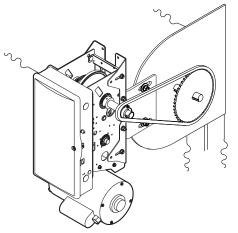




Standard Duty Operator

JACKSHAFT/HOIST



WITH EXCLUSIVE FEATURES: **EZ LIMIT™ MULTIVOLT™ TENSIBELT™**

SPROPER APPLICATION

Door Type	Operator Type	HP/Max Door Weight (Sectional)	HP/Max Door Weight (Rolling Steel)
ALL TYPES	Jackshaft/Hoist	1/2HP = 1120 lbs	1/2HP = 998 lbs
	Hood Mount or	3/4HP = 1370 lbs	3/4HP = 1220 lbs
	Wall Mount	1HP = 1620 lbs	1HP = 1440 lbs

NOT FOR RESIDENTIAL USE

This Installation Manual provides the information required to install, troubleshoot and maintain the GCL-J&H[™] Commercial / Industrial Door Operator.

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GCL-J&H Standard Duty Operator

Section 1: How to use this manual

The 11 sections of this Installation Manual provide the information required to install, troubleshoot and maintain a this commercial/industrial door operator.

Section 2

Provides important defining information related to safety terminology used throughout this manual, as well as safety related instructions which must be followed at all times while doing any steps/tasks/instructions detailed in this manual.

Section 3

Details pre-installation concerns/issues/decisions that are recommended to be considered and/or resolved prior to beginning any commercial door operator installation.

Failure to correctly perform all steps in sections 4-6 can result in serious injury or death.

Sections 4-6

Provide step by step installation and set-up instructions for this commercial door operator. Each section is written such that it must be followed in a step by step order to complete a successful installation.

Sections 7-8

Detail important features and troubleshooting information for typical installation and normal operations that may occur.

Sections 9-11

Provide related information on service and maintenance items, operator drawings for use in troubleshooting and service activities, along with important warranty and returned goods policy information.

FOR ASSISTANCE CALL 1-800-843-4084.



Section 2: Safety Information & Instructions

A WARNING

Commercial/Industrial Sectional and Rolling Steel Doors are large, heavy objects that move with the help of springs under high tension and electric motors. Since moving objects, springs under tension, and electric motors can cause injuries, your safety and the safety of others depend on you reading the information in this manual. If you have any questions or do not under stand the information presented, call your nearest service representative. For the number of your local Genie[®] Dealer, call 800-OK-GENIE, and for **Genie[®] Factory Technical Advice, call 800-843-4084.**

In this Manual, the words Danger, Warning, and Caution are used to stress important safety information. The word: **DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. **WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. **CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in injury or property damage.

The word **NOTE** is used to indicate important steps to be followed or important considerations.

POTENTIAL HAZARD	EFFECT	PREVENTION
MOVING DOOR	WARNING Could result in Serious Injury or Death	 Do Not operate unless the doorway is in sight and free of obstructions. Keep people clear of opening while door is moving. Do Not allow children to play with the door operator. Do Not change operator control to momentary contact unless an external reversing means is installed. Do Not operate a door that jams or one that has a broken spring.
	WARNING Could result in Serious Injury or Death	Turn off electrical power before removing operator cover. When replacing the cover, make sure wires are not pinched or near moving parts. Operator must be electrically grounded.
HIGH SPRING TENSION	WARNING Could result in Serious Injury or Death	Do Not try to remove, repair or adjust springs or anything to which door spring parts are fastened, such as, wood block, steel bracket, cable or any other structure or like item. Repairs and adjustments must be made by a trained service representative using proper tools and instructions.

IMPORTANT READ PRIOR TO ANY DOOR OPERATION

- 1. Read manual and warnings carefully.
- 2. Keep the door in good working condition. Periodically lubricate all moving parts of door.
- 3. If door has a sensing edge, check operations monthly. Make any necessary repairs to keep it functional.
- 4. AT LEAST twice a year, manually operate door. The Door should open and close freely. If it does not, the door must be taken out of service and a trained service representative must correct the condition causing the malfunction.
- 5. The Operator Motor is protected against overheating by an internal thermal protector. If the operator ceases to function because motor protector has tripped, a trained service technician may need to correct the condition which caused the overheating. When motor has cooled, thermal protector will automatically reset and normal operation can be resumed.
- In case of power failure, the door can be operated manually by pulling the release cable to disconnect the operator drive system.
- 7. Keep instructions in a prominent location near the pushbutton.

Section 3: Critical Installation Information

Job Site Issues to Consider/Concerns

The following list of items should be considered prior to selecting an operator for a given job site.

1-Available power supply.

2-Type of door.

3-Potential operator mounting obstructions. Items to consider include, but are not limited to: side room, room above door shaft, room below door shaft, available mounting surface integrity, power supply location, and convenient chain hoist and release cable positioning.

4-Size of door for appropriate operator torque and door travel speed selection.

5-Operator mounting environment. Items to consider include operator location and dampness, dustiness and corrosiveness of the location.

6-Door activation needs/requirements. Examples include 3 button control stations, 1 button control stations, radio controls, pull cords, loop detectors, photoelectric controls, key switches, etc. See "Entrapment Protection" section below.

7-Interlock switches are required under certain conditions for doors with pass doors and door locks. See page 5.5.

8-Accessory equipment. Examples are reversing edges and/or photocell beams (required for doors set to operate as momentary contact), auxiliary control relays, warning lights, etc.

A ENTRAPMENT PROTECTION

The installation of a fail safe external reversing device (such as a monitored reversing edge or photocell system, etc.) is required on all momentary contact electronically operated commercial doors. If such a reversing device is not installed, the operator will revert to a constant contact control switch for operation (Closing only). The Reversing Devices currently UL Approved with are:

1) MillerEdge ME, MT and CPT series monitored edge sensors used in combination with Timer-Close Module P/N OPABTCX.S, or OPAKMEIGX.S INTERFACE MODULE.

2) Residential Safe-T-Beam® Monitored Photocells from The Genie® Company, model OSTB-BX (P/N 38176R).

3) Series II Commercial Safe-T-Beam®, Monitored Photocells P/N OPAKPE.S.

4) Series II Commercial Safe-T-Beam®, Monitored Photocells for NEMA4, P/N OPAKPEN4GX.S.

A WARNING: DO NOT apply line voltage until instructed to do so.

ACAUTION:

Check working condition of door before installing the operator. Door must be free from sticking and binding. If equipped, deactivate any door locking device(s). Door repairs and adjustments, including cables and spring assemblies MUST be made by a trained service representative using proper tools and instructions.

New Features:

- **Multivolt**[™] Offers all (available) voltage combinations in both single, and 3-phase units.
- **EZ Limit**[™] Features patent pending electro-mechanical design that sets limits through the control panel that are maintainable even through a power outage.

TensiBelt[™] — Employs a self-adjustment feature for tensioning.

GCL-J&HSTANDARD DUTY OPERATOR

Section 3: Critical Installation Information

ENTRAPMENT PROTECTION

The operator can be used with the following UL Approved entrapment devices in compliance with UL325 requirements active starting August 29, 2010.

UNTIL ONE OF THESE MONITORED EXTERNAL ENTRAPMENT DEVICES IS INSTALLED, THE OPERATOR WILL NOT ALLOW MOMENTARY CONTACT OPERATION IN THE CLOSE DIRECTION.

APPROVED DEVICES	ALLOWABLE DOOR WIDTH
Miller Edge ME, MT & CPT series monitored edge sensors used in combination with either the Genie® Timer-Close Module or Direct connect through STB inputs.	ANY WIDTH
Safe-T-Beam® from Genie®—P/N 38176R.	30 FEET
Commercial Photoeye Kit—P/N OPAKPE.S.	30 FEET
Monitored Photocells—P/N OPAKPEN4GX.S.	30 FEET

	Rolling Steel Door Chart (sq. ft.)																							
Model	Model HP UL Listed	UL	STEEL, NON-INSULATED					STEEL, INSULATED			COUNTER DOOR		GRILLES		FIRESTAR 2" SLAT		FIRESTAR 3" SLAT				FIRESTAR 3" SLAT INSULATED		SHEET DOOR	
		Listed	16GA.	18GA.	20GA.	22GA.	24GA.	26GA.	18GA.	20GA.	22GA.	ALUM.	STL/SST	ALUM.	STL/SST	20GA.	22GA.	16GA.	18GA.	20GA.	22GA.	20GA.	22GA.	26GA.
GCL-J&H	1/2	YES	297	333	333	416	476	476	238	238	274	126	126	350	240	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	256
GCL-J&H	3/4	YES	359	419	419	552	618	N/A	276	276	309	126	126	450	310	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
GCL-J&H	1	YES	388	461	461	606	621	N/A	297	297	382	126	126	610	450	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Note: Tota	Note: Total door weight and not square footage is the critical factor in selecting the proper operator. These Sq.Ft. measurements are based on square doors, e.g. 16'x 16'.																							
Unbalance	d Fire S	hutters hav	e a maxir	num squa	re footag	e of 52 fo	or 22GA. st	eel and 42	for 20GA.	steel.														

Section 3: Critical Installation Information

							Secti	onal Do	oor Cha	art (sq. f	t.)									
							Comm	ercialSteellr	nsulated&l	Non-Insulate	d		Therm	ospan		Therm	omark	Aluminum		
			Door Se	eries->	216	216 ins.	220	220 ins.	2415	2415 ins.	2411	2411 ins.	125	125 150 200 200-20				5200	451	452
Model	HP	UL Listed	Mounting Type	Max. Door Weight (Lbs)	16GA. Flush Steel	16GA. Flush Steel Insulated	20GA. Ribbed Steel	20GA. Ribbed Steel Insulated	24GA. Ribbed Steel	24GA. Ribbed Steel Insulated	Nominal 24GA. Ribbed Steel	Nominal 24GA. Ribbed Steel Insulated	PU/FIP Insulated	PU/FIP Insulated 1.38"	PU/FIP Insulated 2"	2"	PU/FIP Insulated Raised Panel 1.38"	PU/FIP Insulated Raised Panel 2"	1/8" Glass 1.38"	1/4" or 1/2" Glass 1.38"
GCL-J&H	1/2	Yes	TSC	1120	256	220	370	256	440	340	320	320	256	360	400	300	400	380	360	240
GCL-J&H	3/4	Yes	TSC	1370	330	256	440	310	530	400	320	320	256	450	450	370	460	440	400	330
GCL-J&H	1	Yes	TSC	1620	380	280	500	370	570	410	320	320	256	480	480	420	500	480	400	400
T=Trolley	S=Jackshaft	,SideMount C=Jackshaft,	CenterMour	nt																
	ote: Total door weight, and not the square footage, is the critical factor in selecting the proper operator. quare footage measurements are based on "square doors." (Example=16' x 16')										1									
NOTE: Doo weight bey	rs that requi	ire special windloading and shown. Consult Customer	d wide door Service for t	s, normally he impact	require ir	ncreased stru	utting (reir	nforcement) uare foot lin	. Strutting	doors can si	gnificantly i	ncrease door	1							

NOTE: "PU-FIP" stands for "polyurethane, foamed-in-place." If no notation is present, insulation is "polystyrene, layed-iin-place."

IMPORTANT INSTALLATION INSTRUCTIONS WARNING - To reduce the risk of severe injury or death:

1) READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS.

GCL-J&H STANDARD DUTY OPERATOR

- 2) Install only on a properly operating and balanced door. A door that is operating improperly could cause severe injury. Have qualified service personnel make repairs to cables, spring assemblies and other hardware before installing the operator.
- Remove all pull ropes and remove, or make inoperative, all locks (unless mechanically and/or electronically interlocked to the power unit) that are connected to the door before installing the operator.
- 4) Install door operator at least 8 feet above floor if operator has exposed moving parts.
- 5) Do not connect the door operator to the power source until instructed to do so.
- 6) Locate the control station: (a) within sight of door, (b) a minimum of 5 feet above floor so that small children cannot reach it, and (c) away from all moving parts of door.
- Install the Entrapment Warning Placard next to the control station and in a prominent location.
- 8) For products having a manual release, instruct the end user on the operation of the manual release.

