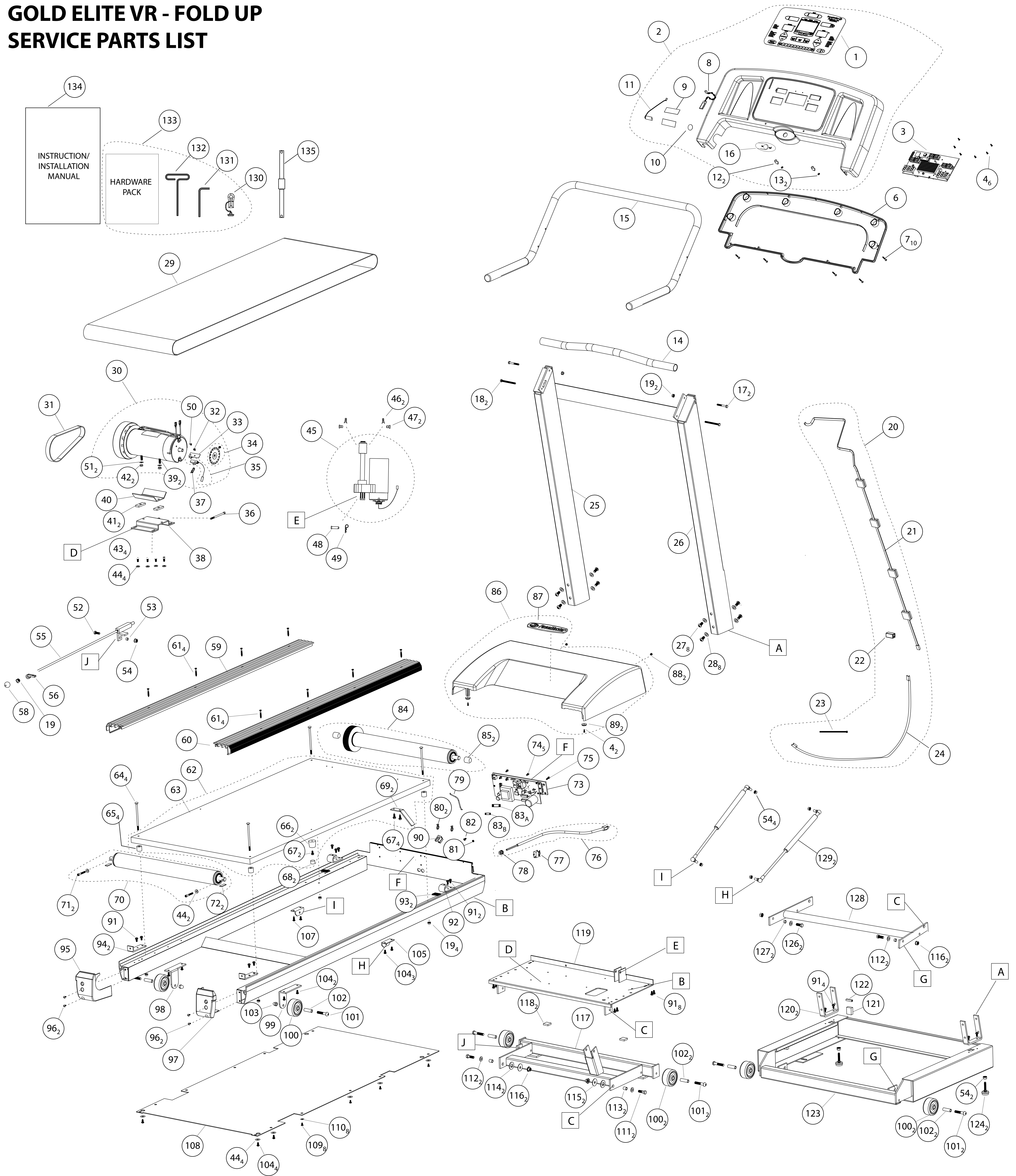


GOLD ELITE VR - FOLD UP
SERVICE PARTS LIST



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		Drawing # H-100	Drawn By BJL	Date 05/12/09	
<i>AEROBICS INC.</i> 34 FAIRFIELD PL. WEST CALDWELL, NJ 07006		Serial # Range 902 H 10000 - Present			Rev A

