

9

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1

NOTES:
1. BOX SIZE:
a. L = ~2139mm
b. H = ~763mm
c. W = ~990mm
2. BOX UNIT GROSS WEIGHT: 747 lbs / 339 kg
3. E-TC NET WEIGHT: 700 lbs / 318 kg
4. LABEL INFORMATION (4 PLACES)
a. MODEL: E-TC
b. SKU: 9-9121-MUNBP0
c. SERIAL NUMBER: PER DOC 622-200-110
d. COUNTRY OF ORIGIN: MADE IN CHINA
5. COLOR DESIGNATOR PER -XX AS SPECIFIED IN SOP 620-8222

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Note
1	050-2198	LABEL, PRIMARY S/N, CARDIO	1	
2	050-2199	LABEL, SECONDARY S/N, CARDIO	1	
3	050-2272	PACKAGING, E-TC	1	
4	050-2273	LOGO, SIDE, E-TC	2	
5	050-2275	BADGE, PRODUCT, E-TC	1	
6	110-0506	SCREW, 1/4-28, 3/8, BHC, HK, AS, BO, NP	8	REF
7	110-1823	NUT, JAM, 1/2-13 x 5/16 THICK	2	REF
8	110-3026	SCREW, #10-24, 1/2", PHTC, PH, CS, ZP	9	
9	110-3290	SCREW, 5/16"-18 X 3/4", SHC, HE, AS, BO, NP	4	REF
10	110-3416	SCREW, 5/16-18 X 1, SHC, HE, AS, BO, NP	12	REF
11	110-3537	SCREW, #10-24, 1/2", PHTC, PH, CS, ZPB	4	REF
12	120-0220	WASHER, #10, EXT TOOTH LOCK	3	
13	120-0490	WASHER, 5/16 SAE FLAT, 11/16" OD X 11/32" ID, .06 THICK	16	REF
14	120-0496	WASHER, LOCK, SPLIT, SHCS, 5/16"	16	REF
15	140-3485	W/ 1/2-13 STUD, FOOT, PIVOT, 15°, 77mm-OD	2	REF
16	220-0278	LINE CORD, 110V, NEMA 5-20 PLUG	1	
17	440-0257	FILTER, EMI, 250V, 16A	1	
18	620-7135	D0C., WARRANTY, COMMERCIAL	1	
19	620-8209	MANUAL, STAR TRAC, TC	1	
20	715-3457	ASSY CABLE, GROUND WIRE, MCB/CONSOLE	1	
21	715-3895-XX	ASSY, HANDRAIL, W/ HB, E-TRx/TC	1	
22	717-0157-XX	ASSEMBLY, BASE, TC	1	
23	717-0176	RAIL SPACER	4	REF
24	717-0179-XX	UPPER RAIL WELDMENT	2	
25	717-0180	LOWER RAIL WELDMENT	2	
26	717-0186	110v, MCB, TREADCLIMBER	1	
27	717-0197-XX	HEAD TUBE ASSEMBLY	1	
28	717-0329	KIT, HARDWARE, E-TC	1	
29	717-0340	GROMMET, HANDRAILS, LEFT, TC	1	
30	717-0341	GROMMET, HANDRAILS, RIGHT, TC	1	
31	717-0373	BRKT, CABLE, ASSEMBLY, TC FRONT, 110V	1	
32	731-0513	STICKER, STAR TRAC, DECO, 45MMX191MM	4	

2139

763

990

28

19

18

16

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4

REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	8/26/2013	PRODUCTION RELEASE	14296	SCN

DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION
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CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:								ANGLES = ±2°	MATERIAL SEE BOM
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000		
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----	FINISH N/A	
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2		
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4		
VERY COARSE	-----	±0.5	±1	±1.5	±2.5	±4	±6	±8		

VENDOR: N/A

P/N: N/A

THIRD ANGLE PROJECTION

DRAWN

CHECKED

APPROVED

INITIAL

SCN

DATE

8/1/2013

CORE PART NO

9-9121-MUNBP0

TITLE

E-TCx, 9121, 110V 18A, UNIV BASE

REV

A

CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300

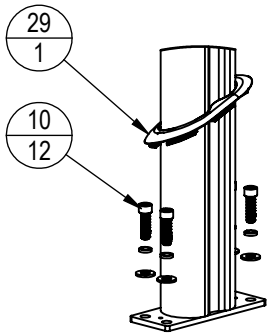
Vancouver, WA 98662

SCALE: 1:10

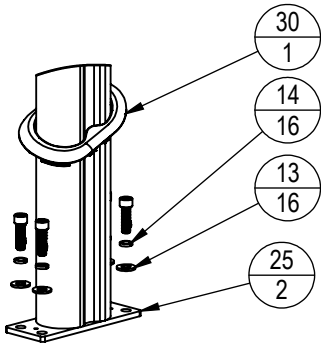
SHEET 1 OF 4

SHEET SIZE: B

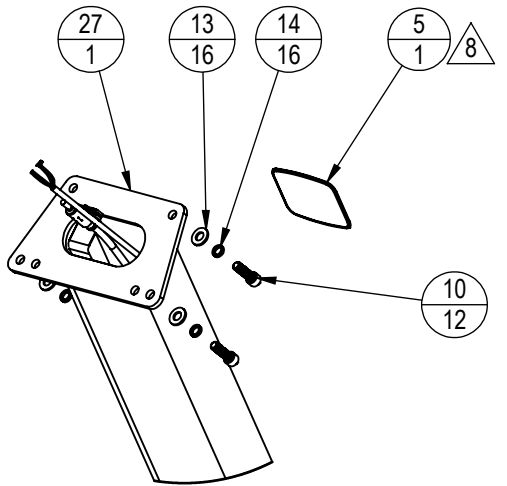
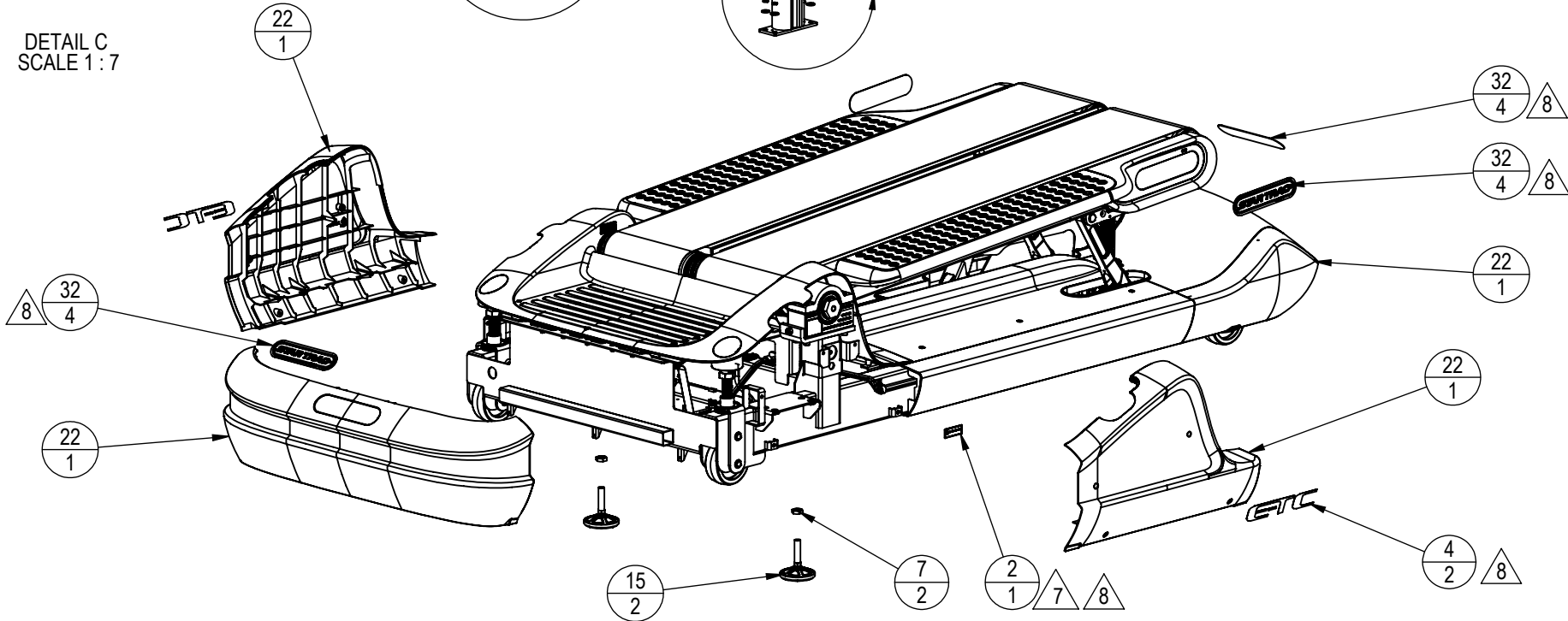
- NOTES: cont.
6. PRIMARY SERIAL LABEL INFORMATION
- a. SKU: 9-9121-MUNBP0
 - b. DRIAL NUMBER: PER DOC 622-200-110
 - c. MFG DATE: MM/YYYY
 - d. PHASE: SINGLE
 - e. CYCLES: 50/60 Hz
 - f. WATTS: 1650
 - g. VOLTS/AMPS: 110V/18
 - h. TYPE: IPX0
 - i. CERTIFICATIONS: CSA/FCC
7. SECONDARY SERIAL LABEL INFORMATION
- a. SKU: 9-9121-MUNBP0
 - b. SERIAL NUMBER: PER DOC 622-200-110
8. CLEAN AREA WITH DENATURED ALCHOL BEFORE ADHIERING STICKER OR LOGO