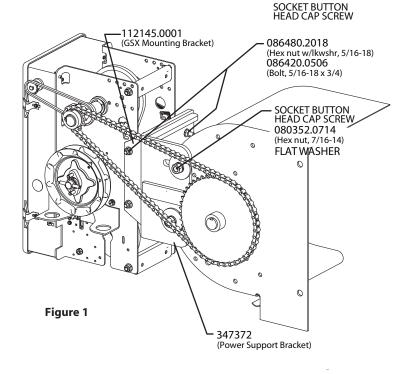
Section 4: Installation

Front of Hood

The Rolling Steel Door Operator can be assembled for **right-hand** or **left-hand** mounting **Front of Hood. Fig. 1.** (Each model can also be wall mounted. Page 4.2)

NOTE: On Jackshaft units, release cable must be installed on operator before unit is installed.

- 1) Attach mounting brackets (112145.0001) to operator using 5/16" hex nuts and bolts.
- 2) Attach operator and mounting brackets (112145.0001) to large angle power support bracket using 5/16"-18 hex nuts and bolts.
- Attach assembly to head plate with 7/16"-14 socket button head cap screws and hex nuts. *Finger tight*.
- 4) Install 12 tooth #50 sprocket on output shaft of operator, and #50 door sprocket on door shaft.
- 5) Align the door sprocket and operator output sprocket and wrap #50 roller chain around both. Lock sprockets in place by tightening their set screws.
- Tension the drive chain by pulling the operator through the slot in the power support bracket and tighten cap screws and nuts.



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Chain Couple

The Side Mount Operator can be assembled for right or left hand mounting above or below the door shaft and is available with or without hoist.

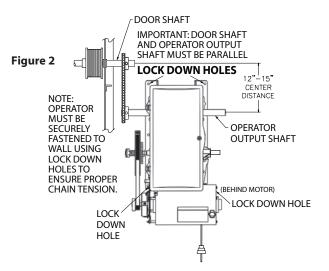
If you will be using the Tension Plate Kit shown on page 4.4, slide the bearing plates on the operator output shaft. Assembly of the kit will be done after the drive chain is installed.

- 1) Attach the operator sprocket to operator output shaft.
- 2) Align keyways and insert key into sprocket. Do not tighten set screw at this time.
- 3) Attach sprocket to door shaft.
- 4) Align keyways and insert key into sprocket. Do not tighten set screw at this time.
- 5) Assemble chain using chain connecting link.
- 6) Place assembled chain over door shaft sprocket.
- 7) Raise or lower operator to remove slack from the chain.
- 8) Be certain operator output shaft is parallel with door shaft.
- 9) Align chain and secure operator to wall or mounting pad. Fig. 2.
- 10) Tighten operator sprocket set screws.

INSTALLATION TIP:

While sprocket set screws are loose, if possible, manually operate door to help align chain. A properly tensioned drive chain should deflect no more than 1/2" when thumb pressure is applied mid-way between the 2 sprockets. While there is no hard and fast rule governing chain tension, it must be tight enough to prevent clicking, popping and jumping the teeth of the sprocket. The 1/2" guideline will insure sufficient tension.

NOTE: If using slotted mounting holes to mount unit, you <u>MUST</u> use at least 2 lockdown holes in opposite corners to firmly mount unit to wall.



Chain Couple (continued)

For Hollow Counterbalance Door Shaft:

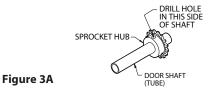
- Use non-threaded hole in door shaft sprocket as a guide and drill a 3/8" diameter hole through one side of the door shaft. Fig. 3A.
- 2) Insert clevis pin through sprocket and shaft to hold sprocket in position.
- 3) Drill through opposite side of shaft to obtain proper hole alignment. **Fig. 3B**.
- 4) Insert clevis pin through both holes and secure with cotter pin. **Fig. 3C**.

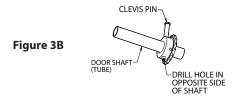
For Solid Counterbalance Door Shaft:

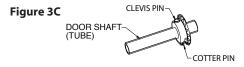
- 1) Insert key into door shaft keyway.
- 2) Slide sprocket into place and secure with set screws.

To Complete the Installation:

If needed, realign operator sprocket with door sprocket. If you have excessive door shaft movement, an optional chain tension plate is available. **Fig. 4**, pg 4.4.







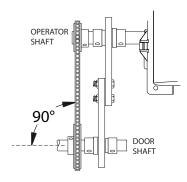
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Chain Couple (continued) (Tension Plate Kit)

Kit available separately, P/N 111005.0001.S for 1" door shaft. 111005.0002.S for 11/4" door shaft.

Installation of optional chain spreader bracket: Fig 4A & 4B

- 1) Place drive chain sprocket and bearing plate assembly on door shaft as shown.
- 2) Place bearing plate assembly and sprocket on operator shaft as shown.
- 3) Install door and operator sprockets and chain assembly as described in preceding instructions. See page 4.2.
- 4) Install bolts and nuts through plates. Do not tighten.
- 5) Tension chain by raising or lowering the operator as needed. Tighten operator mounting bolts.
- 6) Align sprockets to achieve a 90° angle between the chain and the shafts. Tighten all set screws.
- 7) Tighten Tension Plate bolts.



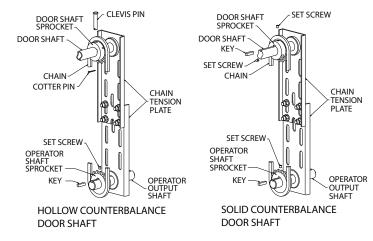


Figure 4B

Figure 4A

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Hand Chain and Keeper

- 1) Route the hand chain through the chain guide, around the pocket wheel and back through the chain guide. **Fig.5**.
- Connect the hand chain ends together as shown in Fig 6. by twisting open the last link on one end of the chain, and slipping the last link on the opposite end onto the open link.
- 3) Twist open link closed again.
- 4) Mount chain keeper to wall in line with chain approximately 4 feet from floor.
- 5) Loop chain around keeper as shown. **Fig. 7**. Optional Padlock not provided.
- 6) Install hoist cable.
 - With operator installed motor DOWN, attach hoist cable to cam arm hole closest to mounting plate. **Fig. 8**.
 - With operator installed motor UP, attach hoist cable to cam arm hole closest to electric box. **Fig. 8**.

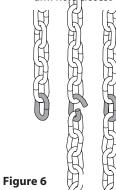
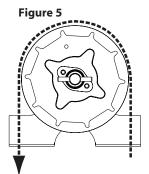
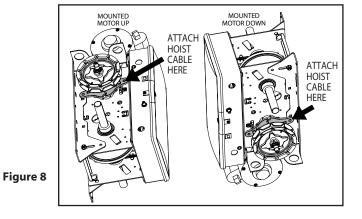




Figure 7

NOTE: To insure smooth operation, make sure there is no twist in the hand chain before connecting the link ends together.





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Clutch Adjustment Fig. 9

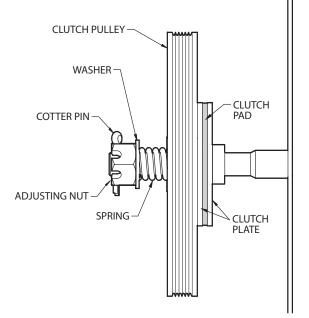
The Operators have a friction style clutch that can be adjusted.

NOTE: The clutch is intended to provide protection for the door, the operator and associated equipment. It is not intended for entrapment protection.

To Adjust the Clutch

- 1) Decrease the compression on the clutch until the operator will not lift the door.
 - Turning the adjustment castle nut counter-clockwise will decrease compression and clockwise will increase compression.
- 2) Gradually increase compression until the operator will perform a complete open and close cycle without clutch slippage.
- 3) Insert a cotter pin through the adjustment castle nut and bend a leg of the cotter pin to hold it in place.

NOTE: Periodically check the system for proper clutch action. If clutch starts to slip after working properly for some time , check manual operation of door BEFORE adjusting clutch. The door may not be operating freely or the counterbalance spring may need adjusting. Repairs and adjustments must be performed by a trained service representative using proper tools and instructions.



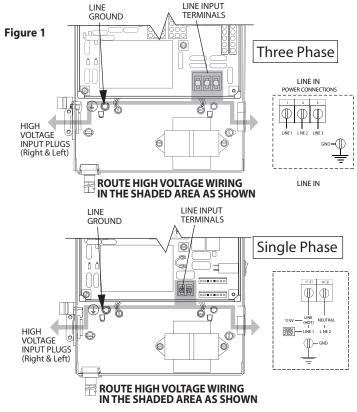
GCL-J&HSTANDARD DUTY OPERATOR

Section 5: Wiring

Line Voltage Wiring Fig. 1

WARNING

- DO NOT apply power to operator until instructed to do so.
- The Corporation recommends that line voltage wiring be performed by a qualified electrician.
- Be sure that electrical power has been disconnected from the input power wires being connected to the operator prior to handling these wires. An appropriate lock-out /tag-out procedure is recommended.
- · Line voltage wiring must meet all local building codes.
- Make sure operator voltage, phase and frequency nameplate ratings are identical to the job site line voltage ratings.
- Input power wiring must be properly sized for the operators amperage rating located on the nameplate.
- To reduce the risk of electric shock, make sure the chassis of this unit is properly grounded.
- 1) Remove LINE VOLTAGE INPUT PLUG and install proper fittings and 1/2" conduit.
- 2) Route proper LINE VOLTAGE wires into operator.
- Locate LINE INPUT terminals on circuit board. Using correct connectors, attach wires to LINE INPUTS, and GROUND terminal.
 - Keep low voltage and line voltage wires separate.
 - Route all line voltage wires as shown.
 - Plug all unused conduit holes.



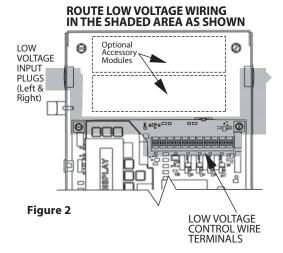
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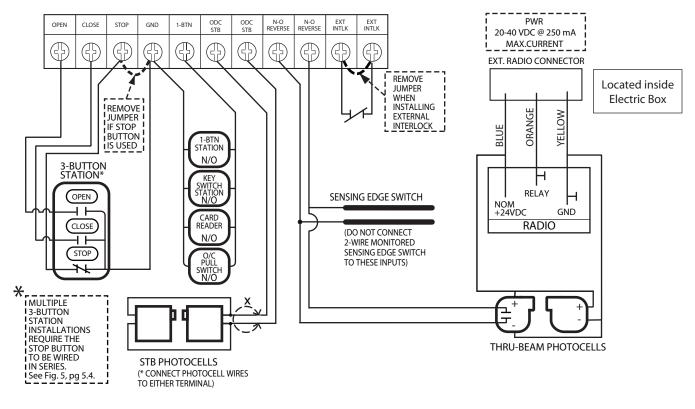
Low Voltage Control Wiring (general) Fig. 2

- Connect all LOW VOLTAGE control circuit wires to this end of electric box using 1/2" conduit or flexible convoluted tubing.
 - Keep low voltage and line voltage wires separate.
 - Route all low voltage control wiring as shown. This includes all control circuit wires such as wall controls, timers and single button input devices as well as radio control and safety circuit wiring. See Figs 2 through 10 in this section.
 - Plug all unused conduit holes.

NOTE: For a detailed description of control wire terminals see Appendix B.



External Wire Diagram See Appendix B for detailed description of terminals.



GCL-J&H STANDARD DUTY OPERATOR

Wall Control

A WARNING:

- Wall Control(s) must be located so that the door is within sight of the user and is far enough from the door, or positioned such that the user is prevented from coming in contact with the door while operating the controls.
- Attach the Warning placard adjacent to the Wall Control. Fig. 3A.

A WARNING:

If momentary contact control is to be used, an external monitored reversing device such as a photocell system or sensing edge switch must be used. See pages 5.7-5.8 for installation of entrapment protection devices.

- 1) For a single 3 button installation, make connections as shown in Fig. 3.
- 2) For single button accessory controls, make connections as shown in Fig. 4.
- 3) For a multiple 3 button installations, make connections as shown in Fig. 5.

NOTE: If an External STOP button is NOT being installed, a jumper wire must be installed between the "STOP" AND "GND" terminals as shown on page 5.3.

