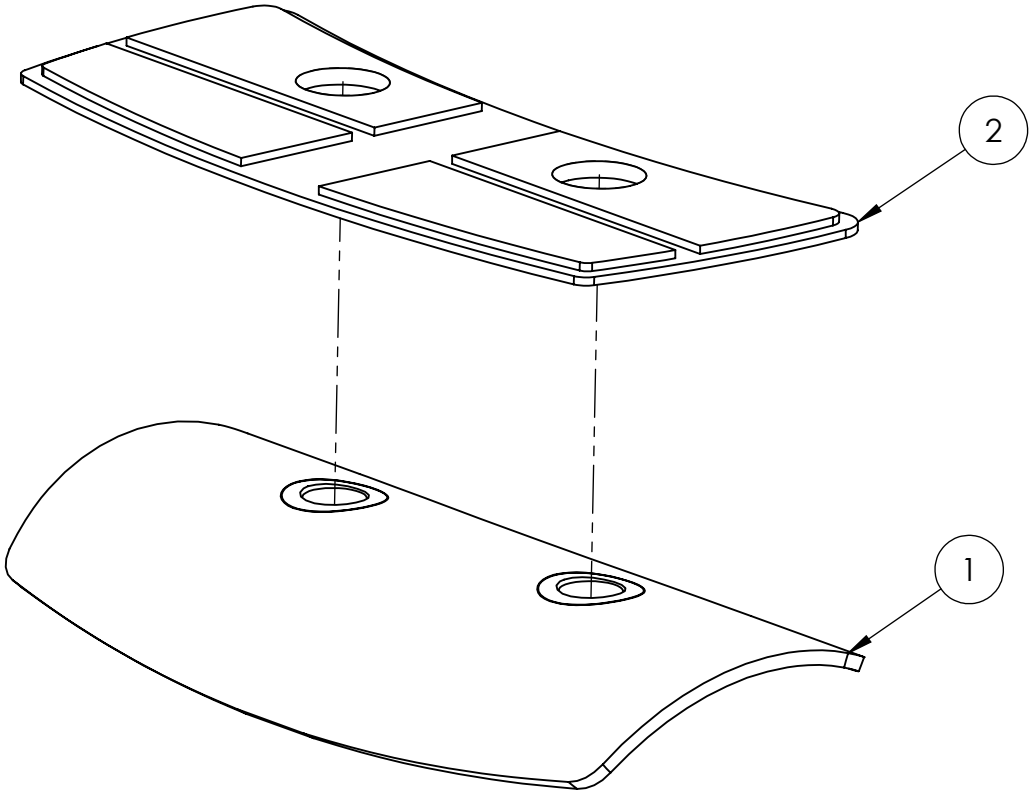
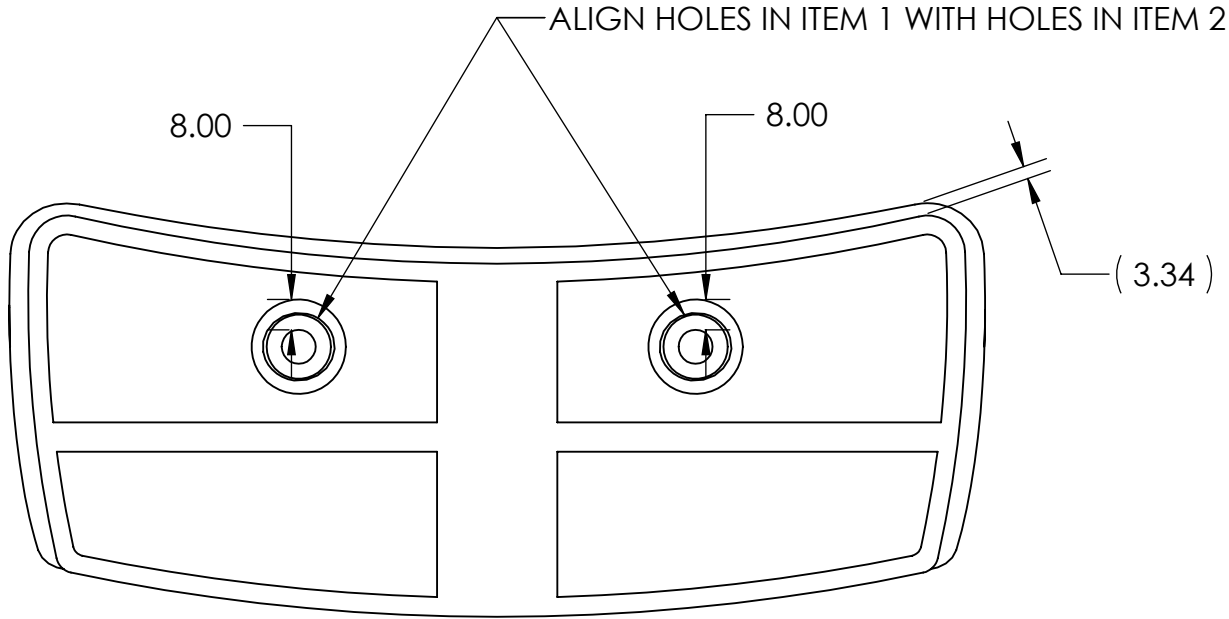
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103220-001	WELDMENT, FOOT REST	1
2	102713-001	GRIP, FOOT REST	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL SEE NOTES		DRAWN	5/29/2008	PART DESCRIPTION ASSEMBLY, FOOT REST	
		CHECKED ----	XX-XX-XX		
		RESP ENG ----	XX-XX-XX		
FINISH SEE NOTES		MFG ENG ---	XX-XX-XX	SIZE B DWG. NO. 103219-001	
		QUAL ENG ---	XX-XX-XX		
DO NOT SCALE DRAWING		SCALE 1:3		CAD FILE:	REV. A SHEET 1 OF 1

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REV	DESCRIPTION	ECO #	DATE	ENG
1	PILOT RELEASE		6/4/2008	JCW
A	PRODUCTION RELEASE	001-00-014796	9/3/2008	MRN



NOTES:

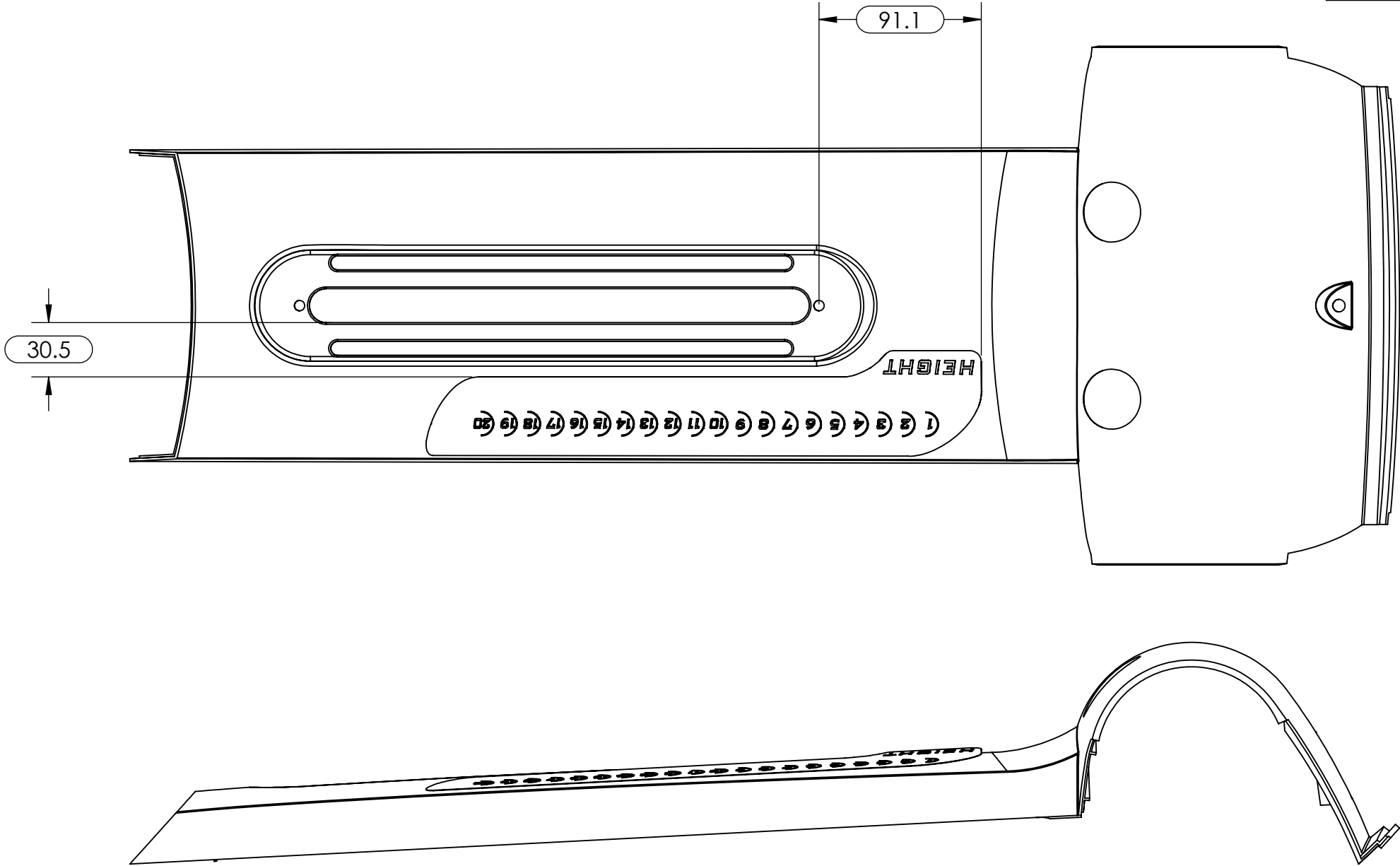
1. BOND ITEM 2 SECURELY TO ITEM 1.
2. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
3. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
4. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103249-001	WELDMENT, REAR FOOT REST	1
2	103252-001	TREAD, REAR FOOT REST	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
		APPROVALS	DATE			
MATERIAL	SEE NOTES	DRAWN	6/4/2008	PART DESCRIPTION ASSEMBLY, REAR FOOT REST		
		CHECKED ---	XX-XX-XX			
FINISH	SEE NOTES	RESP ENG ---	XX-XX-XX	SIZE B	DWG. NO. 103248-001	REV. A
		MFG ENG ---	XX-XX-XX			
		DO NOT SCALE DRAWING	QUAL ENG ---			

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REV	DESCRIPTION	ECO #	DATE	ENG
1	PILOT RELEASE		06/05/08	MRN
A	PRODUCTION RELEASE	001-00-014796	9/3/2008	MRN

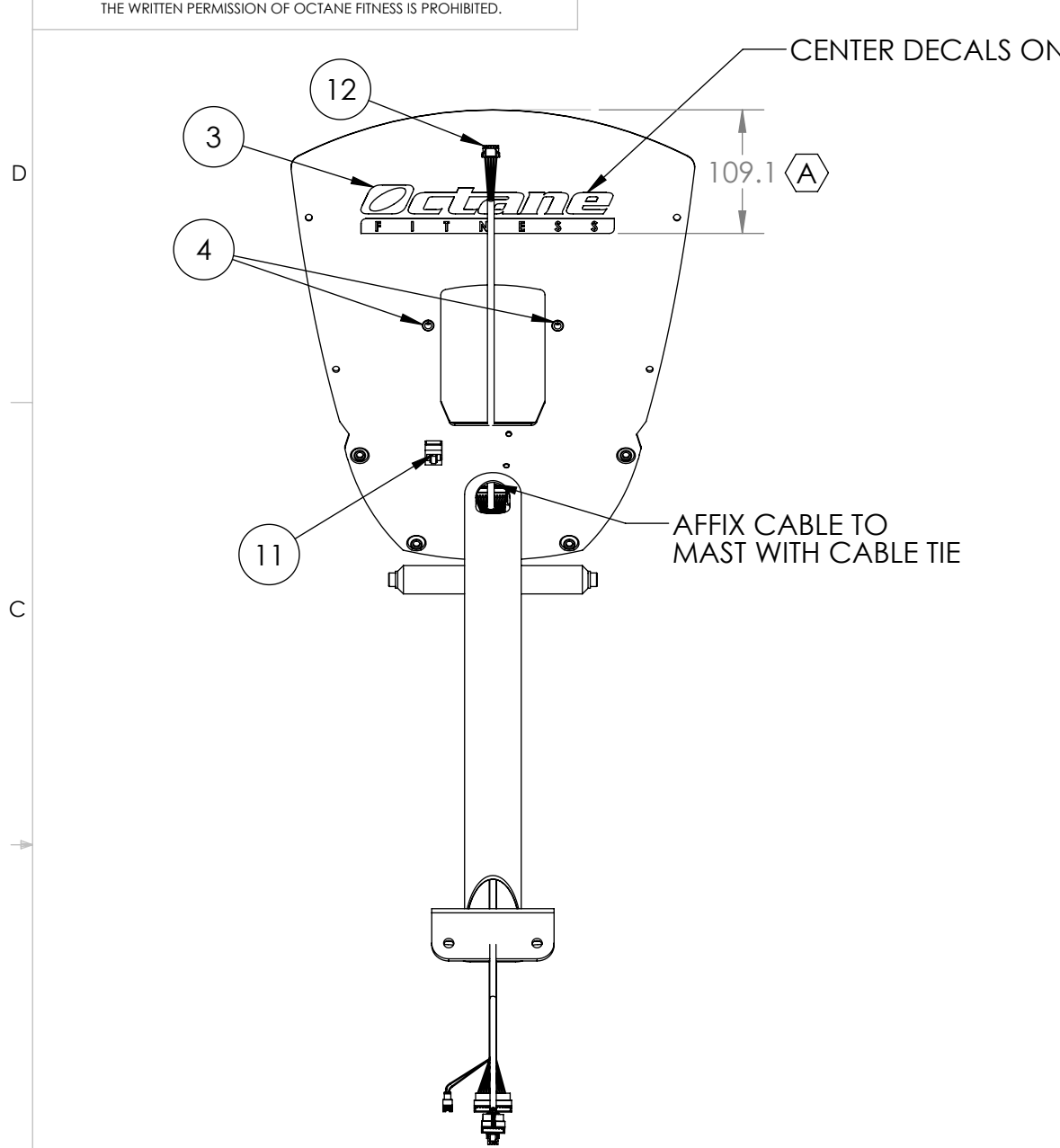


- NOTES:
1. MATERIAL: SEE INDIVIDUAL DRAWINGS
 2. FINISH: NONE
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>				
		APPROVALS	DATE					
MATERIAL	SEE NOTES	DRAWN	JCW	4/3/2008	PART DESCRIPTION ASSEMBLY, SEAT SLIDE COVER			
	FINISH	SEE NOTES	CHECKED	---			XX-XX-XX	
		---	RESP ENG	---			XX-XX-XX	
DO NOT SCALE DRAWING		---	MFG ENG	---	XX-XX-XX	SIZE B	DWG. NO. 103270-001	REV. A
		---	QUAL ENG	---	XX-XX-XX			
				SCALE 1:3	CAD FILE:		SHEET 1 OF 1	