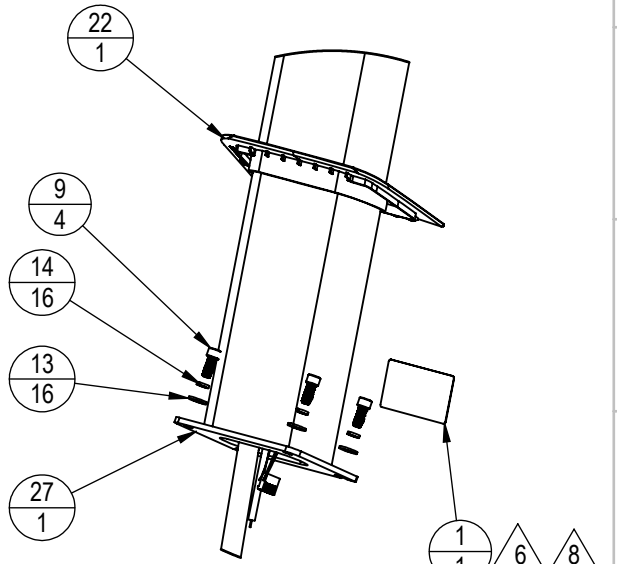
DETAIL B
SCALE 1:7



DETAIL C
SCALE 1:7



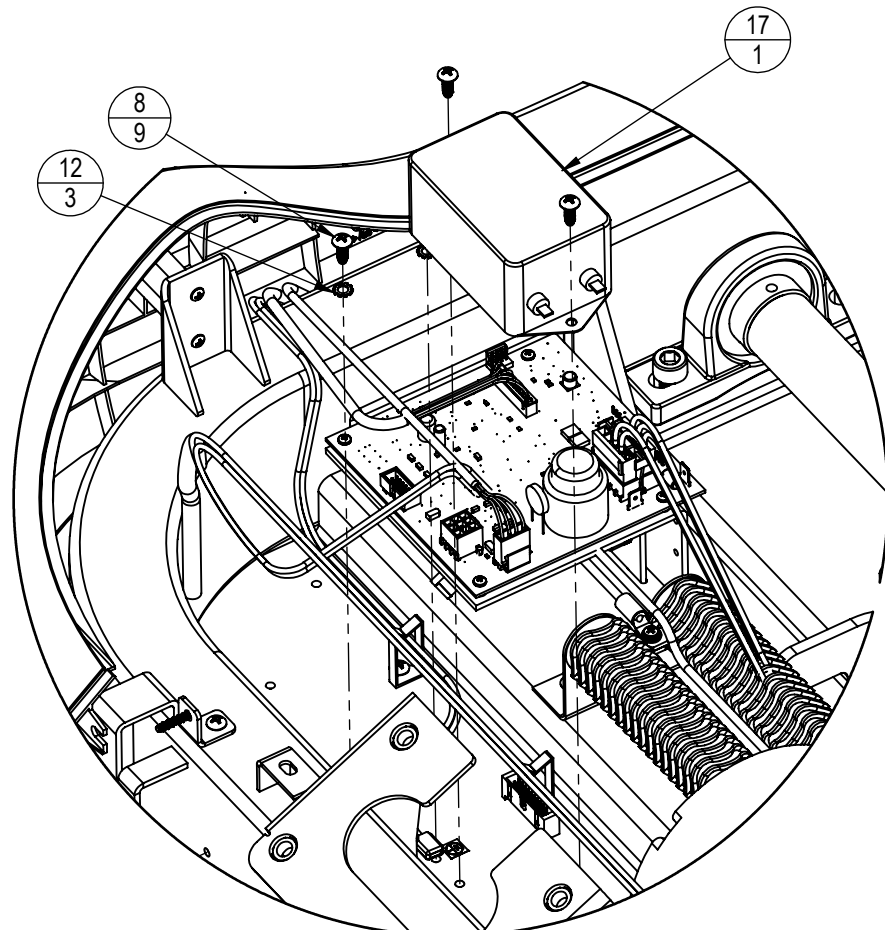
DETAIL E
SCALE 1:7



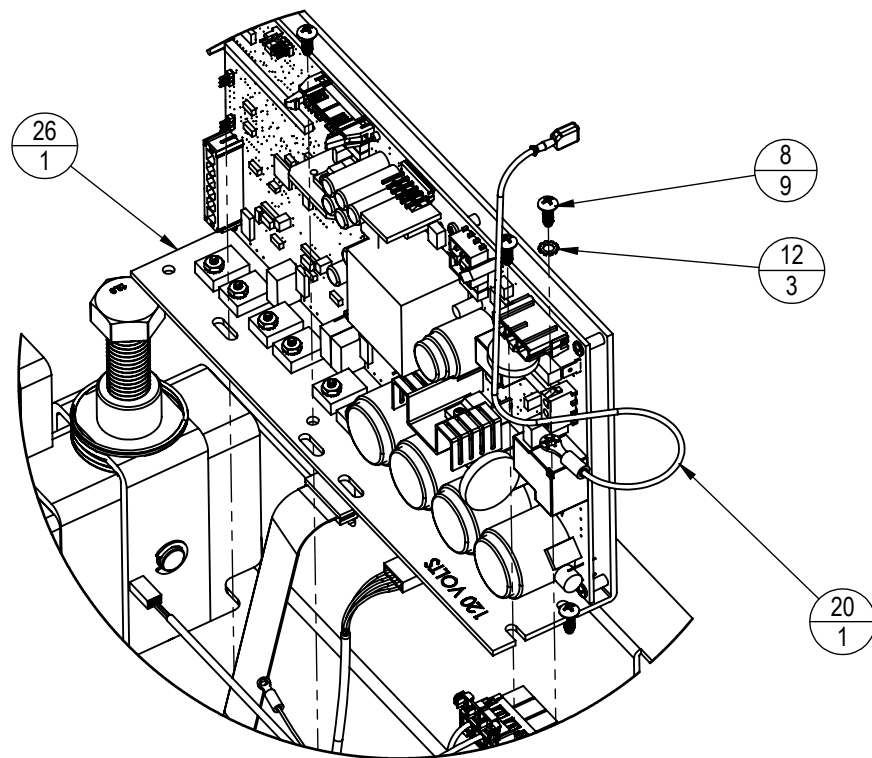
DETAIL D
SCALE 1:7

CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

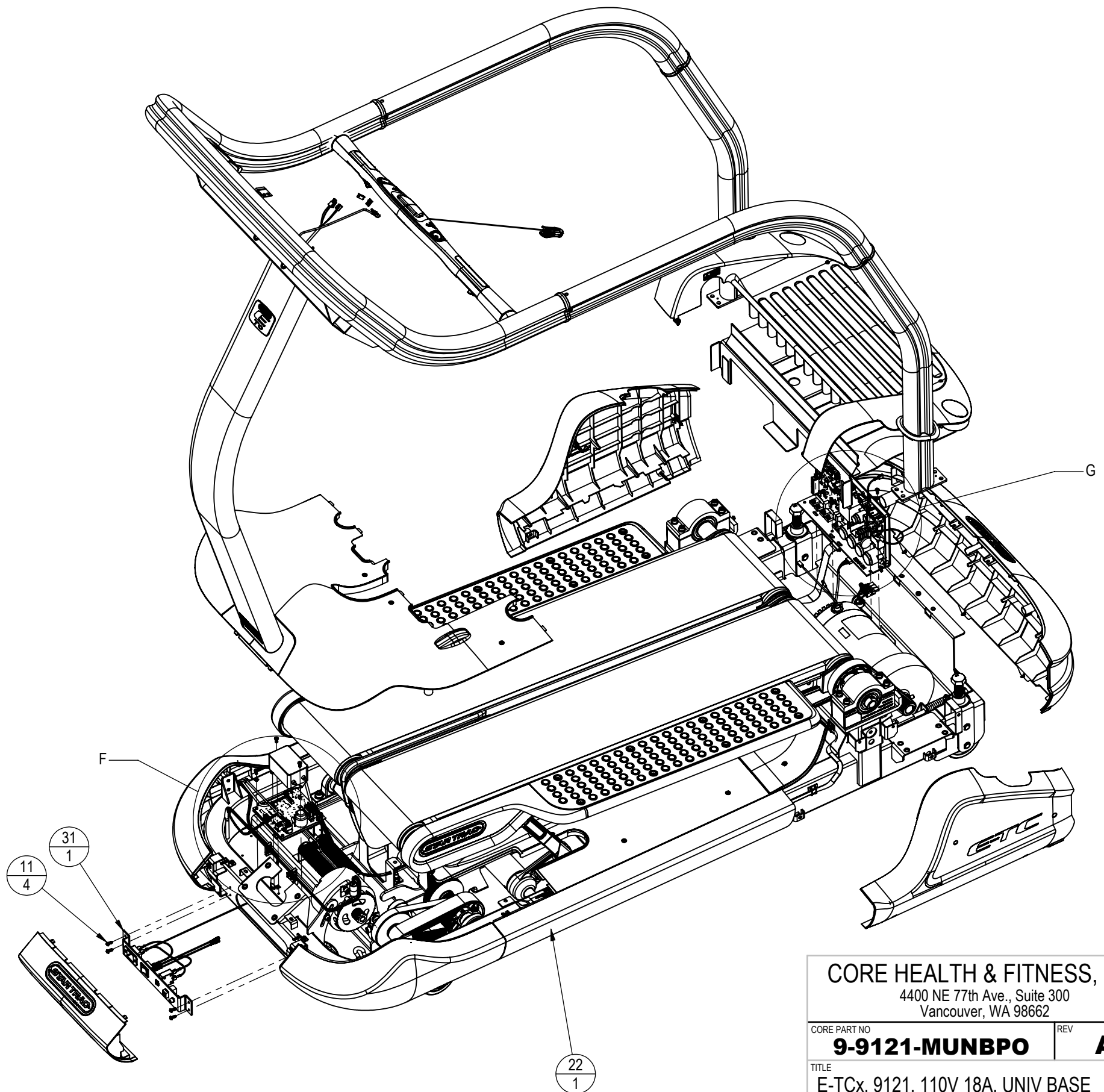
CORE PART NO	REV
9-9121-MUNBP0	A
TITLE E-TCx, 9121, 110V 18A, UNIV BASE	
SCALE: 1:14	SHEET 2 OF 4 SHEET SIZE: B



DETAIL F
SCALE 2 : 7

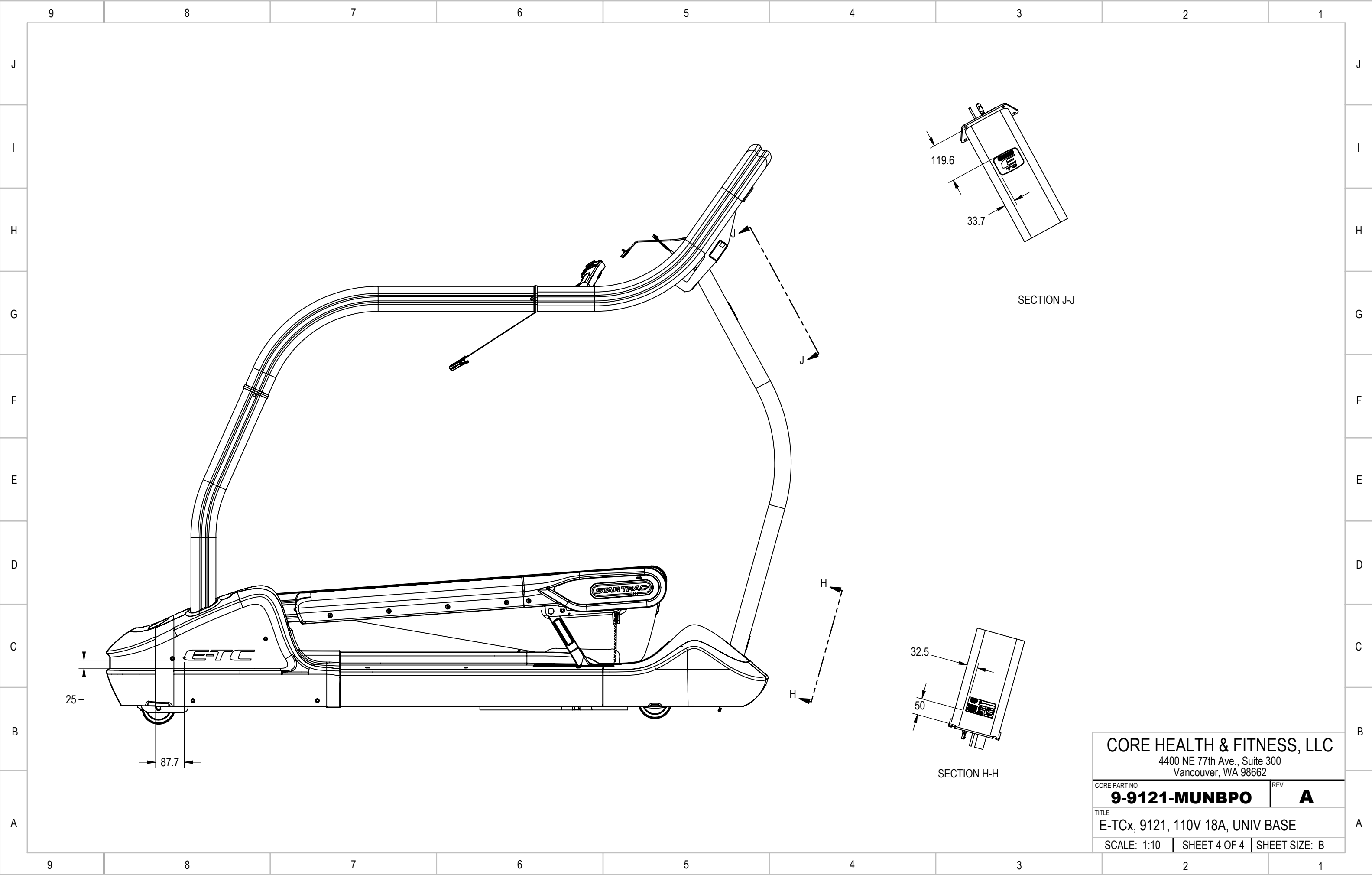


DETAIL G
SCALE 2 : 7



CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

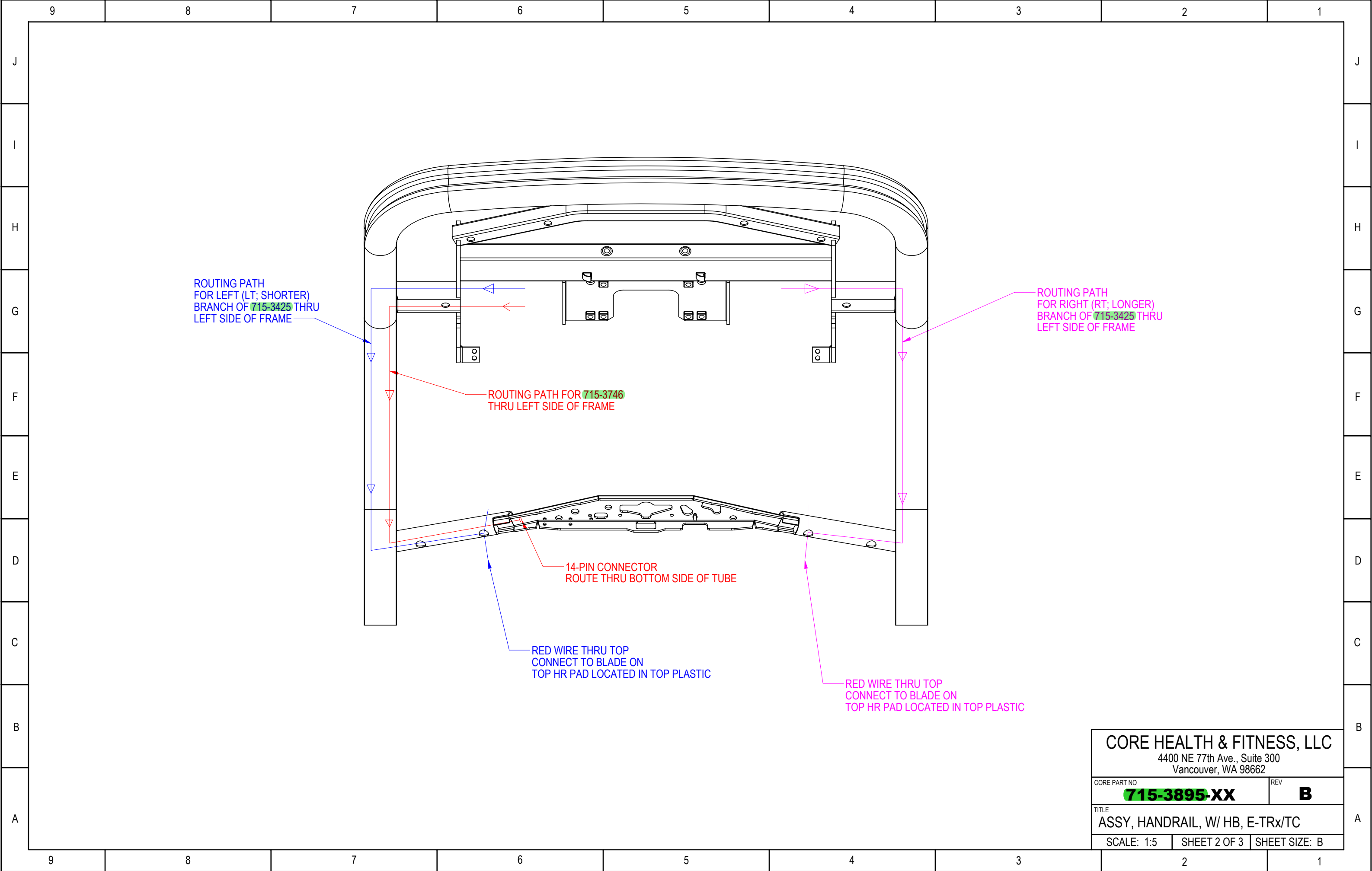
CORE PART NO	REV
9-9121-MUNBPO	A
TITLE E-TCx, 9121, 110V 18A, UNIV BASE	
SCALE: 1:11	SHEET 3 OF 4 SHEET SIZE: B



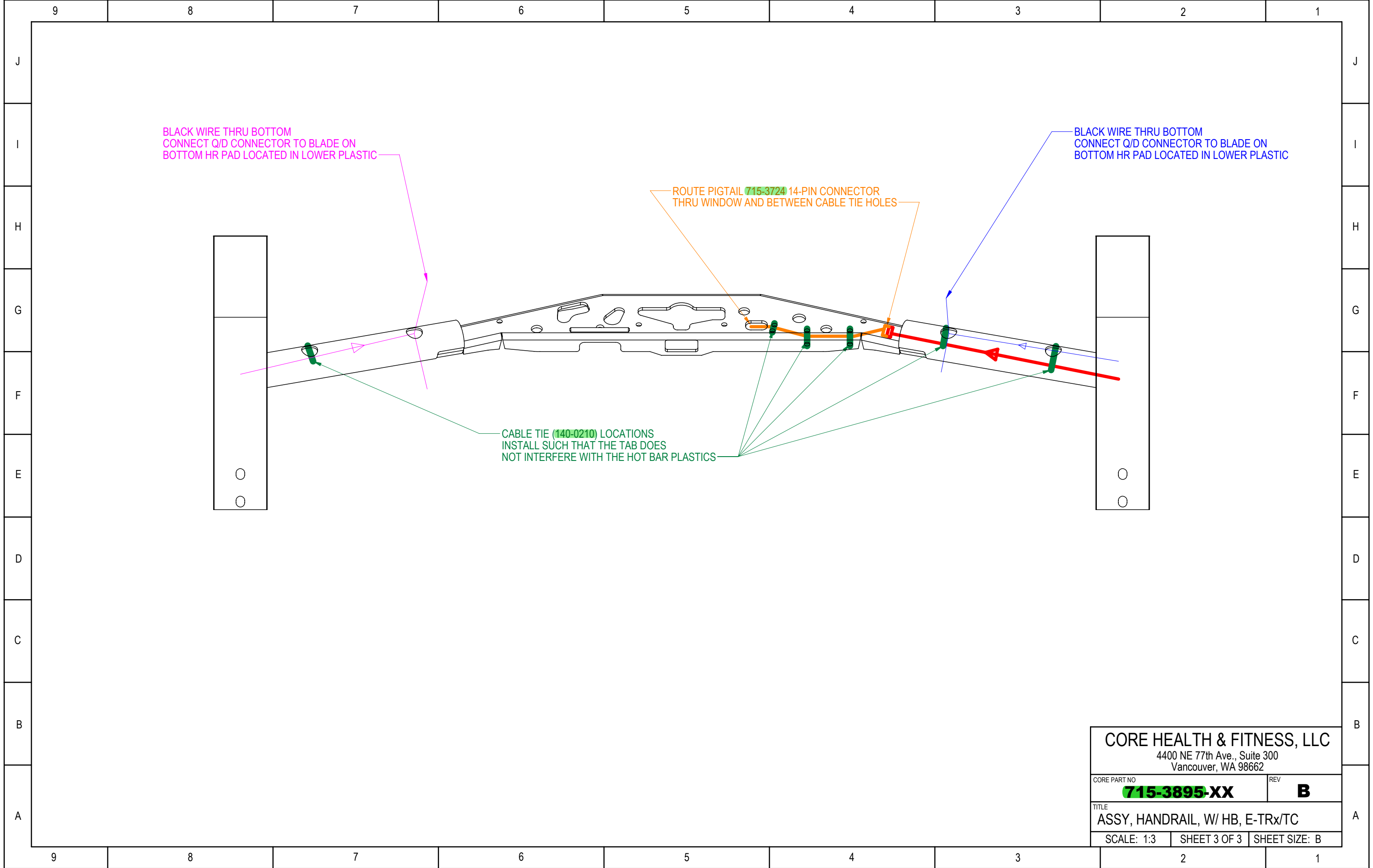
CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO	REV
9-9121-MUNBPO	A
TITLE	
E-TCx, 9121, 110V 18A, UNIV BASE	
SCALE: 1:10	SHEET 4 OF 4
SHEET SIZE: B	

