## Lockout help sheet

| Questions |  | Standard | Yes/No |
| :--- | :--- | :--- | :--- |
| Did the employer provide training to <br> employees prior to starting work and at least <br> annually on the specific procedures and <br> safety practices applicable to their job tasks <br> including lock-out/tag-out procedures? |  | $1910.272(e)(1)(i i)$ |  |
| Did the employer ensure all mechanical, <br> electrical, hydraulic, and pneumatic equipment <br> which presents a danger to employees inside <br> grain storage structures was deenergized, <br> disconnected, locked-out and tagged, <br> blocked-off, or otherwise prevented from <br> operating by other equally effective means or <br> methods? |  | $1910.272(g)(1)(i i)$ |  |
| Did the employer ensure whenever an <br> employee walks or stands on grain products at <br> a depth which poses an engulfment hazard, all <br> equipment such as augers and grain transport <br> equipment is deenergized, disconnected, <br> locked-out and tagged, blocked-off, or <br> otherwise prevented from operating by other <br> equally effective means or methods. |  | $1910.272(\mathrm{h)(2)(i)}$ |  |
| Did the employer implement procedures for <br> the use of locks and tags which will prevent <br> energy or motion to equipment being repaired, <br> serviced, or adjusted? |  | $1910.147(c)(6)(i)$ |  |
| Did the employer ensure locks and tags will <br> only be removed by the employee that <br> installed them? |  | $1910.147(f)(3)(i i)(D)$ |  |
| Prior to starting work on machines or <br> equipment that have been locked out or <br> tagged out, did the authorized employee <br> verify that isolation and deenergization of <br> the machine or equipment have been <br> accomplished? |  | $1910.272(m)(4)$ |  |
| When more than one employee is involved, did <br> each employee affix a personal lockout device <br> to the group lockout device, group lockbox, or <br> comparable mechanism when they begin work, <br> and remove the devices when they stop <br> working on the equipment? |  |  |  |
| Did the employer conduct an annual inspection <br> of the energy control procedures to ensure <br> the requirements of the standard are being <br> followed? |  |  |  |

Please take action to address any question you answered no or I don't know.