NOTE: Long Distance Relay Kit wiring is not required for long distance control runs and should not be used

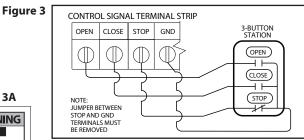
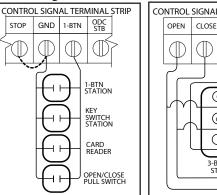


Figure 3A

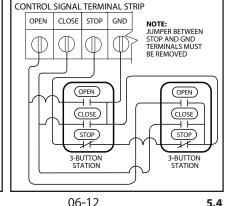


Entrapment Warning Placard

Figure 4







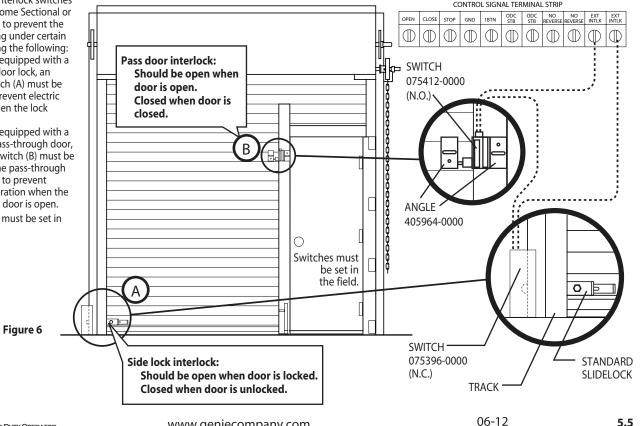
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Interlock Switches (Rolling Steel)

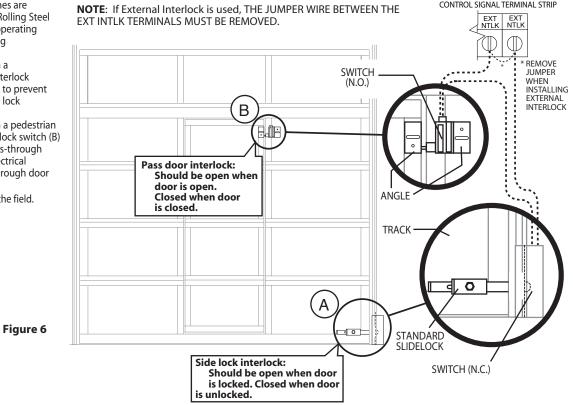
NOTE: If External Interlock is used, THE JUMPER WIRE BETWEEN THE EXT INTLK TERMINALS MUST BE REMOVED.

- 1) Optional external interlock switches are required with some Sectional or Rolling Steel Doors to prevent the door from operating under certain conditions including the following:
 - If the door is equipped with a functioning door lock, an interlock switch (A) must be installed to prevent electric operation when the lock is engaged.
 - If the door is equipped with a ٠ pedestrian pass-through door, an interlock switch (B) must be installed at the pass-through door in order to prevent electrical operation when the pass-through door is open.
 - The Switches must be set in the field.



Interlock Switches (Sectional)

- Optional external interlock switches are required with some Sectional or Rolling Steel Doors to prevent the door from operating under certain conditions including the following:
 - If the door is equipped with a functioning door lock, an interlock switch (A) must be installed to prevent electric operation when the lock is engaged.
 - If the door is equipped with a pedestrian pass-through door, an interlock switch (B) must be installed at the pass-through door in order to prevent electrical operation when the pass-through door is open.
- 2) The switches must be set in the field.



GCL-J&H STANDARD DUTY OPERATOR

Photocell Wiring

Monitored Photocells

 Series II Commercial Monitored photocells and Residential Safe-T-Beam[®] Monitored Photocells. Fig. 7 & 8. Wiring to these photocells can be connected to either terminal (they are not polarity sensitive. (Troubleshooting on page 8.5)

NOTE: Installer must enable PHOTOCELL in calibration mode. See page 6.9.

WARNING: Actuating operator using constant contact on the CLOSE button will override external reversing devices, including photocells.

- 2) To Mount Photocells: (Kit includes detailed Instructions).
 - Determine location for mounting. They do not need to be directly adjacent to the door but must be somewhere along the wall where there will be an unobstructed line between them. Fig 9.
 - They must extend out away from the wall sufficiently that no door hardware breaks the plane of the photo-beam.

WARNING: Photocell systems provide entrapment protection when mounted near the doorway in such a way that the lower portion of an individual's leg will break the photocell beam during normal walking conditions.

Commercial Non-Monitored Photocells

1) Nominal 24 Volt DC Commercial photocells with normally open contacts can be connected as shown in **Fig. 8**.

NOTE: <u>Blue</u> wire supplies 20 – 40VDC. Photocells used must be compatible with this voltage range.

NOTE: If no voltage is present at Blue wire, check fuse F-1 on Control board.

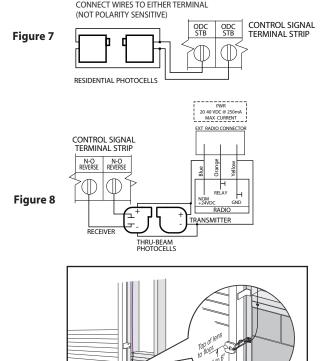


Figure 9



Sensing Edge Switch Installation

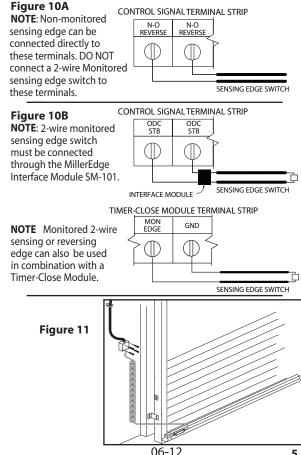
Figure 11 shows an example of a typical sensing edge installation. Left hand side is shown but right hand is a mirror image of this.

- 1A) If wiring from sensing edge switch to operator is coiled cord or 2 wire jacketed cord:
 - Install junction box 12" above the center of the door opening on same side as sensing switch.
 - Secure one end of cord to junction box using a cable clamp.
- 1B) If connection is to be made through a take up reel cord:
 - Install on same side as sensing edge switch and above door opening and slightly to the side.
 - Install junction box adjacent to take up reel and route the stationary cord from the reel to the box and secure with a cable clamp.

NOTE: Do not use a take-up-reel on a monitored edge. They have slip connections in them that momentarily break contact which causes false reversals.

- 2) Secure other end of cord (straight, coiled or reel) to sensing edge switch enclosure using a cable clamp.
- 3) Connect wires of cord to sensing edge switch using wire nuts or other suitable wire connectors.
- 4) Run a straight 2 wire cord from the junction box (Step 1) to the operator electrical box.
 - Secure using cable clamp on each end.
- 5) Join wires in cord from operator to wires in cord from switch using wire nuts or other suitable wire connectors.
- 6A) **Non-Monitored** sensing or reversing edge connects to terminal strip on main board using reverse inputs. See **Fig. 10A**.
- 6B) **Monitored** sensing or reversing edge connects to Timer-Close Module terminals or to terminal strip on main board through OPAKMEIX.S as shown in **Fig. 10B**.
- Operate the door to make certain cord is free to travel and does not become snared during door opening or closing.
 - Check sensing edge switch for proper operation.

WARNING: Actuating the operator using constant contact on the CLOSE button will override external reversing devices, including photocells and reversing edges.



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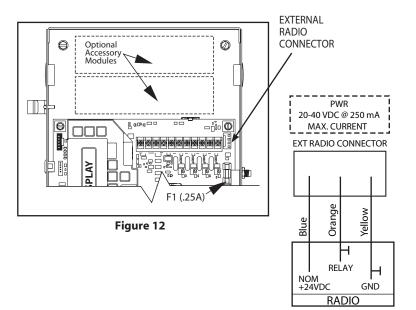
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External Radio Installation

Although the Operators are equipped with an internal radio, they also provide a universal connection for an external radio.

To Add the External Radio

- 1) Plug the 3-wire pigtail (provided) onto the plug connector marked "EXT RAD." Fig. 12.
- 2) Make wiring connections to the radio terminal strip.

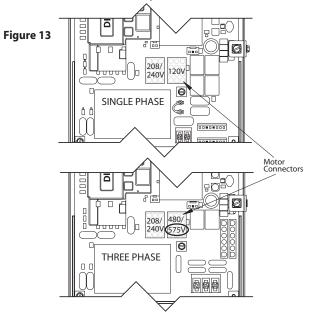


AWARNING:

Verify Line Voltage before making any connections to assure that motor harness is connected to proper motor connector on circuit board.

- 1) Plug motor harness into proper motor connector on circuit board in electric box. **Fig. 13**.
- 2) Apply primary power.

GCL-J&H STANDARD DUTY OPERATOR



IMPORTANT SAFETY INSTRUCTIONS WARNING-

To reduce the risk of severe injury or death:

- 1) READ AND FOLLOW ALL INSTRUCTIONS.
- 2) Never let children operate or play with door controls. Keep the remote control (where provided) away from children.
- 3) Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
- 4) Test the door's safety features at least once a month. After adjusting either the force or the limit of travel, retest the door operator's safety features.
- 5) For products having a manual release, if possible, use the manual release only when the door is closed. Use caution when operating the release while the door is open. Weak or broken springs may cause the door to fall rapidly, causing severe injury or death.
- 6) KEEP DOOR PROPERLY OPERATING AND BALANCED. See Door Manufacturer's Owner's Manual. An improperly operating or improperly balanced door could cause severe injury or death. Have only trained door systems technicians make repairs to cables, spring assemblies, other hardware and any wooden blocks or like items to which they may be attached.
- **7**) SAVE THESE INSTRUCTIONS.

ADANGER: After power is supplied to the operator, **Do Not** make contact with components inside the control panel except for the Keypad Keys. **Fig. 1**, page 6.1.

Section 6: Operator Setup Procedure

Control Panel

Operators include a full function control panel including a liquid crystal display (LCD), calibration keys and Open, Close and Stop keys for on board operator control. See **Fig. 1**. The open, close and stop keys function as a 3-button wall control. The Display will show current operator conditions and calibration information. Due to limited character space, some displays will be abbreviated. See Appendix C (pgs. 10.9-10.11) for full display descriptions.

Operators include a non-volatile memory. The unit will remember all calibration settings plus error code and run code logs, if power is removed from unit.

A DANGER: After power is supplied to the operator, Do Not make contact with components inside the control panel except for the Keypad Keys. Fig. 1.

Control Operating Modes

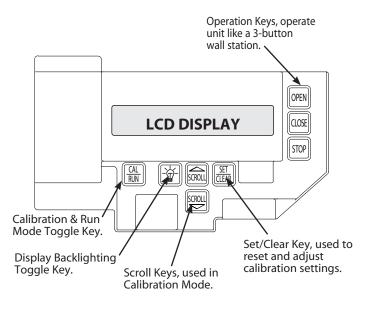
Operator control boards operate in two modes: Run Mode and Calibration Mode. The control board should normally operate in the Run Mode. The operator is calibrated in Calibration Mode.

With the operator standing idle:

PRESS CAL/RUN TO TOGGLE BETWEEN OPERATING MODES.

- The first display in calibration mode is "SET CLOSE DIRECTION"
- The display in run mode will be one of the condition codes listed in Appendix C.

WARNING: DO NOT calibrate operator or operate door unless doorway is in sight and free of obstructions. Keep people clear of opening while door is moving.





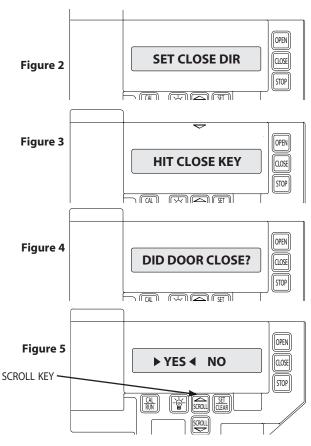
Setting Close Direction

The direction of motor rotation depends on mounting position and/or how the main input power phases are wired. This setting is used to insure the door is closing and opening according to the input commands.

- 1) If operator is in RUN mode, press CAL/RUN 🔛 key to enter calibration mode.
- 2) Press SET/CLEAR a key to begin the calibration procedure and advance to the next screen. Figure 3.
- 3) Briefly press the CLOSE key. (Pressing the Scroll key at this point will exit this control function.)

The display will read " DID DOOR CLOSE? " Figure 4.

- Press SCROLLE key (up or down) to toggle between YES and NO. Figure 5.
 - If YES is selected, no change to operator calibration is made. If NO is selected — the POD will change the operator's down direction.
- 5) Press the SET/CLEAR 🕮 key.
- 6) Press CAL/RUN 🖼 key to return to run mode.



Setting Braking Rate

- 1) If operator is in RUN mode, press CAL/RUN 🔛 key to enter calibration mode.
- Press Scroll (key until display reads "BRAKING RATE >#." where # is the deceleration rate, ranging from 0 to 9. 0=max. braking. 9=Min.
 Figure 6.
- 3) Press SET/CLEAR 📓 key to toggle between 0 and 9—one digit at a time.
- 4) Pick a value and operate the door. Adjust as necessary.
- 5) Press a SCROLL 📾 key to shift to a new function and lock in the setting.
- 6) Press CAL/RUN 🔛 key to return to run mode.