1



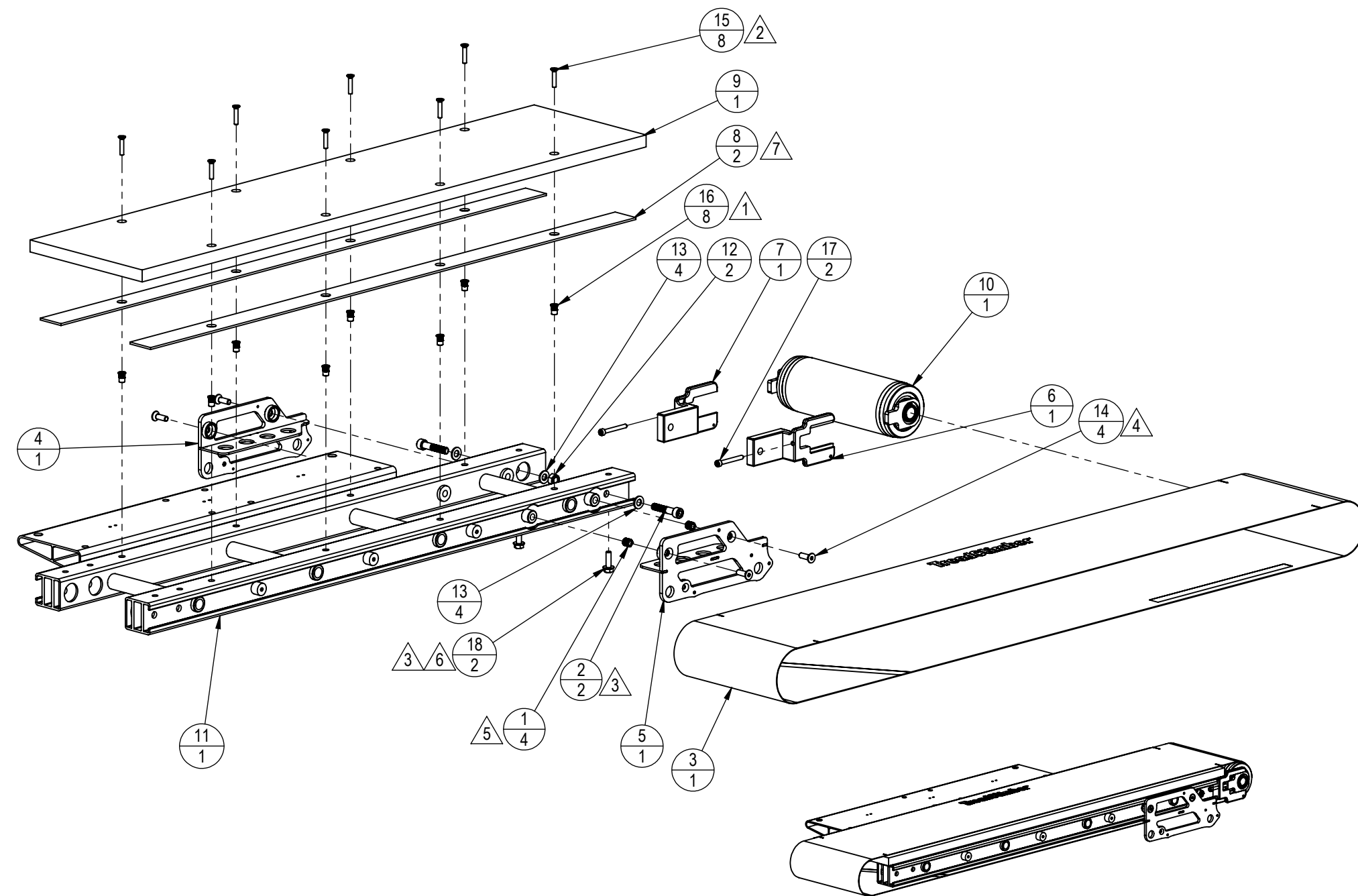
CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	715-3895-XX	REV B
TITLE ASSY, HANDRAIL, W/ HB, E-TRx/TC		
SCALE: 1:5	SHEET 2 OF 3	SHEET SIZE: B



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO 715-3895-XX	REV B	
TITLE ASSY, HANDRAIL, W/ HB, E-TRx/TC		
SCALE: 1:3	SHEET 3 OF 3	SHEET SIZE: B

1. INSTALL INSERT NUTS TO MANUFACTURERS RECOMMENDED CLINCHING TORQUE
2. TORQUE TO 35.4 lb-in / 4 N-m
3. TORQUE TO 20 lb-ft / 240 lb-in / 27 N-m
4. TORQUE TO 15 lb-ft / 180 lb-in / 20.3 N-m
5. APPLY LOCTITE 262 OR 263 ON THREAD INSERTS
6. APPLY LOCTITE 242 OR 243
7. ENSURE THE GASKET HOLES ARE LINED UP WITH THE HOLES OF THE DECK AND THE EDGE OF THE GASKET IS INLINE WITH THE EDGE OF THE DECK

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	110-3459	LOCKING, THREAD INSERT, M8 X 1.25	4
2	110-3488	SCREW,M10x1.5, 50mm, SHCS, AS, NP	2
3	130-1789	BELT, WALKING, TREADCLIMBER	1
4	717-0044	WELDMENT, UPPER LINK MOUNT, SIDE A, TC	1
5	717-0046	WELDMENT, UPPER LINK MOUNT, SIDE B, TC	1
6	717-0097	MACHINED, HEAD ROLLER MOUNT, SIDE A, TC	1
7	717-0098	MACHINED, HEAD ROLLER MOUNT, SIDE B, TC	1
8	717-0110	GASKET, TREADLE, DECK TC	2
9	717-0111	DECK, TREADLE, TC	1
10	717-0115	ASSY, ROLLER, HEAD, COMPLETE, TC	1
11	717-0343	WELDMENT, TREADLE, LEFT, TC	1
12	731-0363	NUT,M10X1.5,NYLOC	2
13	731-0367	WASHER,PLAIN,M10	4
14	731-0397	SCREW,M8 X 1.25,25mm,FHM,HK	4
15	731-0596	SCREW,M6 X 0.8,30MM,FHM,HK	8
16	731-0801	NUT,RIVET,M6	8
17	731-2523	SCREW,M6,50MM,SHCS,HK,CS,BZ	2
18	731-3008	SCREW,M8 X 1.25,25MM,HHC,HE,CS,NP	2



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CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:						ANGLES = $\pm 2^\circ$	
		0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000
FINE		± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	----
MEDIUM	X	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
COARSE		± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
VERY COARSE		----	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

MATERIAL
SEE BOM

FINISH	
N/A	

VENDOR: N/A

P/N: N/A

THIRD ANGLE PROJECTION



CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO

717-0121

TITLE
ASSY, TREADLE, COMPLETE, LEFT, TC

SCALE: 1:8

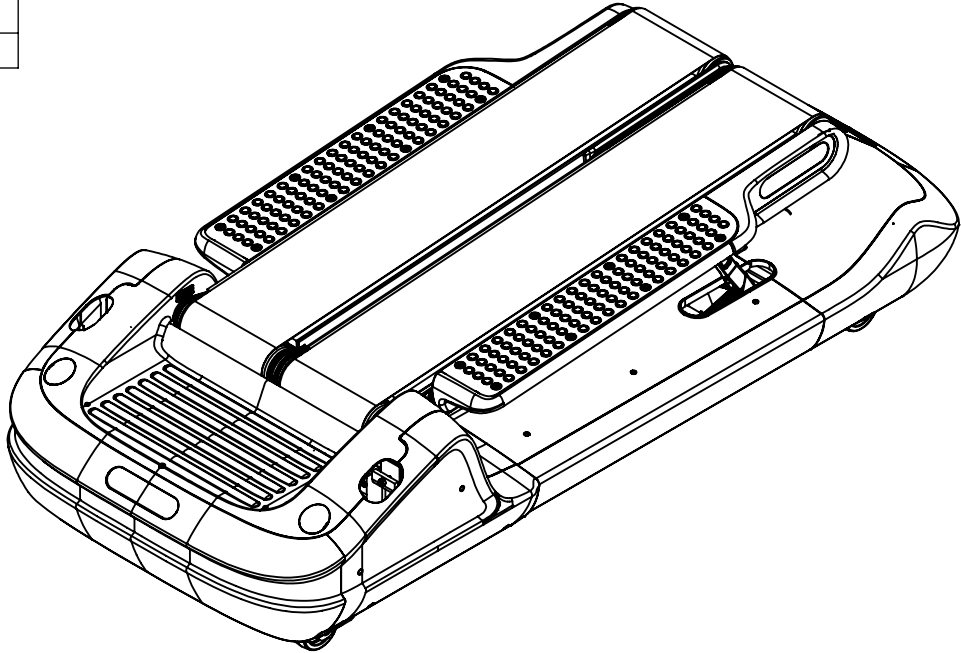
2

2

2	1
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1

9		8		7		6		5		4		3		2		1																																																																																																								
J	ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	REVISION HISTORY																																																																																																													
	1	050-2159	LABEL, CAUTION, PINCH POINTS, TR		2	24	717-0232-XX	PLASTIC, PLUG, TC, REAR STEP,LEFT		1	REV	DATE	DESCRIPTION		ECO	BY																																																																																																								
	2	110-3233	SCREW, M8x1.25, 30mm, Gr12.9, SHCS, AS, BO, NP		8	25	717-0233-XX	PLASTIC, PLUG, TC, REAR STEP,RIGHT		1	A	9/5/2013	PRODUCTION RELEASE		14296	MMG																																																																																																								
	3	110-3402	SCREW, #8-18, 3/4", HI-LOW, PHT, PH, CS, BO		6	26	717-0342-XX	GROMMET, DISPLAY TUBE, FRONT SHROUD, TC		1																																																																																																														
I	4	110-3460	SCREW, #8, 1.25", PHTF, PH, SS, BO		18	27	717-0222-XX	E-TC, SHROUD, UNDER TREADLE, STEP, ASSY		1																																																																																																														
	5	110-3491	SCREW, M8x1.25, 70mm, Gr12.9, SHCS, AS, BO		2	28	717-0211-XX	SHROUD, UNDER TREADLE, RIGHT		1																																																																																																														
	6	110-3504	SCREW, M10x1.5, 40mm, Gr12.9, SHCS, AS, BO		4	29	717-0216-XX	SHROUD, UNDER TREADLE, LEFT		1																																																																																																														
	7	110-3537	SCREW, #10-24, 1/2", PHTC, PH, CS, ZPB		29	30	717-0220-XX	TC SHROUD, FRONT		1																																																																																																														
H	8	110-3560	SCREW, #8, 0.75", PHT, PH, CS, ZP		2	31	717-0226-XX	SHROUD, SIDE COVER, TC		2																																																																																																														
	9	110-3561	SCREW, M5x0.8, 16mm, PHM, PH, SS, BO		4	32	717-0227-XX	BACK LEFT SHROUD, TC		1																																																																																																														
	10	110-3562	SCREW, M5x0.8, 30mm, PHM, PH, SS, BO		3	33	717-0230-XX	BACK RIGHT SHROUD, TC		1																																																																																																														
	11	140-3507	Tinnerman Clip D98872-045M		6	34	717-0231-XX	SHROUD, REAR STEP, TC		1																																																																																																														
G	12	717-0082	ASSY,IDLER,TENSION, BELT, TC		2	35	717-0240-XX	SHROUD, BACK COVER, TC		1																																																																																																														
	13	717-0172	PART,EXTRUDED,BEARING,UPPER		2	36	130-1795	BELT, 230J16, POLY-V		1																																																																																																														
	14	717-0153	LINK PIN		4	37	717-0070	ASSY, COMPOUND, PULLEY, TC		1																																																																																																														
	15	717-0151-XX	RETAINER, PIN, LINK, TORQUE, TC		4	38	130-1796	BELT, 230J8, POLY-V		1																																																																																																														
F	16	717-0207	ASSEMBLY, BELT, TIMING, TC		2	39	130-0121	BELT, 280J10, POLY VEE		1																																																																																																														
	17	731-0287	NUT,M8x1.25,NYLOCK		3	40	717-0237	BACK STEP SUPPORT ASSEMBLY, TC		1																																																																																																														
	18	731-0352	SCREW,M6X0.8,10MM,BHC,HK		4	41	717-0338	ASSY, BASE, TC		1																																																																																																														
	19	731-0355	WASHER,PLAIN,M8,NARROW		13	42	717-0065	IDLER, BEARING, ALT, TC		1																																																																																																														
E	20	731-0367	WASHER,PLAIN,M10		4	43	130-1797	BELT, 285J6 POLY-V		1																																																																																																														
	21	717-0241-XX	SHROUD, FRONT, COVER, TC		1	44	717-0051	ASSY, PULLEY, ALT, TC		1																																																																																																														
	22	717-0225-XX	FRONT, LEFT, SHROUD, TC		1	45	717-0334-XX	ASSY, W/ TREADLE, TAIL ROLLER, TC		1																																																																																																														
	23	717-0228-XX	FRONT, RIGHT, SHROUDS, TC		1	46	717-0364	BRACKET, CENTER GUARD, TC		1																																																																																																														
NOTES: 1. COLOR DESIGNATOR PER -XX AS SPECIFIED IN SOP 620-8222.																																																																																																																								
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<table><tr><td colspan="2" rowspan="2">CLASS OF WORK</td><td colspan="8">UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:</td><td colspan="2" rowspan="2">ANGLES = ±2°</td><td colspan="2" rowspan="2">MATERIAL SEE BOM</td><td colspan="3">THIRD ANGLE PROJECTION</td><td colspan="3" rowspan="2">CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662</td></tr><tr><td>0.5 to 3</td><td>> 3 to 6</td><td>> 6 to 30</td><td>> 30 to 120</td><td>> 120 to 400</td><td>> 400 to 1000</td><td>> 1000 to 2000</td><td>> 2000</td><td colspan="3">CORE PART NO 717-0157-XX</td><td>REV A</td></tr><tr><td>FINE</td><td></td><td>±0.05</td><td>±0.05</td><td>±0.1</td><td>±0.15</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>----</td><td colspan="2" rowspan="2">FINISH SEE NOTES</td><td colspan="3">DRAWN</td><td>INITIAL MMG</td><td>DATE 1/10/2013</td><td colspan="3" rowspan="2">TITLE ASSEMBLY, BASE, TC</td></tr><tr><td>MEDIUM</td><td>X</td><td>±0.1</td><td>±0.1</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td><td colspan="3">CHECKED</td><td></td><td></td></tr><tr><td>COARSE</td><td></td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td><td>±3</td><td>±4</td><td colspan="2" rowspan="2">VENDOR: N/A</td><td colspan="3" rowspan="2">P/N: N/A</td><td colspan="3" rowspan="2">U.O.M. MM</td><td colspan="3" rowspan="2">SCALE: 1:15</td><td colspan="3" rowspan="2">SHEET 1 OF 3</td><td colspan="3" rowspan="2">SHEET SIZE: B</td></tr><tr><td>VERY COARSE</td><td></td><td>----</td><td>±0.5</td><td>±1</td><td>±1.5</td><td>±2.5</td><td>±4</td><td>±6</td><td>±8</td></tr></table>																	CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:								ANGLES = ±2°		MATERIAL SEE BOM		THIRD ANGLE PROJECTION			CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662			0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000	CORE PART NO 717-0157-XX			REV A	FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	----	FINISH SEE NOTES		DRAWN			INITIAL MMG	DATE 1/10/2013	TITLE ASSEMBLY, BASE, TC			MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	CHECKED					COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	VENDOR: N/A		P/N: N/A			U.O.M. MM			SCALE: 1:15			SHEET 1 OF 3			SHEET SIZE: B			VERY COARSE		----	±0.5	±1	±1.5	±2.5	±4	±6	±8
CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:								ANGLES = ±2°		MATERIAL SEE BOM		THIRD ANGLE PROJECTION					CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662																																																																																																					
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FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	----	FINISH SEE NOTES		DRAWN			INITIAL MMG	DATE 1/10/2013	TITLE ASSEMBLY, BASE, TC																																																																																																							
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2			CHECKED																																																																																																												
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	VENDOR: N/A		P/N: N/A			U.O.M. MM			SCALE: 1:15			SHEET 1 OF 3			SHEET SIZE: B																																																																																																
VERY COARSE		----	±0.5	±1	±1.5	±2.5	±4	±6	±8																																																																																																															
9		8		7		6		5		4		3		2		1																																																																																																								