8 7 6 5 4 3 2 1

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ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	103285-001	WELDMENT, MAST
2	1	101039-001	DECAL, SMALL OCTANE
3	1	100882-001	DECAL, LARGE OCTANE
4	2	900031-002	RIVNUT, BRASS, M5 X 0.8
5	1	103293-001	LABEL, xR6000 CONSOLE CONNECTIONS
6	4	101576-001	RIVNUT, BRASS, M8 X 1.25
7	1	100890-001	CABLE ASSEMBLY, FEMALE SPADE - 5MM EYELET
8	2	101013-001	SCREW, M5 X 0.8 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, CZ
9	2	101014-001	WASHER, M5, EXTERNAL TOOTH, STEEL, CZ
10	1	103304-001	CABLE, BUTTONS MAST
11	1	101592-001	COUPLER ASSEMBLY, 8 POSITION, IN-LINE
12	1	102505-001	CABLE ASSEMBLY, CSAFE
13	1	103319-001	CABLE ASSEMBLY, MAST xR6000
14	1	103308-001	CABLE, HR EXTENSION
15	1	100760-001	TERMINAL, EYELET TO QUICK DISCONNECT

A

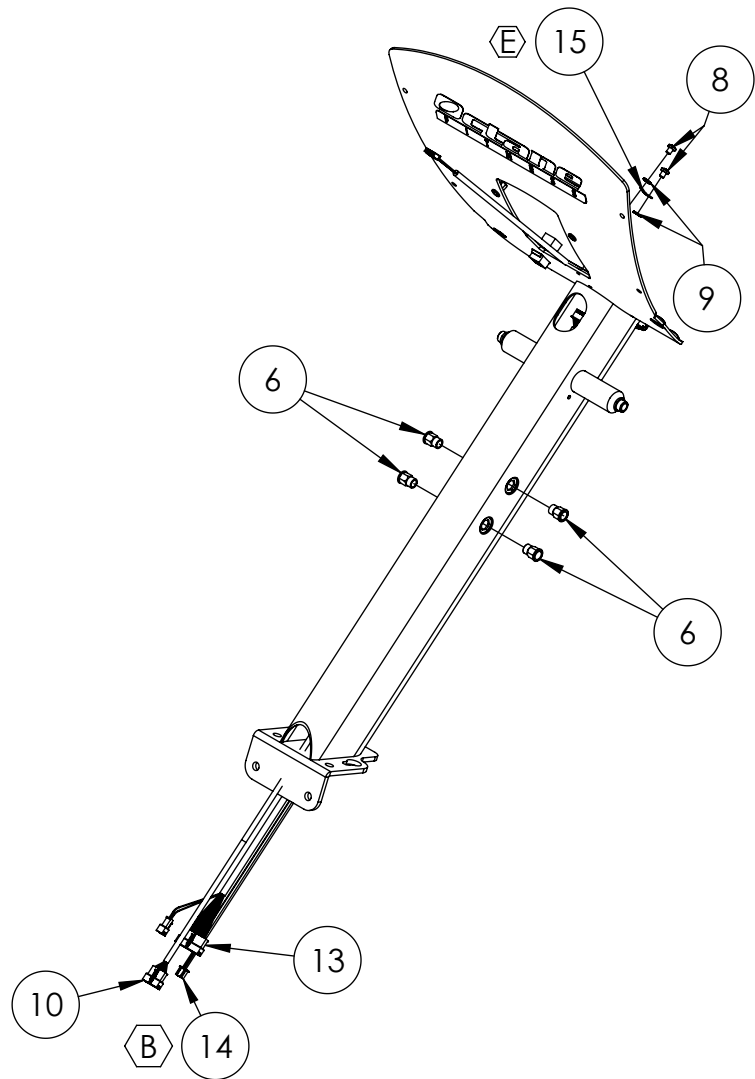
CENTER DECALS ON WELDMENT

AFFIX CABLE TO MAST WITH CABLE TIE

NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

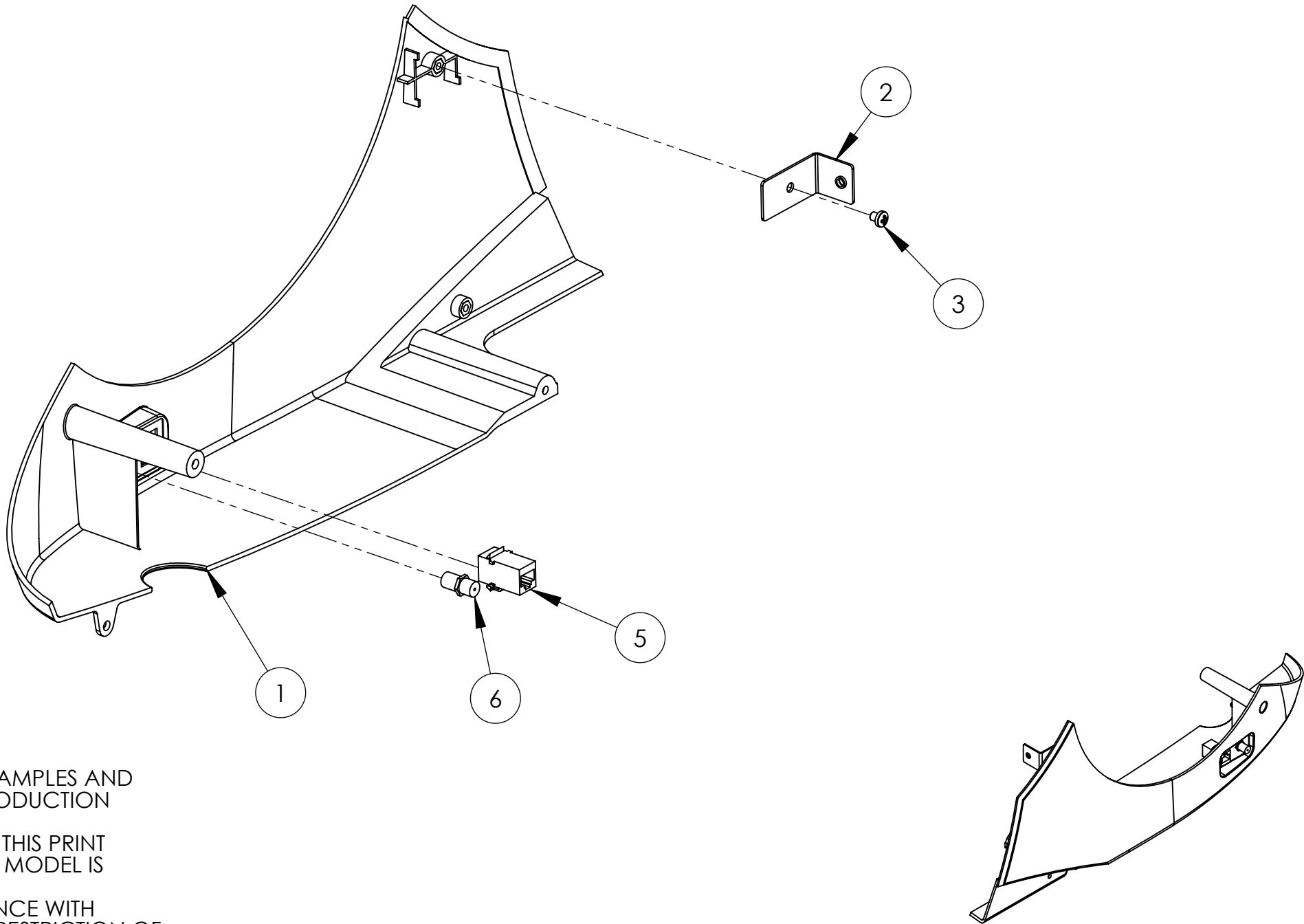
REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014796	9/3/2008	MRN
B	ADDED ITEM 16	001-00-014796	10/7/2008	MRN
C	MOVED ITEM 3 (109.0 WAS 81.6)	001-00-014923	10/13/2009	MRN
D	REMOVED CABLE 103281-001	001-00-015125	2/19/2011	MRN
E	REMOVED KEYPAD CABLE, ADDED ITEM 15	001-00-015236	2/8/2012	PRS



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 .XX ±0.2 .XXX ±0.1 ° ±0.5 °		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS <i>Fuel Your Life</i>	
APPROVALS		DATE		PART DESCRIPTION	
DRAWN JCW		3/1/2008		ASSEMBLY, MAST	
CHECKED ---		XX-XX-XX		SIZE B	
RESP ENG ---		XX-XX-XX		DWG. NO. 103284-001	
MFG ENG ---		XX-XX-XX		REV. E	
QUAL ENG ---		XX-XX-XX		SCALE 1:6	
DO NOT SCALE DRAWING		CAD FILE:		SHEET 1 OF 1	

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REV	DESCRIPTION	ECO #	DATE	ENG
1	PILOT RELEASE		6/17/08	MRN
A	PRODUCTION RELEASE	001-00-014796	9/3/2008	JCW



NOTES:

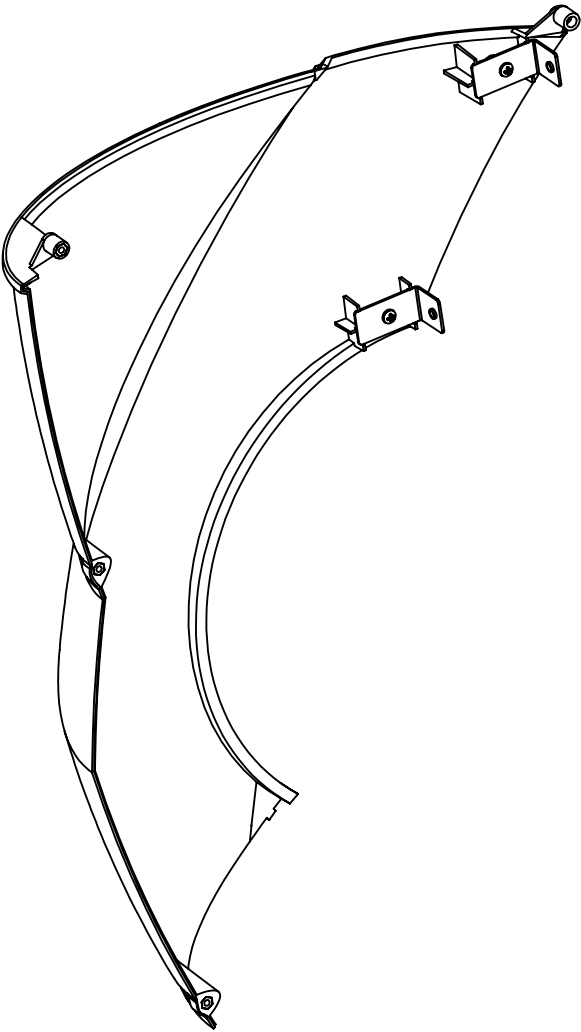
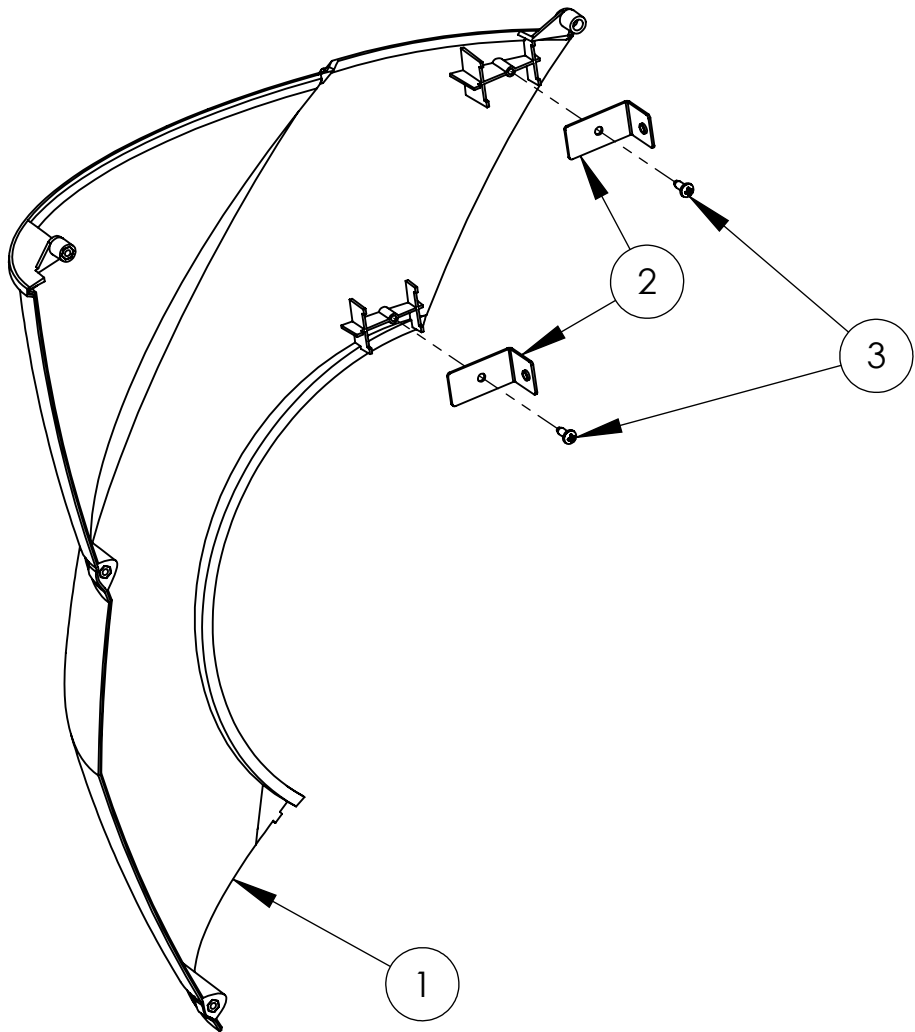
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103295-001	COVER, ARM LINK, RIGHT	1
2	102292-001	BRACKET, SHROUD	1
3	101013-001	SCREW, M5 X 0.8 X 6, PAN HEAD, TYPE 1 CROSS RECESSED, CZ	1
4	101774-001	NUT, THIN JAM, COAXIAL CONNECTOR	1
5	101592-001	COUPLER ASSEMBLY, 8 POSITION, IN-LINE	1
6	101655-001	CONNECTOR, COAXIAL, F-TYPE COUPLER	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL	SEE NOTES	DRAWN	3/20/2008	PART DESCRIPTION ASSEMBLY, RIGHT ARM LINK COVER	
		CHECKED ----	XX-XX-XX		
FINISH	SEE NOTES	RESP ENG ----	XX-XX-XX	SIZE B DWG. NO. 103294-001 REV. A	
		MFG ENG ----	XX-XX-XX		
		QUAL ENG ----	XX-XX-XX		
DO NOT SCALE DRAWING				SCALE 1:3 CAD FILE:	SHEET 1 OF 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014760	6/18/08	MRN