PaceMaster Gold Elite VR Fold-Up Parts List

Refer to drawing number : H-100

Serial Number range: 901 H 10000 - Present

Date: 5/12/09

Bubble #	Part #	Description	Qty / unit	Whsle	Retail
1	DGEVRMEM-R9	Gold Elite VR Membrane	1	\$35.00	\$70.00
2	DGFVRPNL-R9	Gold Elite VR Fold Up Plastic Control Panel w/Keypad (Black), HR Receiver, & reed switch (NO circuit board)	1	\$60.00	\$120.00
3	DGEVRPCB-R9	Gold Elite VR Upper Board w/BLUE LED's	1	\$150.00	\$300.00
4	TMP135	screw, #6 x 3/8"	8	\$0.50	\$1.00
5	T191037-B	control panel, top, black	1	\$20.00	\$40.00
6	T191038-B	control panel, bottom, black	1	\$20.00	\$40.00
7	TMP1007	screw, #8 x 1.25", black	10	\$0.50	\$1.00
8	501903	wireless heartrate reciever	1	\$20.00	\$40.00
9	T191134	tape, wire harness	1	\$0.50	\$1.00
10	TMP120	steel disc	1	\$0.50	\$1.00
11	DGERS	Remote Reed Switch w/wiring	1	\$10.00	\$20.00
12	TMP1603	book holder	2	\$1.00	\$2.00
13	TMP1604	palnut, book holder	2	\$0.50	\$1.00
14	DGFERGO	Gold Elite Fold Up Ergo Bar w/grip	1	\$0.00	\$0.00
15	DGFPNLTUBE	Gold Elite Fold Up Control Panel Support tube	1	\$0.00	\$0.00
16	TMP1407	key surround sticker	1	\$2.50	\$5.00
17	T191112	bolt, 1/4-20 x 2", hex	2	\$0.50	\$1.00
18	TMP106	bolt, 1/4-20 x 3", hex	2	\$0.50	\$1.00
19	TMP019-1	kep nut, 1/4-20, black	7	\$0.50	\$1.00
20	DGFHRNS	Gold Elite Fold Up Complete Wire Harness (both wires and connector)	1	\$13.00	\$26.00
21	DGFUPHRNS	Upper Wire Harness, Fold Up	1	\$0.00	\$0.00
22	T191103	wire harness connector	1	\$2.00	\$4.00
23	T191115	zip tie	1	\$0.50	\$1.00
24	T193000	lower wire harness	1	\$5.00	\$10.00
25	DGFLUP-R9	Gold Elite VR Fold Up Left Painted Upright (Black)	1	\$0.00	\$0.00
26	DGFRUP-R9	Gold Elite VR Fold Up Right Painted Upright (Black)	1	\$0.00	\$0.00
27	TMP1600	screw, 3/8-16 x 3/4", black	8	\$0.50	\$1.00
28	TMP1601	washer, 3/8", flat, black	8	\$0.50	\$1.00
29	DGEBLT	Tread Belt (20" x 120") lubricated	1	\$110.00	\$220.00
30	DBBDRMTR	3.0 hp McMillan Drive Motor w/flywheel, Speed Sensor, disc & Sensor Brkt (120 volt)	1	\$185.00	\$370.00
31	DBBDRBLT	Dirve belt 240 J10	1	\$15.00	\$30.00
32	TMP459	screw, #10 x 3/8", A	1	\$0.50	\$1.00
33	TMP415	speed sensor bracket	1	\$0.50	\$1.00
34	DBBSSD	Speed Sensor Disc w/Hub & ste screw	1	\$12.00	\$24.00
35	DBBOSA	Optical Sennsor Assy w/wiring	1	\$12.00	\$24.00
36	TMP436	bolt, 1/4-20 x 4, drive motor tension	1	\$1.00	\$2.00
37	TMP432	zip tie, 4"	1	\$0.50	\$1.00
38	TMP434	drive motor lower mounting bracket	1	\$8.00	\$16.00
39	TMP492	stud, 5/16-24 x 1", drive motor to bracket	2	\$1.00	\$2.00
40	TMP408	drive motor upper mounting bracket	1	\$5.00	\$10.00
41	TMP403	drive motor isolation pads	2	\$1.00	\$2.00
42	TMP493	nut, 5/16-24, drive motor	2	\$0.50	\$1.00
43	TMP410	bolt, 1/4-20 x 1/2", drive motor assembly	4	\$0.50	\$1.00
44	TMP423-1	washer, 1/4", standard flat	8	\$0.50	\$1.00
45	DBBELMA	Elevation Motor Ass'y w/potentiometer & wiring (120 volt)	1	\$100.00	\$200.00
46	TMP311	Hairpin Clip, 3/8"	2	\$0.50	\$1.00
47	TMP310	yoke pivots	2	\$1.00	\$2.00