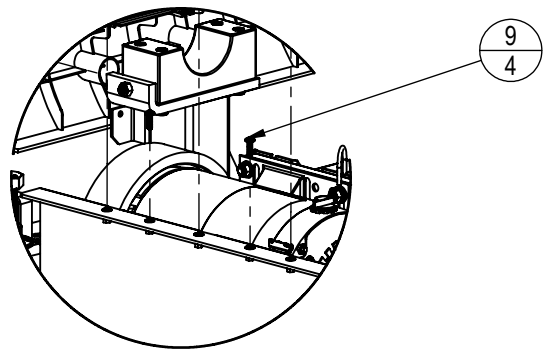
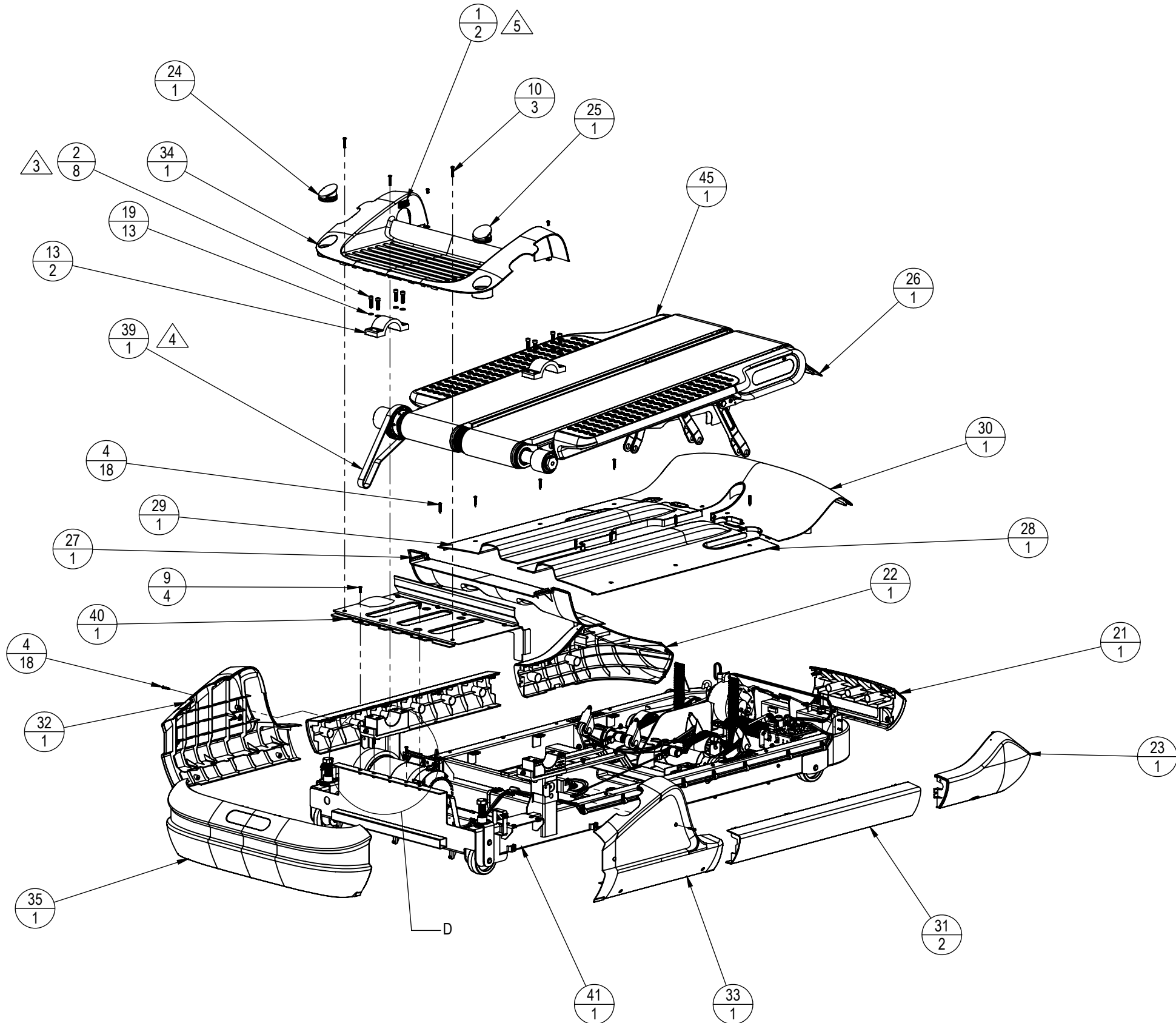
DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							MATERIAL SEE BOM	THIRD ANGLE PROJECTION			CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662					
		0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000		> 2000								
FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5		----		INITIAL	DATE	CORE PART NO	REV			
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2		±2	FINISH SEE NOTES	DRAWN	MMG	1/10/2013	717-0157-XX	A		
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3		±4		CHECKED			TITLE			
VERY COARSE		----	±0.5	±1	±1.5	±2.5	±4	±6	±8	VENDOR: N/A	P/N: N/A			U.O.M.	MM	SCALE: 1:15	SHEET 1 OF 3	SHEET SIZE: B

- NOTES:
2. APPLY TORQUE SEAL ON ALL PARTS TORQUED.
 3. TORQUE TO 8 Nm / 70.8 IN-LB.
 4. TENSION TO 148 - 157 Hz.
 5. CLEAN MATING PART WITH DENATURED ALCOHOL PRIOR TO ADHERING LABEL.

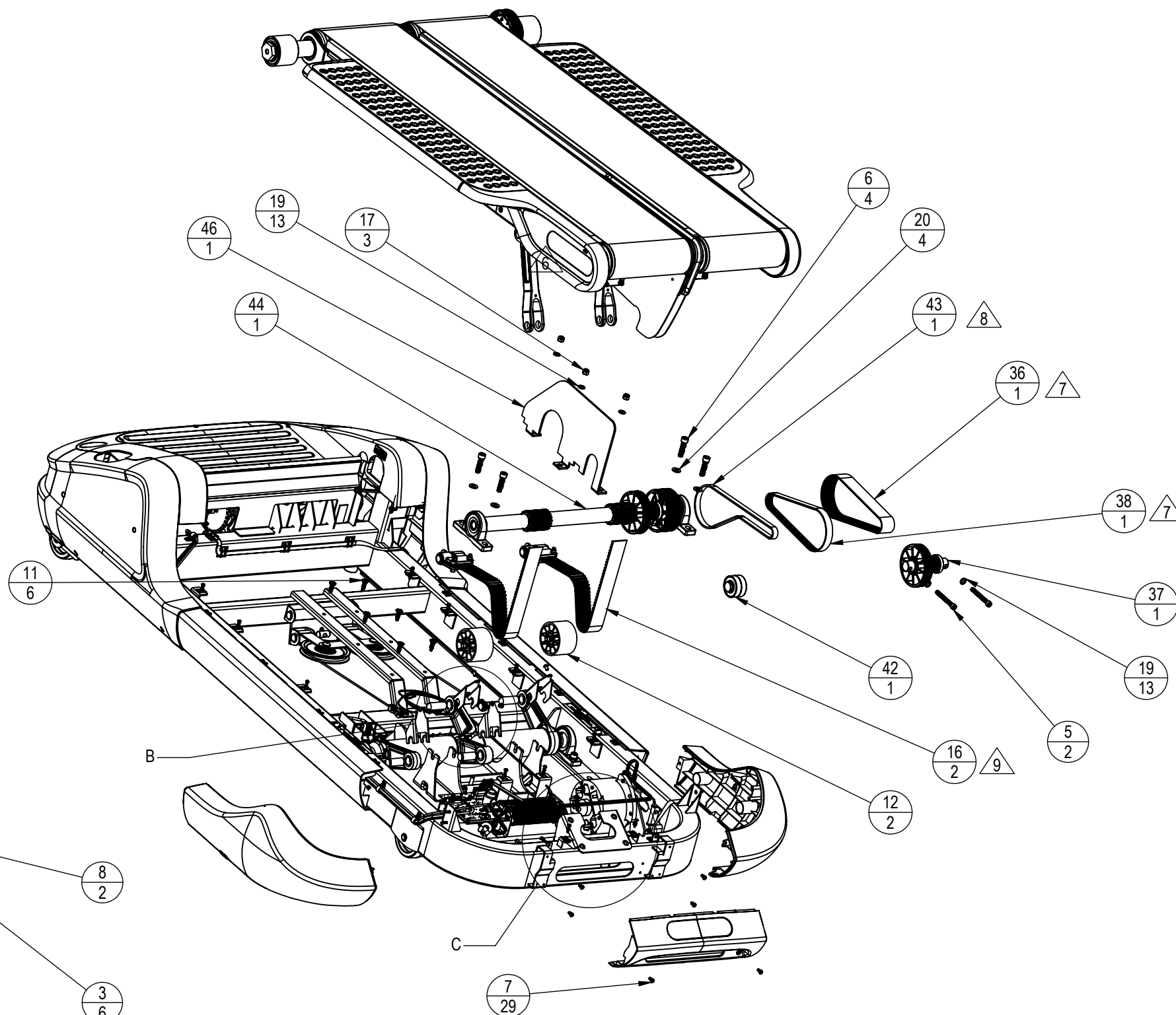


DETAIL D
SCALE 1 : 8

CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO	717-0157-XX	REV	A
TITLE			
ASSEMBLY, BASE, TC			
SCALE: 1:15	SHEET 2 OF 3	SHEET SIZE: B	

6. TORQUE TO 40 Nm / 29.5 FT-LB.
7. TENSION TO 185 - 195 Hz.
8. TENSION TO 30 - 35 Hz.
9. TENSION TO 65 - 70 Hz. MEASURE IN MIDDLE OF BELT WHEN THE OPPOSITE TREADLE IS FULLY DEPRESSED.



CORE PART NO 717-0157-XX		REV A
TITLE ASSEMBLY, BASE, TC		
SCALE: 1:12	SHEET 3 OF 3	SHEET SIZE: B

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A



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P/N: N/A

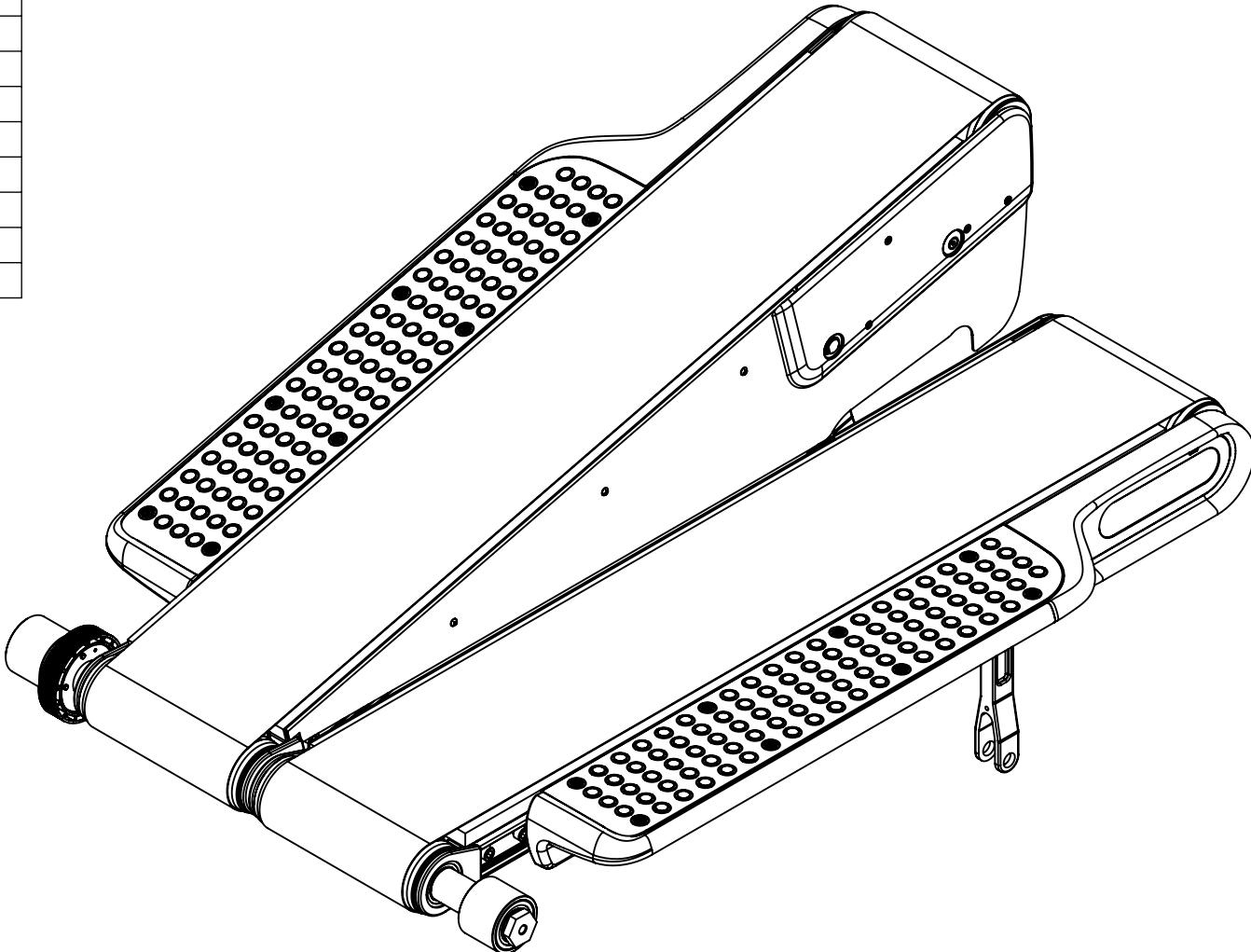
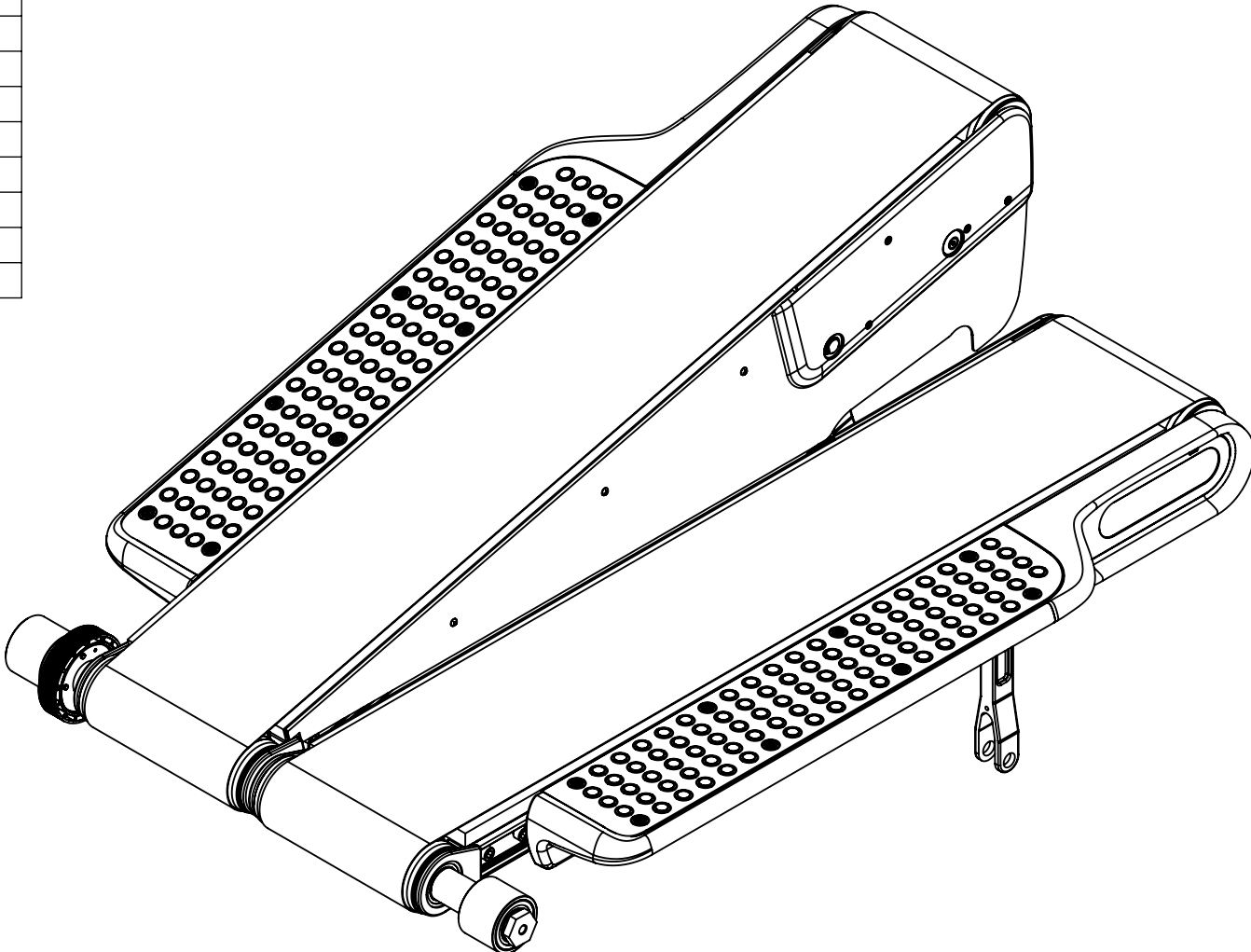