- NOTES:
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103312-001	SHROUD, FRONT, RIGHT	1
2	102292-001	BRACKET, SHROUD	2
3	100429-001	SCREW, M4.8 X 1.6 X 13 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, RIGHT FRONT SHROUD - FLARE		
MATERIAL	SEE NOTES	DRAWN	6/18/08			
		CHECKED ---	XX-XX-XX			
		RESP ENG ---	XX-XX-XX			
FINISH	SEE NOTES	MFG ENG ---	XX-XX-XX	SIZE B	DWG. NO. 103314-001	REV. A
		QUAL ENG ---	XX-XX-XX			
DO NOT SCALE DRAWING		SCALE 1:5		CAD FILE:		SHEET 1 OF 1

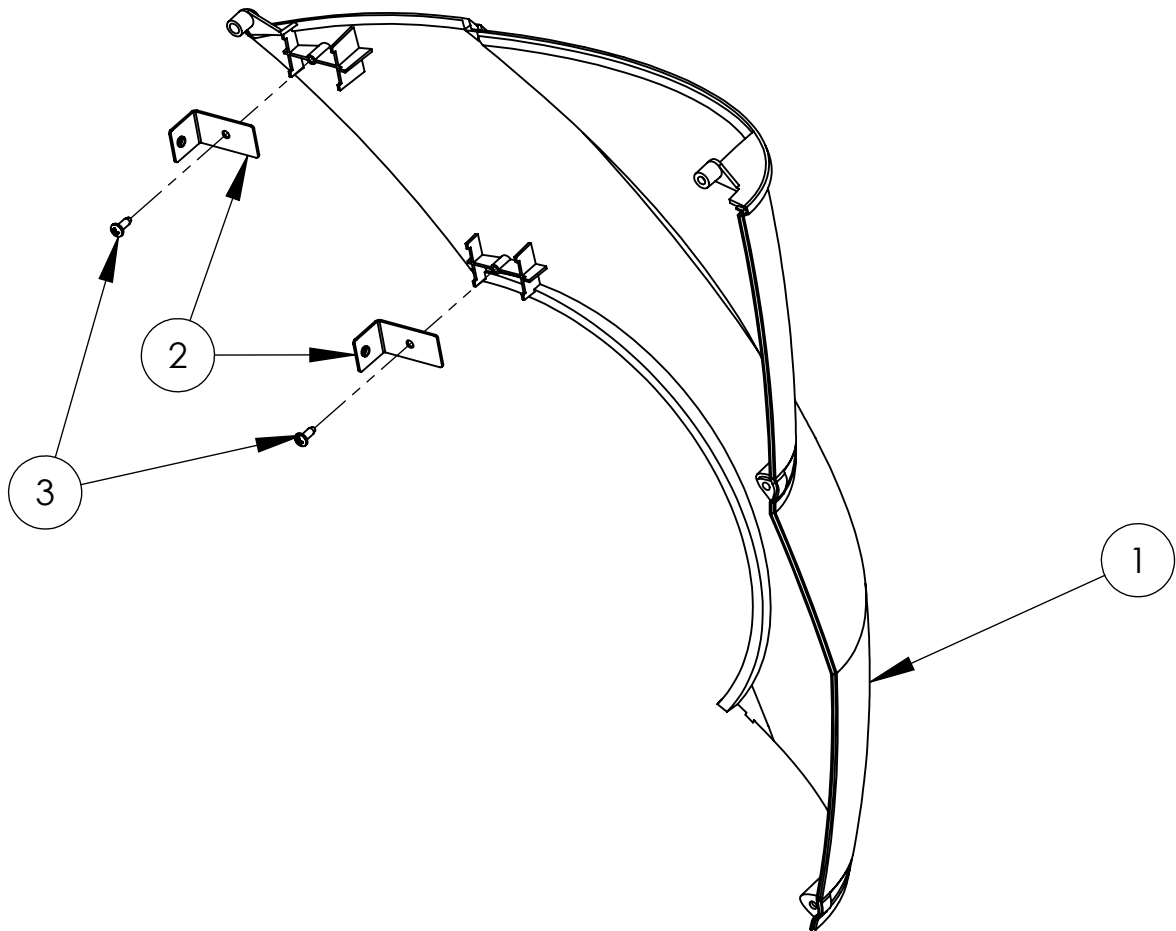
87654321

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014760	6/19/08	MRN

D

C



1

2

3

NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103313-001	SHROUD, FRONT, LEFT	1
2	102292-001	BRACKET, SHROUD	2
3	100429-001	SCREW, M4.8 X 1.6 X 13 TYPE B, TYPE 1 CROSS RECESS PAN HEAD, ST, BZ	2

8

7

6

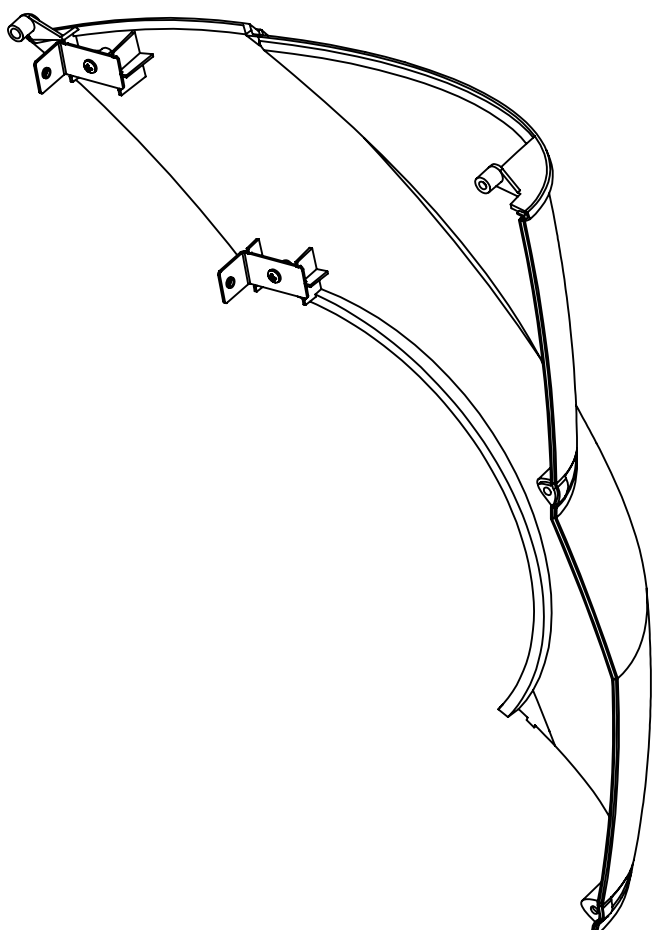
5

4

3

2

1



D

C

B

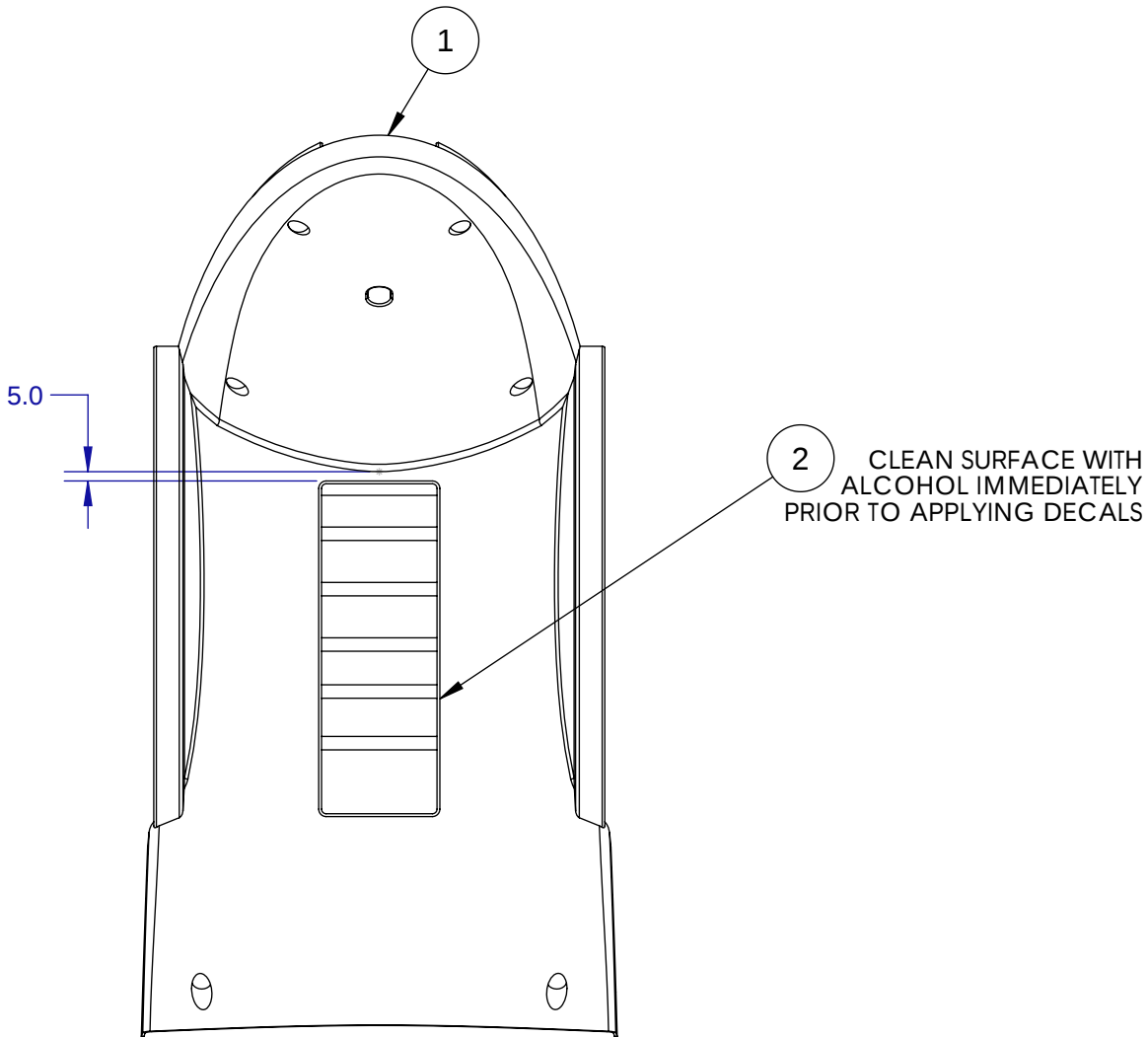
A

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>		
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, LEFT FRONT SHROUD - FLARE		
MATERIAL	SEE NOTES	DRAWN	6/18/08			
		CHECKED ---	XX-XX-XX			
		RESP ENG ---	XX-XX-XX			
FINISH	SEE NOTES	MFG ENG ---	XX-XX-XX	SIZE B	DWG. NO. 103315-001	REV. A
		QUAL ENG ---	XX-XX-XX			
		DO NOT SCALE DRAWING				
		SCALE 1:5		CAD FILE:		SHEET 1 OF 1

8 7

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3	2	1		
REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE - NO CHANGES	001-00-017476	6/18/2008	MRN
B	WARNING AND CAUTION LABELS REPLACED WITH ENGLISH/GERMAN/FRENCH VERSION	001-00-014832	11/18/2008	BHG
C	REPLACED 103637-001 AND 103635-001 WITH 104589-001	001-00-015679	11/24/2015	TCC
E	UPDATED LOCATION OF CAUTION LABEL TO BOTTOM SURFACE TO FIT 6 LANG LABEL	001-00-015777	8/2/2016	RAH



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	103310-001	SHROUD, ACCESS PANEL - FLARE	1
2	104589-001	LABEL, WARNING, 6 LANG	1

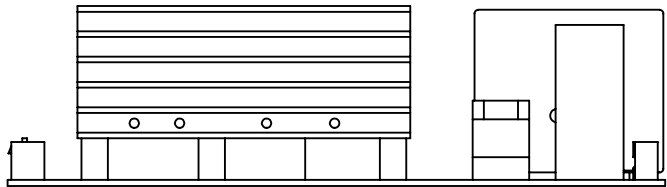
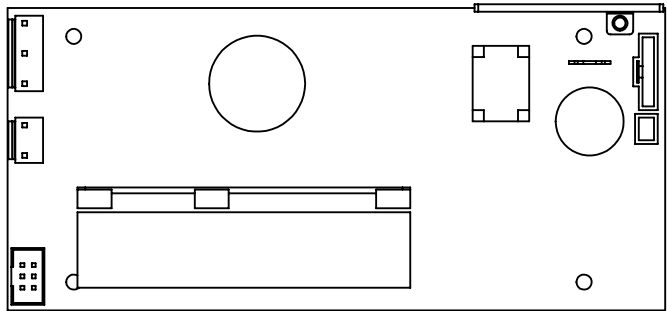
NOTES:

- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2011/65/EU, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>		
TOLERANCES ARE: DECIMALS .X ±0.6 .XX ±0.20 .XXX ±0.100 ANGLES ±0.5°		PART DESCRIPTION ASSEMBLY, SHROUD ACCESS PANEL		
APPROVALS DRAWN BY ---	DATE 1/21/2008	SIZE B	DWG. NO. 103317-001 E	REV. E
SCALE 1:4		DO NOT SCALE DRAWING		SHEET 1 OF 1

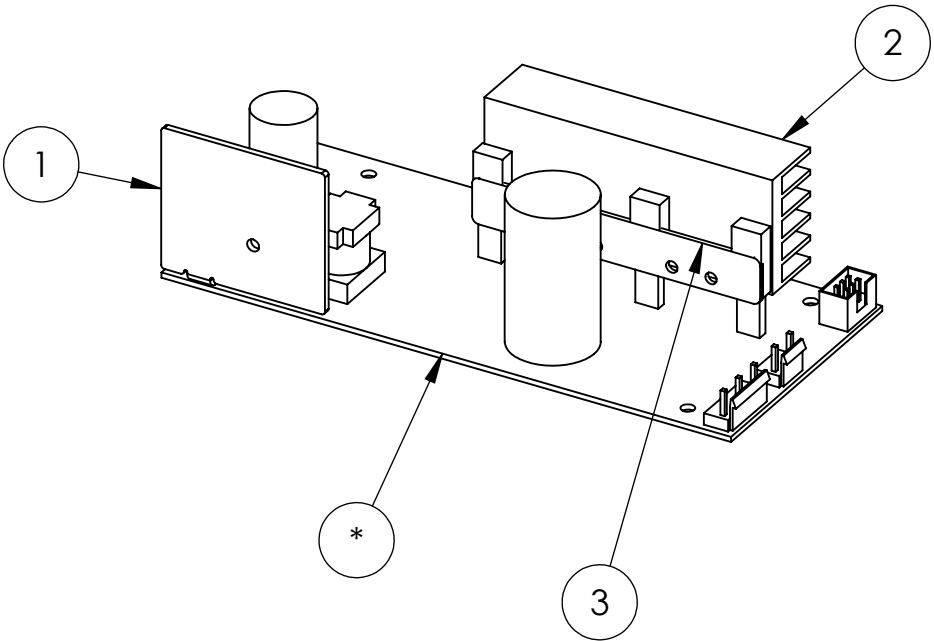
8 7 6 5 4 3 2 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	103097-001	HEAT SINK, SECONDARY SIDE, BRAKE GENERATOR BOARD	1
2	103348-001	HEAT SINK, BRAKE GENERATOR BOARD	1
3	103349-001	BRACKET, HEAT SINK MOUNT, GENERATOR BRAKE BOARD	1

REV	DESCRIPTION	ECO #	DATE	ENG
A	RELEASE FOR PRODUCTION	001-00-014728	7/17/2008	PRS
B	CHANGED NOTES	001-00-015193	8/31/2011	PRS
C	UPDATED NOTES	001-00-015259	5/8/2012	
D	REVISED NOTES: ADDED REF. TO DOC. 107411-001, SCHEMATIC P/N, PCB P/N & BOARD ASSY BOM	001-00-015332	12/3/2012	MRN
E	REVISED BOARD ASSEMBLY REV	001-00-015665	10/29/2015	TCC

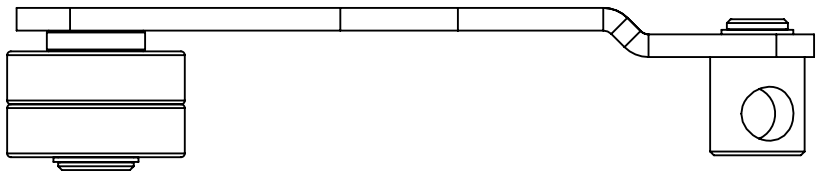
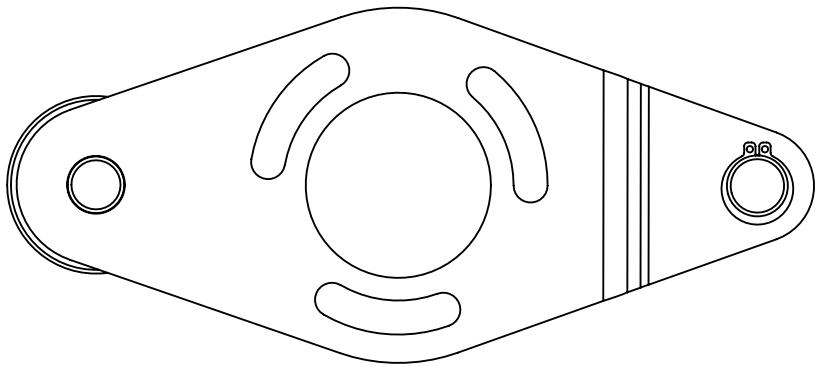
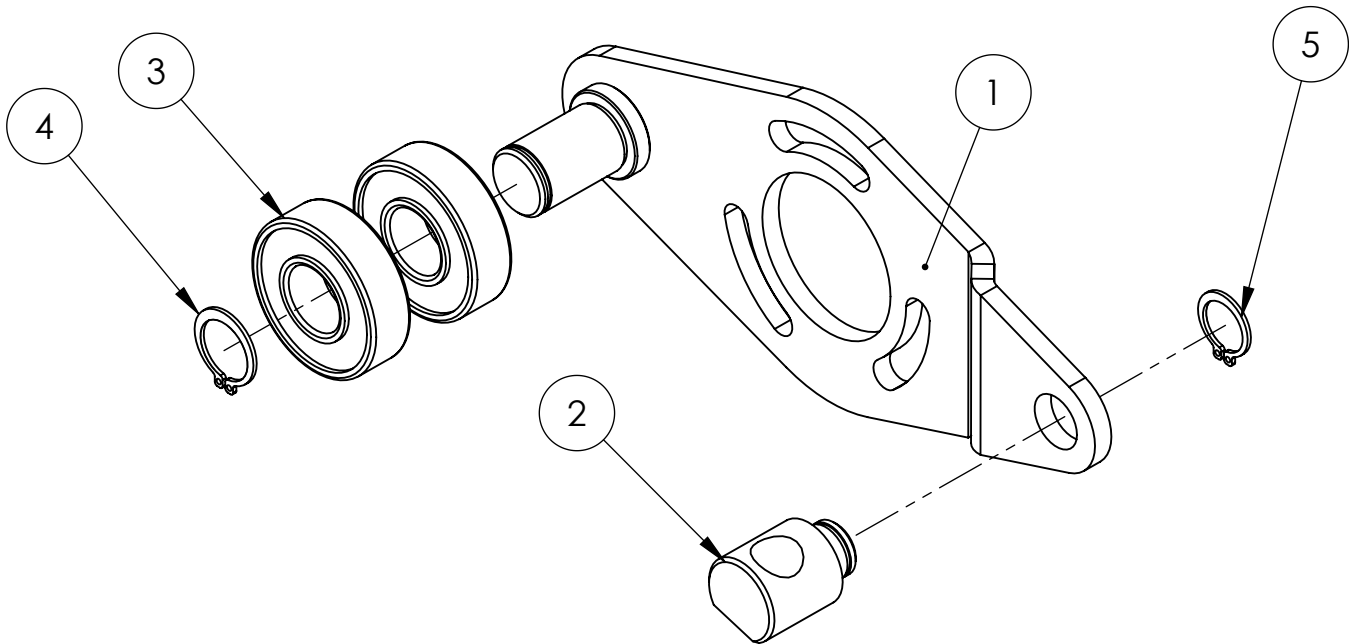


NOTES:
1. SCHEMATIC P/N: 103086-001
2. PCB P/N: 103087-001
3. BOARD ASSEMBLY PER BOM: 103331-001REV C E
4. MICROPROCESSOR: REFERENCE DOC. 107411-001
5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAINHAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION	
MATERIAL		DRAWN	7/17/2008	CIRCUIT BOARD ASSEMBLY, BRAKE CONTROL BOARD, SAFETY CERT, RoHS	
SEE NOTES		CHECKED	XX-XX-XX		
		RESP ENG	XX-XX-XX		
FINISH		MFG ENG	XX-XX-XX	SIZE B DWG. NO. 103331-001	
DO NOT SCALE DRAWING		QUAL ENG	XX-XX-XX	REV. E	
		SCALE 1:2	CAD FILE:	SHEET 1 OF 1	

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REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014796	10/1/2008	NRL
B	REMOVED CENTER HOLE FROM SHAFT	001-00-014847	4/8/2009	BHG



NOTES:

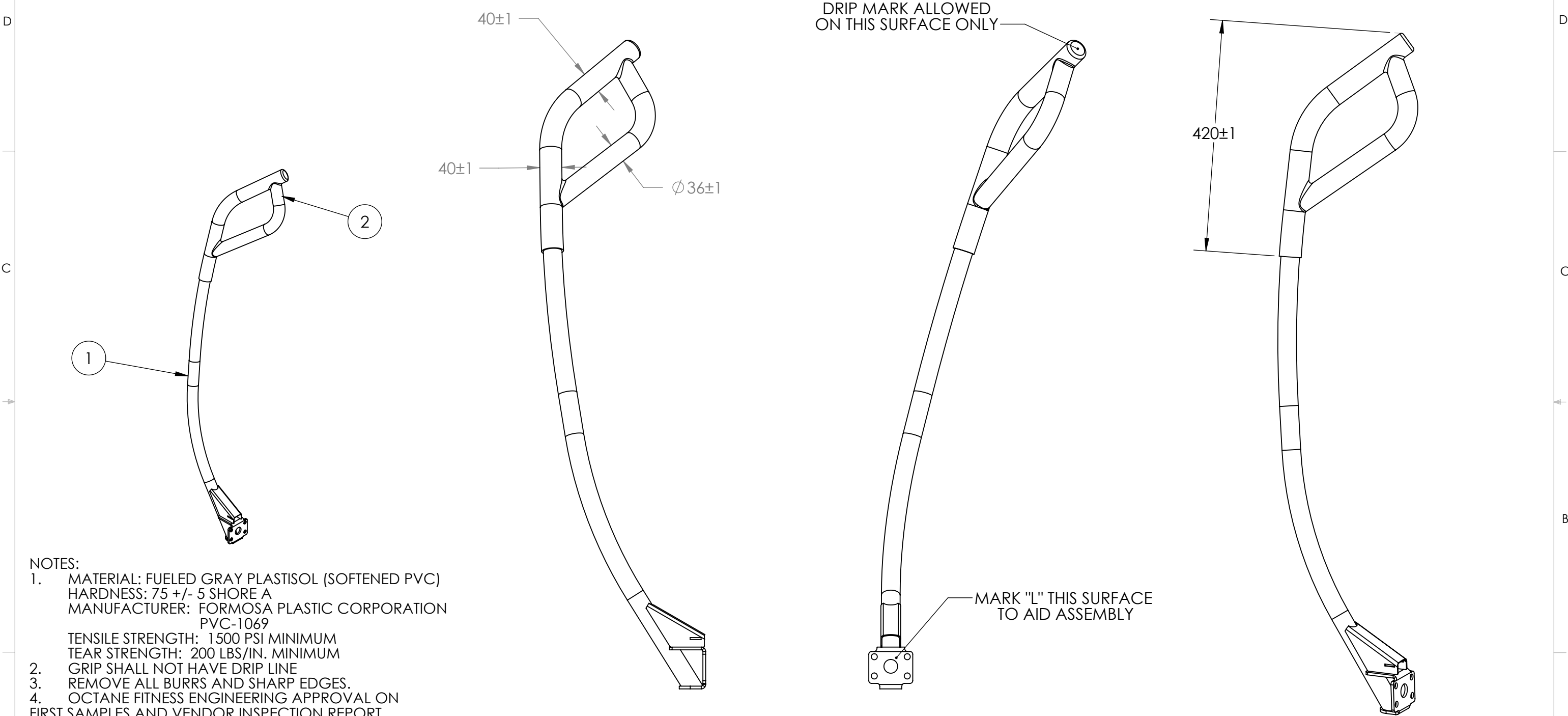
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102233-001	WELDMENT, TENSIONER	1
2	103532-001	SHAFT, TENSIONER J-HOOK, INSULATED	1
3	100596-001	BEARING, 6204 BALL, 47 X 20 X 14	2
4	100712-001	RING, EXT RETAINING, 19MM	1
5	100713-001	RING, EXT RETAINING, 16MM	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>		
TOLERANCES ARE: DECIMALS .X ±0.6 .XX ±0.20 .XXX ±0.100 ANGLES ±0.5°		PART DESCRIPTION ASSEMBLY, TENSIONER, INSULATED		
APPROVALS DRAWN BY NRL	DATE 10/1/2008	SIZE B	DWG. NO. 103531-001	REV. B
SCALE 1:2		DO NOT SCALE DRAWING		SHEET 1 OF 1

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCTANE FITNESS. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF OCTANE FITNESS IS PROHIBITED.

REV	DESCRIPTION	ECO #	DATE	ENG
1	PROTOTYPE RELEASE		09/30/08	JCW
A	PRODUCTION RELEASE	001-00-014796	10/15/2008	JCW



- NOTES:
- MATERIAL: FUELED GRAY PLASTISOL (SOFTENED PVC)
HARDNESS: 75 +/- 5 SHORE A
MANUFACTURER: FORMOSA PLASTIC CORPORATION
PVC-1069
TENSILE STRENGTH: 1500 PSI MINIMUM
TEAR STRENGTH: 200 LBS/IN. MINIMUM
 - GRIP SHALL NOT HAVE DRIP LINE
 - REMOVE ALL BURRS AND SHARP EDGES.
 - OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 - CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 - SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).
 - SUPPLIER MUST SUPPLY A TEST REPORT CONFIRMING PAH COMPLIANCE PER EN 1186ff CATEGORY 2.