Bubble #	Part #	Description	Qty / unit	Whsle	Retail
48	TMP308	Clevis pin, 3/8" x 1.25"	1	\$2.50	\$5.00
49	TMP309	Hitch pin, 3/8"	1	\$0.50	\$1.00
50	TMP437	screw, #8 x 1/2", A, black	1	\$0.50	\$1.00
51	TMP424	washer, 5/16", internal tooth	2	\$0.50	\$1.00
52	T191118	bolt, 5/16-18 x 7/8", hex	1	\$0.50	\$1.00
53	T191046	bushing, latch	1	\$1.50	\$3.00
54	T191117	kep nut, 5/16-18	7	\$0.50	\$1.00
55	DGFLKMECH-R9	Gold Elite VR Fold Up Latch Rod Assy (black)	1	\$0.00	\$0.00
56	T191033	rod holder	1	\$2.00	\$4.00
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58	T191116	knob, latch rod	1	\$3.00	\$6.00
59	DPCLDKSHRD1	Left Deck Shroud (Silver/Black) for 1" FULL decks	1	\$25.00	\$50.00
60	DPCRDKSHRD1	Right Deck Shroud (Silver/Black) for 1" FULL decks	1	\$25.00	\$50.00
61	TMP1504	screw, #10 x 1.5", SMS A, deck shroud	8	\$0.50	\$1.00
62	DGEBED1FULL	1" FULL Treadbed no/wax (51.5"x27") belt guides,soft step bumpers, & screws	1	\$90.00	\$180.00
63	TMP1033	replacement bed	1	\$80.00	\$160.00
64	TMP484	bolt, 1/4-20 x 5, carraige	4	\$1.00	\$2.00
65	TMP1034	deck spacer	4	\$1.00	\$2.00
66	TMP020	rubber bumper	2	\$2.00	\$4.00
67	TMP021	screw, #14 x 3/4", SMS A	6	\$0.50	\$1.00
68	TMP040	rubber snubber	2	\$0.50	\$1.00
69	DBBBLTGD	Belt Guide	2	\$2.00	\$4.00
70	DBBIDRLR	Idler Roller (rear) w/axle 2.5" O.D.x23" long w/mounting bolts & washers	1	\$50.00	\$100.00
71	TMP1310	bolt, 1/4-20 x 2", belt tension	2	\$2.50	\$5.00
72	TMP327	idle roller rubber pad	2	\$0.50	\$1.00
73	DBBPWRA	Digital Power Supply Board w/EMI Filter & chassis (120 Volt)	1	\$150.00	\$300.00
74	TMP521	screw,#10-32 x 3/8", power supply	5	\$0.50	\$1.00
75	T191111	screw,#10-32 x 1.25", power supply, ground el mtr	1	\$0.50	\$1.00
76	DBBPWRCRD	Power cord w/ends terminated & Strain Relief (120 Volt)	1	\$12.00	\$24.00
77	DBBRCB	Resetable circut break 15 amp 120 Volt	1	\$10.00	\$20.00
78	TMP035	stain relief, power cord	1	\$0.50	\$1.00
79	DBBBRJMPR	Brown Jumper Wire w/connectors	1	\$1.50	\$3.00
80	TMP361	purse clip	2	\$0.50	\$1.00
81	TMP516	kep nut, #10-32, for TMP522	1	\$0.50	\$1.00
82	TMP517	screw, #10x3/8", green, ground, line cord	1	\$0.50	\$1.00
83A	DBBDFUSE	Drive circuit fuse 20 amp ceramic	1	\$1.00	\$2.00
83B	DBBEFUSE	Elevation Circuit Fuse 2.5 amp	1	\$1.00	\$2.00
84	DBBDRRLR	Driver roller Ass'y w/Pulley & Axle	1	\$60.00	\$120.00
85	TMP005	drive roller isolators	2	\$1.00	\$2.00
86	DPCCVR	Motor Cover (black) w/decal	1	\$35.00	\$70.00
87	TMP1408	Pacemaster decal	1	\$10.00	\$20.00
88	TMP422	motor cover screw	2	\$0.50	\$1.00
89	TMP419	velcro buttons 13/16" diameter	2	\$1.00	\$2.00
90	T191032	power cord line holder	1	\$2.00	\$4.00
91	TMP006	screw, #14 x 1/2", SMS B	21	\$0.50	\$1.00
92	DBBDRLBK	Drive roller mounting bracket	2	\$5.00	\$10.00
93	TMP421	velcro strip, 1" x 1.25"	2	\$1.00	\$2.00
94	DBBIRLBK	Idler Roller Mounting Bracket	2	\$5.00	\$10.00
95	DPCLECAP	Left Rear End Cap Black	1	\$10.00	\$20.00
96	TMP1502	bolt, 10-24 x 1/2"	2	\$0.50	\$1.00
97	DPCRECAP	Right Rear End Cap Black	1	\$10.00	\$20.00
98	T191013L-B	rear foot bracket, left	1	\$6.00	\$12.00
99	T191013R-B	rear foot bracket, right	1	\$6.00	\$12.00