INITIAL
SCN

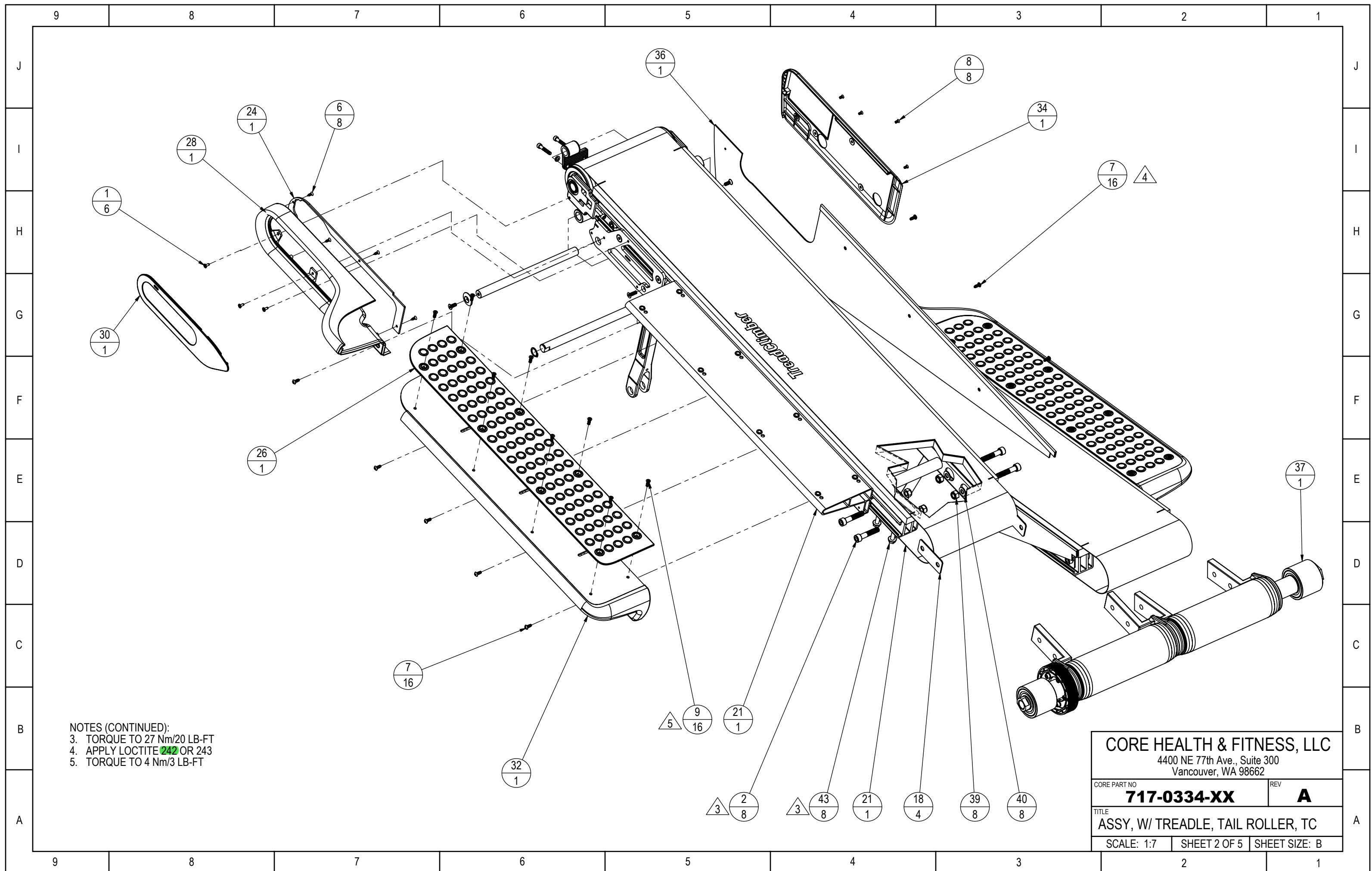
DATE
5/10/2013

SCALE: 1:6	SHEET 1 OF 1	SHEET SIZE: B
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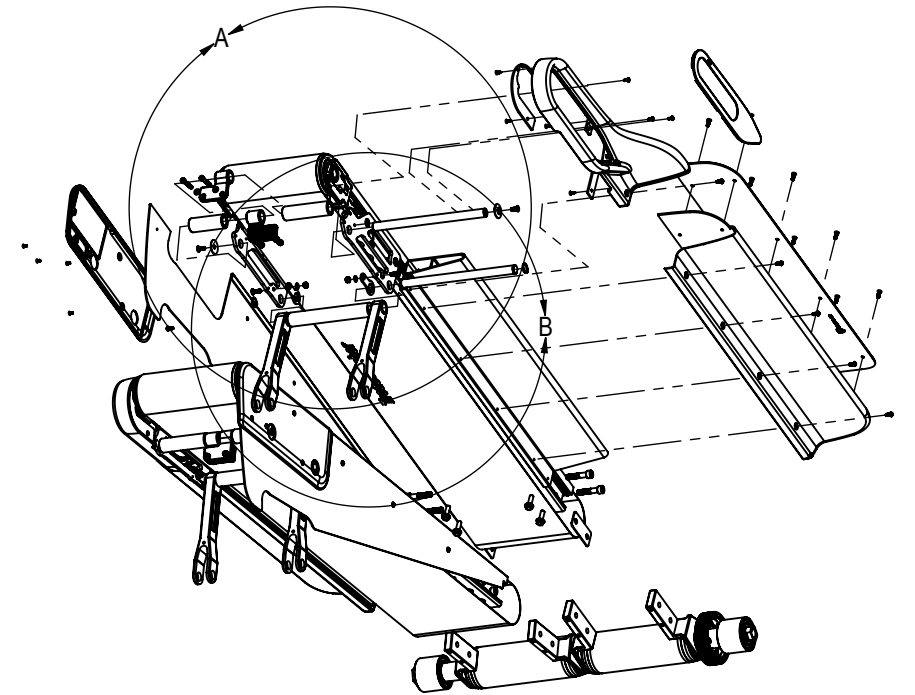
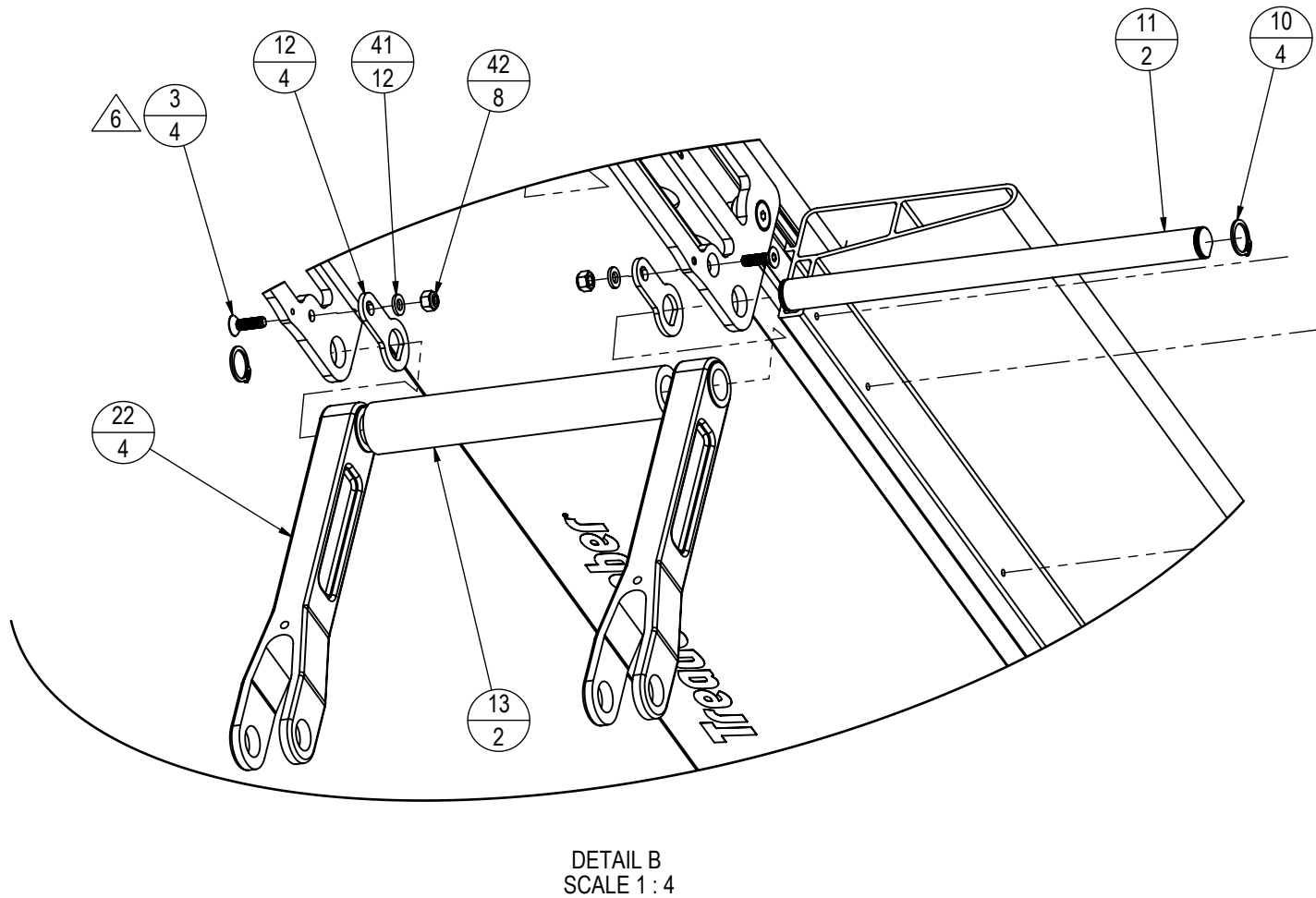
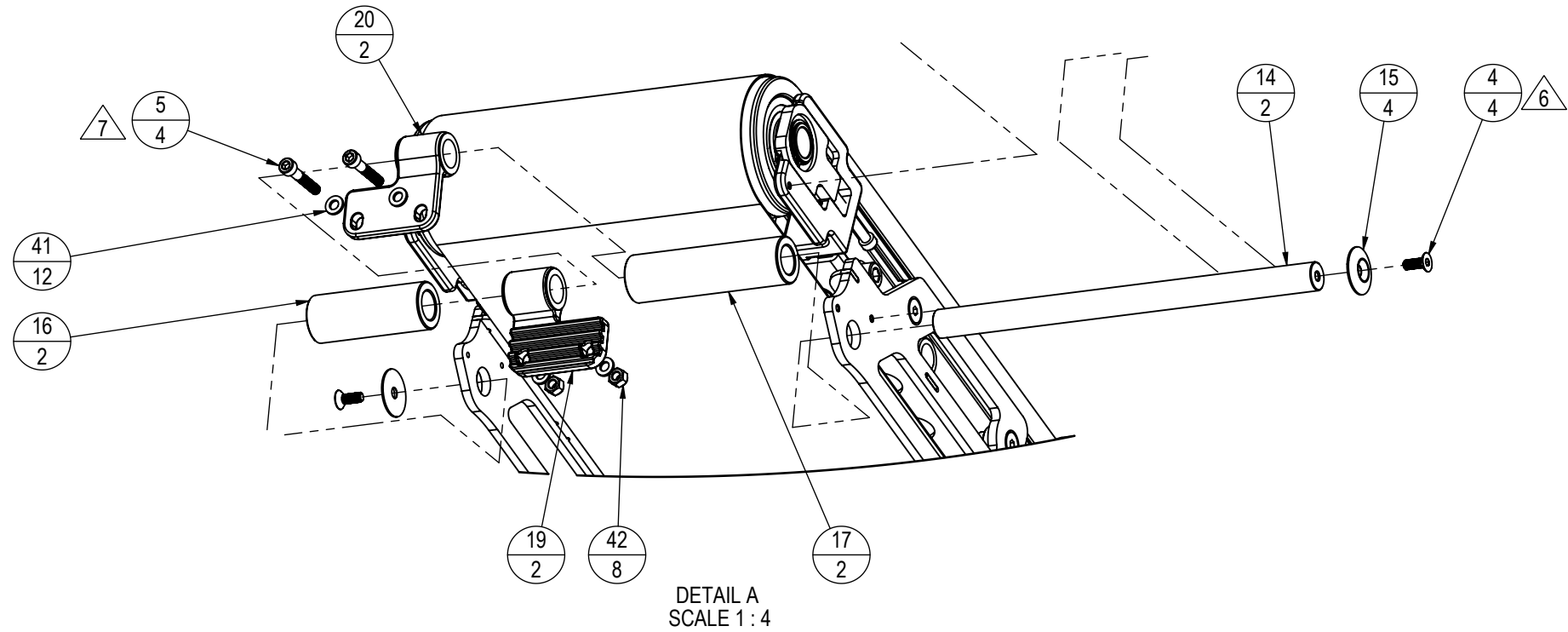
SHEET SIZE: B