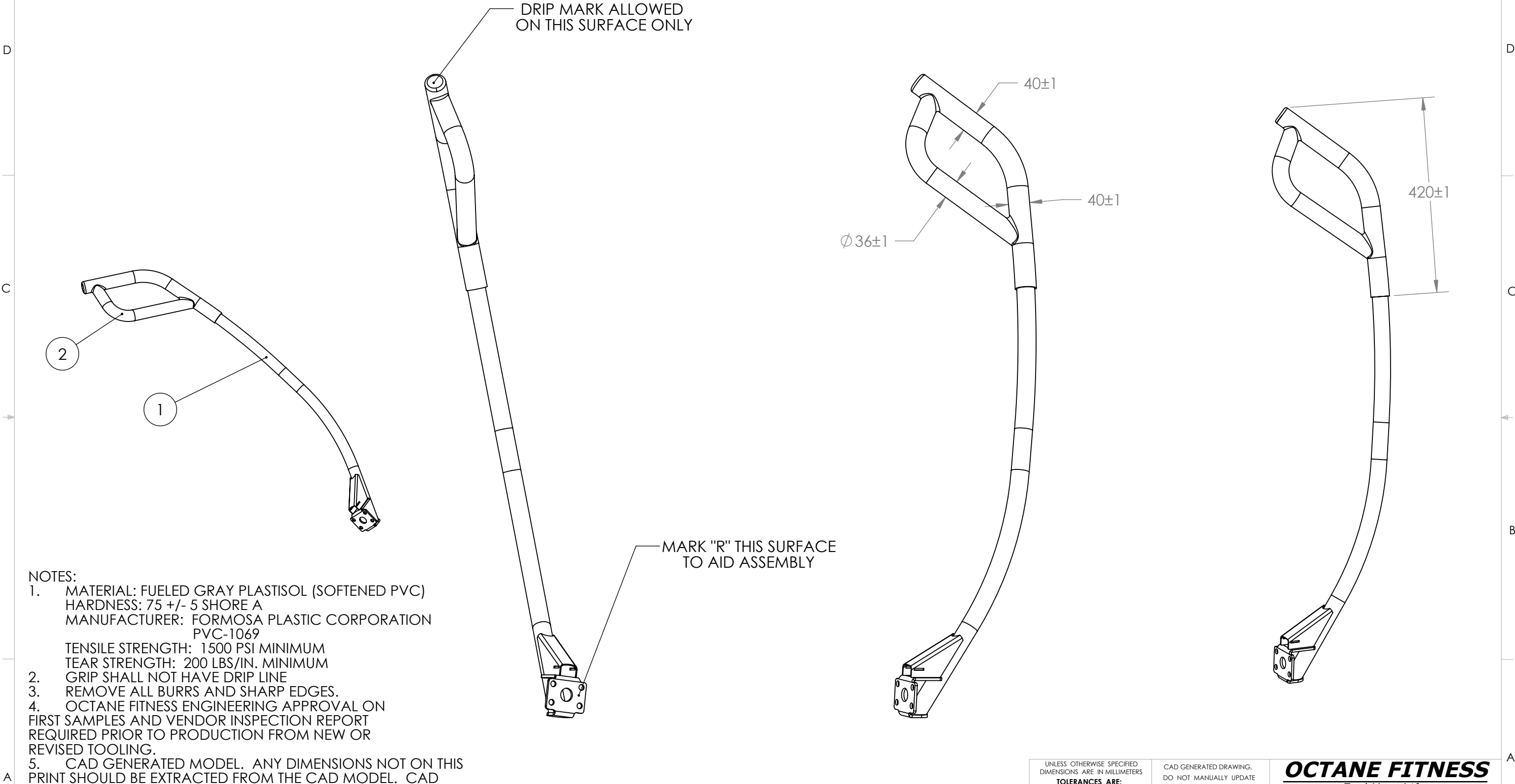
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103535-001	WELDMENT, LEFT MULTI-GRIP, L-HANDLE	1
2	103537-001_ITEM		1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE		
MATERIAL	SEE NOTES	DRAWN JCW	5/4/2007	PART DESCRIPTION ASSEMBLY, LEFT MULTI-GRIP, L-HANDLE	
		CHECKED ----	XX-XX-XX		
		RESP ENG ----	XX-XX-XX		
FINISH	SEE NOTES	MFG ENG ----	XX-XX-XX	SIZE B	DWG. NO. 103537-001
		QUAL ENG ----	XX-XX-XX		
		DO NOT SCALE DRAWING			

8 7

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3	2	1
REV	DESCRIPTION	ECO #
1	PROTOTYPE RELEASE	09/30/08
A	PRODUCTION RELEASE	001-00-014796
		10/15/2008
		JCW



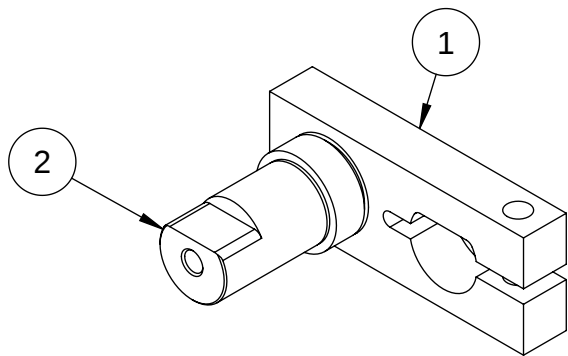
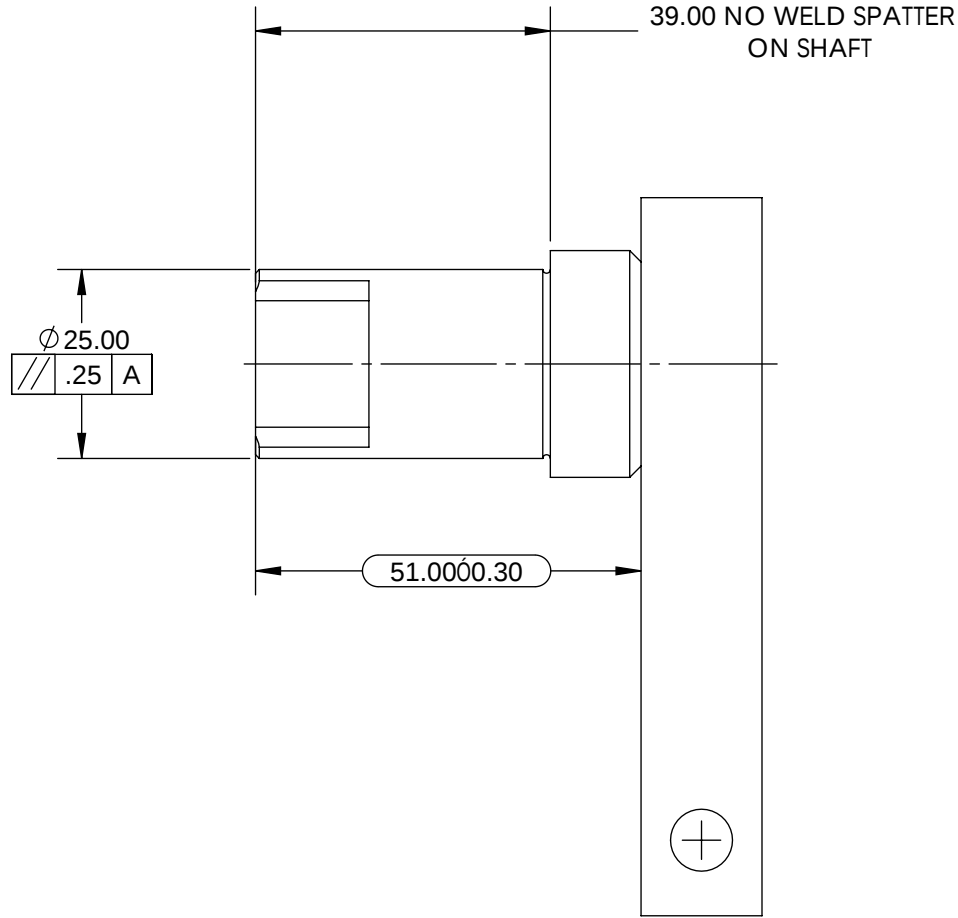
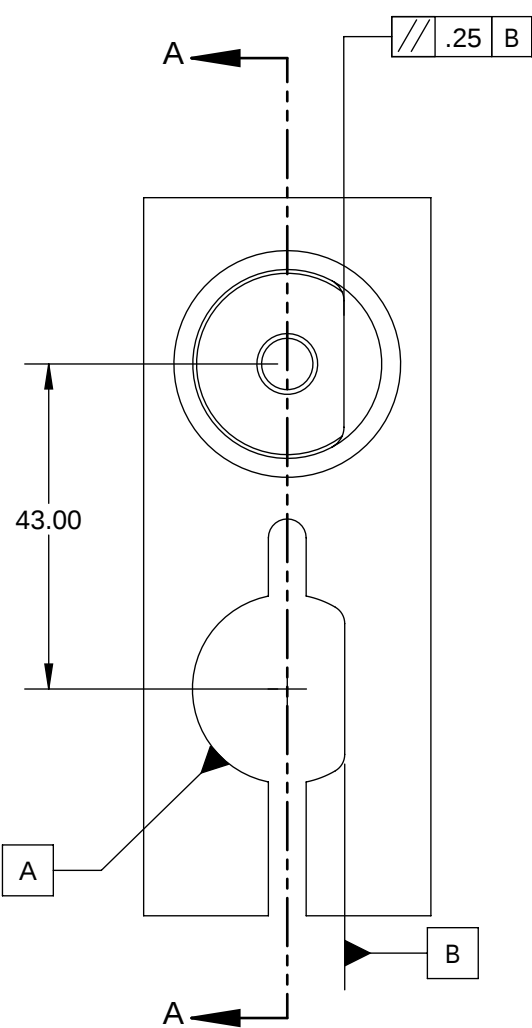
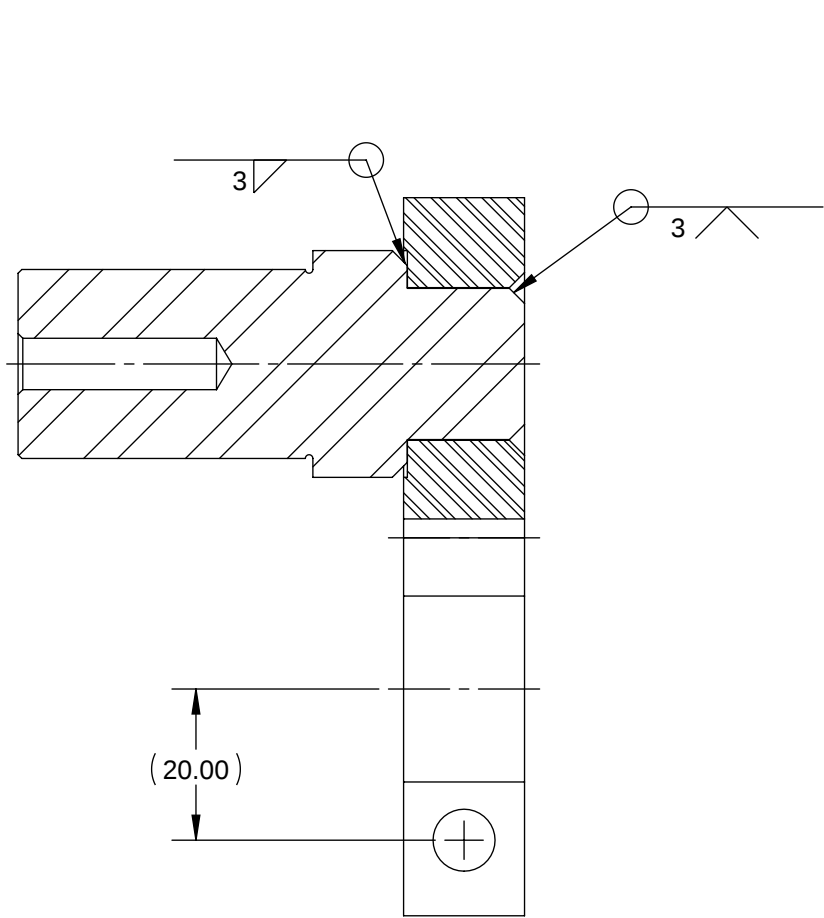
- NOTES:
1. MATERIAL: FUELED GRAY PLASTISOL (SOFTENED PVC)
HARDNESS: 75 +/- 5 SHORE A
MANUFACTURER: FORMOSA PLASTIC CORPORATION
PVC-1069
TENSILE STRENGTH: 1500 PSI MINIMUM
TEAR STRENGTH: 200 LBS/IN. MINIMUM
 2. GRIP SHALL NOT HAVE DRIP LINE
 3. REMOVE ALL BURRS AND SHARP EDGES.
 4. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 5. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
 6. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).
 7. SUPPLIER MUST SUPPLY A TEST REPORT CONFIRMING PAH COMPLIANCE PER EN 1186ff CATEGORY 2.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	103536-001	WELDMENT, RIGHT MULTI-GRIP, L-HANDLE	1
2	103538-001_ITEM		1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: DECIMALS ANGLES X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<i>OCTANE FITNESS</i> <i>Fuel Your Life</i>	
		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, RIGHT MULTI-GRIP, L-HANDLE	
		DRAWN JCW	4/26/2007		
MATERIAL SEE NOTES		CHECKED ----	XX-XX-XX		
		RESP ENG ----	XX-XX-XX		
FINISH SEE NOTES		MFG ENG ----	XX-XX-XX	SIZE B DWG. NO. 103538-001	
		QUAL ENG ----	XX-XX-XX	REV. A	
DO NOT SCALE DRAWING				SCALE 1:7	CAD FILE: SHEET 1 OF 1

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REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-014923	10/06/09	JCW
B	UPDATE TO MATCH PRODUCTION: REMOVE SPOTFACE GAP	001-00-015700	7/12/2016	RAH
C	REMOVE PHOSPHATE FINISH	002690	5/1/2018	RAH



NOTES:

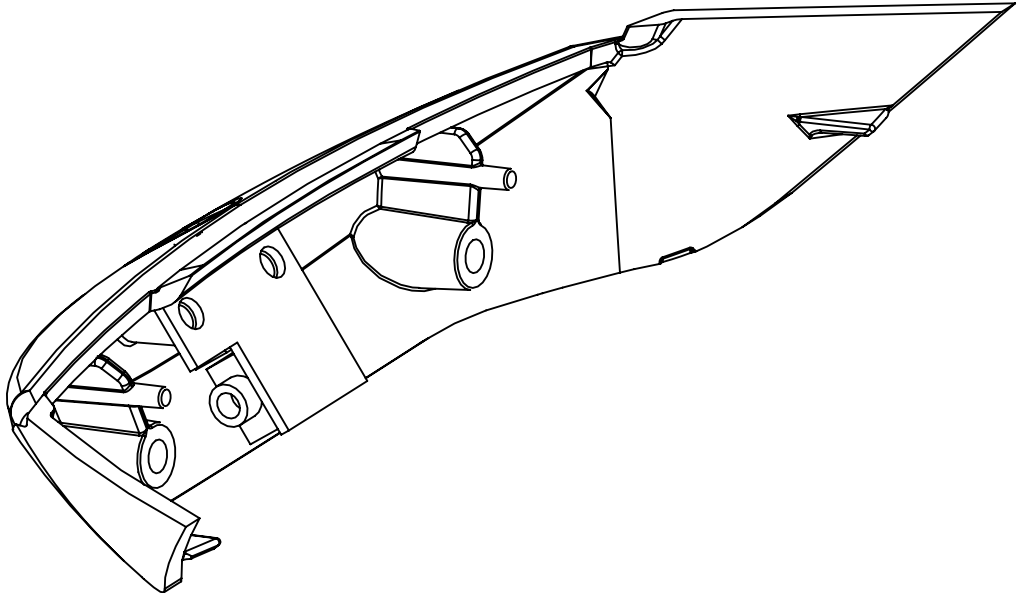
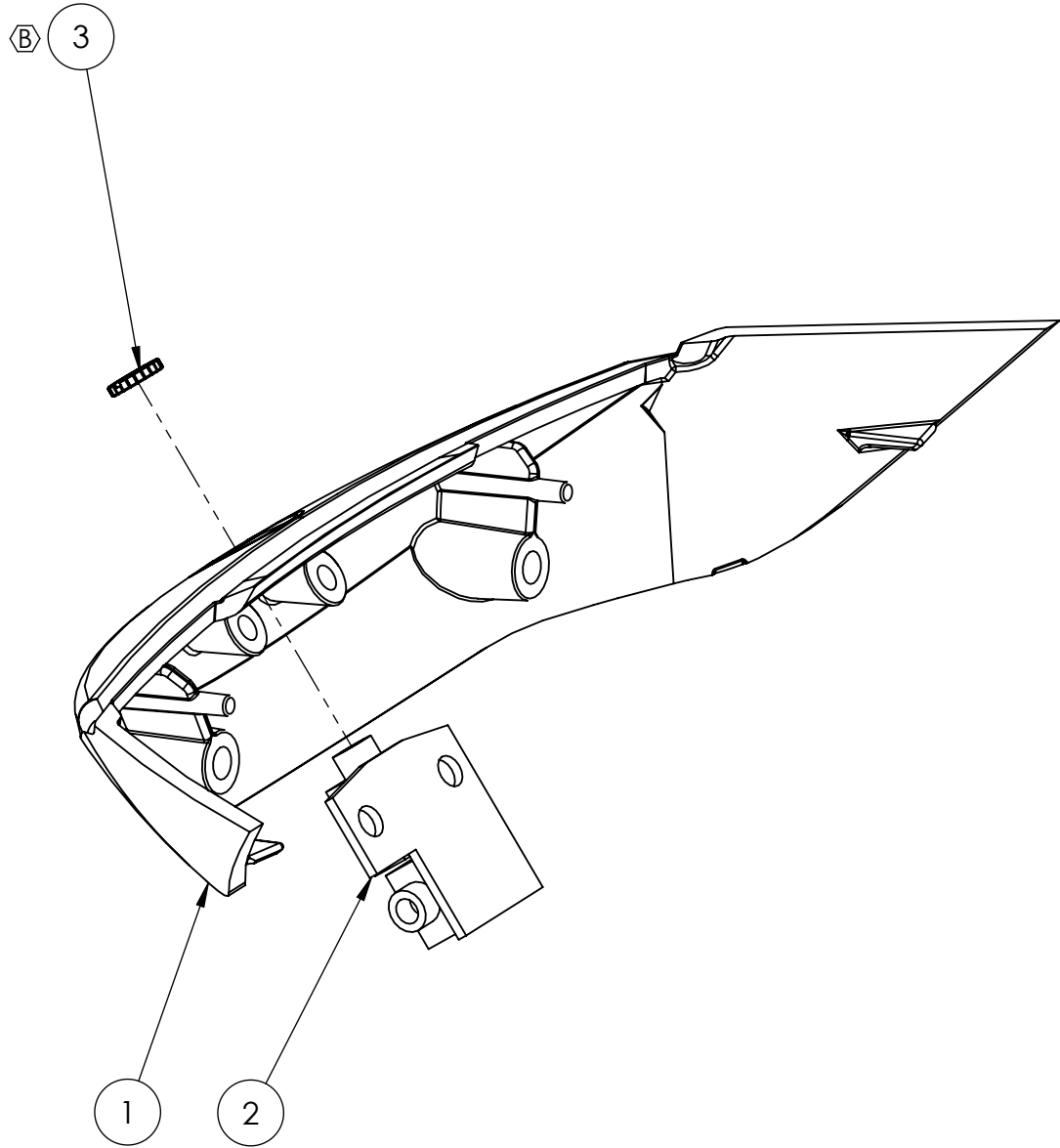
1. FINISH: RUST PREVENTATIVE ONLY
2. ALL WELDS ARE 3MM WELDS UNLESS OTHERWISE SPECIFIED.
3. REMOVE ALL WELD FLASH AND SPATTER.
4. REMOVE ALL BURRS AND SHARP EDGES.
5. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
6. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL.
7. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2011/65/EU, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	101736-001	BAR, SMALL CRANK ARM	1
2	104739-001	AXLE, SMALL CRANK ARM	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.20 .XXX ±0.100		PART DESCRIPTION WLDMT, SMALL CRANK ARM	
APPROVALS DRAWN BY ---	DATE 10/18/2006	SIZE B DWG. NO. 104762-001	REV. C
SCALE 1:1		DO NOT SCALE DRAWING	SHEET 1 OF 1

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REV	DESCRIPTION	ECN #	DATE	ENG
1	RELEASE FOR PILOT		4/2/2010	PRS
A	RELEASE FOR PRODUCTION	001-00-015004	7/1/2010	PRS
B	REMOVED SCREWS, ADDED PANEL MOUNT NUT, REVISED AUDIO JACK BOARD	001-00-015431	3/25/2013	PRS



ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	105118-001	SHROUD, AUDIO JACK, FRONT	1
2	108119-001	BOARD ASSEMBLY, HEADPHONE JACK	1
3	108249-001	MOUNTING NUT, AUDIO BOARD	1

NOTES:

1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS **ANGLES**
.X ±0.6 ±0.5°
.XX ±0.20
.XXX ±0.100

APPROVALS	DATE
DRAWN BY ---	4/2/2010

OCTANE FITNESS
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PART DESCRIPTION
ASSEMBLY, AUDIO JACK, xR6000

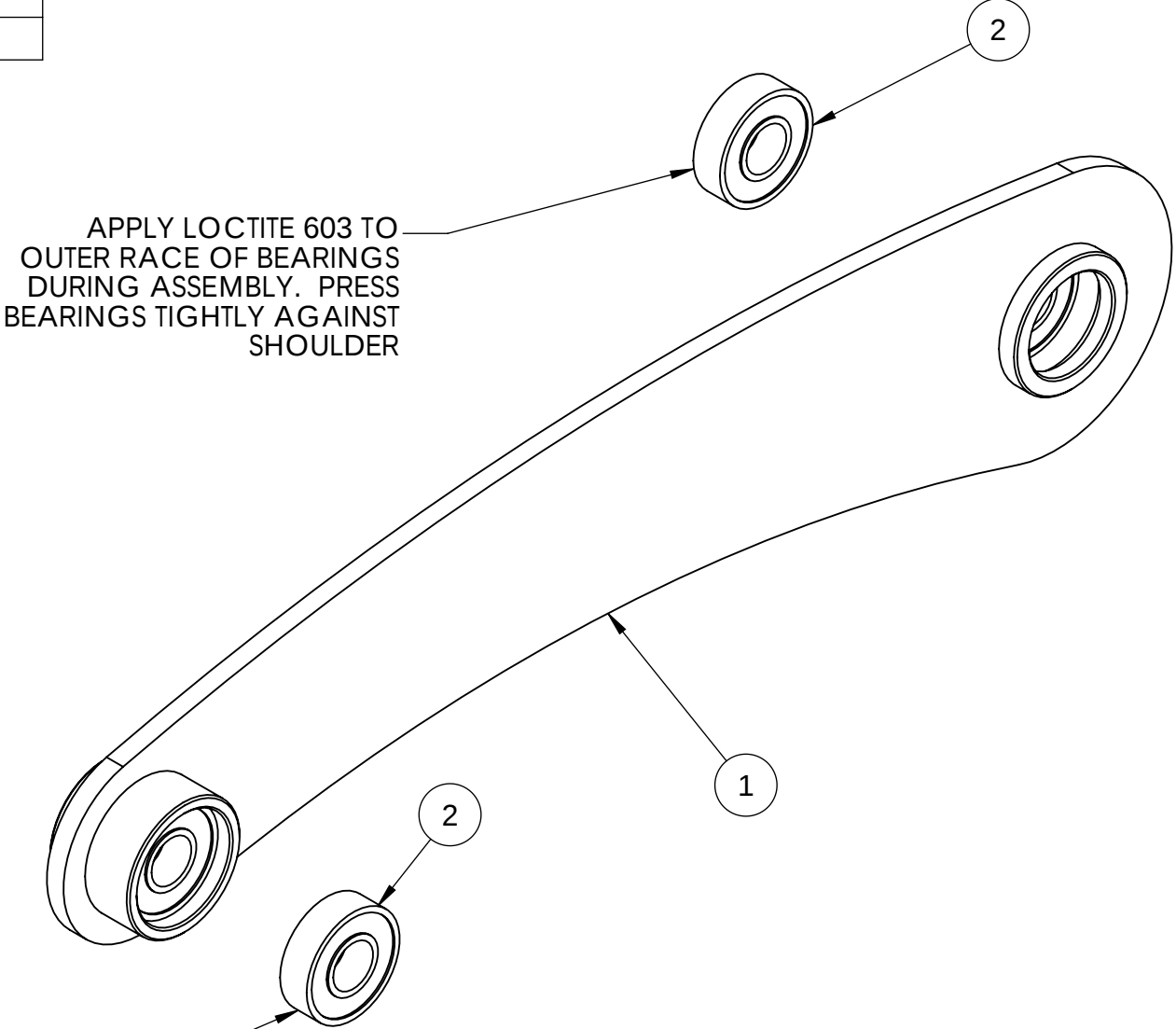
SIZE	DWG. NO.	REV.
B	105128-001	B

SCALE 1:1 DO NOT SCALE DRAWING SHEET 1 OF 1

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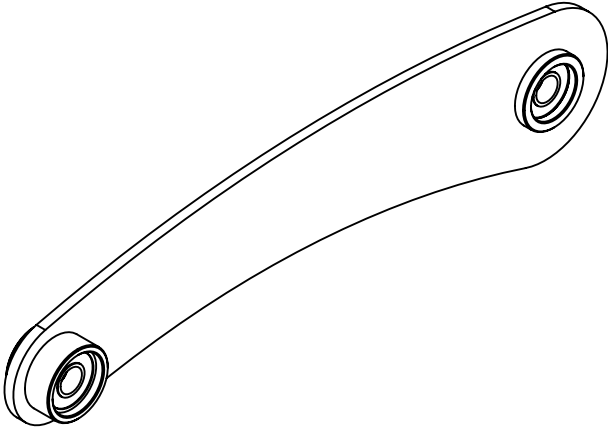
APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015020	8/31/2010	CJR
B	CHANGE TO C0 BEARING	002690	4/30/2018	RAH