Bubble #	Part #	Description	Qty / unit	Whsle	Retail
100	T191040	wheel, 3" dia	6	\$3.00	\$6.00
101	T191102	bolt, 3/8-16 x 2"	6	\$1.00	\$2.00
102	T191041	bushing, wheel	6	\$1.00	\$2.00
103	T191104	acorn nut, 3/8-16	2	\$0.50	\$1.00
104	TMP1010	screw, #14 x 1/2", torx	11	\$0.50	\$1.00
105	T191007	bracket, gas spring	2	\$3.00	\$6.00
106	-----	-----	-----	-----	-----
107	T191113	screw, #14 x 3/4", torx	1	\$0.50	\$1.00
108	T191024	undercarraige cover	1	\$25.00	\$50.00
109	TMP477	screw, #10 x 3/8", torx	8	\$0.50	\$1.00
110	T191127	washer, #10 x 1/2"	8	\$0.50	\$1.00
111	T191101	bolt, 3/8-16 x 1.5", hex	2	\$0.50	\$1.00
112	TMP318	washer, 3/8" standard	2	\$0.50	\$1.00
113	T191021	bushing, fold up cradle	2	\$1.00	\$2.00
114	T191100	washer, 5/8" x 1 5/16	2	\$0.50	\$1.00
115	TMP331	washer, 3/8" x 1.312	2	\$0.50	\$1.00
116	TMP314	kep nut, 3/8-16	4	\$0.50	\$1.00
117	DGFELCR-R9	Black Elevation Cradle Assy, Fold up	1	\$0.00	\$0.00
118	TMP325	cradle rubber bumper	2	\$0.50	\$1.00
119	DBBLYPANR-R9	Black Replacement Belly Pan with 8 mounting screws	1	\$50.00	\$100.00
120	T191010	upright bracket, fold up	2	\$10.00	\$20.00
121	T191048	rubber bumper, latch	1	\$2.00	\$4.00
122	T191062	rubber edge guard, latch	1	\$0.50	\$1.00
123	T192005	base frame	1	\$90.00	\$180.00
124	T191110	leveling foot	2	\$2.00	\$4.00
125	-----	-----	-----	-----	-----
126	T191114	bolt, 3/8-16 x 1.25, hex	2	\$0.50	\$1.00
127	TMP299	bushing, cradle	2	\$1.00	\$2.00
128	DGFLINK-R9	Gold Elite VR Fold Up Link Assy (black)	1	\$0.00	\$0.00
129	T191105	gas spring	2	\$20.00	\$40.00
130	DBBKEY	Magnetic Safety Key Ass'y w/Garment Clip	1	\$10.00	\$20.00
131	TMP1602	wrench, 7/32, allen	1	\$1.50	\$3.00
132	TMP1615	wrench, 3/16 allen, t-handle	1	\$4.00	\$8.00
133	DGFHRDWRE	Gold Elite Fold Up hardware kit, gold fold	1	\$15.00	\$30.00
134	TMP1629	manual, installation and instructions	1	\$5.00	\$10.00