9		8			7		6			5		4		3		2		1													
J	ITEM NO.	PART NUMBER	DESCRIPTION			QTY.		ITEM NO.	PART NUMBER	DESCRIPTION			QTY.	REVISION HISTORY																	
	1	110-3404	SCREW, M4x0.7x10L,PHT,PH,CS,BO			6		26	717-0280-XX	STEP. TREADLE, LEFT, TC			1	REV	DATE	DESCRIPTION		ECO	BY												
	2	110-3488	SCREW,M10x1.5, 50mm, SHCS, AS, NP			8		27	717-0281-XX	STEP, TREADLE, RIGHT, TC			1	A	7/26/2013	PRODUCTION RELEASE		14296	SV												
	3	110-3489	SCREW,CLASS 12.9,M6-1.0X20MM FHS			4		28	717-0282-XX	SHROUD, TREADLE FRONT, LEFT, TC			1																		
	4	110-3490	SCREW,CLASS 12.9,M6-1.0X16MM FHS			4		29	717-0283-XX	SHROUD, TREADLE FRONT, RIGHT, TC			1																		
I	5	110-3494	SCREW,CLASS 12.9,M6-1.0X35MM SHCS			4		30	717-0284	GROMMET, TREADLE, LEFT, TC			1																		
	6	110-3536	SCREW, M4.2, 13mm, FHTF, PH, CS, ZP			8		31	717-0285	GROMMET, TREADLE, RIGHT, TC			1																		
	7	110-3537	SCREW, #10-24, 1/2", PHTC, PH, CS, ZPB			16		32	717-0286-XX	SHROUD, MAIN TREADLE SUPPORT, LEFT, TC			1																		
	8	110-3538	SCREW, M4x0.7, 8mm, FHPH, CS, EC-B			8		33	717-0287-XX	SHROUD, MAIN TREADLE SUPPORT, RIGHT, TC			1																		
	9	110-3563	SCREW, M5 X 0.8, 16mm, FHM, PH, SS, BO			16		34	717-0323	SHROUD, CENTER GUARD, LEFT, TC			1																		
H	10	140-3510	RETAINING RING, Ø18mm, EXT			4		35	717-0324	SHROUD, CENTER GUARD, RIGHT, TC			1																		
	11	717-0040	SHAFT, UPPER LINK, PIVOT, TC			2		36	717-0325	PLATE, CENTER, GUARD, PANEL, LT, TC			1																		
	12	717-0047	PLATE, UPPER LINK SHAFT, STOP, TC			4		37	717-0333	ASSY, TAIL ROLLER, TC			1																		
	13	717-0049	TUBE, UPPER LINK, SPACER, TC			2		38	717-0345	PLATE, CENTER, GUARD, PANEL, RT, TC			1																		
	14	717-0054	SHAFT, UPPER PIVOT, TREADLE, TC			2		39	731-0363	NUT,M10X1.5,NYLOC			8																		
G	15	717-0055	WASHER, HEAD CLEARANCE, TC			4		40	731-0367	WASHER,PLAIN,M10			8																		
	16	717-0073	SPACER, BELT, SHORT, TC			2		41	731-0373	WASHER,PLAIN,M6			12																		
	17	717-0074	SPACER, BELT, LONG, TC			2		42	731-1363	NUT, M6X1.0, NYLOC			8																		
	18	717-0103	PLATE, WASHER, TREADLE, TC			4		43	731-3008	SCREW,M8 X 1.25,25MM,HHC,HE,CS,NP			8																		
	19	717-0113	W BUSHING, CLAMP, FRONT, 40mm WIDE, BELT, TC			2																									
F	20	717-0114	W/ BUSHING, CLAMP, BACK, 40mm WIDE, BELT, TC			2																									
	21	717-0121	ASSY, TREADLE, COMPLETE, LEFT, TC			1																									
	22	717-0154-XX	ASSY, LINK, TREADLE, TC			4																									
	23	717-0224	ASSY, TREADLE, COMPLETE, RIGHT, TC			1																									
	24	717-0234	SUPPORT, INNER, PLASTIC, TREADLE, LT, TC			1																									
E	25	717-0252	SUPPORT, INNER, PLASTIC, TREADLE, RT, TC			1																									
	NOTES: 1. COLOR DESIGNATOR PER -XX AS SPECIFIED IN SOP 620-8222 2. RUNNING BELT INSTALLATION AND TENSIONING: A. BELT ROTATION IS DETERMINED BY POINTING THE ARROWS ON THE CLOTH-SIDE OF THE BELT TOWARD THE TAILROLLER (LOCATED BETWEEN BELT AND TOP DECK) B. ALIGN THE SHORT MARK OF THE BELT (1/2") WITH THE FRONT EDGE OF THE DECK C. TIGHTEN THE ROLLER SCREWS UNTIL THE OTHER SET OF BELT MARKS ALIGN WITH THE BACK EDGE OF THE DECK D. IF NECESSARY, TURN ROLLER SCREWS IN 1/4-TURN INCREMENTS TO CENTER THE BELT																														
D																															
C																															
B																															
A																															

9		8			7		6			5		4		3		2		1									
DOCUMENT STATUS:		NOTICE OF PROPRIETARY INFORMATION			THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.		CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:			ANGLES = ±2°		MATERIAL SEE BOM				THIRD ANGLE PROJECTION		CORE HEALTH & FITNESS, LLC							
							FINE		0.5 to 3			> 3 to 6		> 6 to 30		> 30 to 120		> 120 to 400		> 400 to 1000		> 1000 to 2000		> 2000		4400 NE 77th Ave., Suite 300 Vancouver, WA 98662	
							MEDIUM		±0.05			±0.05		±0.1		±0.15		±0.2		±0.3		±0.5		-----		CORE PART NO	
							COARSE		±0.1			±0.1		±0.2		±0.3		±0.5		±0.8		±1.2		±2		717-0334-XX	
							VERY COARSE		±0.2			±0.3		±0.5		±0.8		±1.2		±2		±3		±4		TITLE	
									-----			±0.5		±1		±1.5		±2.5		±4		±6		±8		ASSY, W/ TREADLE, TAIL ROLLER, TC	
																										SCALE: 1:8	
																										SHEET 1 OF 5	
																										SHEET SIZE: B	

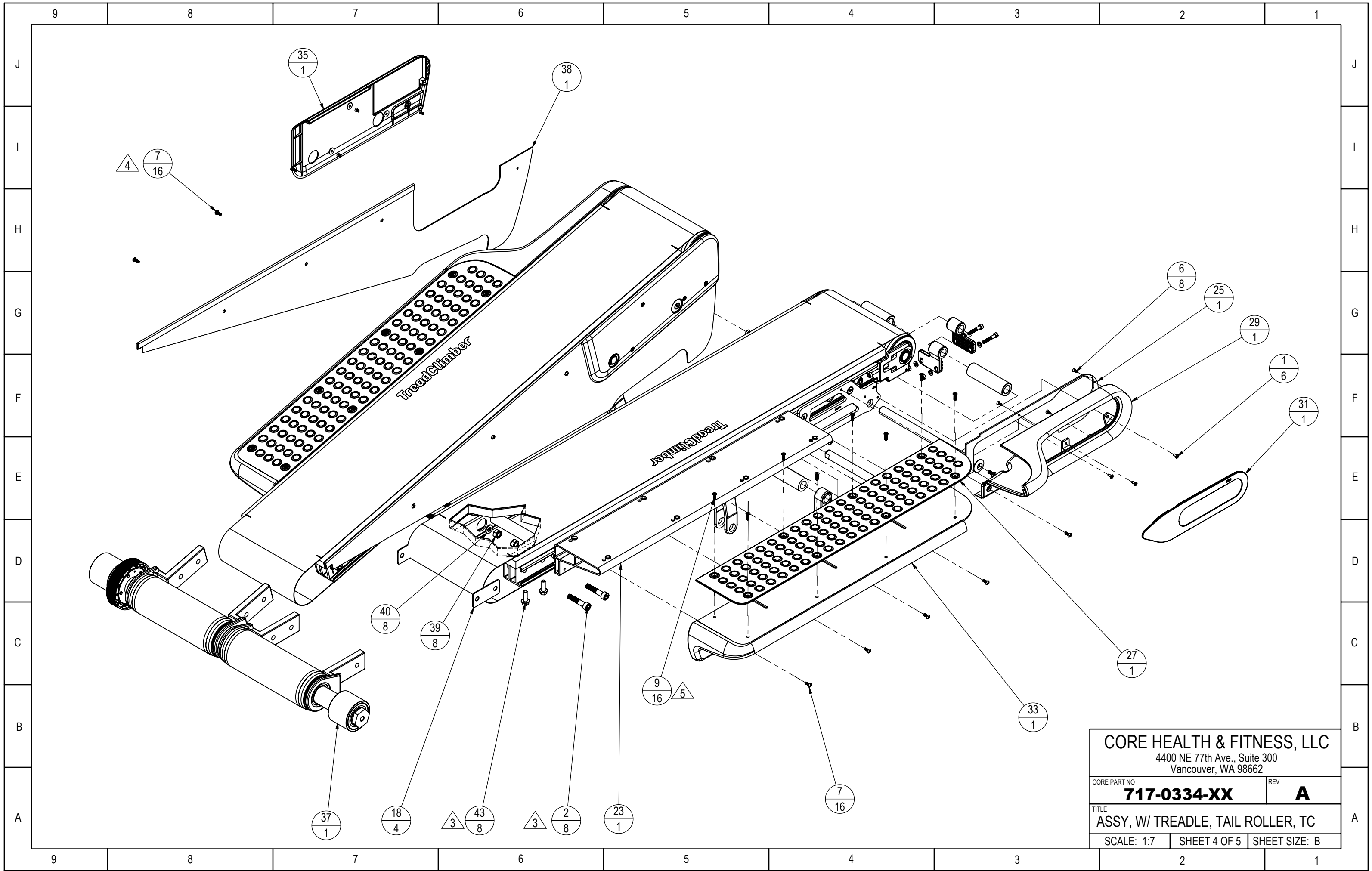


NOTES (CONTINUED):
6. TORQUE TO 8-10 LB-FT/11-14 Nm
7. TORQUE TO 15-17 LB-FT/20-23 Nm

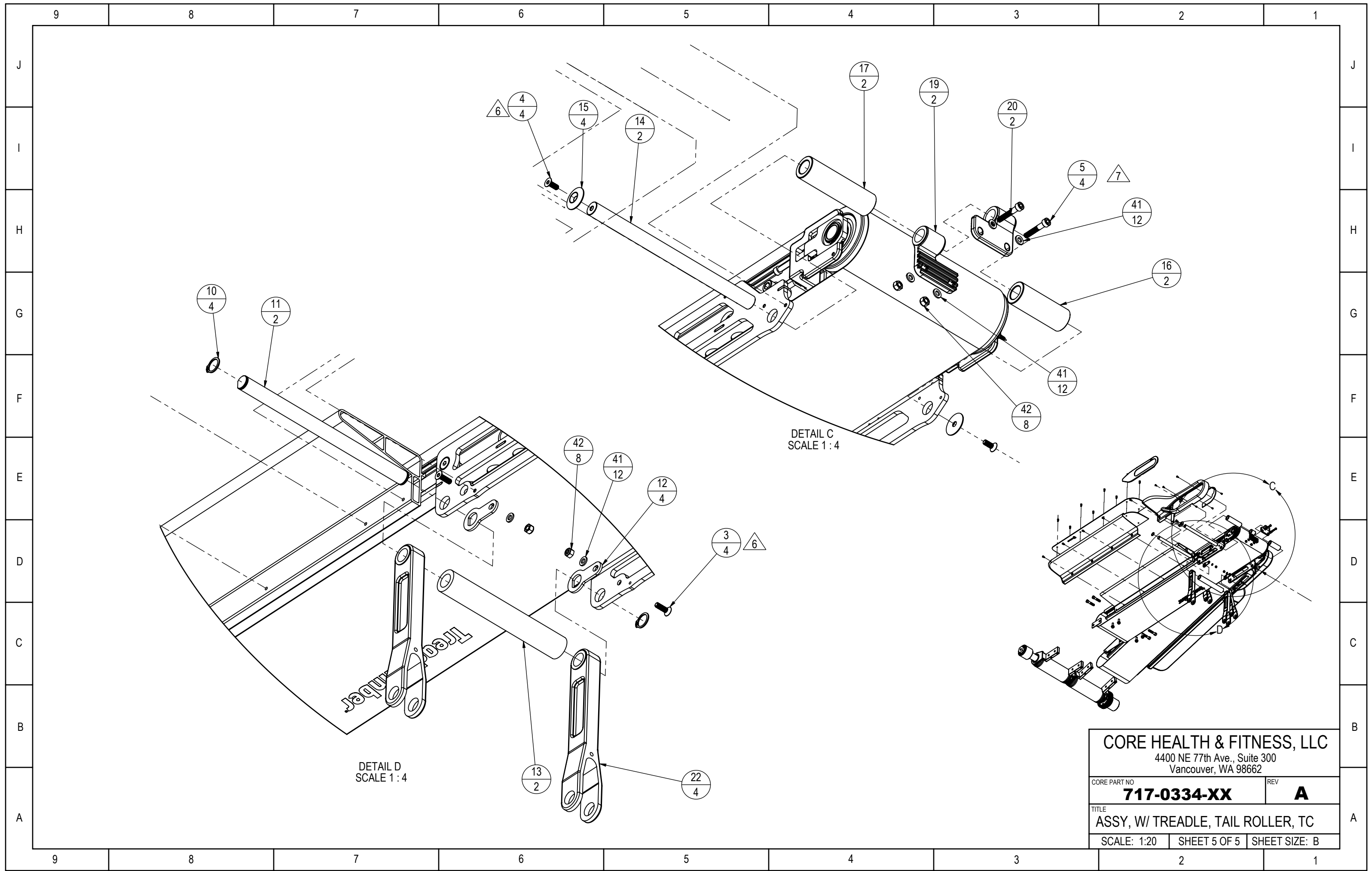


CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO	717-0334-XX	REV	A
TITLE	ASSY, W/ TREADLE, TAIL ROLLER, TC		
SCALE: 1:16	SHEET 3 OF 5	SHEET SIZE: B	

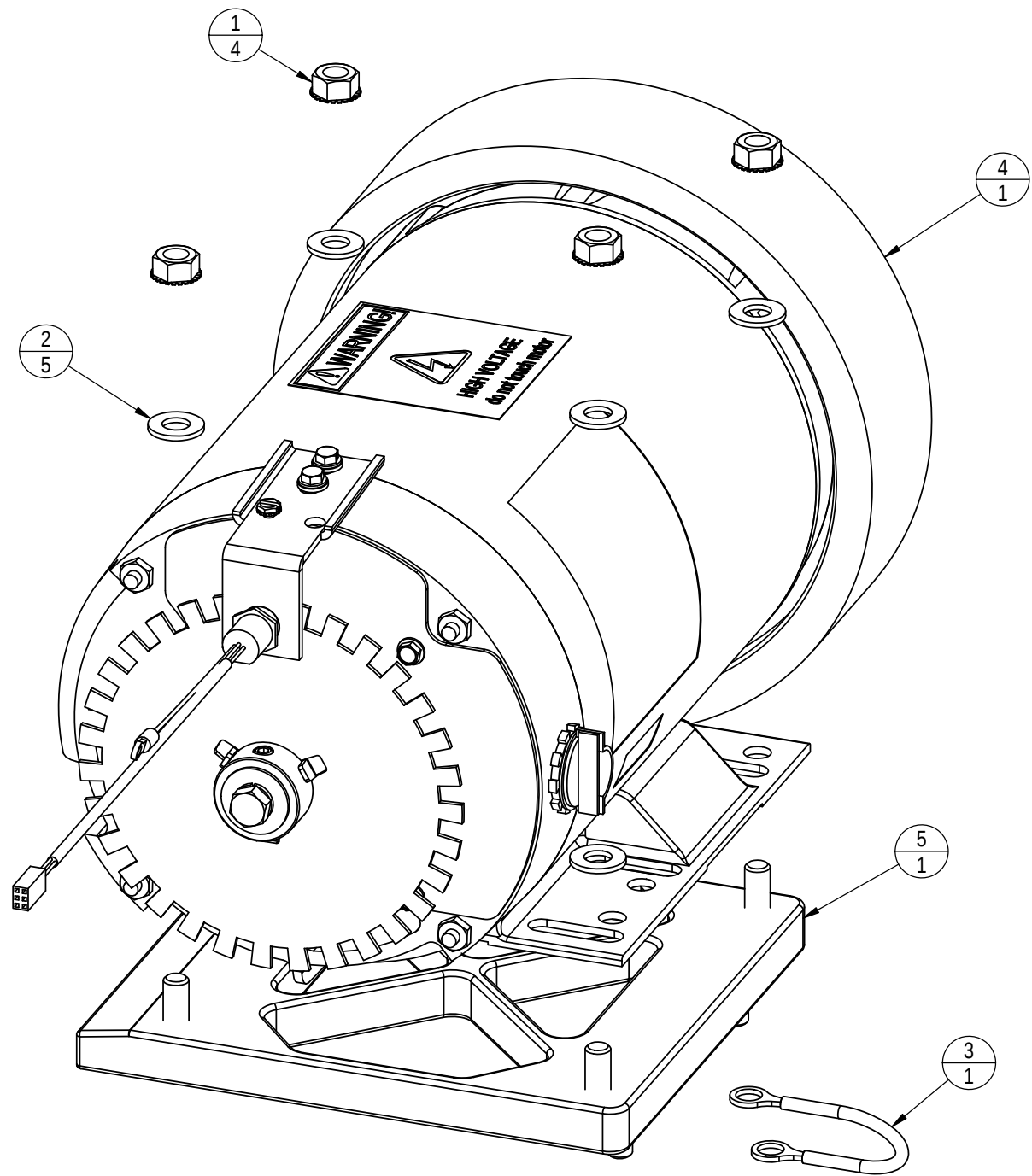


CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	717-0334-XX	REV A
TITLE ASSY, W/ TREADLE, TAIL ROLLER, TC		
SCALE: 1:7	SHEET 4 OF 5	SHEET SIZE: B