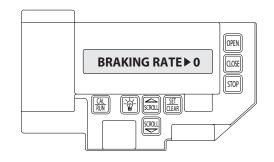


Figure 6

Setting Travel Limits

UP and/or DOWN

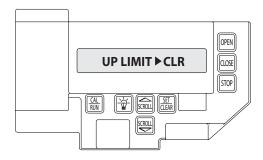
- 1) If operator is in RUN mode, press CAL/RUN 📓 key to enter calibration mode.
- 2) Press SCROLL E key until display reads "UP LIMIT>CLR " or "DOWN LIMIT>CLR " Figure 7.
- 3) Jog the door using the OPEN 🔤 or CLOSE 🔤 key until you reach the desired height. ___
- 4) Press SET/CLEAR key to switch display to "UP LIMIT>SET " or "DOWN LIMIT>SET." Figure 8.
- 5) Press a SCROLL E key to shift to a new function and lock in the limit setting.
- 6) Press CAL/RUN 🔛 key to return to run mode.

Resetting Travel Limits

UP and/or DOWN

- 1) If operator is in RUN mode, press CAL/RUN key to enter calibration mode.
- Press SCROLL (B) key until display reads "UP LIMIT>SET " or "DOWN LIMIT>SET." Figure 8.
- Press SET/CLEAR by to switch display to "UP LIMIT>CLR" or "DOWN LIMIT>CLR"
- 4) Jog the door using the OPEN 🔤 or CLOSE 🔤 key until you reach the desired height.
- Press SET/CLEAR key to switch display to "UP LIMIT>SET" or "DOWN LIMIT>SET"
- 6) Press CAL/RUN 🔛 key to return to run mode.

NOTE: The recommended setpoint for the DOWN Travel Limit is normally at approximately 2 inches off the floor. This final distance will be covered by the Limit Overrun Function to establish a more accurate seal.





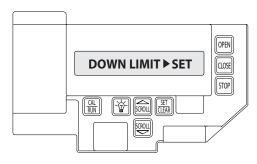


Figure 8



Setting Limit Overrun

This Setting is a matter of trial and Error

- 1) If operator is in RUN mode, press CAL/RUN 🔛 key to enter calibration mode.
- 2) Press SCROLL We key until display reads "LIMIT OVERRUN>#" where # is the increment of travel beyond the CLOSE Limit ranging from 0 to 9. Zero turns off the Overrun function and the door stops at the DOWN Limit. Nine is the maximum distance the door will travel past the limit. This function is used to insure a good seal at the bottom of the door. Figure 9.
- 3) Press SET/CLEAR 🕮 key to toggle between 0 and 9—one digit at a time.
- 4) Pick a value and <u>op</u>erate the door. Adjust as necessary.
- 5) Press a SCROLL 🕮 key to shift to a new function and lock in the setting.
- 6) Press CAL/RUN 🖼 key to return to run mode.

NOTE: The actual distance that the Overrun function covers is variable depending on model of operator and size of the door (nominally about 2 inches of travel).

WARNING: The Limit Overrun function will override external reversing devices, including photocells and sensing or reversing edges. Therefore, any externally connected devices will be disabled during that portion of door travel which is controlled by the Limit Overrun function.



Figure 9

Monitored Reversing Devices

Safe-T-Beams® (OPTIONAL)

- 1) If operator is in RUN mode, press CAL/RUN 🖾 key to enter calibration mode.
- Press SCROLL We key (up or down) until display reads "ODC STB>ON" or "ODC STB>OFF" Figure 10.
- 3) Press SET/CLEAR 🔠 key to toggle between ON and OFF.
- 4) Press SCROLL 🕮 key (up or down) to shift to a new function and lock setting.
- 5) Press CAL/RUN 🔛 key to return to run mode.

▲ WARNING: Photocell systems provide entrapment protection when mounted near the doorway in such a way that the lower portion of an individuals leg will break the photocell beam during normal walking through the doorway. If an alternative mounting location is chosen, it must be approved by the facility owner.

Current UL Approved Monitored Reversing Devices:

- 1) MillerEdge ME and MT series monitored edge sensors used in combination with Timer-Close Module P/N OPABTCX.S.
- 2) MillerEdge ME and MT series monitored edge sensors used in combination with MillerEdge Interface Module SM-101. (Direct connect through STB inputs).
- Residential Safe-T-Beam[®] Monitored Photocells from The Genie[®] Company, model OSTB-BX (P/N 38176R.S).
- 4) Series II Safe-T-Beam® Monitored Photocells (P/N OPAKPE.S).
- 5) Monitored Photocells P/N OPAKPEN4GX.S.

NOTE: Installation of photocells or residential Monitored Photocells DOES NOT make the unit legal for residential use. The Corporation strictly prohibits any installation of a unit in any residentially zoned construction.

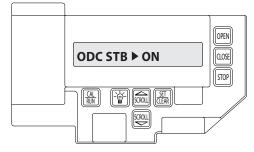


Figure 10

Setting Open and Close Modes (Constant vs Momentary Contact)

OPEN

- 1) If operator is in RUN mode, press CAL/RUN 📓 key to enter calibration mode.
- 2) Press SCROLL key until display reads "OPEN MODE>MOM" or "OPEN MODE>C-STP."Figure 11.
 - MOM=momentary contact, meaning you press and release the OPEN Real key and the door will continue to move until it reaches its travel limit. (See NOTE)
 - C-STP=constant contact-stop, meaning if you release the key prior to the door reaching its travel limit, the door will stop.
- 3) Press SET/CLEAR 🐻 key to toggle between "OPEN MODE>C-STP" or "OPEN MODE>MOM" on the display.
- 4) Press a SCROLL 📾 key to shift to a new function and lock in the setting.
- 5) Press CAL/RUN 🖼 key to return to run mode.

CLOSE

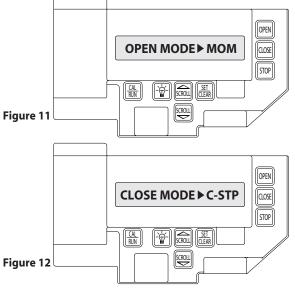
- 1) If operator is in RUN mode, press CAL/RUN 🔛 key to enter calibration mode.
- Press SCROLL key until display reads "CLOSE MODE>MOM," "CLOSE MODE>C-STP" or "CLOSE MODE>C-REV." Figure 12.
 - MOM=momentary contact, meaning you press and release the CLOSE end key and the door will continue to move until it reaches its travel limit. (See NOTE)
 - C-STP=constant contact-stop, meaning **if you release the key** prior to the door reaching its travel limit, **the door will stop**.
 - C-REV=constant contact-reverse, meaning if you release the key prior to the door reaching its travel limit, the door will reverse direction. (See NOTE)
- 3) Press SET/CLEAR B key to toggle between "CLOSE MODE>C-STP" or "CLOSE MODE>C-REV" or "CLOSE MODE>MOM" on the display.
- 4) Press a SCROLL a key to shift to a new function and lock in the setting.
- 5) Press CAL/RUN 🔛 key to return to run mode.

NOTE: Momentary contact **(MOM)** or Constant Reverse (**C-REV**) <u>may not be used</u> <u>unless</u> both the OPEN and CLOSE Limits have been set.

In situations where an external reversing device is either not installed or not operating properly, Constant Contact **(C-STP)** MUST BE USED.

A WARNING: If momentary contact control is to be used, an external reversing device such as a photocell system or sensing edge switch must be used. See pages 5.7-5.8 for installation of entrapment protection devices.

NOTE: During adjustment of a Travel Limit, the Open and Close Modes will automatically fail-safe to Constant Contact until the Limit has been set or reset. At that time the Open and Close Modes will revert to their previous setting.



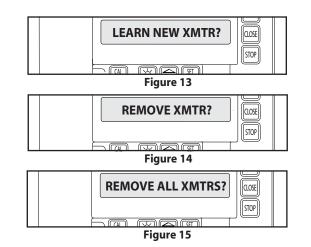
(Optional) Transmitter Programming

Adding a Transmitter

- 1) If operator is in RUN mode, press CAL/RUN 🖾 key to enter calibration mode.
- Press SCROLL key (up or down) until display reads "LEARN NEW XMTR? " Figure 13.
 - This question along with the instruction "HIT SET FOR YES" will continuously pan across the display window. (Pressing SCROLL or CAL/RUN will cancel the operation.)
- 3) Press SET/CLEAR 🚟 key.
 - Display will read "PUSH XMTR BUTTON TWO TIMES TO LEARN XMTR."
- 4) Press Transmitter button two times.
 - The display will read "XMTR ___LEARNED." Where it assigns a random number between 1 and 50 to the transmitter. That transmitter is entered and ready to operate the door. (Label/mark the transmitter.)
- 5) Press SCROLL Reg key (up or down) to move on to another menu item, or CAL/RUN key to exit the CAL mode.

Removing Individual Transmitter

- 1) If operator is in RUN mode, press CAL/RUN 🔛 key to enter calibration mode.
- Press SCROLL key (up or down) until display reads "REMOVE XMTR?" Figure 14
 - This question along with the instruction "HIT SET FOR YES" will continuously pan across the display window. (Pressing SCROLL or CAL/RUN will cancel the operation.)
- 3) Press SET/CLEAR key.
 - A menu displaying the available transmitter numbers will appear. Press SCROLL key (up or down) to cycle through the menu to the number of the transmitter to be removed. (Pressing CAL/RUN will cancel the operation.)
- 4) Press SET/CLEAR key.
 - The transmitter is removed.
- 5) Press SCROLL 🖼 key (up or down) to move on to another menu item, or CAL/RUN 📓 key to exit the CAL mode.



Removing All Transmitters

- 1) If operator is in RUN mode, press CAL/RUN 📓 key to enter calibration mode.
- 2) Press SCROLL a key (up or down) until display reads "REMOVE ALL XMTRS" Figure 15.
 - This question along with the instruction "HIT SET FOR YES" will continuously pan across the display window. (Pressing SCROLL or CAL/RUN will cancel the operation.)
- 3) Press the SET/CLEAR 🔠 key.
 - The display will read "ARE YOU SURE."
- 4) Press the SET/CLEAR 🕅 key.
 - All transmitters are removed.
- 5) Press SCROLL we (up or down) to move on to another menu item, or CAL/RUN key to exit the cal mode.

GCL-J&H STANDARD DUTY OPERATOR

Setting Mid-Stop Limit

The Operator includes a programmable Mid-Stop. This feature allows the operator to stop at a user selectable point when opening. It is used when operating very tall doors that only open to their full height occasionally. The Mid-Stop does not effect the operator when closing. To operate door to full open position from mid-stop, press open button again.

NOTE: Setting of the MID-STOP should only be performed AFTER Travel Limit and Max Run Timer settings have been made.

- 1) Press CAL/RUN 🖾 key to enter calibration mode.
- 2) Press the CLOSE we to close the door to the down limit.
- 3) Press SCROLL key until display reads "MID-STOP>CLR" Figure 16.

NOTE: If the display reads MID-STOP > SET at this point, first clear the MID-STOP as described <u>be</u>low then repeat steps 1-3 and continue.

- 4) Press the OPEN 🕅 key to open the door to desired mid-stop height.
- 5) Press SET/CLEAR A keyuntil the display reads "MID-STOP > SET"
- 6) Press CAL/RUN (Rev to return to run mode.

To CLEAR the Limit

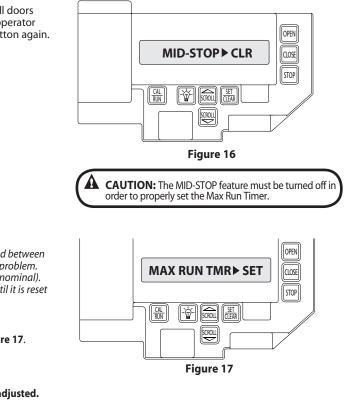
- 1) Press CAL/RUN (The to enter calibration mode.
- 3) Press SCROLL until display reads "MID-STOP >SET"
- 5) Press SET/CLEAR 🔠 until the display reads "MID-STOP > CLR"
- 8) Press CAL/RUN 🖾 to return to run mode.

Resetting the MRT (The Max Run Timer is set automatically once the unit is cycled between Limits. The Max Run Timer prevents the unit from running continuously in the event of a problem. The MRT's are set to the time required to run from one limit to the other, plus 5 seconds (nominal). When the MRT is exceeded, the operator stops and will not respond to any command until it is reset by pressing one of the Calibration keys or by cycling power to the unit.

