

## **DESOLDERING LEAD-FREE SOLDERS**

Removing lead-free solders from boards and components involves the same higher temperatures and longer dwell times as does soldering. If a vacuum desoldering tool is used, higher temperatures must be maintained not only through the nozzle and heating element, but also right up to the entrance to the filter, lest the solder solidify and plug the tool before it is fully extracted. The Hakko FM-2024 is specifically designed for this function.