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	717-0334-XX	REV A
TITLE ASSY, W/ TREADLE, TAIL ROLLER, TC		
SCALE: 1:20	SHEET 5 OF 5	SHEET SIZE: B

NOTES:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	110-1870	NUT, 5/16-18 KEPS	4
2	120-3023	WASHER, 5/16 ID, .688 OD	5
3	715-3611	ASSY., BLEEDER, AC MOTOR, PRO TR	1
4	715-3885	ASSY, MOTOR, AC INDUCTION, E-TRx	1
5	717-0293	SPACER BLOCK, MOTOR, TC, ASM	1

DOCUMENT STATUS:
REFERENCE ONLY

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	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000	
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----	
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	
VERY COARSE	-----	±0.5	±1	±1.5	±2.5	±4	±6	±8	

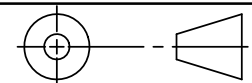
MATERIAL
SEE BOM

FINISH
NONE

VENDOR:

P/N:

THIRD ANGLE PROJECTION



DRAWN	INITIAL VC	DATE 1/10/2013
CHECKED		
APPROVED		
	U.O.M.	MM

CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

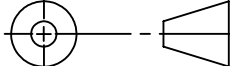
CORE PART NO
717-0337

REV
001WC

TITLE
ASSY, ISOLATER, MOTOR, TC

SCALE: 1:2
SHEET 1 OF 1
SHEET SIZE: B

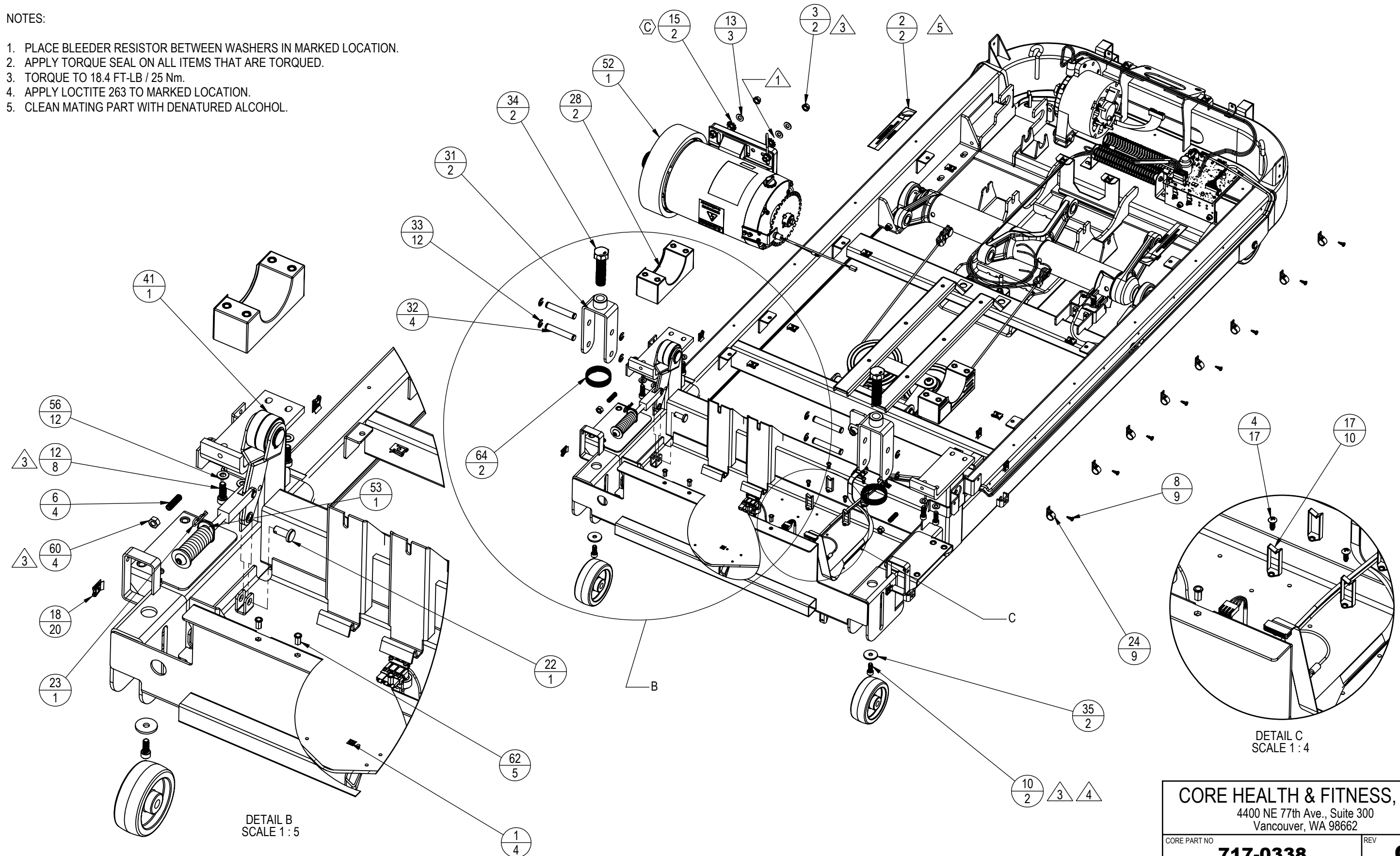
9		8		7		6		5		4		3		2		1	
J	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.				REVISION HISTORY					
												REV	DATE	DESCRIPTION	ECO	BY	
												A	8/13/13	PRODUCTION RELEASE	14296	MMG	
												B	4/14/2014	ADD 717-0380 AND UPDATE 717-0122 TO SUPRESS NOISE FRONT DRIVE BELT IDLER DIE SPRING	14645	CRB	
I																	
H																	
G																	
F																	
E																	
D																	
C																	
B																	
A																	

DOCUMENT STATUS:	NOTICE OF PROPRIETARY INFORMATION THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.	CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. ANGLES = ±2° TOLERANCES FOR MEASURE OF LENGTH ARE:								MATERIAL SEE BOM	THIRD ANGLE PROJECTION			CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662					
			0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000										
			FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3		±0.5	----	FINISH NONE	DRAWN	INITIAL MMG	DATE 8/13/13	CORE PART NO 717-0338	REV C	
			MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8		±1.2	±2		CHECKED			TITLE ASSY, BASE, TC		
			COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2		±3	±4		APPROVED			SCALE: 1:8		
VERY COARSE		-----	±0.5	±1	±1.5	±2.5	±4	±6	±8	VENDOR:		P/N:			U.O.M.	MM	SHEET 1 OF 6	SHEET SIZE: B		

9		8		7		6		5		4		3		2		1	
---	--	---	--	---	--	---	--	---	--	---	--	---	--	---	--	---	--

NOTES:

1. PLACE BLEEDER RESISTOR BETWEEN WASHERS IN MARKED LOCATION.
2. APPLY TORQUE SEAL ON ALL ITEMS THAT ARE TORQUED.
3. TORQUE TO 18.4 FT-LB / 25 Nm.
4. APPLY LOCTITE 263 TO MARKED LOCATION.
5. CLEAN MATING PART WITH DENATURED ALCOHOL.



CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	717-0338	REV C
TITLE ASSY, BASE, TC		
SCALE: 1:8	SHEET 2 OF 6	SHEET SIZE: B

9

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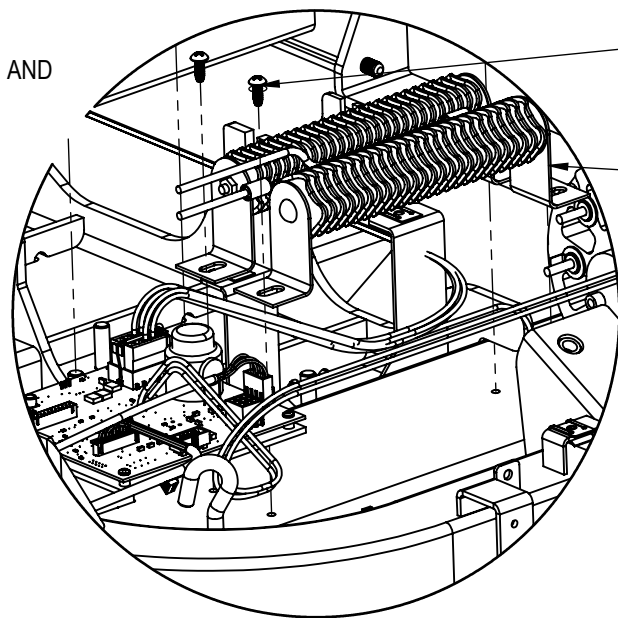
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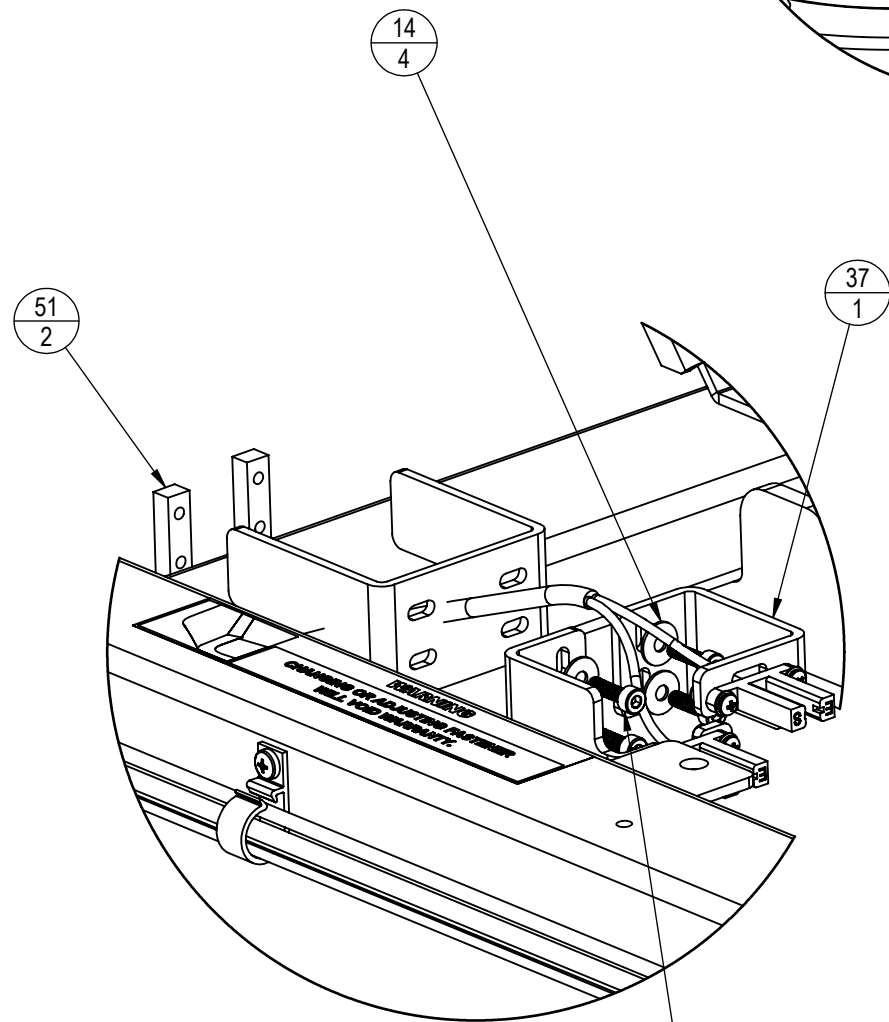
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NOTES:

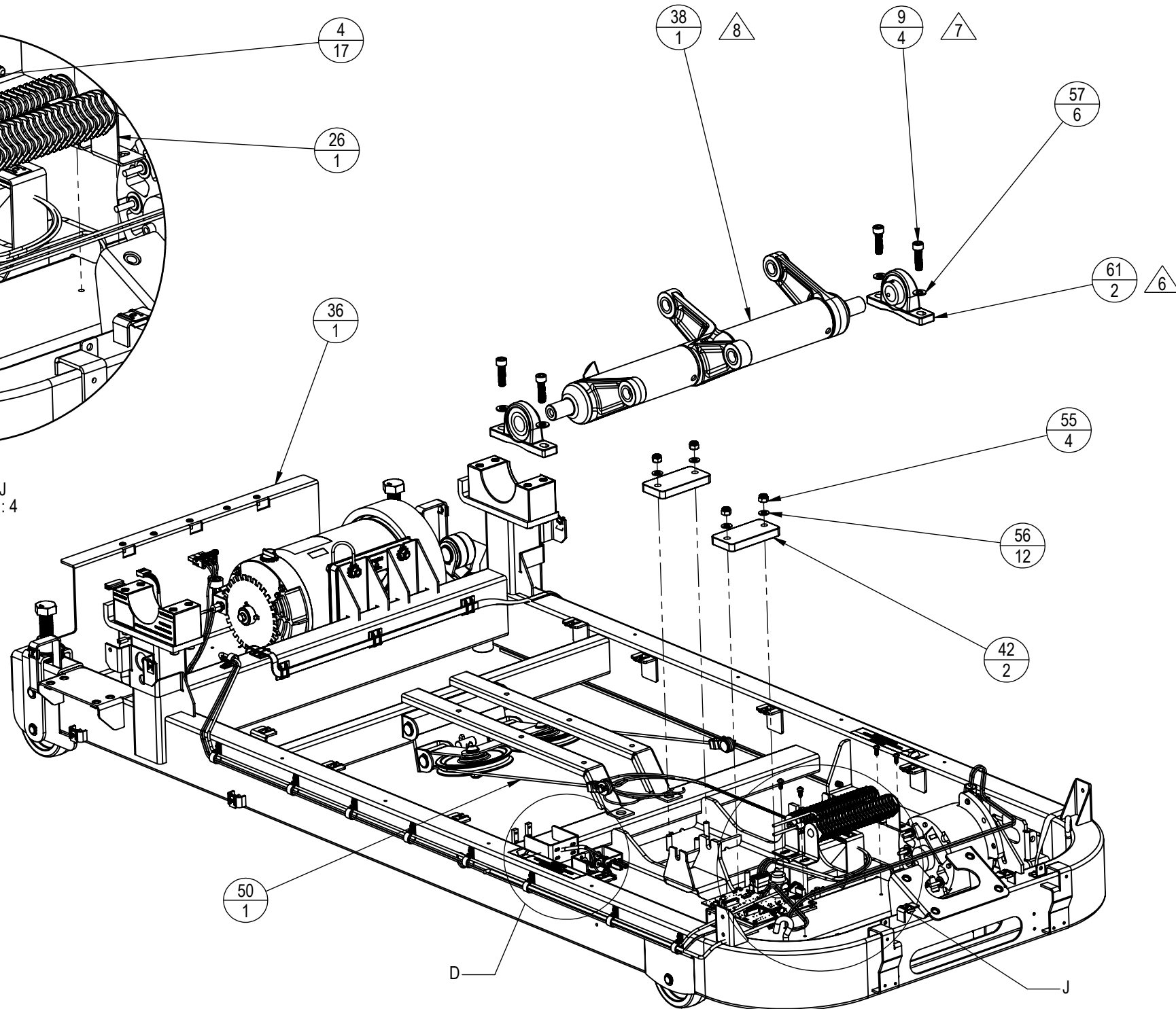
6. BEFORE TIGHTENING, REFER TO SHEET 6 FOR X-DIMENSION LOCATION OF **717-0158**.
7. TORQUE TO 29.5 FT-LB / 40 Nm.
8. ONCE BOTH PILLOW BLOCKS ARE LOCATED, TIGHTEN SET SCREWS AND APPLY TAMPER-RESISTANT LIQUID PATCH.
9. TORQUE TO 44.2 IN-LB / 5 Nm.