TO RESET

- 1) Press CAL/RUN 🕅 to enter calibration mode.
- 2) Press SCROLL (up or down) until display reads "MAX RUN TMR > SET." Figure 17.
- 3) Press SET/CLEAR 🔠 until display reads "MAX RUN TMR > CLR."
- 4) Press CAL/RUN (to return to RUN mode.
- 5) Cycle the door between limits.

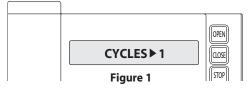
NOTE: The Max Run Timer must be reset each and every time the Travel Limits are adjusted.



Section 7: Special Operator Features (No user input)

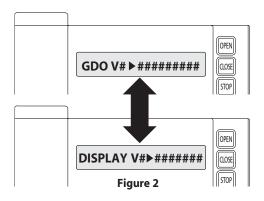
Operator Cycle Count

- 1) Press CAL/RUN key to enter calibration mode.
- Press SCROLL e key until display reads "CYCLES>1,2,3 etc. where the number is the number of open/close cycles the operator has performed. Figure 1.
- 3) Press CAL/RUN key to return to run mode.



GDO and Display Firmware

- 1) Press CAL/RUN 🕅 key to enter calibration mode.
- Press SCROLL key until display reads "GDO V# > ######." Figure 2 This display will cycle between the version number of the current GDO firmware and the current Display Firmware.
- 3) Press CAL/RUN 🔛 key to return to run mode.



Operator Type Fig. 3

NOTE: The GDO type is factory set. The installer should not have to set this feature. However, if the GDO type is inadvertently changed, or if a board needs to be replaced in the field, follow these instructions to set GDO type.

- 1) Press CAL/RUN 🔛 key to enter calibration mode.
- 2) Press SCROLL key until display reads "GDO TYPE >." **Figure 3**. This will display the current GDO type.
- 3) Press SET/CLEAR Key until display indicates correct GDO type (J-SHAFT or TROLLEY)
- 4) Press CAL/RUN 🖼 key to return to run mode.

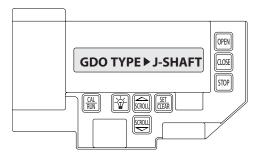


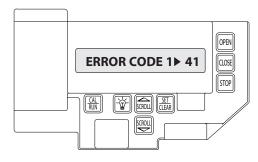
Figure 3

Section 8: Troubleshooting

Display Operation in Run Mode

Operators display their status on the integrated display. Each time the operator runs, stops, reverses or refuses to run, the display will indicate why the action did, or did not, take place.

Once an error code has been generated, the operator will continue to display the error code while the operator is not running. This error code can be cleared by pressing the STOP button or STOP key on the keypad. The error code will automatically clear when the operator stops at the down limit. Error codes will continue to be stored in the operator's Error Code Memory after they have been cleared from the display in the Run Mode.





Error Codes

To aid in troubleshooting problems, operators include an error code memory that stores the last 10 error events. These codes are stored with or without power. The last error code detected is also displayed on the LCD until the stop button or key is pressed or the operator stops at the down limit.

The error code memory stores the last 10 error codes in sequence. Once 10 codes are stored, the oldest code is erased to make room for the newest code. These codes are displayed in calibration mode. The display will flash the number of the error code and the 2-digit error code followed by a description of the error code. **Fig. 1 & 2**.

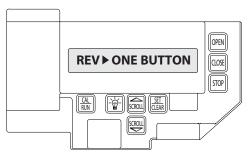


Figure 2

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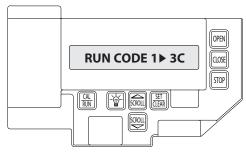
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Error Codes (continued)

To view the error code memory:

- 1) Press CAL/RUN 🔛 key to enter calibration mode.
- 2) Press SCROLL we key until display reads "ERROR CODE.1
 - The display will begin flashing the error code number and 2-digit error code followed by its description.
 - Reminder: Error code number 1 is the latest code generated.
- 3) Press SET/CLEAR key. The display will now read "ERROR COD ≥ 2." (This is the error code which was generated before error code 1.)
- Repeat step 3 until all 10 error codes have been displayed or move on to step 5 when ready.
- 5) Press CAL/RUN key to return to run mode.

NOTE: For all error codes see Appendix C, Pages 10.11 - 10.12.

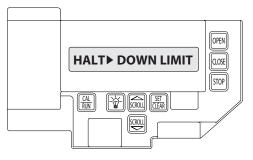




Run Codes

Operators also include a run code memory that stores the last 10 run events. These codes are stored with or without power. Each time the operator runs or stops, it generates a code that it stores in this memory (Why the operator ran or stopped). Used together with the error code memory, it becomes a powerful troubleshooting aid.

The run code memory stores the last 10 codes in sequence. Once 10 codes are stored, the oldest code is erased to make room for the newest code. These codes are displayed in calibration mode. The display will flash the number of the run code and the 2-digit run code followed by a description of the run code. **Fig. 3 & 4**.





Run Codes (continued)

To view the run code memory:

- 1) Press CAL/RUN key to enter calibration mode.
- 2) Press SCROLL 🕮 key until display reads "RUN CODE 1>."
 - The display will begin flashing the run code number and code followed by its description.
 - · Remember: run code number 1 is the latest code generated.
- Repeat step 3 until all 10 run codes have been displayed or move on to step 5 when ready.
- 5) Press CAL/RUN 🔛 key to return to run mode.

NOTE: For all run codes see Appendix C, Pages 10.10.

TROUBLESHOOTING EXAMPLE USING RUN AND ERROR

CODE MEMORIES. Fig. 5

- 1. In Calibration Mode, display and write down each Run Code and Error Code stored in memory.
- 2. List as shown in Fig. 5.
- 3. Refer to Appendix C to interpret the codes.

In this example, the operator was opened using the OPEN key on the keypad and stopped at the up limit. The OPEN wall button was then activated, causing the "6D" code to be generated since the operator could not open when it is already at the up limit. The CLOSE wall button was then activated, causing the operator to close. While closing, the Normally-Open (N-O) Safety Input was activated, causing the operator to stop and then reverse, stopping at the up limit.

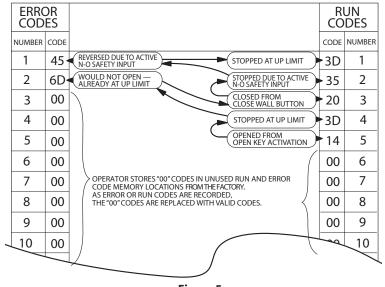
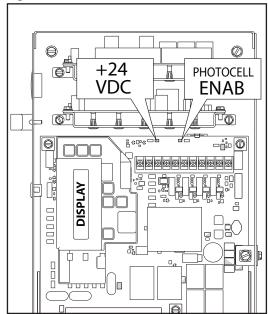


Figure 5

LED Indicators Fig. 6

Operators include a self-diagnostic circuit board using troubleshooting LED indicators to signal the technician of a problem.

Figure 6



TROUBLESHOOTING LED's

PHOTOCELL ENABLE	NORMALLY ON - PHOTOCELL ENABLED	OFF - PHOTOCELL DISABLED
+ 24 VOLTS DC	NORMALLY ON - POWER AVAILABLE	OFF - CHECK AC POWER SUPPLY CHECK FUSES

Monitored Photocell Self-diagnostic Troubleshooting Chart

SOURCE (RED LED)	SENSOR (GREEN LED)	INDICATED CONDITION	REQUIRED ACTION
● ON	• ON	NORMAL OPERATION	NONE REQUIRED
O OFF	O OFF	1. POWER HEAD NOT POWERED 2. WIRING FROM POWER HEAD BAD	1. CHECK BREAKERS, FUSES, PLUGS 2. CHECK WIRING FOR OBVIOUS SHORTS
O OFF	• ON	1. WIRING TO SOURCE MISSING OR BAD 2. POWER HAS BEEN INTERRUPTED	1. CHECK WIRING 2. REMOVE POWER AND REAPPLY
2 BLINKS, PAUSE (REPEAT)	• ON	1. BEAM NOT ALIGNED 2. BEAM OBSTRUCTED 3. SENSOR DEFECTIVE	1.CHECK ALIGNMENT 2. CHECK FOR OBSTRUCTION 3. CALL CUSTOMER SERVICE
2 BLINKS, PAUSE (REPEAT)	O OFF	1. WIRE TO SENSOR MISSING OR BAD 2. SENSOR DEFECTIVE	1. CHECK WIRING 2. CALL CUSTOMER SERVICE
3 BLINKS, PAUSE (REPEAT)	• ON	1. SENSOR RECEIVING INTERFERENCE	1. ATTEMPT TO DETERMINE SOURCE OF INTERFERENCE 2. CALL CUSTOMER SERVICE
4 BLINKS, PAUSE (REPEAT)	• ON	1. SOURCE NOT SENDING PULSES 2. SOURCE DEFECTIVE	1. CALL CUSTOMER SERVICE 2. CALL CUSTOMER SERVICE

WARNING: Actuating the operator by using constant contact on the CLOSE button will override all reversing devices.

WARNING: The Corporation recommends that line voltage wiring be performed by a qualified electrician. See Section 5 for additional wiring instructions.

Section 9: Service and Maintenance

Maintenance Schedule

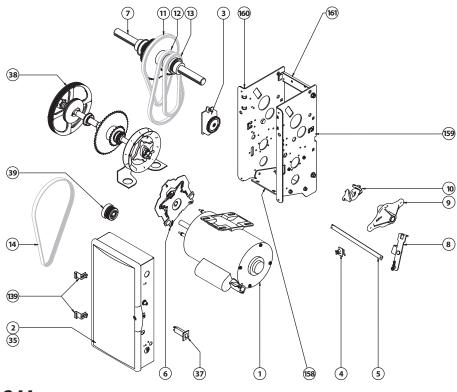
The following table provides a schedule of recommended Service and Maintenance items to be completed by a trained service representative.

A CAUTION: Failure to perform the recommended Service & Maintenance may result in premature failure of the operator.

SERVICE ITEM	SERVICE INTERVAL (FREQUENCY)			
	MONTHLY	EVERY 6 MO. OR 5,000 CYCLES	EVERY 12 MO. OR 10,000 CYCLES	EVERY 36 MO. OR 30,000 CYCLE
MANUAL OPERATION OF DOOR				
CHECK DRIVE CHAINS AND LUBRICATE				
* PHOTOCELL/ SENSING EDGE OPERATION	•			
CLUTCH (OPTIONAL) ADJUSTMENT				
CHECK FOR LOOSE OR MISSING HARDWARE				
CHECK LIMIT POSITION				•
GEAR TRAIN WEAR				

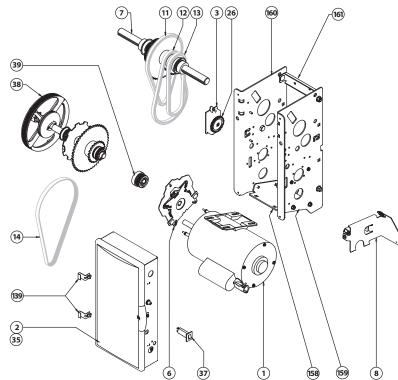
* If Installed.

