



2022+ WRX Mid-Pipe Exhaust

2024-11-07

PSP-EXT-340

Thank you for purchasing this PERRIN product for your car! Installation of this product should only be performed by persons experienced with installation of aftermarket performance parts and proper operation of high performance vehicles. If vehicle needs to be raised off the ground for installation, the installer must use proper jacks, jack-stands and/or a professional vehicle hoist for safety of the installer and to protect property. If the vehicle is lifted improperly, serious injury or death may occur! Please read through all instructions before performing any portion of installation. If you have any questions, please contact our tech department prior to starting installation. We can be reached in any of the following methods:

Email Tech@PERRIN.com

Instant Chat off the main page of www.PERRIN.com

Or simply call our tech team at 503-693-1702



WARNING: This product can expose you to chemicals including Lead which is known to the State of California to cause cancer birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov

GENERAL MODIFICATION NOTE

Modifications to any vehicle can change the handling and performance. As with any vehicle extreme care must be used to prevent loss of control or roll-over during sharp turns or abrupt maneuvers. Always wear seat belts, and drive safely, recognizing that reduced speeds and specialized driving techniques may be required. Failure to drive a vehicle safely may result in serious injury or death. Do not drive a vehicle unless you are familiar with its unique handling characteristics and are confident of your ability to maintain control under all driving conditions. Some modifications (and combinations of modifications) are not recommended and may not be permitted in your state or country. Consult the owner's manual, service manual, instructions accompanying these products, and local laws before purchasing and installing these modifications. You are responsible for the legality and safety of the vehicle you modify using these components.

SPECIAL NOTES:

- The use of penetrating oil will greatly reduce the chances of damaging threads on bolts as they are removed.
- We highly recommend the use of anti-seize on threads of all bolts when reassembling.
- The use of lubricant on the hangers will aid in removal from car.
- New exhaust systems will have some odor and or smoke associated with the installation and break in process. Both should be eliminated within 100 miles of freeway driving. Also, stainless steel will discolor throughout the lifetime of the system. This is normal and not cause for concern.

Parts Included with the PERRIN Mid-Pipe Exhaust:

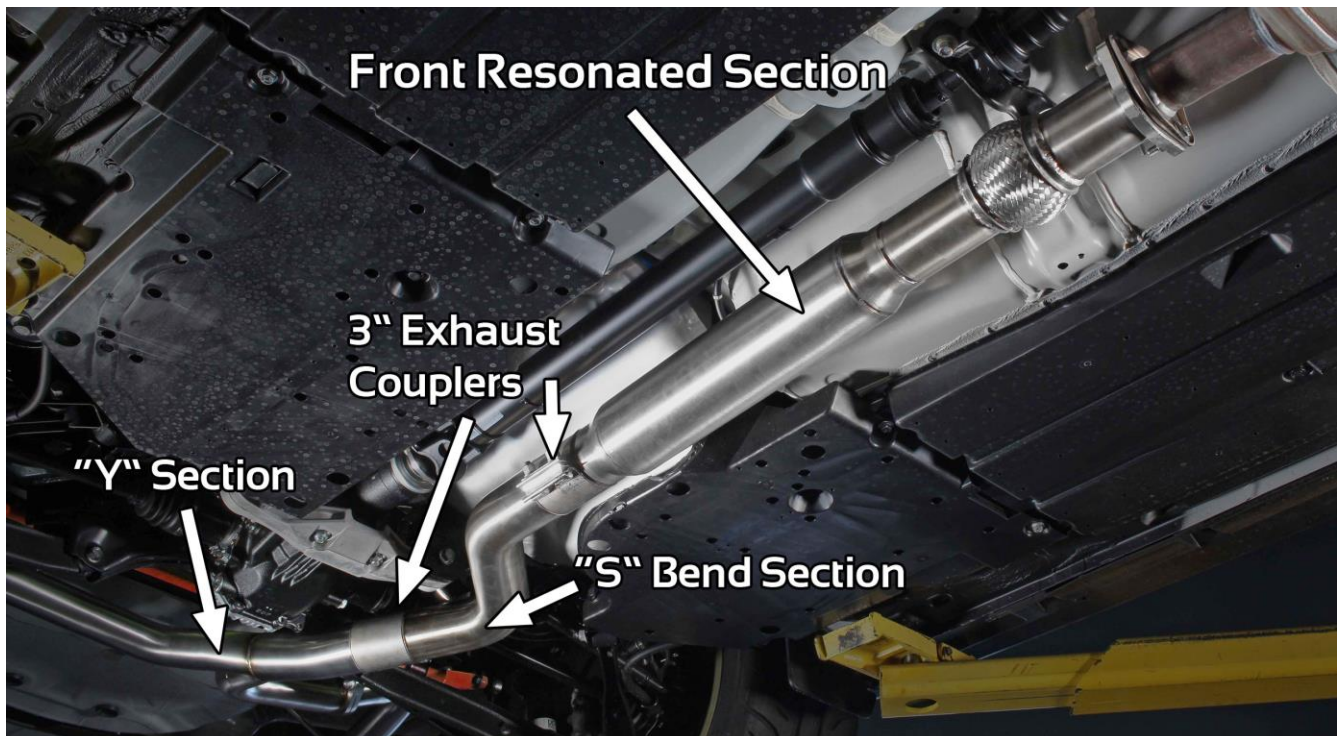
QTY	Part Number	Description
1	X-PSP-EXT-341-1	Y-Pipe Section for 2022+ WRX
1	XC-PSP-EXT-354-1	Mid Pipe w/Resonator for 22+ WRX Brushed w/Flange welded
1	X-PSP-EXT-354-2	S-Pipe for 22+ WRX Brushed
2	X-CLAMP-300DEC	Coupler for 3.00" Exhaust Butted Tube Type
2	X-ASM-EXT-115	Gasket 2.45" ID with Slots
1	X-ASM-EXT-109	Gasket 3"ID
2	X-BLT-M8X40CH10.9-ZFT	M8 X 40 Hex Head 10.9 Bolt
2	X-BLT-M8NF-Z	M8 Nut
4	X-BLT-M8x25WF-Z	M8 Fender Washer