DETAIL J
SCALE 1:4



DETAIL D
SCALE 1:2



CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO

717-0338

REV

C

TITLE

ASSY, BASE, TC

SCALE: 1:8

SHEET 3 OF 6

SHEET SIZE: B

9

8

7

6

5

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3

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1

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7

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4

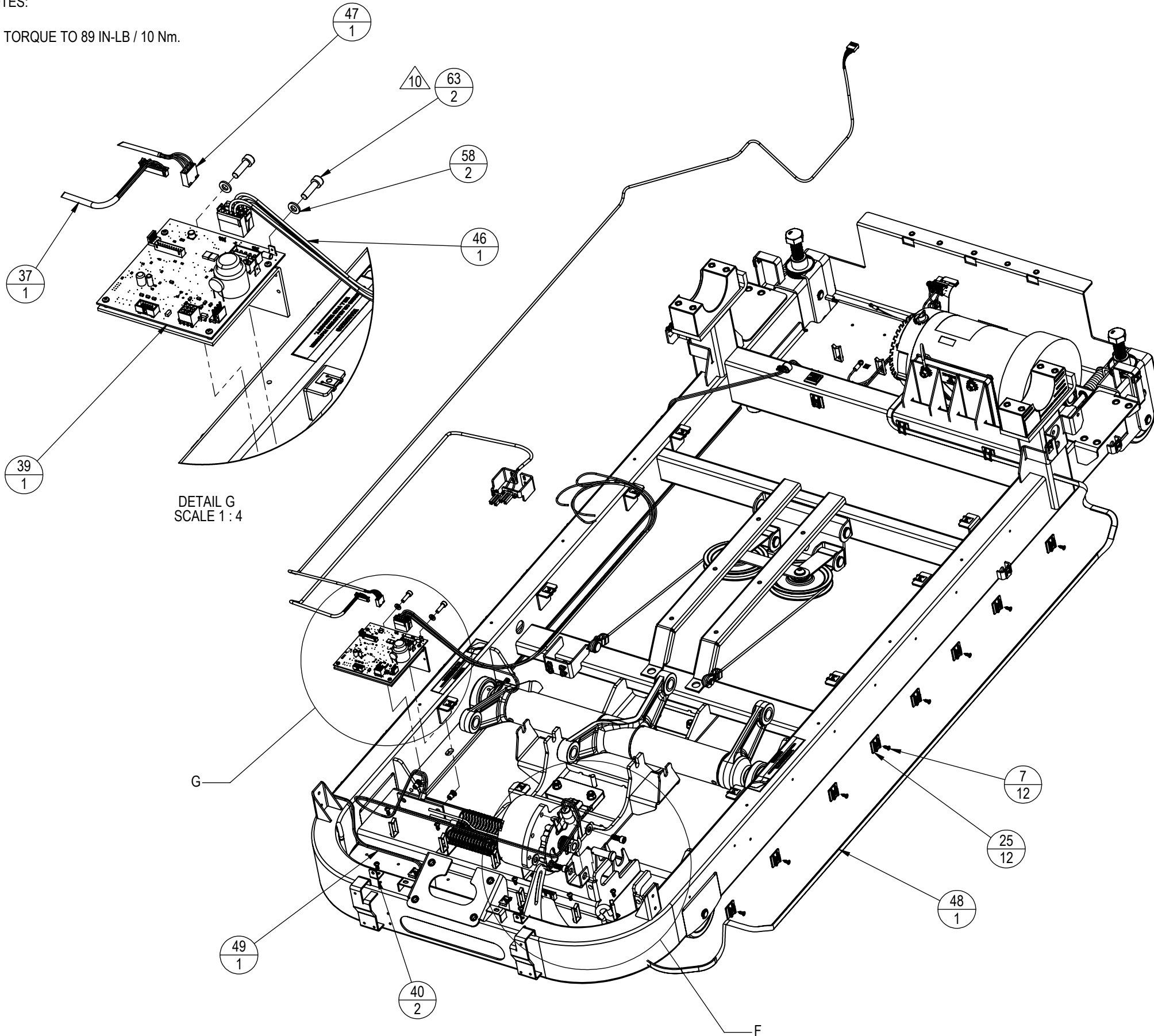
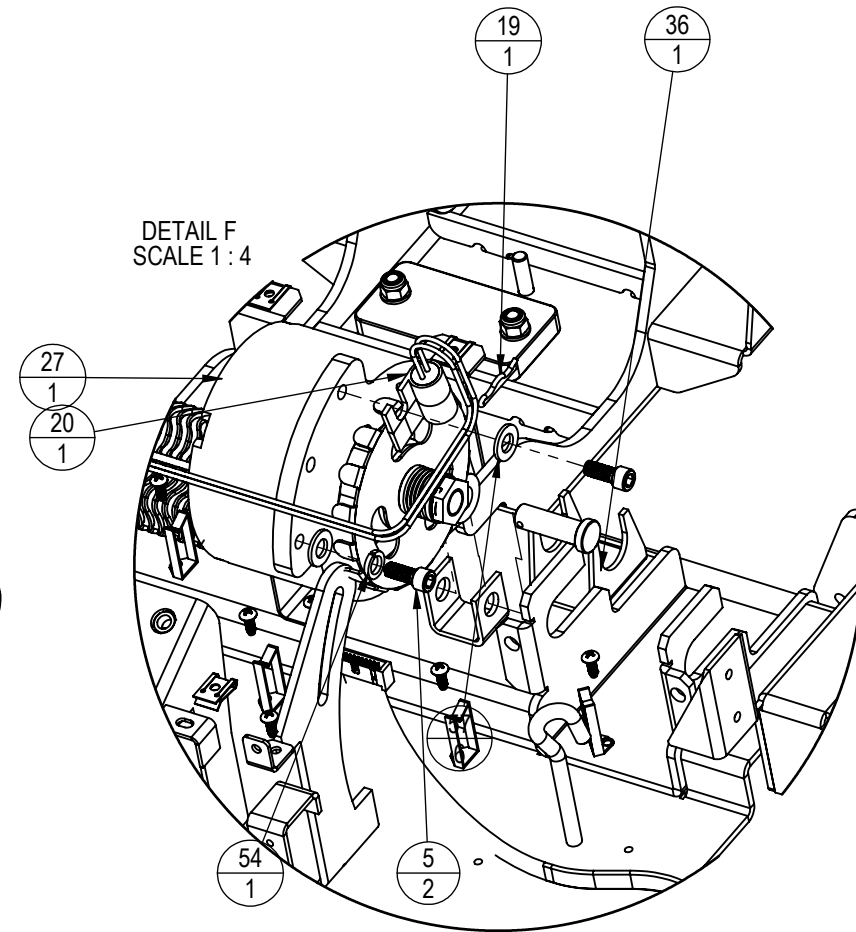
3

2

1

NOTES:

10. TORQUE TO 89 IN-LB / 10 Nm.

DETAIL G
SCALE 1:4DETAIL F
SCALE 1:4

CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO

717-0338

REV

C

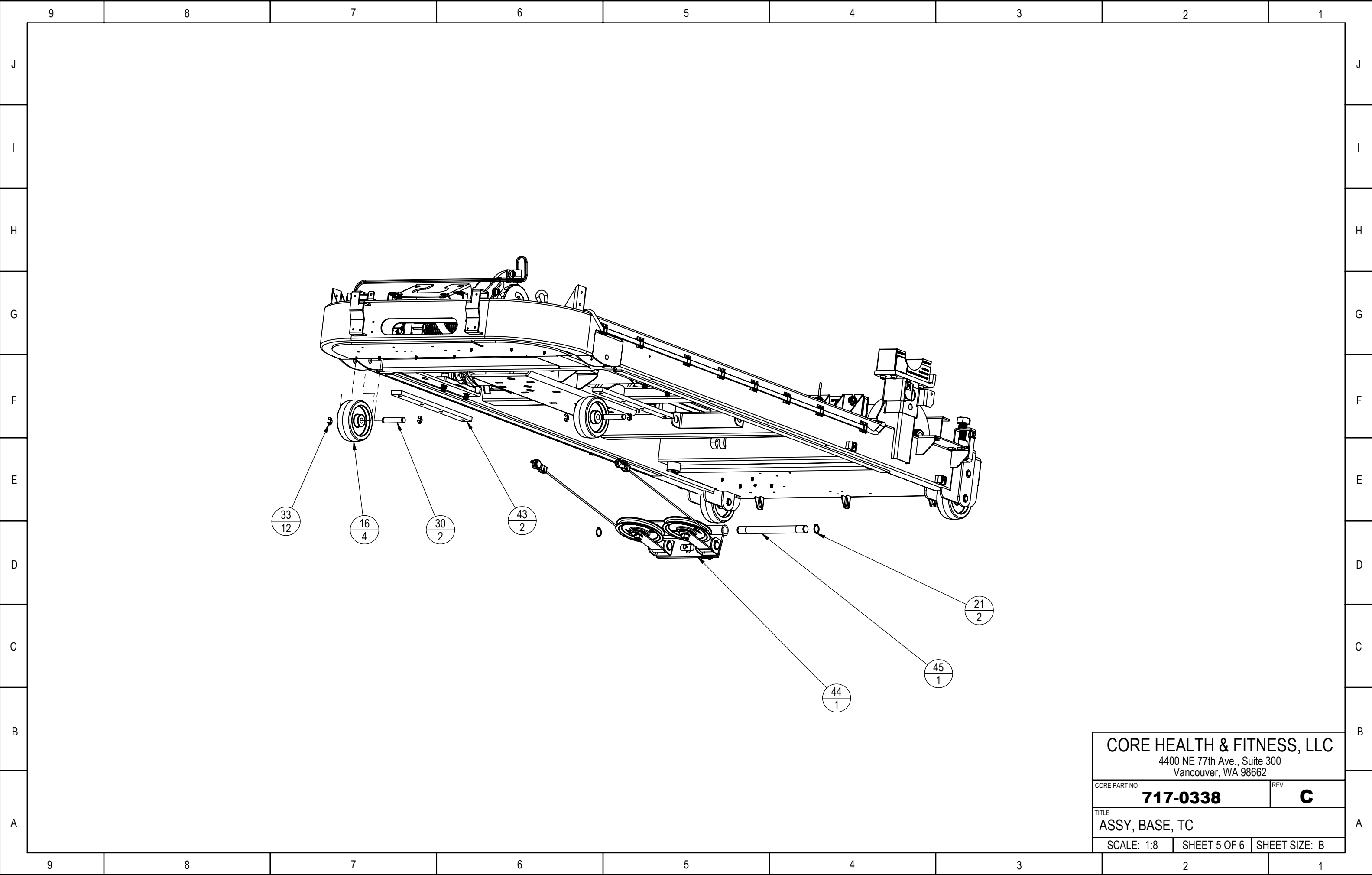
TITLE

ASSY, BASE, TC

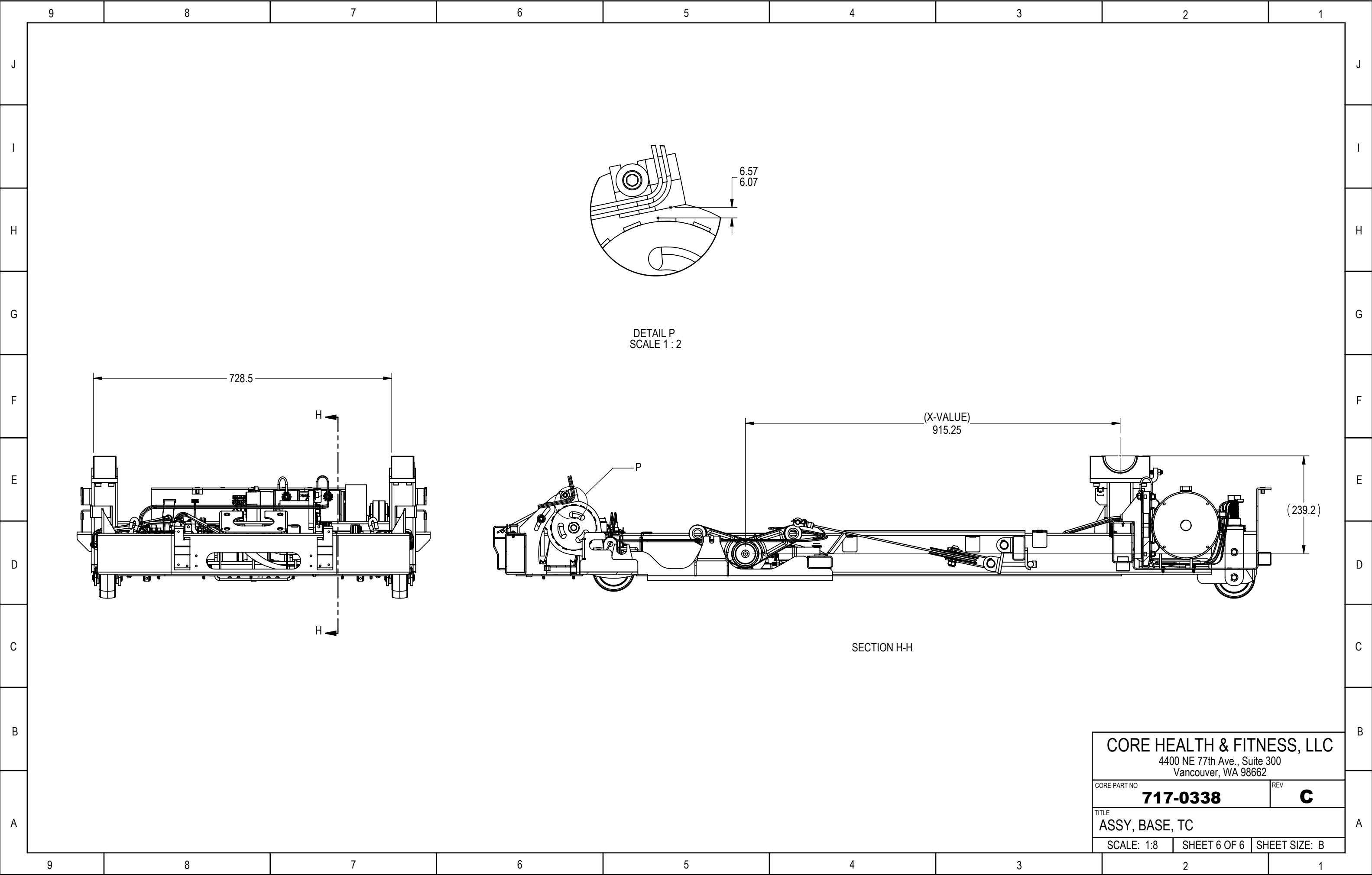
SCALE: 1:8

SHEET 4 OF 6

SHEET SIZE: B



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	717-0338	REV C
TITLE ASSY, BASE, TC		
SCALE: 1:8	SHEET 5 OF 6	SHEET SIZE: B



CORE HEALTH & FITNESS, LLC
4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO	717-0338	REV	C
TITLE ASSY, BASE, TC			
SCALE: 1:8	SHEET 6 OF 6	SHEET SIZE: B	