Basic Operator Parts Hoist



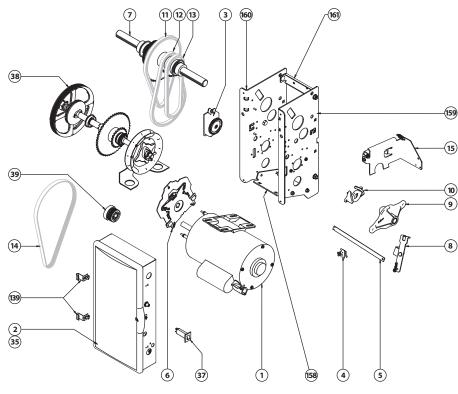
	PARTS LIST	
ITEM NO.	PART NUMBER	DESCRIPTION
1	110635.0001	1/2HP,1 PH, ODP MOTOR
	110635.0002	3/4HP, 1 P[H, ODP MOTOR
	110635.0003	1 HP, 1 PH, ODP MOTOR
	110635.0004	1/2HP, 3 PH, ODP MOTOR
	110635.0005	3/4HP, 3 P[H, ODP MOTOR
	110635.0006	1 HP, 3 PH, ODP MOTOR
	110635.0007	1/2HP,575V, ODP MOTOR
	110635.0008	3/4HP, 575V, ODP MOTOR
	110635.0009	1 HP, 575V, ODP MOTOR
2	110607.0001	ELECTRIC BOX ASSY, 1 PH, CONTACT
	110607.0002	ELECTRIC BOX ASSY, 1 PH, RELAY
	110607.1003	ELECTRIC BOX ASSY, 3 PH, CONTACT
	110607.1004	ELECTRIC BOX ASSY, 3 PH, RELAY
	110607.1005	ELECTRIC BOX ASSY, 575V, CONTACT
3	110618**	LIMIT MODULE ASSEMBLY
4	111149.0001	SWITCH, INTRLK, RIGHT
	111149.0002	SWITCH, INTRLK, LEFT
5	111031.0001	LINK, HOIST, RELEASE
6	110620.0002	BRAKE ASSEMBLY
7	111022.0001	OUTPUT SHAFT ASSEMBLY
8	111023.0001	ARM, RELEASE
9	111066.0001	RELEASE, HANDWHEEL
10	111036.0001	RAMP, LIFTING, RELEASE
11	110877.0068	CHAIN, #35 x 68P, LOOP
12	110877.0072	CHAIN, #35 x 72P, LOOP
13	110877.0070	CHAIN, #35 x 70P, LOOP
14	111010.0001	BELT, POLY-V STRETCH BELT
35	SEE PG 10.6	ELECTRICAL BOX COVER
37	110100.0015	CIRCUIT BREAKER
38	111408.0001	CLUTCH PULLEY
39	110764.0001	MOTOR PULLEY
139	110423.0001	ELECTRIC BOX COVER HINGE
158	110636.0001	MOTOR MOUNT PLATE
159	110625.0002	ENCLOSURE LEFT
160	110625.0001	ENCLOSURE RIGHT
161	110627.0001	SUPPORT BRACE
	06-12	10

Basic Operator Parts Jackshaft



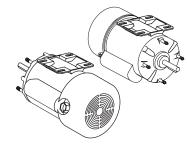
	PARTS LIST		
ITEM NO.	PART NUMBER	DESCRIPTION	
1	110635.0001	1/2HP,1 PH, ODP MOTOR	
	110635.0002	3/4HP, 1 P[H, ODP MOTOR	
	110635.0003	1 HP, 1 PH, ODP MOTOR	
	110635.0004	1/2HP, 3 PH, ODP MOTOR	
	110635.0005	3/4HP, 3 P[H, ODP MOTOR	
	110635.0006	1 HP, 3 PH, ODP MOTOR	
	110635.0007	1/2HP,575V, ODP MOTOR	
	110635.0008	3/4HP, 575V, ODP MOTOR	
	110635.0009	1 HP, 575V, ODP MOTOR	
2	110607.0001	ELECTRIC BOX ASSY, 1 PH, CONTACT	
	110607.0002	ELECTRIC BOX ASSY, 1 PH, RELAY	
	110607.1003	ELECTRIC BOX ASSY, 1 PH, CONTACT	
	110607.1004	ELECTRIC BOX ASSY, 1 PH, RELAY	
	110607.1005	ELECTRIC BOX ASSY, 575V, CONTACT	
3	110618**	LIMIT MODULE ASSEMBLY	
5	111031.0001	LINK, HOIST, RELEASE	
6	110620.0002	BRAKE ASSEMBLY	
7	111022.0001	OUTPUT SHAFT ASSEMBLY	
8	111143.0001	BRACKET, JACKSHAFT RELEASE	
11	110877.0068	CHAIN, #35 x 68P, LOOP	
12	110877.0072	CHAIN, #35 x 72P, LOOP	
13	110877.0070	CHAIN, #35 x 70P, LOOP	
14	111010.0001	BELT, POLY-V STRETCH BELT	
35	SEE PG 10.7	ELECTRICAL BOX COVER	
37	110100.0015	CIRCUIT BREAKER	
38	111099.0001	SHAFT ASSY, CLUTCH	
39	110764.0001	MOTOR PULLEY	
139	110423.0001	ELECTRIC BOX COVER HINGE	
158	110636.0001	MOTOR MOUNT PLATE	
159	110625.0002	ENCLOSURE LEFT	
160	110625.0001	ENCLOSURE RIGHT	
161	110627.0001	SUPPORT BRACE	

Basic Operator Parts Jackshaft/Hoist Combo

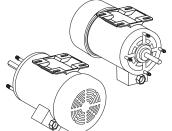


TEM	PARTS LIST PART NUMBER	DESCRIPTION
<u>₩0.</u> 1	110635.0001	1/2HP.1 PH. ODP MOTOR
1	110635.0001	3/4HP, 1 PIH, ODP MOTOR
	110635.0003	1 HP, 1 PH, ODP MOTOR
	110635.0004	1/2HP, 3 PH, ODP MOTOR
	110635.0005	3/4HP, 3 PIH, ODP MOTOR
	110635.0006	1 HP, 3 PH, ODP MOTOR
	110635.0007	1/2HP,575V, ODP MOTOR
	110635.0008	3/4HP, 575V, ODP MOTOR
	110635.0009	1 HP, 575V, ODP MOTOR
2	110607.0001	ELECTRIC BOX ASSY, 1 PH, CONTACT
	110607.0002	ELECTRIC BOX ASSY, 1 PH, RELAY
	110607.1003	ELECTRIC BOX ASSY, 1 PH, CONTACT
	110607.1004	ELECTRIC BOX ASSY, 1 PH, RELAY
	110607.1005	ELECTRIC BOX ASSY, 575V, CONTACT
3	110618**	LIMIT MODULE ASSEMBLY
4	111149.0001	SWITCH, INTRLK, RIGHT
	111149.0002	SWITCH, INTRLK, LEFT
5	111031.0001	LINK, HOIST, RELEASE
6	110620.0002	BRAKE ASSEMBLY
7	111022.0001	OUTPUT SHAFT ASSEMBLY
8	111023.0001	ARM, RELEASE
9	111066.0001	RELEASE, HANDWHEEL
10	111036.0001	RAMP, LIFTING, RELEASE
11	110877.0068	CHAIN, #35 x 68P, LOOP
12	110877.0072	CHAIN, #35 x 72P, LOOP
13	110877.0070	CHAIN, #35 x 70P, LOOP
14	111010.0001	BELT, POLY-V STRETCH BELT
15	111143.0001	BRACKET, JACKSHAFT RELEASE
35	SEE PG 10.7	ELECTRICAL BOX COVER
37	110100.0015	CIRCUIT BREAKER
38	111100.0001	SHAFT ASSY, CLUTCH, RH
	111100.0002	SHAFT ASSY, CLUTCH, LH
39	110764.0001	MOTOR PULLEY
139	110423.0001	ELECTRIC BOX COVER HINGE
158	110636.0001	MOTOR MOUNT PLATE
159	110625.0002	ENCLOSURE LEFT
160	110625.0001	ENCLOSURE RIGHT
161	110627.0001	SUPPORT BRACE

Alternate Motor Options*



TEFC, SINGLE PHASE 111306.0001, 1/2 HP, 115/208,230 V 111306.0002, 3/4 HP, 115/208/230 V 111306.0003, 1 HP, 115/208/230 V



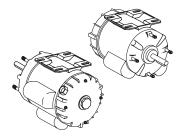
TEFC, THREE PHASE

111308.0001, 1/2 HP, 208/230/460 V 111308.0002, 3/4 HP, 208/230/460 V 111308.0003, 1 HP, 208/230/460 V 111308.0004, 1/2 HP, 575 V 111308.0005, 3/4 HP, 575 V 111308.0006, 1 HP, 575 V

* NOT AVAILABLE ON OPERATOR W/O BRAKE

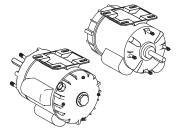


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TENV, SINGLE PHASE 111309.0001, 1/2 HP, 115/208/230 V

111309.0002, 3/4 HP, 115/208/230 V 111309.0003, 1 HP, 115/208/230 V



TENV, THREE PHASE

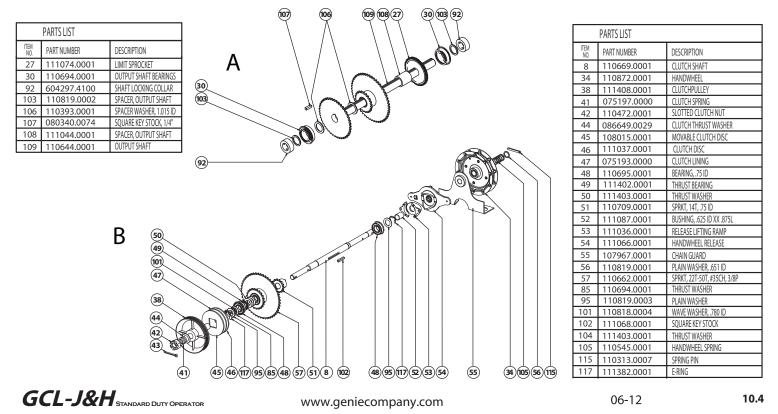
111309.0004, 1/2 HP, 208/230/460 V 111309.0005, 3/4 HP, 208/230/460 V 111309.0006, 1 HP, 208/230/460 V 111309.0007, 1/2 HP, 575 V 111309.0008, 3/4 HP, 575 V 111309.0009, 1 HP, 575 V

06-12

10.4

Appendix A (continued)

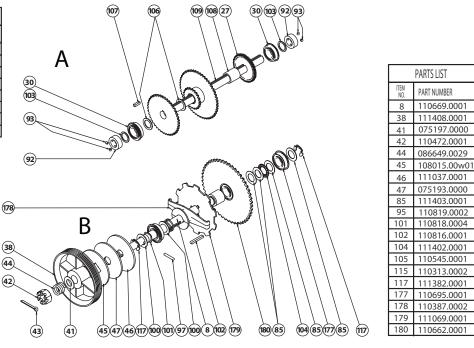
Basic Output (A) and Clutch (B) Shafts Parts Hoist



Appendix A (continued)

Basic Output (A) and Clutch (B) Shaft Parts Jackshaft

PARTS LIST				
TEM NO.	PART NUMBER	DESCRIPTION		
27	111074.0001	LIMIT SPROCKET		
30	110694.0001	OUTPUT SHAFT BEARINGS		
92	604297.4100	SHAFT LOCKING COLLAR		
103	110819.0002	SPACER, OUTPUT SHAFT		
106	110393.0001	SPACER WASHER, 1.015 ID		
107	080340.0074	SQUARE KEY STOCK, 1/4"		
108	111044.0001	SPACER, OUTPUT SHAFT		
109	110644.0001	OUTPUT SHAFT		



GCL-J&H STANDARD DUTY OPERATOR

DESCRIPTION

CLUTCH SHAFT

CLUTCHPULLEY

CLUTCH SPRING

CLUTCH DISC

CLUTCH LINING

THRUST WASHER

WAVE WASHER

ROUND END KEY

THRUST WASHER

SPRING PIN

E-RING

SLIDER ENGAGEMENT PLATE

HANDWHEEL SPRING

INTERMEDIATE SHAFT BEARINGS

INTERMEDIATE SHAFT BEARINGS

WASHER

SLOTTED CLUTCH NUT

CLUTCH THRUST WASHER

MOVABLE CLUTCH DISC

Basic Combination Shaft Parts Hoist/Release Combo

PARTS LIST	
ITEM NO. PART NUMBER DESCRIPTION	
27 111074.0001 LIMIT SPROCKET	
30 110694.0001 OUTPUT SHAFT BEARINGS	
92 604297.4100 SHAFT LOCKING COLLAR	
103 110819.0002 SPACER, OUTPUT SHAFT	
106 110393.0001 SPACER WASHER, 1.015 ID	
107 080340.0074 SQUARE KEY STOCK, 1/4"	
108 111044.0001 SPACER, OUTPUT SHAFT	
109 110644.0001 OUTPUT SHAFT	
110 110663.0001 SPRKT, 43T, #35CH, 3/8P	
111 110661.0001 SPRKT, 22T-52T, #35 CH, 3/8P	