Removal and Installation

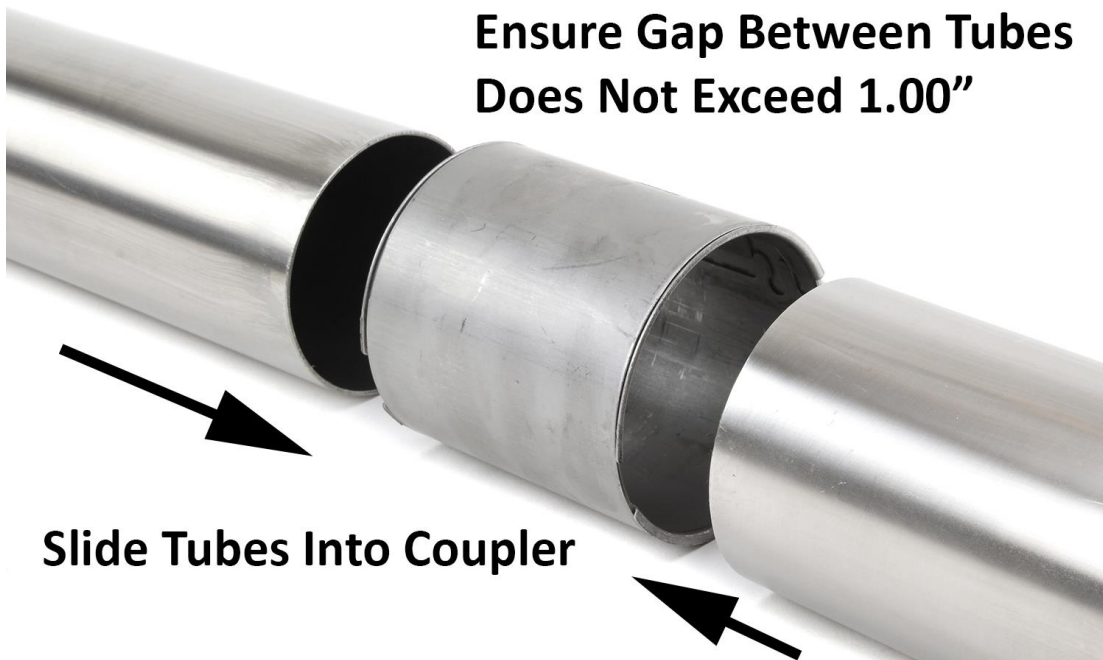
1. Remove factory mid-pipe exhaust section. Use factory service manual for additional details.
2. Remove donut gasket from OEM front pipe.
3. Using OEM hardware removed in previous steps and (2) supplied gaskets, install PERRIN rear "Y" section to mufflers, but leave hardware loose at this time.



4. Slide supplied 3" exhaust coupler over end of tube on PERRIN rear "Y" section roughly 2". Leave loose at this time.
5. Install PERRIN "S" section into hanger and into 3" coupler in rear section.
6. Install PERRIN front resonated section into the 3" coupler in "S" section.
7. Align PERRIN front resonated section to the front pipe, then install supplied gasket between both parts. Loosely install supplied M8 hardware to secure PERRIN front section to the OEM front pipe. **NOTE: The rotation of this part will affect how the flanges line up. If they do not line up, rotate pipe 180 degrees.**



8. Adjust both 3" exhaust couplers so they are equally covering both tubes. Then rotate so the bolts can be easily reached and do not hang down below the car. Snug down hardware to hold tubes in place.



9. Snug hardware between PERRIN "Y" section and mufflers, then work toward the front of the car snugging both couplers and remaining hardware at the OEM front pipe connection.
10. Take note of flange alignment, rotation of tubes and position of exhaust tips. If system needs to be adjusted (left to right or lengthwise), loosen exhaust couplers and rotate pipes to fit. If a length adjustment is also needed, you can slide tubes out of couplers making sure NOT to exceed a 1" gap between the tubes. **NOTE: Tubes can be tight around rear differential, take time and adjust system so tubes have roughly ½" clearance around diff.**
11. Tighten (2) front nut and bolts to 15ft-lbs and tighten (4) rear bolts to 25ft-lbs of torque. Finally tighten exhaust coupler to 40ft-lbs. **NOTE: Do not use an impact gun on these clamps or damage to the threads will occur!**
12. Start vehicle and check for leaks prior to driving vehicle. (NOTE: DO NOT START VEHICLE IN AN ENCLOSED AREA AS DEATH CAN RESULT FROM CARBON MONOXIDE POISONING. ALWAYS OPERATE IN A WELL-VENTILATED AREA!)

Questions, Comments and Suggestions Contact: Tech@PERRIN.com

Visit Our Website for Instant Chat Options at www.PERRIN.com

Call Our Tech Team at 503-693-1702