

XM50-19

This exploded view diagram illustrates the assembly of the XM50-19 elliptical machine. The main components shown include the front frame with the motor and flywheel (12), the rear frame (15), the pedals (26), and the foot straps (40). The diagram is annotated with numerous numbered callouts (1 through 59) indicating the specific parts and their assembly locations. Key components like the pedals, foot straps, and the main frame are clearly labeled. The diagram also shows the assembly of the foot straps onto the pedals and the connection of the rear frame to the main frame. The overall layout shows the machine's structure from a side-on perspective, highlighting the front and rear frames, the pedals, and the foot straps.

Dimensions:

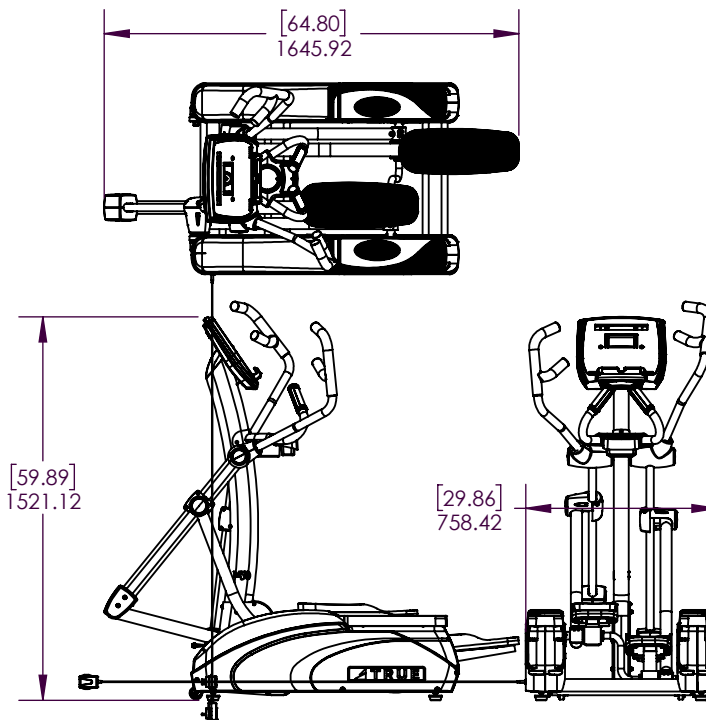
- 59.89
- 1521.12

DETAIL B
SCALE 1 : 5

CONFIDENTIAL INFORMATION
OF TRUE FITNESS TECHNOLOGY, INC. O'FALLON, MO. IT IS LOANED FOR
CONFIDENTIAL USE. SUBJECT TO RETURN ON REQUEST, AND WITH THE
MUTUAL UNDERSTANDING THAT IT WILL NOT BE USED IN ANY MANNER
DETRIMENTAL TO THE INTERESTS OF TRUE FITNESS TECHNOLOGY, INC.

00	-	ORIGINAL RELEASE	5/9/23	BLM	-
REV.	SN	DESCRIPTION	DATE	BY	ECN

19	XM0034	WIRE, CHR PIG TAIL	1
20	XM0035	CONTROL CABLE - LOWER	1
21	XM0107	SUBASSEMBLY, SWING ARM LEFT	1
22	XM0108	SUBASSEMBLY, XM SWING ARM RIGHT	1
23	XM0109	WELDMENT, XM DRIVE TUBE	2
24	XM0110	SUBASSEMBLY, PEDAL TUBE L	1
25	XM0111	SUBASSEMBLY, PEDAL TUBE RIGHT	1
26	XM0121	OVERMOLD, XM50 FOOT PAD	2
27	XM0124	COVER, XM FRONT UPPER PIVOT LEFT	1
28	XM0125	COVER, XM FRONT UPPER PIVOT RIGHT	1
29	XM0126	COVER, XM REAR UPPER PIVOT LEFT	1
30	XM0127	COVER, XM REARUPPER PIVOT RIGHT	1
31	XM0128	SCREW, COARSE PLASTIC M3-0.5 X 16MM BLK	16



TITLE		XM50-19 FULL MACHINE			
BREAK ALL SHARP CORNERS & EDGES		MATERIAL: Material <not specified>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		NOTES: N/A			
TOLERANCES UNLESS NOTED: DECIMALS: .X ±.787mm .XX ±.381mm .XXX ±.127mm ANGULAR ±1° HOLES ±.127mm DO NOT SCALE DRAWING		DRAWN BY BLM		DATE 5/9/23	
				WEIGHT (KG) 126.86	
		 FITNESS TECHNOLOGY, INC. O'FALLON, MO 63366		DWG. SIZE B	
		TRUE PART #: XM50-19			REV. 00