107 110

		PARTS LIST	
	ITEM NO.	PART NUMBER	DESCRIPTION
	8	110669.0001	CLUTCH SHAFT
	34	110872.0001	HANDWHEEL
	38	111408.0001	CLUTCHPULLEY
5)	41	075197.0000	CLUTCH SPRING
	42	110472.0001	SLOTTED CLUTCH NUT
	44	086649.0029	CLUTCH THRUST WASHER
)	45	108015.0001	MOVABLE CLUTCH DISC
)	46	111037.0001	CLUTCH DISC
)	47	075193.0000	CLUTCH LINING
)	85	111403.0001	THRUST WASHER
	91	107967.0001	CHAIN GUARD
	95	110819.0002	WASHER
	97	110881.0001	DOWEL PIN
	100	110819.0002	WASHER
	101	110818.0004	WAVE WASHER
	102	110816.0001	ROUND END KEY
	104	111402.0001	THRUST WASHER
	105	110545.0001	HANDWHEEL SPRING
	115	110313.0002	SPRING PIN
	117	111382.0001	E-RING
	177	110695.0001	INTERMEDIATE SHAFT BEARINGS
	178	110662.0001	SPRKT, 22T-50T, #35CH, 3/8P
	179	111045.0001	CLUTCH SHAFT SPACER
	180	110709.0001	SPRKT, 14T, .75 ID
	181	111069.0001	ENGAGEMENT PLATE
	182	110387.0002	SLIDER
	183	111175.0001	SPRING, 1.10 OD
	184	110819.0003	WASHER, PLAIN, .770 ID
	185	111036.0001	RELEASE LIFTING RAMP
	186	111066.0001	HANDWHEEL RELEASE

GCL-J&H Standard Duty Operator

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Appendix A (cont')

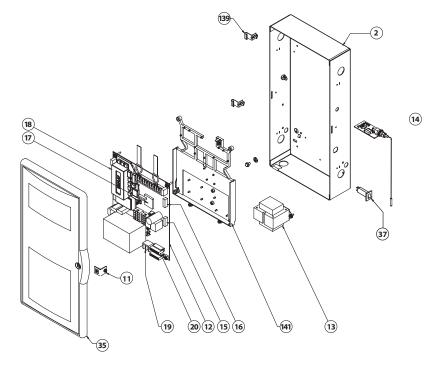
30 103 92

(I

106 111 109 108 27

Appendix A (cont')

Basic Electric Box Parts



	PARTS LIST	
ITEM NO.	PART NUMBER	DESCRIPTION
2	111607.0001	ELECTRICAL BOX ASSY, 1PH, CONT
	111607.0002	ELECTRICAL BOX ASSY, 1PH, RELAY
	111607.0003	ELECTRICAL BOX ASSY, 3PH, CONT
	111607.0004	ELECTRICAL BOX ASSY, 3PH, RELAY
	111607.0005	ELECTRICAL BOX ASSY, 575V, CONT
11	111097.0001	ELECTRIC BOX LATCH
12	112357.0001.S	KIT, PCB, 1PH, CONT, UL
	112357.0002.S	KIT, PCB, 1PH, RELAY, UL
	112357.0003.S	KIT, PCB, 3PH, CONT, UL
	112357.0004.S	KIT, PCB, 575V, UL
13	111087.0001	XFMR, 120/208/240V
	111087.0002	XFMR, 208/240/480V
	111087.0003	XFMR, 575V
14	36424R	RADIO RECEIVER ASSERMBLY
15	34004C02R5	FUSE, 2.5A, FAST ACTING
16	34004DR250	FUSE, 250 ma, SLOW BLOW
17	36312R	PCB ASSY, 1 PH, RELAY
18	36518A	KEYPAD
19	33985B	2 POSITION TERMINAL BLOCK
20	36368A	3 POSITION TERMINAL BLOCK
35	112363.0001.S	ELECTRICAL BOX COVER ASSY, 1PH, UL
	112363.0002.S	ELECTRICAL BOX COVER ASSY, 3PH, UL
	112363.0003.S	ELECTRICAL BOX COVER ASSY, 575V, UL
37	110100.0015	CIRCUIT BREAKER
139	110423.0001	ELECTRIC BOX COVER HINGE
141	111101.0001	MAIN CIRCUIT BOARD INSULATOR

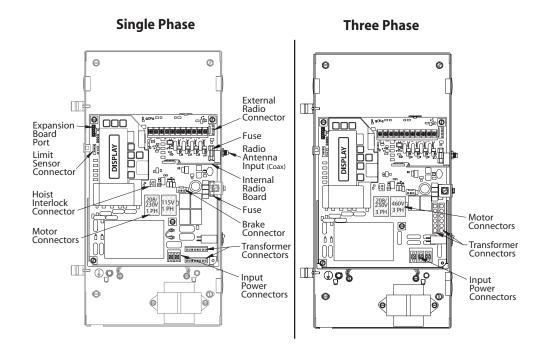
NS=NOT SHOWN

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GCL-J&H STANDARD DUTY OPERATOR

Appendix A (cont')

Electric Box Layout



Screw Terminal Assignments

INPUT	•	FUNCTION	CONNECTION TYPE
11-POSITION	OPEN	Causes door to open if not at Up Limit. Causes a closing door to reverse.	Normally-Open Dry Contact to GND.
TERMINAL BLOCK	CLOSE	Causes door to close if not at Down Limit.	Normally-Open Dry Contact to GND.
INSIDE ELECTRIC BOX	STOP	Causes a moving door to stop. Prevents the operator from running.	Normally-Closed Dry Contact to GND.
	COM	Common ground connection for Open, Close, Stop &1-Btn Inputs.	
	1-BTN	Causes door to open if not at Up Limit or Mid-Stop Limit. Causes door to close if at Up Limit or Mid-Stop Limit. Causes door to stop if opening. Causes a closing door to reverse.	Normally-Open Dry Contact to GND.
	ODC STB	Reverses a closing door if photocell beam is blocked. NOTE: Photocells must be enabled in Calibration Mode.	Photocells ONLY to these inputs. (not polarity sensitive)
	ODC STB	Reverses a closing door if photocell beam is blocked. NOTE: Photocells must be enabled in Calibration Mode.	Photocells ONLY to these inputs. (not polarity sensitive)
	N-O REVERSE	Causes a closing door to reverse. NOTE: Will not open a stopped door.	Normally-Open 2-Wire Non-Monitored Edge Sensor. (not polarity sensitive)
	N-O REVERSE	Causes a closing door to reverse. NOTE: Will not open a stopped door.	Normally-Open 2-Wire Non-Monitored Edge Sensor. (not polarity sensitive)
	EXT INTLK	Causes a moving door to stop. Prevents the operator from running when contact is open. Operates even if microcontroller is non-functional.	Normally-Closed dry contacts. (board will energize these contacts at nominal +24VDC).
	EXT INTLK	Causes a moving door to stop. Prevents the operator from running when contact is open. Operates even if microcontroller is non-functional.	Normally-Closed dry contacts. (board will energize these contacts at nominal +24VDC).
2-POSITION TERMINAL	L1 / L1	Power to operator.	120VAC: Connect to Line (Hot) / 240VAC: Connect to Line 1.
BLOCK (INSIDE ELECTRIC BOX)	N / L2	Power to operator.	120VAC: Connect to Neutral / 240VAC: Connect to Line 2.

Other Connections

		Power for radio & other accessories. +20 to +40VDC, fused at 315mA (F1).	Connect to radio or other accessory's power input.	
RADIO AND ACCESSORIES PIGTAIL	RAD (Radio Input Control)	Causes door to open if not at Up Limit or Mid-Stop Limit. Causes door to close if at Up Limit or Mid-Stop Limit. Causes a closing door to reverse.	Connect to radio or other accessory's signal (output).	
	COM	Common ground connection for PWR and RAD terminals.	Connect to radio or other accessory's ground input.	
PLUG CONNECTIONS	EXPANSION PORT	Connects accessory modules to operator.	Accessory Module Ribbon Cable.	
INSIDE ELECTRIC BOX	TRANSFORMER	Connects main transformer to control board.	Transformer Plug.	
	BRAKE	Connects brake solenoid to control board.	Brake Solenoid Plug.	
	MOTOR	Connects motor and capacitor to control board.	Motor Plug.	
	HOIST INTLK	Causes moving door to stop. Prevents the operator from running. Operates even if microcontroller is non-functional.	Hoist Interlock Plug or Jumper.	
	LIMIT SENSOR	Causes door to stop at top and bottom of normal travel.	Limit Sensor Plug.	

Run Code Displays

Condition Code DISPLAY Condition Code Description				
	STANDING BY AT DOWN LIMIT (NOTE: THIS MESSAGE IS DISPLAYED IF BOTH LIMITS ARE ACTIVE)			
0D IDLE > UP LIMIT STANDING BY AT UP LIMIT				
0E IDLE > MID STOP STANDING BY AT MID-STOP LIMIT				
OF IDLE > NO LIMIT STANDING BY BETWEEN LIMITS				
10 OPENING > OPEN BTN OPENING FROM OPEN BUTTON				
11 OPENING > ONE BTN OPENING FROM 1 BUTTON				
12 OPENING > RADIO OPENING FROM RADIO				
13 OPENING > AUX OPEN OPENING FROM AUXILIARY OPEN INPUT				
14 OPENING > OPEN KEY OPENING FROM KEYPAD OPEN KEY				
20 CLOSING > CLOSE PB CLOSING FROM CLOSE BUTTON				
21 CLOSING > ONE BTN CLOSING FROM 1 BUTTON				
22 CLOSING > RADIO CLOSING FROM RADIO				
24 CLOSING > CLOSE KP CLOSING FROM KEYPAD CLOSE KEY				
2A CLOSING > TCM CLS CLOSING FROM TIMER CLOSE MODULE				
2B CLOSING > FDM CLS CLOSING FROM FORE DOOR MODULE				
30 HALT > WALL BUTTON GDO STOPPED BECAUSE STOP OR OPEN BUTTON WAS ACTIVATED, POSSIBLY STARTING A REVERSAL				
31 HALT > ONE BUTTON GDO STOPPED BECAUSE 1 BUTTON WAS ACTIVATED, POSSIBLY STARTING A REVERSAL				
32 HALT > RADIO GDO STOPPED BECAUSE RADIO INPUT WAS ACTIVATED, STARTING A REVERSAL				
33 HALT > AUX. OPEN GDO STOPPED BECAUSE AUXILIARY OPEN INPUT WAS ACTIVATED, STARTING A REVERSAL				
34 HALT > KEYPAD KEY GDO STOPPED BECAUSE KEYPAD STOP OR OPEN KEY WAS ACTIVATED, POSSIBLY STARTING A REVERSAL				
35 HALT > N-O SAFETY GDO STOPPED BECAUSE N-O REVERSING INPUT WAS ACTIVATED, STARTING A REVERSAL				
36 HALT > PHOTOCELL GDO STOPPED BECAUSE PHOTOCELL WAS BLOCKED, STARTING A REVERSAL				
37 HALT > N-C SAFETY GDO STOPPED BECAUSE N-C REVERSING INPUT WAS ACTIVATED, STARTING A REVERSAL				
38 HALT > MON. EDGE GDO STOPPED BECAUSE MONITORED EDGE SENSOR INPUT WAS ACTIVATED, STARTING A REVERSAL				
39 HALT > DOOR FORCE GDO STOPPED BECAUSE THE FORCE REQUIRED TO OPERATE THE DOOR WAS TOO HIGH, POSSIBLY STARTING A	A REVERSAL			
3A HALT > LOSS OF C/C GDO STOPPED BECAUSE CONSTANT CONTACT ON CONTROL REMOVED BEFORE REACHING A LIMIT, POSSI	BLY STARTING A REVERSAL			
3B HALT > SHUTDOWN GDO STOPPED BECAUSE THE GDO DETECTED A FAULT SUCH AS AN OPEN INTERLOCK, OVERHEATED MOTOR,	ETC.			
3C HALT > DOWN LIMIT GDO STOPPED BECAUSE IT REACHED THE DOWN LIMIT				
3D HALT > UP LIMIT GDO STOPPED BECAUSE IT REACHED THE UP LIMIT				
3E HALT > MID STOP GDO STOPPED BECAUSE IT REACHED THE MID-STOP LIMIT				
3F HALT > MODULE FAIL GDO STOPPED BECAUSE AN EXPANSION MODULE WAS NOT WORKING PROPERLY				
40 REV > OPEN BUTTON GDO REVERSED BECAUSE THE OPEN BUTTON WAS ACTIVATED				
41 REV > ONE BUTTON GDO REVERSED BECAUSE THE 1 BUTTON WAS ACTIVATED				
42 REV > RADIO GDO REVERSED BECAUSE THE RADIO INPUT WAS ACTIVATED				
43 REV > AUX OPEN GDO REVERSED BECAUSE THE AUXILIARY OPEN INPUT WAS ACTIVATED				
44 REV > OPEN KEY GDO REVERSED BECAUSE THE KEYPAD OPEN KEY WAS ACTIVATED				
45 REV > N-O SAFETY GDO REVERSED BECAUSE THE N-O REVERSING INPUT WAS ACTIVATED				