APPLY LOCTITE 603 TO
OUTER RACE OF BEARINGS
DURING ASSEMBLY. PRESS
BEARINGS TIGHTLY AGAINST
SHOULDER

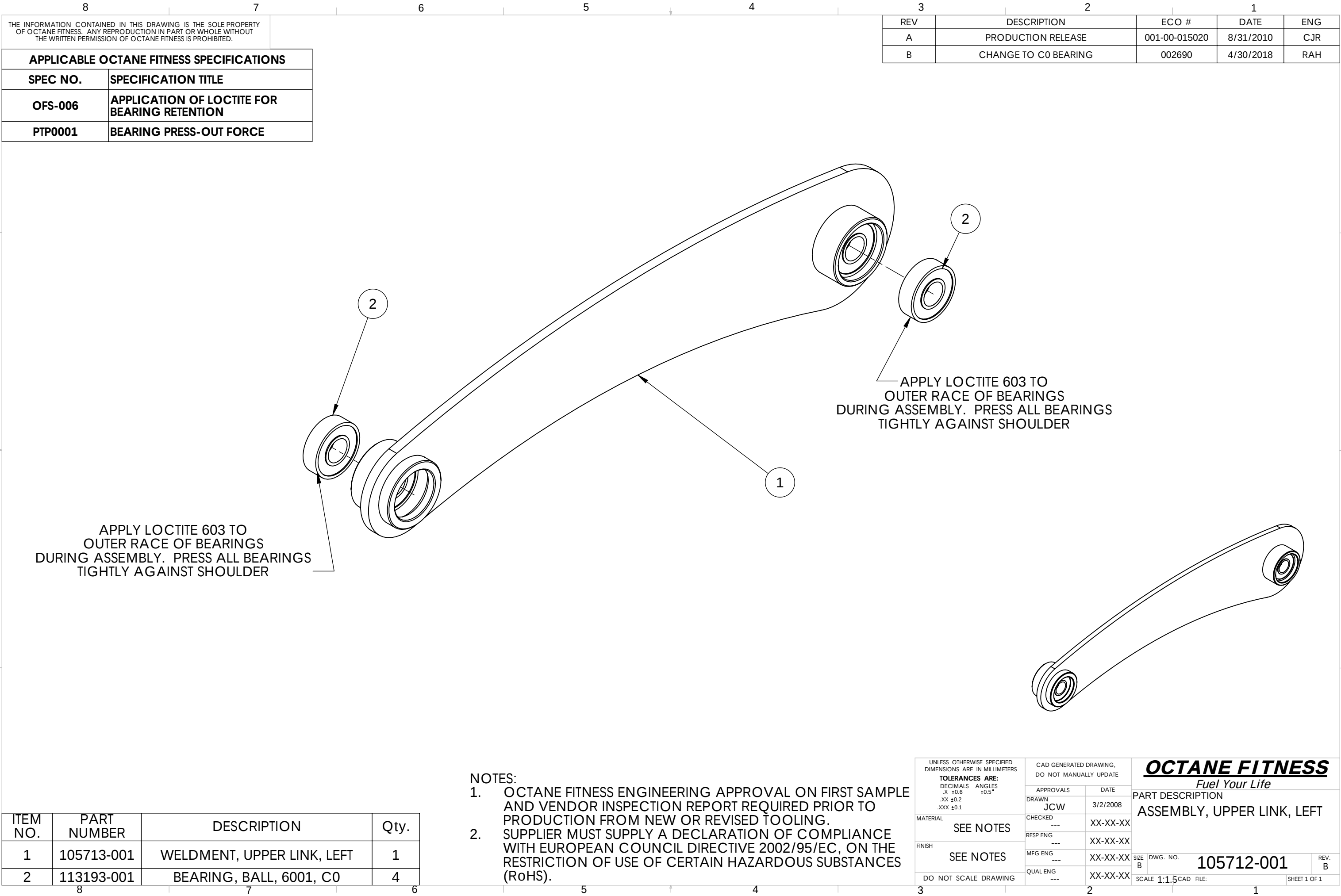
APPLY LOCTITE 603 TO
OUTER RACE OF BEARINGS
DURING ASSEMBLY. PRESS
BEARINGS TIGHTLY AGAINST
SHOULDER



- NOTES:
1. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
 2. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	Qty.
1	105711-001	WELDMENT, UPPER LINK RIGHT	1
2	113193-001	BEARING, BALL, 6001, C0	4

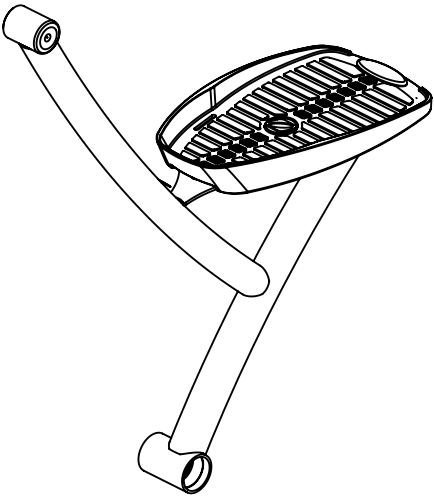
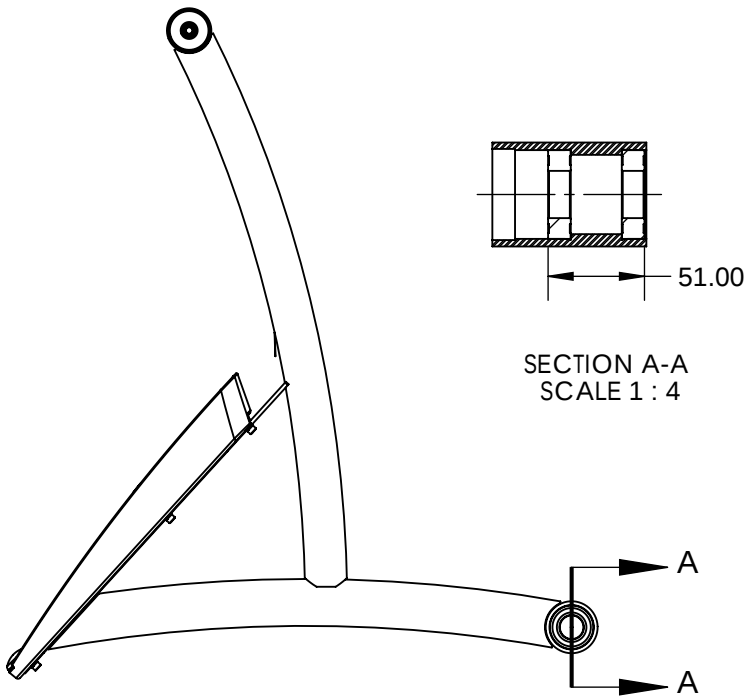
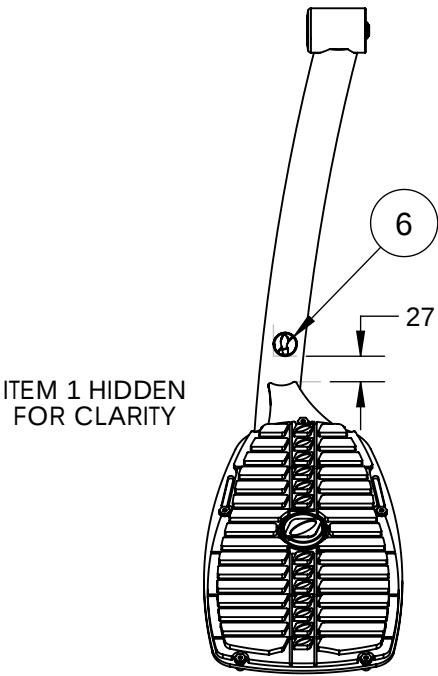
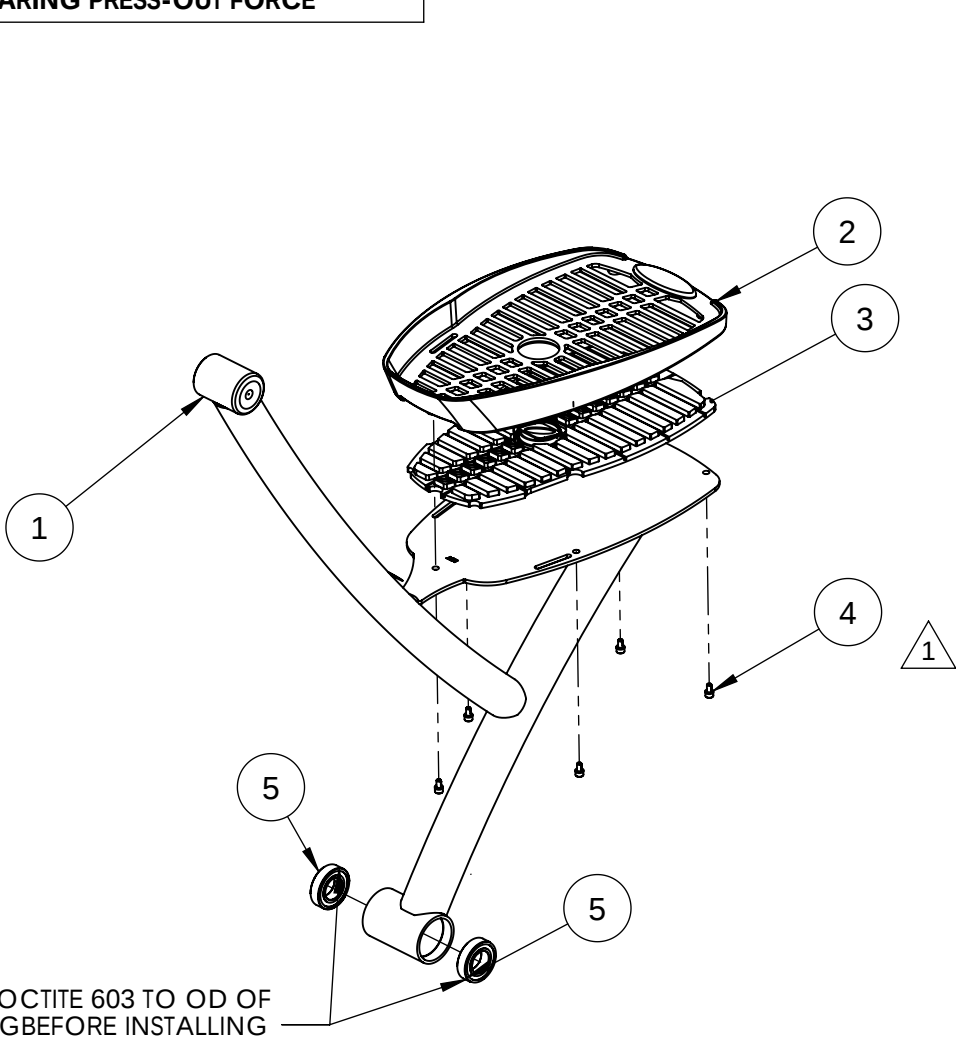
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		OCTANE FITNESS Fuel Your Life		
TOLERANCES ARE: DECIMALS ANGLES .X ±0.6 ±0.5° .XX ±0.2 .XXX ±0.1		APPROVALS	DATE	PART DESCRIPTION ASSEMBLY, UPPER LINK, RIGHT		
MATERIAL SEE NOTES		DRAWN JCW	3/2/2008			
		CHECKED ---	XX-XX-XX			
		RESP ENG ---	XX-XX-XX			
		MFG ENG ---	XX-XX-XX			
FINISH SEE NOTES		QUAL ENG ---	XX-XX-XX	SIZE B	DWG. NO. 105710-001	REV. B
		DO NOT SCALE DRAWING		SCALE 1:1.5 CAD FILE:		SHEET 1 OF 1



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APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015125	03/25/2011	MRN
B	CHANGE TO C0 BEARING	002690	4/30/2018	RAH



NOTES:

- TORQUE FASTENER TO 5 N-M (44 IN-LB).
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- AFTER INSTALLING BEARINGS, SIZE BEARING INTERNAL DIAMETER TO 18.06/18.03 DIAMETER USING STEPPED DOWEL OR OTHER TOOL APPROVED BY OCTANE ENGINEERING
- CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN
- HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	106273-001	WELDMENT, XRIDE, PEDAL LEVER, LH	1
2	106270-001	PEDAL, SOFT TREAD	1
3	106277-001	INSERT, RUBBER TREAD, WIDE PEDAL	1
4	101298-001	SCREW, M5 X 0.8 X 10.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	5
5	108677-001	BEARING, 6005 BALL, NBK, C0	2
6	103069-001	LABEL, FOOT	1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS	ANGLES
.X ±0.6	±0.5°
.XX ±0.20	
.XXX ±0.100	

OCTANE FITNESS

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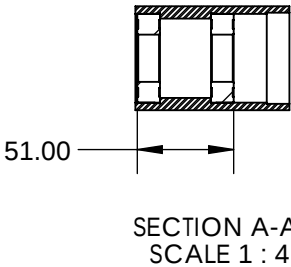
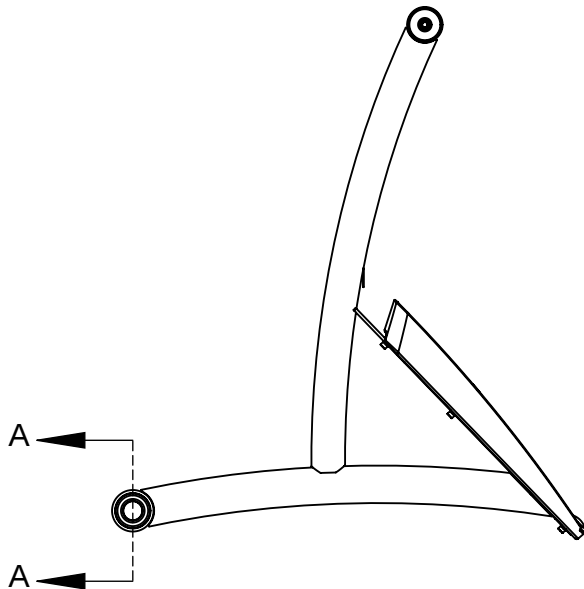
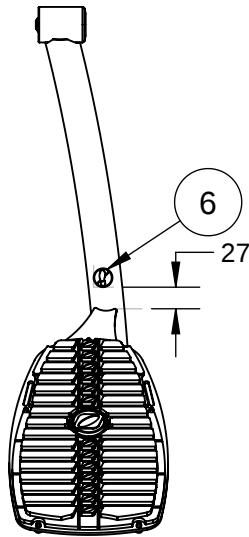
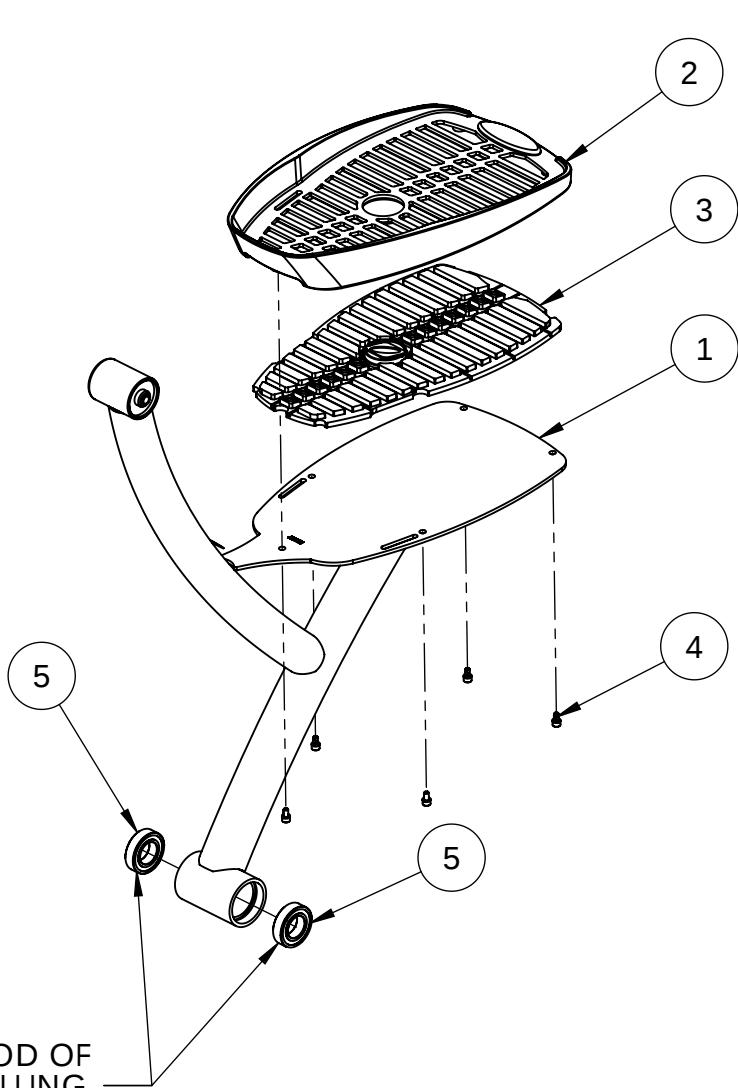
PART DESCRIPTION