GCL-J&H STANDARD DUTY OPERATOR

Error Code Displays

onditior Code	DISPLAY	Condition Code Description
46	REV > PHOTOCELL	GDO REVERSED BECAUSE THE PHOTOCELL WAS BLOCKED
47	REV > N-C SAFETY	GDO REVERSED BECAUSE THE N-C REVERSING INPUT WAS ACTIVATED
48	REV > MON. EDGE	GDO REVERSED BECAUSE THE MONITORED EDGE SENSOR WAS ACTIVATED
49	REV > DOOR FORCE	GDO REVERSED BECAUSE THE FORCE REOUIRED TO CLOSE THE DOOR WAS TOO HIGH
4A	REV > LOSS OF C/C	GDO REVERSED BECAUSE CONSTANT CONTACT ON THE CONTROL WAS REMOVED BEFORE REACHING THE DOWN LIMIT
4B	REV > MAX RUN TMR	GDO REVERSED BECAUSE THE CLUTCH SLIPPED OR SOME OTHER FAULT OCCURRED THAT ALLOWED THE GDO TO RUN TOO LONG
4F	REV > EXP MOD FAIL	GDO REVERSED BECAUSE AN EXPANSION MODULE WAS NOT WORKING PROPERLY
50	STOP > HOT MOTOR	GDO STOPPED BECAUSE THE MOTOR WAS OVERHEATED
51	STOP > OPEN MRT	GDO STOPPED BECAUSE THE CLUTCH SLIPPED OR SOME OTHER FAULT OCCURRED THAT ALLOWED THE GDO TO RUN OPEN TOO LONG
52	STOP > CLOSE MRT	GDO STOPPED BECAUSE THE CLUTCH SLIPPED OR SOME OTHER FAULT OCCURRED THAT ALLOWED THE GDO TO RUN DOWN TOO LONG
53	STOP > BRAKE FAULT	GDO STOPPED BECAUSE OF BRAKE ERRONEOUSLY ENGAGED
57	STOP > OPEN INTLK	GDO STOPPED BECAUSE THE HOIST INTERLOCK OR EXTERNAL INTERLOCK IS OPEN
58	STOP > WRONG GDO	GDO STOPPED BECAUSE THE BOARD IS SET FOR JACKSHAFT MODE, BUT INSTALLED IN A TROLLEY OPERATOR
59	STOP > DOOR FORCE	GDO STOPPED BECAUSE THE FORCE REQUIRED TO OPEN THE DOOR WAS TOO HIGH
5A	STOP > WRONG LIMIT	GDO STOPPED BECAUSE THE UP LIMIT ACTIVATED WHEN CLOSING OR THE DOWN LIMIT ACTIVATED WHEN OPENING
5B	STOP > WRONG DIR	GDO STOPPED BECAUSE THE DOOR MOVED IN THE WRONG DIRECTION
5C	STALL > DOWN LIMIT	GDO STOPPED BECAUSE IT COULDN'T LEAVE THE DOWN LIMIT DUE TO A SLIPPING CLUTCH OR OTHER PROBLEM
5D	STALL > UP LIMIT	GDO STOPPED BECAUSE IT COULDN'T LEAVE THE UP LIMIT DUE TO A SLIPPING CLUTCH OR OTHER PROBLEM
5E	STALL > MID-STOP	GDO STOPPED BECAUSE IT COULDN'T LEAVE THE MID-STOP LIMIT DUE TO A SLIPPING CLUTCH OR OTHER PROBLEM
5F	STALL > NO LIMIT	GDO STOPPED BECAUSE TRAVEL LIMITS HAVE NOT BEEN SET
60	CHECK STOP BTN	GDO WON'T RUN BECAUSE THE STOP BUTTON IS ACTIVE
61	TCM DISABLED	TIMER CLOSE WON'T WORK BECAUSE NO SAFETIES ARE ENABLED
62	NO RADIO >> C/C	RADIO INPUT WON'T WORK WITH OPEN OR CLOSE FUNCTION IN CONSTANT CONTACT MODE
63	CHECK AUX OPEN	GDO WON'T CLOSE BECAUSE AUXILIARY OPEN INPUT IS ACTIVE
64	CHECK STOP KEY	GDO WON'T RUN BECAUSE THE KEYPAD STOP KEY IS ACTIVE
65	CHECK N-O SAFETY	GDO WON'T CLOSE BECAUSE THE N-O REVERSING IS ACTIVE
66	CHECK PHOTOCELL	GDO WON'T CLOSE BECAUSE THE PHOTOCELL IS BLOCKED
67	CHECK N-C SAFETY	GDO WON'T CLOSE BECAUSE THE N-C REVERSING INPUT IS ACTIVE
68	CHECK MON. EDGE	GDO WON'T CLOSE BECAUSE THE MONITORED EDGE SENSOR IS ACTIVE
69	OVERHEATED MOTOR	GDO WON'T RUN BECAUSE THE MOTOR IS OVERHEATED
6A	POWER WIRING ERROR	GDO WON'T RUN BECAUSE POWER SUPPLY WIRED INCORRECTLY
6B	FIRE DOOR SHTDN	GDO WON'T RUN BECAUSE OF LOSS OF POWER
6C	NO RUN > DOWN LIM	GDO WON'T CLOSE BECAUSE ITS ALREADY AT THE DOWN LIMIT
6D	NO RUN > UP LIMIT	GDO WON'T OPEN BECAUSE ITS ALREADY AT THE UP LIMIT
6E	NO RUN > MID STOP	GDO WON'T RUN BECAUSE ITS AT OR ABOVE THE MID-STOP LIMIT & CAN'T RUN UP & A REVERSING INPUT IS PREVENTING IT FROM CLOSING
6F	EXP MODULE FAIL	GDO WON'T RUN BECAUSE AN EXPANSION MODULE FAILURE IS PREVENTING IT

Error Codes Displays (continued)

ndition Code	DISPLAY	Condition Code Description
70	BOARD FAILURE 70	CONTROL BOARD FAILURE 70, CONTACT FACTORY TECHNICAL SERVICE DEPT.
71	BOARD FAILURE 71	CONTROL BOARD FAILURE 71, CONTACT FACTORY TECHNICAL SERVICE DEPT.
74	BOARD FAILURE 74	CONTROL BOARD FAILURE 74, CONTACT FACTORY TECHNICAL SERVICE DEPT.
75	BOARD FAILURE 75	CONTROL BOARD FAILURE 75, CONTACT FACTORY TECHNICAL SERVICE DEPT.
76	BOARD FAILURE 76	CONTROL BOARD FAILURE 76, CONTACT FACTORY TECHNICAL SERVICE DEPT.
77	BOARD FAILURE 77	CONTROL BOARD FAILURE 77, CONTACT FACTORY TECHNICAL SERVICE DEPT.
80	BOARD FAILURE 80	CONTROL BOARD FAILURE 80, CONTACT FACTORY TECHNICAL SERVICE DEPT.
81	BOARD FAILURE 81	CONTROL BOARD FAILURE 81, CONTACT FACTORY TECHNICAL SERVICE DEPT.
82	BOARD FAILURE 82	CONTROL BOARD FAILURE 82, CONTACT FACTORY TECHNICAL SERVICE DEPT.
83	BOARD FAILURE 83	CONTROL BOARD FAILURE 83, CONTACT FACTORY TECHNICAL SERVICE DEPT.
84	BOARD FAILURE 84	CONTROL BOARD FAILURE 84, CONTACT FACTORY TECHNICAL SERVICE DEPT.
85	EXP PORT PROBLEM	EXPANSION PORT IS SHORT CIRCUITED, TRY DISCONNECTING EXPANSION MODULES OR CONTACT FACTORY TECHNICAL SERVICE DEPT.
86	BOARD FAILURE 86	CONTROL BOARD FAILURE 86, DISCONNECT EXPANSION MODULES. IF NO CHANGE, CONTACT FACTORY TECHNICAL SERVICE DEPT.
87	IEM FAILURE	RESERVEDNOT CURRENTLY USED
88	TCM FAILURE	TIMER CLOSE MODULE (TCM) HAS FAILED
89	FDM FAILURE	FIRE DOOR MODULE (FDM) HAS FAILED
8A	AOM FAILURE	AUXILIARY OUTPUT MODULE (AOM) HAS FAILED
8B	SPARE MOD FAILURE	RESERVEDNOT CURRENTLY USED
8C	LOW SYSTEM VOLTS	POWER SUPPLY LINE VOLTAGE LOW
8D	HI SYSTEM VOLTS	POWER SUPPLY LINE VOLTAGE HIGH
8E	REV INTERRUPTED	GDO LOST POWER OR ENCOUNTERED ANOTHER PROBLEM DURING THE REVERSAL PROCESS, REVERSAL IS COMPLETING NOW
8F	LIMIT MOD. FAIL	GDO WON'T RUN, LIMIT MODULE HAS FAILED
90	DIAGNOSTIC MODE	GDO IS IN DIAGNOSTIC MODE, NORMAL FUNCTIONS ARE NOT ALLOWED
A0	OPEN BTN BAD > PU	OPEN & CLOSE BUTTONS WON'T WORK, THE OPEN BUTTON WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A1	CLOSE BTN BAD > PU	OPEN & CLOSE BUTTONS WON'T WORK, THE CLOSE BUTTON WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A2	ONE BTN BAD > PU	1 BUTTON WON'T WORK, THE 1 BUTTON WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A3	RADIO BAD > PWR UP	RADIO INPUT WON'T WORK, THE RADIO INPUT WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A4	AUX OPEN BAD > PU	AUXILIARY OPEN INPUT WON'T WORK, THE AUXILIARY OPEN INPUT WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A5	OPEN KEY BAD > PU	KEYPAD OPEN & CLOSE KEYS WON'T WORK, THE OPEN KEY WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A6	CLOSE KEY BAD > PU	KEYPAD OPEN & CLOSE KEYS WON'T WORK, THE CLOSE KEY WAS ACTIVE WHEN THE GDO WAS POWERED-UP
A7	MULT KEYS BAD > PU	1 OR MORE KEYPAD CALIBRATION KEYS WON'T WORK, 1 OR MORE WERE ACTIVE WHEN THE GDO WAS POWERED-UP
AA	TCM BAD > POWER UP	RESERVEDNOT CURRENTLY USED
AB	FDM BAD > POWER UP	RESERVEDNOT CURRENTLY USED
B0	OPENING > XMTR #	OPENING FROM TRANSMITTER #
B1	CLOSING > XMTR #	CLOSING FROM TRANSMITTER #
B2	HALT > XMTR #	HALT FROM TRANSMITTER #
B3	NO XMTR > CC	NO CONTROL FROM TRANSMITTER, CONSTANT CONTACT EMPLOYED AT LOCAL CONTROL

Commercial Operator Limited Warranty	 The Genie Company ("Seller") warrants to the original purchaser of this commercial door operator ("Product") subject to all of the terms and conditions hereof that the Product and all components thereof will be free from defects in materials and workmanship under normal use for the following period(s) measured from the date of installation Two (2) years or When the Operator exceeds 20 000 cycles of operation as measured by the integrated cycle counter contained in the Operator. Seller's obligation under this warranty is specifically limited to rebaining or replacing at its option any 	part which is determined by Selfer to be detective during the applicable warranty period. Any labor charges are excluded and will be the responsibility of the purchaser. This warranty is made to the original purchaser of the Product only and is not transferable or assignable. This warranty does not apply to any unauthorized alteration or repair of the Product or to any Product or component which has been damaged or deteriorated due to misuse neglect accident failure to provide necessary maintenance normal wear and tear or acts of God or any other cause beyond the reasonable control of Selfer. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES EITHER EXPRESSED OR MIPLIED INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF	IN NO EVENT SHALL SELLER BE RESPONSIBLE FOR OR LIABLE TO ANYONE FOR SPECIAL INDURECT COLATERAL PUNITIVE INCIDENTIAL OR CONSEQUENTIAL DAMAGES even if Seller has been advised of the possibility of such damages. Such excluded damages include but are not limited to loss of goodwill loss of profits loss of use cost of any substitute product interruption of business or doner similar indirect financial loss. Claims under this warranty must be made prompty after discovery within the applicable warranty period and in writing to the Seller or to the authorized distributor or installer whose name and address appear below. The purchaser must allow Seller a reasonable opportunity to inspect any Product claimed to be defective prior to removal or any alteration of its condition. Proof of the purchase and/or installation date and identification as the original purchaser may be required.	ORIGINAL PURCHASER	SELLER:
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COMMERCIAL LINE

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