ASSEMBLY, XRIDE, PEDAL LEVER, LH

APPROVALS	DATE	SIZE	DWG. NO.	REV.
DRAWN BY	4/2/2007	B	106271-001	B
---		SCALE 1:5	DO NOT SCALE DRAWING	SHEET 1 OF 1

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APPLICABLE OCTANE FITNESS SPECIFICATIONS	
SPEC NO.	SPECIFICATION TITLE
OFS-006	APPLICATION OF LOCTITE FOR BEARING RETENTION
PTP0001	BEARING PRESS-OUT FORCE

REV	DESCRIPTION	ECO #	DATE	A
A	PRODUCTION RELEASE	001-00-015125	03/25/2011	MRN
B	CORRECTED DESCRIPTION - WAS "LH"	001-00-015345	9/26/2012	MRN
C	CHANGE TO C0 BEARING	002690	4/30/2018	RAH

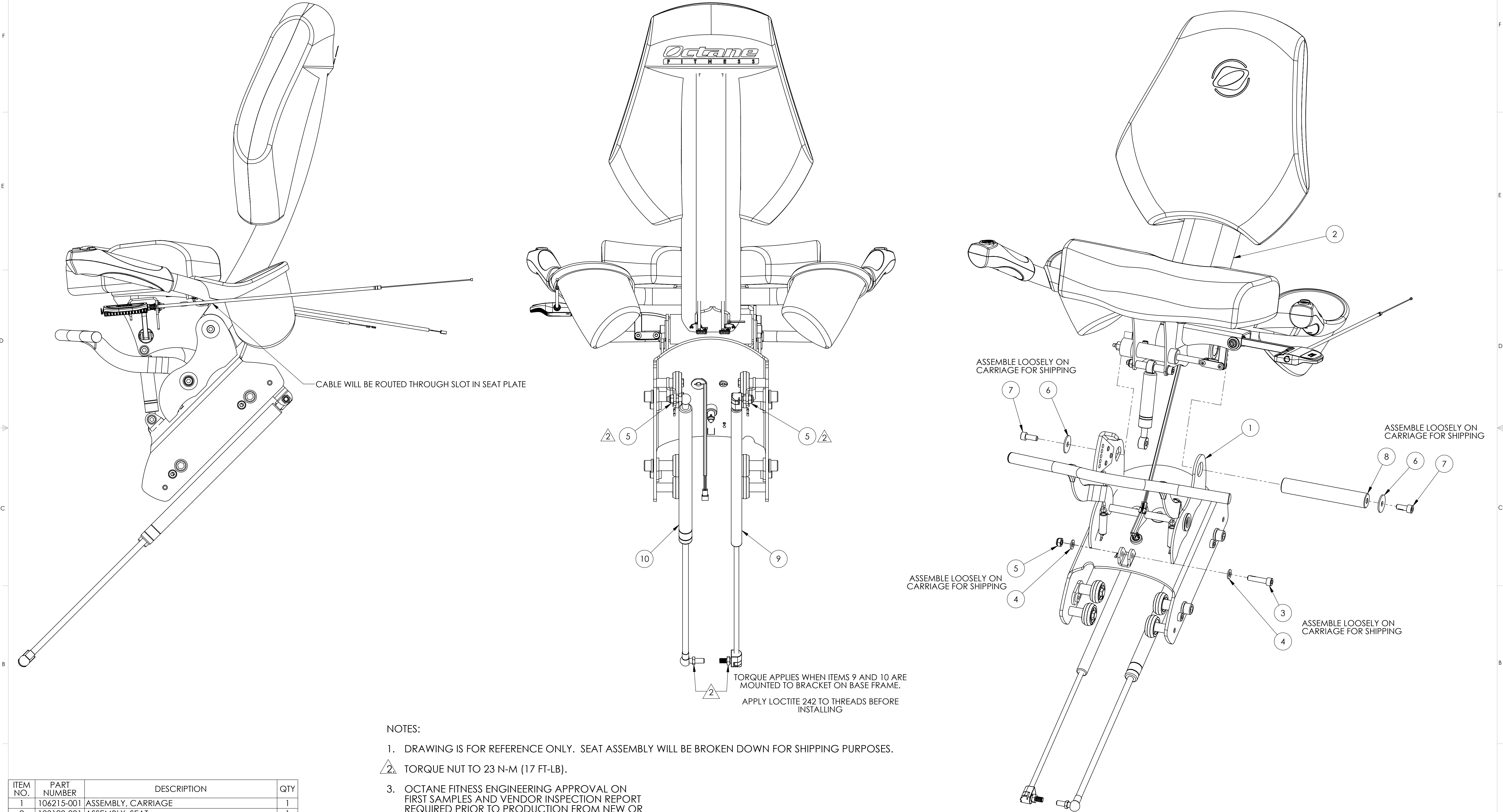


ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	106274-001	WELDMENT, XRIDE, PEDAL LEVER, RH	1
2	106270-001	PEDAL, SOFT TREAD	1
3	106277-001	INSERT, RUBBER TREAD, WIDE PEDAL	1
4	101298-001	SCREW, M5 X 0.8 X 10.0L SHCS, BLACK ZINC, 12.9 STL, SPRING WASHER	5
5	108677-001	BEARING, 6005 BALL, NBK, C0	2
6	103069-001	LABEL, FOOT	1

NOTES:

- TORQUE FASTENER TO 5 N-M (44 IN-LB).
- OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.
- AFTER INSTALLING BEARINGS, SIZE BEARING INTERNAL DIAMETER TO 18.06/18.03 DIAMETER USING STEPPED DOWEL OR OTHER TOOL APPROVED BY OCTANE ENGINEERING CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.
- SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		OCTANE FITNESS <i>Fuel Your Life</i>	
TOLERANCES ARE:		PART DESCRIPTION	
DECIMALS ANGLES		ASSEMBLY, XRIDE, PEDAL LEVER, RH	
.X ±0.6			
.XX ±0.20			
.XXX ±0.100			
APPROVALS	DATE	SIZE B DWG. NO.	REV. C
---	6/3/2008	106272-001	
SCALE 1:5		DO NOT SCALE DRAWING	SHEET 1 OF 1



NOTES:

1. DRAWING IS FOR REFERENCE ONLY. SEAT ASSEMBLY WILL BE BROKEN DOWN FOR SHIPPING PURPOSES.

2. TORQUE NUT TO 23 N-M (17 FT-LB).

3. OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLES AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

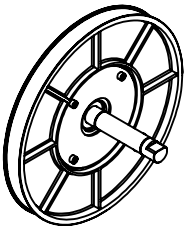
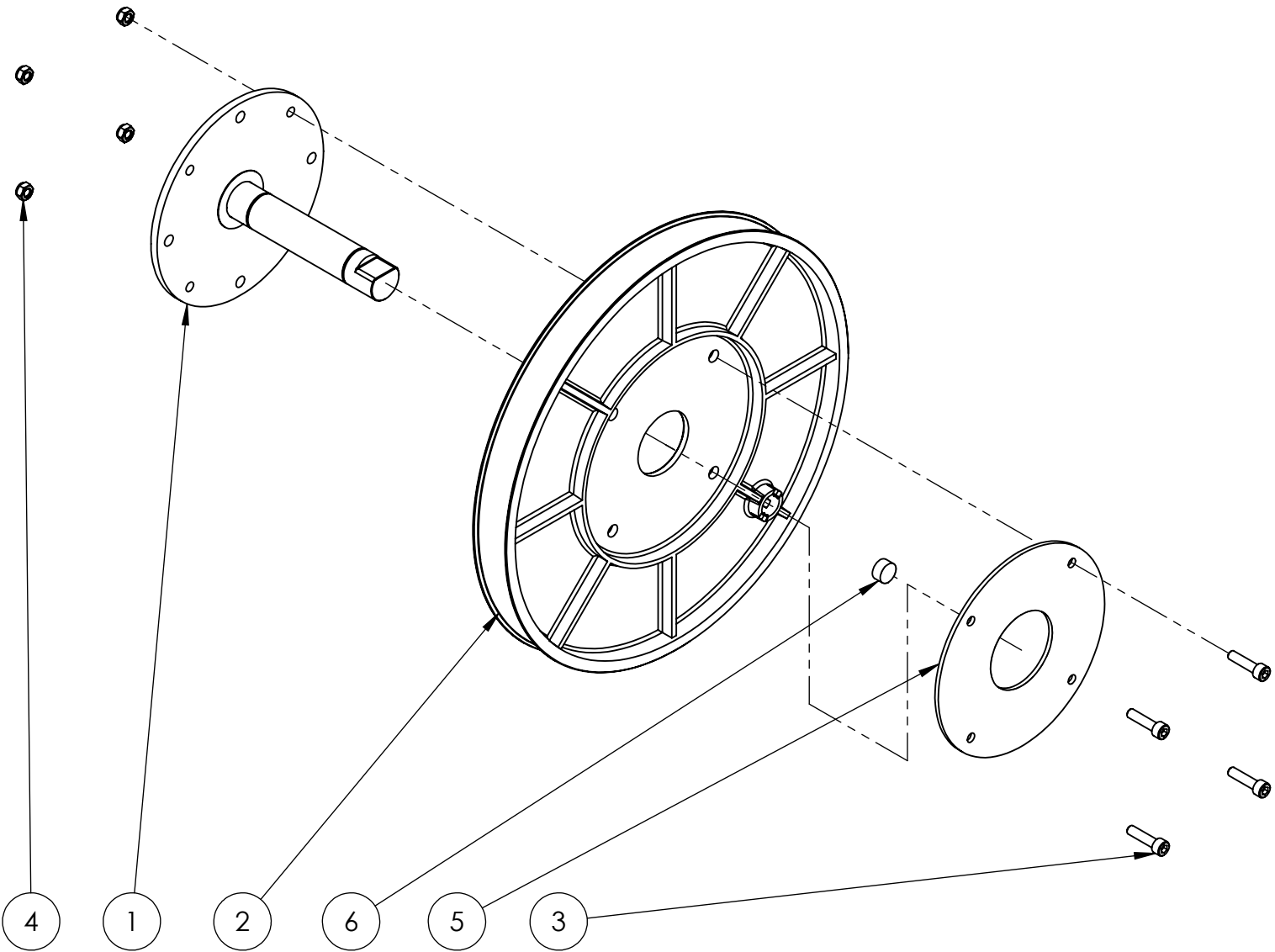
4. CAD GENERATED MODEL. ANY DIMENSIONS NOT ON THIS PRINT SHOULD BE EXTRACTED FROM THE CAD MODEL. CAD MODEL IS DRIVING DOCUMENT.

5. SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	106215-001	ASSEMBLY, CARRIAGE	1
2	103128-001	ASSEMBLY, SEAT	1
3	103140-001	SCREW, M8 X 1.25 X 35L SHCS, STAINLESS STEEL	1
4	103212-001	WASHER, M8, 8.3 X 16.0 X 1.6, STAINLESS STEEL	2
5	103214-001	NUT, HEX, NYLON INSERT, M8 X 1.25, CZ	3
6	103213-001	WASHER, 8.5 X 30 X 2, STAINLESS STEEL	2
7	103210-001	SCREW, M8 X 1.25 X 20.0L SHCS, STAINLESS STEEL	2
8	102100-001	AXLE, SEAT PIVOT	1
9	102215-001	GAS SPRING	1
10	105611-001	DAMPER, XRIDE	1

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REV	DESCRIPTION	ECN #	DATE	ENG
A	PRODUCTION RELEASE	001-00-015392	1/7/2013	MRN



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	107835-001	WELDMENT, CRANK SHAFT	1
2	103372-001	PULLEY, DRIVE, RoHS	1
3	950006-010	B18.3.1M, M6 X 1.0 X 25.0L SHCS, BLACK ZINC, STL	4
4	950046-007	NUT, HEX, NYLON INSERT, STL, M6	4
5	100463-001	PLATE, PULLEY WASHER	1
6	100464-001	MAGNET, RPM PULLEY	1

NOTES:



1. TORQUE FASTENER TO 10 N-m (88 IN-LBS)

2.

OCTANE FITNESS ENGINEERING APPROVAL ON FIRST SAMPLE AND VENDOR INSPECTION REPORT REQUIRED PRIOR TO PRODUCTION FROM NEW OR REVISED TOOLING.

3.

SUPPLIER MUST SUPPLY A DECLARATION OF COMPLIANCE WITH EUROPEAN COUNCIL DIRECTIVE 2002/95/EC, ON THE RESTRICTION OF USE OF CERTAIN HAZARDOUS SUBSTANCES (RoHS).

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN
MILLIMETERS

TOLERANCES ARE:

DECIMALS ANGLES
.X ±0.6 ±0.5°
.XX ±0.20
.XXX ±0.100

APPROVALS	DATE
DRAWN BY ---	1/7/2013

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PART DESCRIPTION
ASSEMBLY, DRIVE PULLEY

SIZE B DWG. NO. 107877-001

SCALE 1:4 DO NOT SCALE DRAWING SHEET 1 OF 1